

G684-5299

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

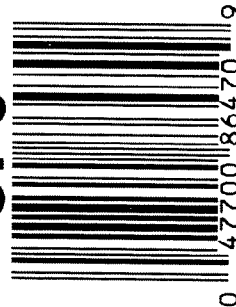
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845299

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6845299

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE		5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(A)</u>	5/6/09	(A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/7/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/7/09	RTM
540	APPLY COATINGS (BARREL ACTION)		5/7/09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		5-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-14-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

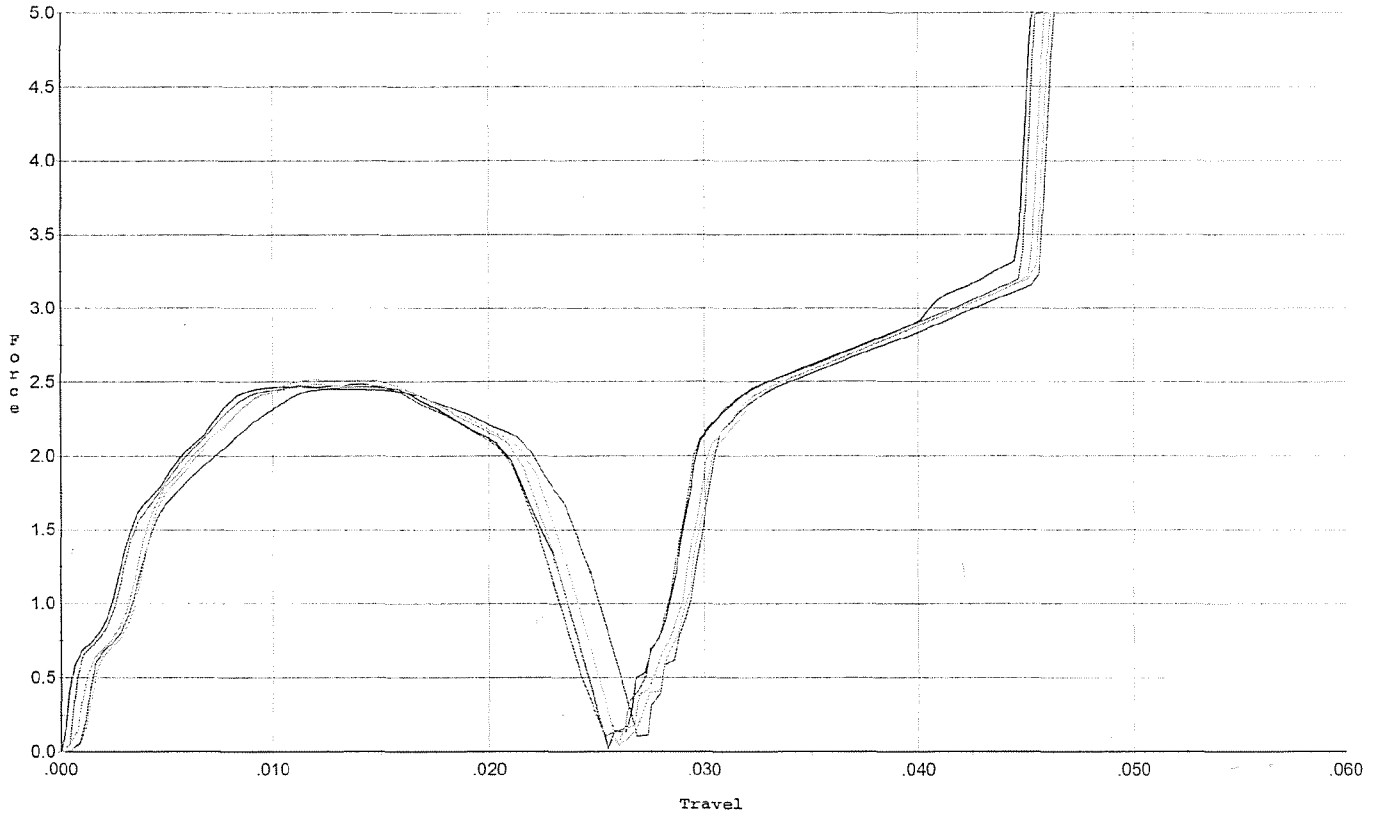
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>30</u>	<u>30</u>	<u>30</u>	5/21/09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>46</u>	<u>46</u>	<u>46</u>	5/21/09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	5/21/09	RP		
	J) ASSEMBLE STOCK					5-19-09	WJ		
	K) ASSEMBLE SWIVEL STUDS					5/21/09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		5/20/09			
			<u>PASS</u>	FAIL		5/21/09	RP		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					5-20-09	WJ		
670	FINAL INSPECTION A) HEADSPACE					5/21/09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u>	<u>2.58</u>	<u>2.56</u>	<u>2.49</u>	<u>2.58</u>	5-21-09	WJ
	C) FUNCTION					5/21/09	RP		
690	PACK					7/30/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



