

G6845281

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



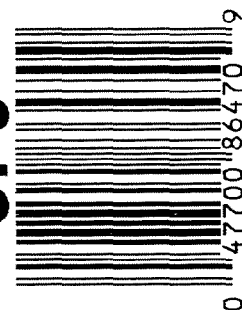
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845281

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6845281

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE		5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RT
480	MAGNAFLUX BBL ACTION	(N)	5/6/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/7/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/7/09	RTM
540	APPLY COATINGS (BARREL ACTION)		5/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-5-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-5-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-5-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-18-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

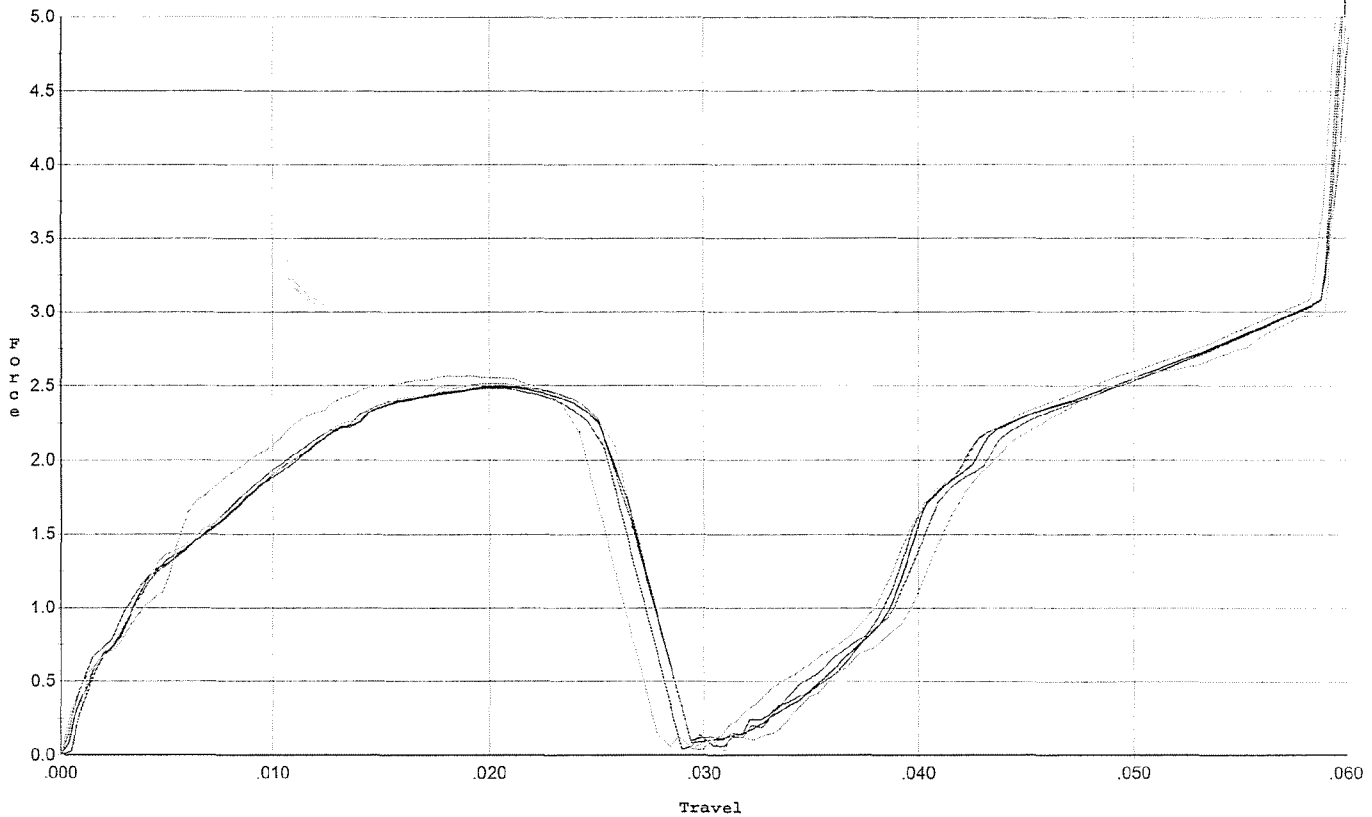
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	6-15-09	RN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	6-15-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.030</u> <u>.030</u> <u>.030</u>	6-15-09	RN
	J) ASSEMBLE STOCK		5-18-09	R.N.
	K) ASSEMBLE SWIVEL STUDS		6-15-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	5/10/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-20-09	N/N
670	FINAL INSPECTION A) HEADSPACE		6-15-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.52</u> <u>2.62</u> <u>2.49</u> <u>2.56</u>	6-21-09	N/N
	C) FUNCTION		6-15-09	RN
690	PACK		6/17/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



