

G 6845283

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



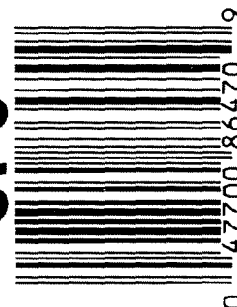
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845283

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6845283

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE		5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(D)</u>	5/6/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/7/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/7/09	KSM
540	APPLY COATINGS (BARREL ACTION)		5/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-20-09	R. J.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

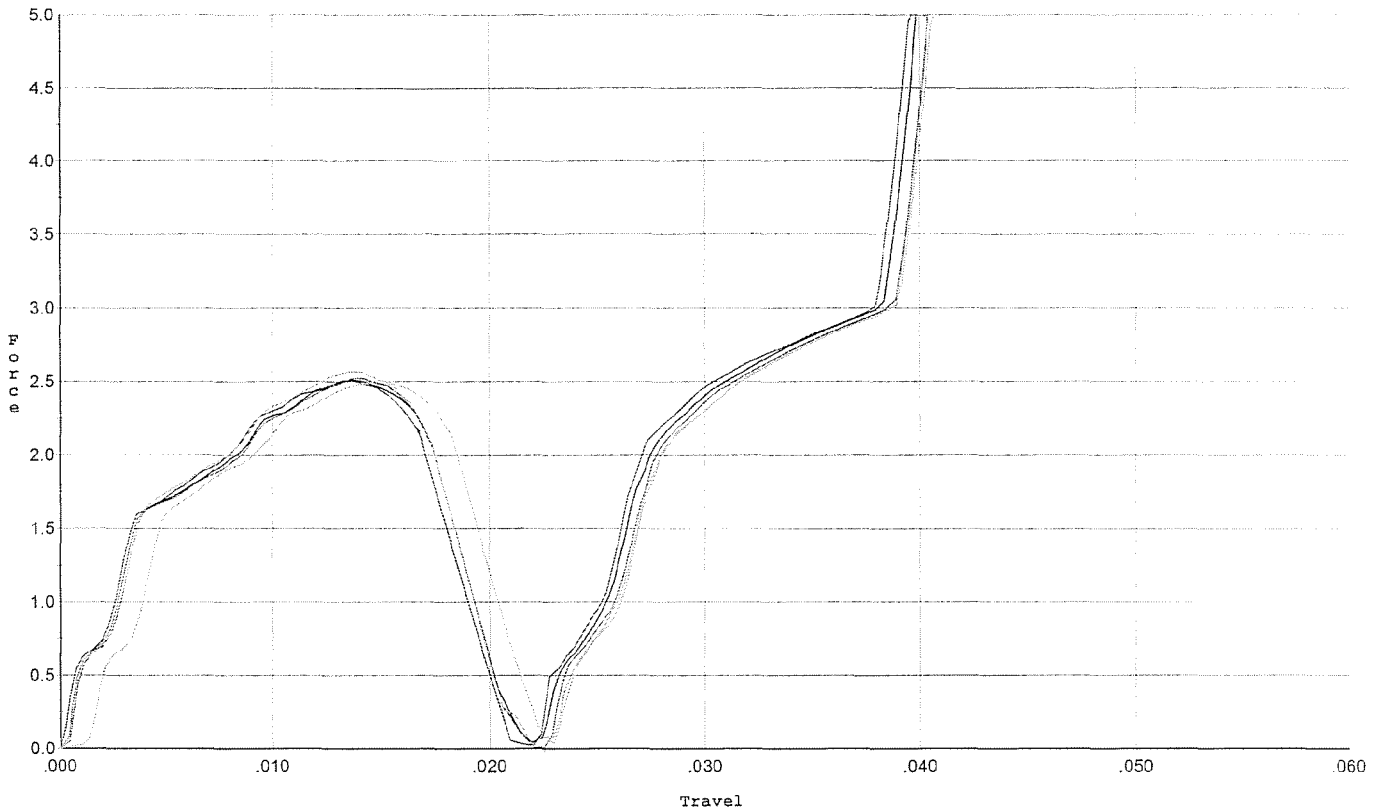
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	6-15-09	R.B.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	6-15-09	R.B.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	6-15-09	R.B.
	J) ASSEMBLE STOCK		5-20-09	R.B.
	K) ASSEMBLE SWIVEL STUDS		6-15-09	R.B.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/10/09	R.B.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/10/09	TGR
670	FINAL INSPECTION A) HEADSPACE		6-15-09	R.B.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>234</u> <u>238</u> <u>23</u> <u>235</u> <u>230</u>	6-15-09	R.T.
	C) FUNCTION		6-15-09	R.B.
690	PACK		6/17/09	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



