

G6845302

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



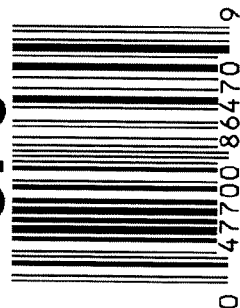
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6845302

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6845302

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	JP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/6/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	JP
520	GOFF BLAST BBL / REC		5/6/09	RSN
540	APPLY COATINGS (BARREL ACTION)		5/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	JP
	D) OIL FIRING PIN ASSEMBLY		5-15-09	LSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

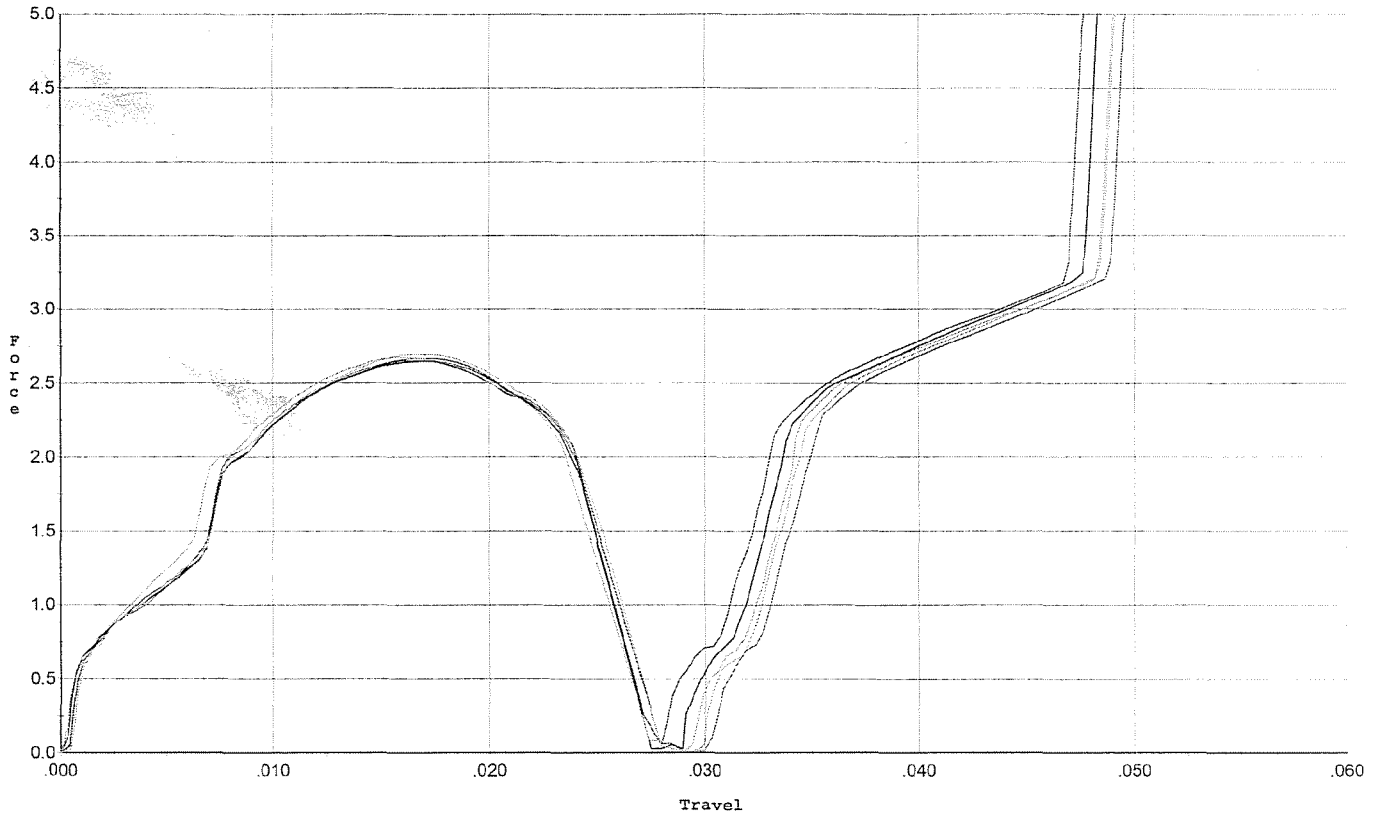
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>30</u> <u>30</u> <u>30</u>	6-1-09	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	6-1-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.002</u> <u>.004</u> <u>.004</u>	6-1-09	LJ
	J) ASSEMBLE STOCK		5-15-09	LJ
	K) ASSEMBLE SWIVEL STUDS		6-1-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5/19/09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-19-09	RP
670	FINAL INSPECTION A) HEADSPACE		6-1-09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>248</u> <u>248</u> <u>259</u> <u>267</u> <u>248</u>	5-26-09	RP
	C) FUNCTION		6-1-09	RP
690	PACK		6/17/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



