

G6845812

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



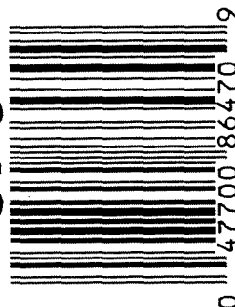
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845812

UPC

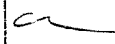


BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G684 5812

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	L.P.D.
430	ASSEMBLE TO STOCK		4-16-09	R.P.
440	PROOF		4-16-09	L.P.D.
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	L.P.D.
470	DIS-ASSEMBLE ACTION		4-16-09	L.P.D.
472	SERIALIZE BOLT HANDLE		4-17-09	R.T.
480	MAGNAFLUX BBL ACTION	OPERATOR 	4-18-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	R.T.
510	DRILL AND TAP SIGHT HOLES		4-12-09	J.P.
520	GOFF BLAST BBL / REC		4-21-09	C.J.
540	APPLY COATINGS (BARREL ACTION)		4-22-09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	J.P.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	J.P.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	J.P.
	D) OIL FIRING PIN ASSEMBLY		4-30-09	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

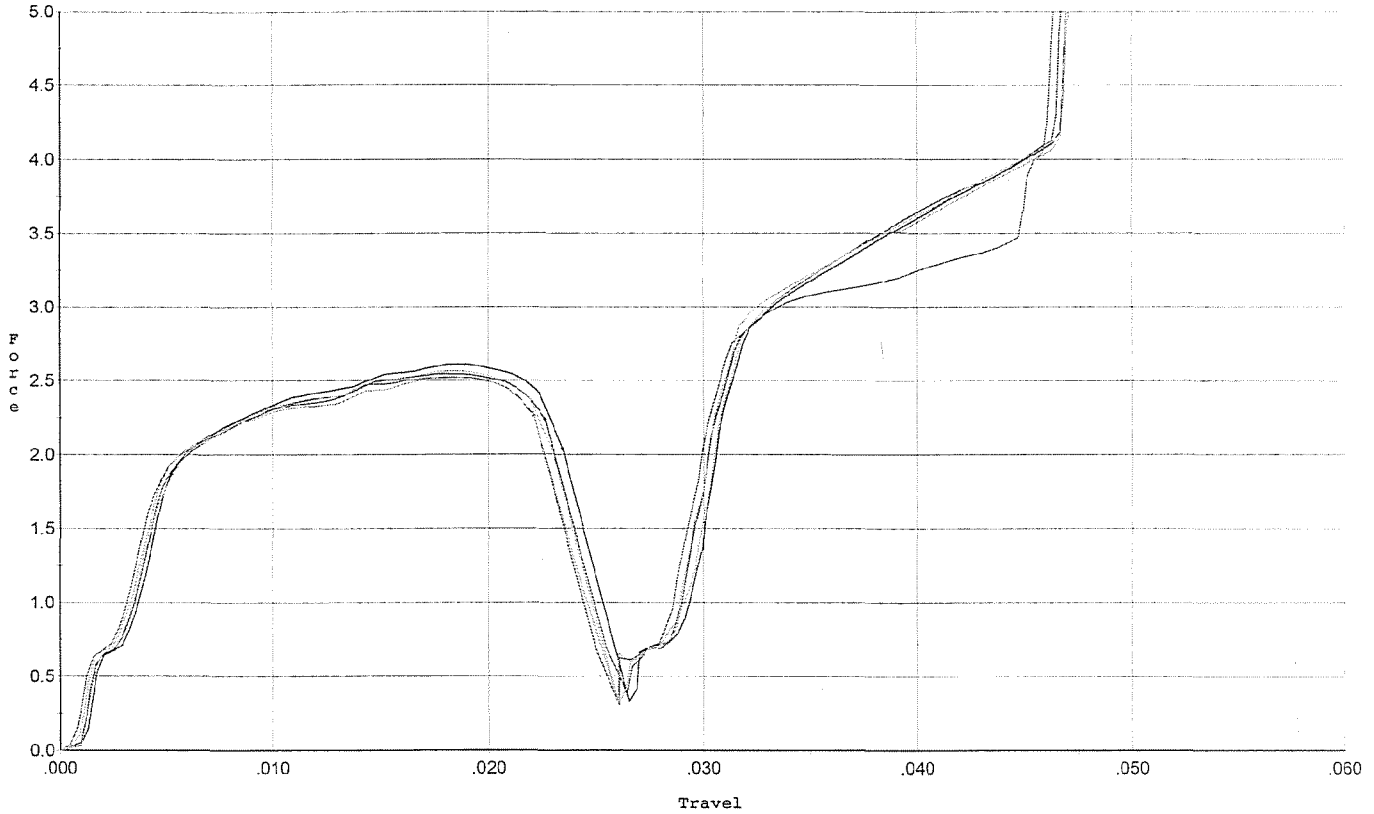
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	5-12-09	LPR
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	5-12-09	LPR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	5-12-09	LPR
	J) ASSEMBLE STOCK		4-30-09	LPR
	K) ASSEMBLE SWIVEL STUDS		5-12-09	LPR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-8-09	NV
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-8-09	TGR
670	FINAL INSPECTION A) HEADSPACE		5-12-09	LPR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>285</u> <u>286</u> <u>287</u> <u>285</u> <u>288</u>	5-8-09	RT
	C) FUNCTION		5-12-09	LPR
690	PACK		5/24/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



