

G6845301

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



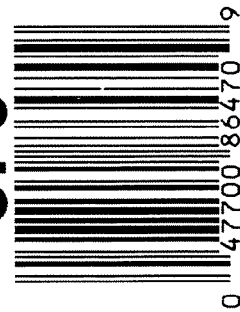
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6845301

UPC

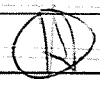


BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6845301

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGNA-FLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5/5/09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/6/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/6/09	RTZ
540	APPLY COATINGS (BARREL ACTION)		5/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

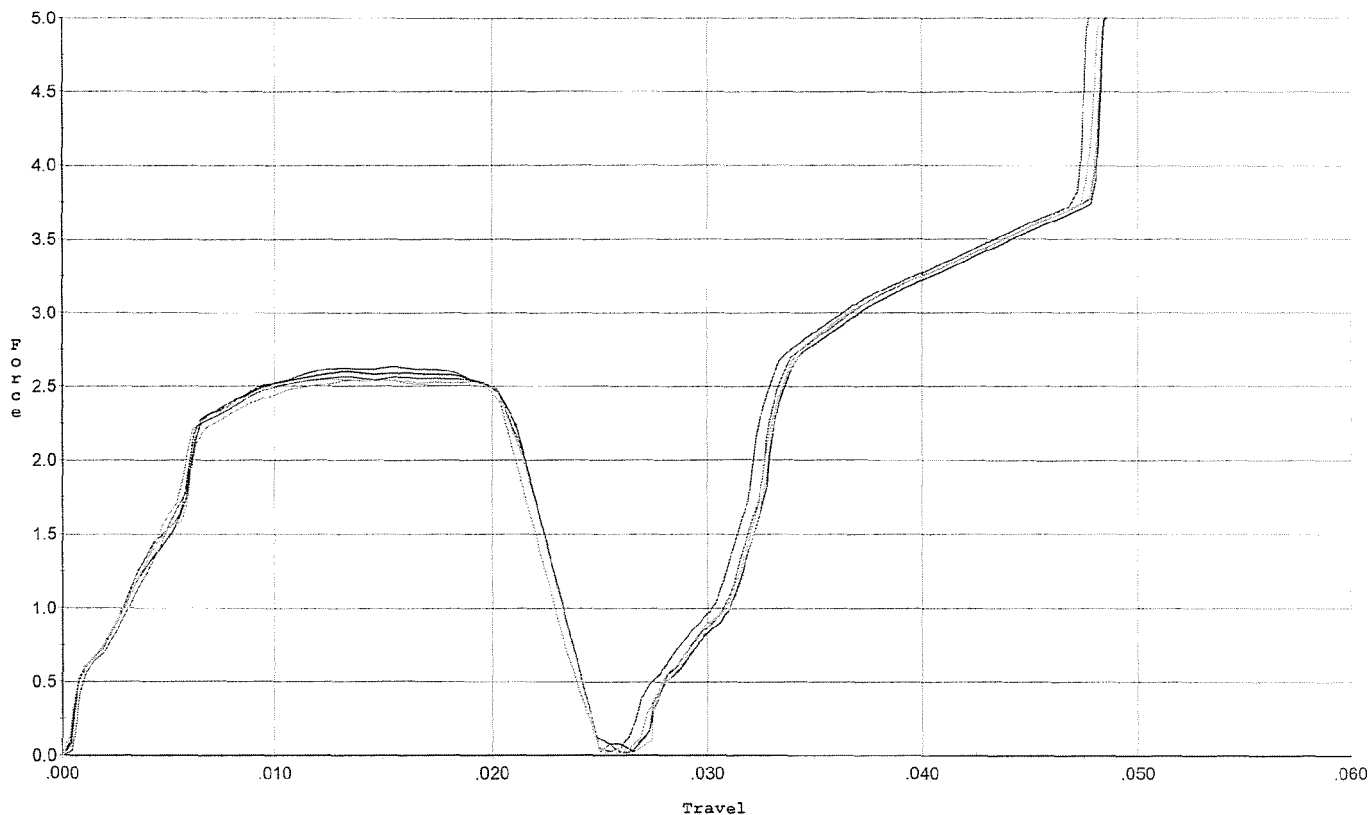
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	26	26	24	5/26/09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	28	38	38	5/26/09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.022	5/26/09	RP		
	J) ASSEMBLE STOCK					5-15-09	RP		
	K) ASSEMBLE SWIVEL STUDS					5/26/09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		5/19/09	RP		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					5-19-09	RP		
670	FINAL INSPECTION A) HEADSPACE					5/26/09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	253	260	260	258	259	5-26-09	RP
	C) FUNCTION					5/26/09	RP		
690	PACK					7/14/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



