

G6845321

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



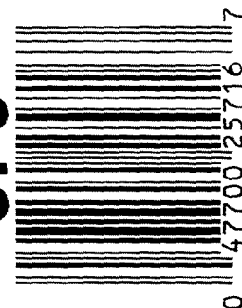
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6845321

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6845321

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-17-09	SPD
430	ASSEMBLE TO STOCK		3-17-09	RP
440	PROOF		3-17-09	SPD
460	CHECK HEADSPACE		3-17-09	SPD
470	DIS-ASSEMBLE ACTION		3-17-09	SPD
472	SERIALIZE BOLT HANDLE		3-18-09	RTZ
475	DRILL AND TAP SIGHT HOLES		3-19-09	JP
480	MAGNAFLUX BBL ACTION	TERM OK (D)	3/20/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/24/09	RT
520	GOFF BLAST BBL / REC		3-24	BT
542	APPLY COATINGS (BARREL ACTION)		3-27	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-28-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-28-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-28-09	JP
	D) OIL FIRING PIN ASSEMBLY		4-1-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

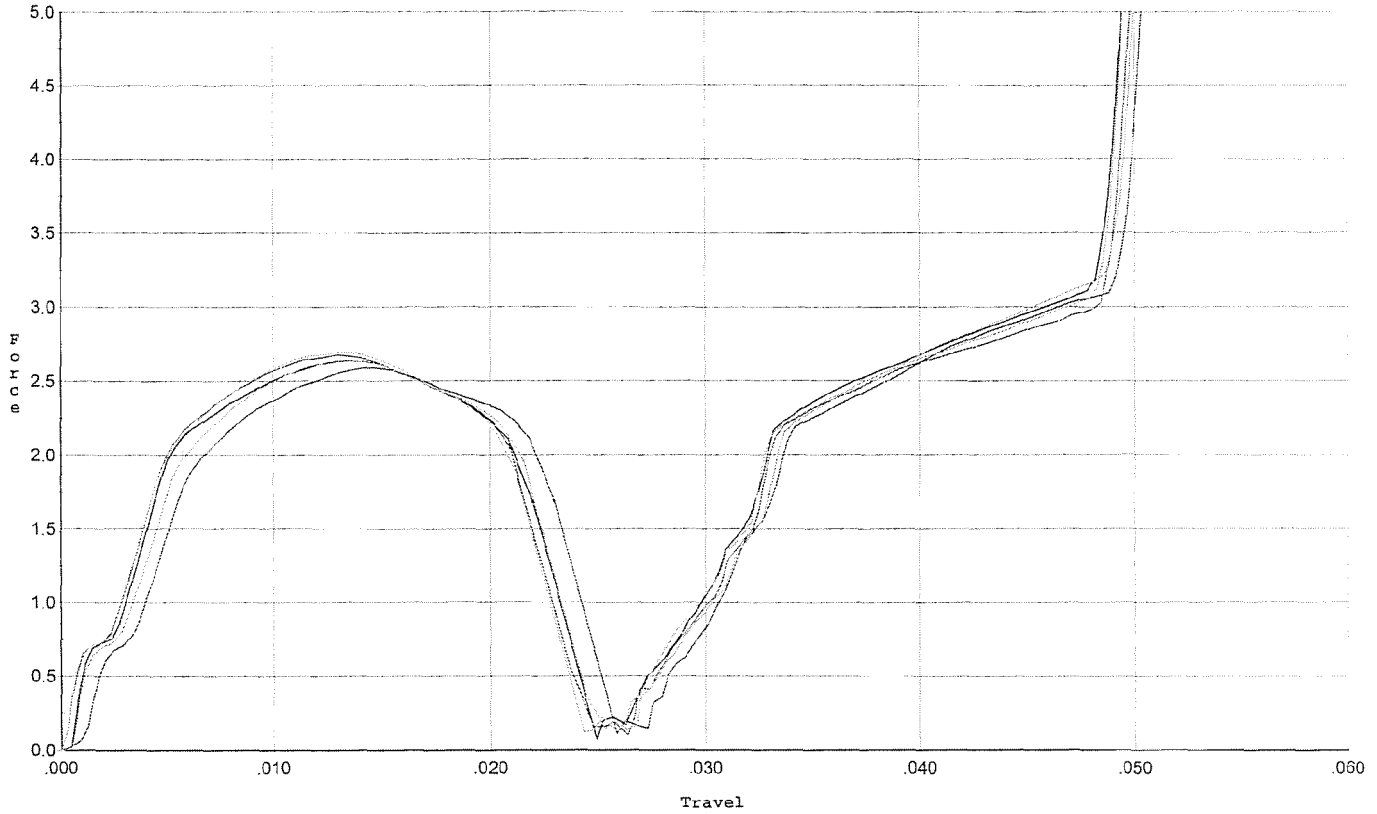
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>5.5</u> <u>4</u>	4-13-09	WN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	4-13-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	4-13-09	WN
	J) ASSEMBLE STOCK		4-1-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		4-13-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-2-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-2-09	WN
670	FINAL INSPECTION A) HEADSPACE		4-13-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.76</u> <u>2.61</u> <u>2.81</u> <u>2.55</u>	4-7-09	RP
	C) FUNCTION		4-13-09	WN
690	PACK		6/1/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