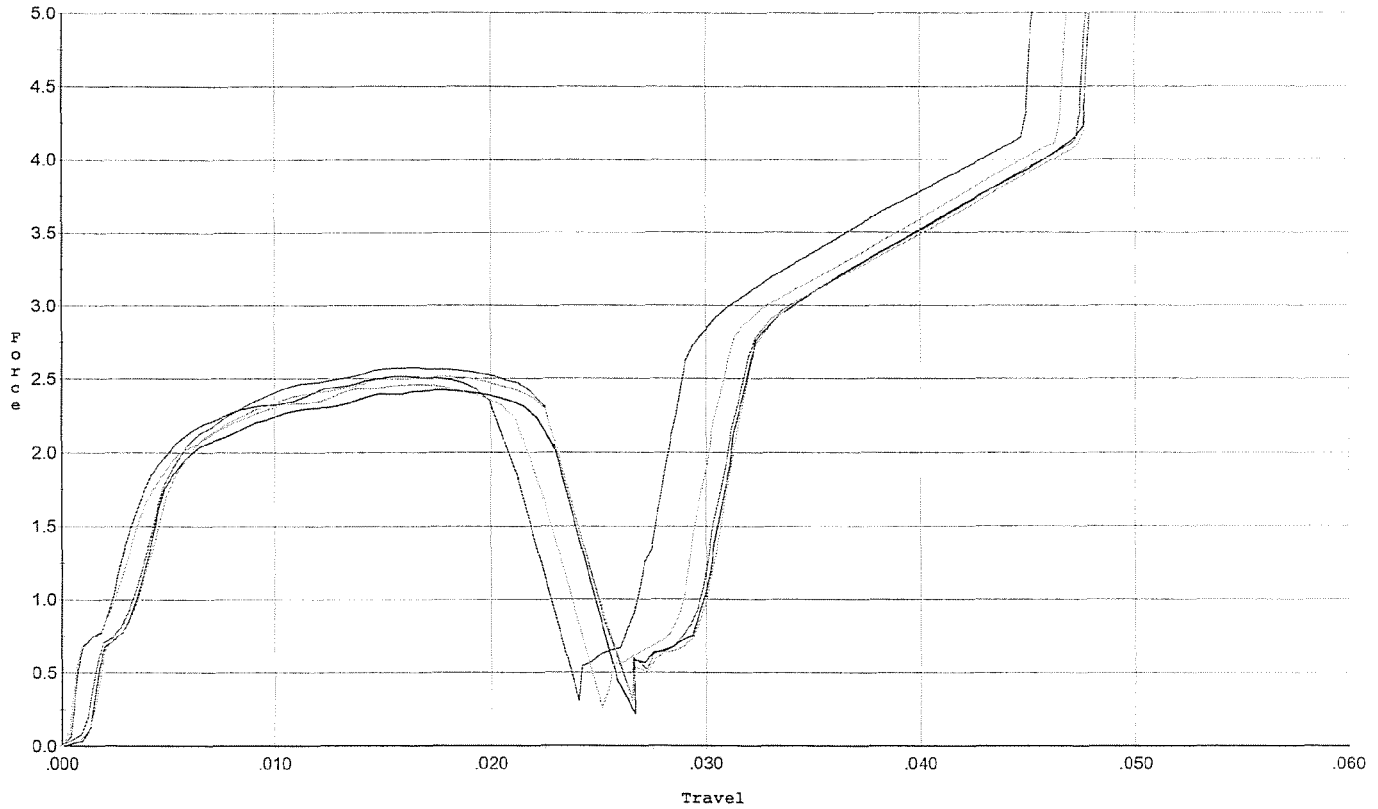
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.023	0.00	0.029	0.043		Set Trigger
2	2.608	0.023	0.00	0.029	0.045		Set Trigger
3	2.522	0.022	0.00	0.029	0.042		Set Trigger
4	2.564	0.023	0.00	0.029	0.044		Set Trigger
5	2.526	0.022	0.00	0.029	0.041		Set Trigger