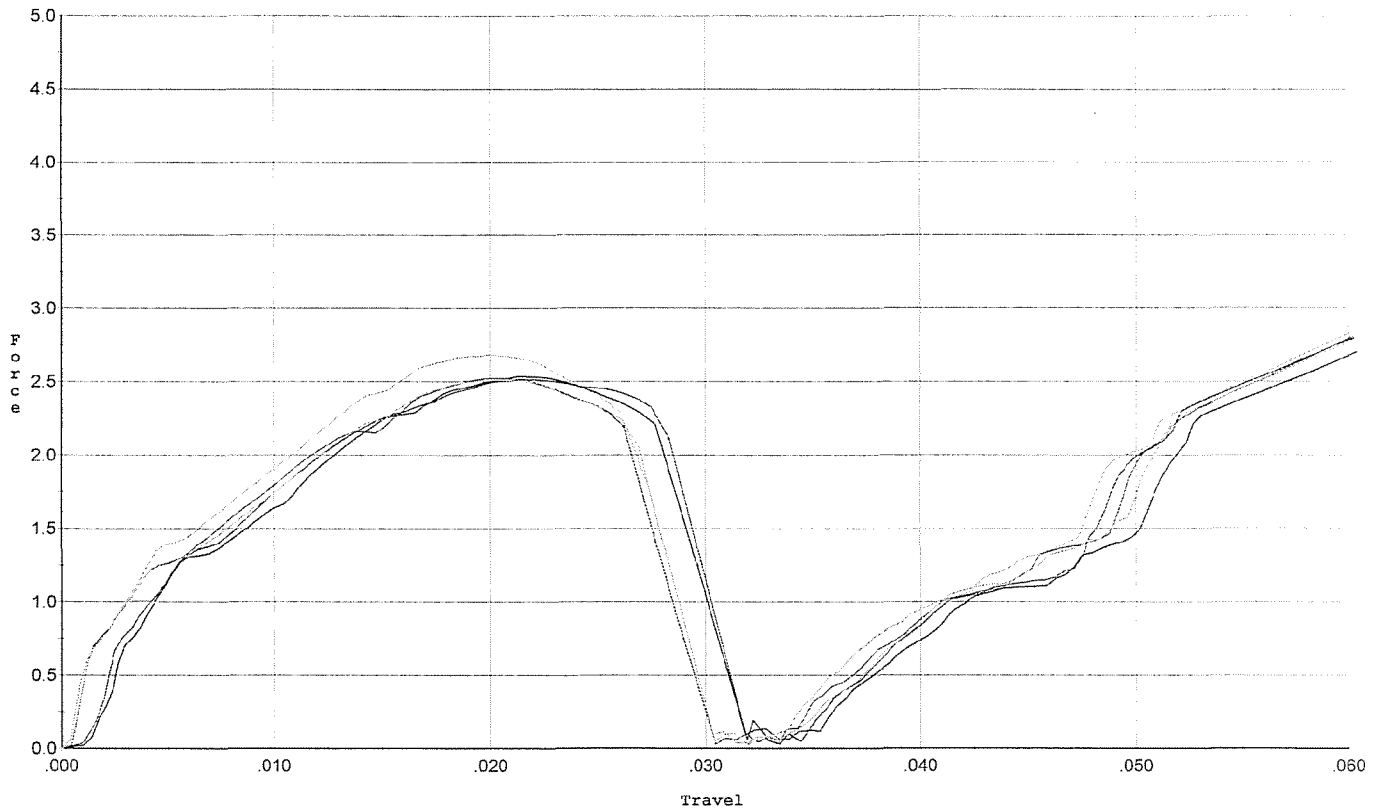
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.027	0.00	0.039	0.048		Set Trigger
2	2.488	0.026	0.00	0.039	0.047		Set Trigger
3	2.480	0.025	0.00	0.040	0.046		Set Trigger
4	2.518	0.026	0.00	0.040	0.047		Set Trigger
5	2.569	0.024	0.00	0.040	0.045		Set Trigger