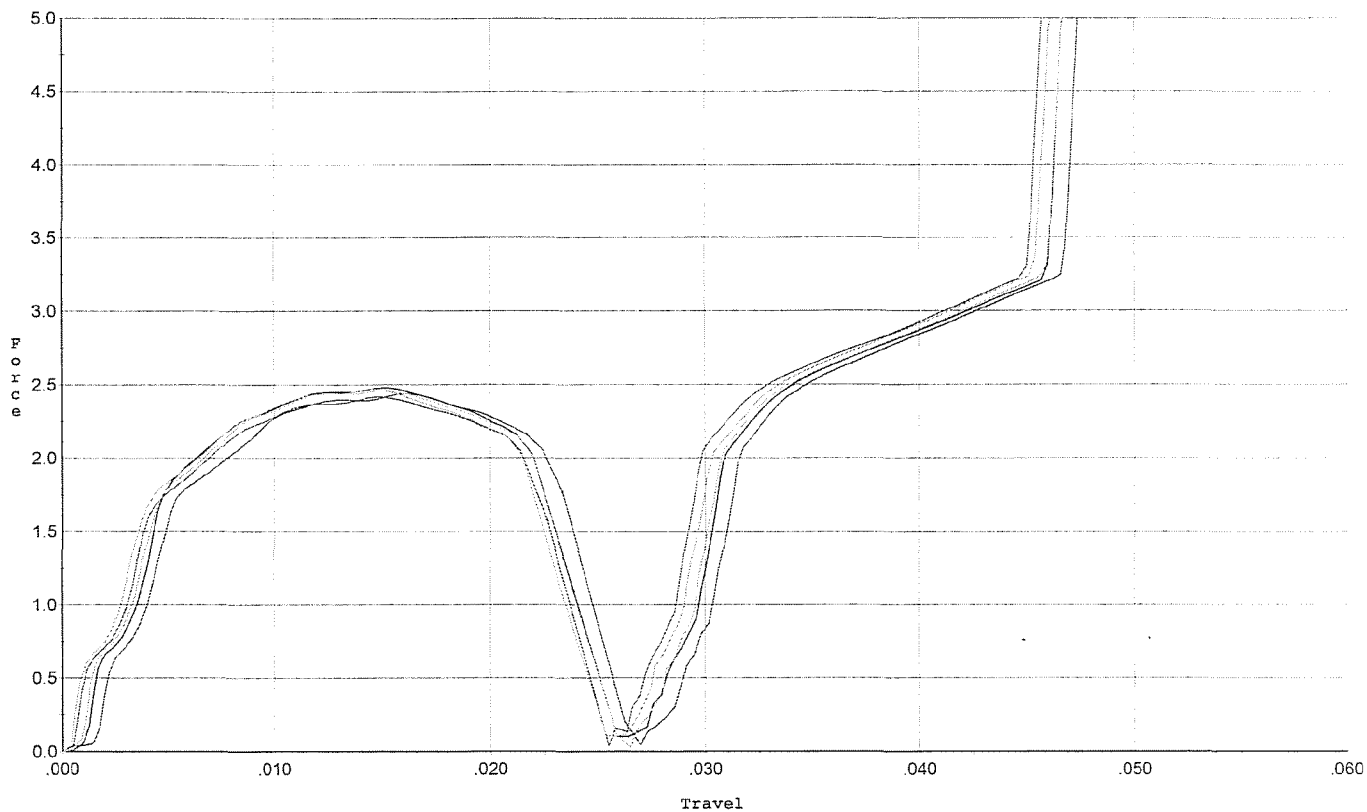
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.451	0.025	0.00	0.029	0.045		Set Trigger
2	2.482	0.023	0.00	0.028	0.044		Set Trigger
3	2.475	0.022	0.00	0.029	0.042		Set Trigger
4	2.483	0.024	0.00	0.029	0.043		Set Trigger
5	2.511	0.023	0.00	0.029	0.043		Set Trigger

