

G6845282

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



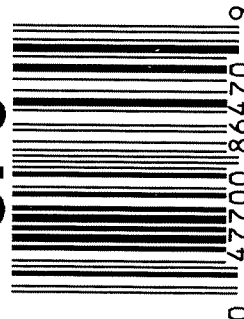
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845282

UPC



BM FORM

GUN SERIAL # G 684 5282

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	JP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGNA-FLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/6/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	JP
520	GOFF BLAST BBL / REC		5/6/09	RTM
540	APPLY COATINGS		5/14	
	(BARREL ACTION)			
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	JP
	D) OIL FIRING PIN ASSEMBLY		5-15-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

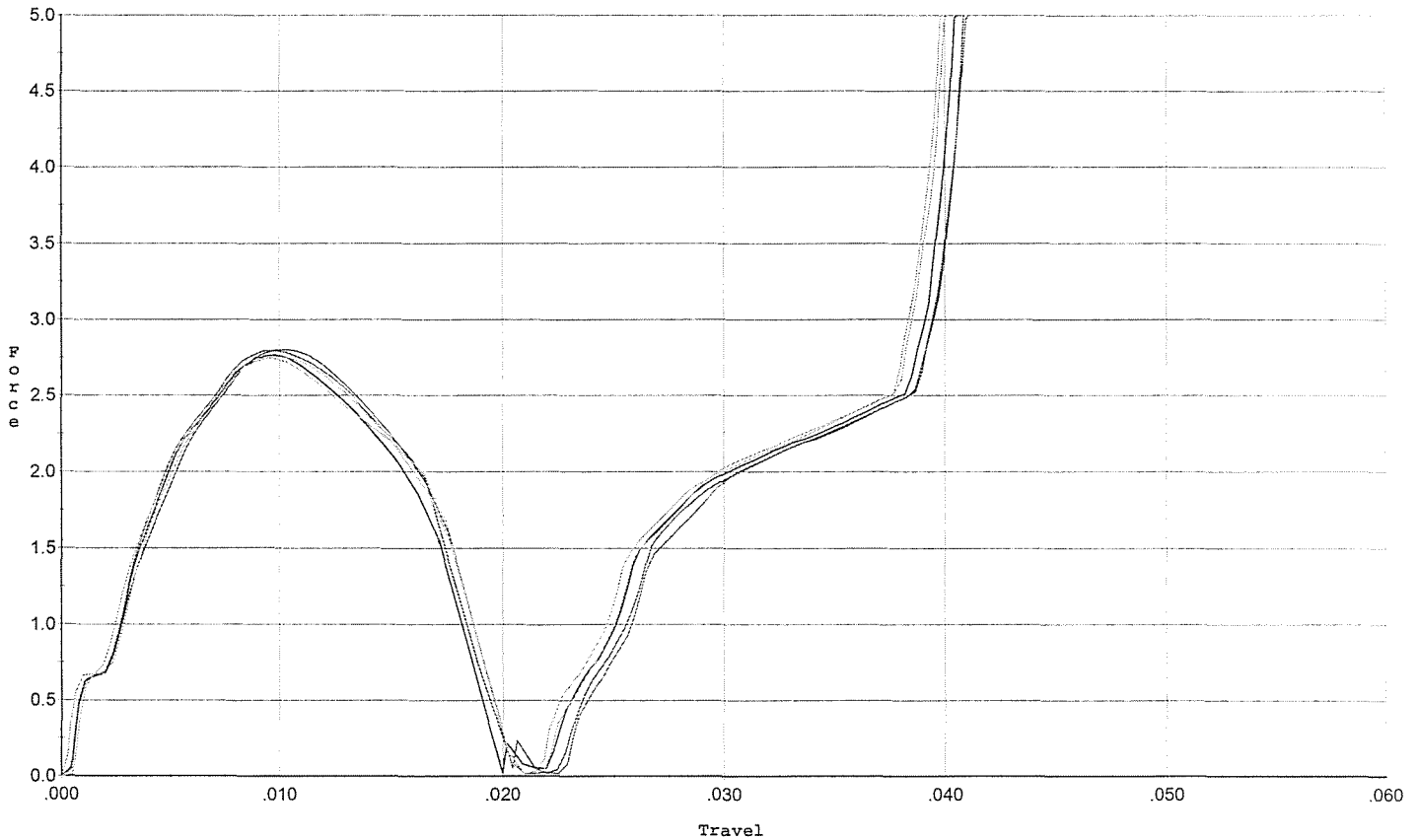
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.6</u>	<u>2.6</u>	<u>2.6</u>	5/22/09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.3</u>	<u>4.0</u>	<u>4.3</u>	5/22/09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.023</u>	<u>.023</u>	5/22/09	RP		
	J) ASSEMBLE STOCK					5-18-09	294.		
	K) ASSEMBLE SWIVEL STUDS					5/22/09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		5/20			
			PASS	FAIL		109	RB		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					5-20-09	WV		
670	FINAL INSPECTION A) HEADSPACE					5/22/09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u>	<u>2.48</u>	<u>2.52</u>	<u>2.49</u>	<u>2.46</u>	6-21-09	WV
	C) FUNCTION					5/22/09	RP		
690	PACK					7/13/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