A-2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



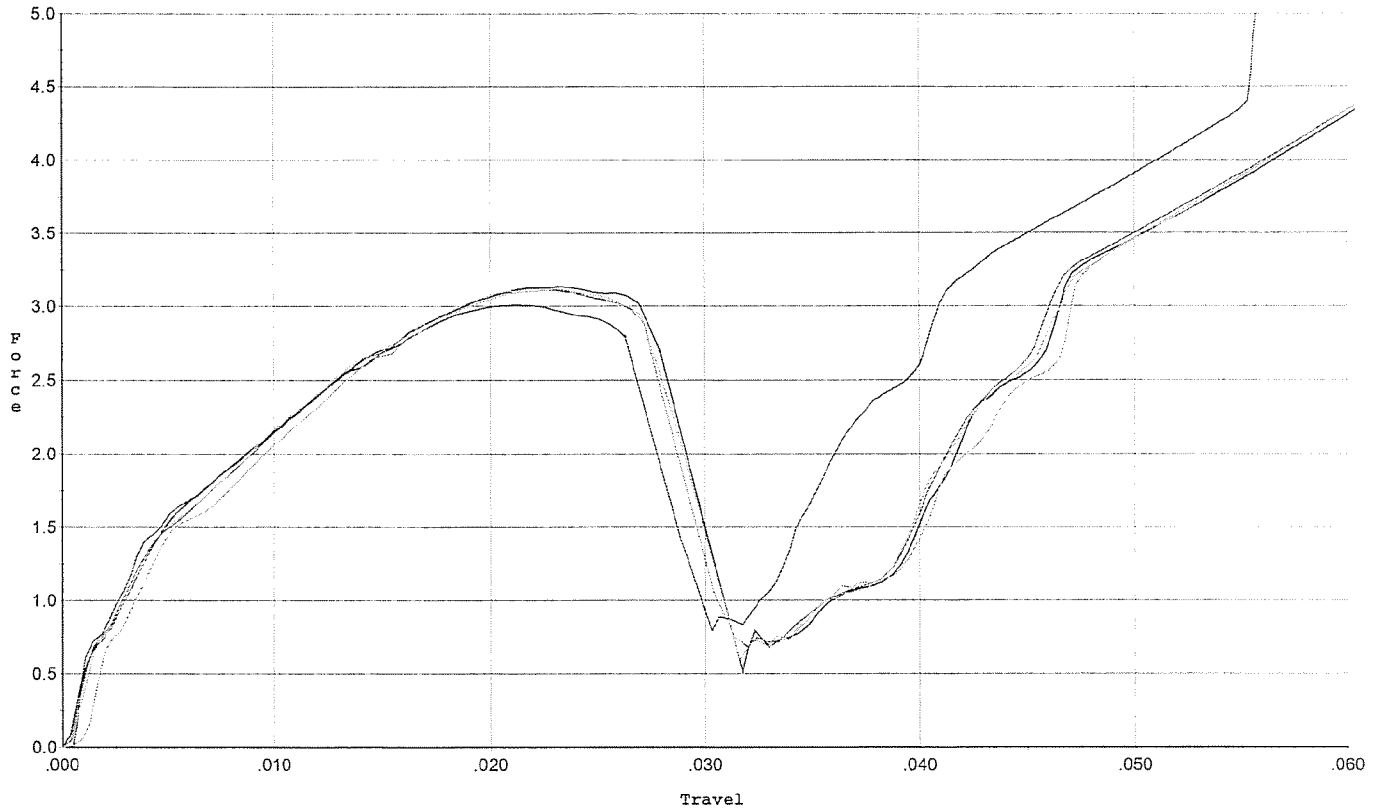
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.028	0.00	0.042	0.050		Set Trigger
2	2.529	0.030	0.00	0.043	0.051		Set Trigger
3	2.519	0.026	0.00	0.044	0.047		Set Trigger
4	2.680	0.027	0.00	0.043	0.052		Set Trigger
5	2.511	0.027	0.00	0.044	0.048		Set Trigger

