

G 6845320

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



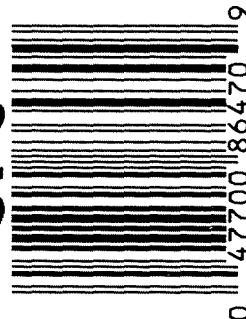
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6845320

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6845320

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-17-09	SP
430	ASSEMBLE TO STOCK		3-17-09	RP
440	PROOF		3-17-09	SP
460	CHECK HEADSPACE		3-17-09	SP
470	DIS-ASSEMBLE ACTION		3-17-09	SP
472	SERIALIZE BOLT HANDLE		3-18-09	RT
475	DRILL AND TAP SIGHT HOLES		3-23-09	SP
480	MAGNAFLUX BBL ACTION	SERVICES 	3/20/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/24/09	RT
520	GOFF BLAST BBL / REC		3-24	BT
542	APPLY COATINGS (BARREL ACTION)		3-25	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-31-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-31-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-31-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-21-09	L. W.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

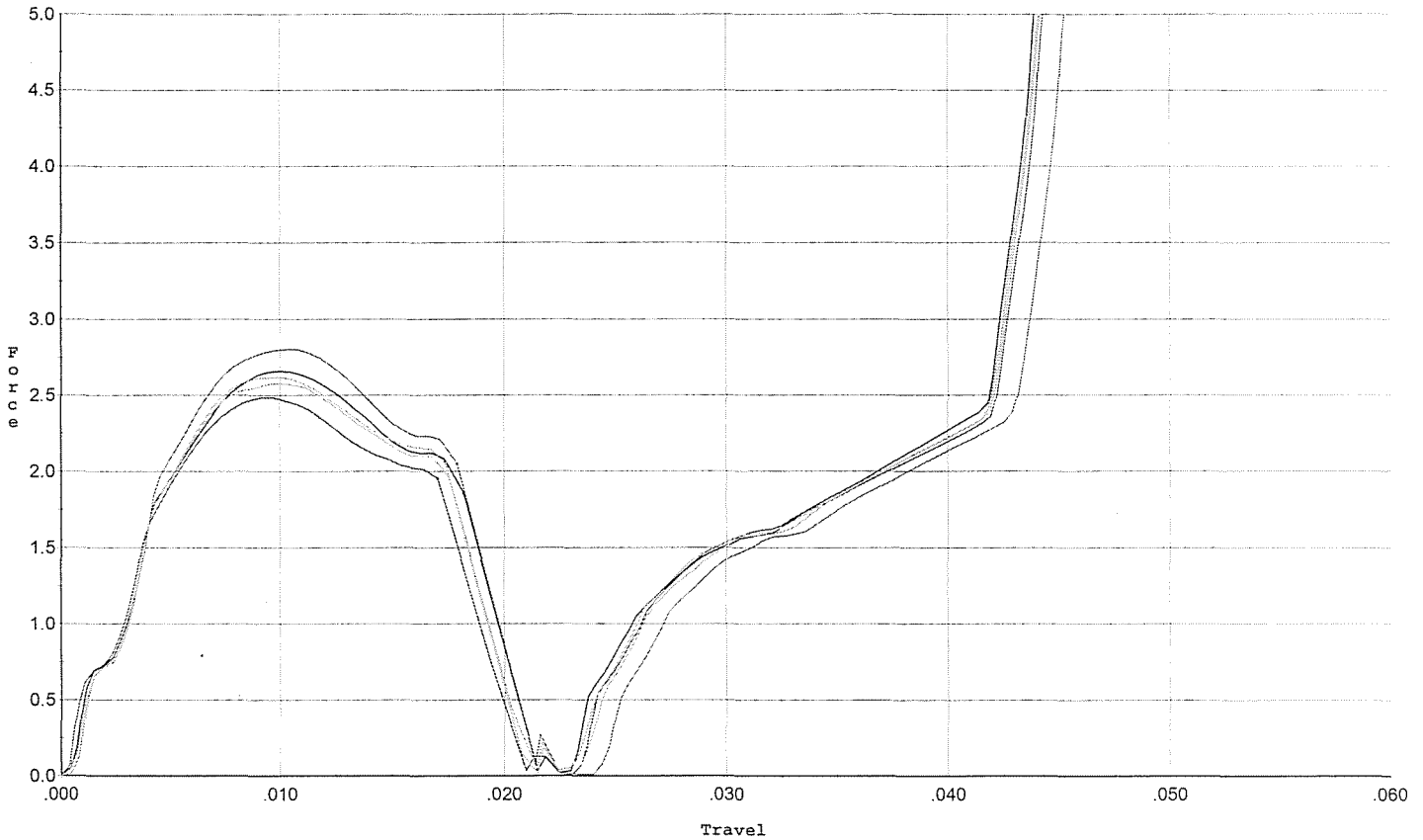
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	23	24	23	4/28/09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	38	38	40	4/28/09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.024	.024	.025	4/28/09	RP		
	J) ASSEMBLE STOCK					4-21-09	RP		
	K) ASSEMBLE SWIVEL STUDS					4/28/09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		(PASS)	FAIL		4-21-09	RP		
			(PASS)	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					4-21-09	RP		
670	FINAL INSPECTION A) HEADSPACE					4/28/09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.53	2.56	2.59	2.50	2.72	4-22-09	RP
	C) FUNCTION					4/28/09	RP		
690	PACK					8/11/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/7/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



