

01851899
G6845810

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

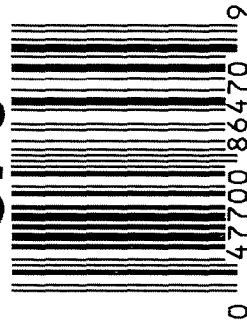
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6845810

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66845810

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SPD
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	SPD
470	DIS-ASSEMBLE ACTION	APP - 5 MOUS	4-16-09	SPD
472	SERIALIZE BOLT HANDLE		4-17-09	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR 	4/18/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	JP
520	GOFF BLAST BBL / REC		4-21-09	CJ
540	APPLY COATINGS (BARREL ACTION)		4-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-30-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

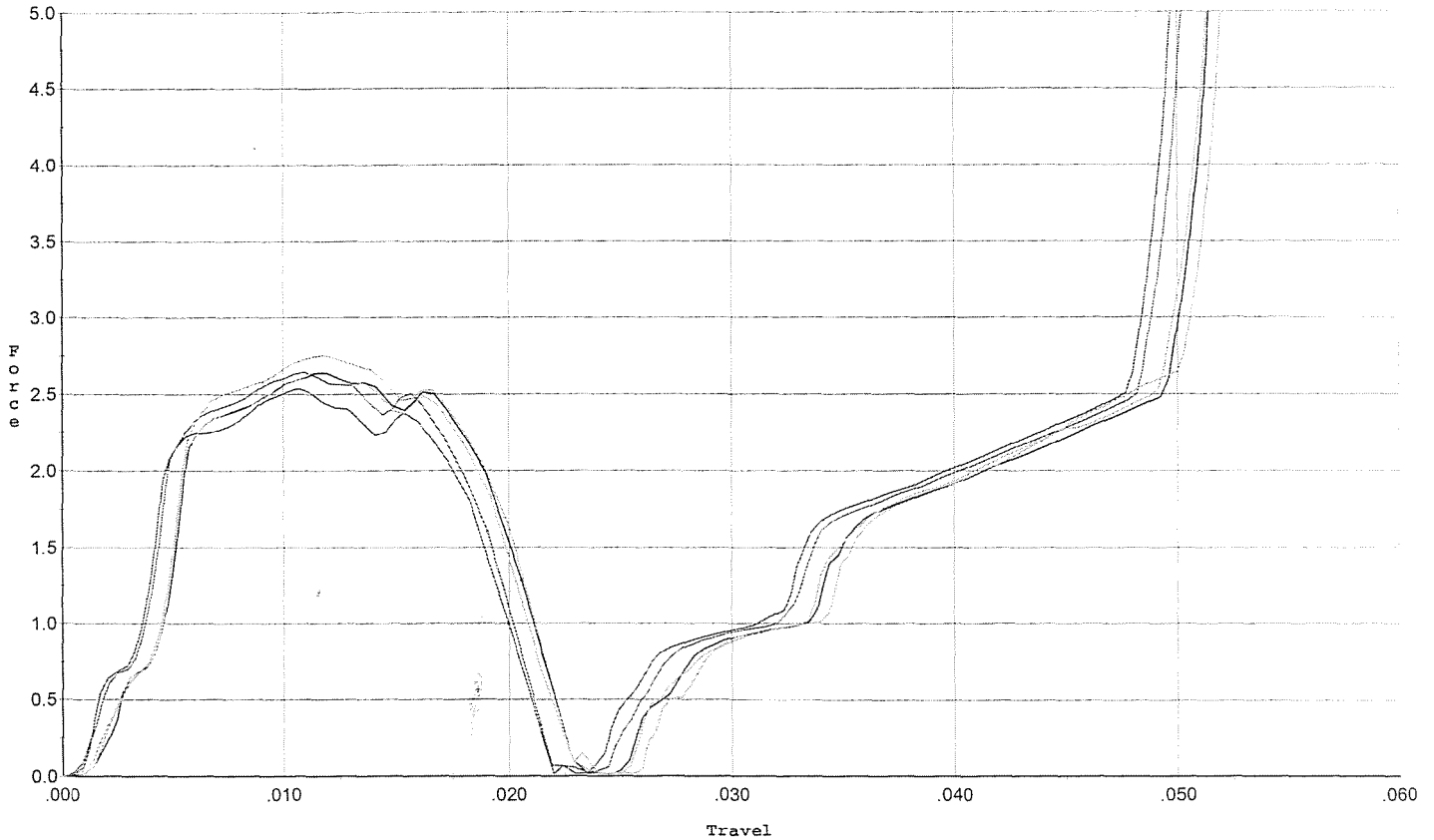
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-8-09	L.N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	5-8-09	L.N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	5-8-09	RP
	J) ASSEMBLE STOCK		4-30-09	L.N
	K) ASSEMBLE SWIVEL STUDS		5-8-09	L.N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	5-5-09	NV
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-5-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-8-09	L.N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.32</u> <u>2.36</u> <u>2.38</u> <u>2.34</u>	5-7-09	RP
	C) FUNCTION		5-8-09	L.N
690	PACK		6/16/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



