

G6845809

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



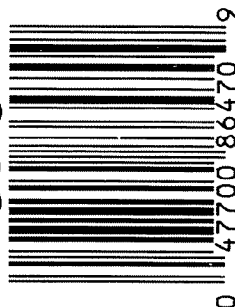
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6845809

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6845809

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-5-09	RP
430	ASSEMBLE TO STOCK		5-5-09	SP
440	PROOF		5-5-09	RP
460	CHECK HEADSPACE		5-5-09	RP
470	DIS-ASSEMBLE ACTION		5-5-09	RP
472	SERIALIZE BOLT HANDLE		5-6-09	RT
480	MAGNAFLUX BBL ACTION		5/8/09	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/12/09	RT
510	DRILL AND TAP SIGHT HOLES		5-6-09	SP
520	GOFF BLAST BBL / REC		5/12/09	REM
540	APPLY COATINGS (BARREL ACTION)		5/18	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5/19/09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-28-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

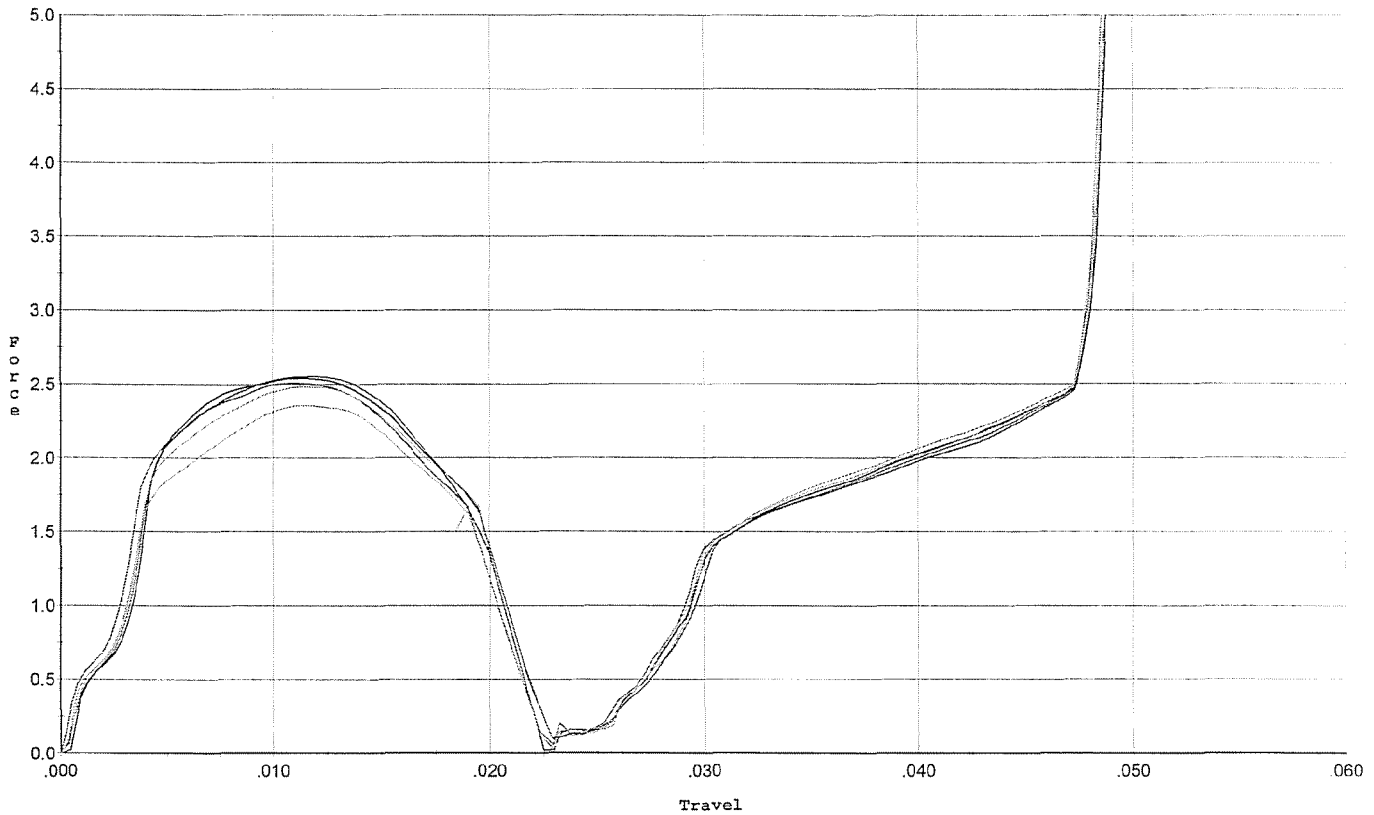
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-15-09	LR
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	6-15-09	LR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	6-15-09	LR
	J) ASSEMBLE STOCK		5-28-09	LR
	K) ASSEMBLE SWIVEL STUDS		6-15-09	LR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/11/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/11/09	TGR
670	FINAL INSPECTION A) HEADSPACE		6-15-09	LR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>285</u> <u>286</u> <u>281</u> <u>288</u> <u>285</u>	6-15-09	RTZ
	C) FUNCTION		6-15-09	LR
690	PACK		7/10/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



