

G 6845326

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



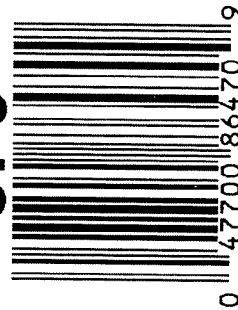
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845326

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6845326

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-17-09	SP
430	ASSEMBLE TO STOCK		3-17-09	RP
440	PROOF		3-17-09	SP
460	CHECK HEADSPACE		3-17-09	SP
470	DIS-ASSEMBLE ACTION		3-17-09	SP
472	SERIALIZE BOLT HANDLE		3-18-09	RT
475	DRILL AND TAP SIGHT HOLES		3-18-09	SP
480	MAGNAFLUX BBL ACTION	(#)	3/20/09	(#)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/24/09	RT
520	GOFF BLAST BBL / REC		3-24	BT
542	APPLY COATINGS (BARREL ACTION)		3-25	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-31-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-31-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-31-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-20-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

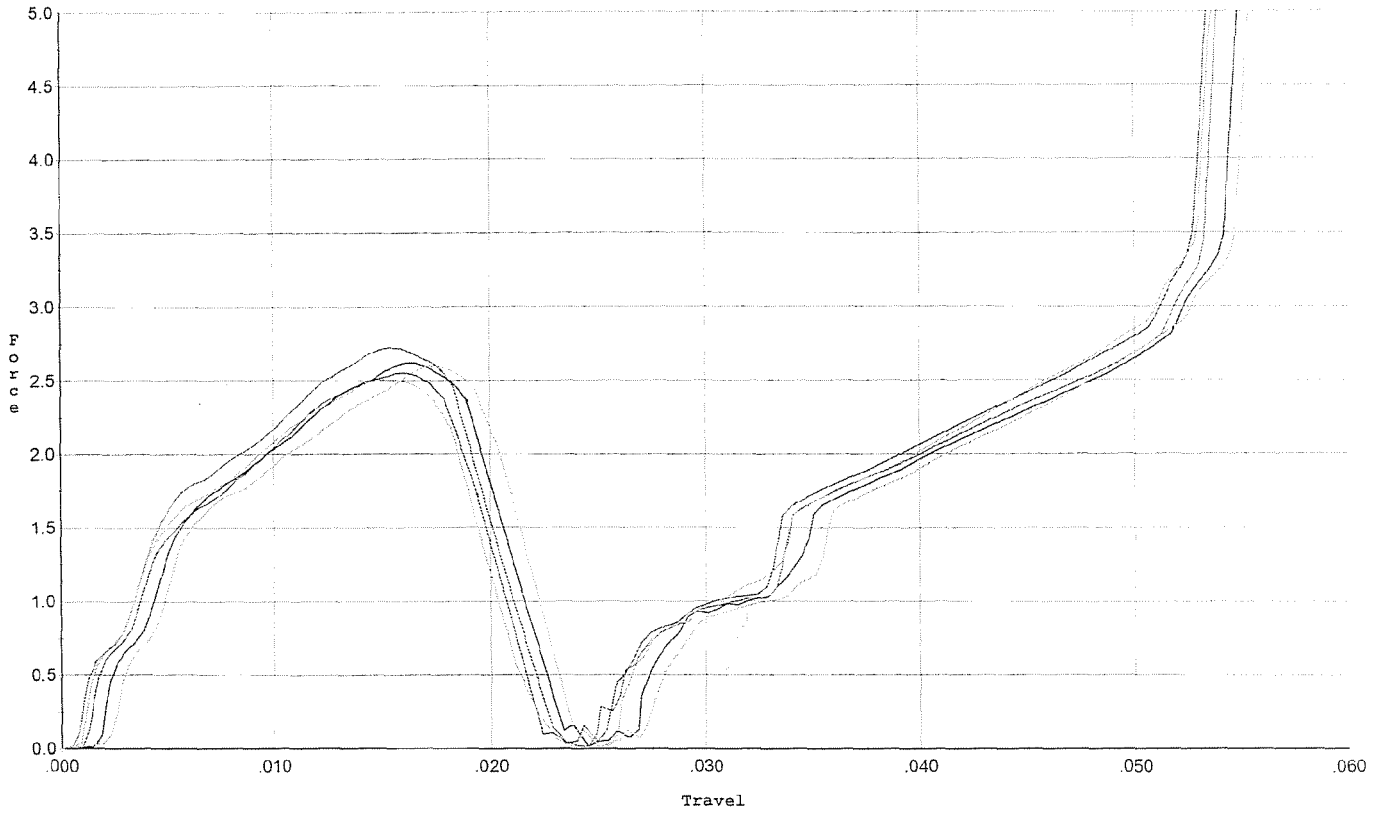
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.9</u> <u>2.8</u> <u>2.9</u>	<u>4/28/09</u>	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.3</u> <u>4.0</u> <u>4.0</u>	<u>4/28/09</u>	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	<u>4/28/09</u>	RP
	J) ASSEMBLE STOCK		<u>4-20-09</u>	ZJH
	K) ASSEMBLE SWIVEL STUDS		<u>4/28/09</u>	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>4-21-09</u>	NZ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	<u>4-21-09</u>	TAR
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		<u>4/28/09</u>	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.59</u> <u>2.59</u> <u>2.60</u> <u>2.59</u>	<u>4-22-09</u>	NZ
	C) FUNCTION		<u>4/28/09</u>	RP
690	PACK		<u>8/12/09</u>	Fm