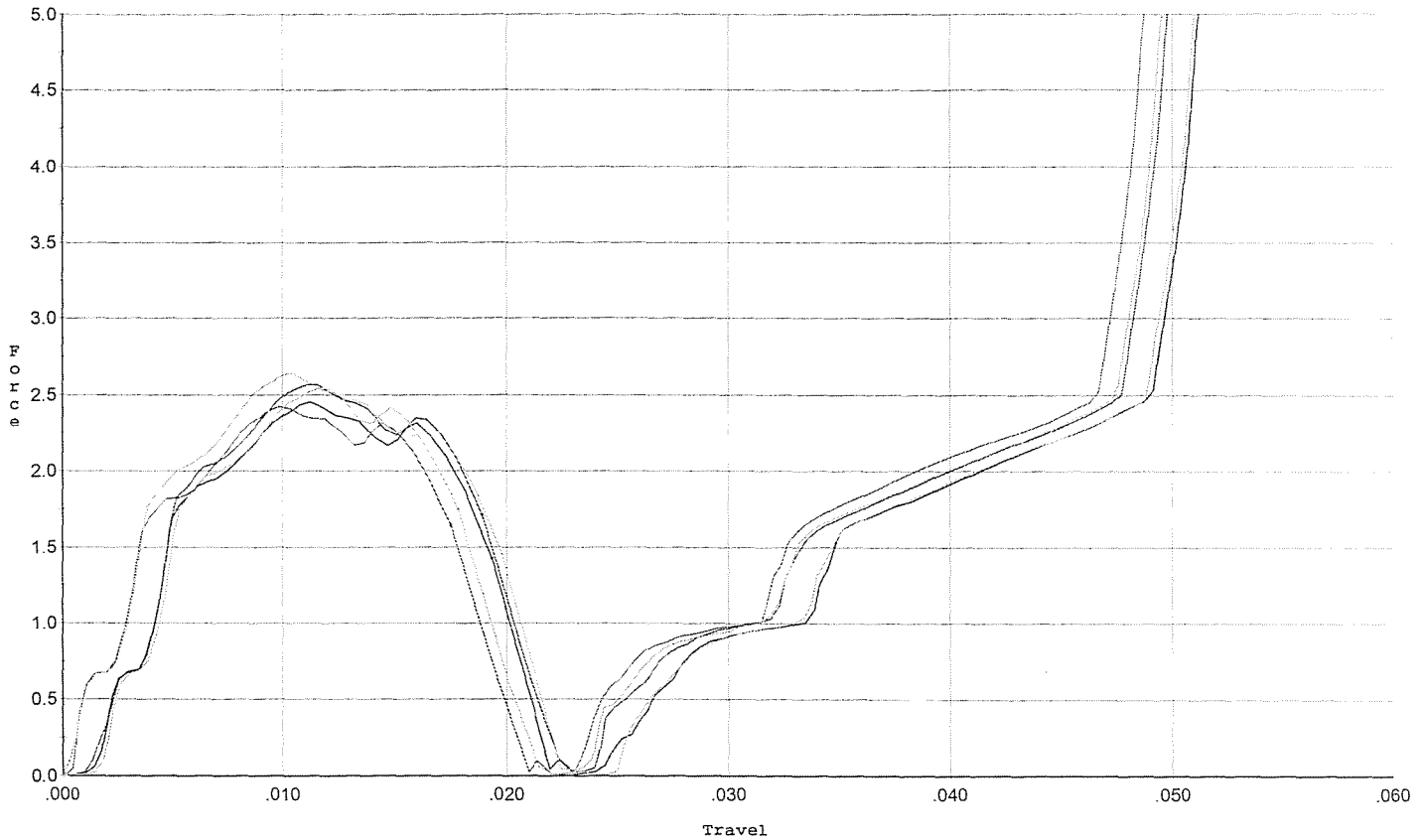
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.538	0.020	0.00	0.035	0.035		Set Trigger
2	2.637	0.021	0.00	0.036	0.037		Set Trigger
3	2.645	0.019	0.00	0.036	0.035		Set Trigger
4	2.649	0.019	0.00	0.036	0.034		Set Trigger
5	2.753	0.020	0.00	0.037	0.037		Set Trigger

