

G6845284

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

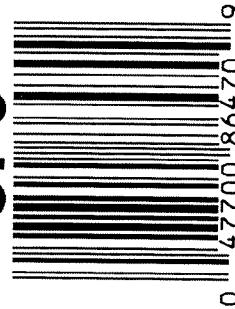
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845284

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6845284

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGNAFLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RTZ
480	MAGNAFLUX BBL ACTION		5/6/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/6/09	REM
540	APPLY COATINGS (BARREL ACTION)		5/1/09	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-18-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

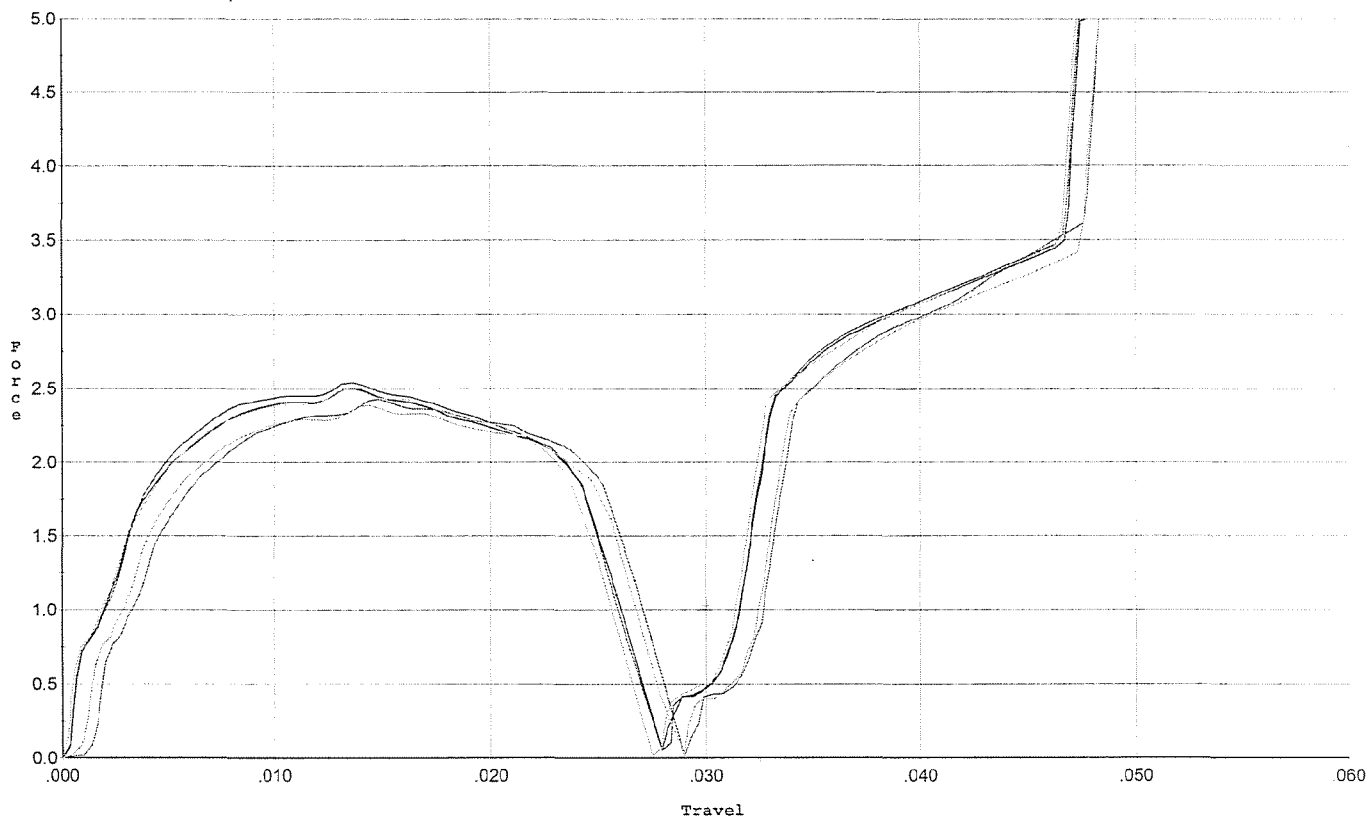
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.8</u> <u>3.0</u> <u>2.8</u>	5/26/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.8</u> <u>4.6</u> <u>4.6</u>	5/26/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	5/26/09	RP
	J) ASSEMBLE STOCK		5-18-09	271.
	K) ASSEMBLE SWIVEL STUDS		5/26/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5/19/09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-19-09	722
670	FINAL INSPECTION A) HEADSPACE		5/26/09	RP RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.71</u> <u>2.68</u> <u>2.72</u> <u>2.71</u>	5/26/09	RP
	C) FUNCTION		5/26/09	RP
690	PACK		7/13/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