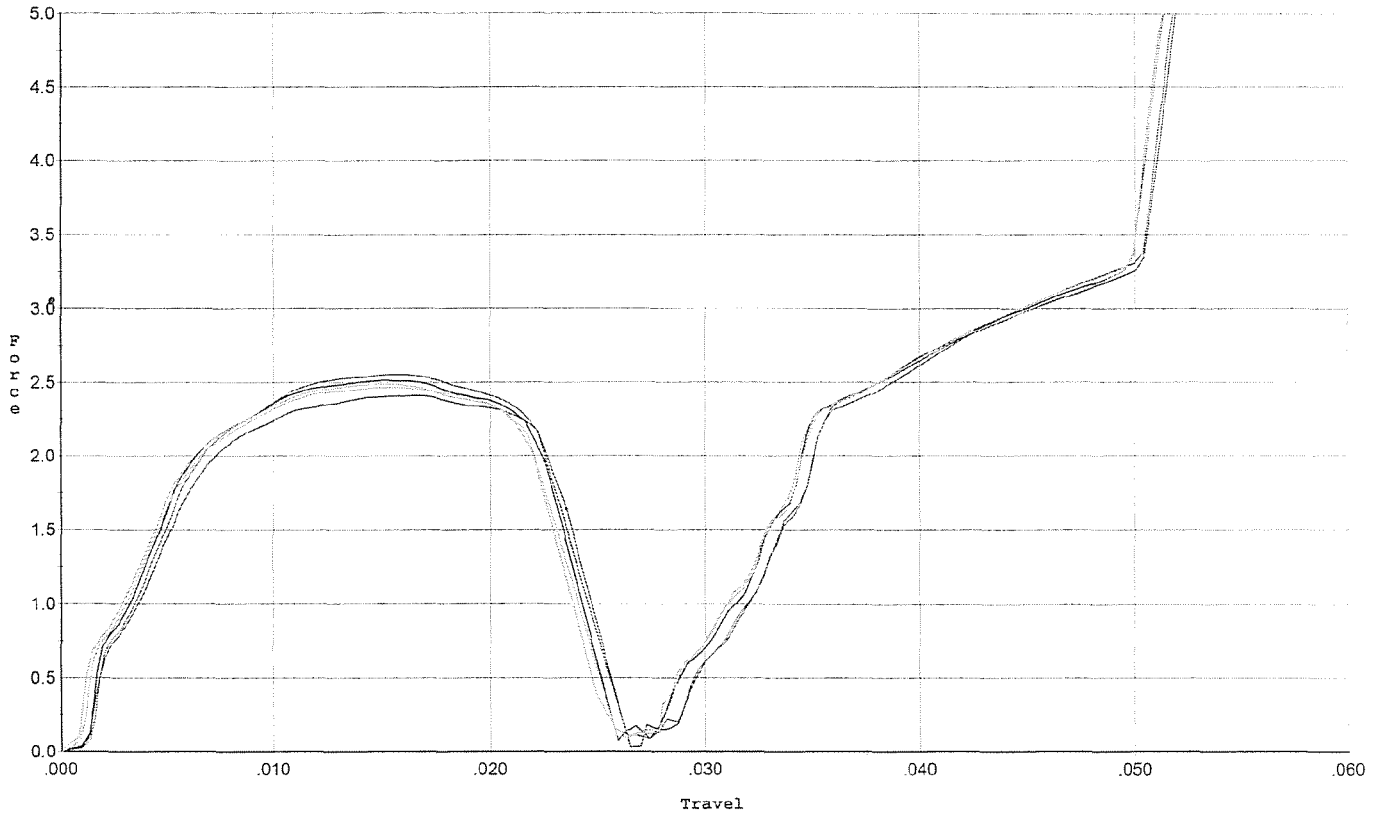
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.023	0.00	0.032	0.042		Set Trigger
2	2.638	0.022	0.00	0.032	0.043		Set Trigger
3	2.680	0.021	0.00	0.033	0.042		Set Trigger
4	2.693	0.021	0.00	0.033	0.042		Set Trigger
5	2.636	0.022	0.00	0.033	0.041		Set Trigger