2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



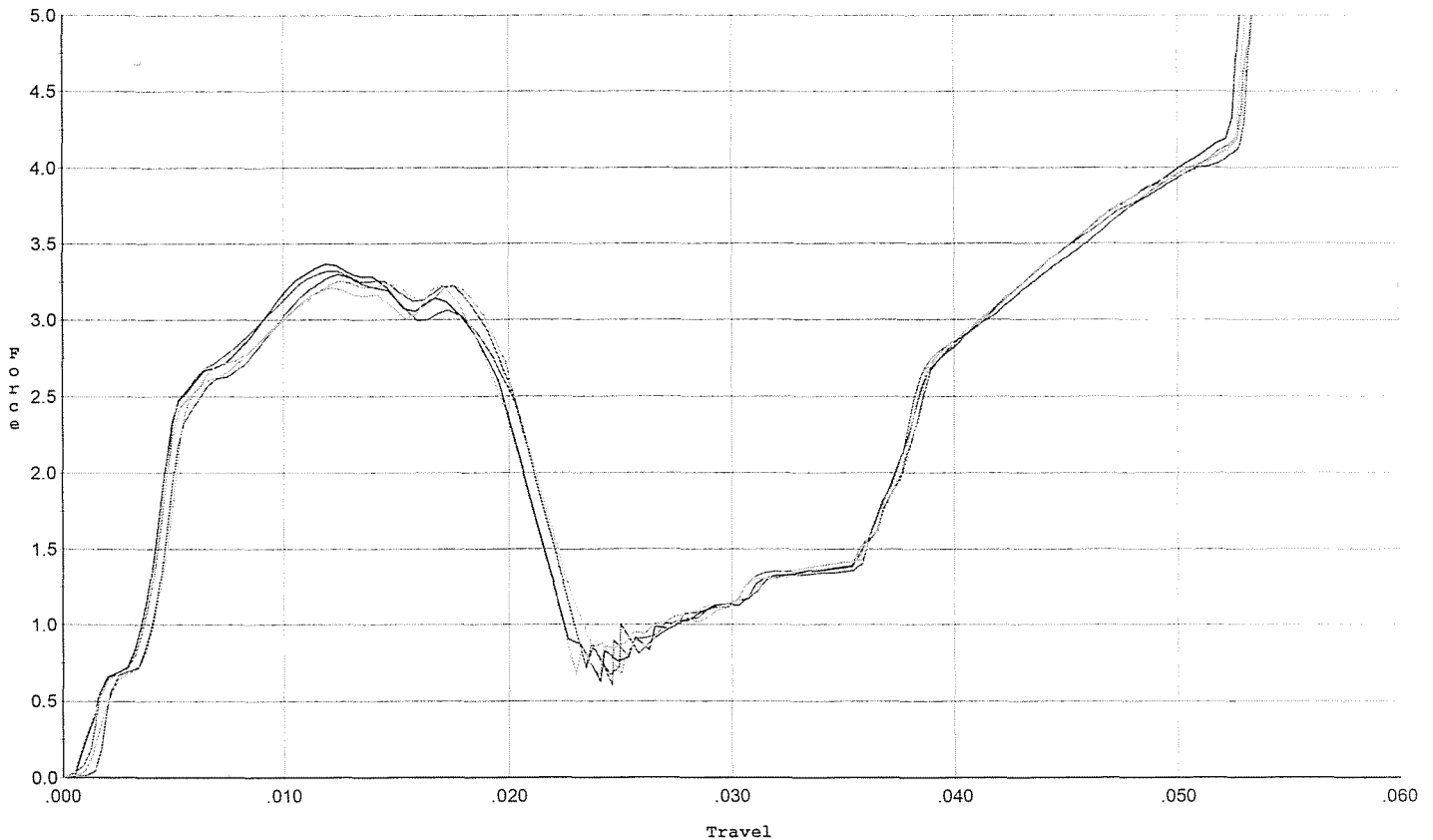
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.567	0.019	0.00	0.035	0.032		Set Trigger
2	2.457	0.019	0.00	0.037	0.032		Set Trigger
3	2.426	0.017	0.00	0.036	0.030		Set Trigger
4	2.540	0.020	0.00	0.036	0.033		Set Trigger
5	2.639	0.018	0.00	0.036	0.033		Set Trigger