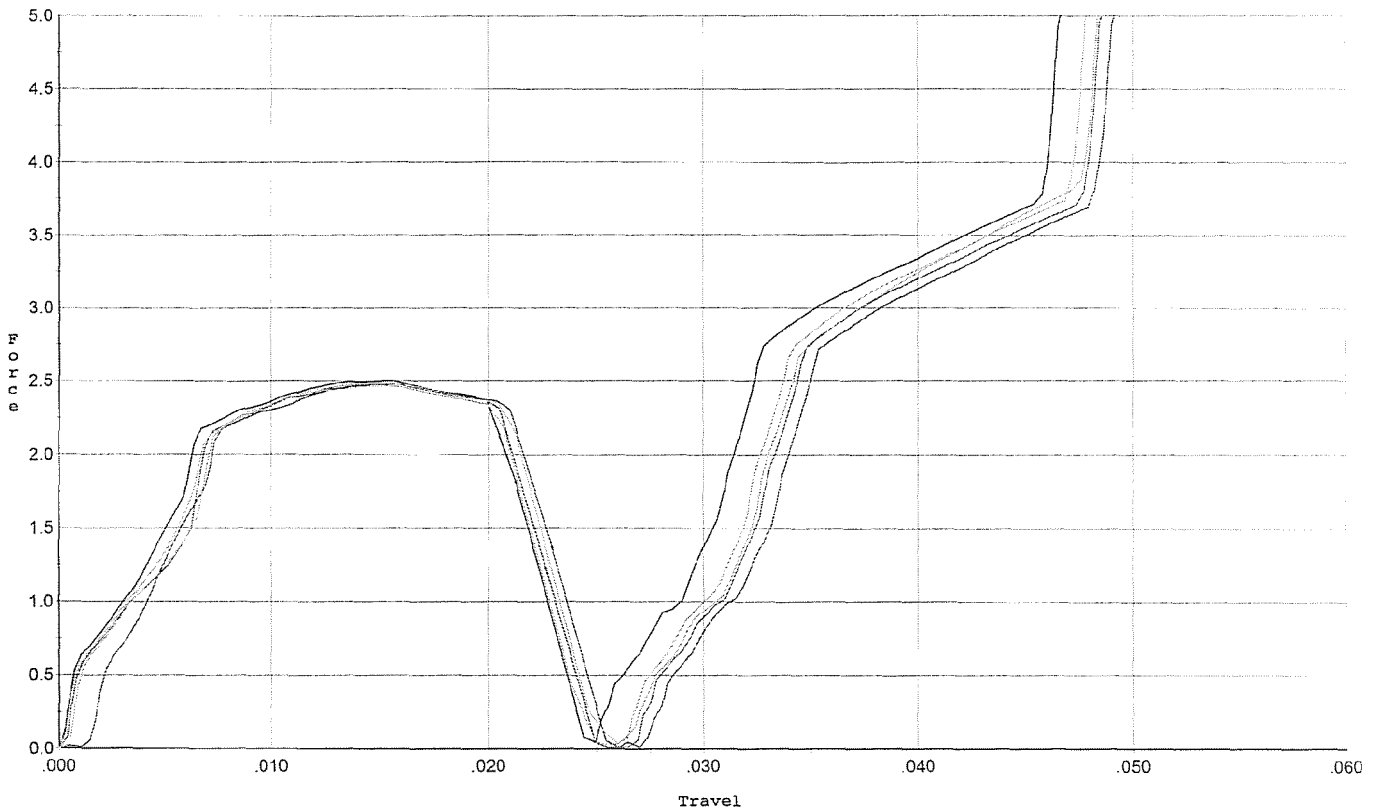
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.633	0.021	0.00	0.031	0.042		Set Trigger
2	2.598	0.021	0.00	0.032	0.041		Set Trigger
3	2.564	0.021	0.00	0.031	0.041		Set Trigger
4	2.545	0.021	0.00	0.032	0.042		Set Trigger
5	2.546	0.020	0.00	0.032	0.040		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



