

G6845308

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



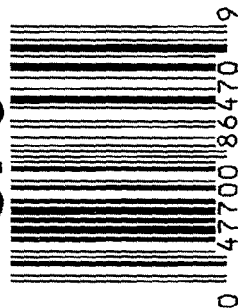
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845308

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6845308

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	JP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGNA-FLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RT
480	MAGNAFLUX BBL ACTION		5/6/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	JP
520	GOFF BLAST BBL / REC		5/6/09	RT
540	APPLY COATINGS (BARREL ACTION)		5/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	JP
	D) OIL FIRING PIN ASSEMBLY		5-18-09	JP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

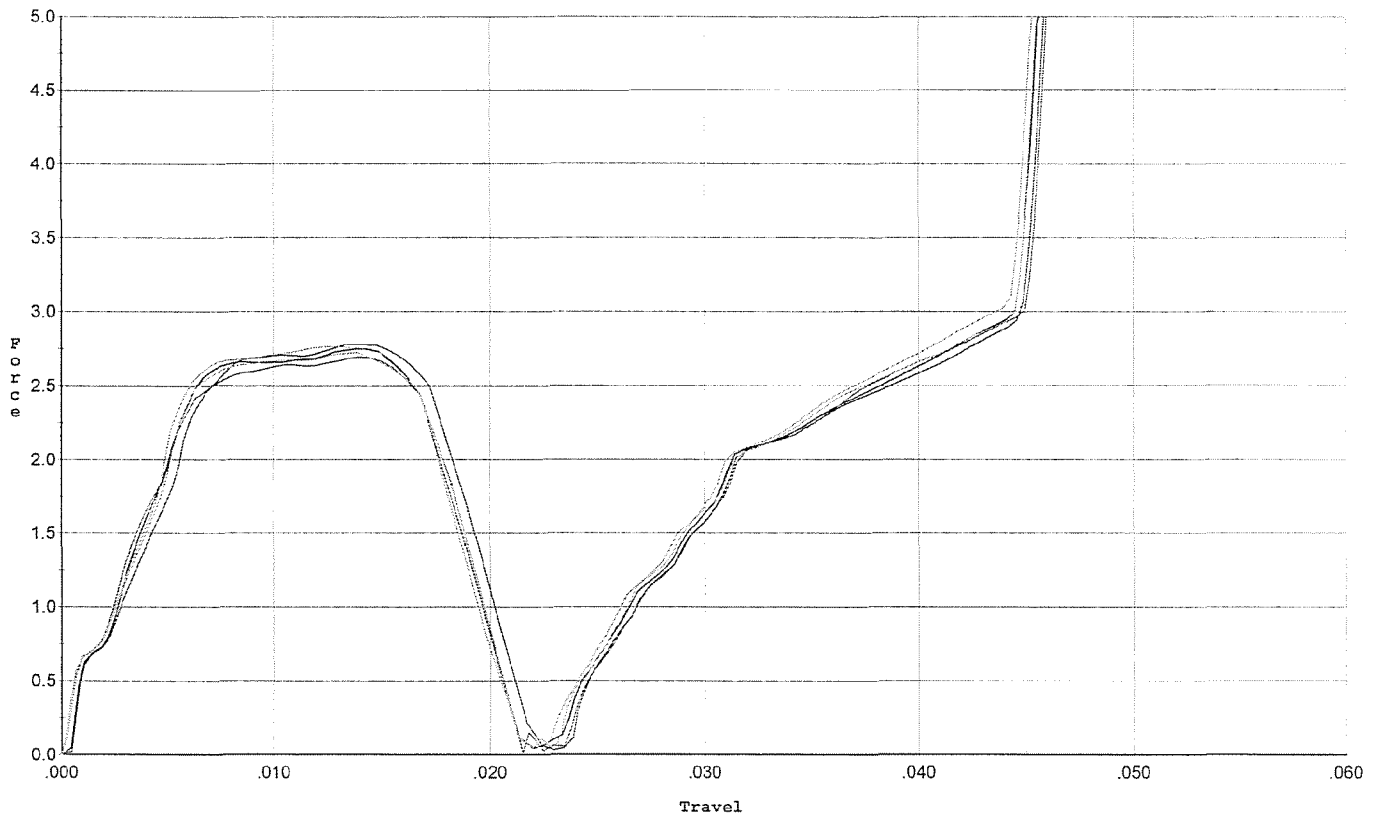
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.8</u> <u>2.8</u> <u>2.6</u>	<u>5/26/09</u>	<u>RP</u>
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.8</u> <u>3.8</u> <u>4.0</u>	<u>5/26/09</u>	<u>RP</u>
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	<u>5/26/09</u>	<u>RP</u>
	J) ASSEMBLE STOCK			<u>5-18-09</u>	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS			<u>5/26/09</u>	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 &	FUNCTION TEST AND		PASS FAIL	<u>5/19/09</u>	<u>RP</u>
650	TARGET		PASS FAIL		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			<u>5-19-09</u>	<u>WA</u>
670	FINAL INSPECTION A) HEADSPACE			<u>5/26/09</u>	<u>RP</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.77</u> <u>2.53</u> <u>2.69</u> <u>2.59</u>	<u>5-26-09</u>	<u>RP</u>
	C) FUNCTION			<u>5/26/09</u>	<u>RP</u>
690	PACK			<u>7/14/09</u>	<u>FM</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