A-2-52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



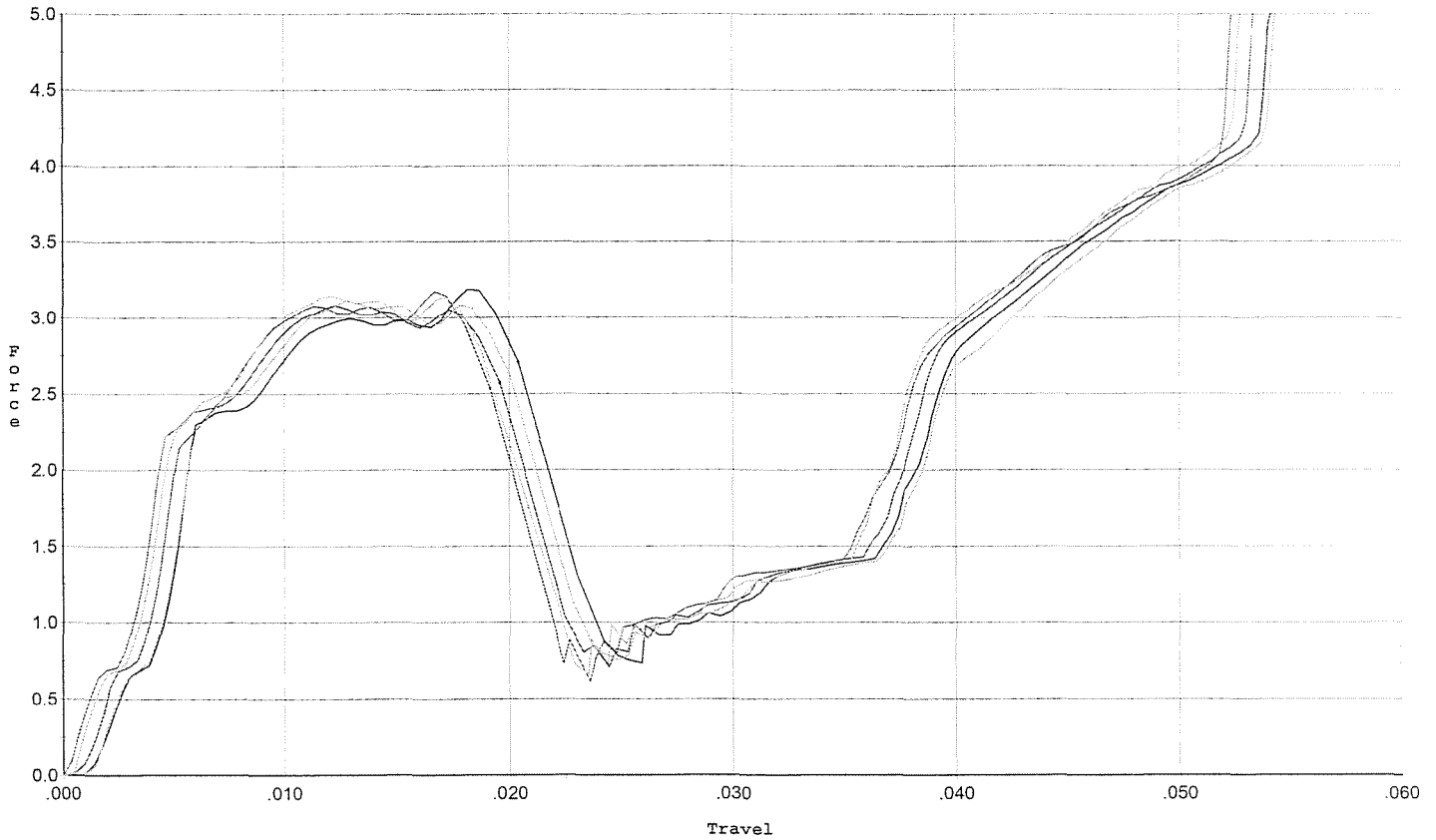
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.300	0.020	0.00	0.037	0.045		Set Trigger
2	3.366	0.020	0.00	0.036	0.045		Set Trigger
3	3.320	0.020	0.00	0.036	0.046		Set Trigger
4	3.228	0.020	0.00	0.037	0.044		Set Trigger
5	3.256	0.020	0.00	0.037	0.044		Set Trigger