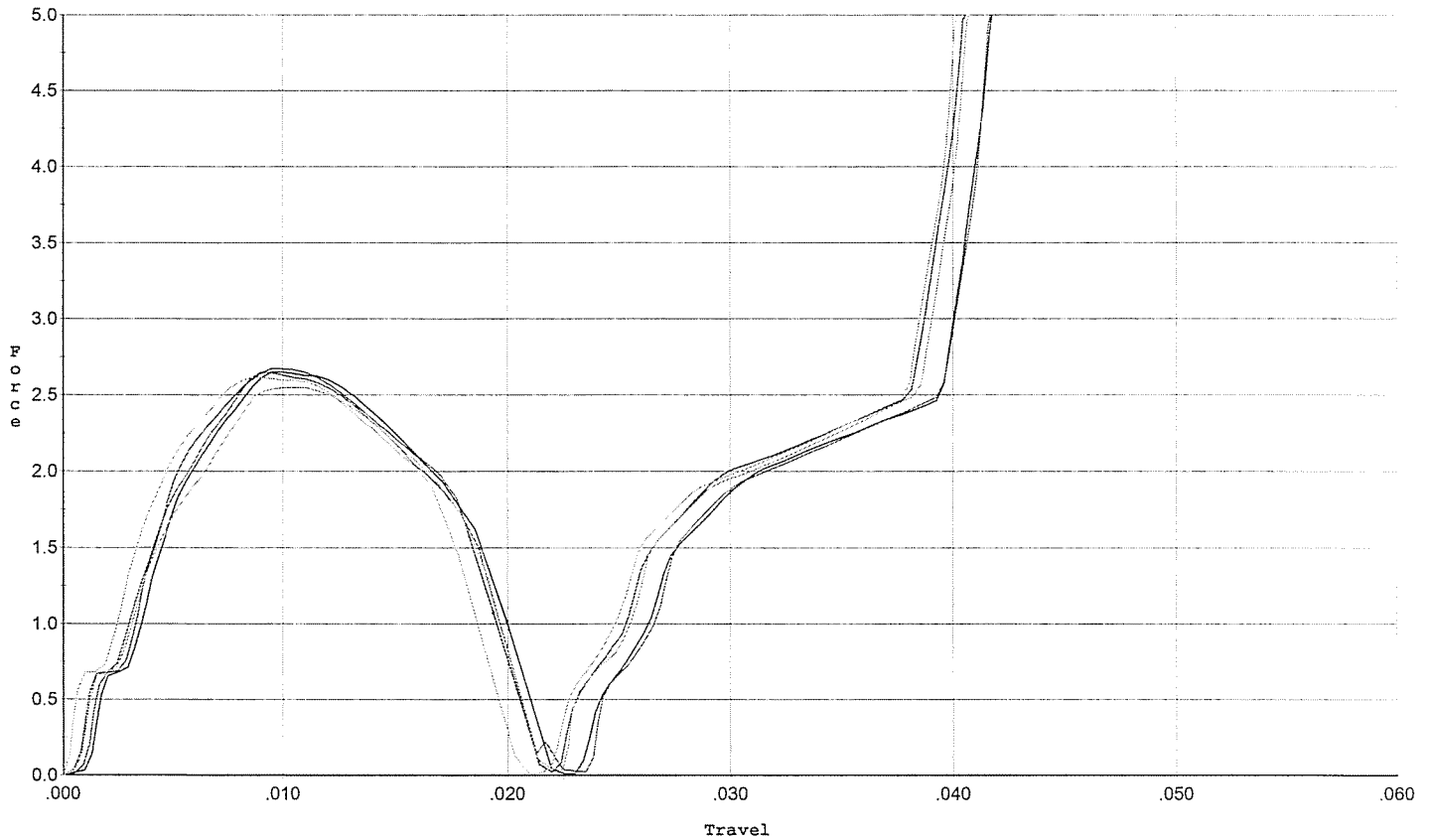
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.802	0.018	0.00	0.028	0.033		Set Trigger
2	2.766	0.017	0.00	0.028	0.032		Set Trigger
3	2.796	0.017	0.00	0.028	0.032		Set Trigger
4	2.756	0.018	0.00	0.027	0.033		Set Trigger
5	2.749	0.017	0.00	0.027	0.033		Set Trigger