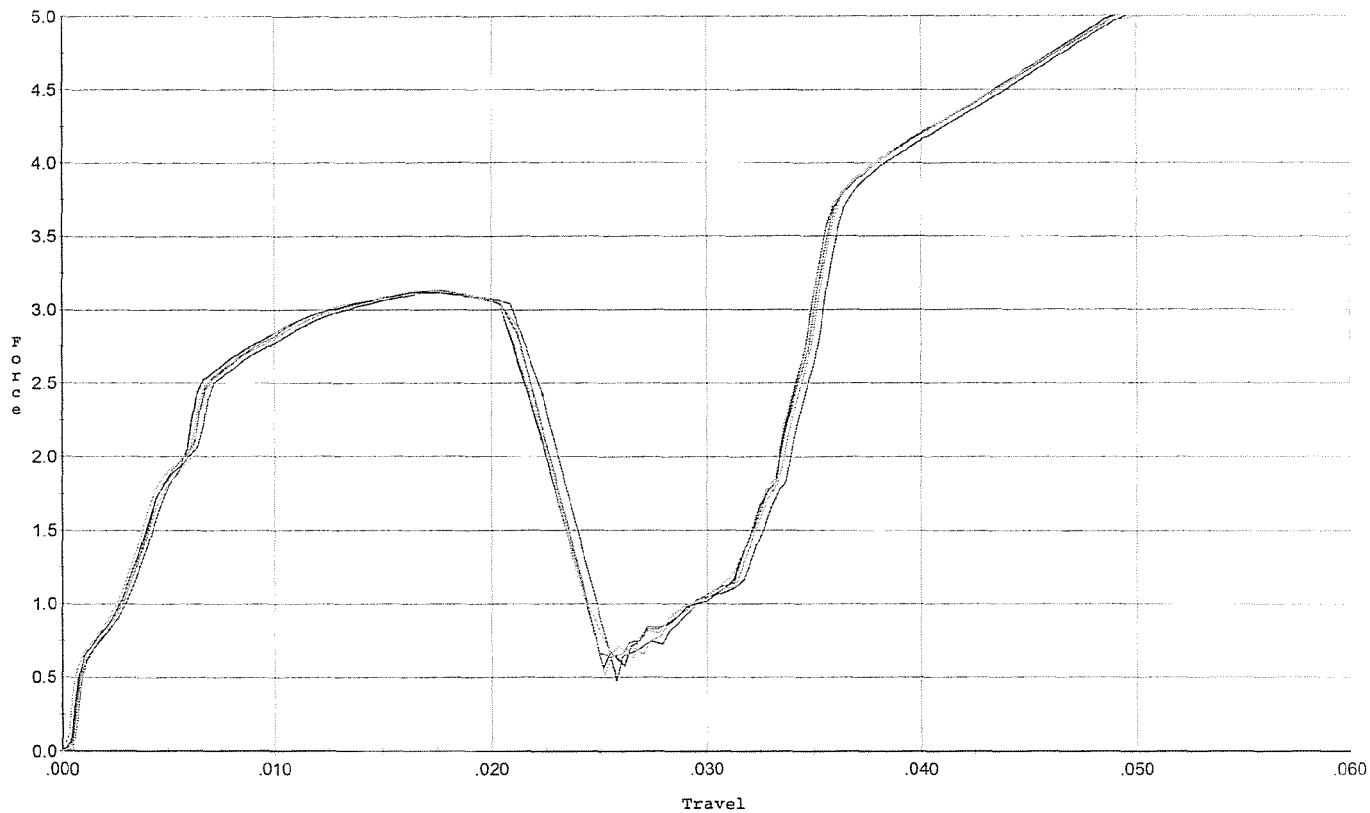
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.479	0.023	0.00	0.032	0.041		Set Trigger
2	2.500	0.021	0.00	0.030	0.040		Set Trigger
3	2.479	0.023	0.00	0.032	0.041		Set Trigger
4	2.489	0.021	0.00	0.031	0.039		Set Trigger
5	2.466	0.021	0.00	0.032	0.038		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