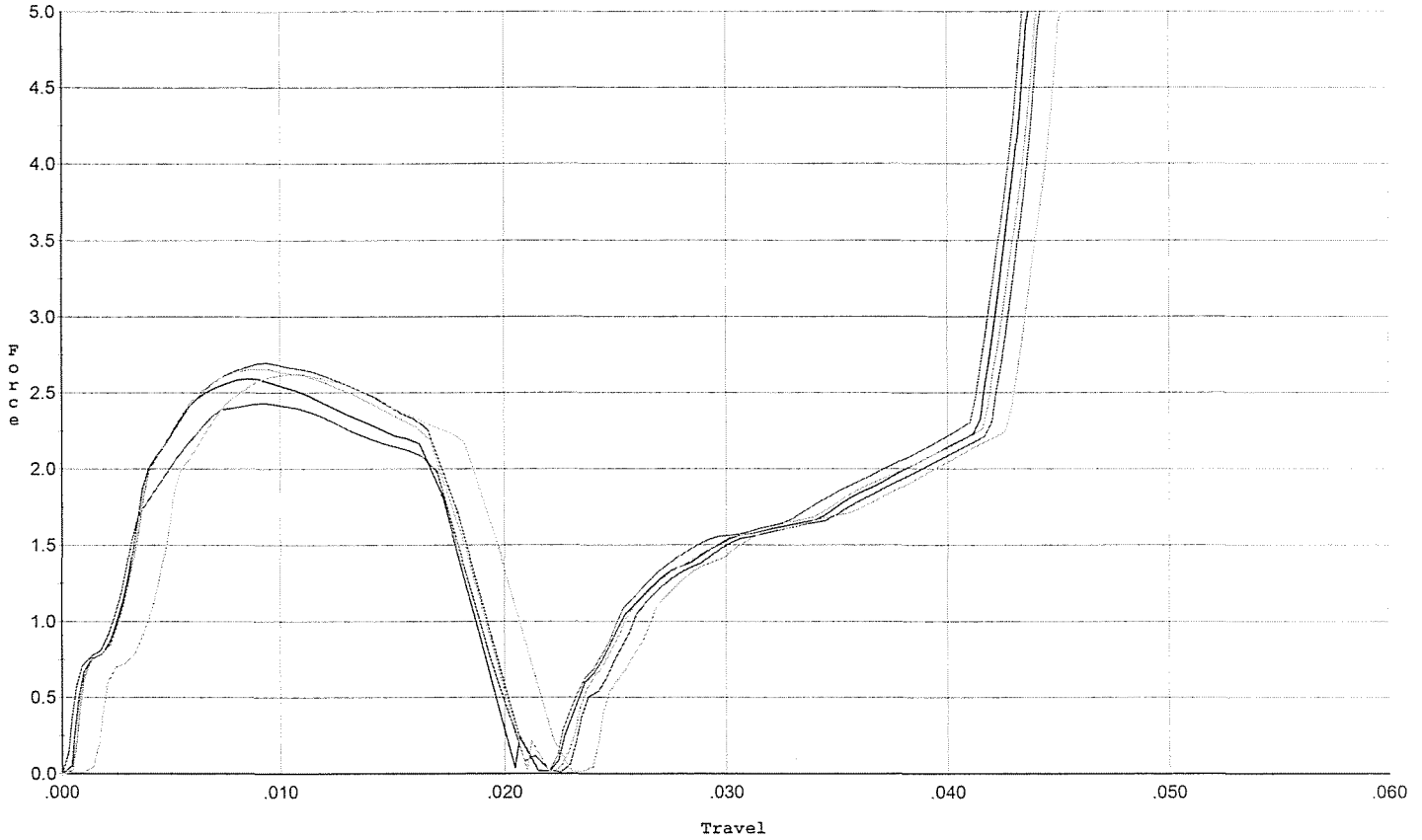
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.017	0.00	0.032	0.030		Set Trigger
2	2.658	0.018	0.00	0.030	0.034		Set Trigger
3	2.804	0.018	0.00	0.032	0.035		Set Trigger
4	2.577	0.018	0.00	0.031	0.032		Set Trigger
5	2.618	0.017	0.00	0.031	0.032		Set Trigger