F004 REV 5/2006

Trigger Profile [lbs-inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



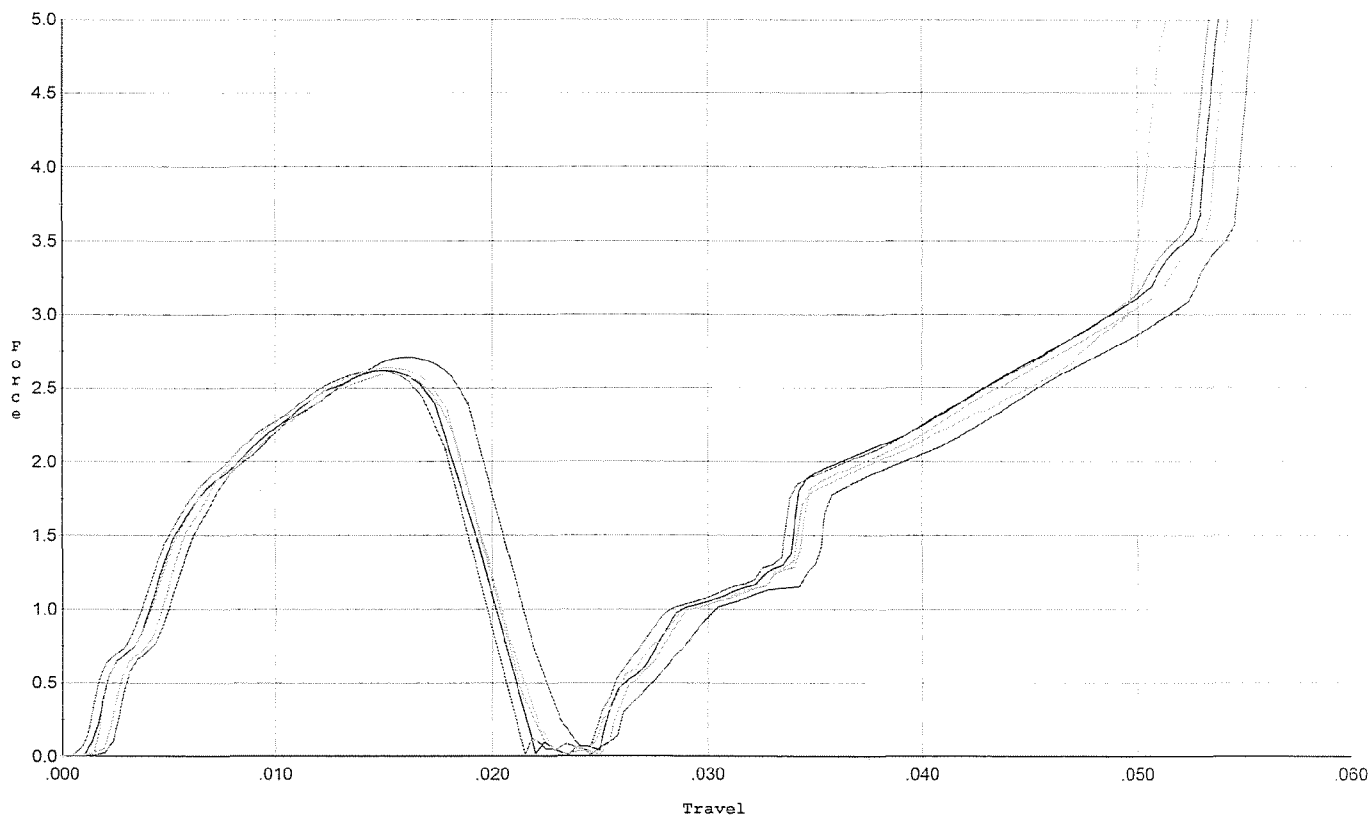
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.019	0.00	0.038	0.032		Set Trigger
2	2.622	0.019	0.002	0.039	0.032		Set Trigger
3	2.722	0.018	0.00	0.039	0.033		Set Trigger
4	2.605	0.020	0.00	0.039	0.033		Set Trigg
5	2.509	0.018	0.00	0.039	0.031		Set Trigger