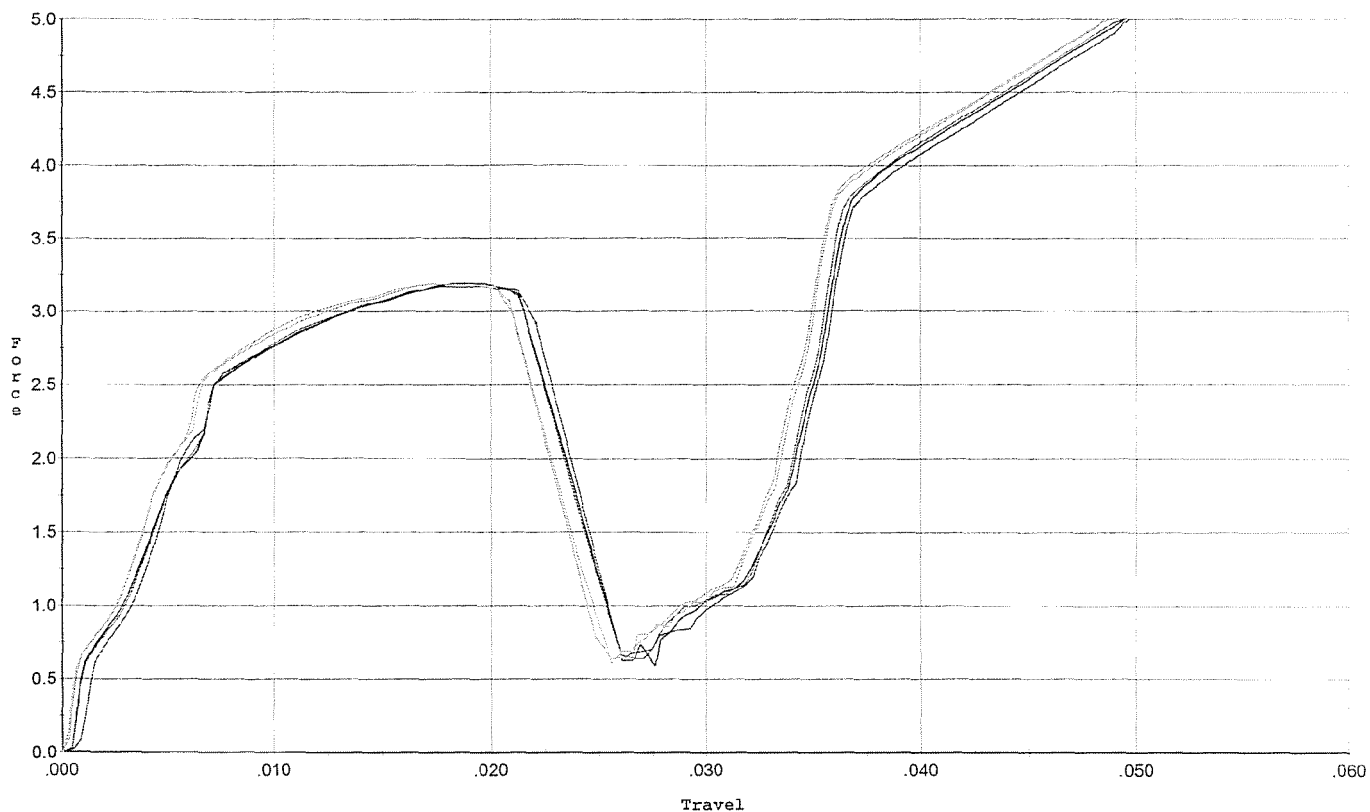
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.119	0.022	0.00	0.031	0.050		Set Trigger
2	3.128	0.022	0.00	0.031	0.051		Set Trigger
3	3.131	0.021	0.00	0.031	0.048		Set Trigger
4	3.130	0.022	0.00	0.031	0.050		Set Trigger
5	3.112	0.021	0.00	0.031	0.048		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