A-255

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



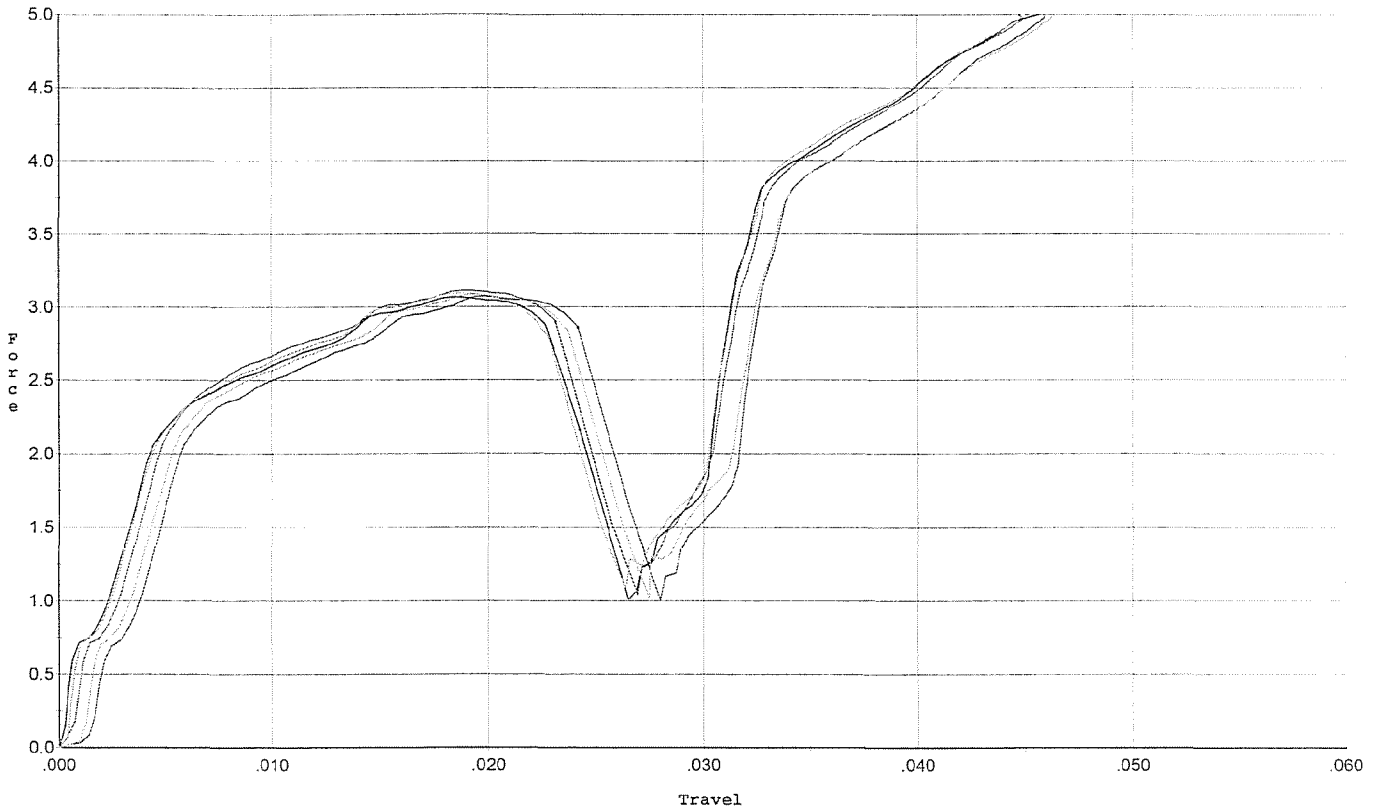
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.021	0.00	0.028	0.041		Set Trigger
2	2.423	0.023	0.00	0.030	0.042		Set Trigger
3	2.574	0.022	0.00	0.030	0.044		Set Trigger
4	2.461	0.022	0.00	0.029	0.043		Set Trigger
5	2.513	0.023	0.00	0.030	0.043		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