A-264

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



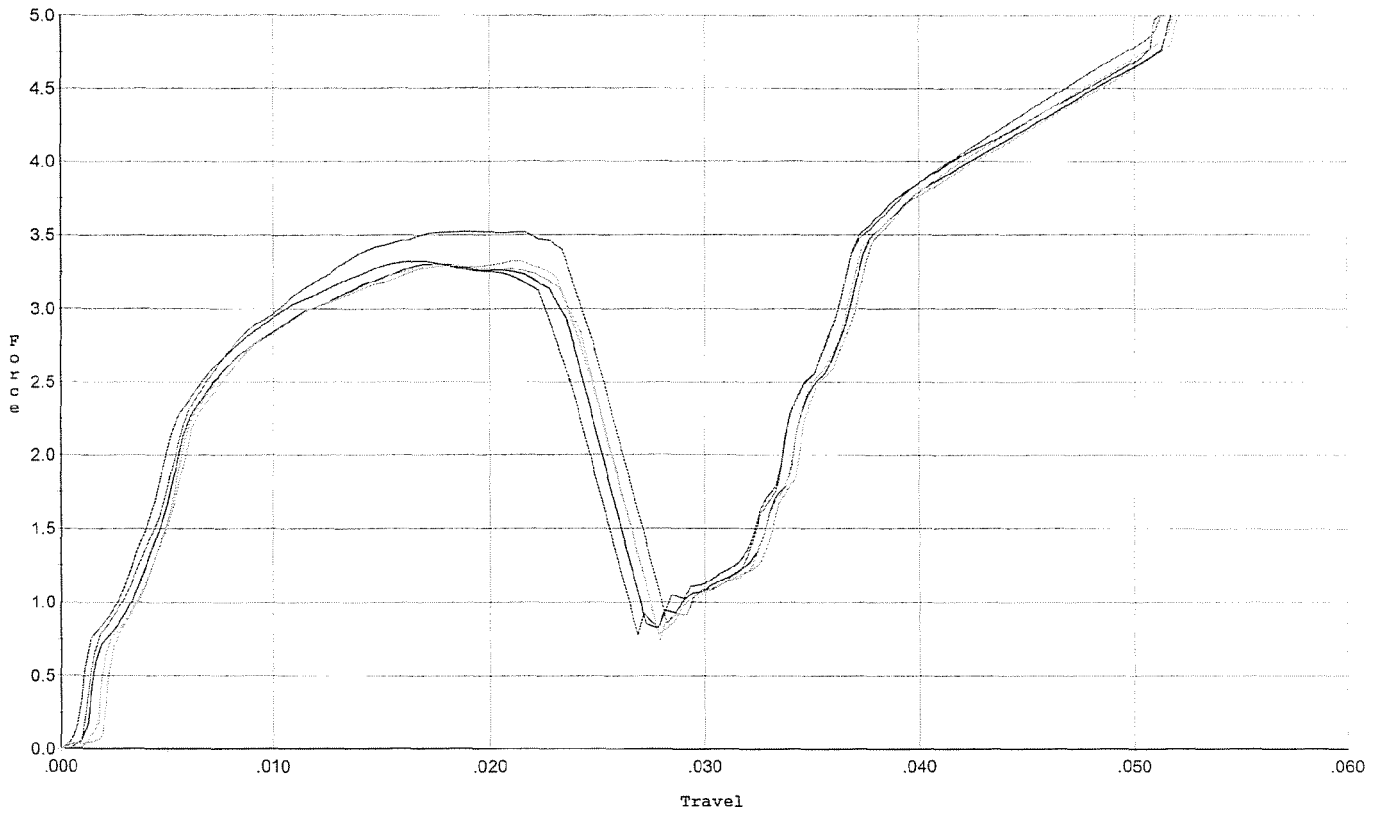
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.412	0.024	0.00	0.034	0.042		Set Trigger
2	2.514	0.023	0.00	0.034	0.042		Set Trigger
3	2.551	0.022	0.00	0.034	0.042		Set Trigger
4	2.466	0.024	0.00	0.034	0.044		Set Trigger
5	2.490	0.022	0.00	0.034	0.041		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