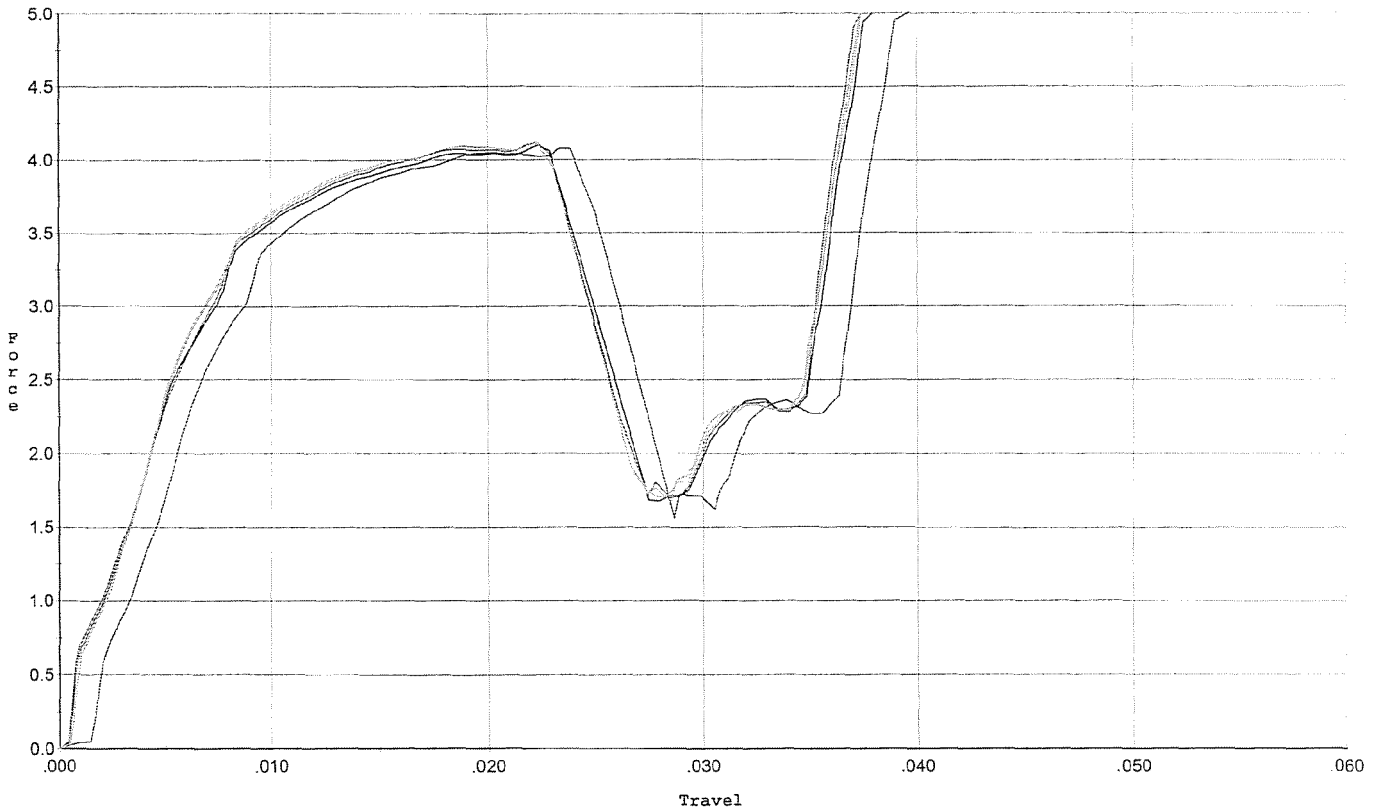
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.191	0.022	0.00	0.031	0.050		Set Trigger
2	3.185	0.024	0.00	0.031	0.053		Set Trigger
3	3.172	0.021	0.00	0.031	0.048		Set Trigger
4	3.188	0.021	0.00	0.031	0.048		Set Trigger
5	3.188	0.021	0.00	0.031	0.049		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