A.2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



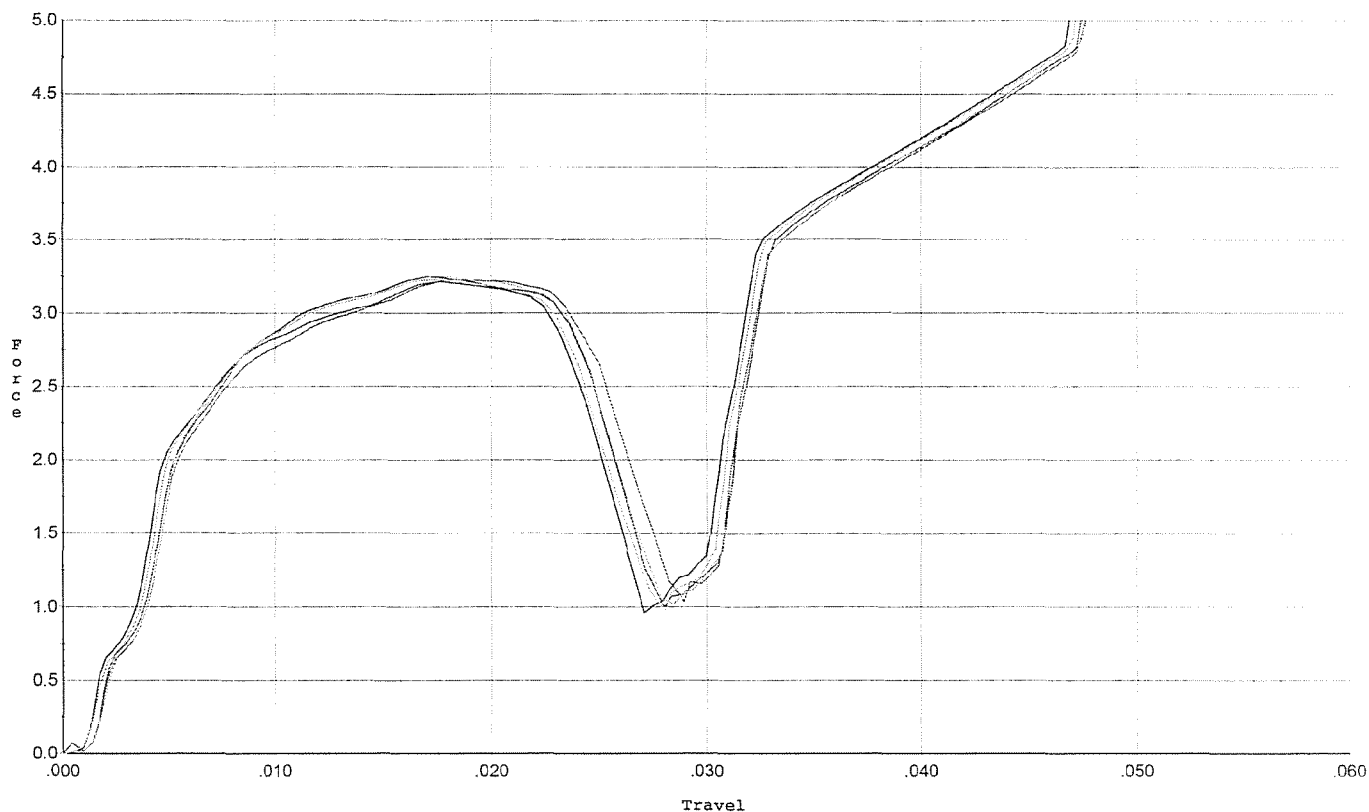
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.439	0.023	0.00	0.030	0.042		Set Trigger
2	2.478	0.024	0.00	0.030	0.044		Set Trigger
3	2.418	0.023	0.00	0.029	0.041		Set Trigger
4	2.459	0.022	0.00	0.030	0.041		Set Trigger
5	2.468	0.021	0.00	0.029	0.040		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