A-2-62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/7/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



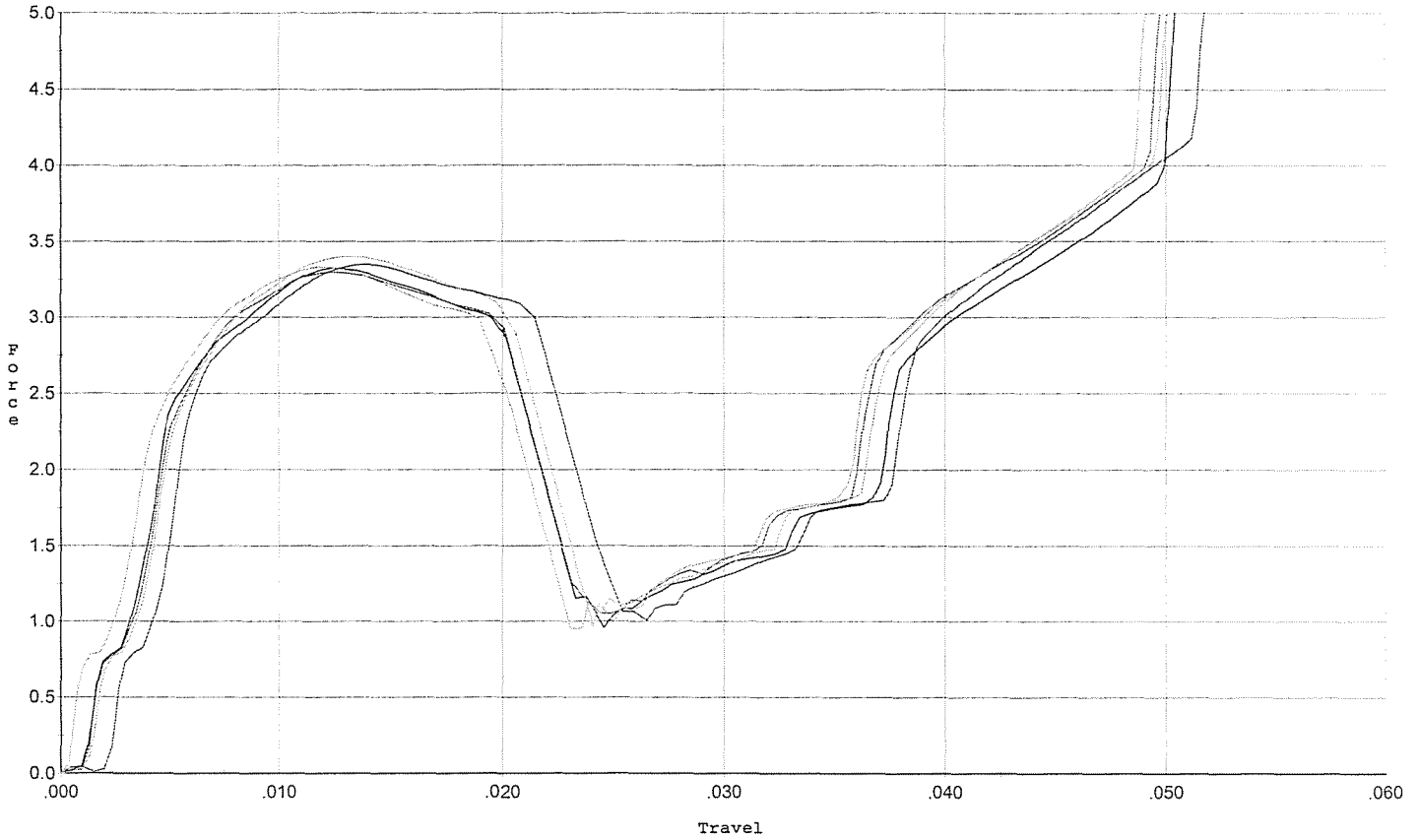
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.432	0.017	0.00	0.032	0.031		Set Trigger
2	2.592	0.017	0.00	0.031	0.033		Set Trigger
3	2.698	0.018	0.00	0.030	0.035		Set Trigger
4	2.621	0.020	0.00	0.031	0.036		Set Trigger
5	2.659	0.018	0.00	0.031	0.035		Set Trigger