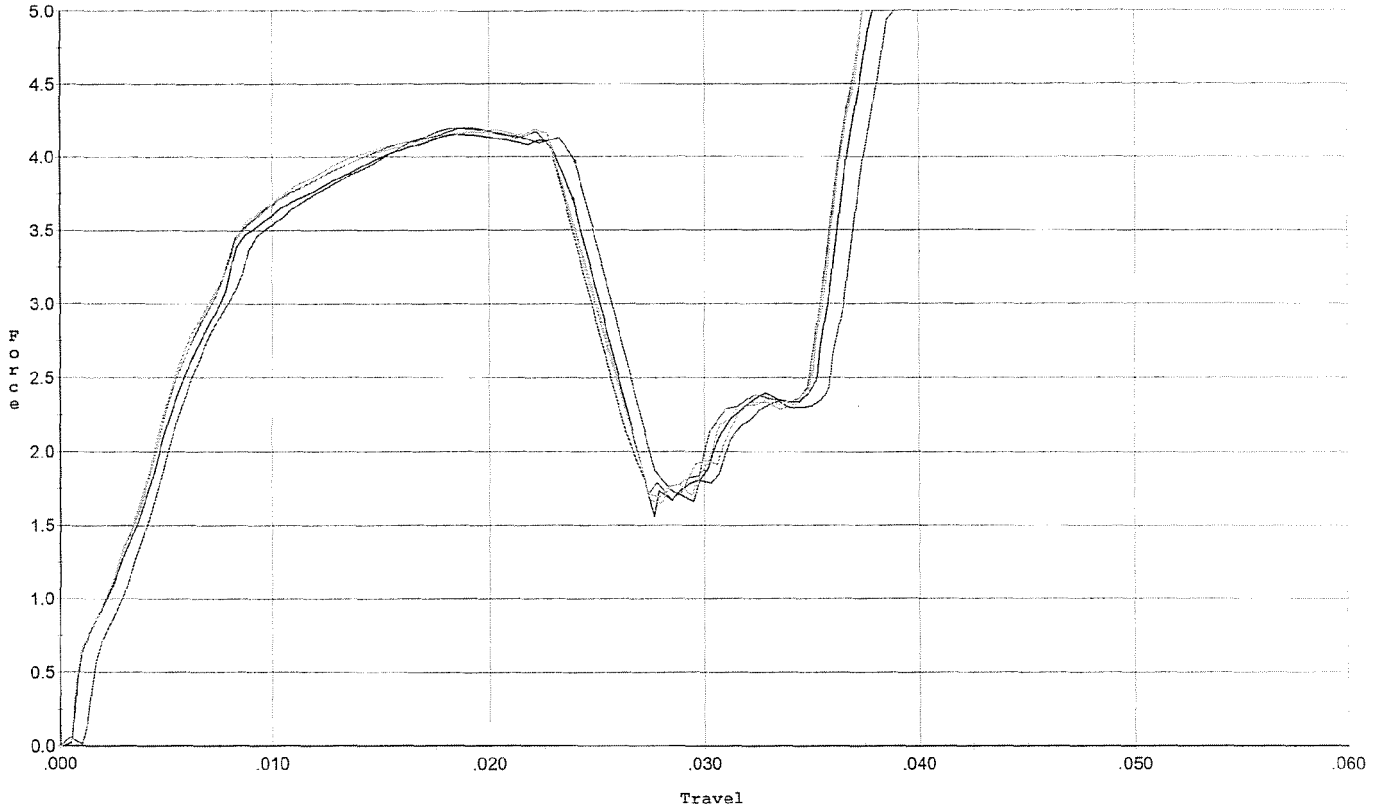
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.079	0.025	0.00	0.023	0.070		Set Trigger
2	4.101	0.025	0.00	0.022	0.074		Set Trigger
3	4.126	0.023	0.00	0.021	0.068		Set Trigger
4	4.113	0.023	0.00	0.020	0.068		Set Trigger
5	4.118	0.023	0.00	0.020	0.068		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