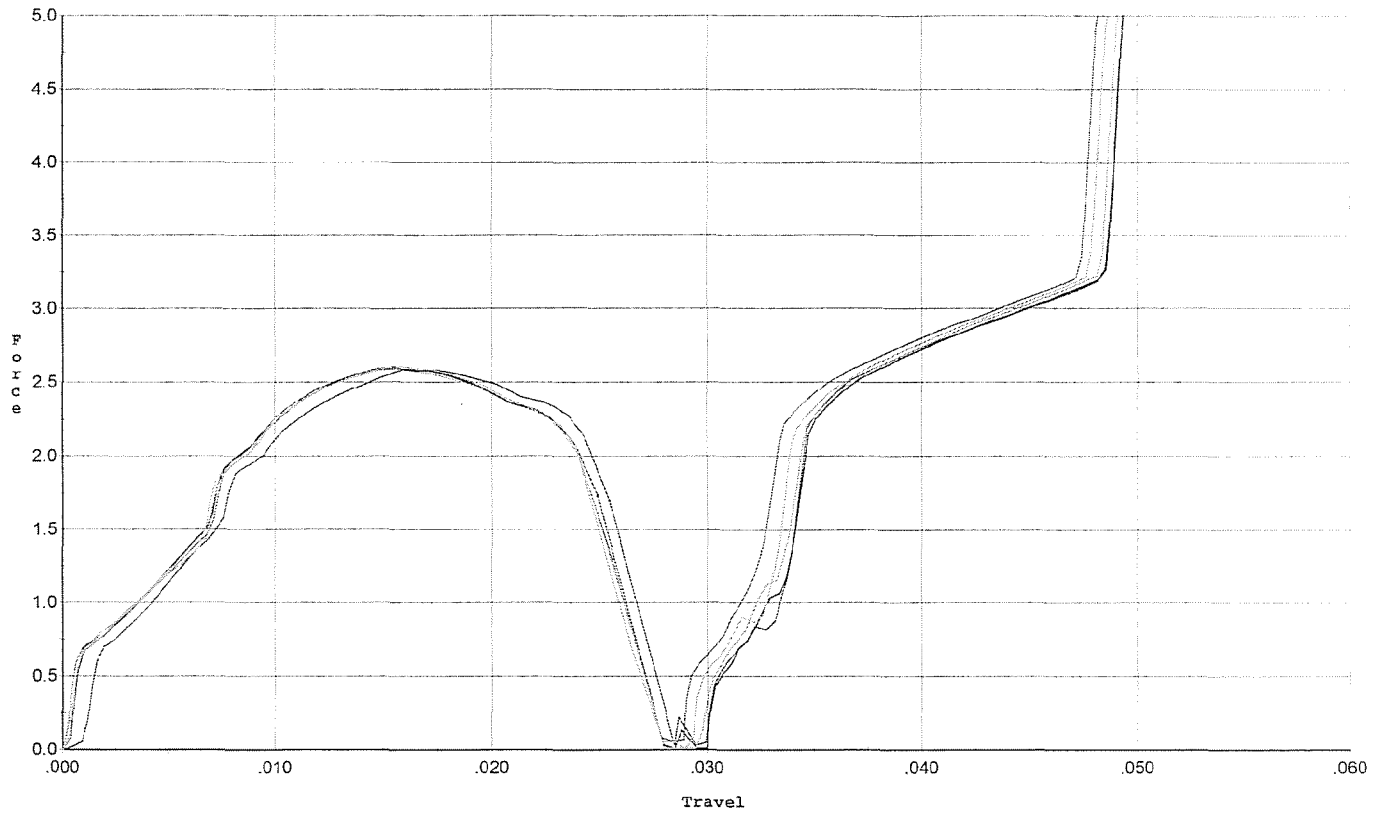
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.024	0.00	0.030	0.045		Set Trigger
2	2.650	0.024	0.00	0.030	0.045		Set Trigger
3	2.666	0.024	0.00	0.032	0.045		Set Trigger
4	2.694	0.025	0.00	0.031	0.047		Set Trigger
5	2.674	0.025	0.00	0.031	0.048		Set Trigger