A-2-60

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



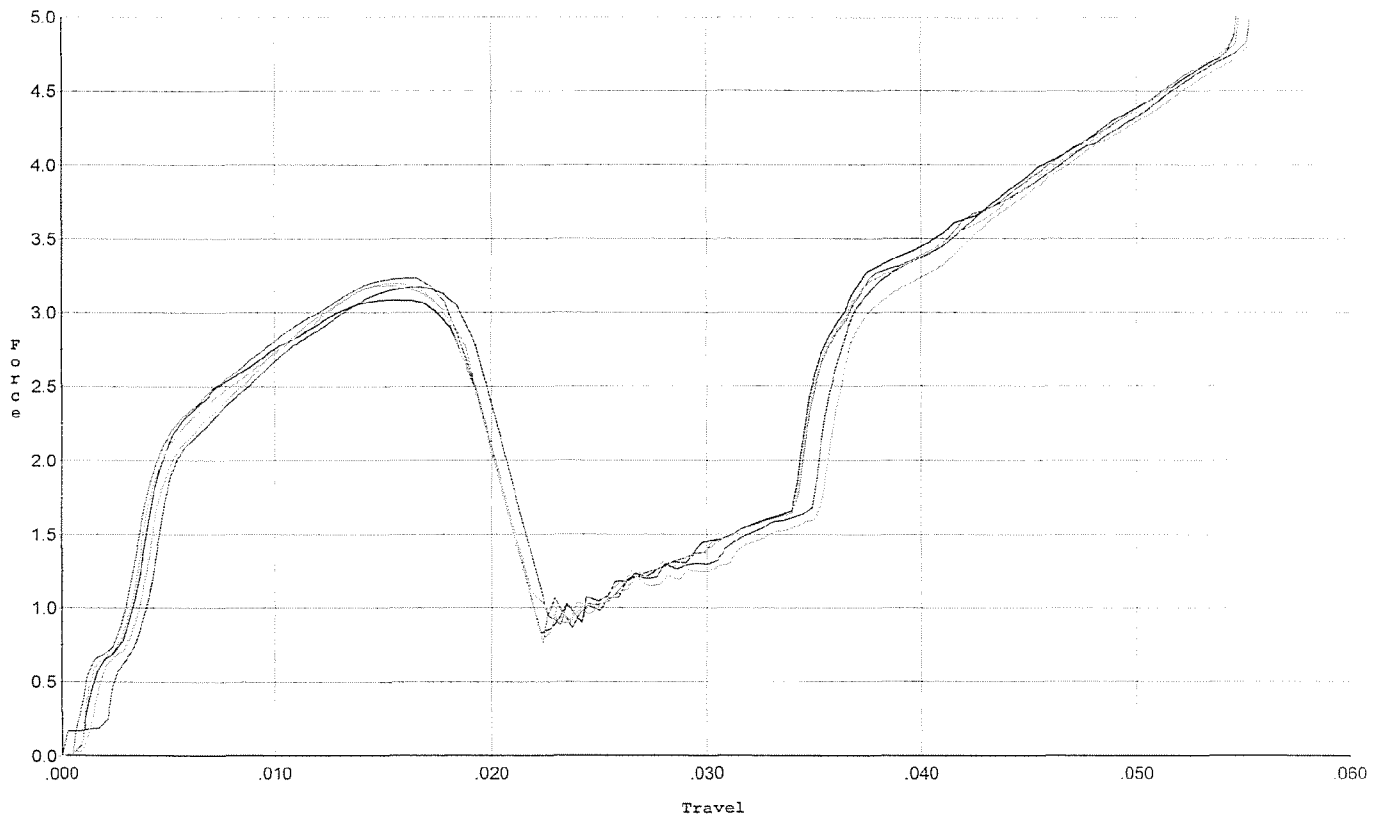
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.708	0.019	0.002	0.040	0.032		Set Trigger
2	2.620	0.019	0.00	0.039	0.033		Set Trigger
3	2.618	0.018	0.00	0.039	0.031		Set Trigger
4	2.637	0.018	0.00	0.037	0.031		Set Trigger
5	2.591	0.018	0.00	0.040	0.030		Set Trigger