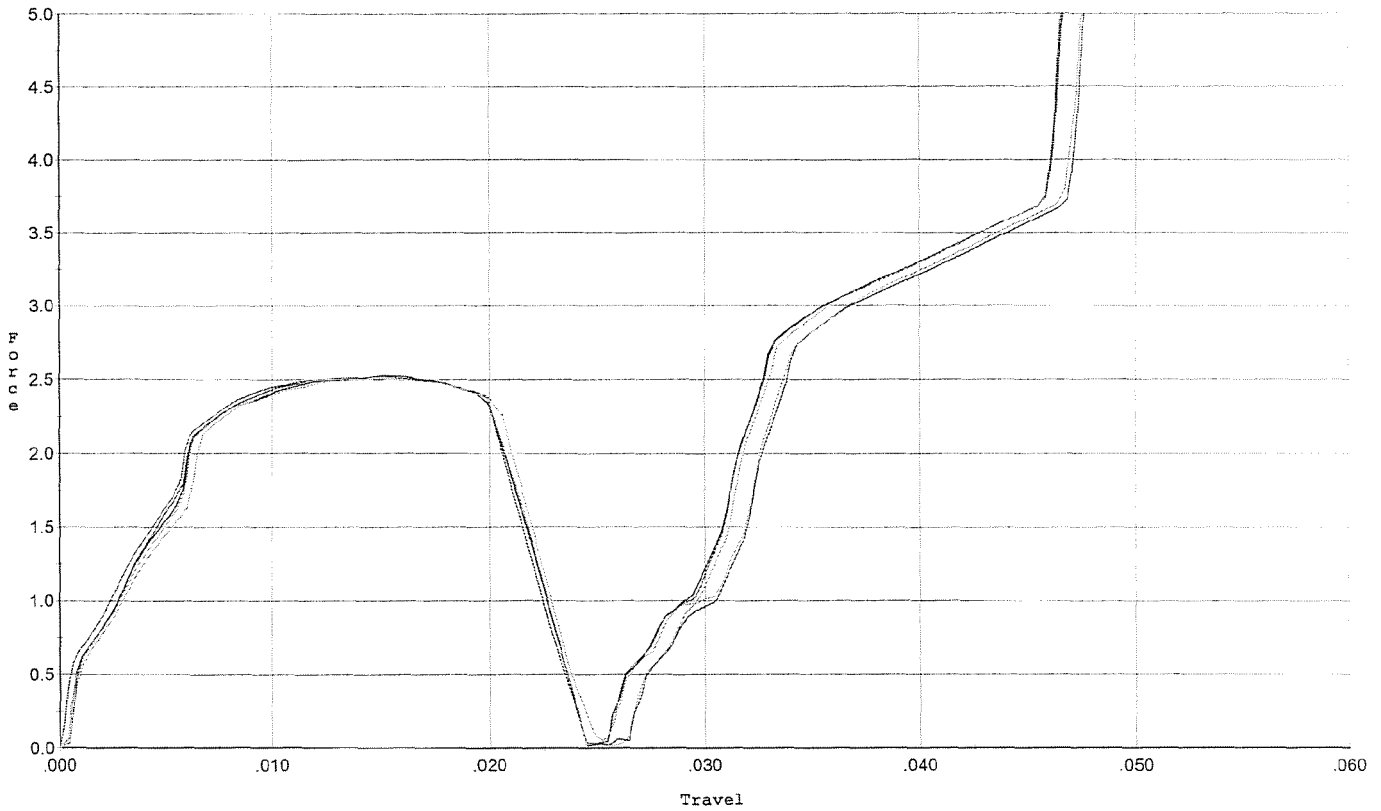
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.024	0.00	0.021	0.070		Set Trigger
2	4.153	0.024	0.00	0.020	0.070		Set Trigger
3	4.193	0.023	0.00	0.020	0.068		Set Trigger
4	4.185	0.025	0.00	0.019	0.074		Set Trigger
5	4.192	0.023	0.00	0.020	0.068		Set Trigger