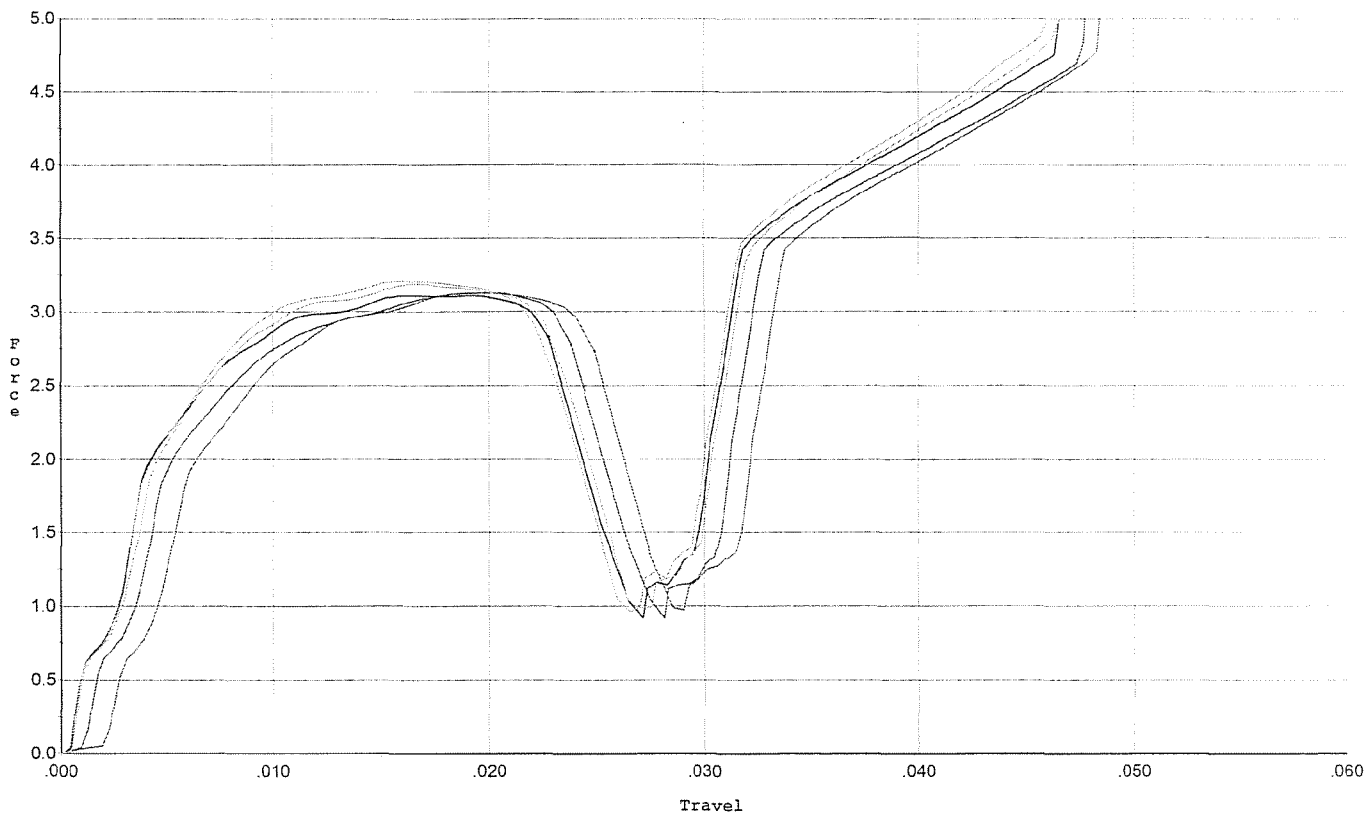
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.213	0.025	0.00	0.025	0.057		Set Trigger
2	3.249	0.024	0.00	0.027	0.057		Set Trigger
3	3.228	0.025	0.00	0.024	0.058		Set Trigger
4	3.223	0.024	0.00	0.027	0.056		Set Trigger
5	3.251	0.025	0.00	0.027	0.057		Set Trigger