A-3.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



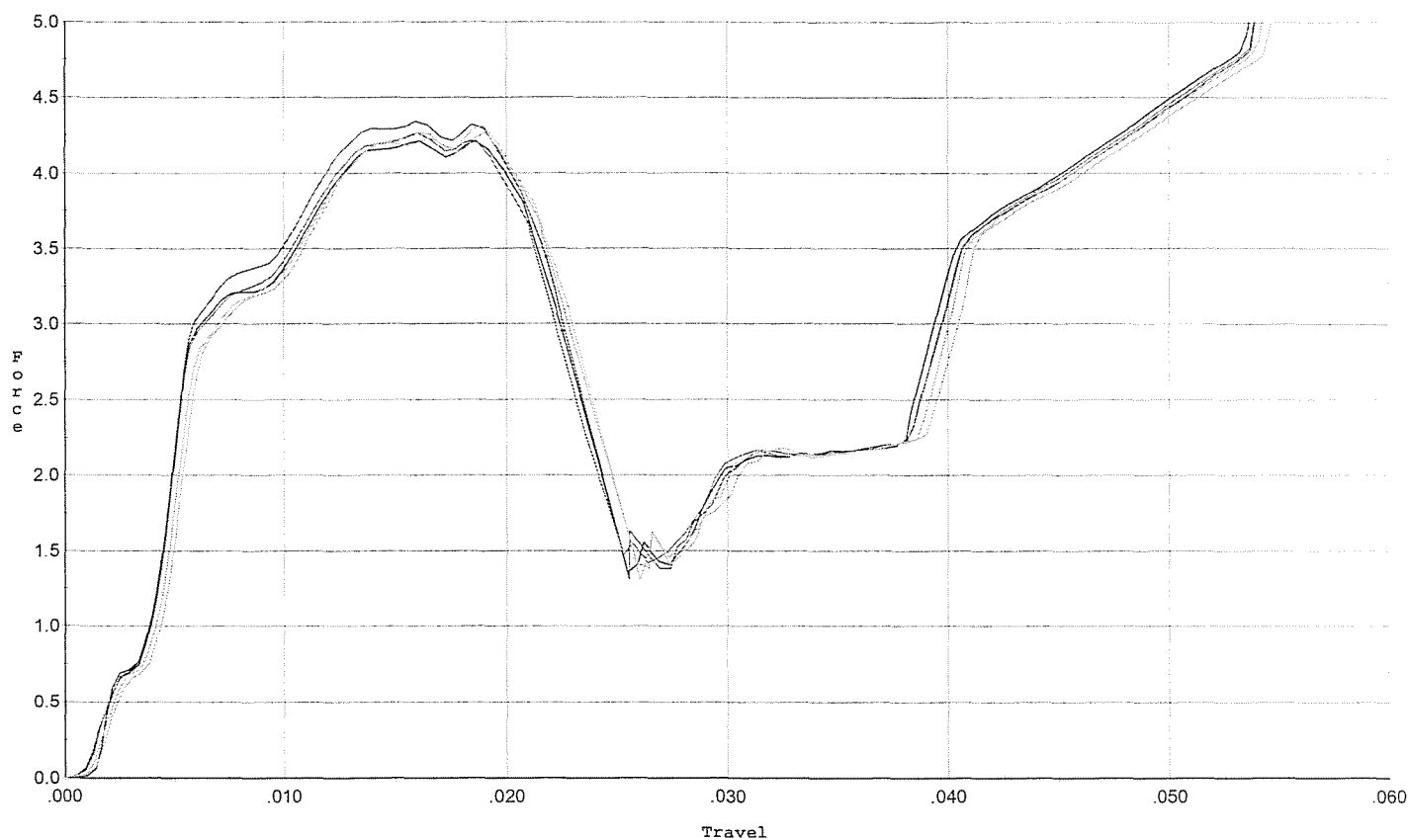
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.081	0.020	0.00	0.037	0.042		Set Trigger
2	3.185	0.020	0.00	0.037	0.042		Set Trigger
3	3.173	0.019	0.00	0.036	0.042		Set Trigger
4	3.144	0.021	0.00	0.037	0.046		Set Trigger
5	3.112	0.020	0.00	0.038	0.042		Set Trigger