A-255

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



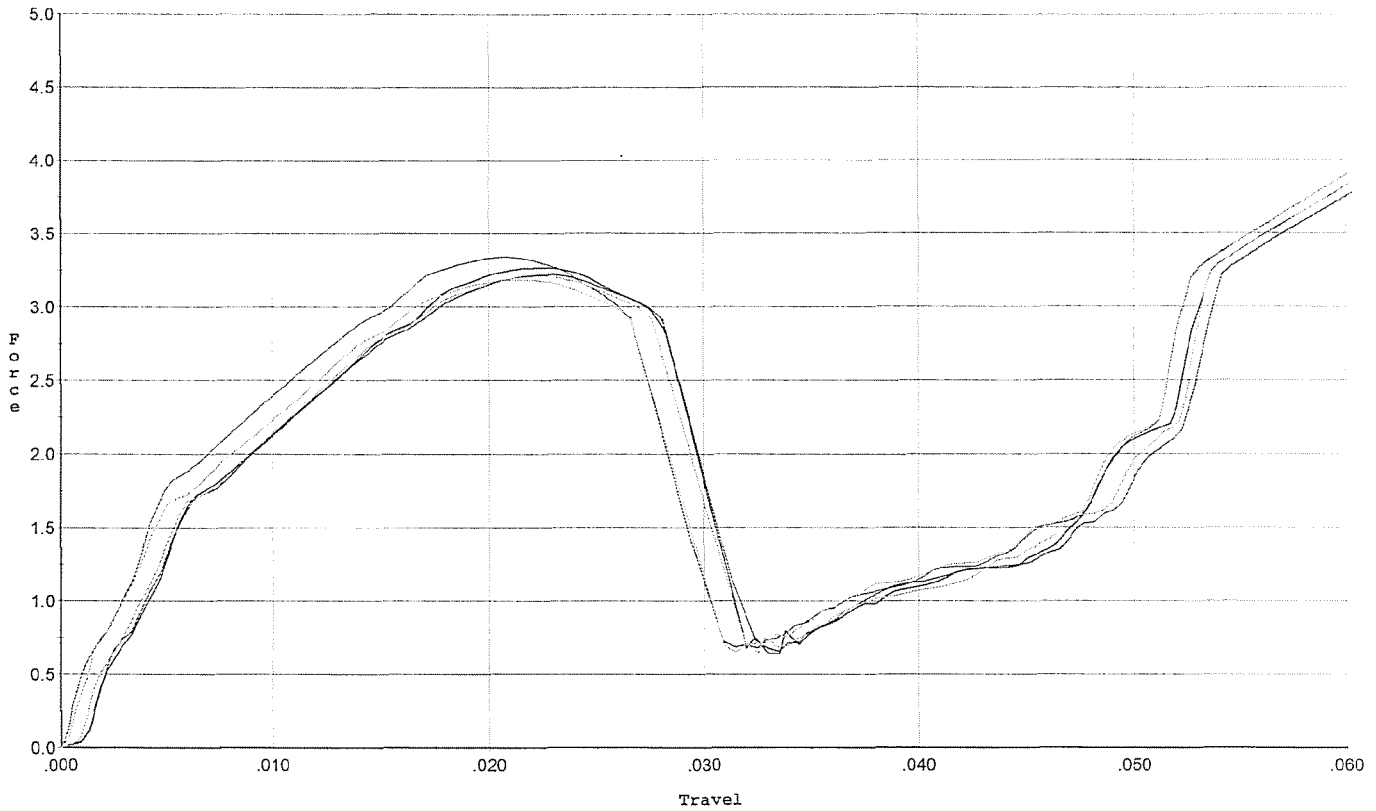
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.006	0.026	0.00	0.033	0.056		Set Trigger
2	3.133	0.028	0.00	0.037	0.062		Set Trigger
3	3.117	0.027	0.00	0.037	0.059		Set Trigger
4	3.122	0.027	0.00	0.037	0.059		Set Trigger
5	3.105	0.029	0.00	0.038	0.061		Set Trigger