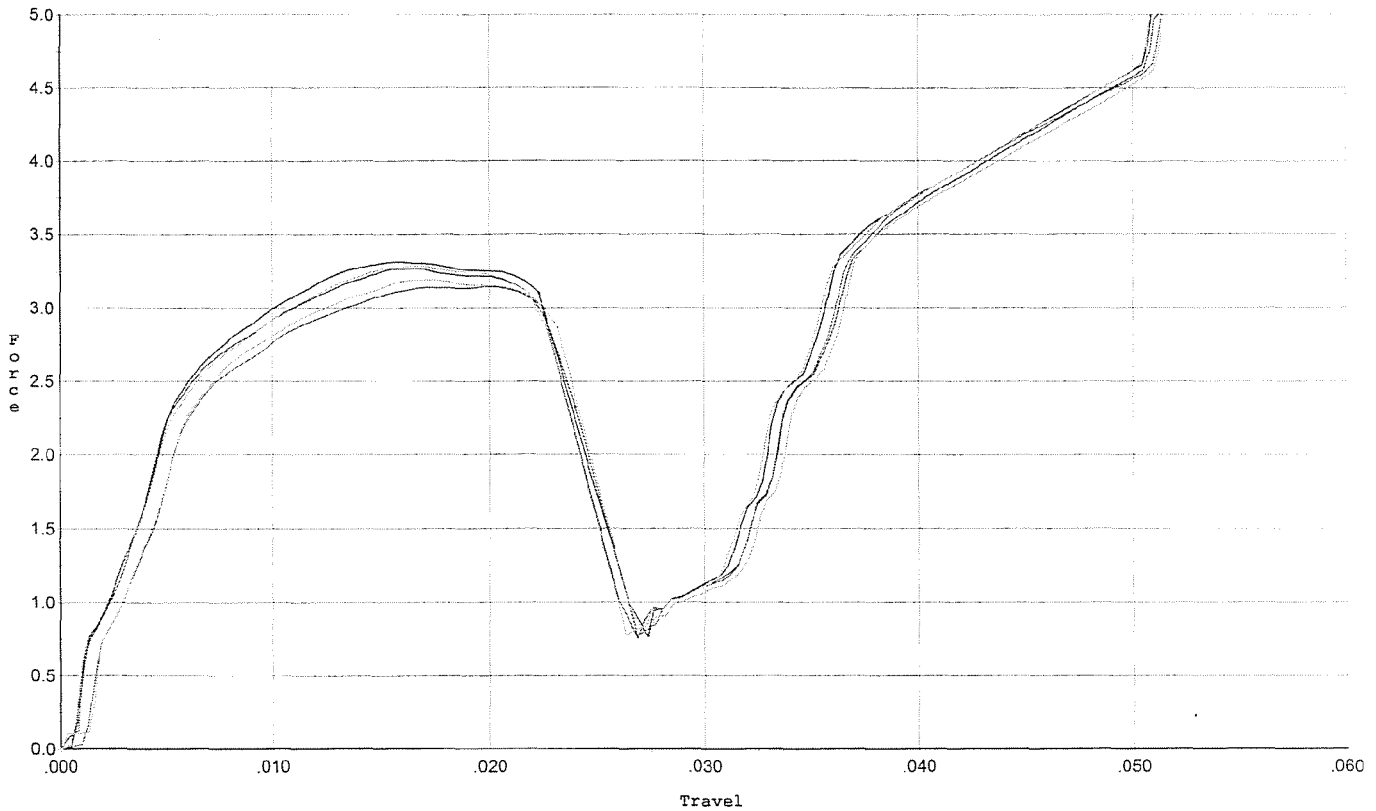
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.323	0.024	0.00	0.032	0.057		Set Trigger
2	3.301	0.024	0.00	0.032	0.056		Set Trigger
3	3.521	0.025	0.00	0.030	0.063		Set Trigger
4	3.323	0.025	0.002	0.032	0.058		Set Trigger
5	3.307	0.024	0.00	0.032	0.057		Set Trigger