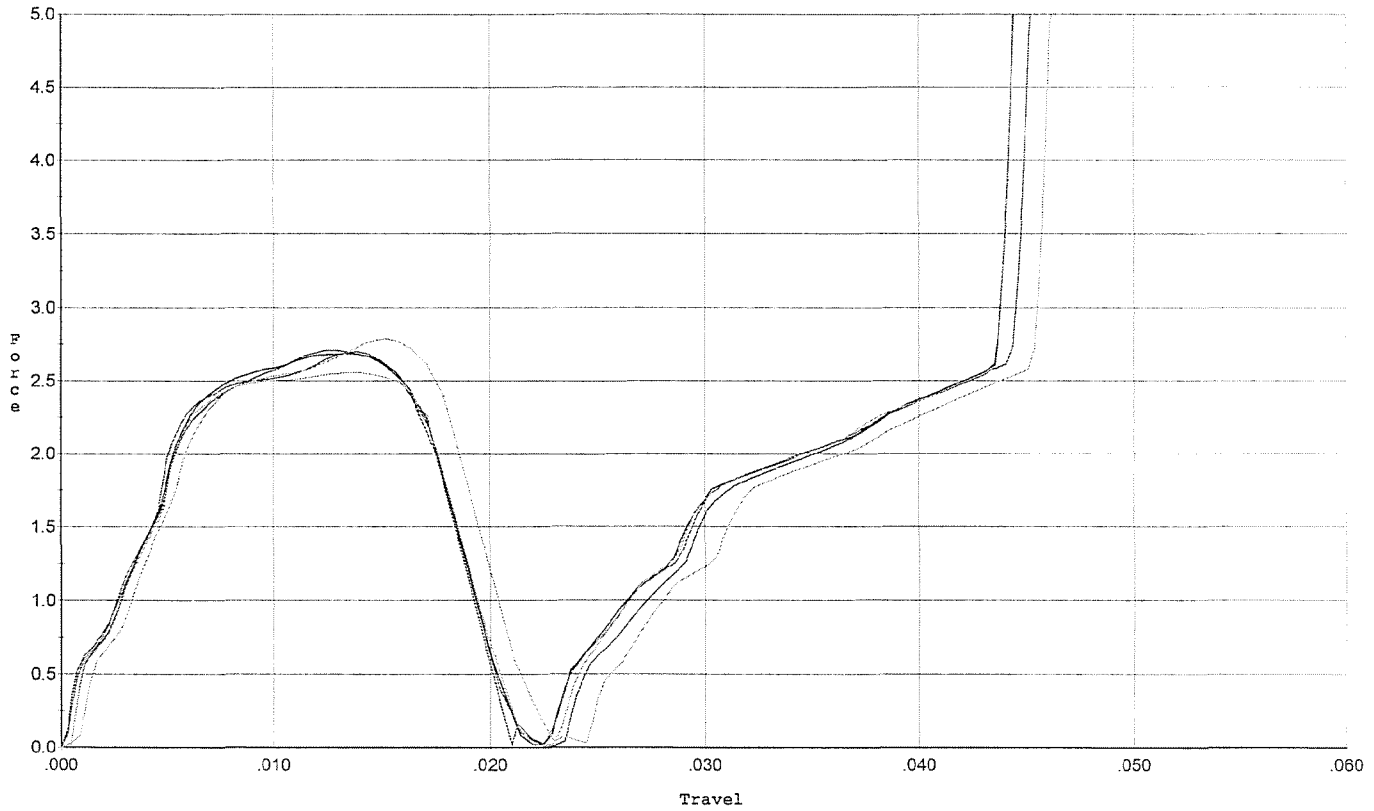
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.776	0.019	0.00	0.031	0.038		Set Trigger
2	2.748	0.018	0.00	0.031	0.036		Set Trigger
3	2.692	0.019	0.00	0.031	0.037		Set Trigger
4	2.722	0.018	0.00	0.031	0.036		Set Trigger
5	2.761	0.017	0.00	0.031	0.034		Set Trigger