A-3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



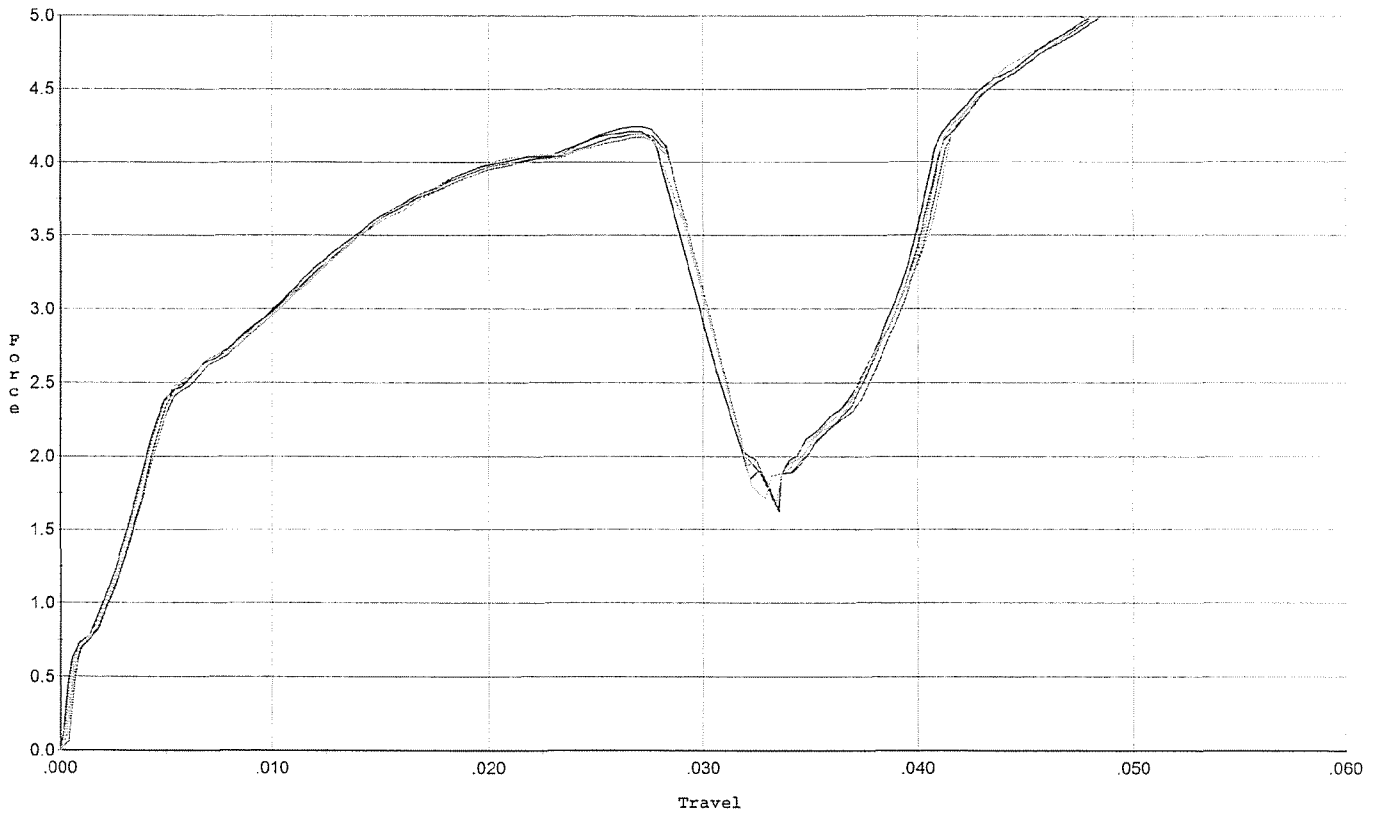
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.218	0.028	0.00	0.042	0.062		Set Trigger
2	3.264	0.028	0.00	0.042	0.062		Set Trigger
3	3.337	0.027	0.00	0.042	0.062		Set Trigger
4	3.184	0.027	0.00	0.042	0.060		Set Trigger
5	3.210	0.028	0.00	0.042	0.061		Set Trigger