A-3-35

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/26/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



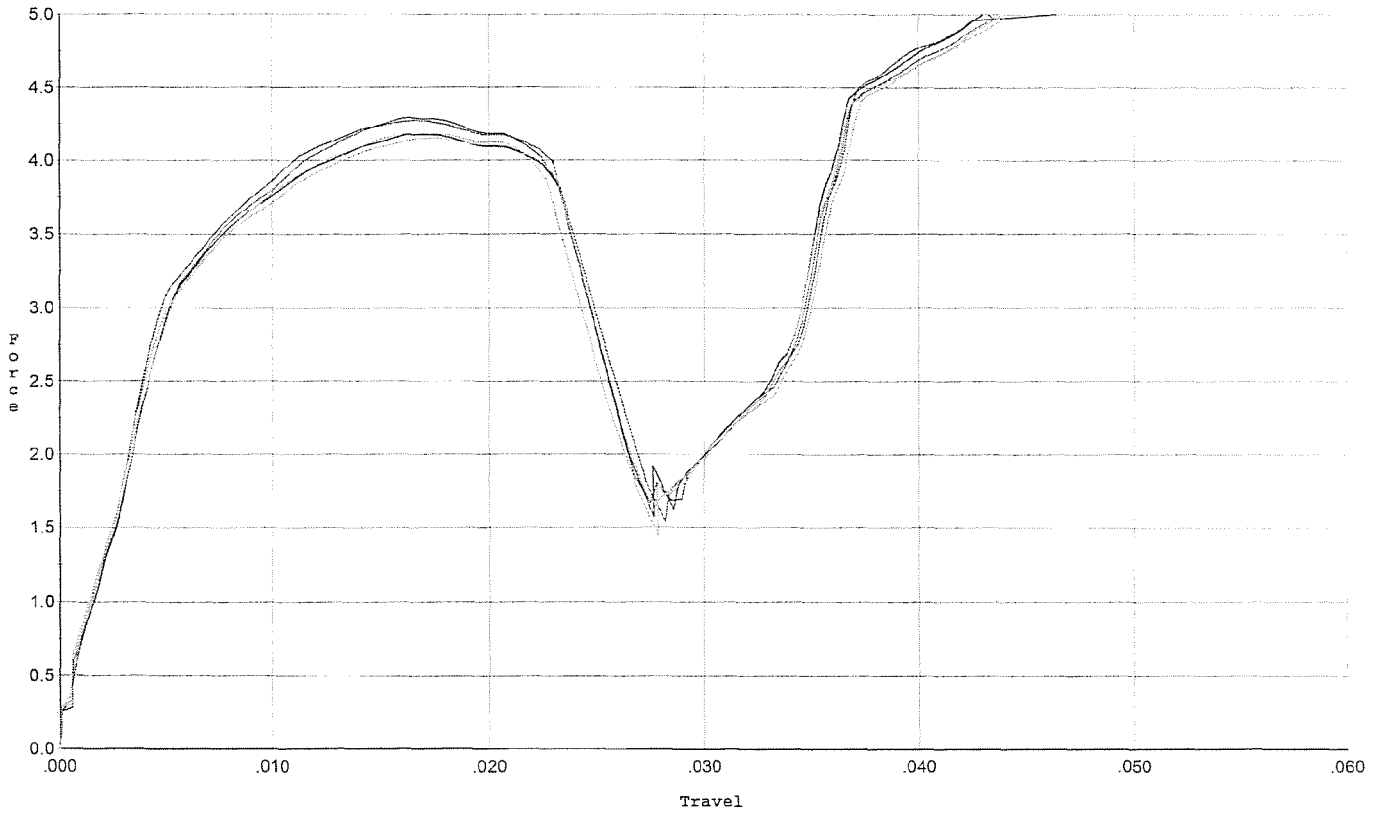
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.269	0.023	0.00	0.032	0.055		Set Trigger
2	3.312	0.022	0.00	0.032	0.055		Set Trigger
3	3.145	0.024	0.00	0.032	0.055		Set Trigger
4	3.285	0.023	0.00	0.032	0.055		Set Trigger
5	3.191	0.023	0.00	0.032	0.054		Set Trigger