A-2.77

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



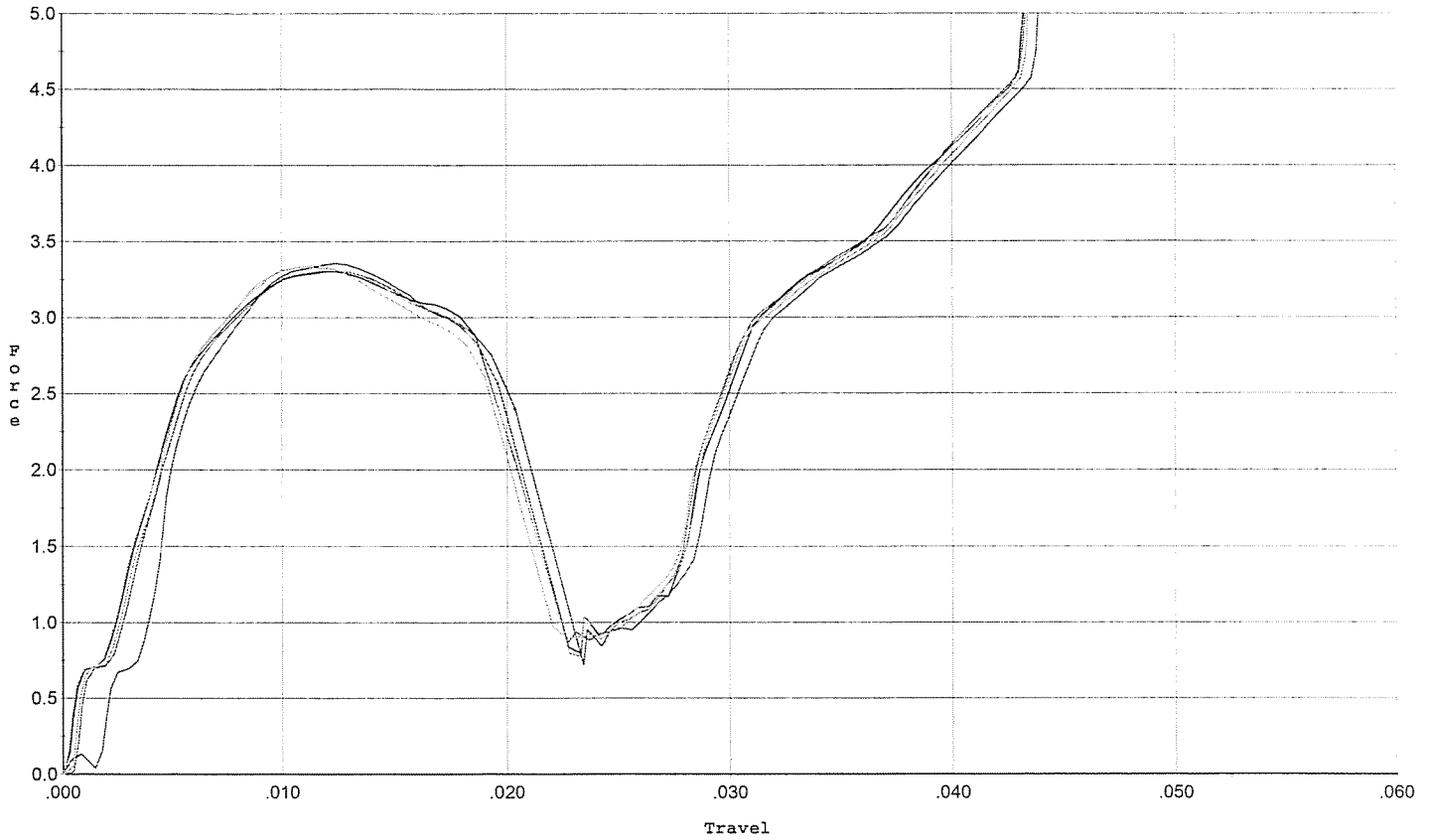
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.671	0.019	0.00	0.027	0.035		Set Trigger
2	2.651	0.020	0.00	0.028	0.035		Set Trigger
3	2.647	0.019	0.00	0.028	0.034		Set Trigger
4	2.615	0.018	0.00	0.027	0.033		Set Trigger
5	2.550	0.019	0.00	0.027	0.033		Set Trigger