Aug 2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



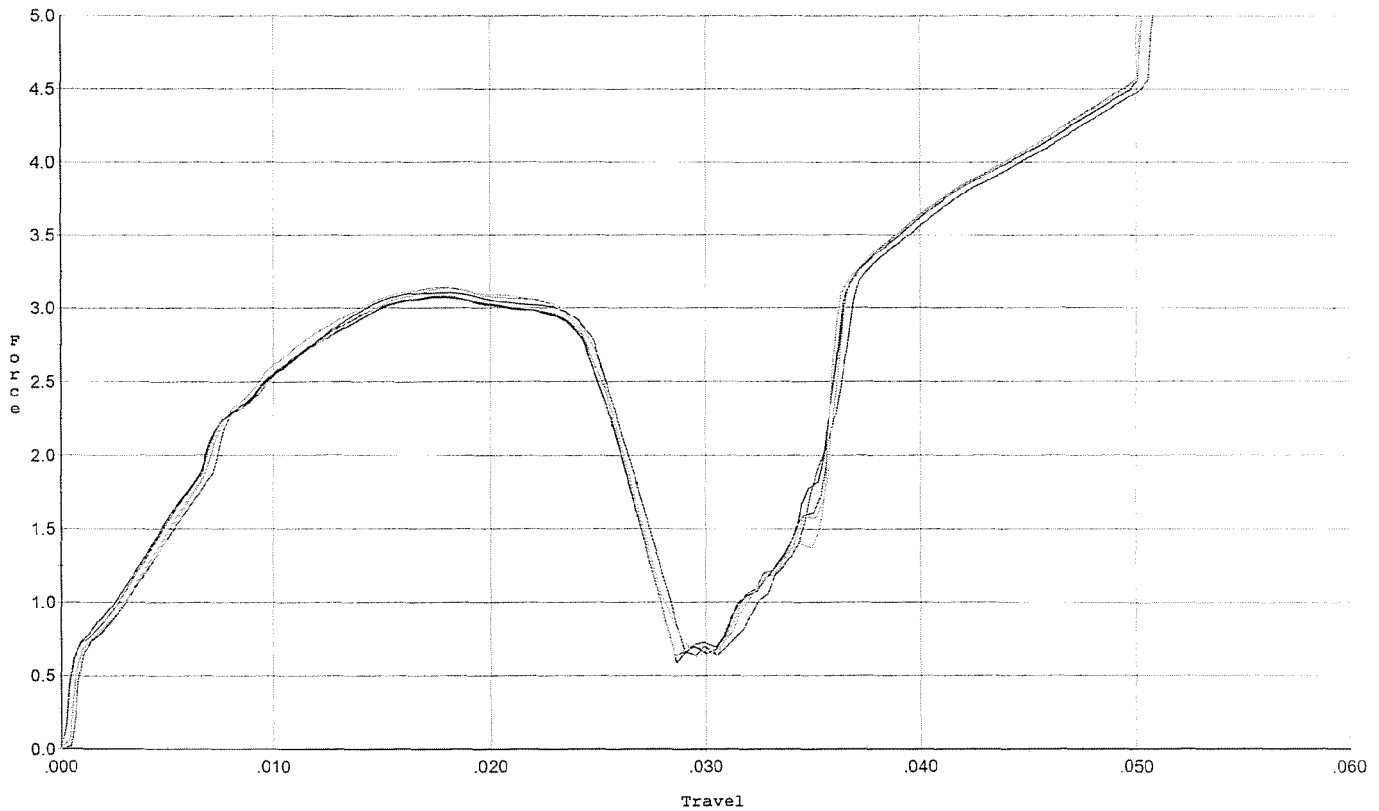
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.025	0.00	0.030	0.046		Set Trigger
2	2.592	0.026	0.00	0.031	0.048		Set Trigger
3	2.605	0.025	0.00	0.030	0.046		Set Trigger
4	2.590	0.024	0.00	0.031	0.045		Set Trigger
5	2.609	0.026	0.00	0.031	0.047		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