A-3-23

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



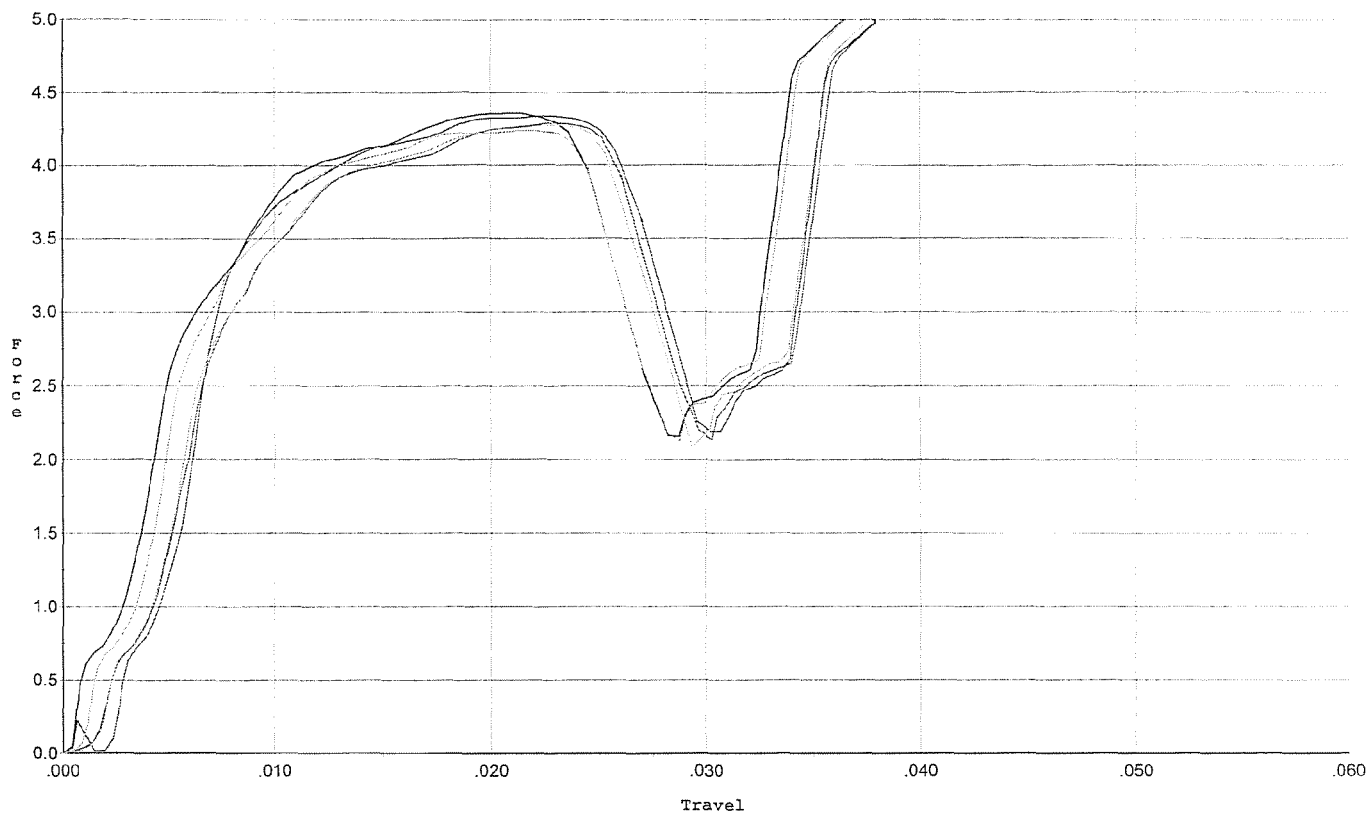
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.129	0.024	0.00	0.028	0.054		Set Trigger
2	3.110	0.023	0.00	0.027	0.054		Set Trigger
3	3.130	0.025	0.00	0.025	0.055		Set Trigger
4	3.189	0.024	0.00	0.027	0.057		Set Trigger
5	3.208	0.023	0.00	0.027	0.056		Set Trigger