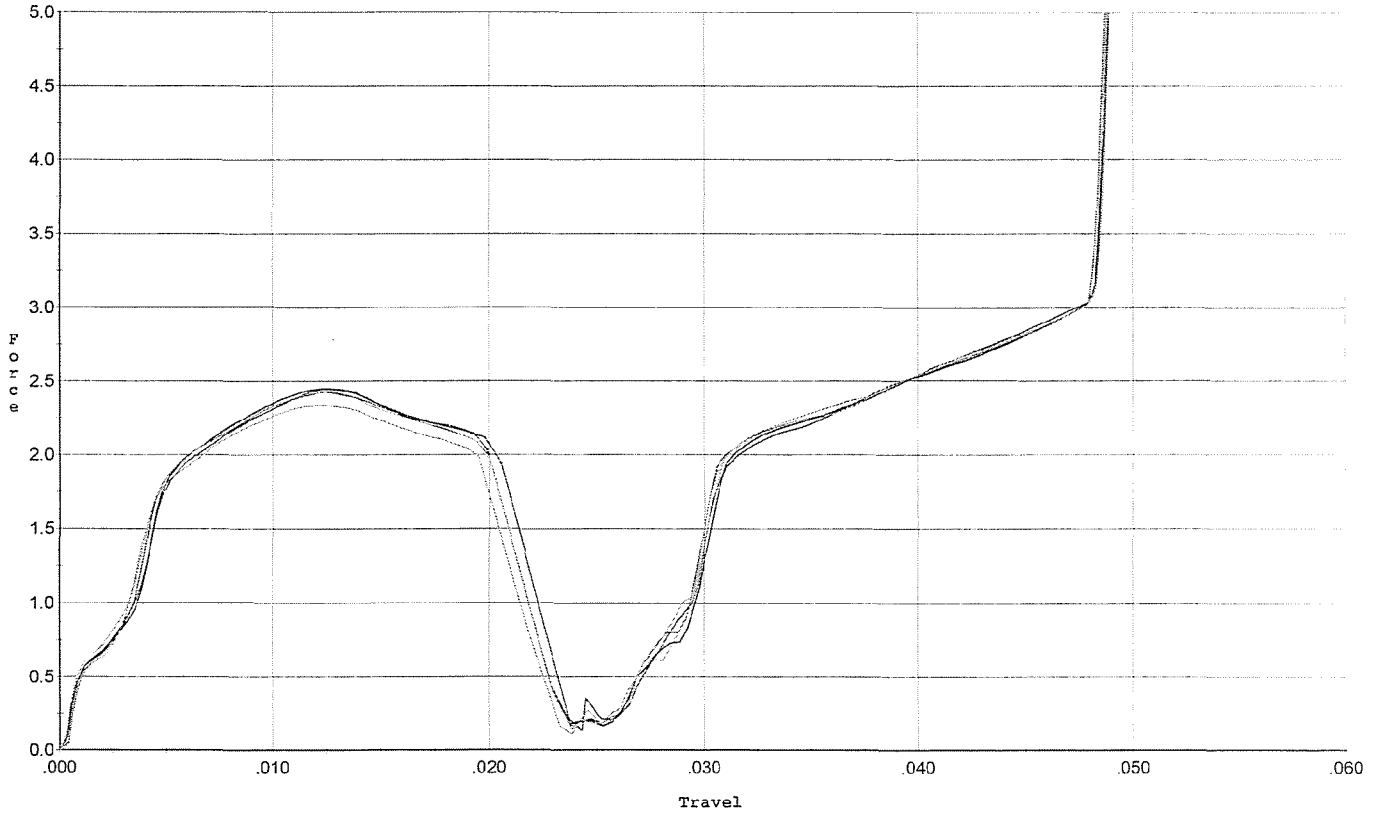
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.020	0.00	0.034	0.036		Set Trigger
2	2.540	0.020	0.00	0.034	0.036		Set Trigger
3	2.506	0.019	0.00	0.034	0.035		Set Trigger
4	2.481	0.019	0.00	0.034	0.035		Set Trigger
5	2.358	0.019	0.00	0.034	0.033		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