A-2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- 75 lb



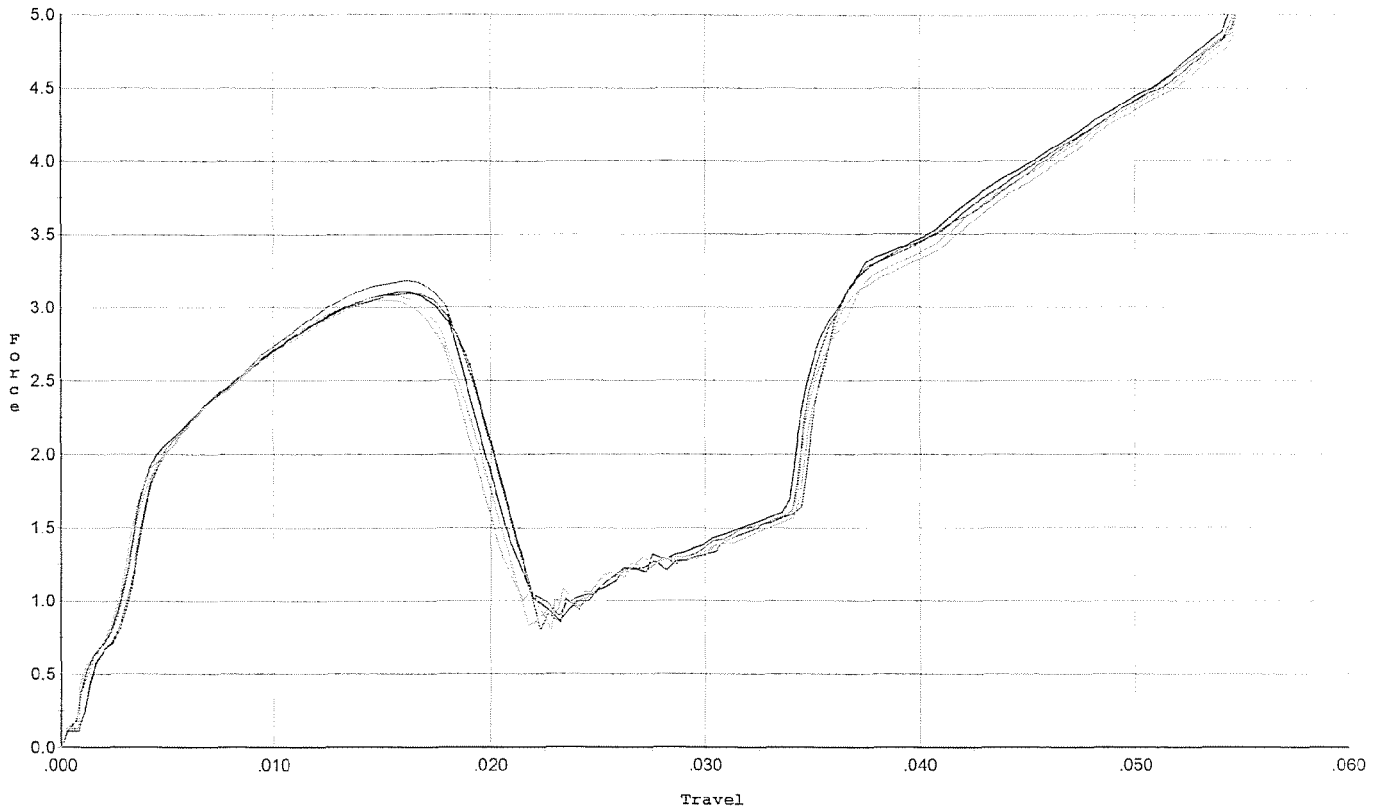
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.175	0.019	0.00	0.037	0.040		Set Trigger
2	3.088	0.019	0.00	0.037	0.041		Set Trigger
3	3.234	0.019	0.00	0.037	0.042		Set Trigger
4	3.198	0.019	0.00	0.037	0.042		Set Trigger
5	3.185	0.019	0.00	0.037	0.040		Set Trigger