A-3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



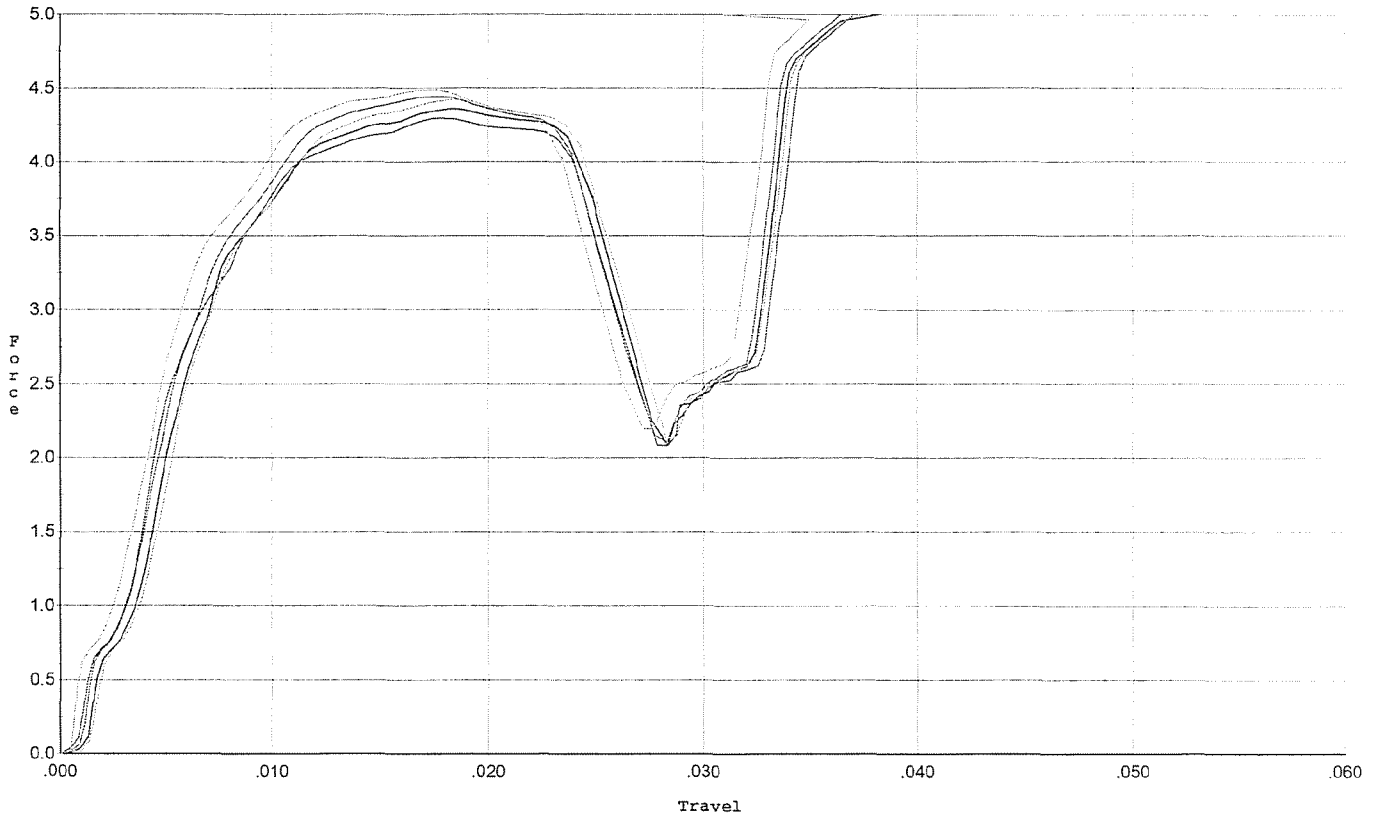
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.338	0.027	0.002	0.019	0.081		Set Trigger
2	4.360	0.024	0.00	0.020	0.076		Set Trigger
3	4.291	0.026	0.00	0.021	0.076		Set Trigger
4	4.276	0.027	0.00	0.020	0.079		Set Trigger
5	4.237	0.024	0.00	0.021	0.074		Set Trigger