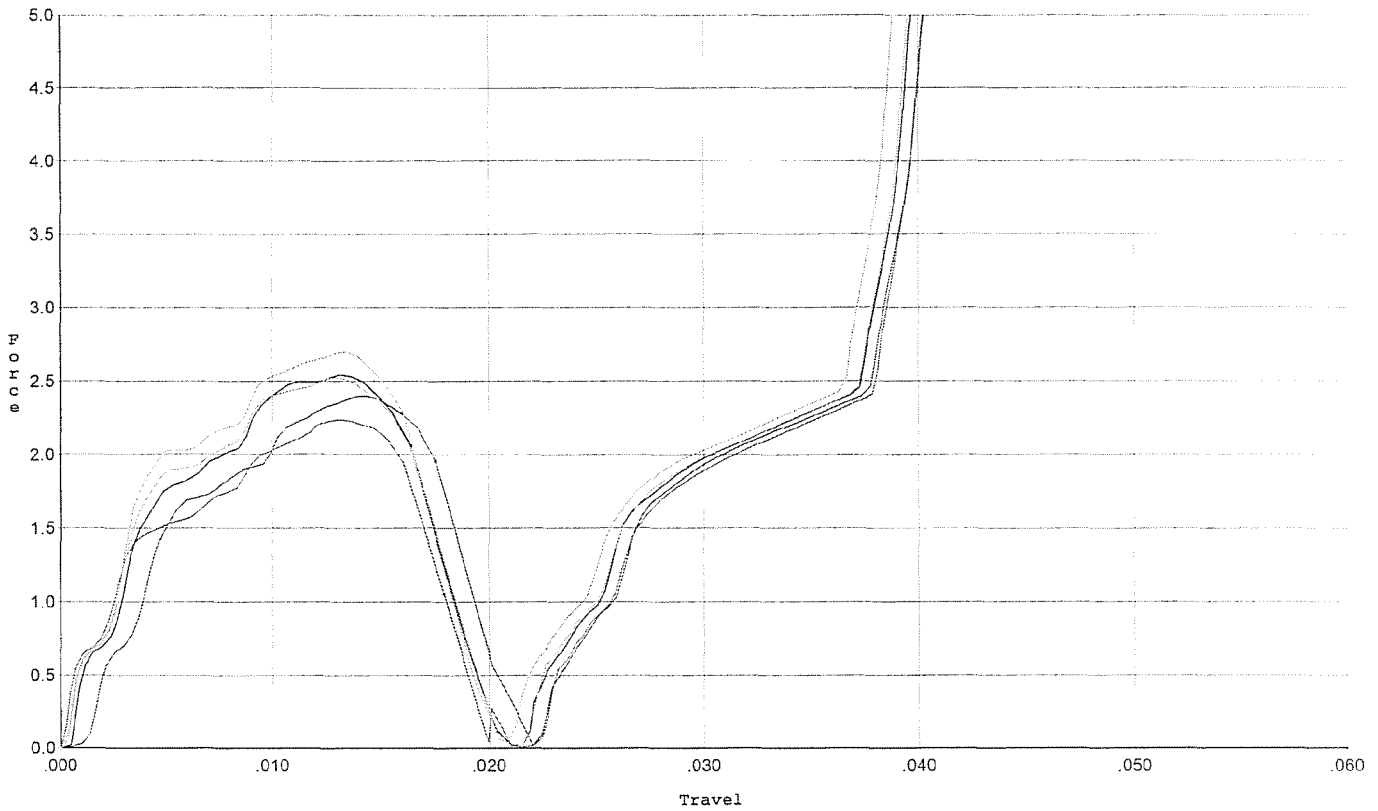
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.017	0.00	0.027	0.030		Set Trigger
2	2.512	0.017	0.00	0.027	0.030		Set Trigger
3	2.521	0.017	0.00	0.027	0.030		Set Trigger
4	2.503	0.018	0.00	0.027	0.031		Set Trigger
5	2.566	0.017	0.00	0.027	0.031		Set Trigger