A-3-13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



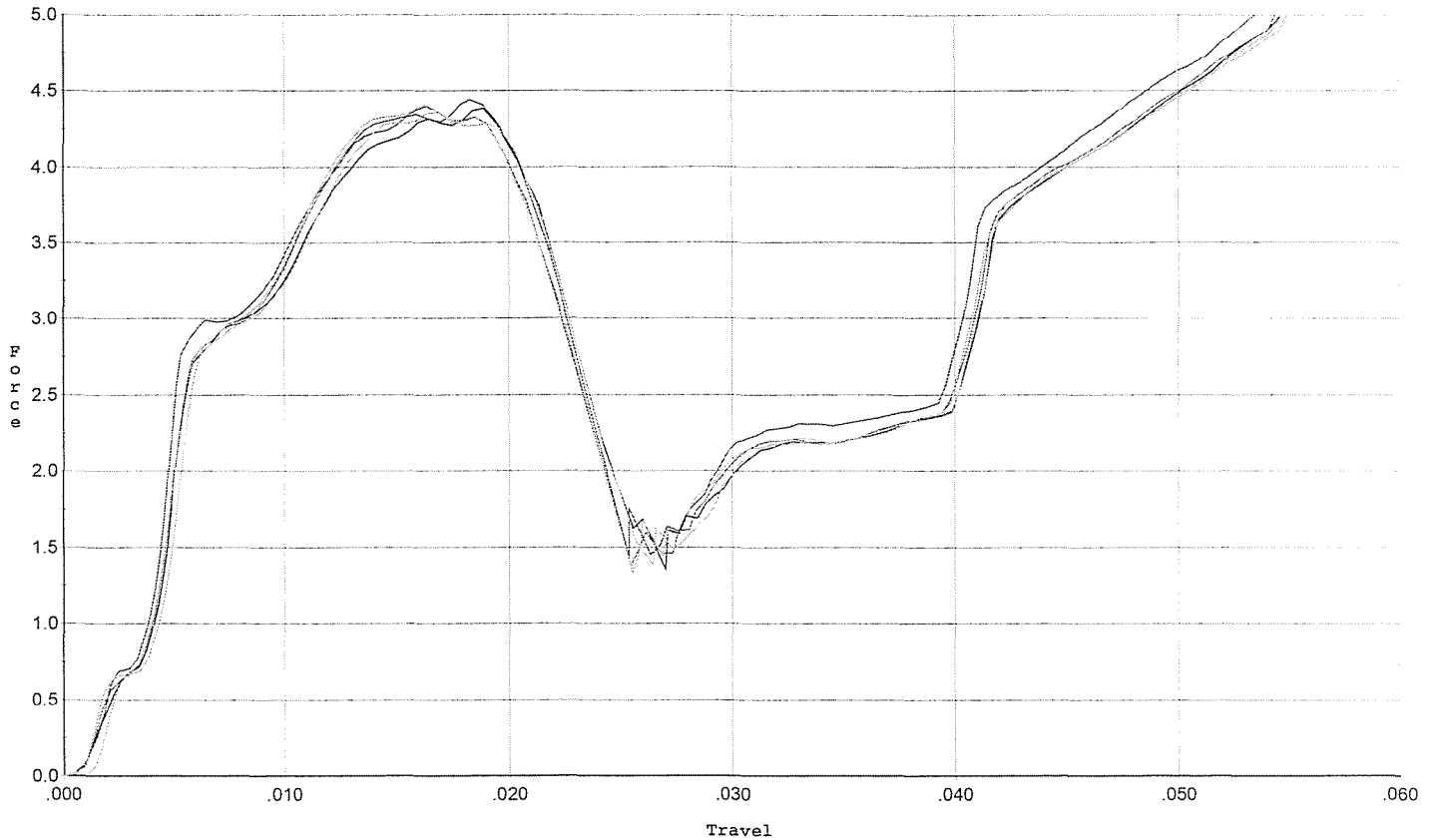
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.342	0.022	0.00	0.033	0.062		Set Trigger
2	4.215	0.023	0.00	0.033	0.063		Set Trigger
3	4.267	0.021	0.00	0.034	0.058		Set Trigger
4	4.310	0.023	0.00	0.033	0.063		Set Trigger
5	4.264	0.023	0.00	0.034	0.064		Set Trigger