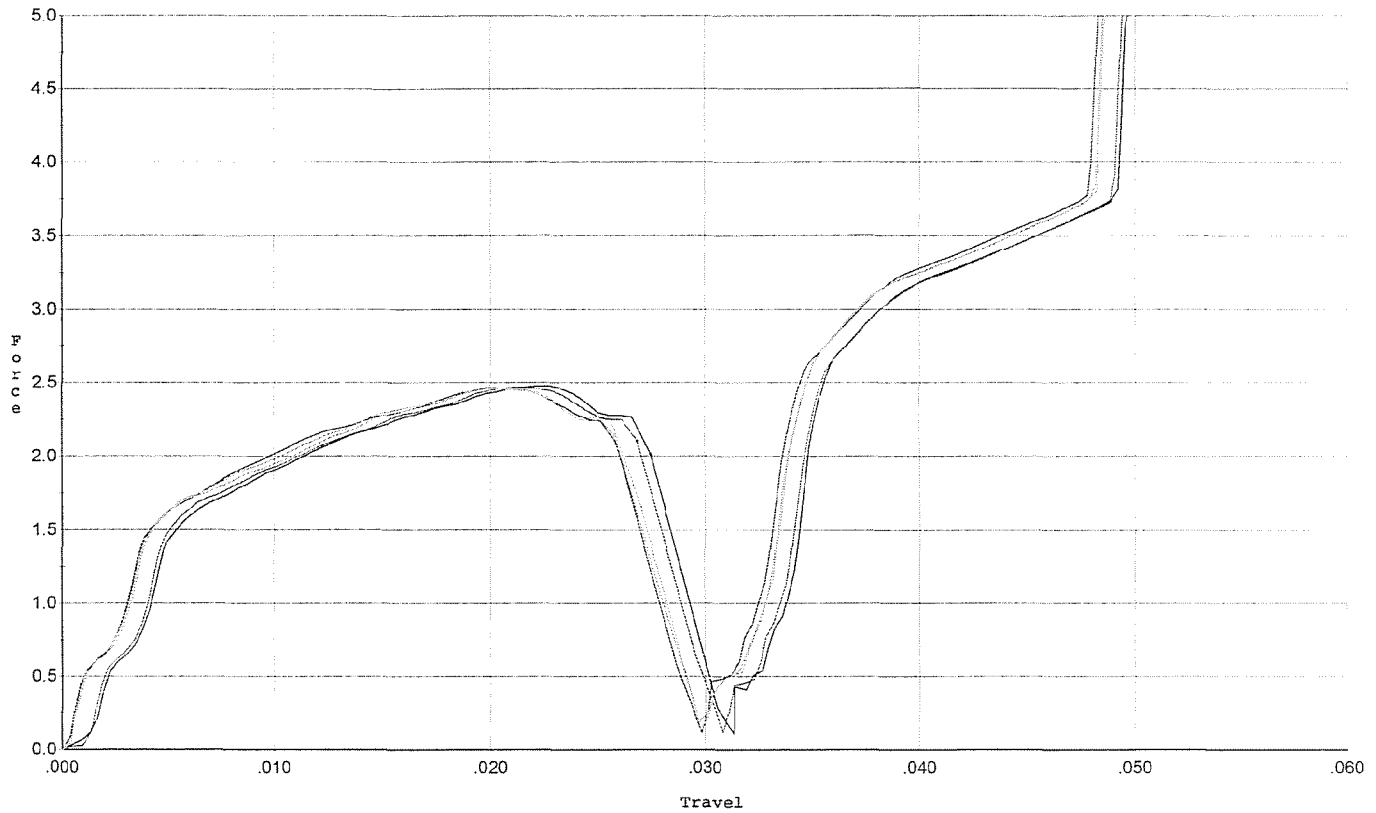
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.540	0.024	0.00	0.030	0.048		Set Trigger
2	2.503	0.026	0.00	0.029	0.050		Set Trigger
3	2.428	0.027	0.00	0.029	0.048		Set Trigger
4	2.498	0.025	0.00	0.029	0.049		Set Trigger
5	2.388	0.026	0.00	0.029	0.047		Set Trigger

