

G684 5294

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

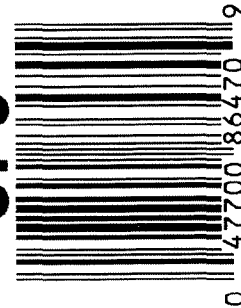
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6845294

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6845294

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	RP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGNA-FLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5/5/09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR	5/6/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/7/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/7/09	REM
540	APPLY COATINGS (BARREL ACTION)		5/7/09	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-21-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

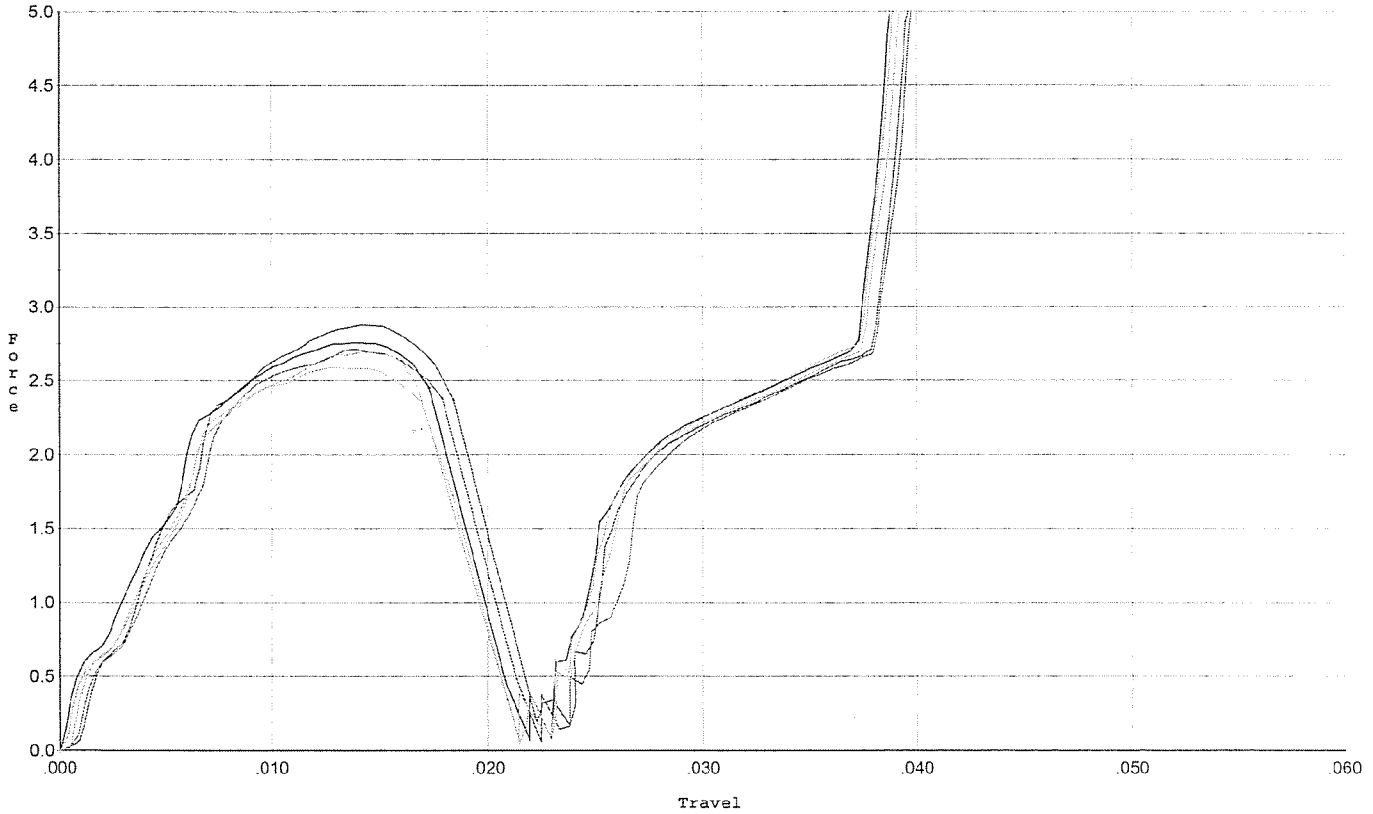
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	7-24-09	RN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	7-24-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-24-09	RN
	J) ASSEMBLE STOCK		5-21-09	JS
	K) ASSEMBLE SWIVEL STUDS		7-24-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/10/07	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/10/09	TGR
670	FINAL INSPECTION A) HEADSPACE		7-24-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>228</u> <u>233</u> <u>229</u> <u>232</u> <u>228</u>	7-24-09	RN
	C) FUNCTION		7-24-09	RN
690	PACK		7/31/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