A. 2.52

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



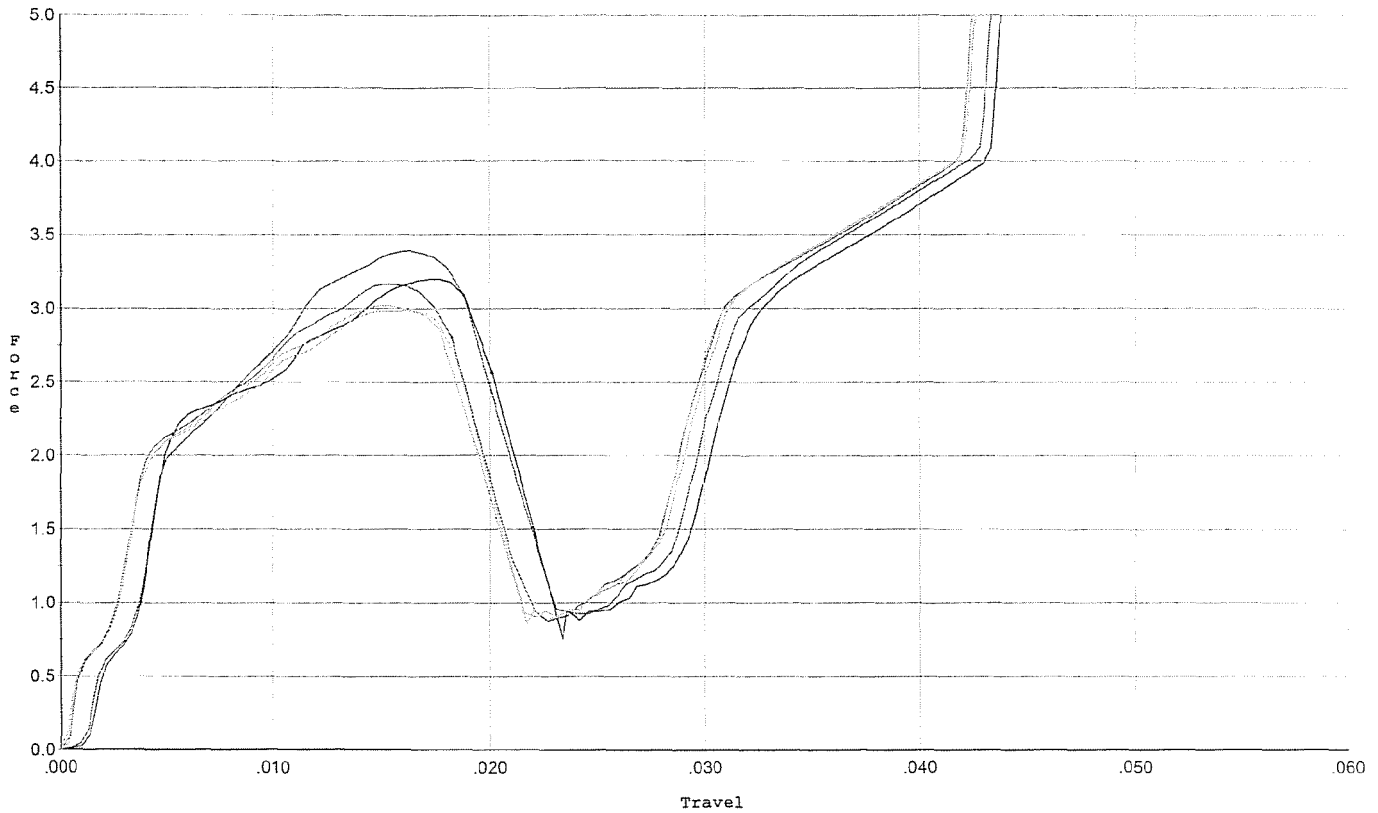
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.401	0.018	0.00	0.027	0.028		Set Trigger
2	2.545	0.016	0.00	0.027	0.029		Set Trigger
3	2.237	0.018	0.00	0.028	0.028		Set Trigger
4	2.701	0.016	0.00	0.027	0.030		Set Trigger
5	2.522	0.016	0.00	0.026	0.029		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