A. 2.74

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



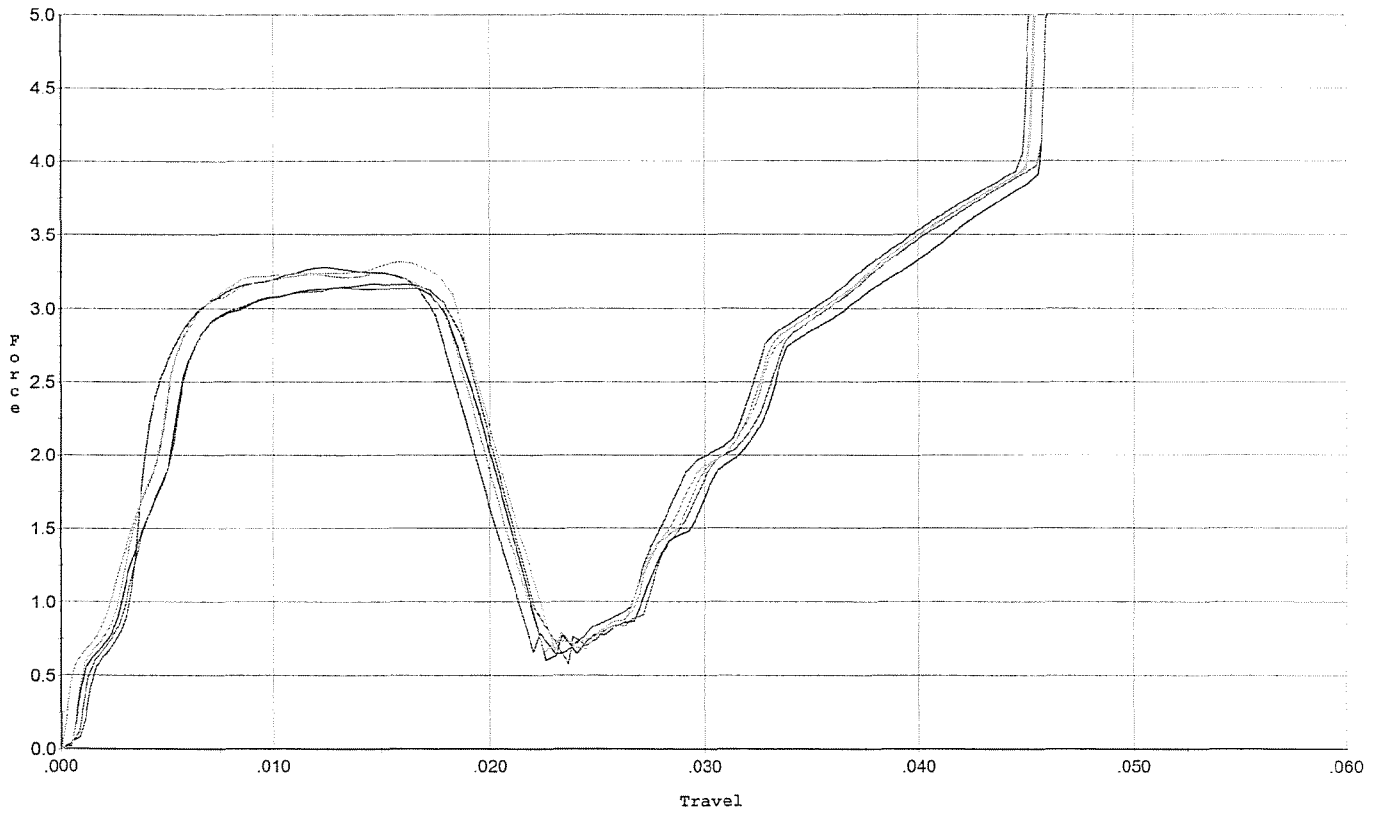
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.710	0.017	0.00	0.032	0.033		Set Trigger
2	2.688	0.017	0.00	0.031	0.033		Set Trigger
3	2.699	0.017	0.00	0.031	0.033		Set Trigger
4	2.555	0.017	0.00	0.031	0.032		Set Trigger
5	2.789	0.018	0.00	0.032	0.034		Set Trigger