A. 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



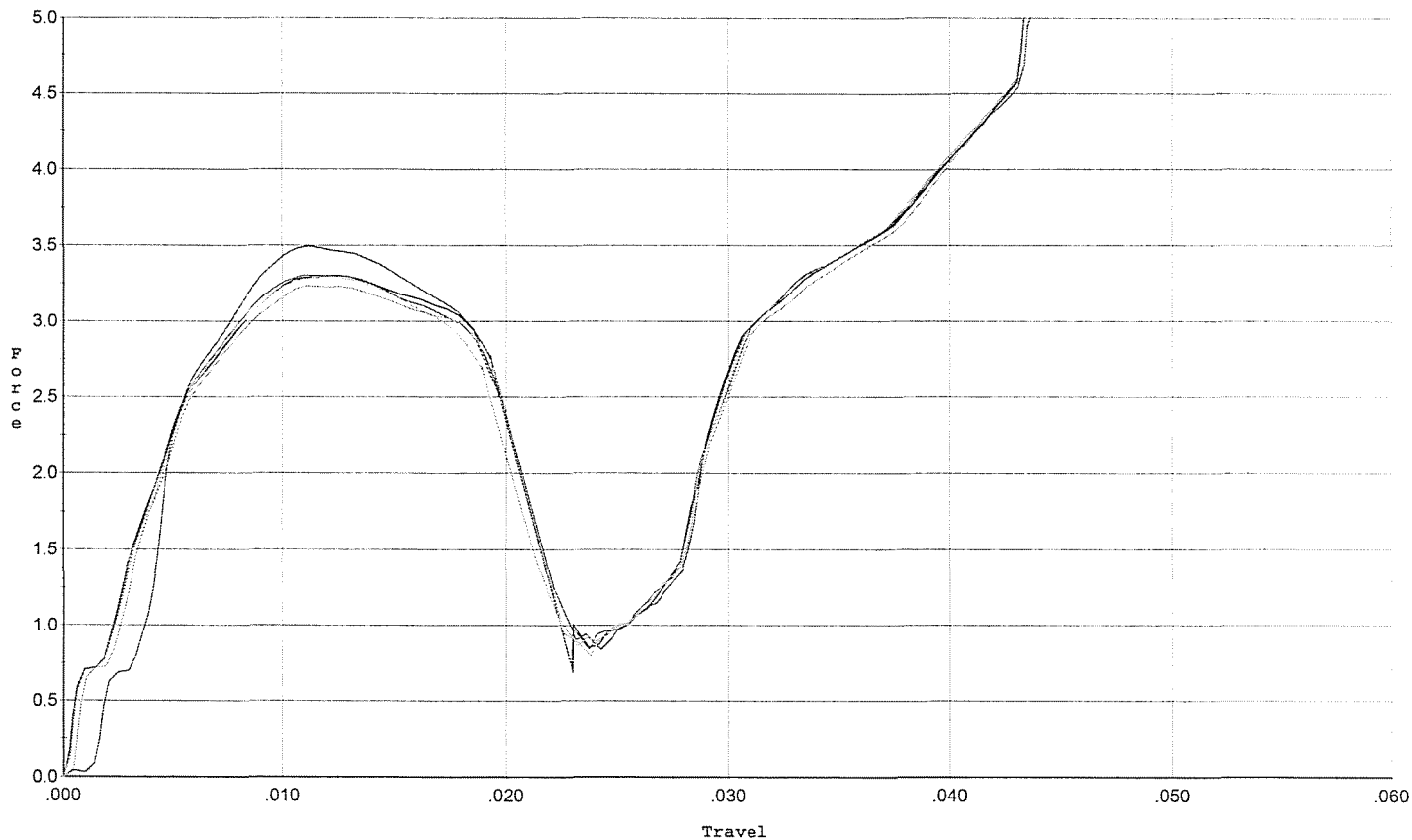
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.356	0.020	0.00	0.028	0.046		Set Trigger
2	3.304	0.020	0.00	0.028	0.049		Set Trigger
3	3.304	0.020	0.00	0.027	0.046		Set Trigger
4	3.342	0.019	0.00	0.028	0.045		Set Trigger
5	3.330	0.020	0.00	0.028	0.048		Set Trigger