A-2-47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



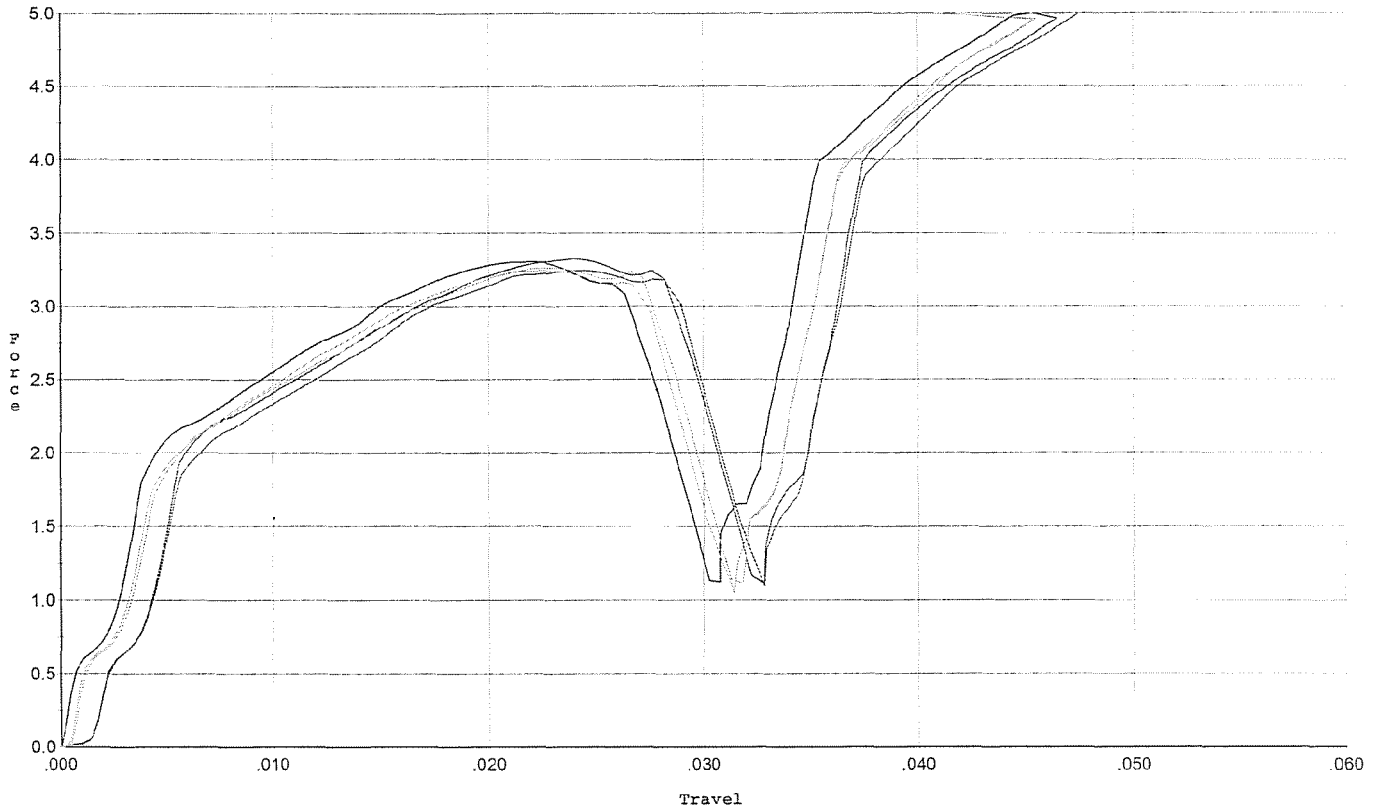
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.026	0.00	0.026	0.048		Set Trigger
2	2.475	0.027	0.00	0.026	0.049		Set Trigger
3	2.469	0.027	0.00	0.026	0.048		Set Trigger
4	2.463	0.027	0.00	0.026	0.049		Set Trigger
5	2.457	0.026	0.00	0.026	0.048		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