A.2.68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



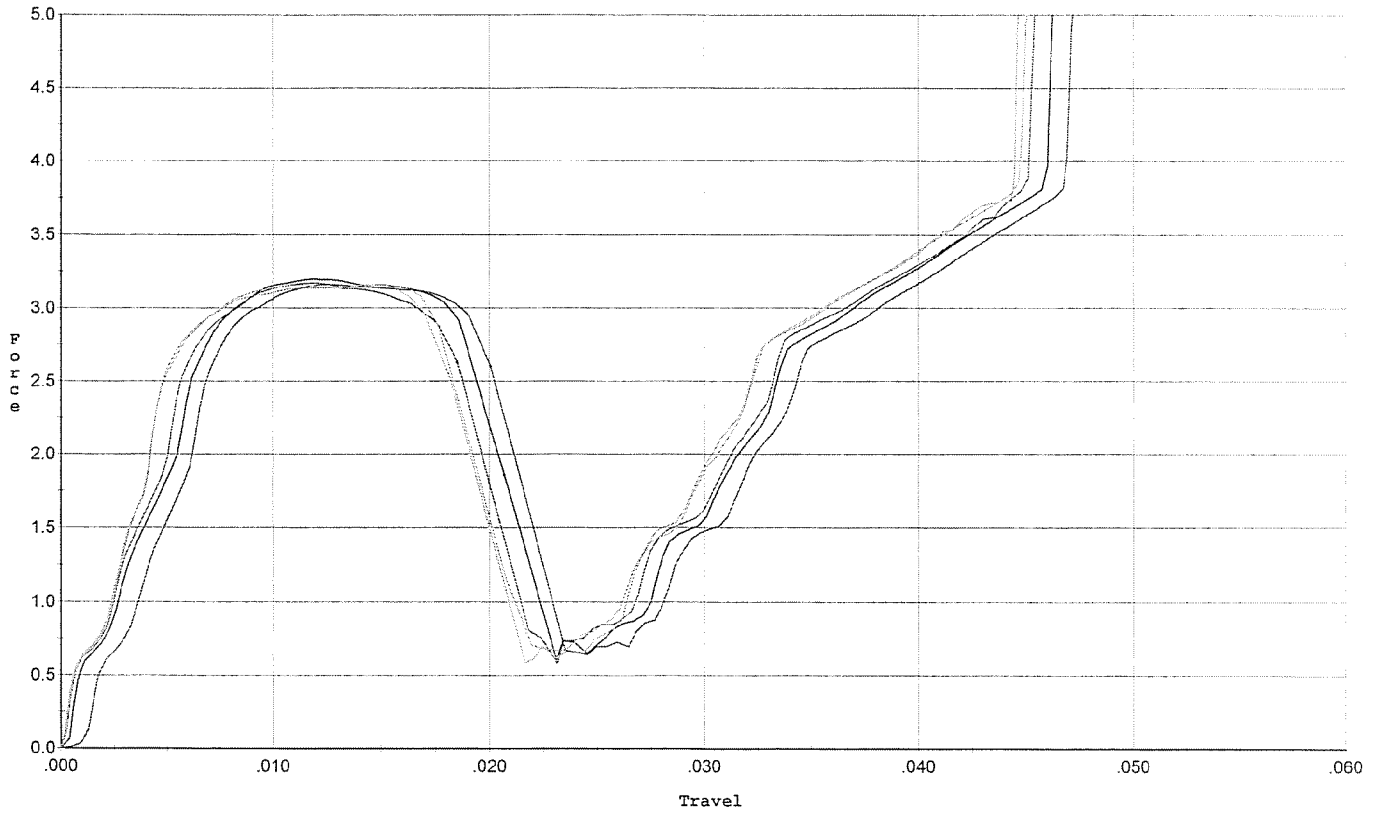
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.280	0.018	0.00	0.030	0.041		Set Trigger
2	3.145	0.020	0.00	0.030	0.044		Set Trigger
3	3.169	0.019	0.00	0.030	0.043		Set Trigger
4	3.316	0.018	0.00	0.029	0.044		Set Trigger
5	3.234	0.018	0.00	0.030	0.043		Set Trigger