A-3-32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



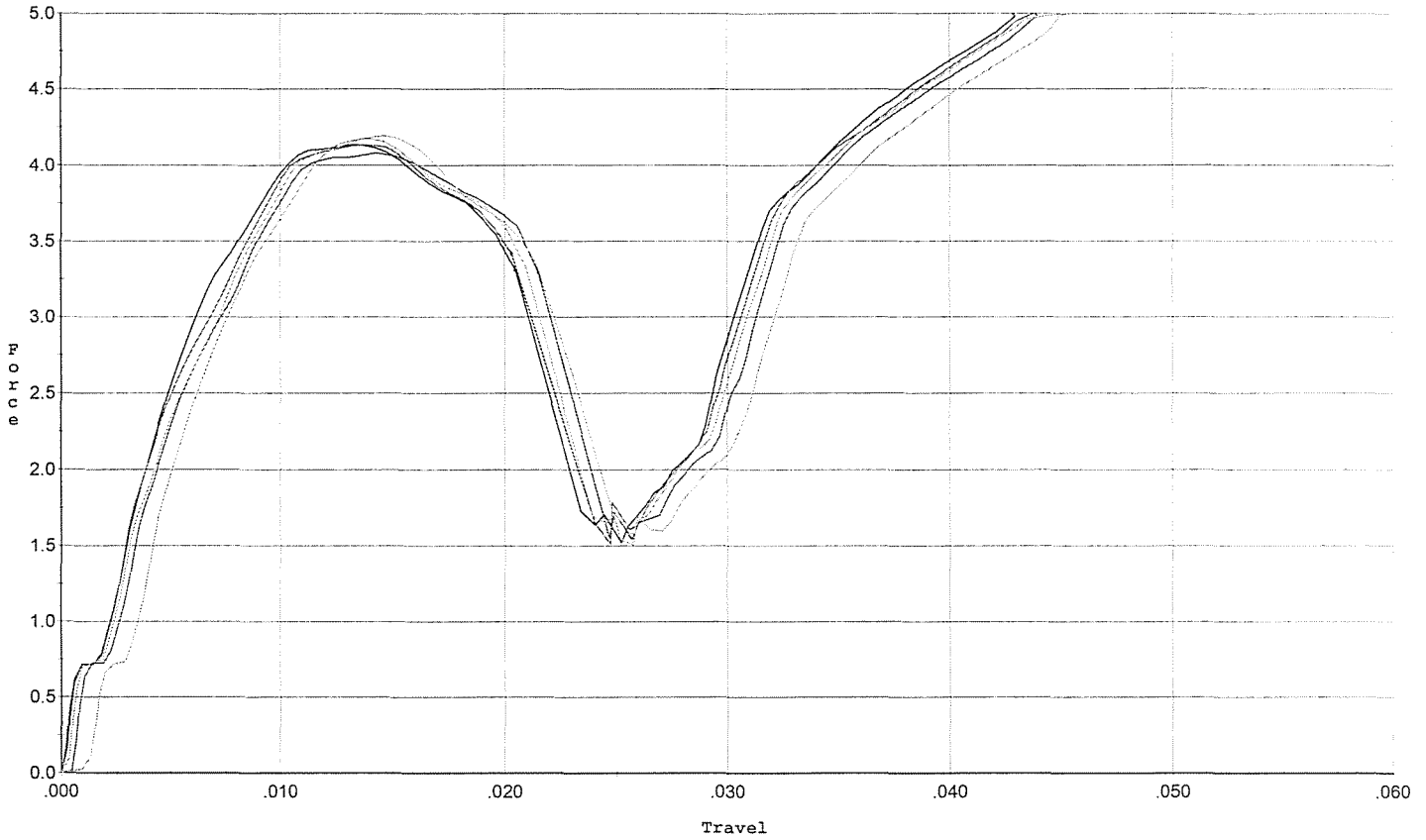
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.496	0.019	0.00	0.028	0.045		Set Trigger
2	3.303	0.020	0.00	0.027	0.047		Set Trigger
3	3.304	0.020	0.00	0.027	0.047		Set Trigger
4	3.296	0.019	0.00	0.028	0.045		Set Trigger
5	3.235	0.019	0.00	0.028	0.045		Set Trigger