A-2-60

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/7/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



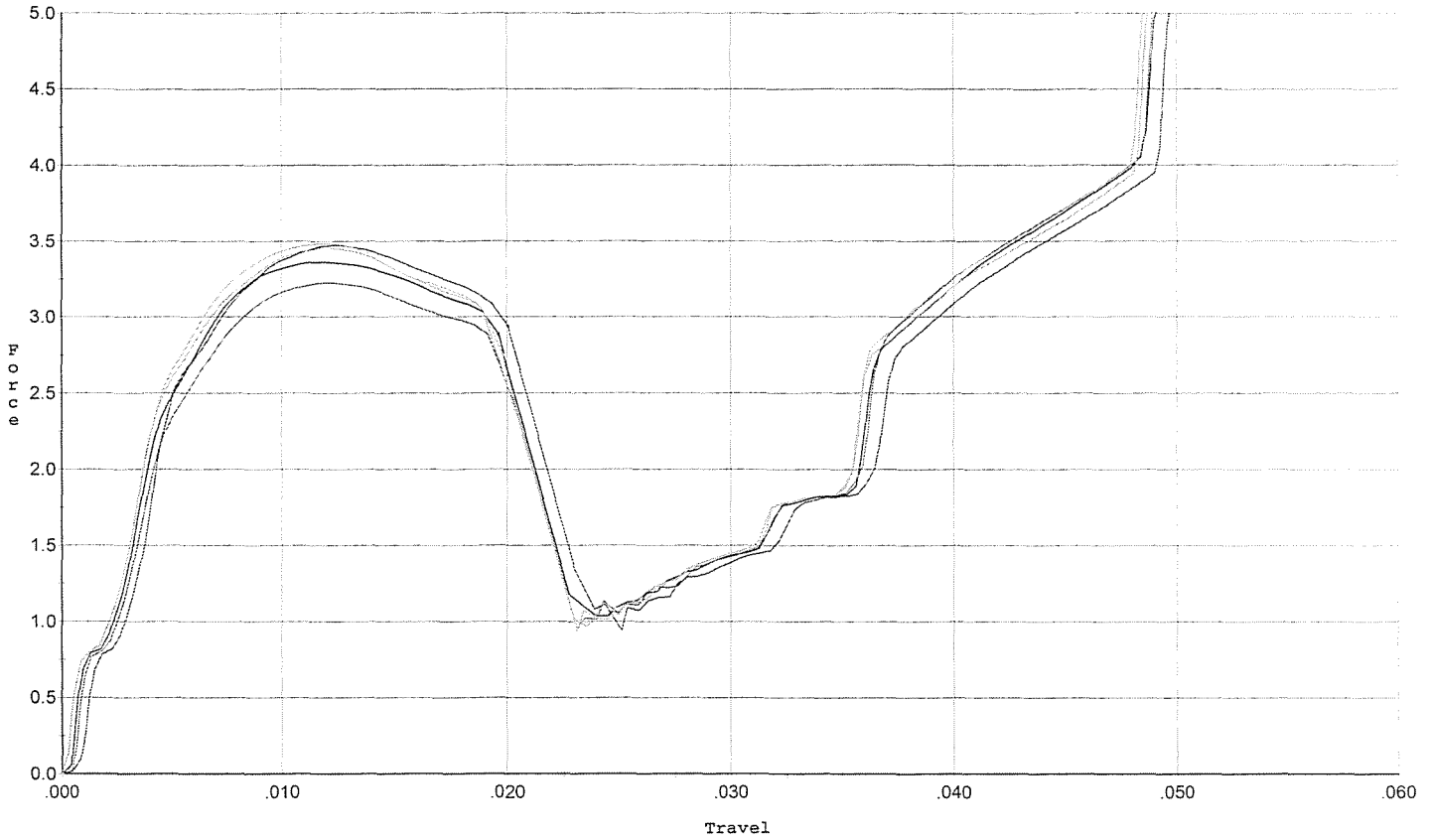
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.348	0.021	0.002	0.033	0.050		Set Trigger
2	3.325	0.020	0.00	0.033	0.048		Set Trigger
3	3.299	0.020	0.00	0.032	0.047		Set Trigger
4	3.401	0.021	0.00	0.033	0.049		Set Trigger
5	3.333	0.020	0.00	0.032	0.049		Set Trigger