A-3-22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



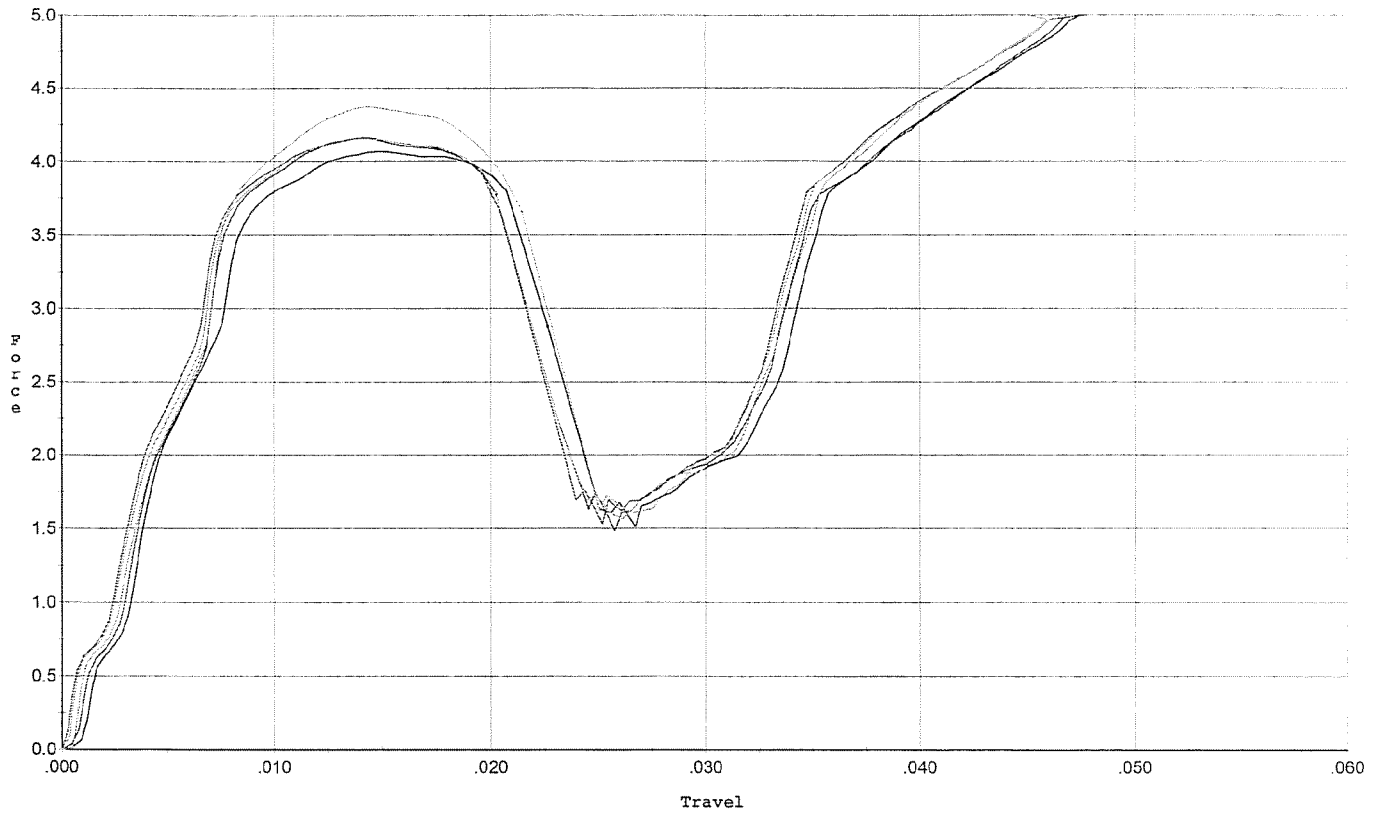
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.161	0.020	0.00	0.031	0.044		Set Trigger
2	3.196	0.021	0.00	0.030	0.047		Set Trigger
3	3.169	0.018	0.00	0.030	0.042		Set Trigger
4	3.161	0.018	0.00	0.030	0.042		Set Trigger
5	3.161	0.018	0.00	0.030	0.041		Set Trigger