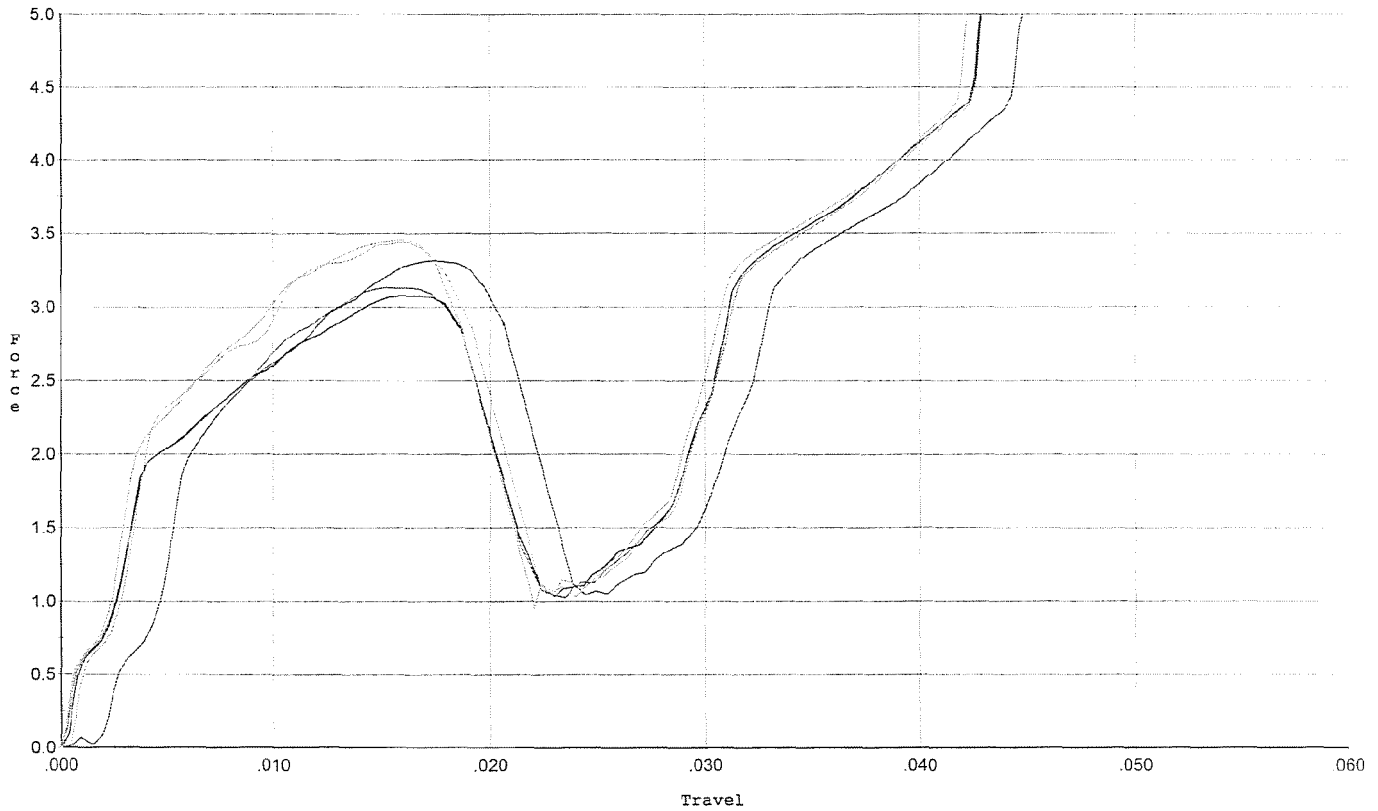
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.391	0.019	0.00	0.028	0.041		Set Trigger
2	3.200	0.020	0.00	0.028	0.042		Set Trigger
3	3.168	0.018	0.00	0.027	0.040		Set Trigger
4	2.986	0.018	0.00	0.027	0.039		Set Trigger
5	3.022	0.019	0.00	0.028	0.041		Set Trigger