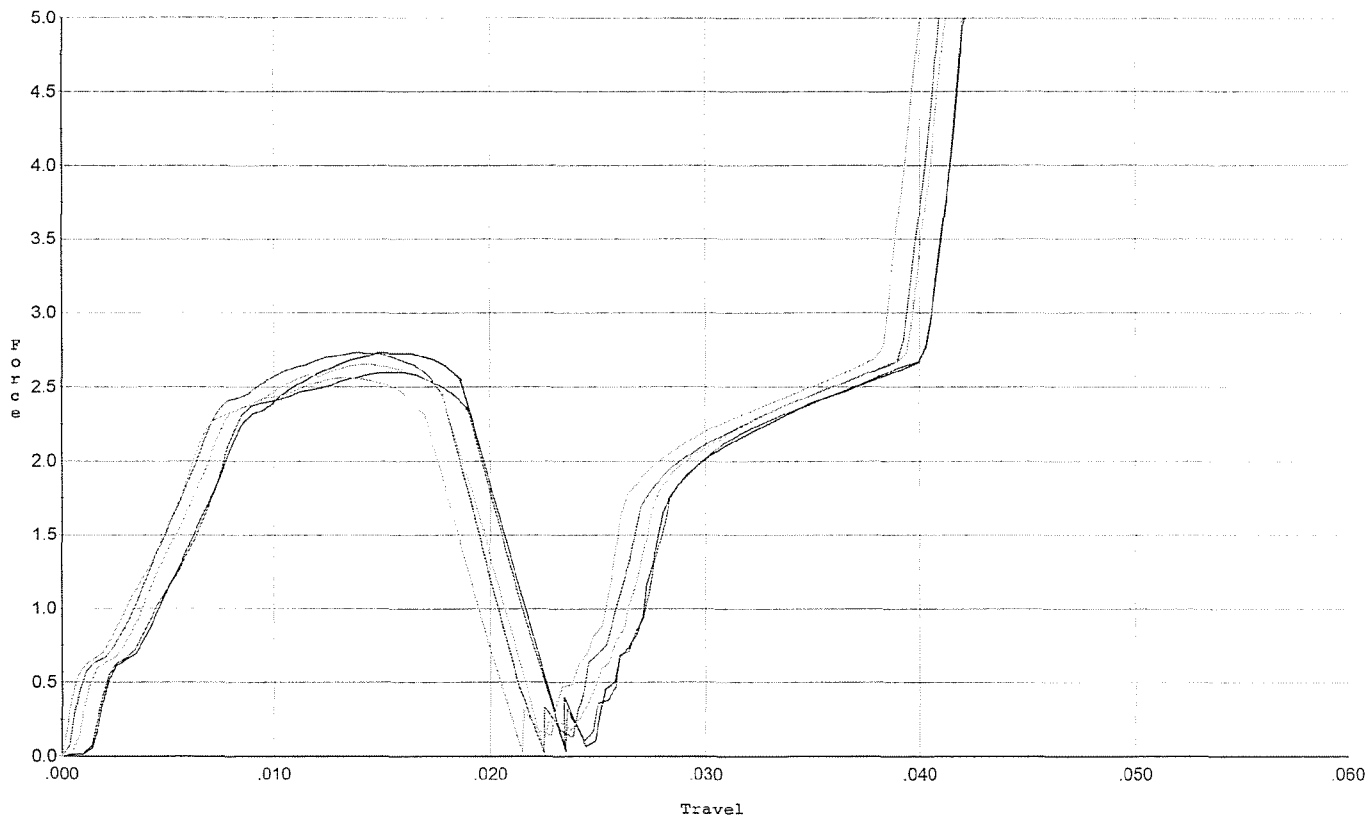
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.877	0.018	0.00	0.025	0.035		Set Trigger
2	2.757	0.017	0.00	0.025	0.033		Set Trigger
3	2.712	0.018	0.00	0.026	0.032		Set Trigger
4	2.589	0.018	0.00	0.026	0.033		Set Trigger
5	2.697	0.017	0.00	0.026	0.030		Set Trigger