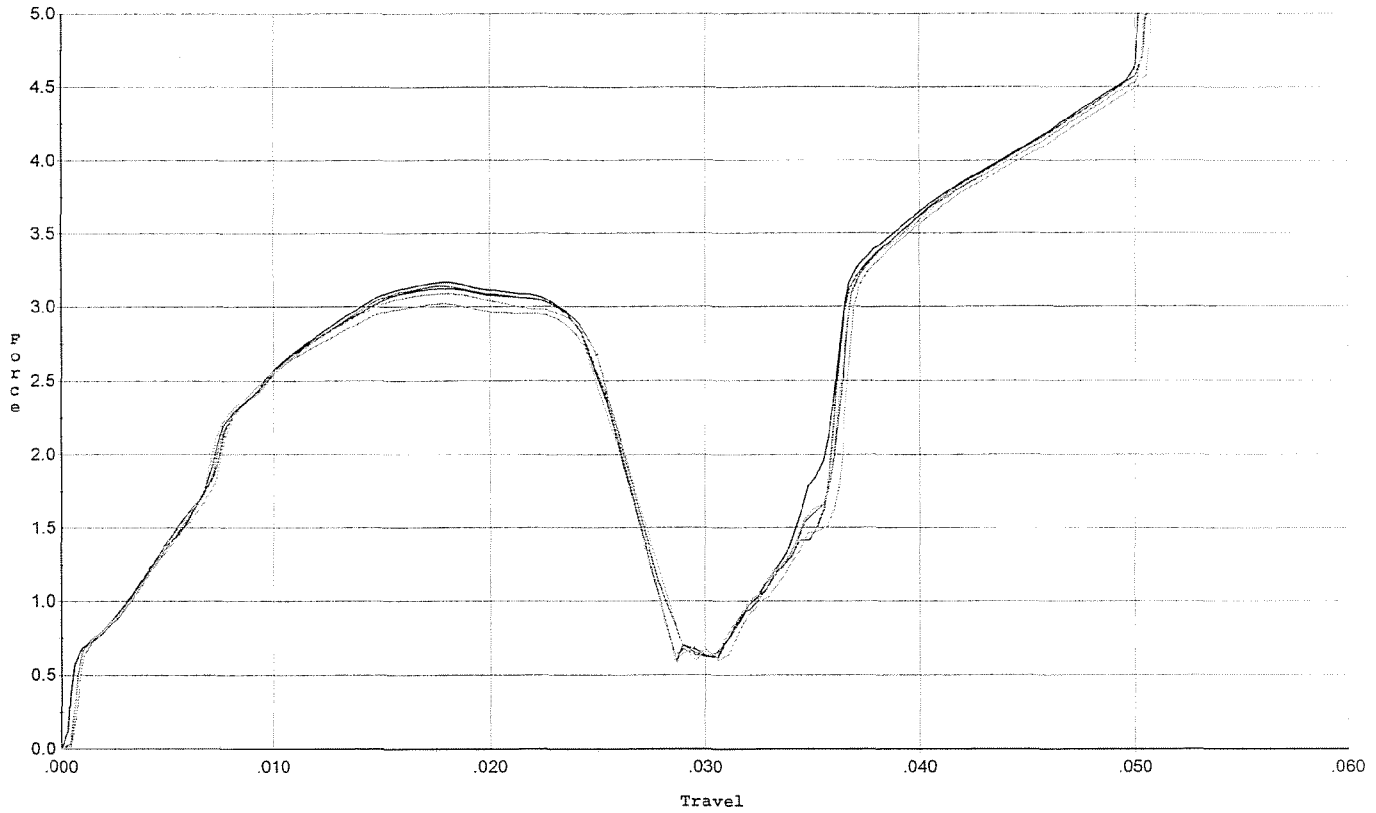
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.027	0.00	0.030	0.060		Set Trigger
2	3.073	0.026	0.00	0.030	0.057		Set Trigger
3	3.084	0.025	0.00	0.030	0.057		Set Trigger
4	3.135	0.025	0.00	0.030	0.056		Set Trigger
5	3.141	0.025	0.00	0.030	0.057		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