A-3-15

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



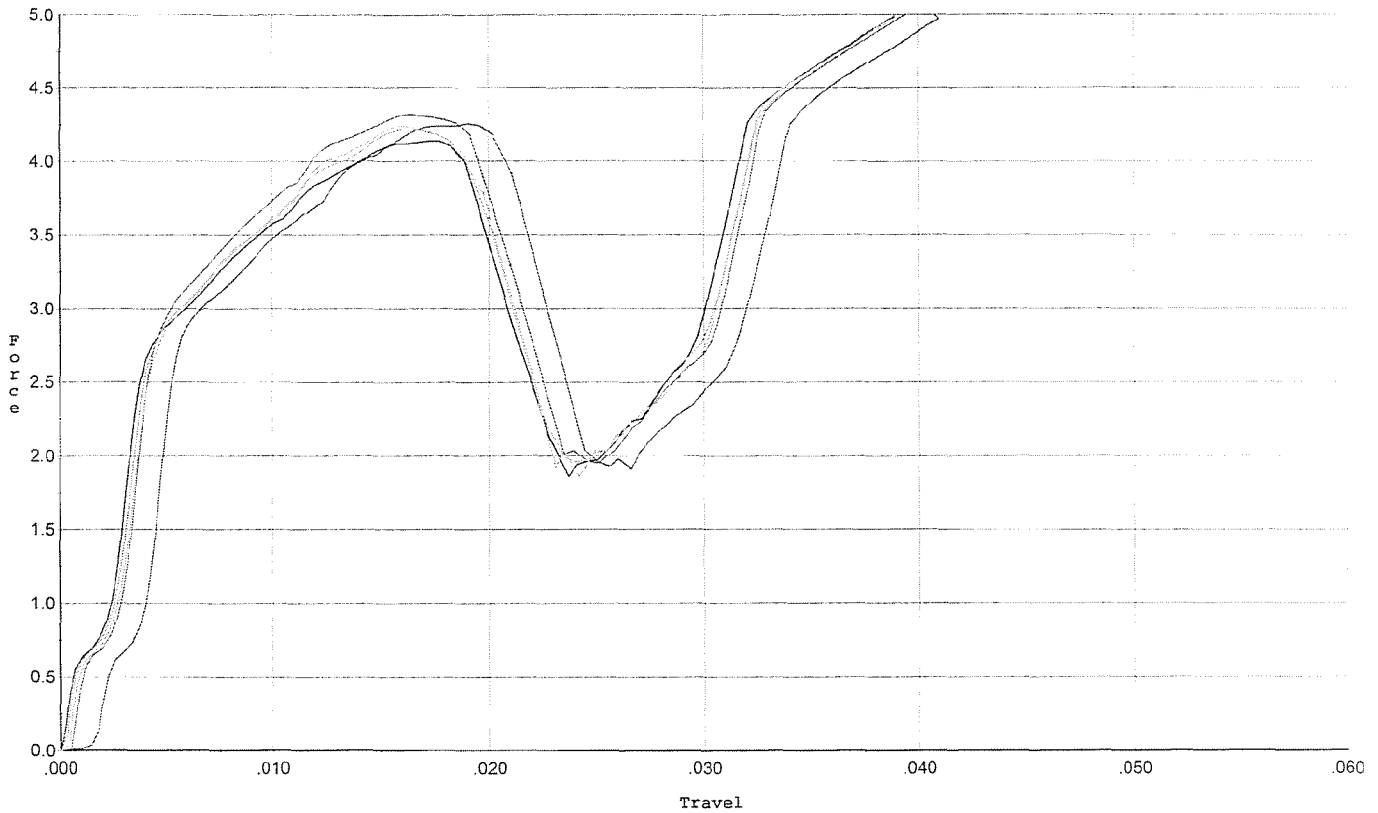
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.317	0.021	0.00	0.028	0.044		Set Trigger
2	3.075	0.019	0.00	0.027	0.040		Set Trigger
3	3.134	0.019	0.00	0.027	0.041		Set Trigger
4	3.440	0.019	0.00	0.027	0.045		Set Trigger
5	3.456	0.019	0.00	0.027	0.045		Set Trigger