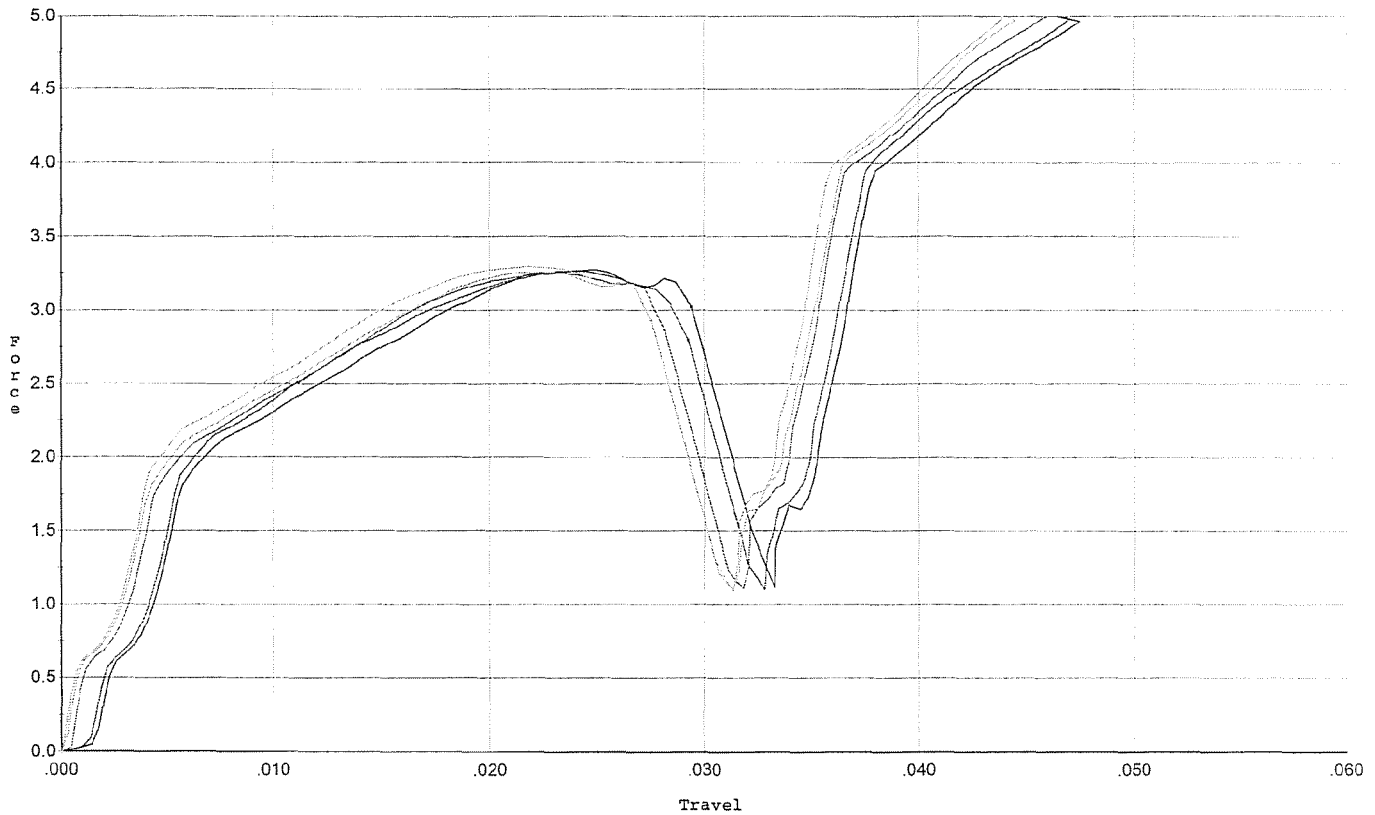
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.326	0.030	0.00	0.021	0.069		Set Trigger
2	3.307	0.028	0.00	0.021	0.067		Set Trigger
3	3.246	0.029	0.00	0.021	0.066		Set Trigger
4	3.245	0.027	0.00	0.022	0.065		Set Trigger
5	3.261	0.029	0.00	0.021	0.067		Set Trigger