A. 4.30

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



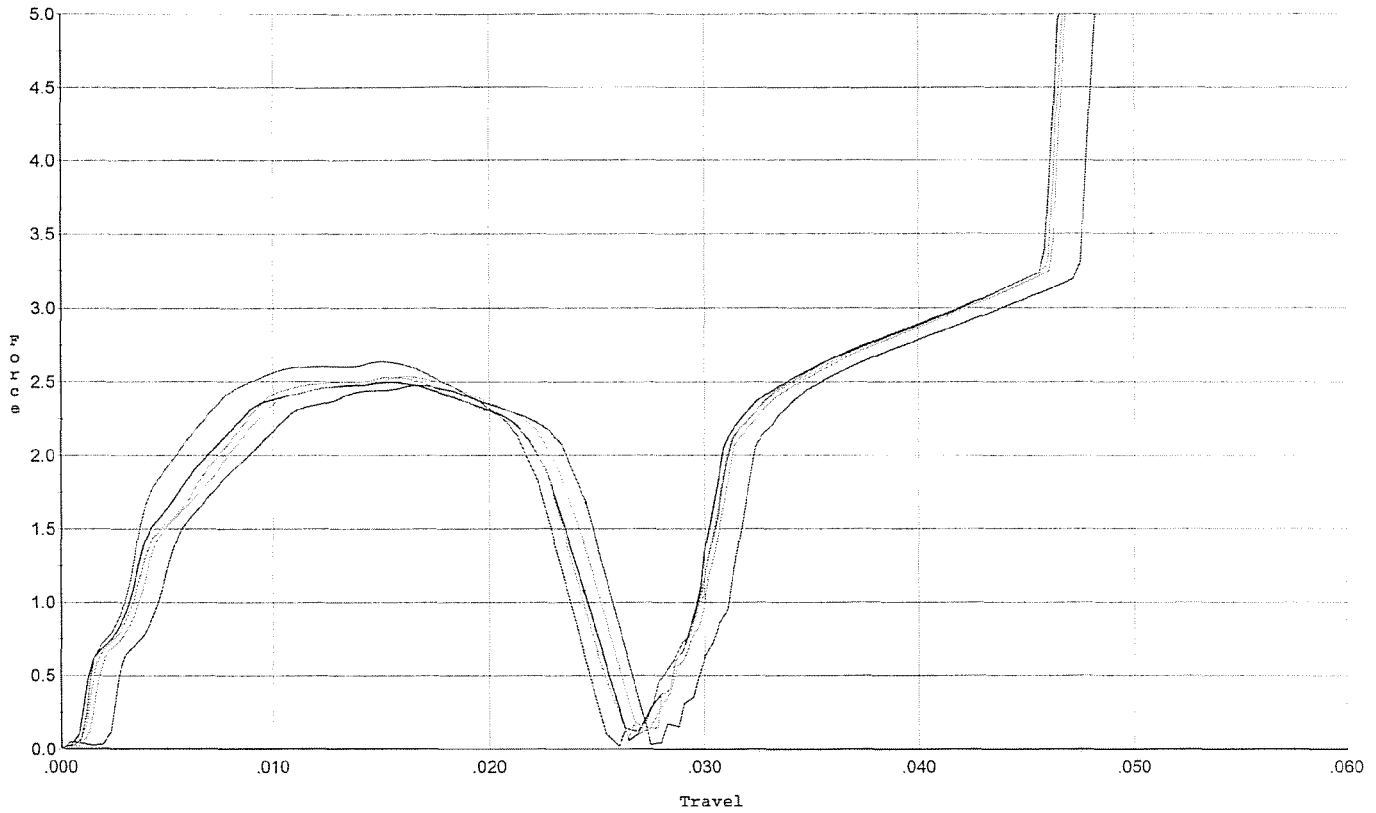
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.298	0.024	0.00	0.021	0.073		Set Trigger
2	4.363	0.025	0.00	0.020	0.076		Set Trigger
3	4.444	0.024	0.00	0.020	0.075		Set Trigger
4	4.426	0.024	0.00	0.020	0.074		Set Trigger
5	4.488	0.023	0.00	0.020	0.075		Set Trigger