A-3-28

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



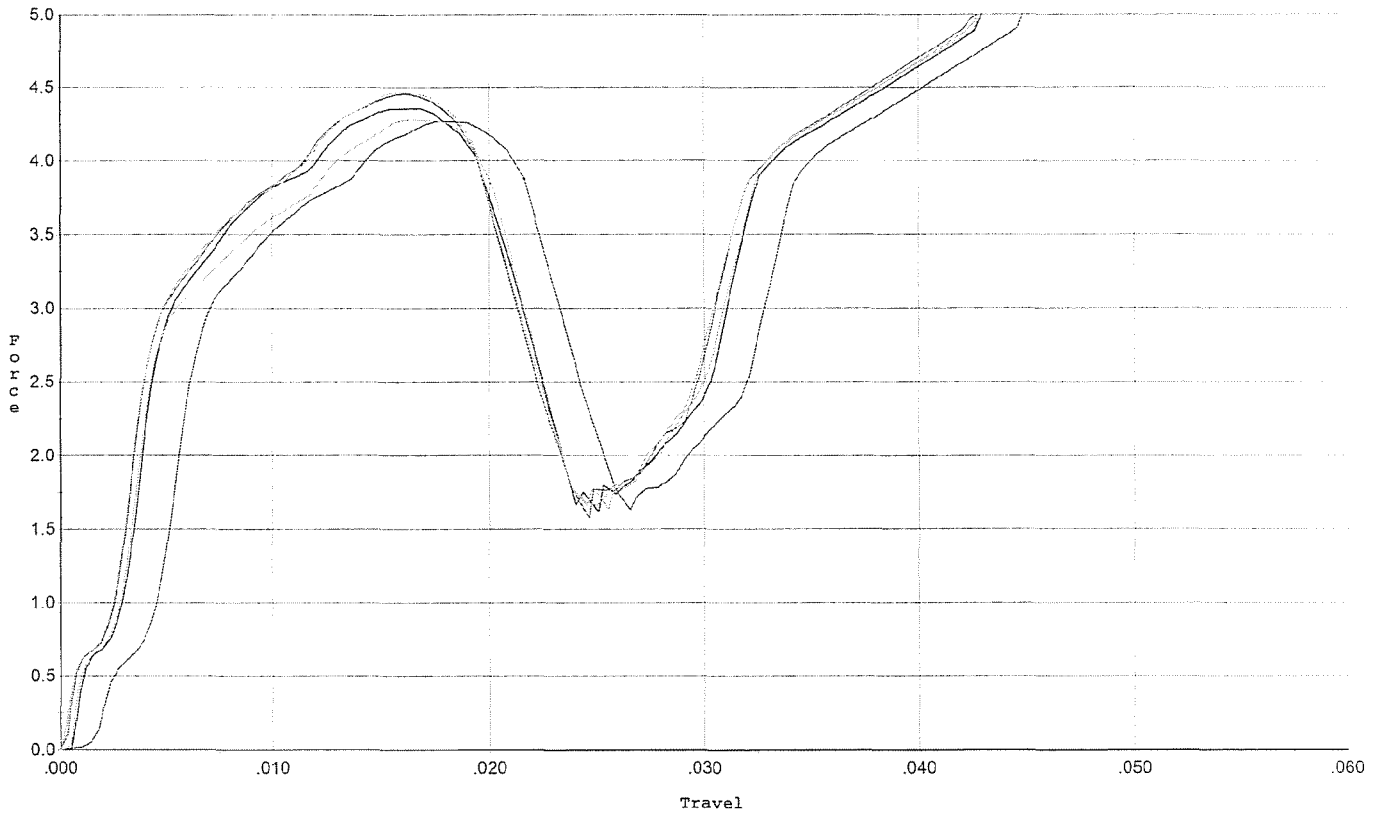
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.256	0.021	0.00	0.021	0.059		Set Trigger
2	4.137	0.019	0.00	0.024	0.054		Set Trigger
3	4.318	0.021	0.00	0.023	0.062		Set Trigger
4	4.242	0.020	0.00	0.024	0.057		Set Trigger
5	4.218	0.020	0.00	0.024	0.058		Set Trigger