A-3.34

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/7/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



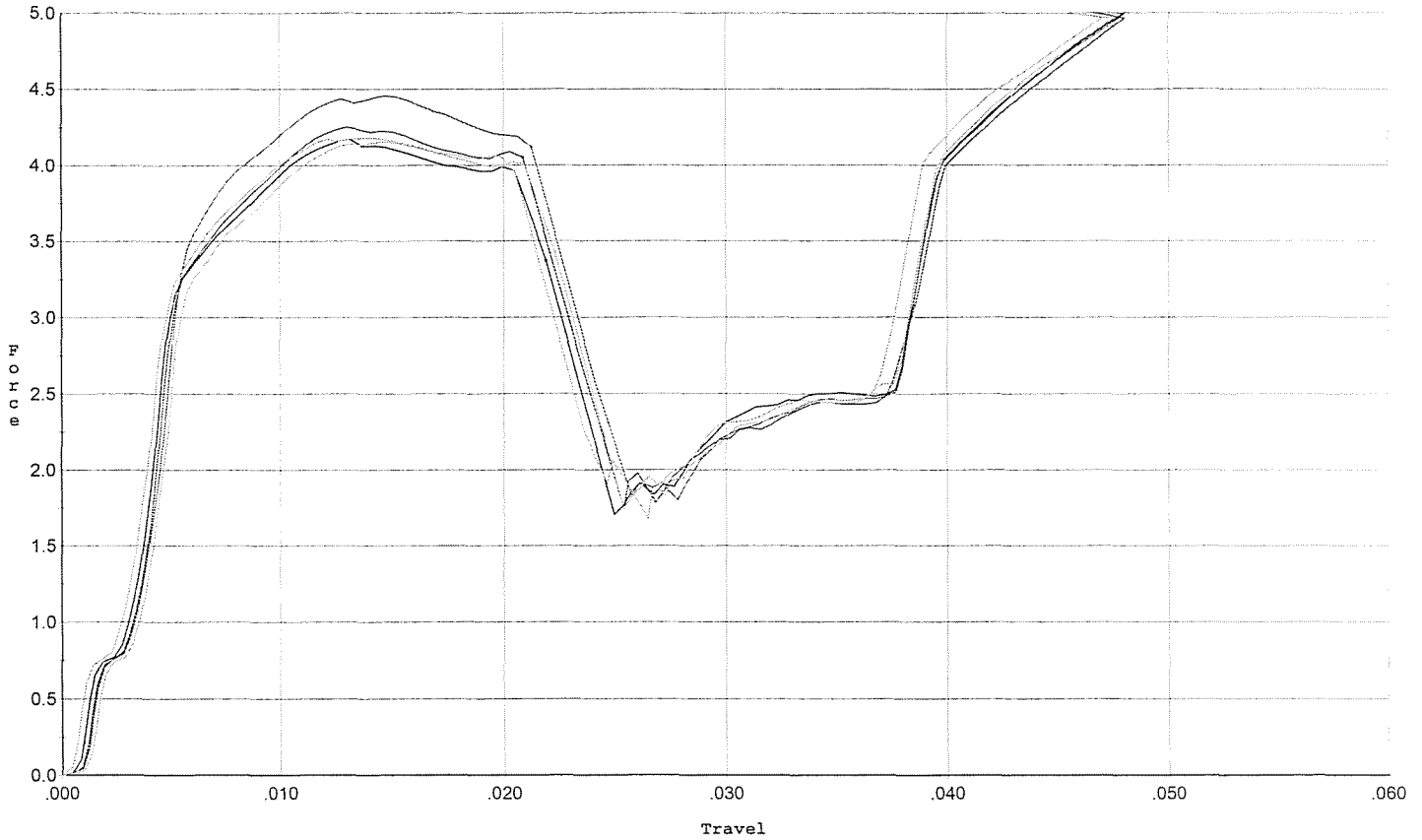
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.471	0.020	0.00	0.033	0.050		Set Trigger
2	3.363	0.020	0.00	0.032	0.049		Set Trigger
3	3.226	0.020	0.00	0.032	0.048		Set Trigger
4	3.485	0.020	0.00	0.032	0.050		Set Trigger
5	3.455	0.020	0.00	0.032	0.051		Set Trigger