A.3.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



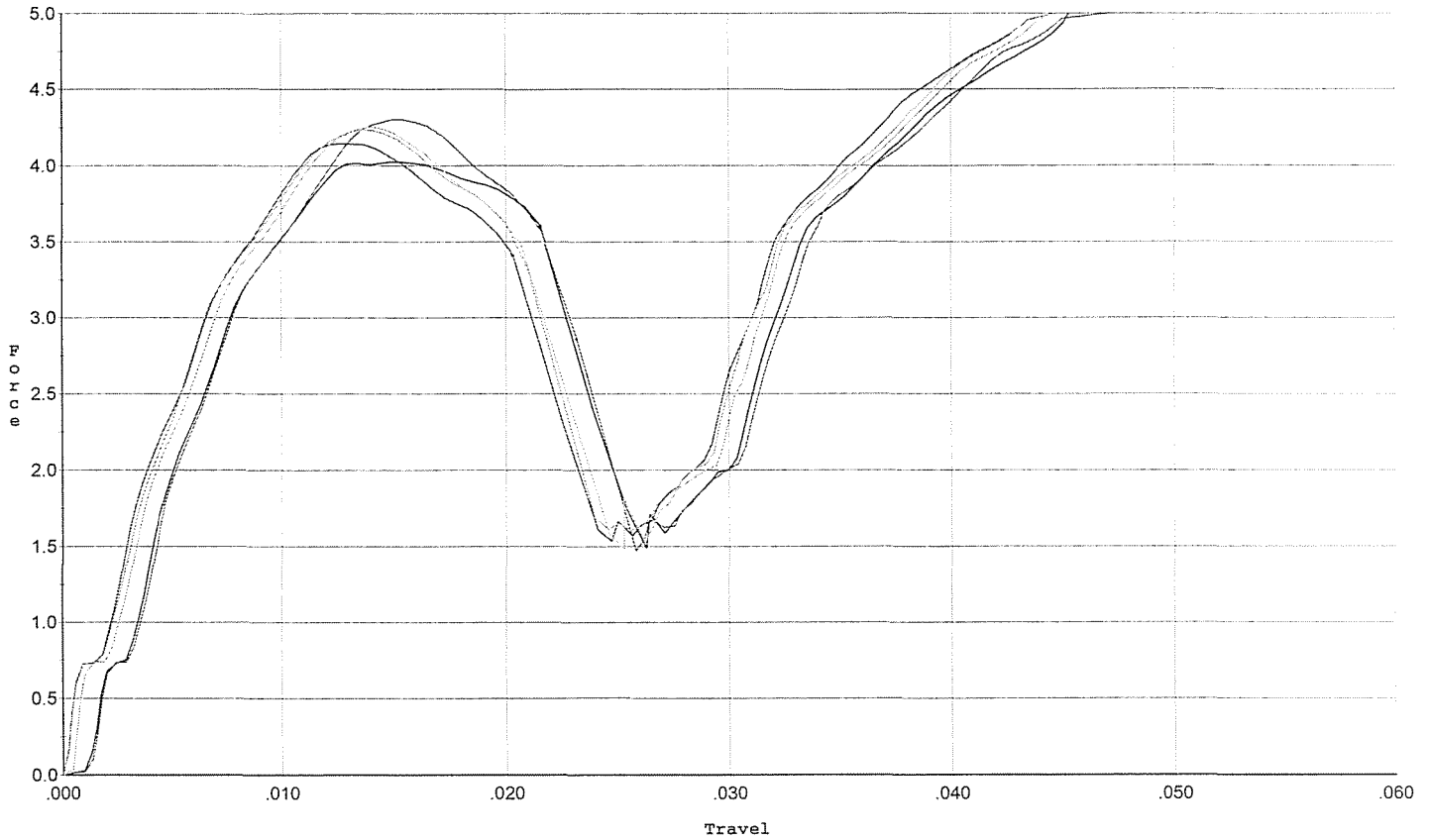
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.082	0.021	0.00	0.025	0.060		Set Trigger
2	4.135	0.020	0.00	0.025	0.059		Set Trigger
3	4.133	0.020	0.00	0.026	0.058		Set Trigger
4	4.174	0.021	0.00	0.025	0.059		Set Trigger
5	4.193	0.023	0.00	0.025	0.063		Set Trigger