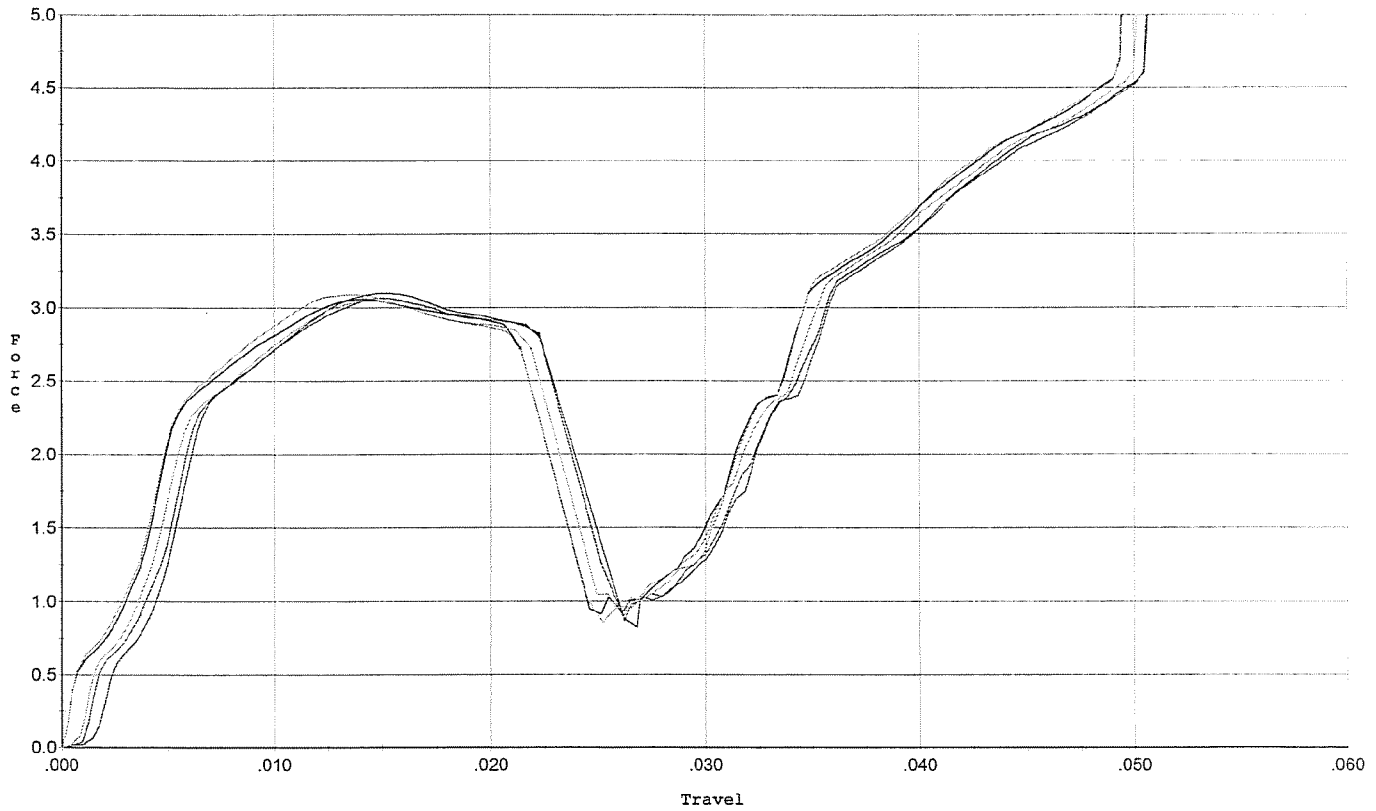
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.443	0.021	0.00	0.032	0.037		Set Trigger
2	2.447	0.020	0.00	0.032	0.036		Set Trigger
3	2.426	0.020	0.00	0.032	0.036		Set Trigger
4	2.426	0.020	0.00	0.032	0.036		Set Trigger
5	2.338	0.019	0.00	0.033	0.034		Set Trigger