A-3.40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/7/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



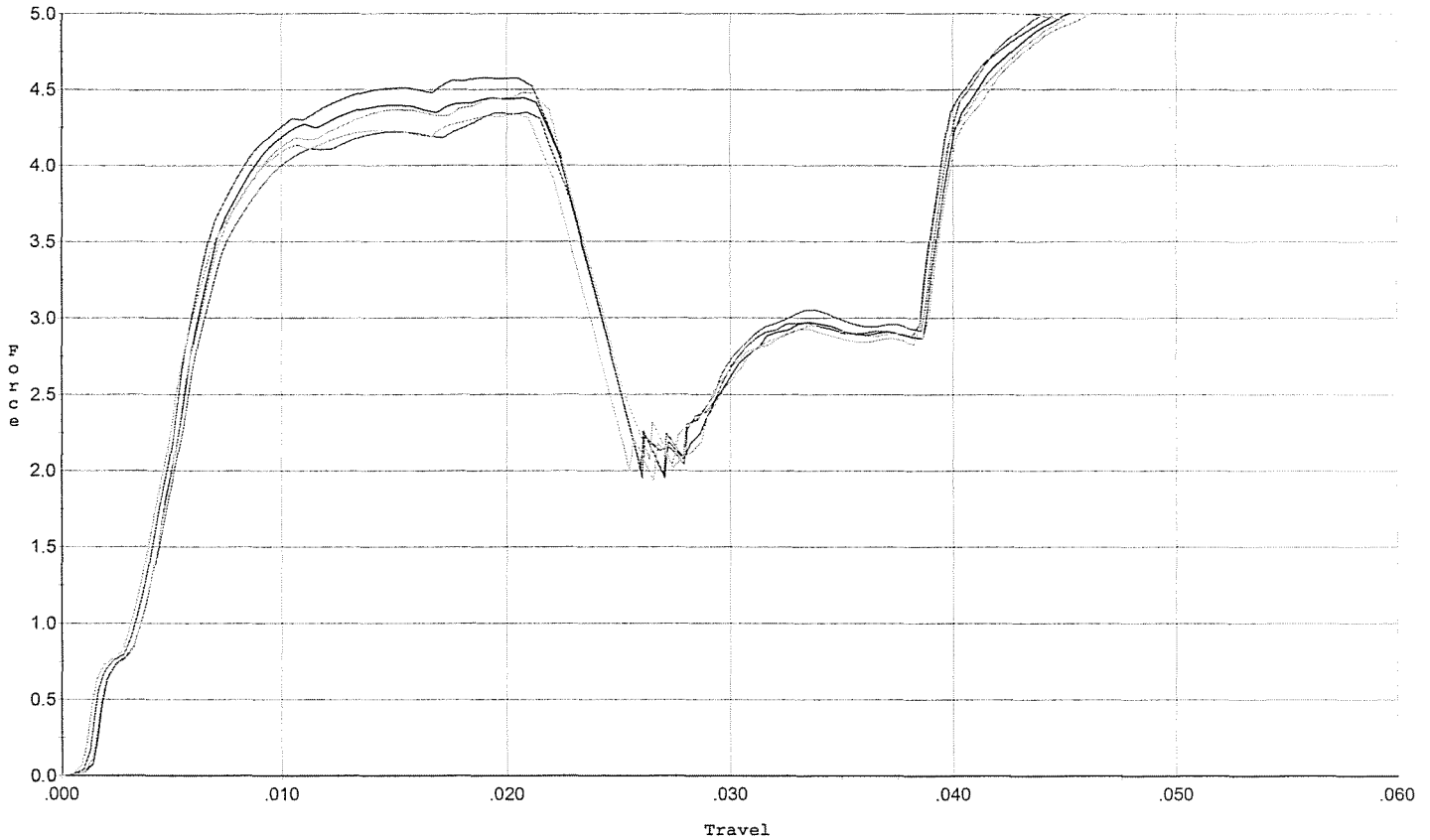
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.253	0.021	0.00	0.030	0.063		Set Trigger
2	4.174	0.022	0.00	0.030	0.065		Set Trigger
3	4.458	0.021	0.00	0.029	0.066		Set Trigger
4	4.156	0.022	0.00	0.029	0.065		Set Trigger
5	4.180	0.020	0.00	0.030	0.062		Set Trigger