Aug 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



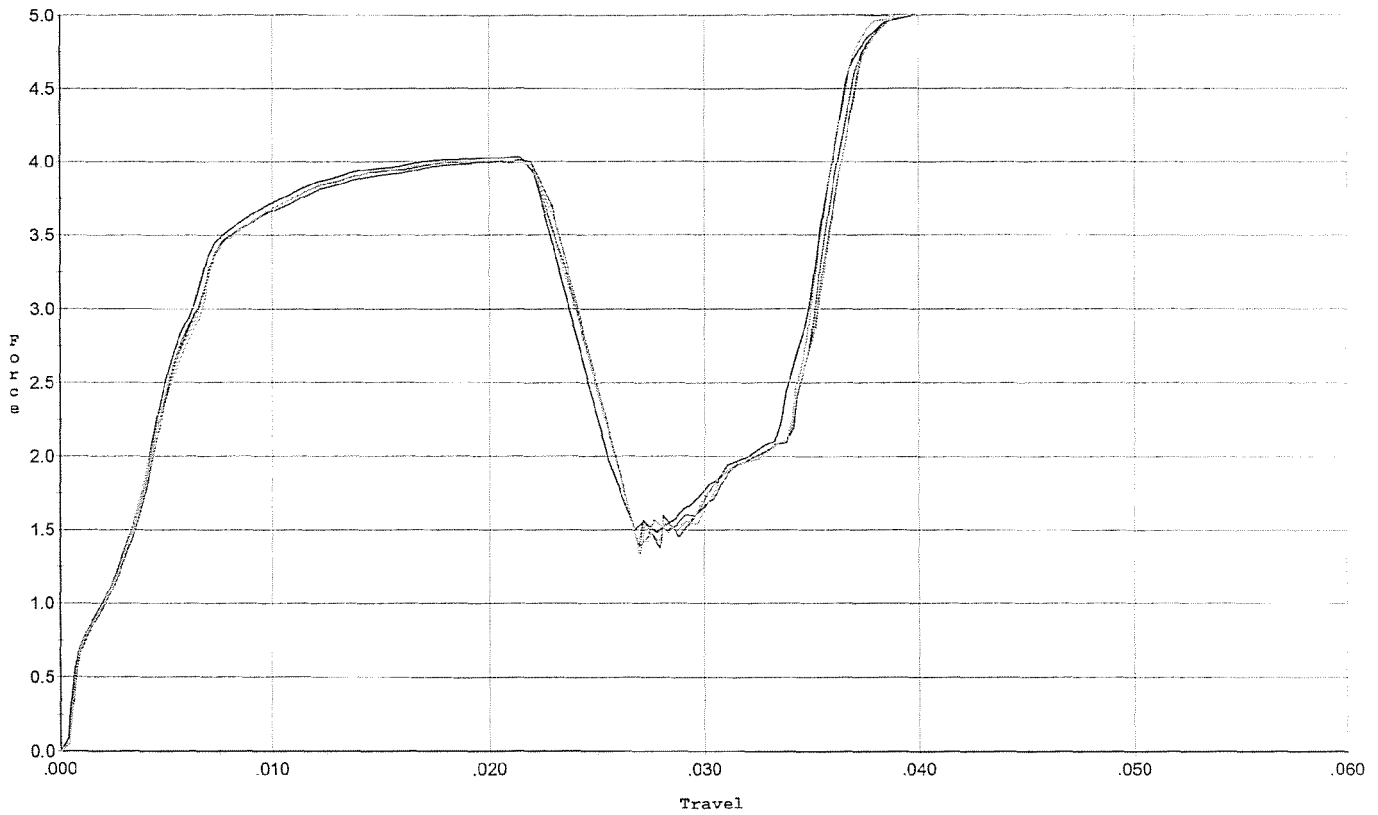
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.529	0.022	0.00	0.031	0.041		Set Trigger
2	2.507	0.022	0.00	0.030	0.041		Set Trigger
3	2.522	0.020	0.00	0.031	0.039		Set Trigger
4	2.505	0.022	0.00	0.031	0.041		Set Trigger
5	2.505	0.021	0.00	0.031	0.039		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/22/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.012	0.023	0.00	0.028	0.067		Set Trigger
2	4.034	0.022	0.00	0.028	0.065		Set Trigger
3	4.004	0.024	0.00	0.028	0.069		Set Trigger
4	4.005	0.024	0.00	0.028	0.070		Set Trigger
5	4.001	0.023	0.00	0.027	0.068		Set Trigger

Avg 4.01