A-3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



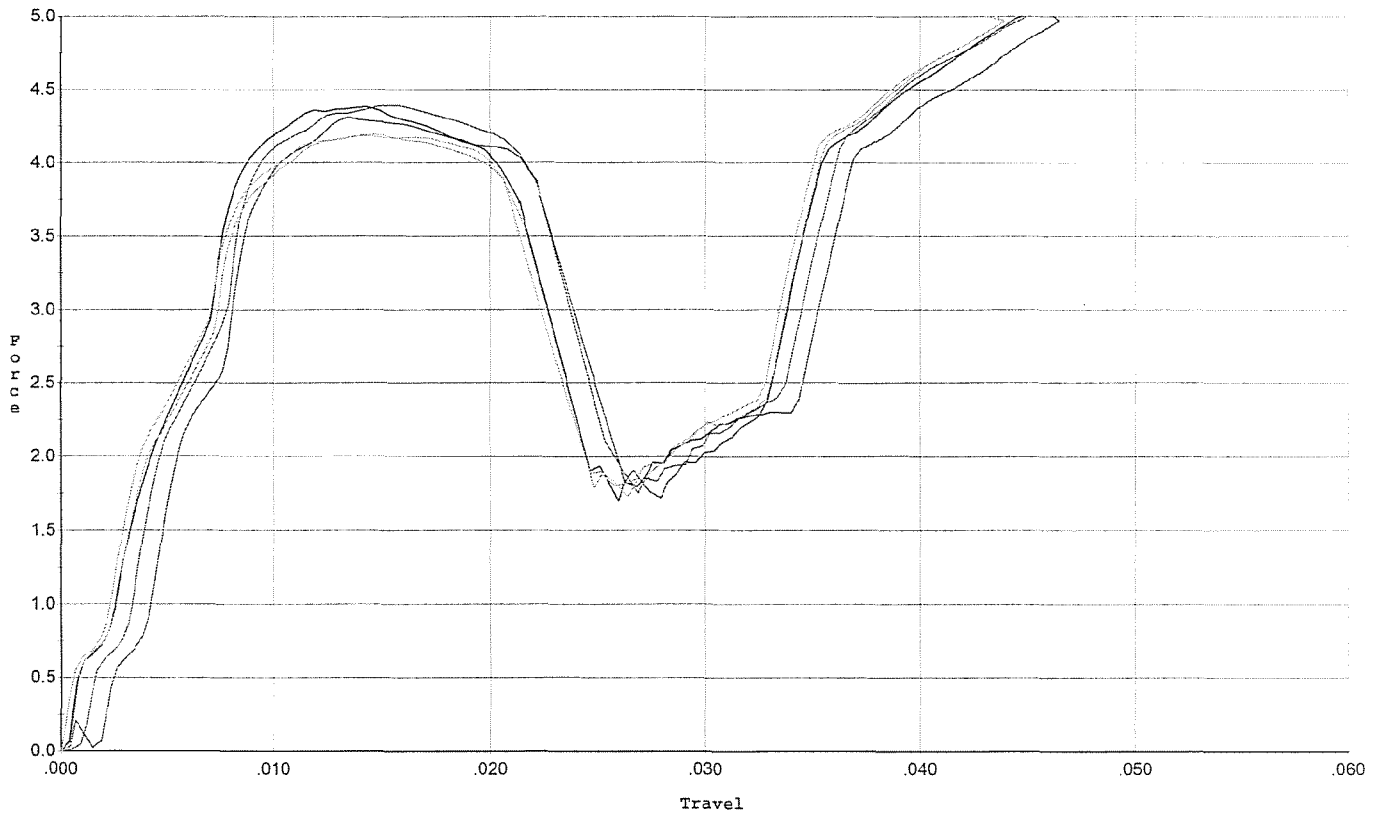
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.020	0.00	0.028	0.058		Set Trigger
2	4.068	0.023	0.00	0.027	0.063		Set Trigger
3	4.158	0.020	0.00	0.027	0.060		Set Trigger
4	4.155	0.020	0.00	0.027	0.059		Set Trigger
5	4.373	0.021	0.00	0.027	0.064		Set Trigger