A-4.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



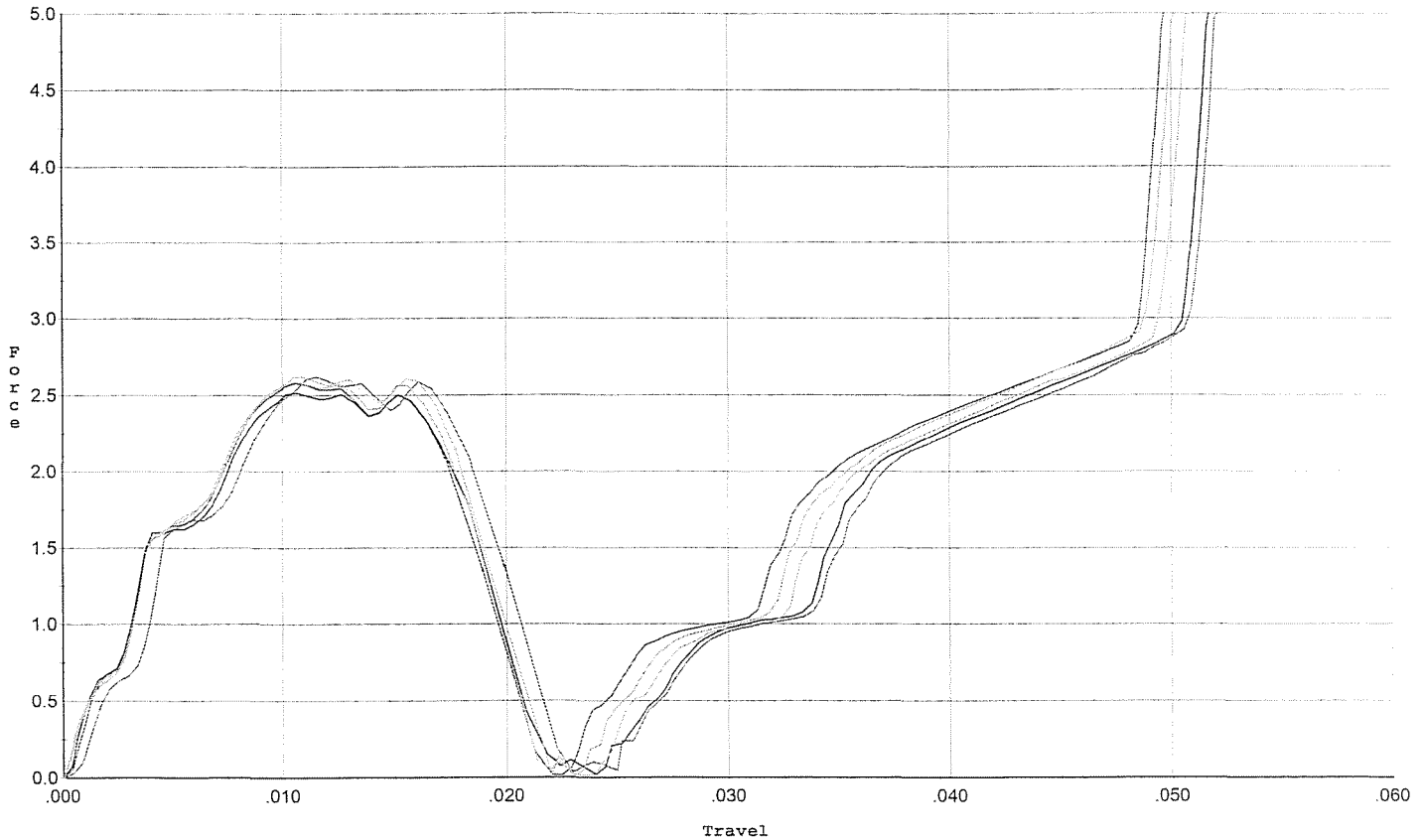
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.443	0.022	0.00	0.033	0.062		Set Trigger
2	4.385	0.021	0.00	0.034	0.059		Set Trigger
3	4.398	0.023	0.00	0.034	0.064		Set Trigger
4	4.359	0.021	0.00	0.034	0.059		Set Trigger
5	4.409	0.023	0.00	0.034	0.063		Set Trigger

A-4.39

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs ini +/- .50 lb for final test