A-3.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



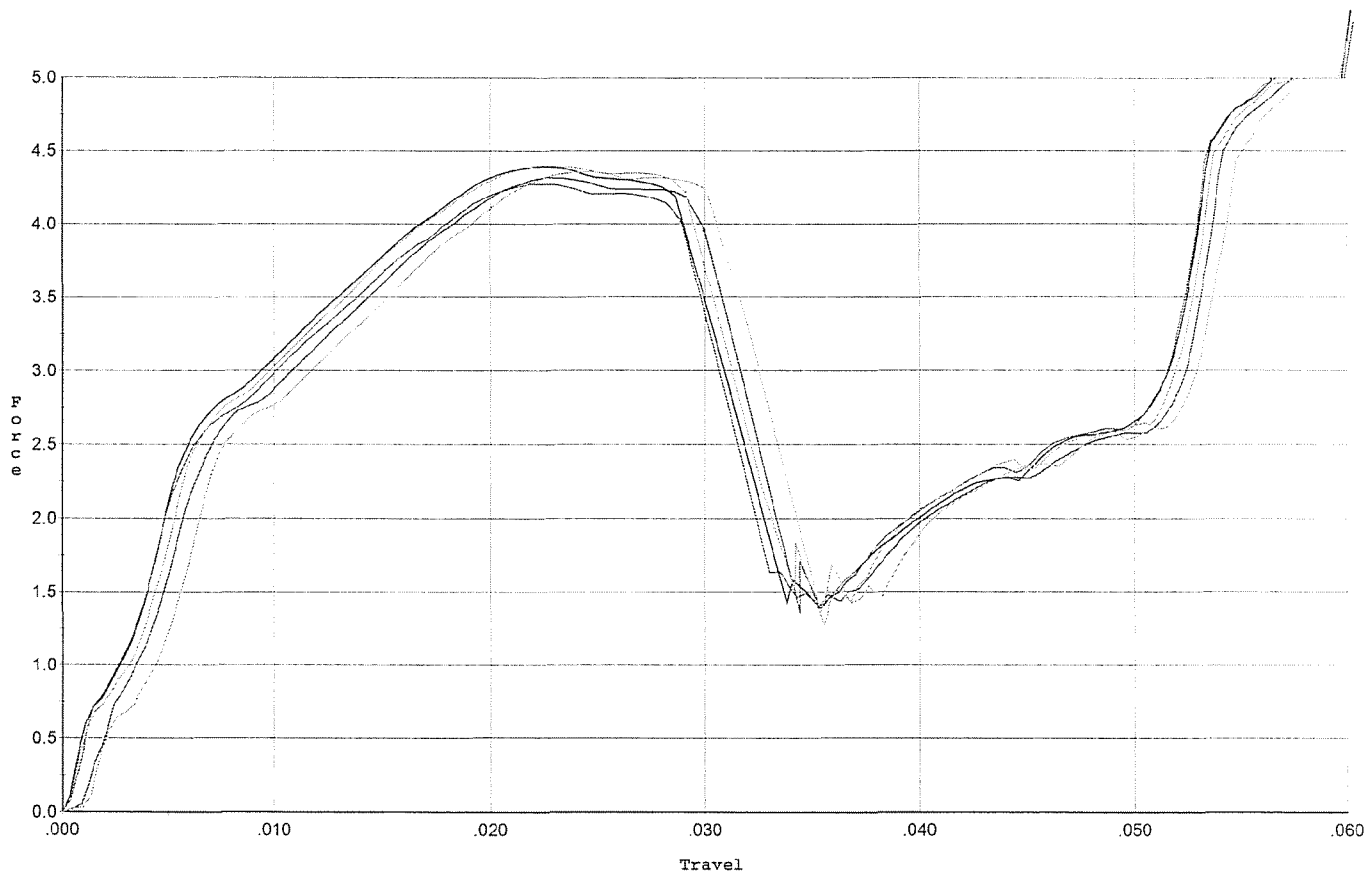
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.244	0.028	0.00	0.024	0.084		Set Trigger
2	4.211	0.028	0.00	0.024	0.083		Set Trigger
3	4.193	0.028	0.00	0.024	0.084		Set Trigger
4	4.166	0.029	0.00	0.024	0.086		Set Trigger
5	4.174	0.028	0.00	0.024	0.084		Set Trigger