A 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



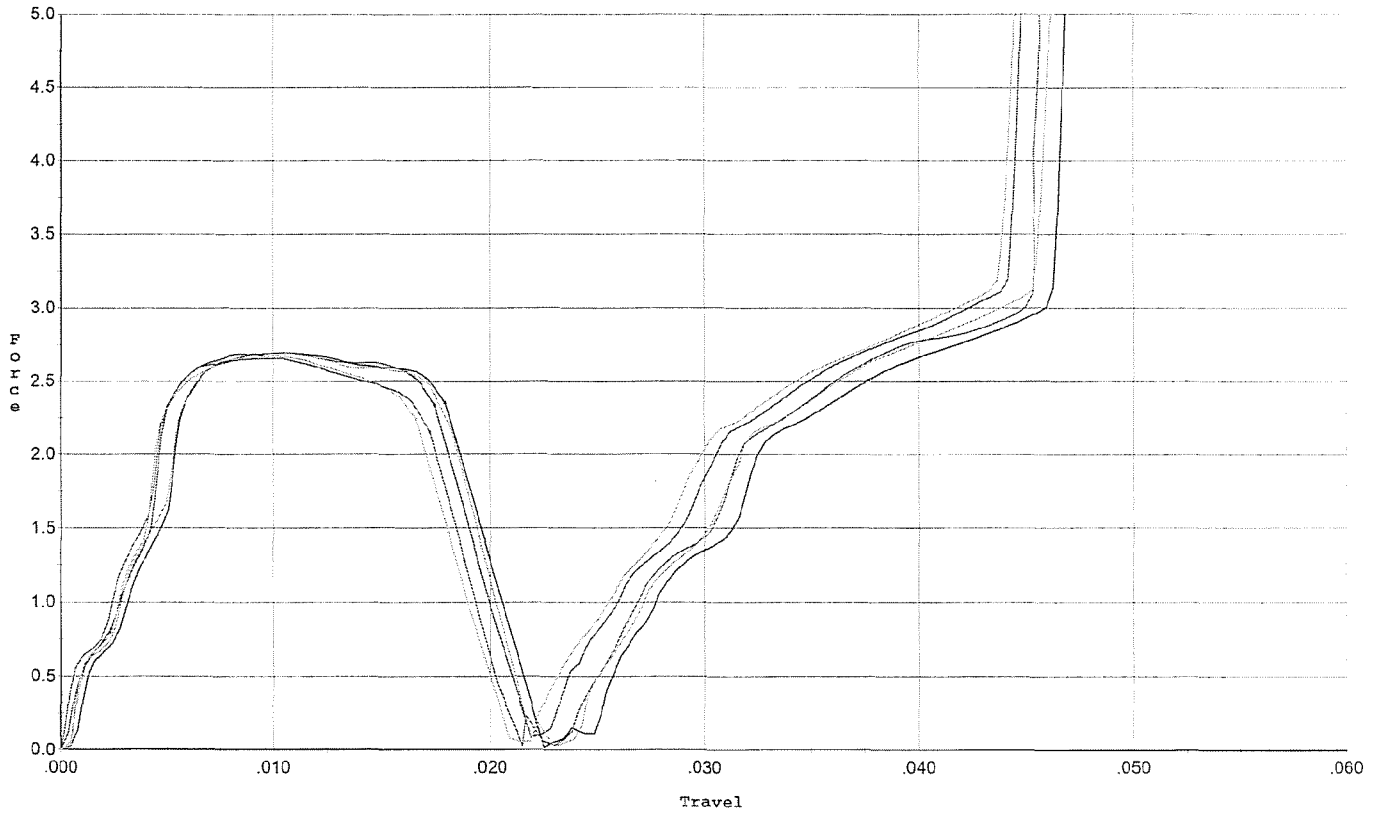
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.309	0.022	0.00	0.027	0.063		Set Trigger
2	4.381	0.021	0.00	0.027	0.065		Set Trigger
3	4.393	0.022	0.00	0.027	0.066		Set Trigger
4	4.184	0.021	0.00	0.027	0.061		Set Trigger
5	4.193	0.022	0.00	0.027	0.063		Set Trigger