A-3-17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- 75 lb



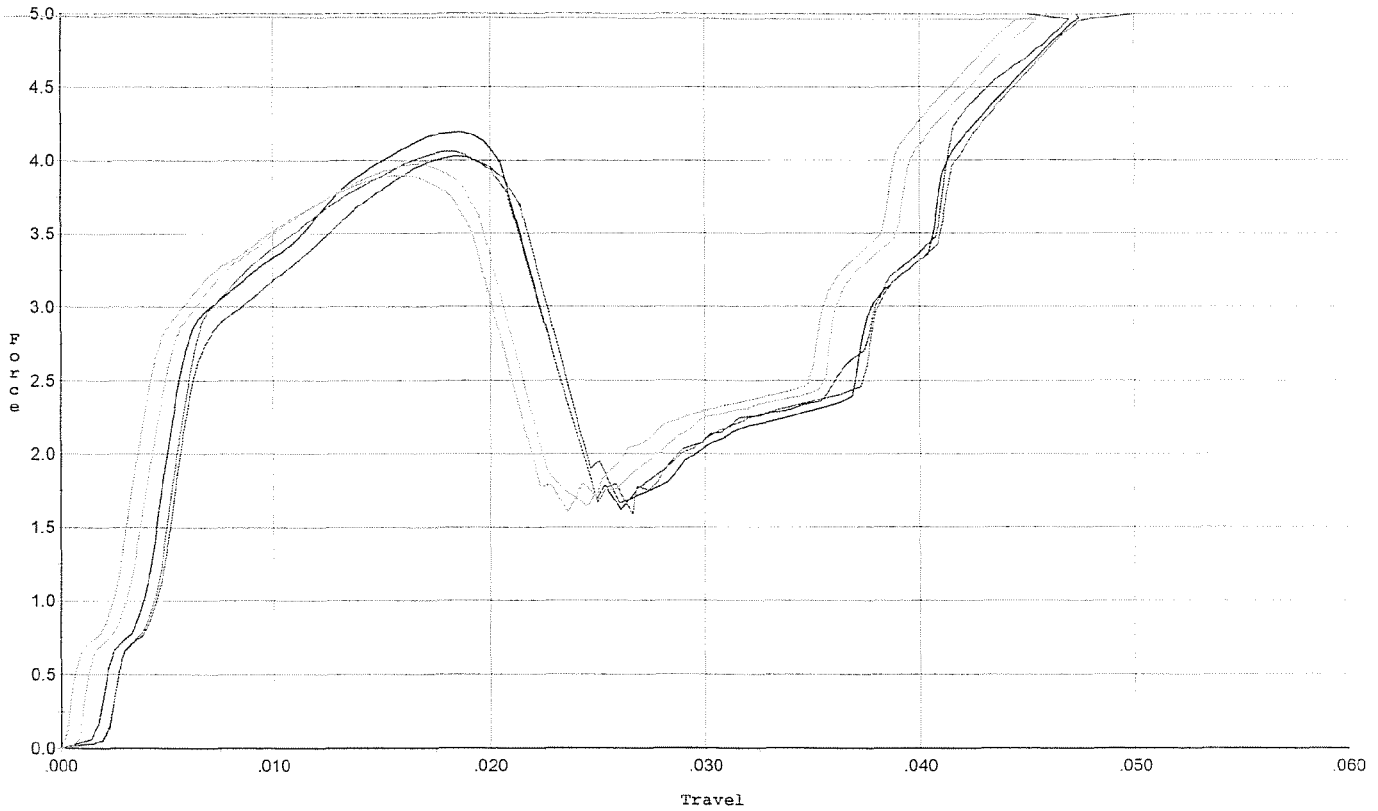
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.096	0.019	0.00	0.037	0.040		Set Trigger
2	3.105	0.018	0.00	0.037	0.039		Set Trigger
3	3.184	0.019	0.00	0.037	0.042		Set Trigger
4	3.082	0.019	0.00	0.037	0.040		Set Trigger
5	3.053	0.018	0.00	0.038	0.038		Set Trigger