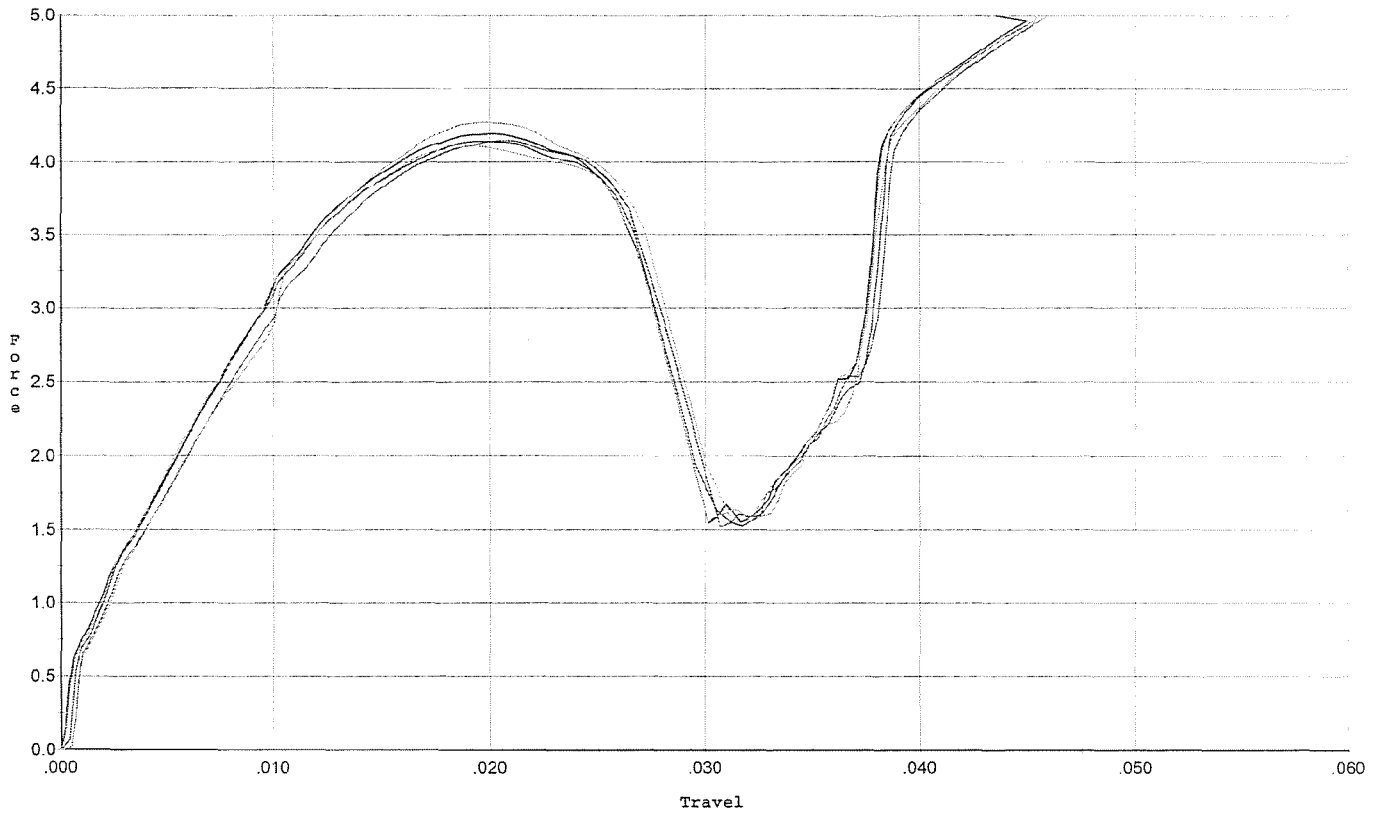
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.121	0.025	0.00	0.031	0.056		Set Trigger
2	3.164	0.025	0.00	0.030	0.057		Set Trigger
3	3.139	0.025	0.00	0.030	0.056		Set Trigger
4	3.088	0.025	0.00	0.031	0.055		Set Trigger
5	3.020	0.026	0.00	0.030	0.056		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/-1.0 lbs.