A. 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



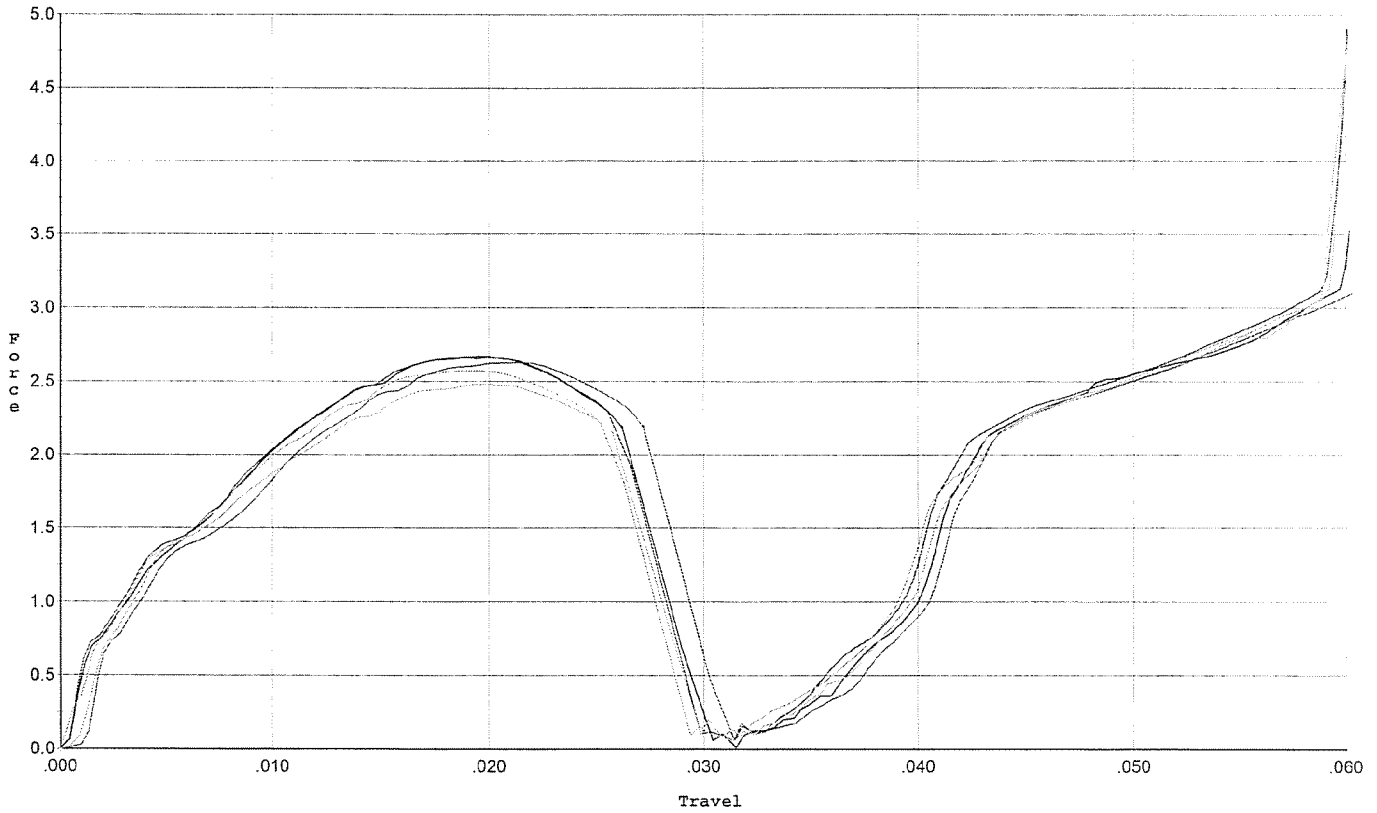
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.312	0.030	0.00	0.038	0.089		Set Trigger
2	4.388	0.031	0.00	0.037	0.096		Set Trigger
3	4.269	0.029	0.00	0.037	0.087		Set Trigger
4	4.354	0.032	0.00	0.037	0.093		Set Trigger
5	4.396	0.029	0.00	0.037	0.089		Set Trigger