Aug 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



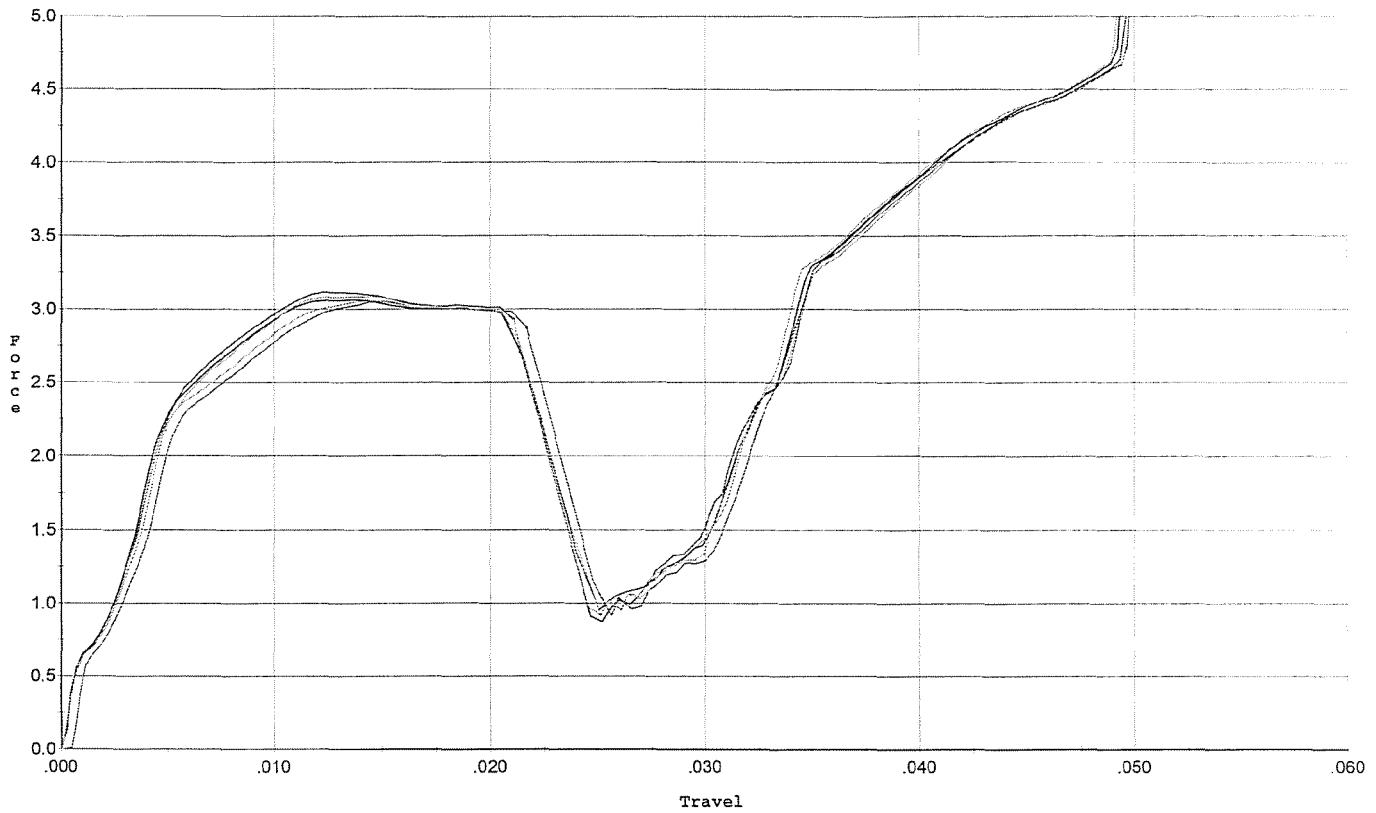
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.022	0.00	0.031	0.048		Set Trigger
2	3.058	0.021	0.00	0.031	0.048		Set Trigger
3	3.066	0.022	0.00	0.031	0.048		Set Trigger
4	3.045	0.022	0.00	0.031	0.048		Set Trigger
5	3.092	0.021	0.00	0.031	0.049		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