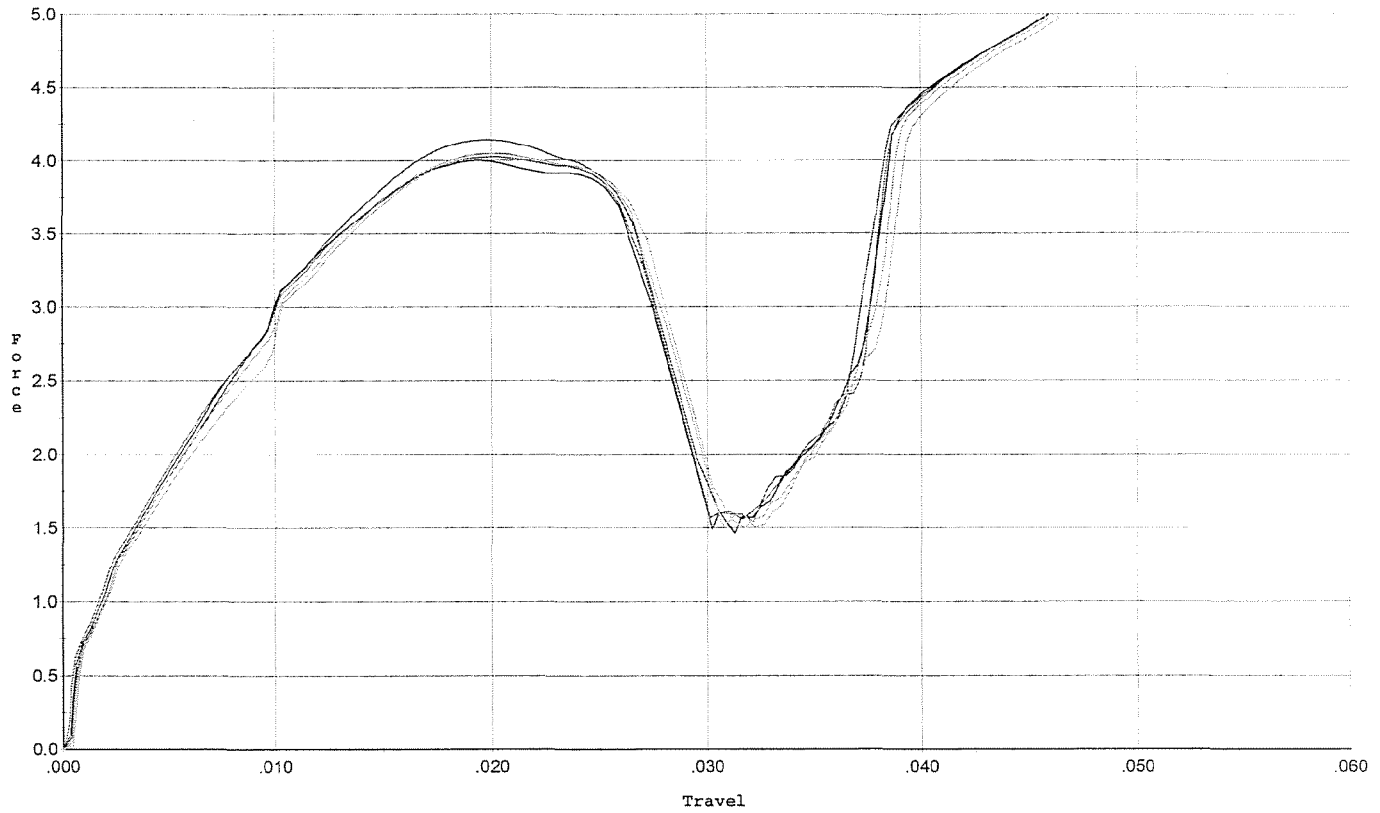
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.027	0.00	0.023	0.077		Set Trigger
2	4.193	0.027	0.00	0.023	0.079		Set Trigger
3	4.145	0.028	0.00	0.023	0.080		Set Trigger
4	4.111	0.027	0.00	0.023	0.078		Set Trigger
5	4.269	0.027	0.00	0.023	0.079		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/-1.0 lbs.