A-4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



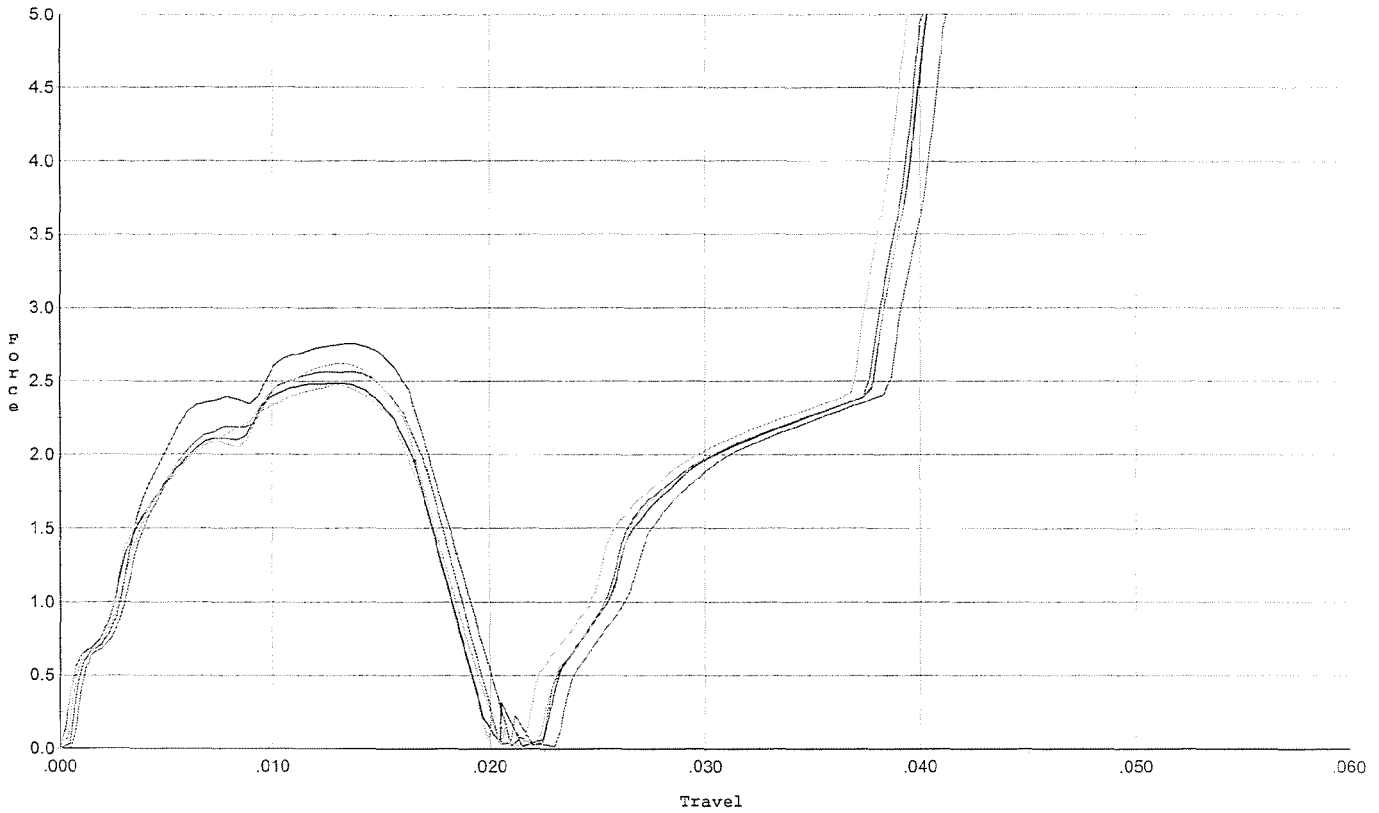
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.269	0.022	0.00	0.022	0.059		Set Trigger
2	4.356	0.021	0.00	0.024	0.062		Set Trigger
3	4.456	0.019	0.00	0.025	0.059		Set Trigger
4	4.279	0.020	0.00	0.024	0.059		Set Trigger
5	4.466	0.019	0.00	0.024	0.059		Set Trigger