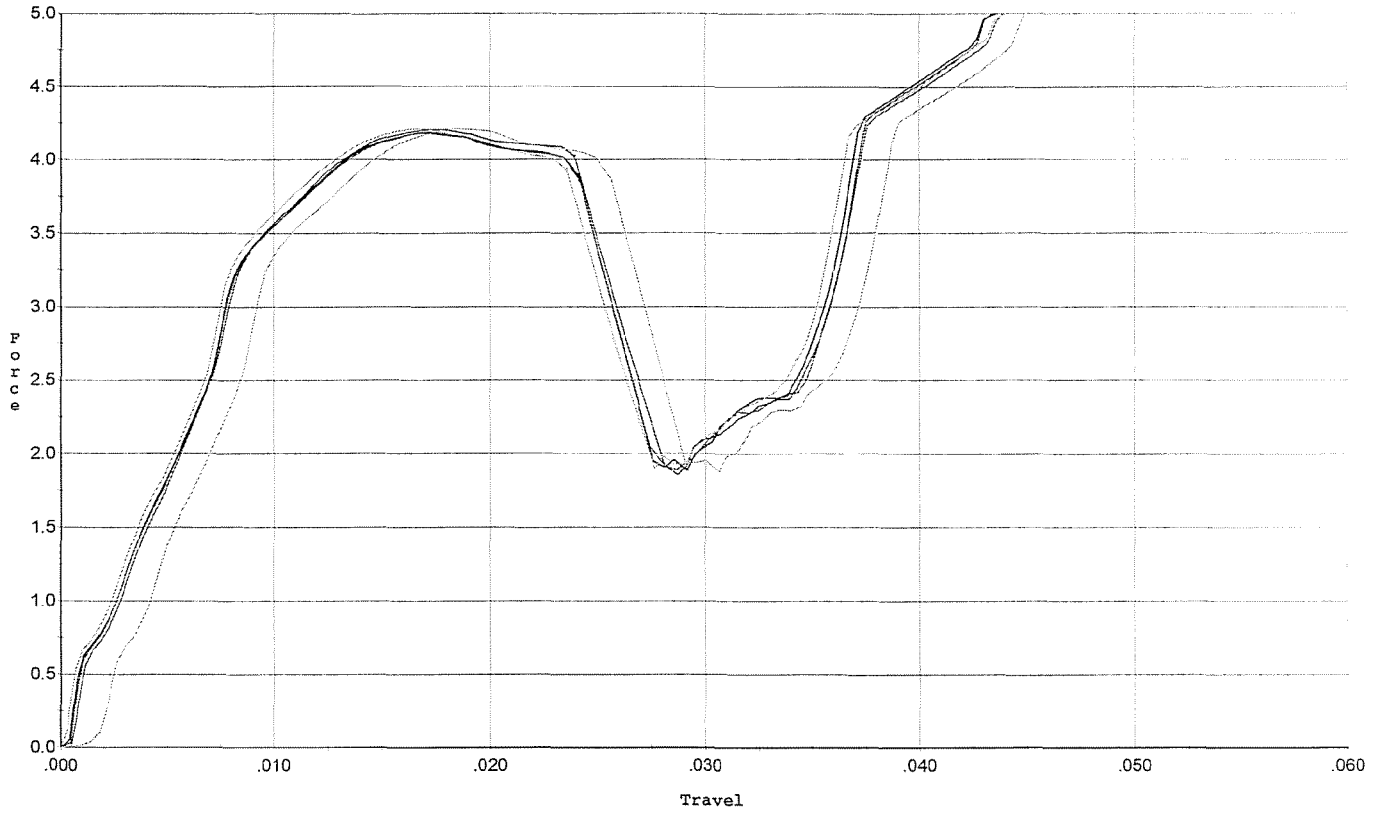
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.021	0.00	0.031	0.050		Set Trigger
2	3.064	0.021	0.00	0.031	0.050		Set Trigger
3	3.053	0.022	0.00	0.031	0.049		Set Trigger
4	3.085	0.021	0.00	0.031	0.049		Set Trigger
5	3.056	0.021	0.00	0.031	0.049		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