A-2.72

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



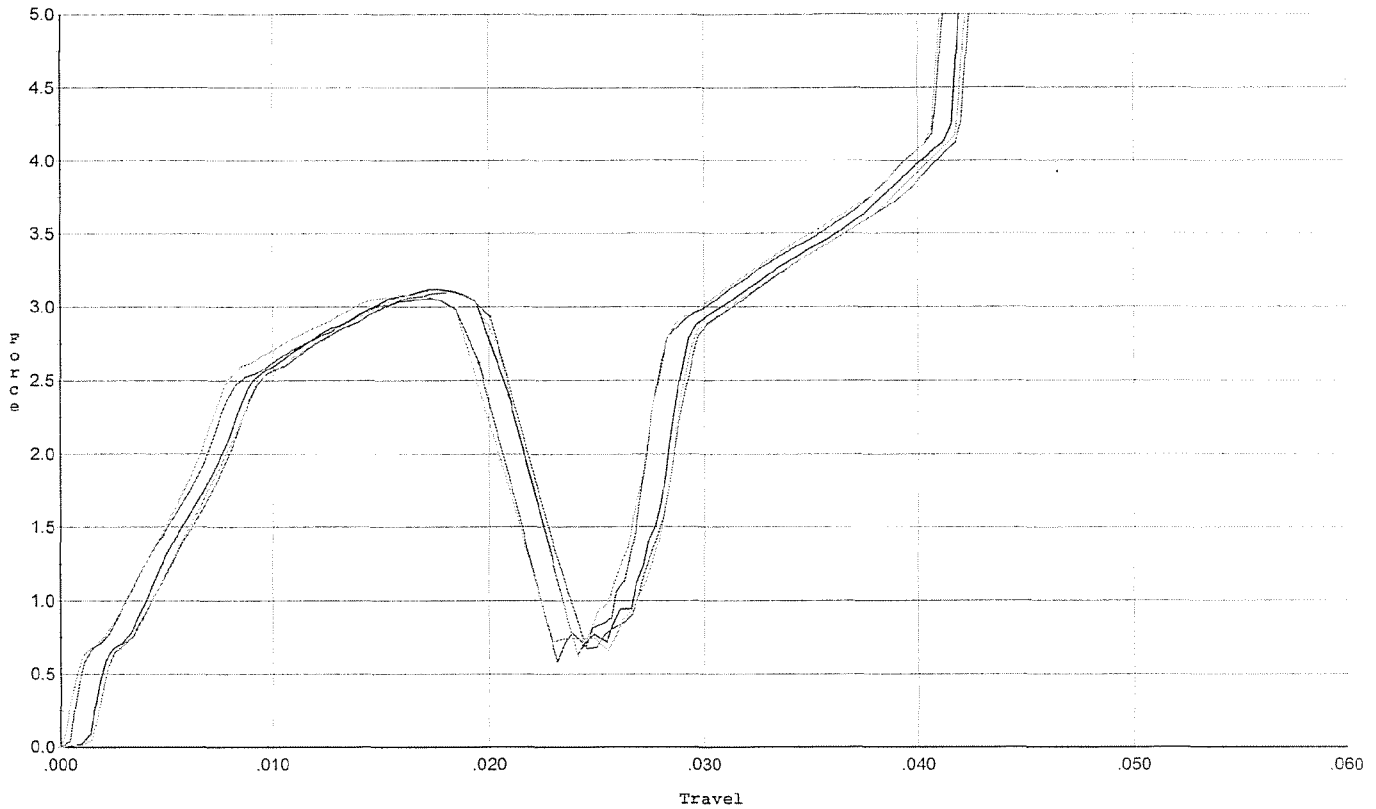
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.600	0.019	0.00	0.028	0.033		Set Trigger
2	2.736	0.019	0.00	0.028	0.033		Set Trigger
3	2.736	0.018	0.00	0.027	0.034		Set Trigger
4	2.654	0.020	0.00	0.027	0.036		Set Trigger
5	2.564	0.017	0.00	0.027	0.031		Set Trigger