A. 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



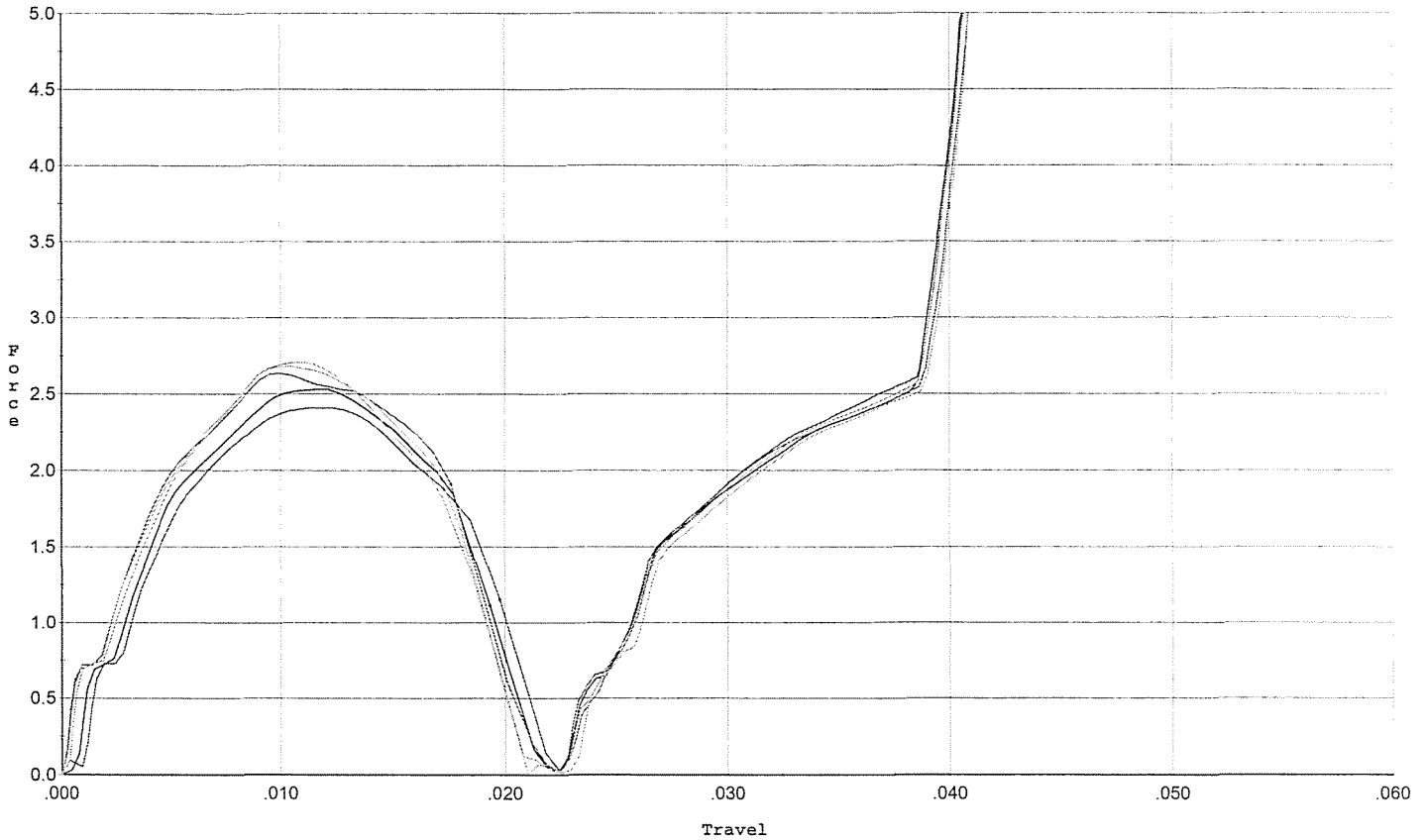
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.146	0.020	0.00	0.026	0.058		Set Trigger
2	4.026	0.022	0.00	0.025	0.059		Set Trigger
3	4.301	0.023	0.00	0.023	0.064		Set Trigger
4	4.254	0.021	0.00	0.025	0.059		Set Trigger
5	4.235	0.021	0.00	0.025	0.060		Set Trigger