A-3.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



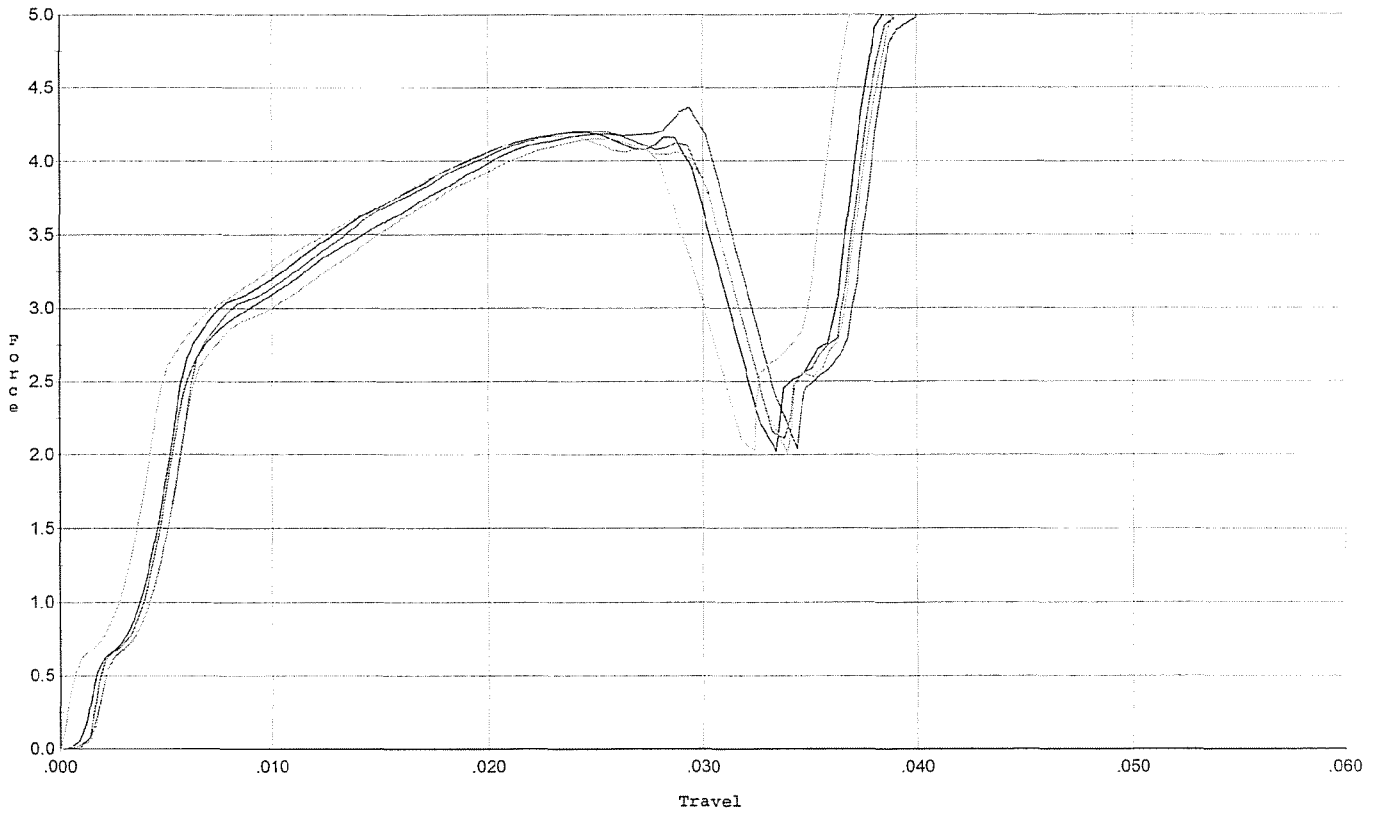
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.266	0.029	0.00	0.021	0.068		Set Trigger
2	3.271	0.029	0.00	0.021	0.067		Set Trigger
3	3.250	0.028	0.00	0.021	0.067		Set Trigger
4	3.294	0.028	0.00	0.021	0.068		Set Trigger
5	3.258	0.028	0.00	0.021	0.066		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