A-2-65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



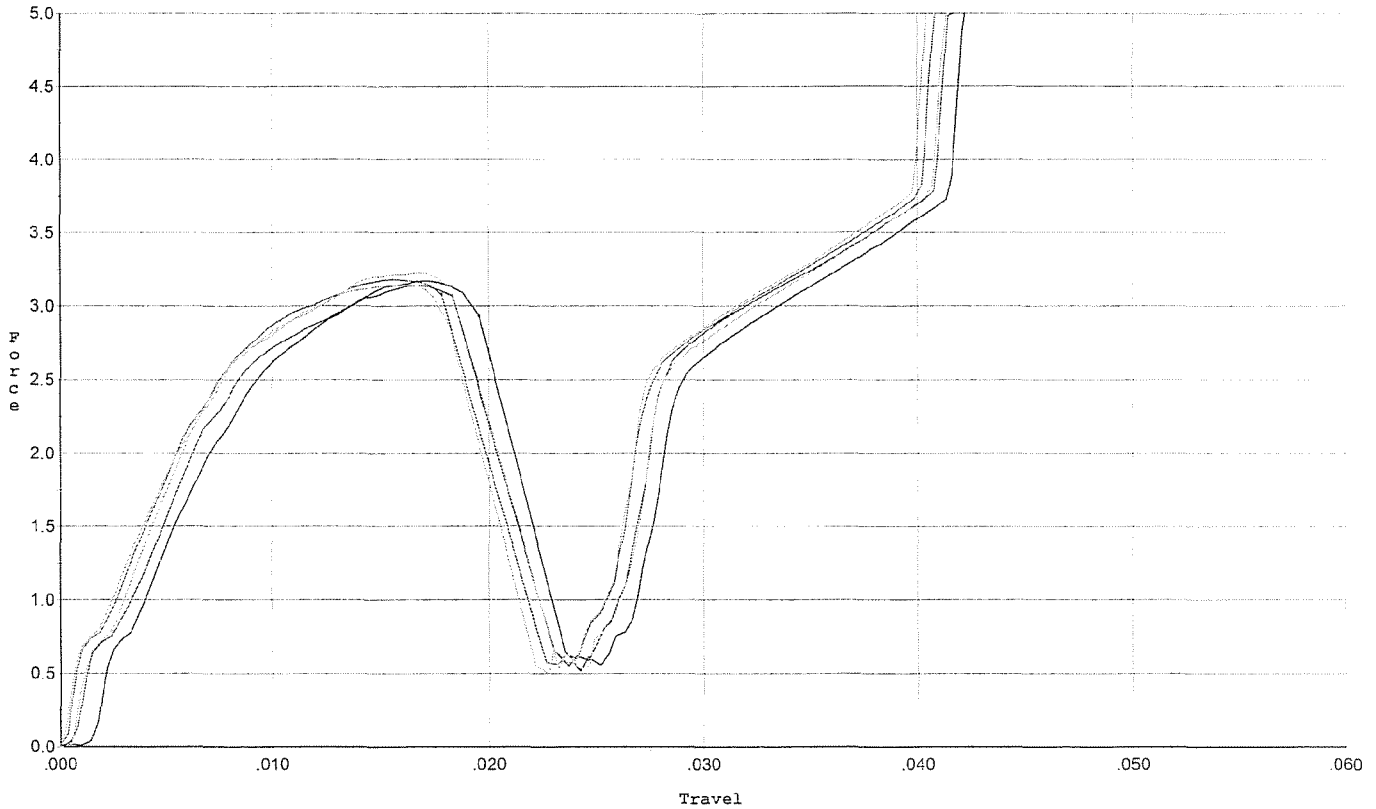
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.057	0.020	0.00	0.026	0.040		Set Trigger
2	3.119	0.021	0.00	0.026	0.042		Set Trigger
3	3.100	0.020	0.00	0.027	0.040		Set Trigger
4	3.108	0.020	0.00	0.026	0.040		Set Trigger
5	3.082	0.021	0.00	0.026	0.043		Set Trigger