A-4.24

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/7/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



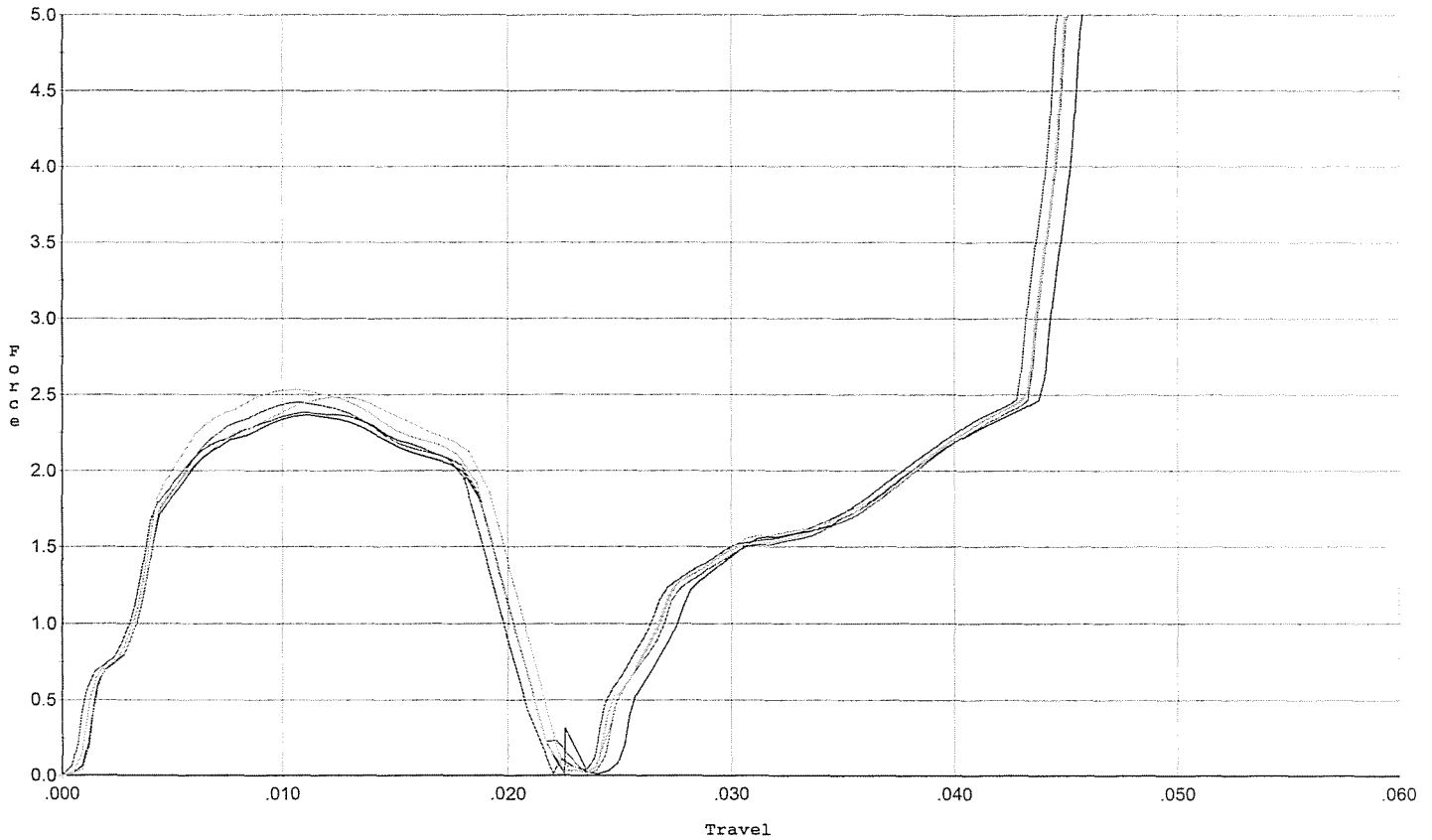
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.580	0.022	0.00	0.028	0.071		Set Trigger
2	4.446	0.022	0.00	0.028	0.069		Set Trigger
3	4.350	0.023	0.00	0.028	0.068		Set Trigger
4	4.342	0.022	0.00	0.028	0.067		Set Trigger
5	4.479	0.022	0.00	0.029	0.067		Set Trigger

A-4.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/7/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