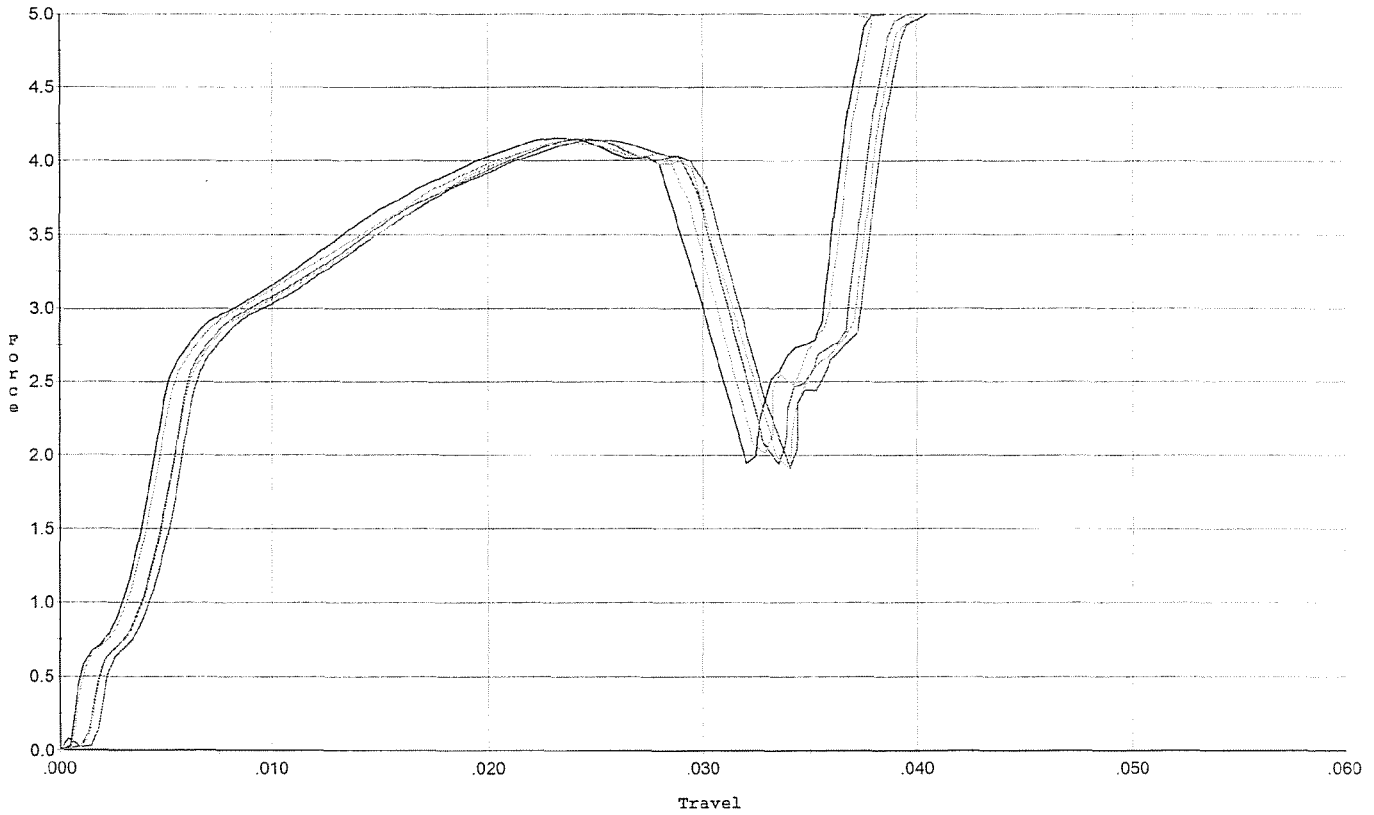
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.363	0.030	0.00	0.016	0.090		Set Trigger
2	4.193	0.029	0.00	0.015	0.089		Set Trigger
3	4.201	0.030	0.00	0.015	0.090		Set Trigger
4	4.170	0.029	0.00	0.014	0.089		Set Trigger
5	4.153	0.030	0.00	0.015	0.087		Set Trigger