A-4.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



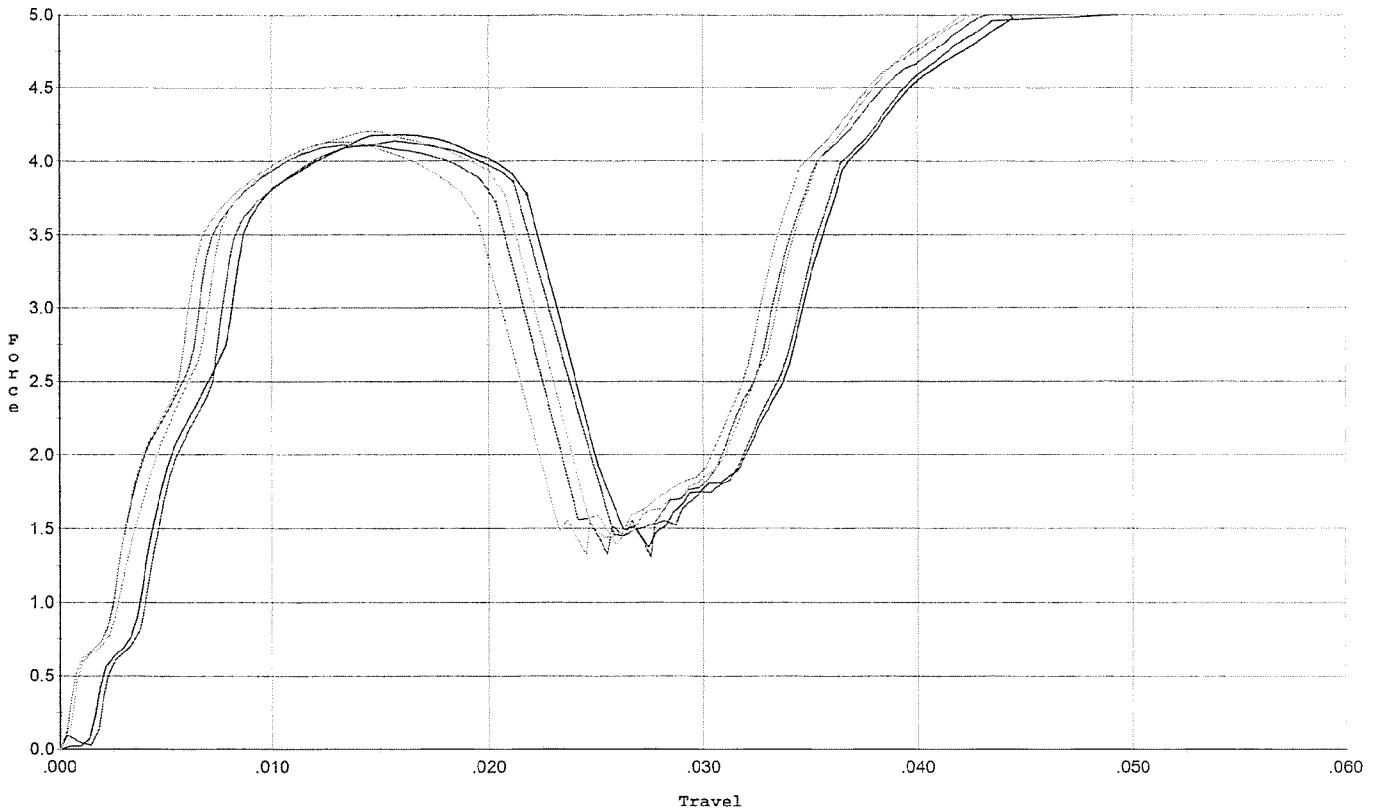
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.697	0.017	0.00	0.030	0.035		Set Trigger
2	2.696	0.018	0.00	0.032	0.035		Set Trigger
3	2.659	0.017	0.00	0.032	0.034		Set Trigger
4	2.672	0.017	0.00	0.031	0.032		Set Trigger
5	2.685	0.018	0.00	0.032	0.036		Set Trigger

A-2-68

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.021	0.002	0.029	0.058		Set Trigger
2	4.180	0.022	0.00	0.028	0.061		Set Trigger
3	4.109	0.020	0.00	0.028	0.059		Set Trigger
4	4.204	0.021	0.00	0.028	0.060		Set Trigger
5	4.134	0.020	0.00	0.028	0.056		Set Trigger

A. 4.15