A. 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



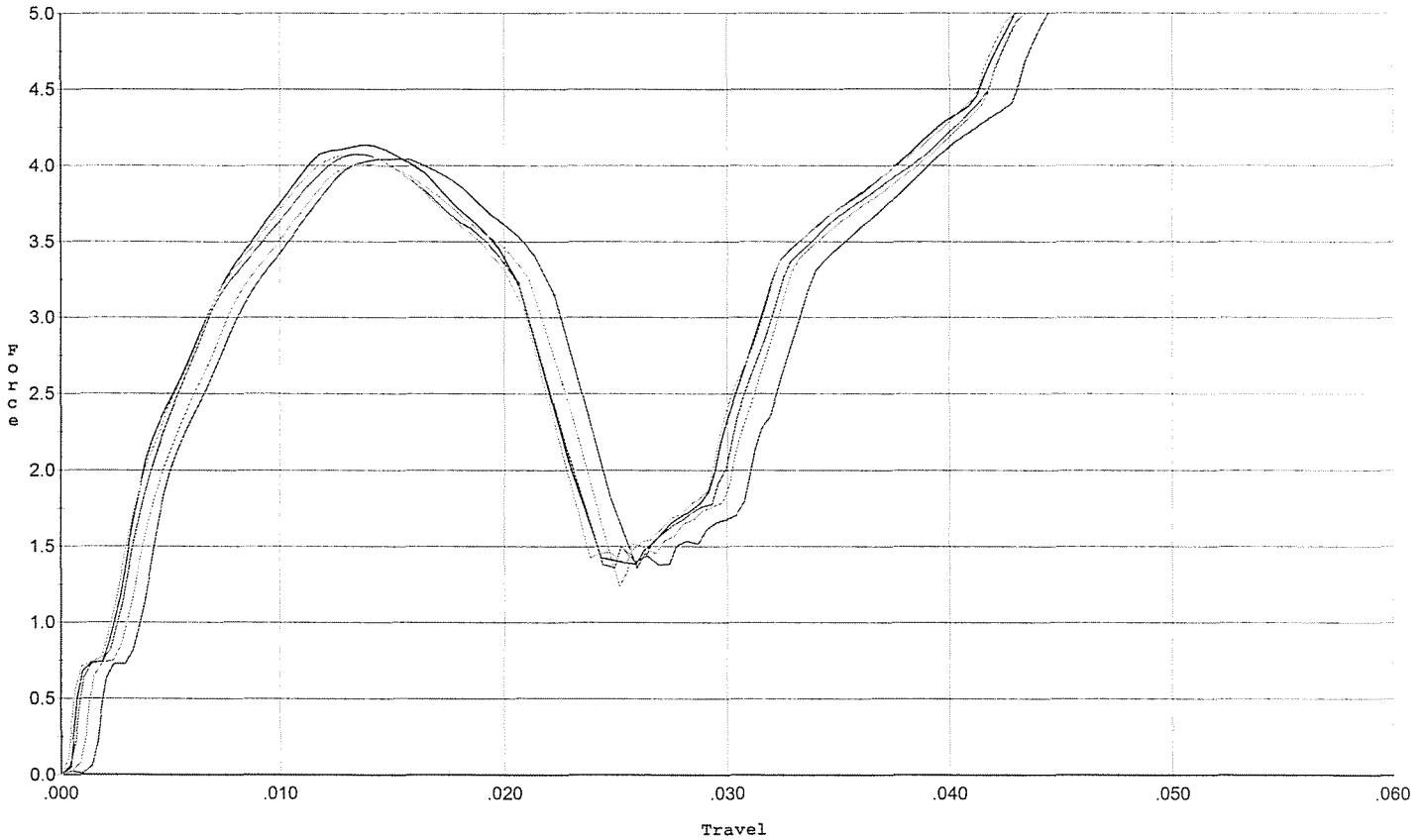
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.409	0.020	0.00	0.027	0.033		Set Trigger
2	2.532	0.019	0.00	0.027	0.034		Set Trigger
3	2.634	0.018	0.00	0.028	0.033		Set Trigger
4	2.680	0.018	0.00	0.028	0.034		Set Trigger
5	2.707	0.018	0.00	0.028	0.034		Set Trigger

A-2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.045	0.022	0.00	0.026	0.059		Set Trigger
2	4.136	0.021	0.00	0.026	0.058		Set Trigger
3	4.072	0.021	0.00	0.026	0.057		Set Trigger
4	4.078	0.021	0.00	0.026	0.058		Set Trigger
5	4.009	0.023	0.00	0.026	0.061		Set Trigger

A-4.06