A-3-10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



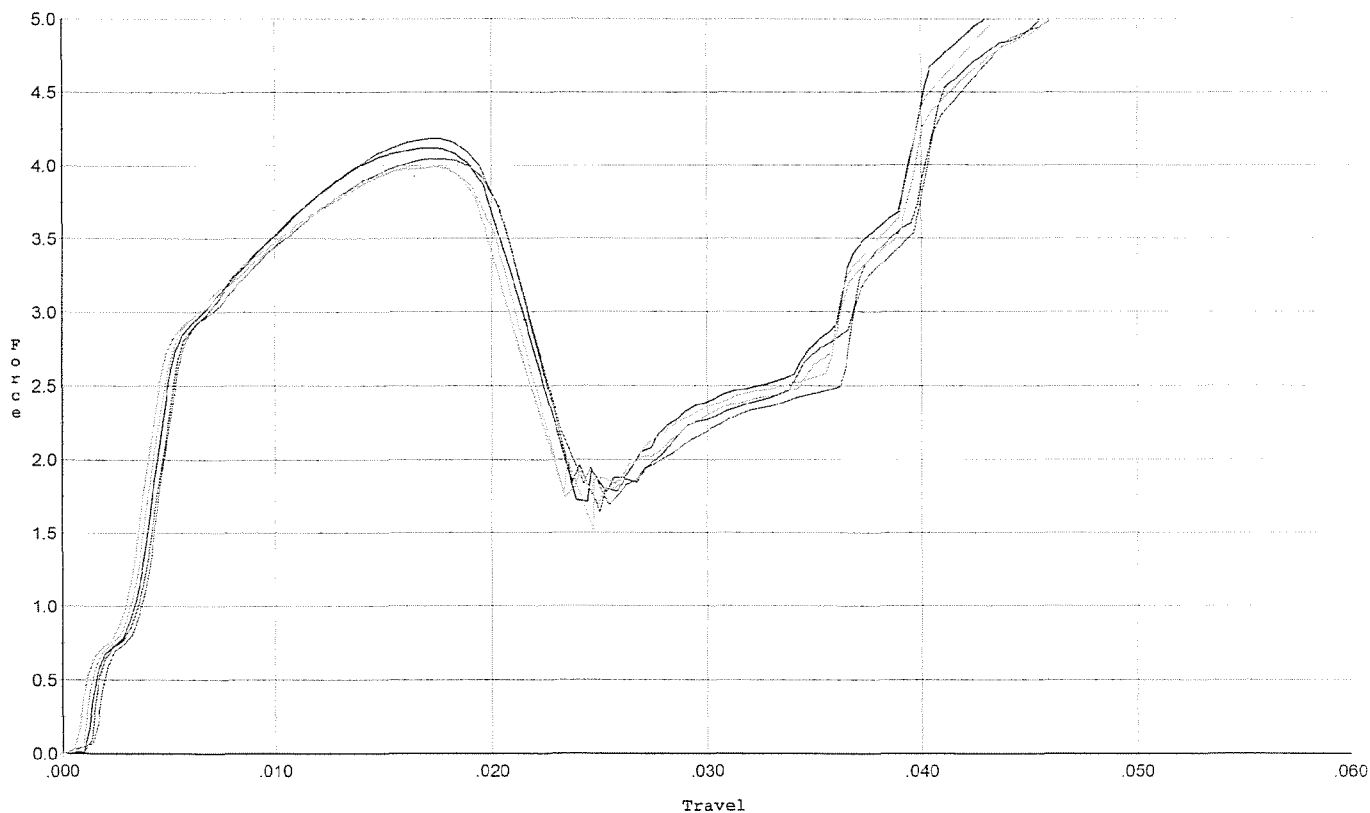
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.028	0.021	0.00	0.036	0.055		Set Trigger
2	4.194	0.020	0.00	0.036	0.055		Set Trigger
3	4.060	0.021	0.00	0.036	0.055		Set Trigger
4	3.974	0.019	0.00	0.036	0.053		Set Trigger
5	3.901	0.019	0.00	0.035	0.053		Set Trigger