A-3.24

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



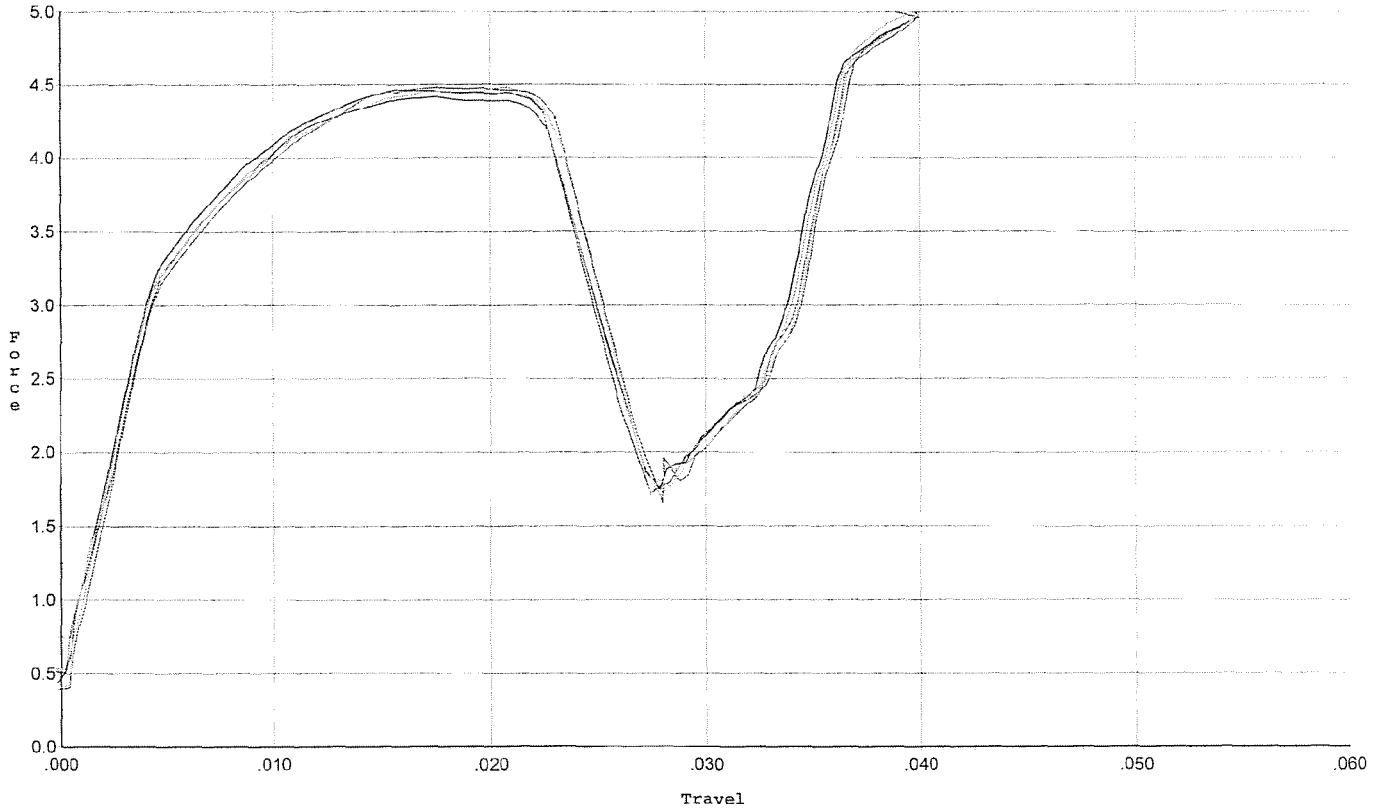
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.291	0.023	0.00	0.029	0.074		Set Trigger
2	4.178	0.023	0.00	0.029	0.072		Set Trigger
3	4.273	0.023	0.00	0.029	0.072		Set Trigger
4	4.153	0.023	0.00	0.029	0.072		Set Trigger
5	4.190	0.023	0.00	0.029	0.070		Set Trigger