A-3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



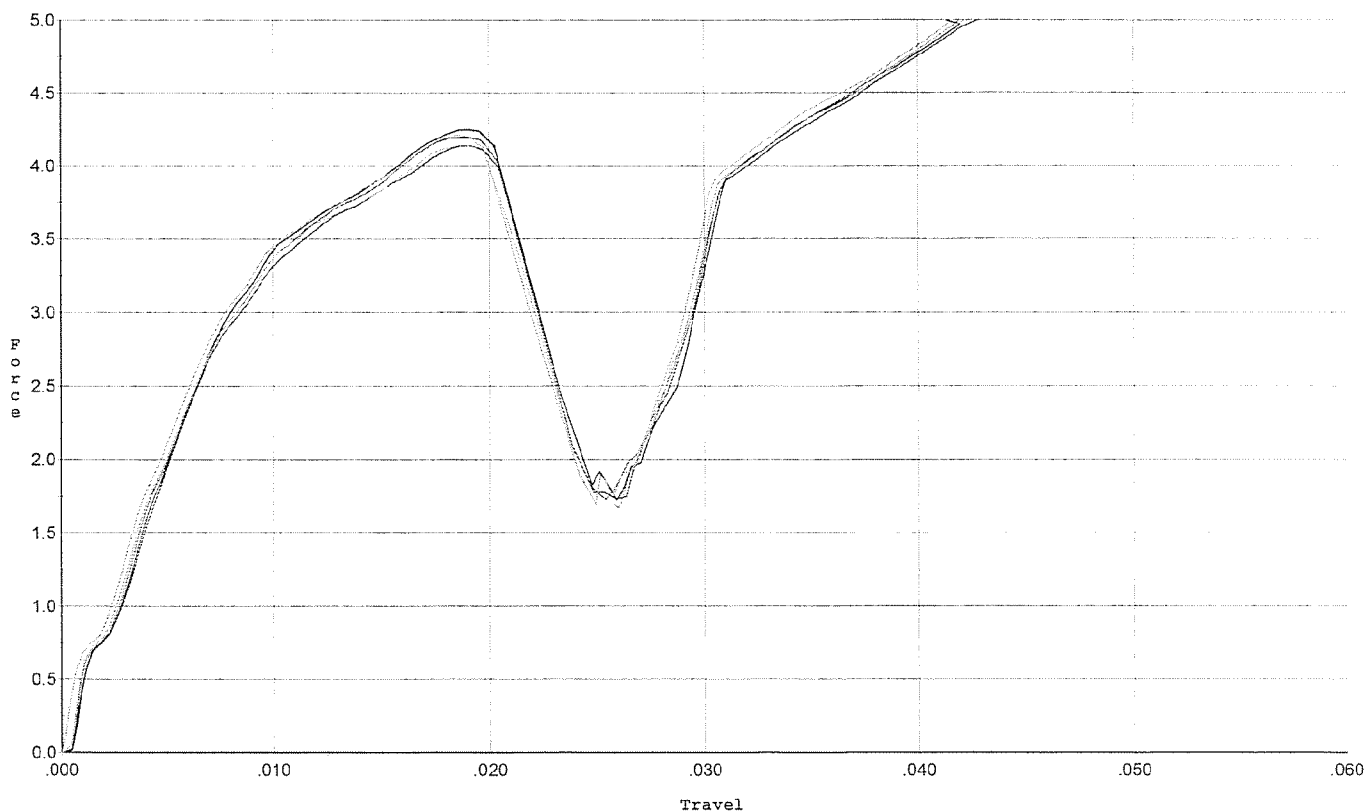
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.139	0.018	0.00	0.027	0.038		Set Trigger
2	3.172	0.020	0.00	0.027	0.040		Set Trigger
3	3.180	0.018	0.00	0.026	0.039		Set Trigger
4	3.223	0.020	0.00	0.026	0.044		Set Trigger
5	3.145	0.018	0.00	0.026	0.040		Set Trigger