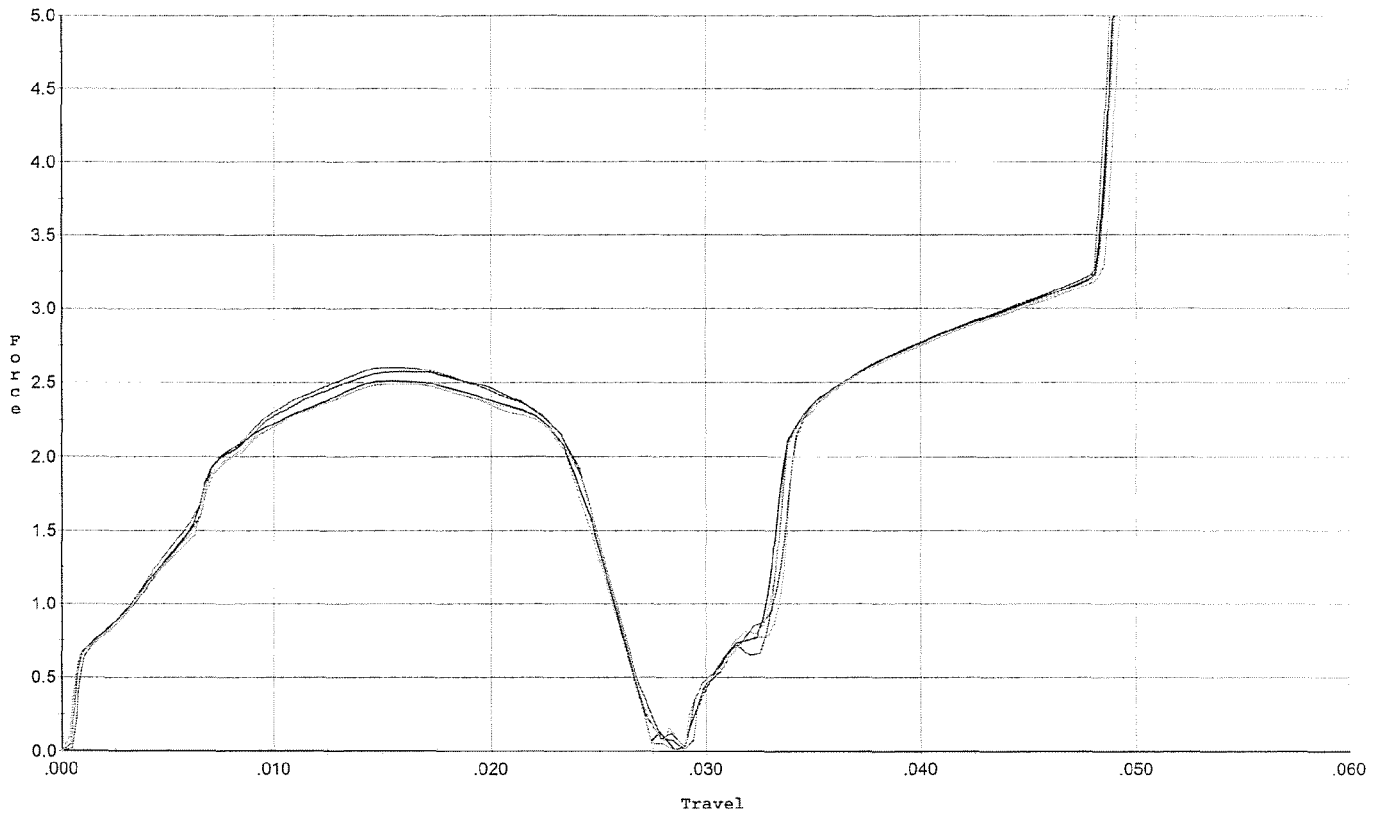
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.027	0.00	0.023	0.076		Set Trigger
2	3.999	0.027	0.00	0.024	0.077		Set Trigger
3	4.023	0.027	0.00	0.023	0.077		Set Trigger
4	4.044	0.028	0.00	0.023	0.080		Set Trigger
5	4.050	0.027	0.00	0.023	0.076		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