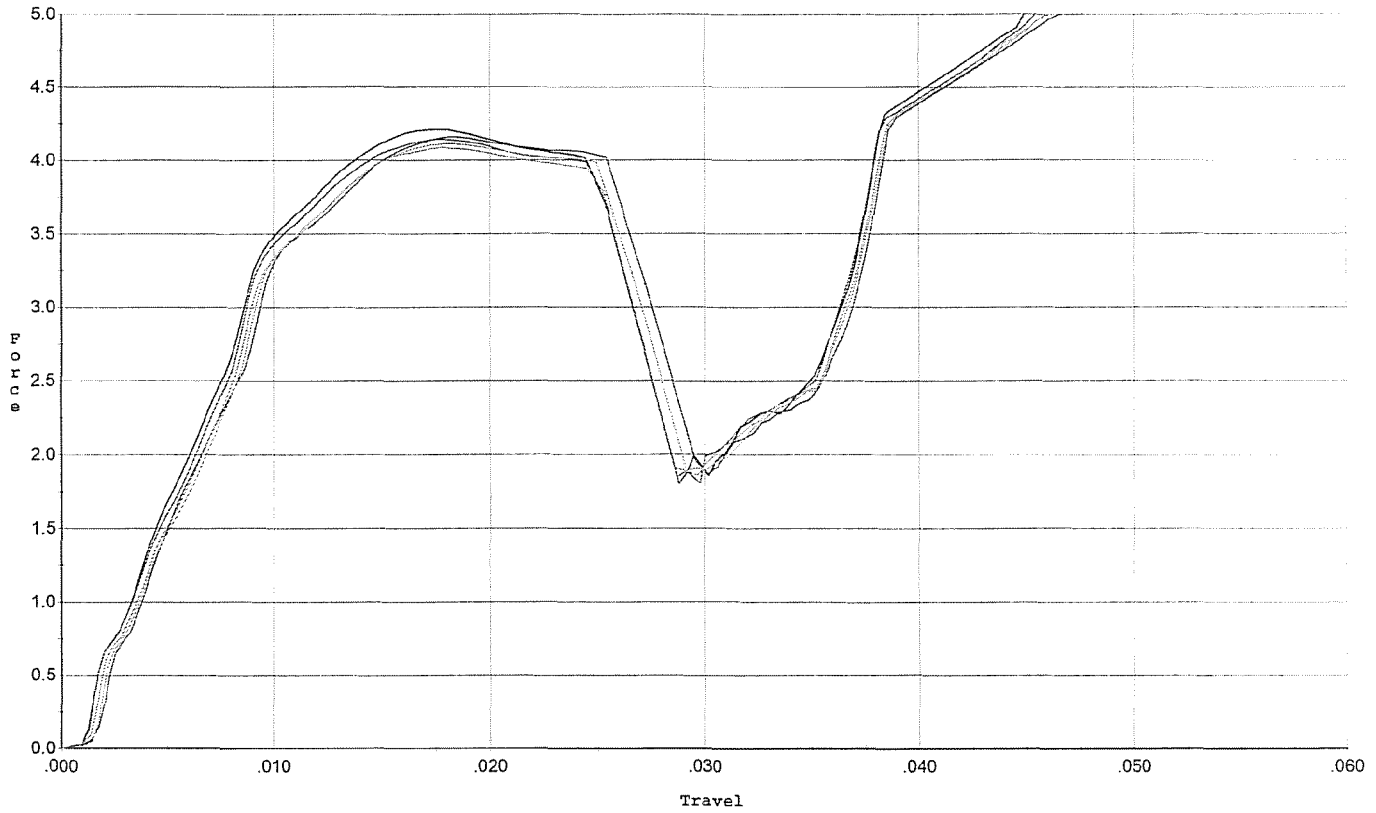
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.024	0.00	0.021	0.070		Set Trigger
2	4.181	0.024	0.00	0.020	0.071		Set Trigger
3	4.187	0.024	0.00	0.021	0.071		Set Trigger
4	4.211	0.024	0.00	0.021	0.070		Set Trigger
5	4.213	0.026	0.00	0.020	0.072		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