A-3-17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



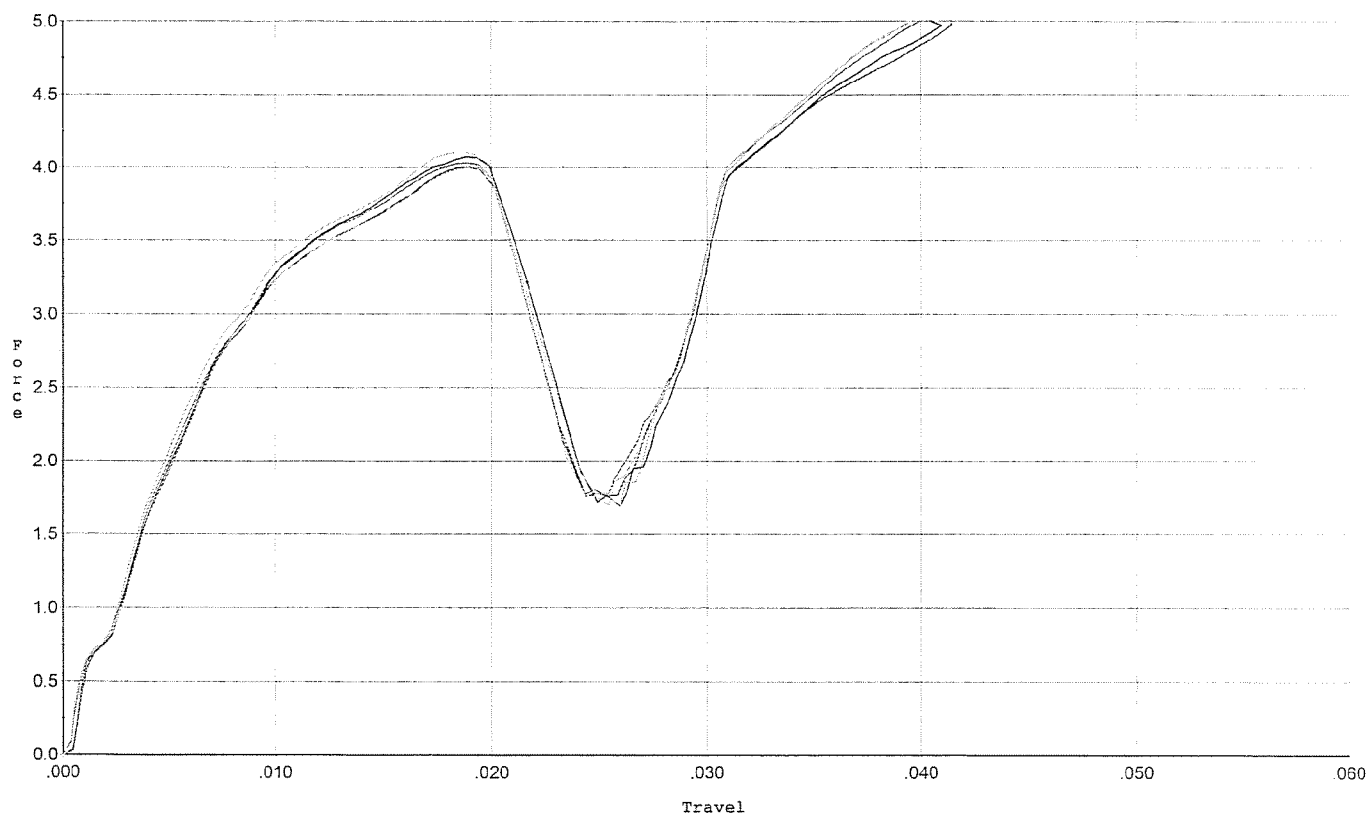
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.141	0.020	0.00	0.020	0.055		Set Trigger
2	4.250	0.020	0.00	0.020	0.056		Set Trigger
3	4.196	0.020	0.00	0.019	0.056		Set Trigger
4	4.143	0.021	0.00	0.019	0.058		Set Trigger
5	4.212	0.020	0.00	0.020	0.055		Set Trigger