A. 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



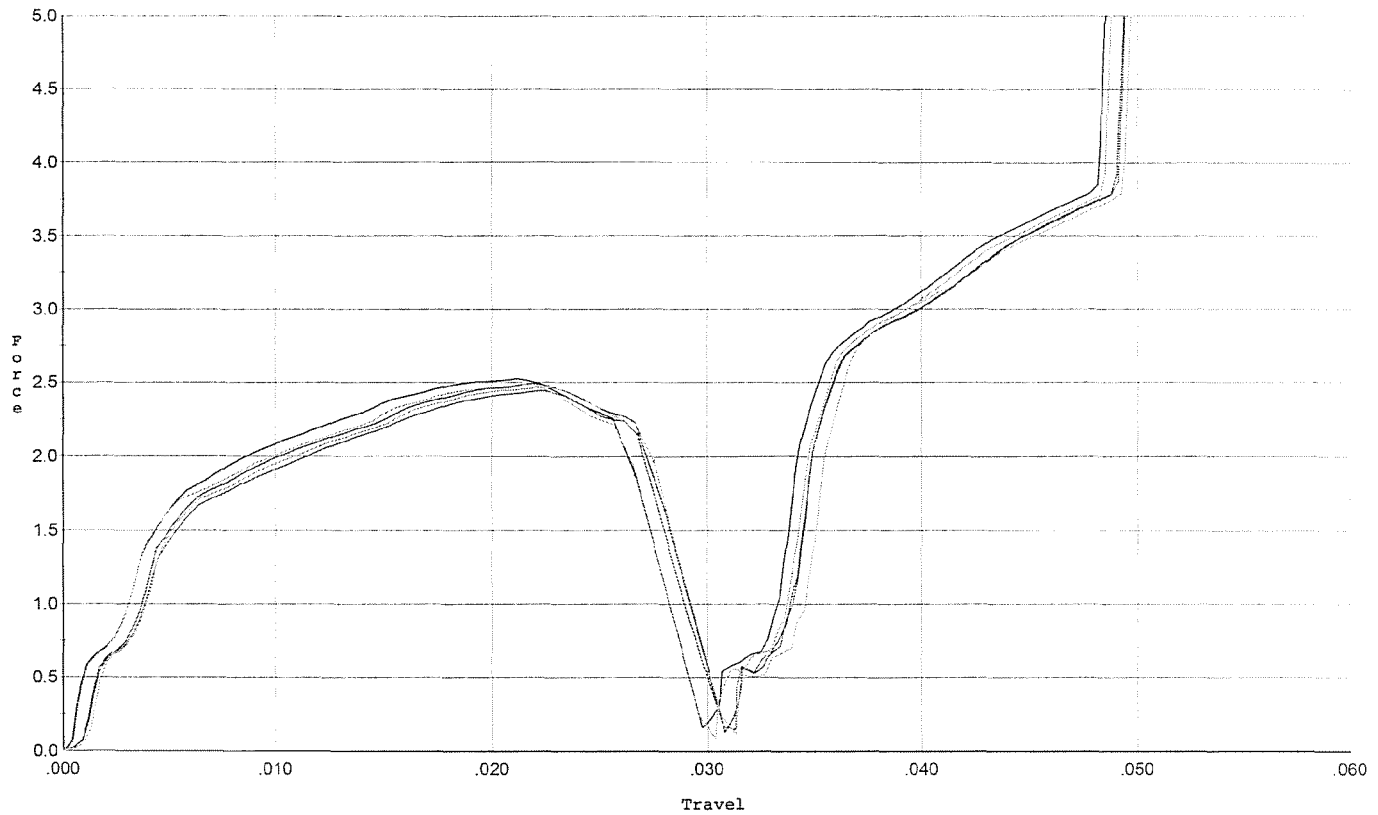
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.030	0.002	0.017	0.087		Set Trigger
2	4.153	0.030	0.00	0.016	0.089		Set Trigger
3	4.146	0.030	0.00	0.016	0.087		Set Trigger
4	4.152	0.029	0.00	0.017	0.086		Set Trigger
5	4.117	0.029	0.00	0.015	0.087		Set Trigger