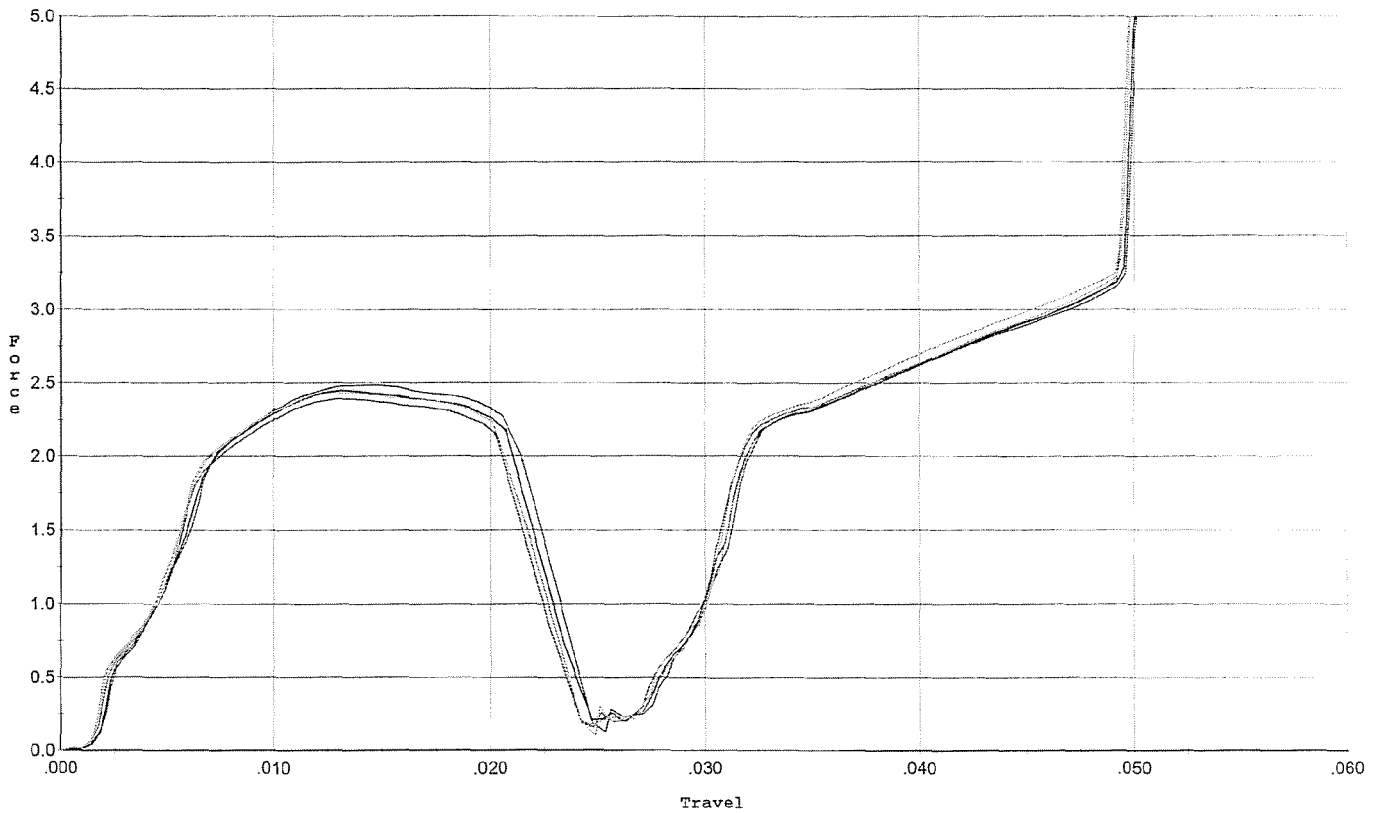
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.027	0.00	0.022	0.077		Set Trigger
2	4.211	0.025	0.00	0.022	0.073		Set Trigger
3	4.142	0.025	0.00	0.022	0.072		Set Trigger
4	4.112	0.027	0.00	0.022	0.074		Set Trigger
5	4.088	0.025	0.00	0.021	0.070		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