A-4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



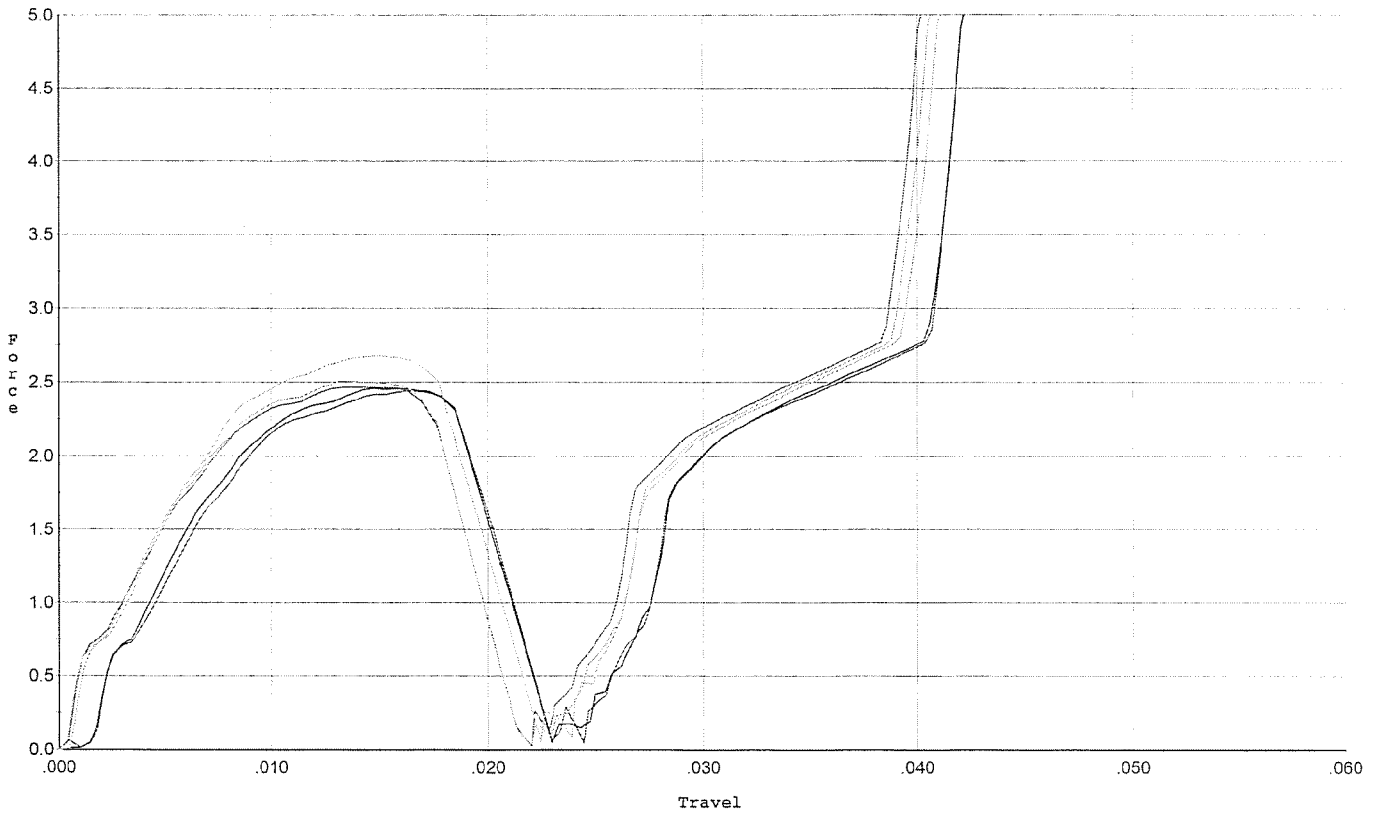
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.003	0.020	0.00	0.020	0.053		Set Trigger
2	4.072	0.022	0.00	0.020	0.058		Set Trigger
3	4.031	0.020	0.00	0.020	0.053		Set Trigger
4	4.104	0.020	0.00	0.020	0.054		Set Trigger
5	4.004	0.020	0.00	0.020	0.052		Set Trigger