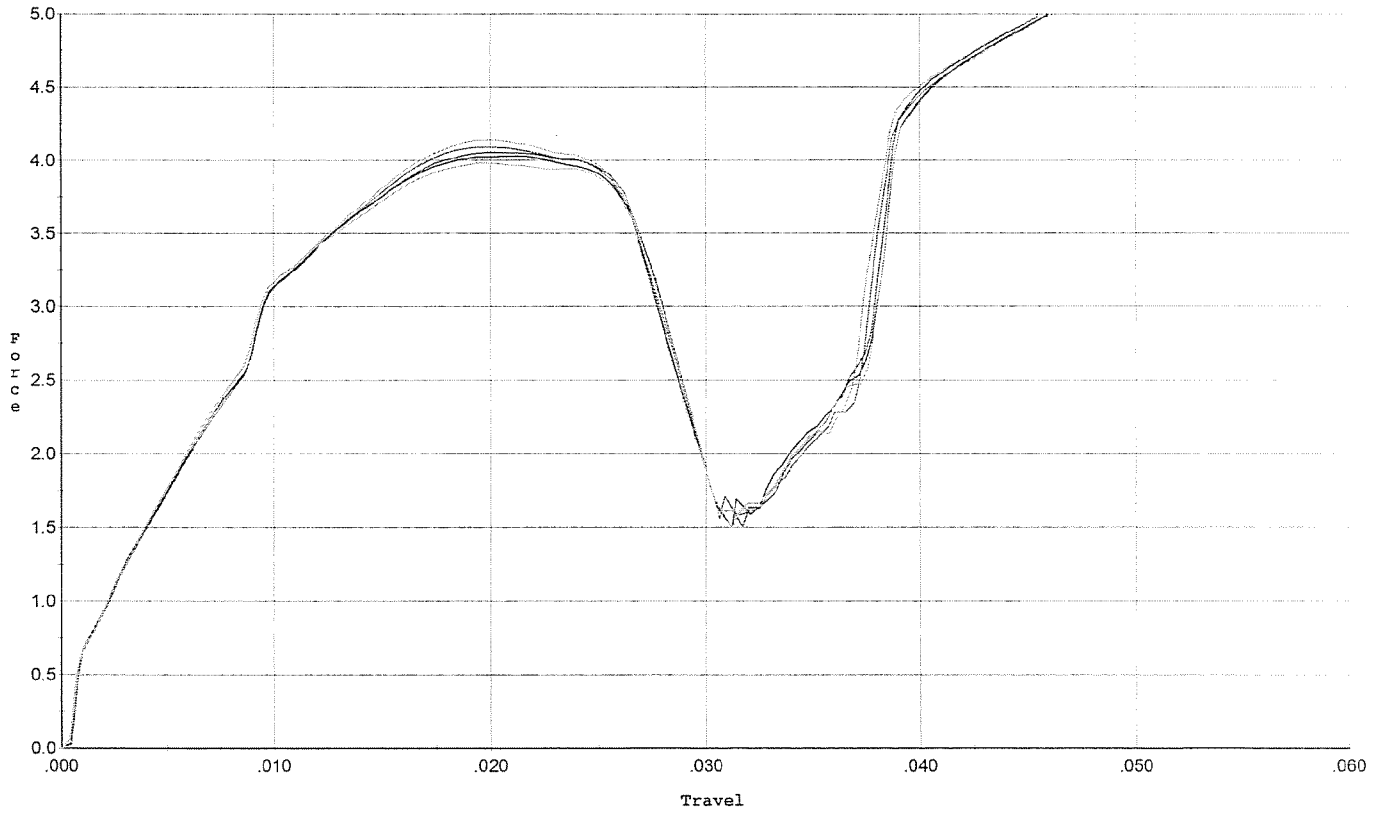
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.572	0.024	0.00	0.031	0.045		Set Trigger
2	2.512	0.025	0.00	0.031	0.046		Set Trigger
3	2.601	0.024	0.00	0.031	0.046		Set Trigger
4	2.488	0.024	0.00	0.031	0.044		Set Trigger
5	2.487	0.025	0.00	0.031	0.046		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.028	0.00	0.023	0.079		Set Trigger
2	4.029	0.026	0.00	0.024	0.075		Set Trigger
3	4.088	0.028	0.00	0.023	0.080		Set Trigger
4	3.981	0.026	0.00	0.024	0.075		Set Trigger
5	4.142	0.028	0.00	0.023	0.080		Set Trigger

Avg 4.05