A-4.40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



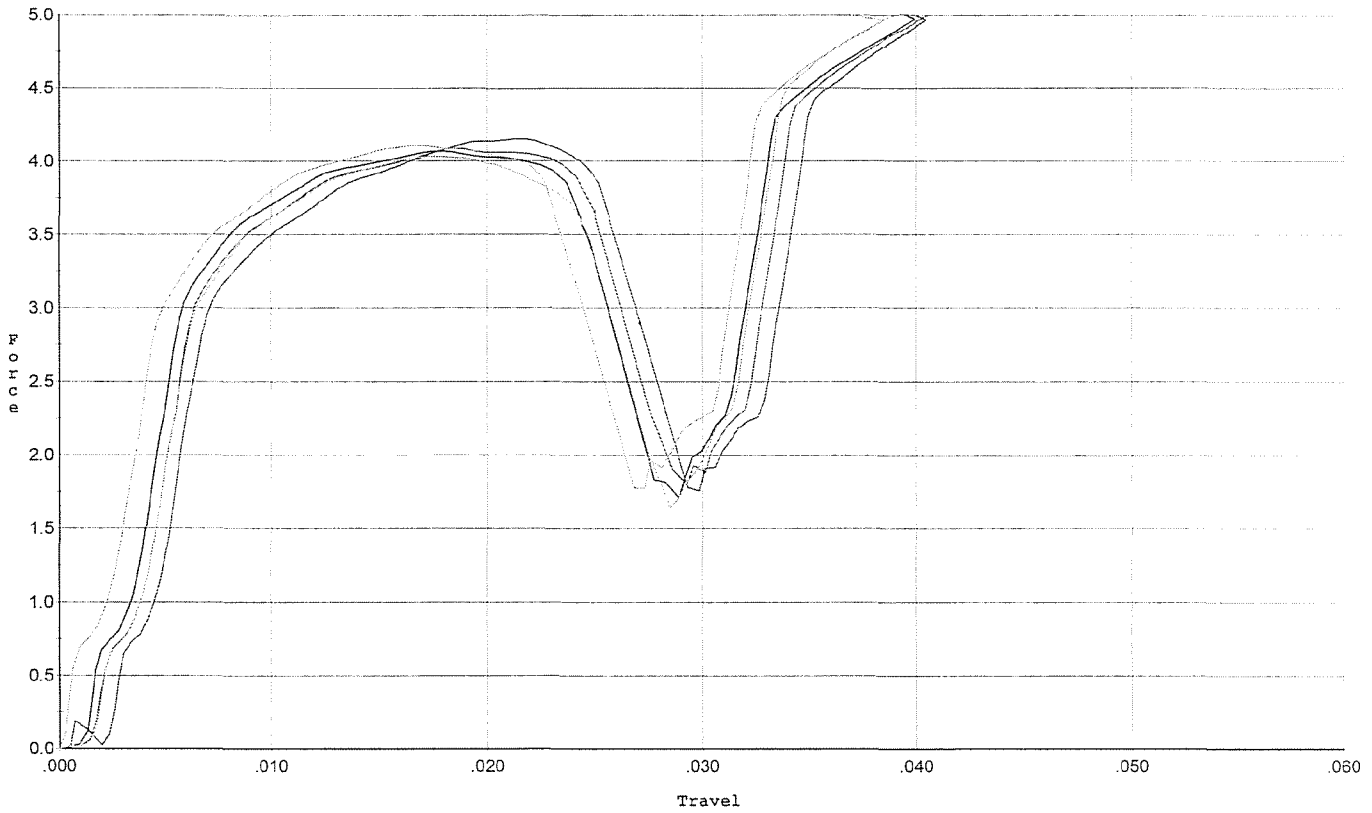
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.475	0.024	0.002	0.030	0.043		Set Trigger
2	2.495	0.024	0.00	0.029	0.045		Set Trigger
3	2.639	0.022	0.00	0.030	0.044		Set Trigger
4	2.539	0.024	0.00	0.029	0.045		Set Trigger
5	2.531	0.023	0.00	0.030	0.042		Set Trigger

A.2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.027	0.002	0.021	0.077		Set Trigger
2	4.067	0.025	0.00	0.021	0.073		Set Trigger
3	4.088	0.025	0.00	0.021	0.073		Set Trigger
4	4.033	0.025	0.00	0.022	0.071		Set Trigger
5	4.106	0.024	0.00	0.021	0.075		Set Trigger

A. 4.08