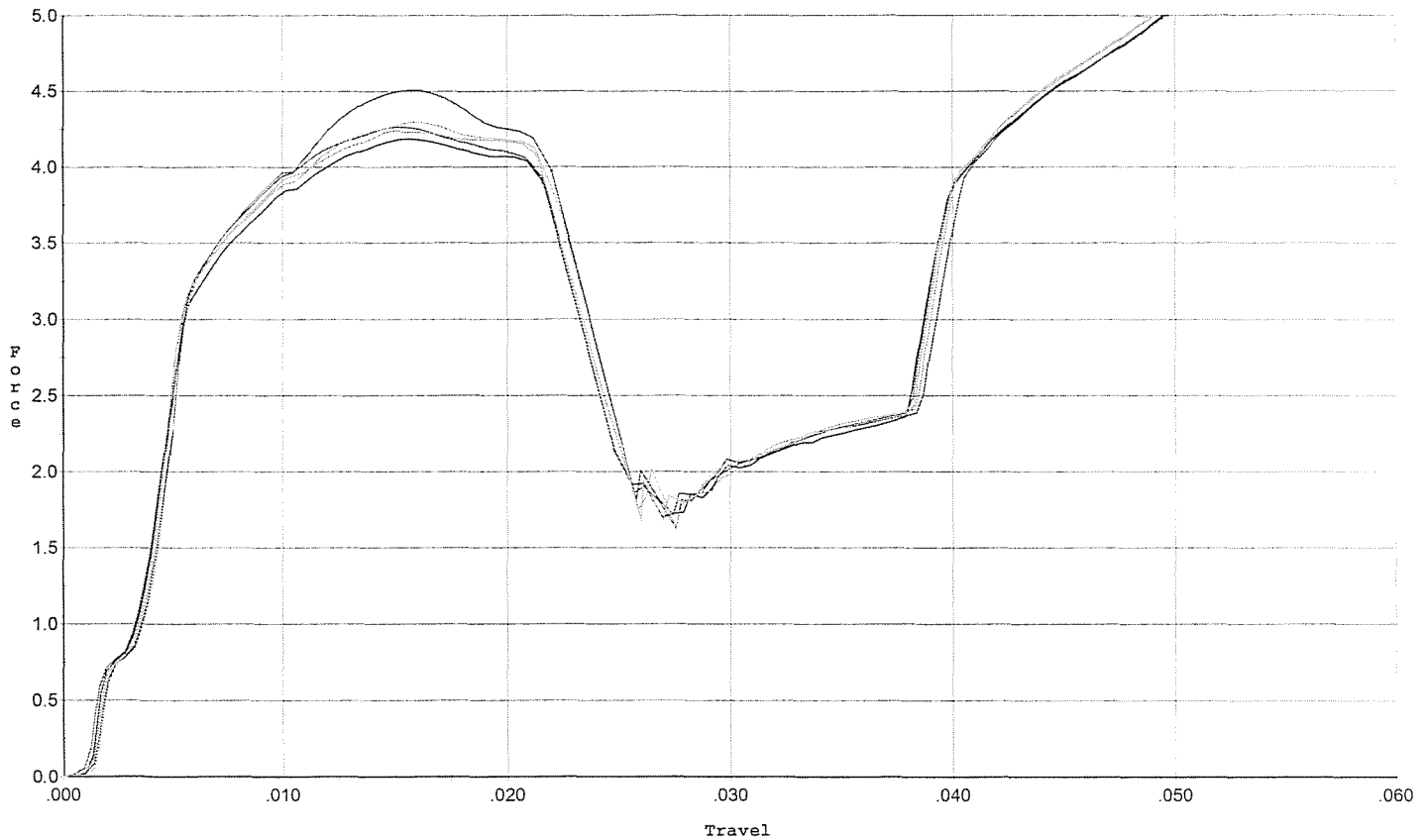
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.383	0.018	0.00	0.031	0.032		Set Trigger
2	2.366	0.019	0.00	0.032	0.032		Set Trigger
3	2.452	0.019	0.00	0.031	0.033		Set Trigger
4	2.534	0.019	0.00	0.031	0.034		Set Trigger
5	2.483	0.019	0.00	0.030	0.034		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/7/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.508	0.022	0.00	0.029	0.067		Set Trigger
2	4.188	0.022	0.00	0.030	0.064		Set Trigger
3	4.264	0.022	0.00	0.029	0.065		Set Trigger
4	4.300	0.022	0.00	0.029	0.067		Set Trigger
5	4.242	0.021	0.00	0.030	0.063		Set Trigger

A. 4.30