A-4-21

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/26/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



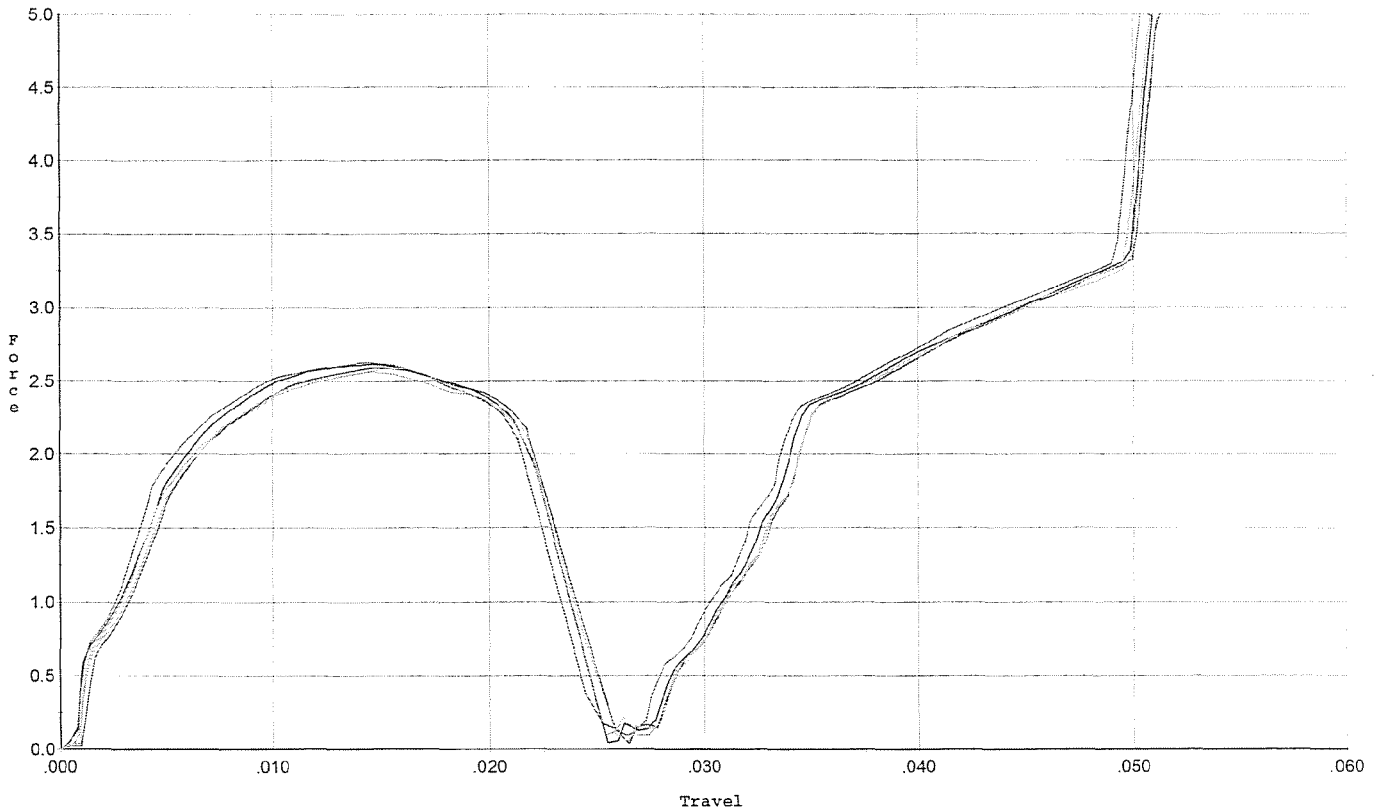
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.415	0.023	0.00	0.028	0.076		Set Trigger
2	4.457	0.022	0.00	0.028	0.076		Set Trigger
3	4.481	0.023	0.00	0.027	0.077		Set Trigger
4	4.455	0.023	0.00	0.027	0.079		Set Trigger
5	4.481	0.022	0.00	0.028	0.076		Set Trigger

1A-4.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/26/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