A-436

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



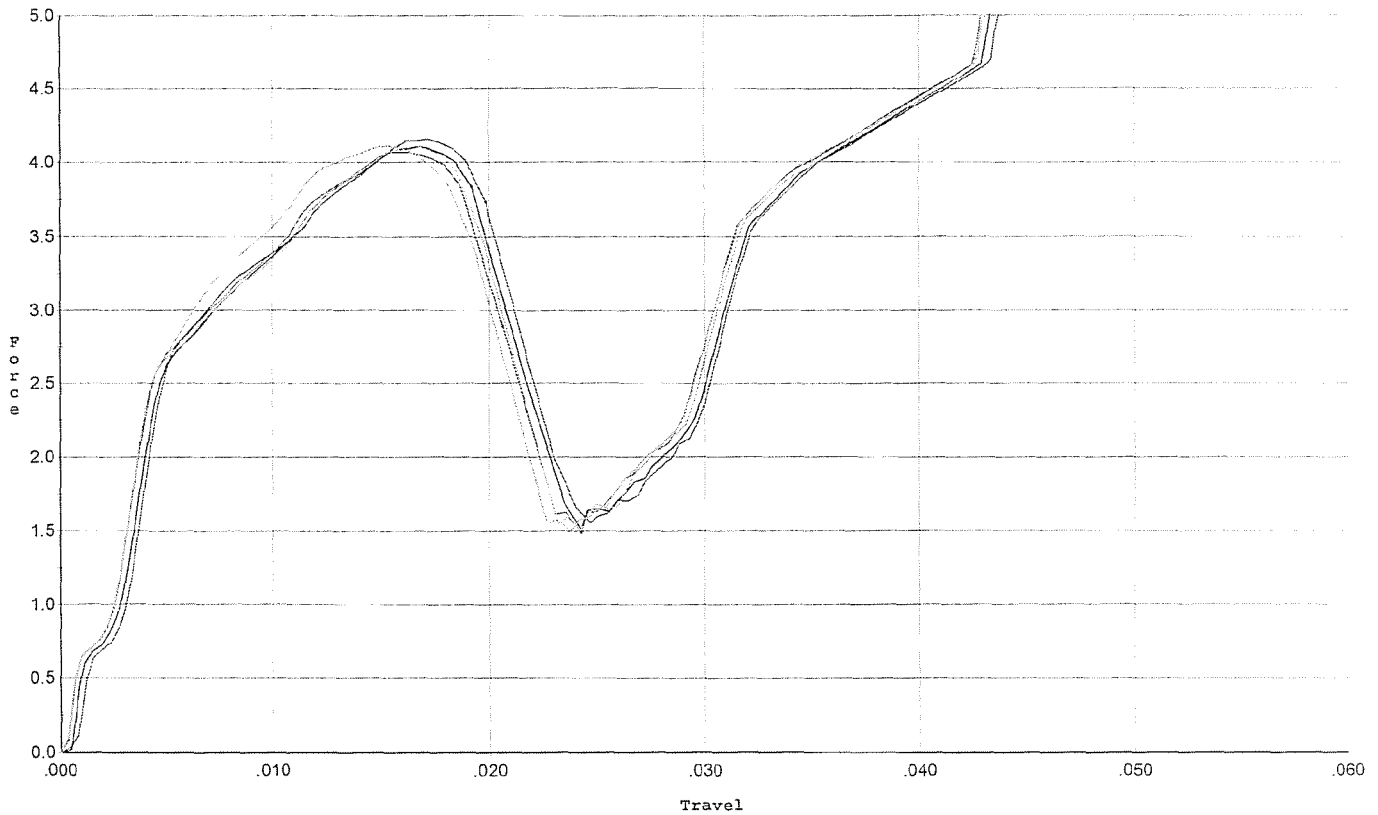
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.753	0.018	0.00	0.027	0.036		Set Trigger
2	2.484	0.017	0.00	0.028	0.029		Set Trigger
3	2.561	0.017	0.00	0.028	0.031		Set Trigger
4	2.469	0.017	0.00	0.027	0.030		Set Trigger
5	2.621	0.016	0.00	0.028	0.029		Set Trigger

A-257

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.020	0.00	0.026	0.055		Set Trigger
2	4.107	0.019	0.00	0.026	0.052		Set Trigger
3	4.069	0.021	0.00	0.025	0.057		Set Trigger
4	4.107	0.020	0.00	0.025	0.054		Set Trigger
5	4.112	0.019	0.00	0.026	0.054		Set Trigger

A. 4.11