A. 4.34

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



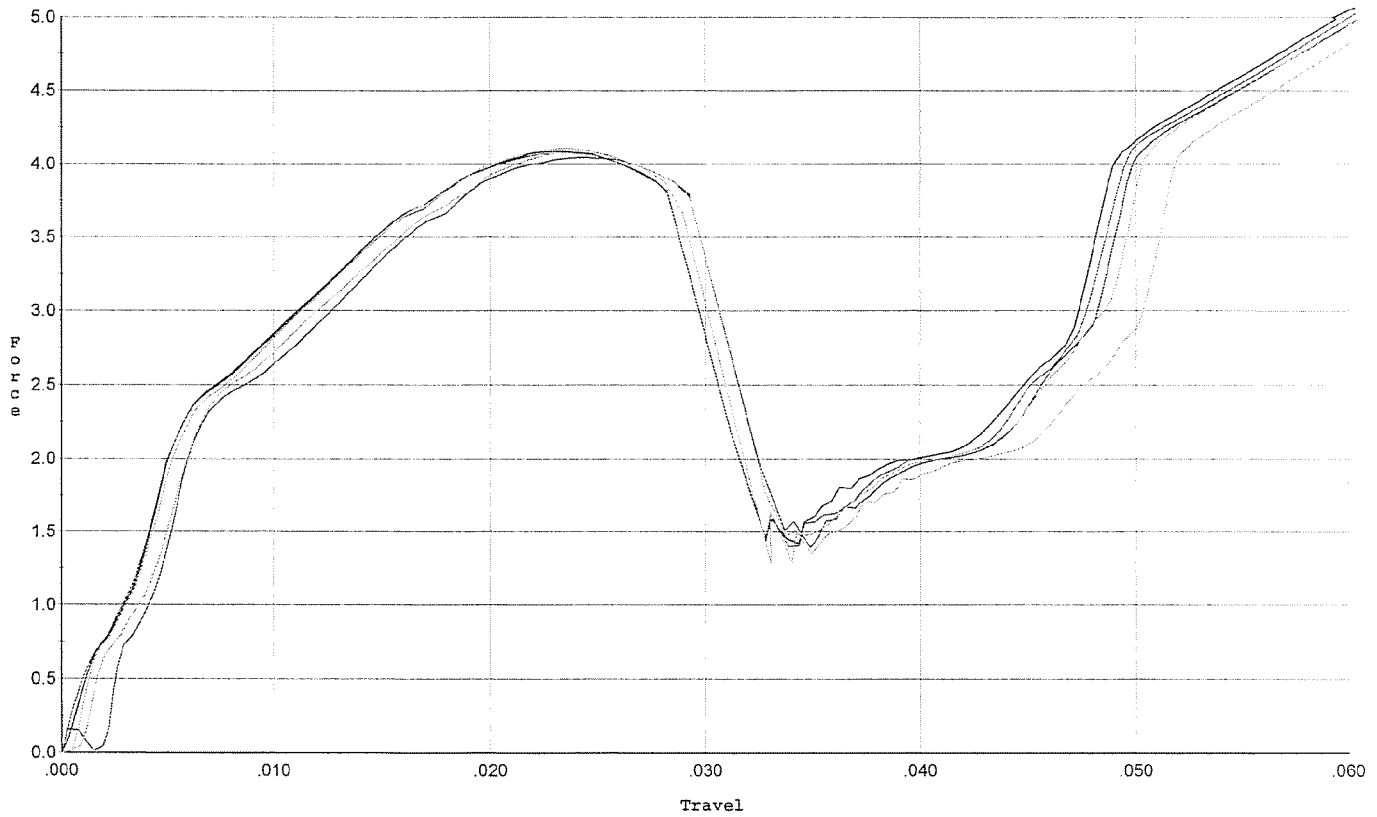
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.663	0.027	0.00	0.039	0.051		Set Trigger
2	2.670	0.026	0.00	0.040	0.050		Set Trigger
3	2.628	0.027	0.00	0.040	0.050		Set Trigger
4	2.480	0.026	0.00	0.040	0.046		Set Trigger
5	2.574	0.026	0.00	0.039	0.049		Set Trigger

A-2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.045	0.029	0.002	0.036	0.080		Set Trigger
2	4.082	0.028	0.00	0.035	0.080		Set Trigger
3	4.076	0.028	0.00	0.036	0.080		Set Trigger
4	4.103	0.029	0.00	0.036	0.082		Set Trigger
5	4.080	0.029	0.00	0.037	0.082		Set Trigger

A-4.07