A. 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



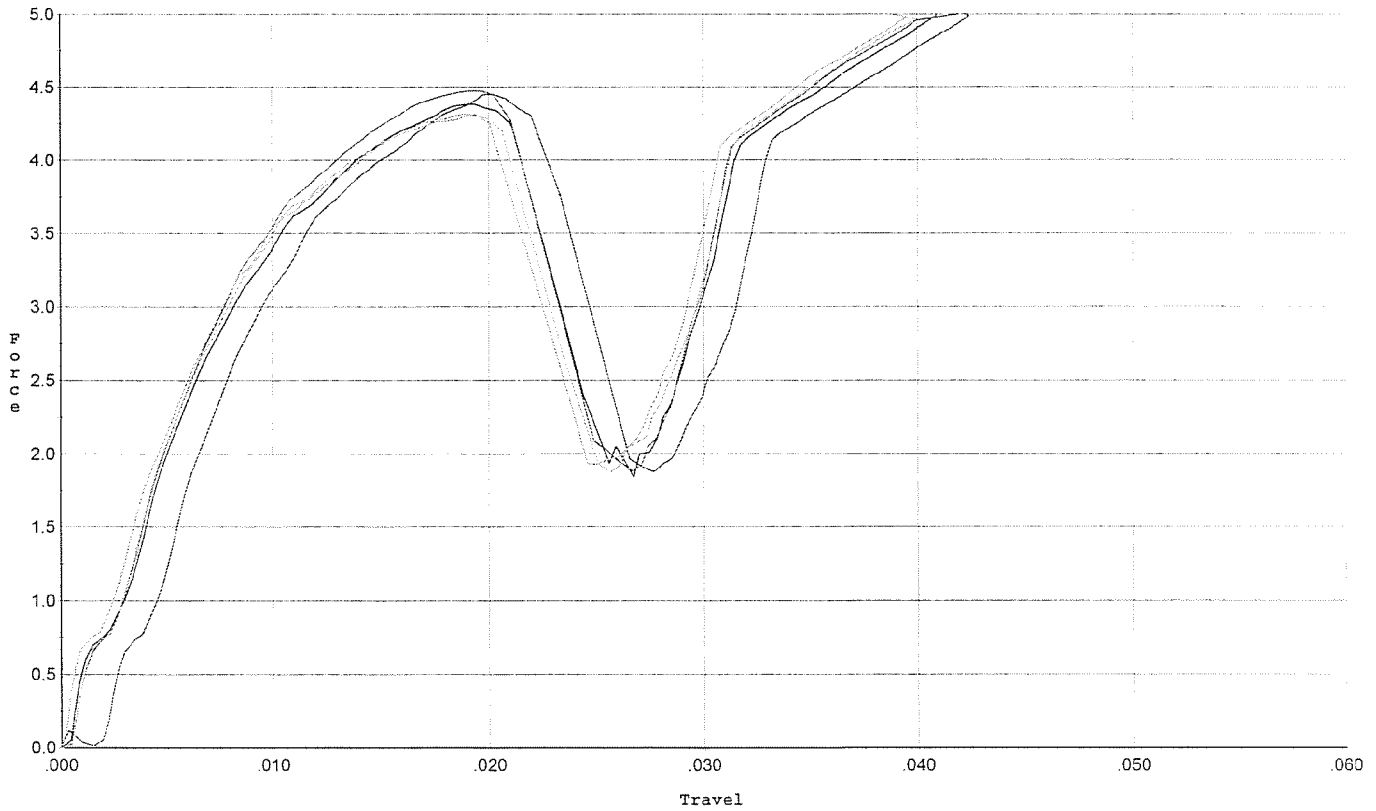
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.441	0.020	0.00	0.028	0.033		Set Trigger
2	2.460	0.021	0.00	0.028	0.034		Set Trigger
3	2.466	0.018	0.00	0.027	0.031		Set Trigger
4	2.680	0.020	0.00	0.027	0.037		Set Trigger
5	2.509	0.018	0.00	0.027	0.031		Set Trigger

A-2-S1

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/22/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.450	0.023	0.002	0.018	0.063		Set Trigger
2	4.385	0.021	0.00	0.019	0.060		Set Trigger
3	4.475	0.021	0.00	0.018	0.061		Set Trigger
4	4.303	0.021	0.00	0.019	0.058		Set Trigger
5	4.318	0.020	0.00	0.019	0.057		Set Trigger

A-438