A-4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



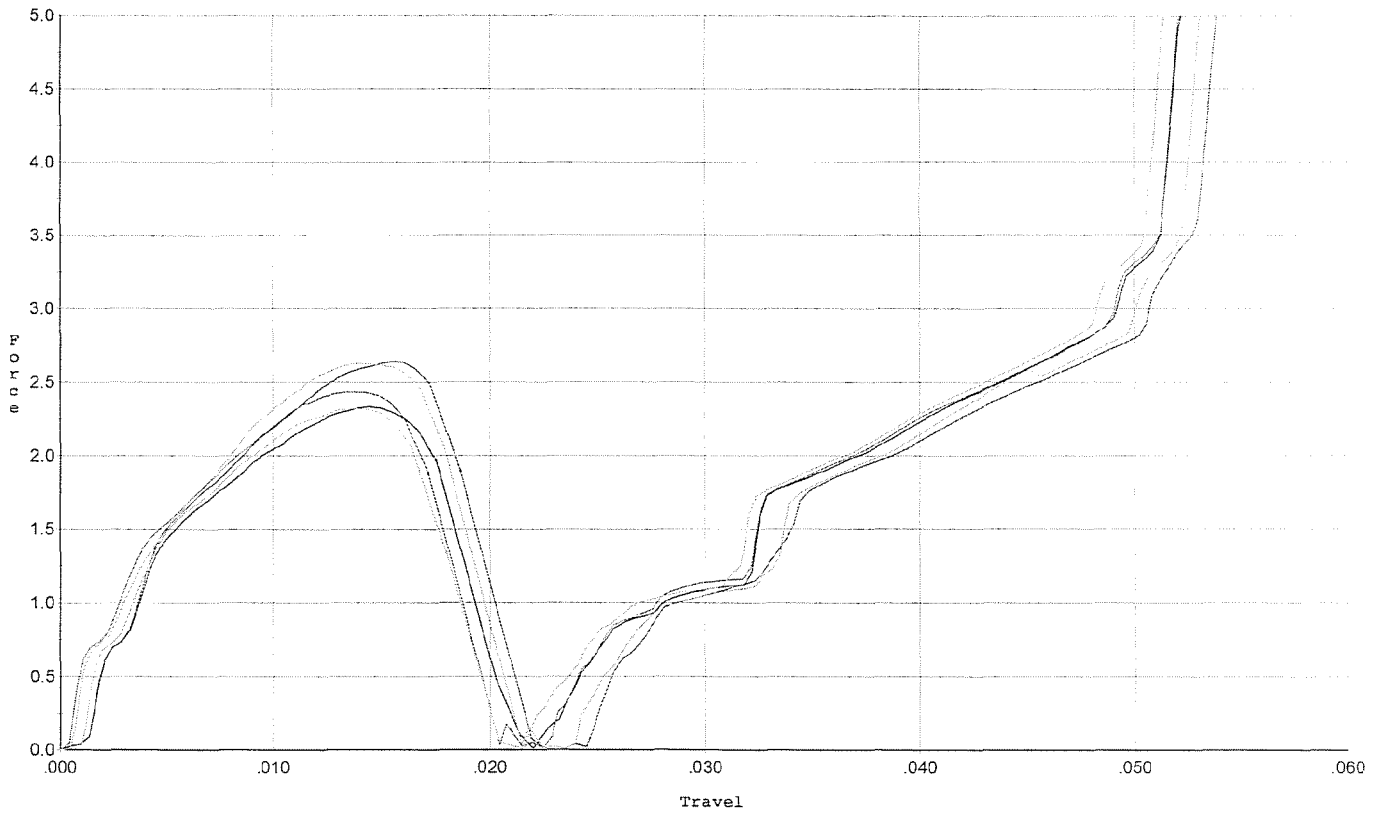
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.182	0.020	0.00	0.035	0.056		Set Trigger
2	4.122	0.022	0.00	0.034	0.059		Set Trigger
3	4.046	0.020	0.00	0.036	0.055		Set Trigger
4	3.990	0.020	0.00	0.035	0.055		Set Trigger
5	4.001	0.019	0.00	0.036	0.053		Set Trigger