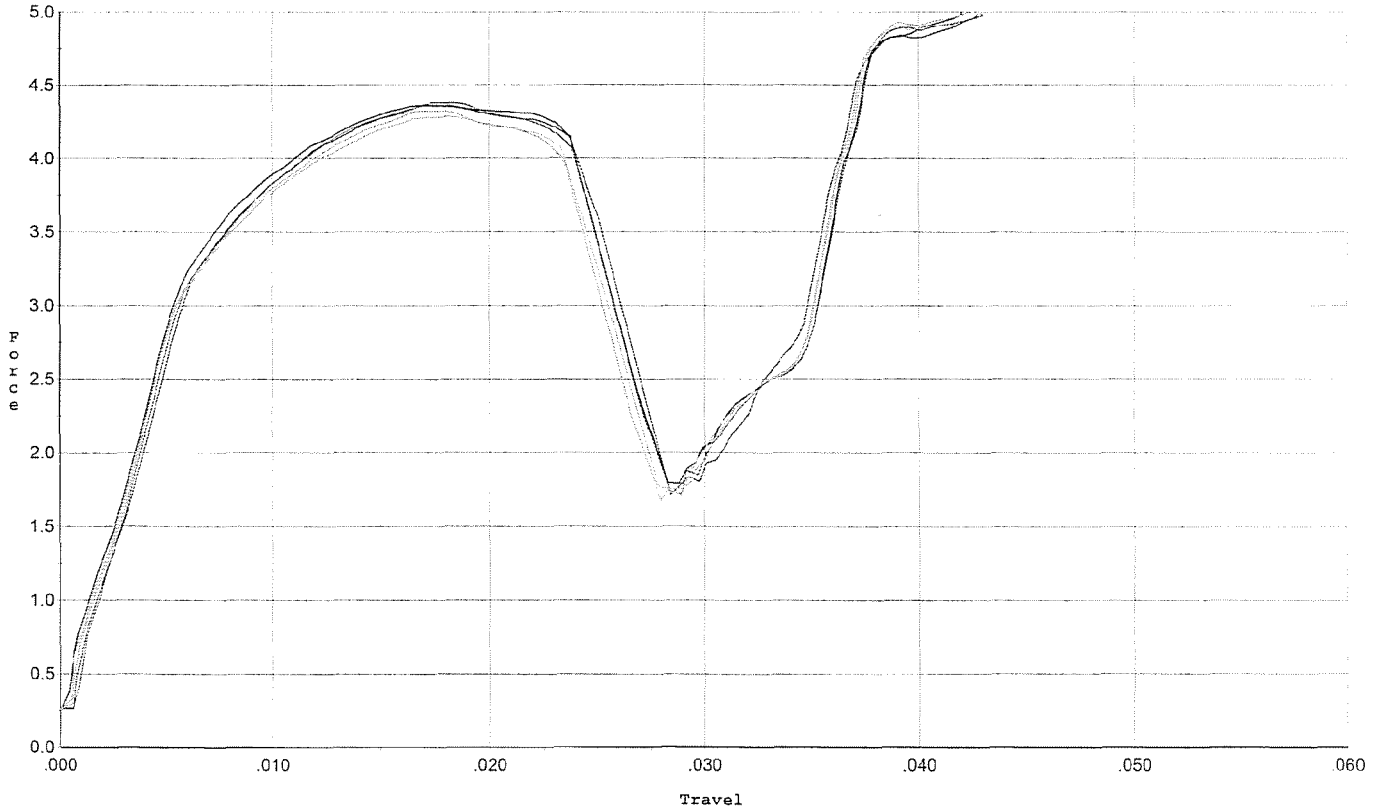
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.589	0.022	0.00	0.034	0.041		Set Trigger
2	2.616	0.022	0.00	0.033	0.043		Set Trigger
3	2.630	0.021	0.00	0.033	0.042		Set Trigger
4	2.585	0.022	0.00	0.034	0.042		Set Trigger
5	2.563	0.022	0.00	0.033	0.042		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/26/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs ini 1.0 lbs for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.356	0.025	0.00	0.025	0.080		Set Trigger
2	4.362	0.024	0.00	0.028	0.077		Set Trigger
3	4.380	0.024	0.00	0.028	0.076		Set Trigger
4	4.285	0.025	0.00	0.028	0.080		Set Trigger
5	4.323	0.023	0.00	0.029	0.074		Set Trigger

A-4-34