A. 4.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



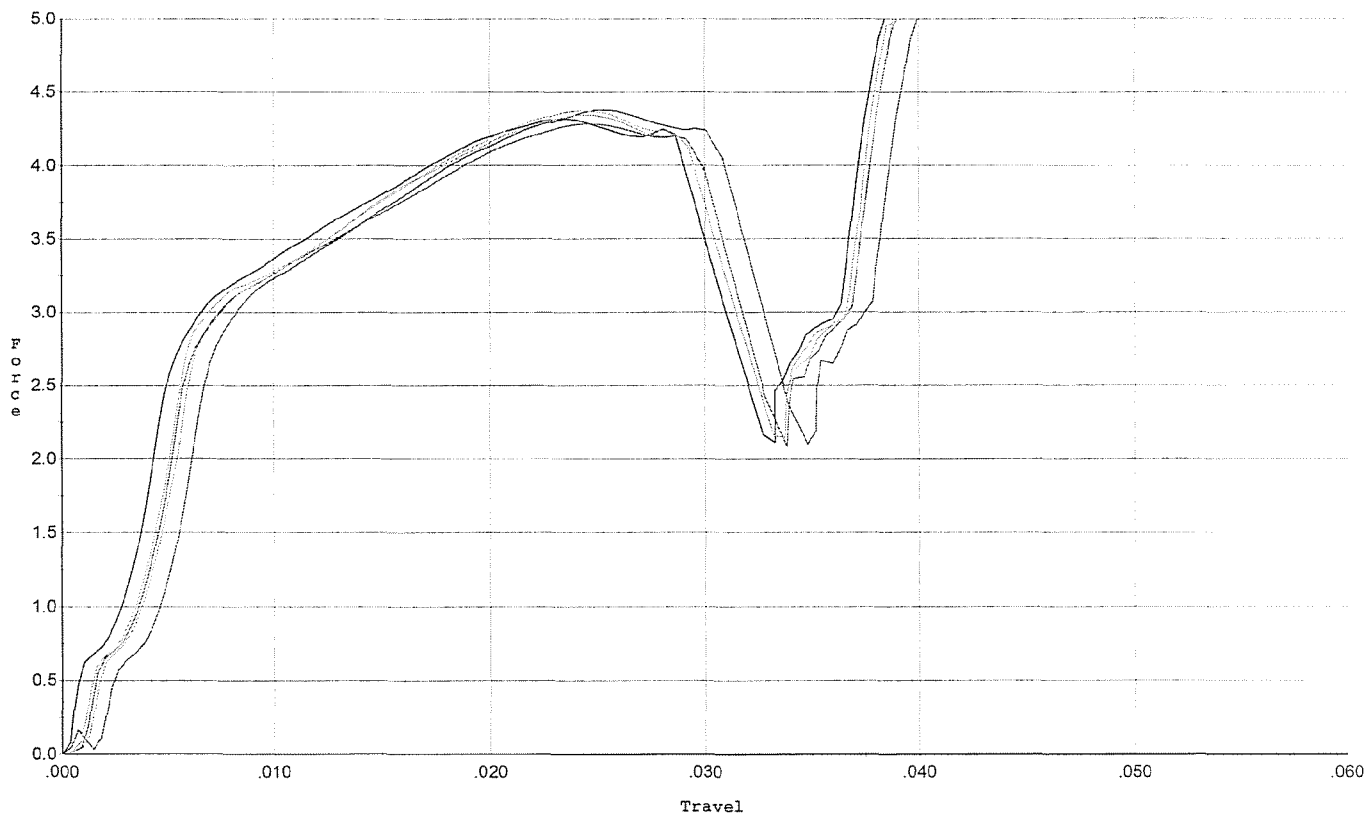
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.492	0.028	0.00	0.025	0.051		Set Trigger
2	2.524	0.027	0.00	0.026	0.051		Set Trigger
3	2.445	0.027	0.00	0.026	0.048		Set Trigger
4	2.467	0.028	0.00	0.026	0.050		Set Trigger
5	2.487	0.027	0.00	0.026	0.049		Set Trigger

A.2.48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: rset to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.376	0.031	0.00	0.015	0.093		Set Trigger
2	4.315	0.029	0.00	0.015	0.090		Set Trigger
3	4.284	0.030	0.00	0.015	0.091		Set Trigger
4	4.372	0.029	0.00	0.015	0.090		Set Trigger
5	4.342	0.029	0.00	0.014	0.089		Set Trigger

A.4.33