A-4.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



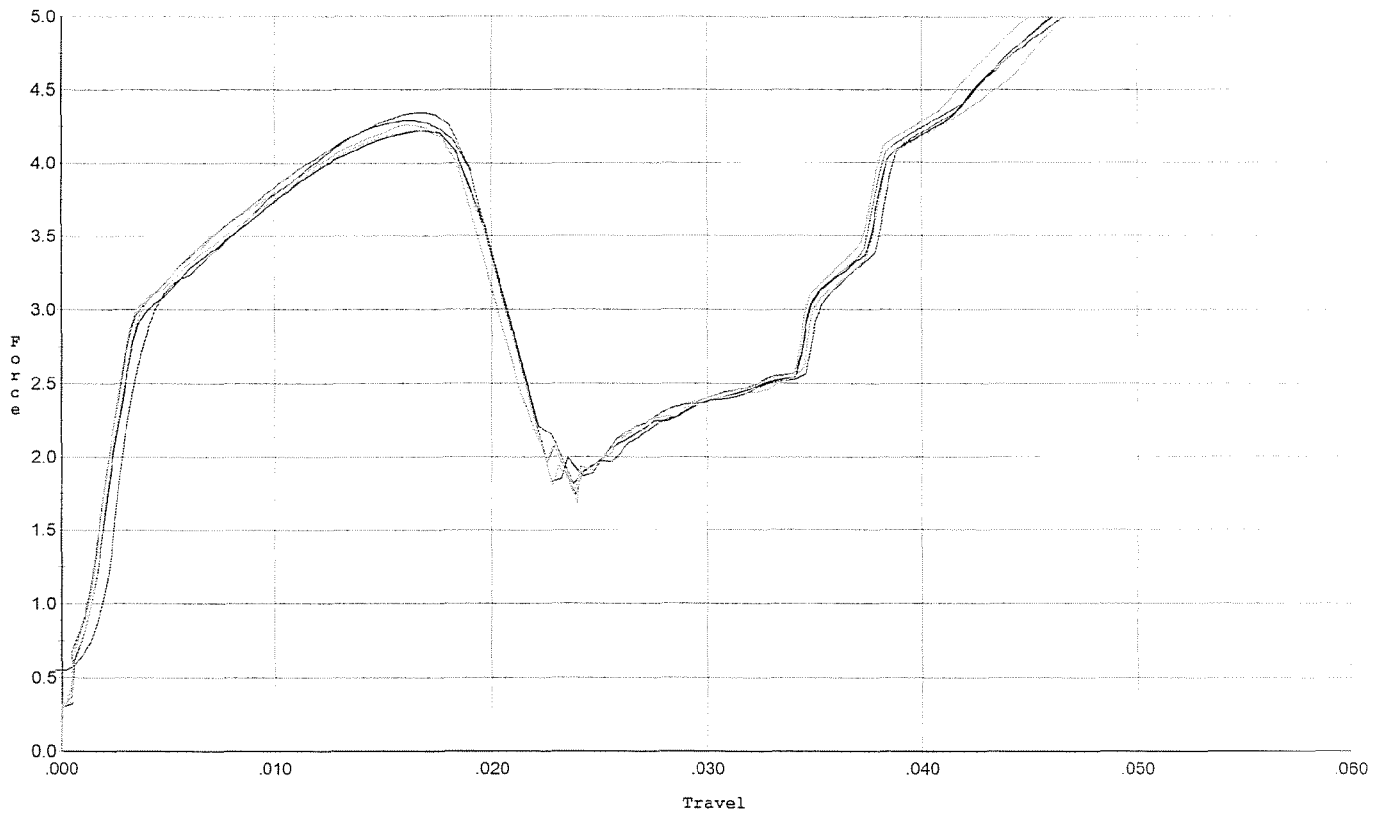
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.641	0.019	0.00	0.039	0.032		Set Trigger
2	2.332	0.018	0.00	0.038	0.027		Set Trigger
3	2.432	0.017	0.00	0.039	0.029		Set Trigger
4	2.319	0.018	0.00	0.038	0.029		Set Trigger
5	2.628	0.018	0.00	0.039	0.031		Set Trigger

A.2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.291	0.019	0.00	0.034	0.058		Set Trigger
2	4.220	0.019	0.00	0.033	0.059		Set Trigger
3	4.343	0.019	0.00	0.033	0.059		Set Trigger
4	4.223	0.020	0.00	0.034	0.060		Set Trigger
5	4.259	0.018	0.00	0.033	0.057		Set Trigger

A-4126