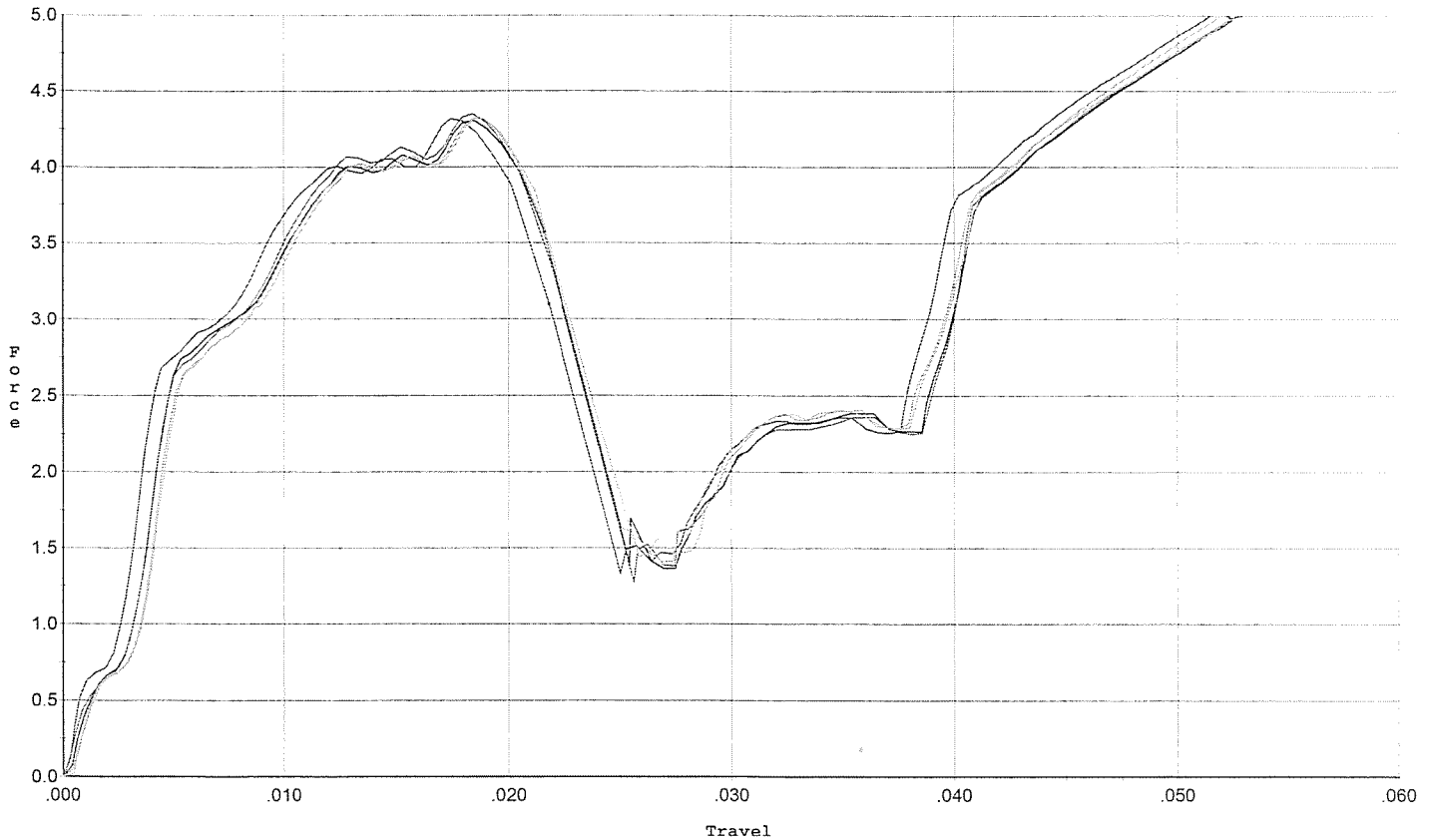
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.581	0.019	0.00	0.035	0.033		Set Trigger
2	2.517	0.018	0.00	0.037	0.032		Set Trigger
3	2.622	0.020	0.00	0.037	0.035		Set Trigger
4	2.620	0.018	0.00	0.036	0.032		Set Trigger
5	2.588	0.018	0.00	0.036	0.033		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.318	0.022	0.00	0.032	0.063		Set Trigger
2	4.304	0.022	0.00	0.033	0.061		Set Trigger
3	4.350	0.022	0.00	0.033	0.063		Set Trigger
4	4.312	0.021	0.00	0.033	0.059		Set Trigger
5	4.321	0.021	0.00	0.033	0.060		Set Trigger

A.4-32