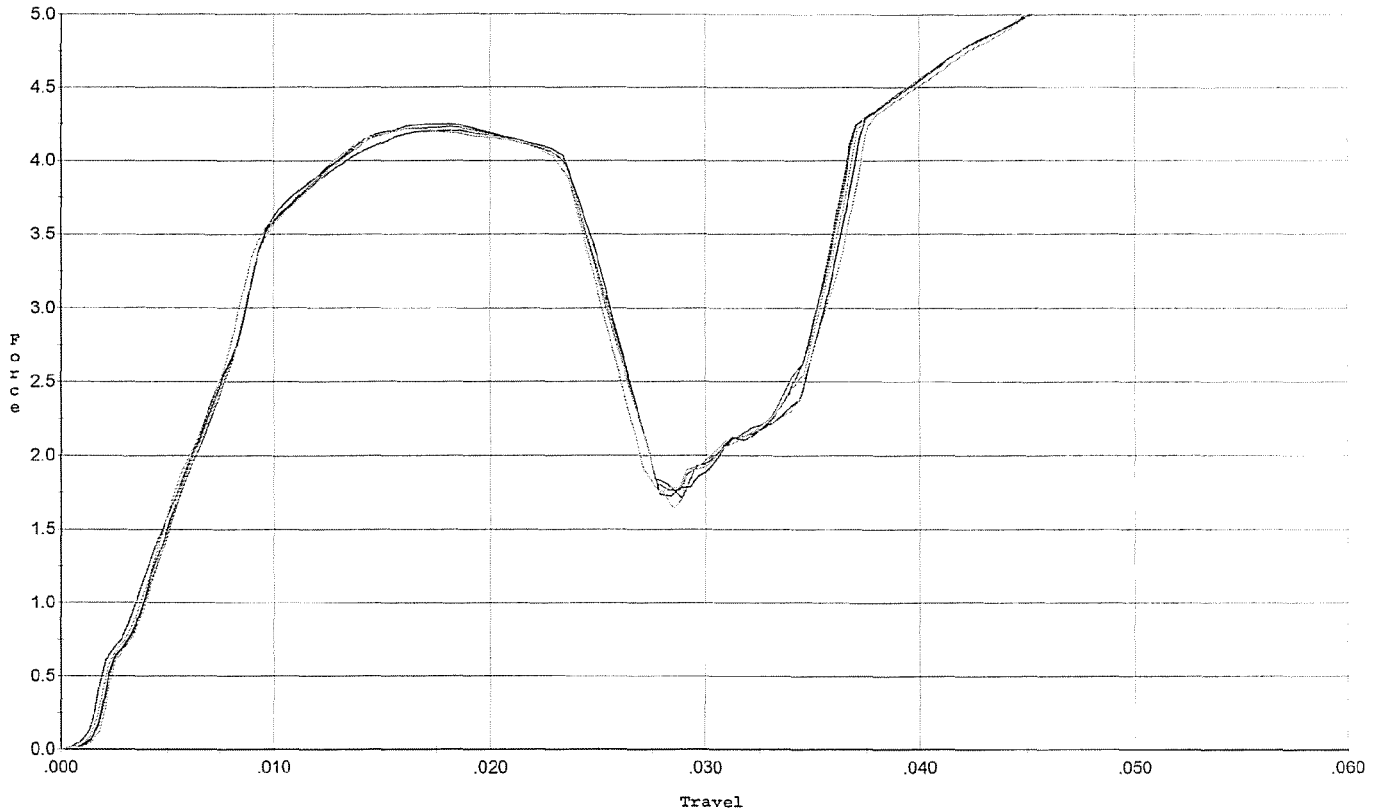
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.022	0.00	0.032	0.038		Set Trigger
2	2.448	0.021	0.00	0.032	0.036		Set Trigger
3	2.392	0.020	0.00	0.033	0.034		Set Trigger
4	2.435	0.022	0.00	0.032	0.038		Set Trigger
5	2.460	0.022	0.00	0.032	0.038		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.208	0.023	0.00	0.029	0.067		Set Trigger
2	4.249	0.025	0.00	0.028	0.071		Set Trigger
3	4.232	0.025	0.00	0.028	0.072		Set Trigger
4	4.219	0.026	0.00	0.029	0.072		Set Trigger
5	4.219	0.024	0.00	0.029	0.067		Set Trigger

Avg 4.22