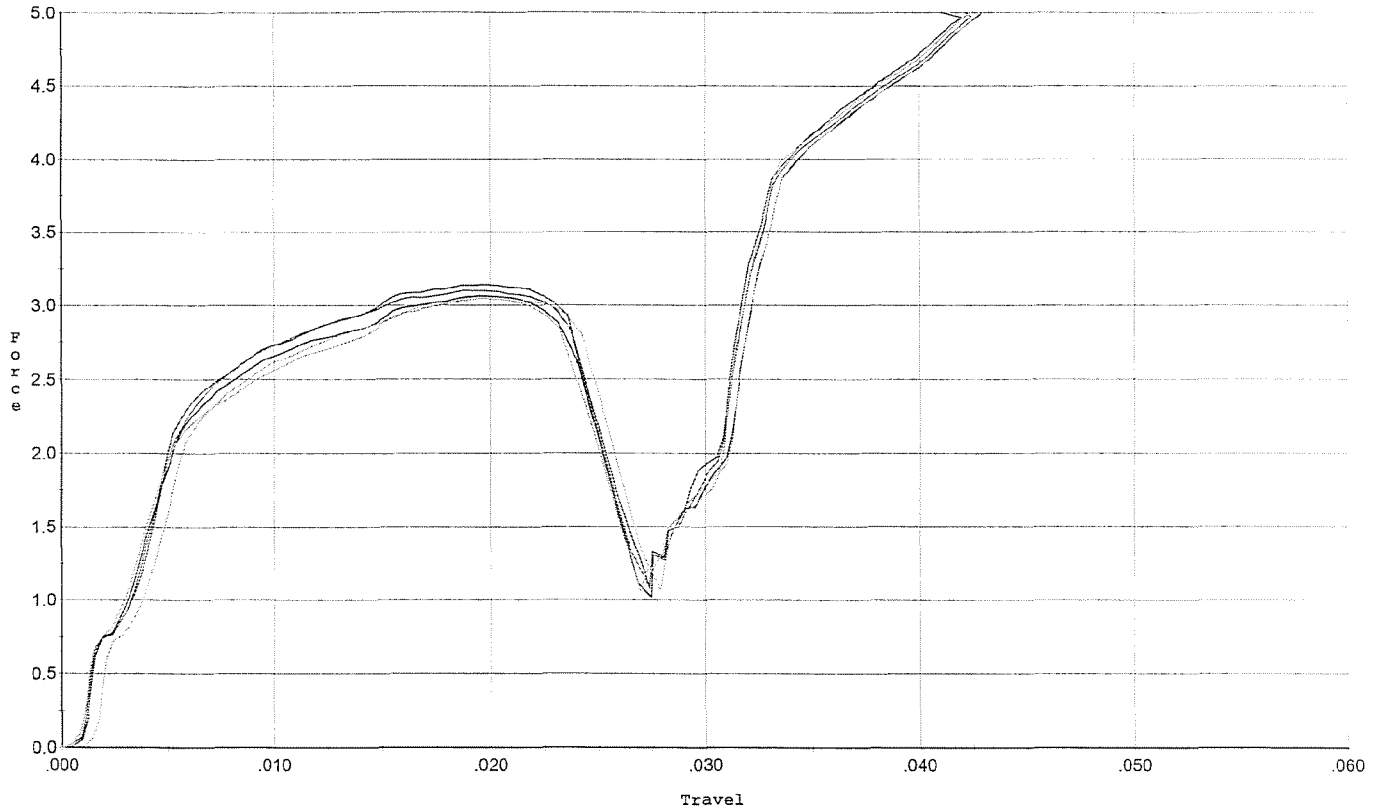
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.071	0.024	0.00	0.029	0.053		Set Trigger
2	3.065	0.024	0.00	0.028	0.055		Set Trigger
3	3.109	0.023	0.00	0.028	0.053		Set Trigger
4	3.082	0.024	0.00	0.028	0.053		Set Trigger
5	3.093	0.023	0.00	0.028	0.052		Set Trigger

A-3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



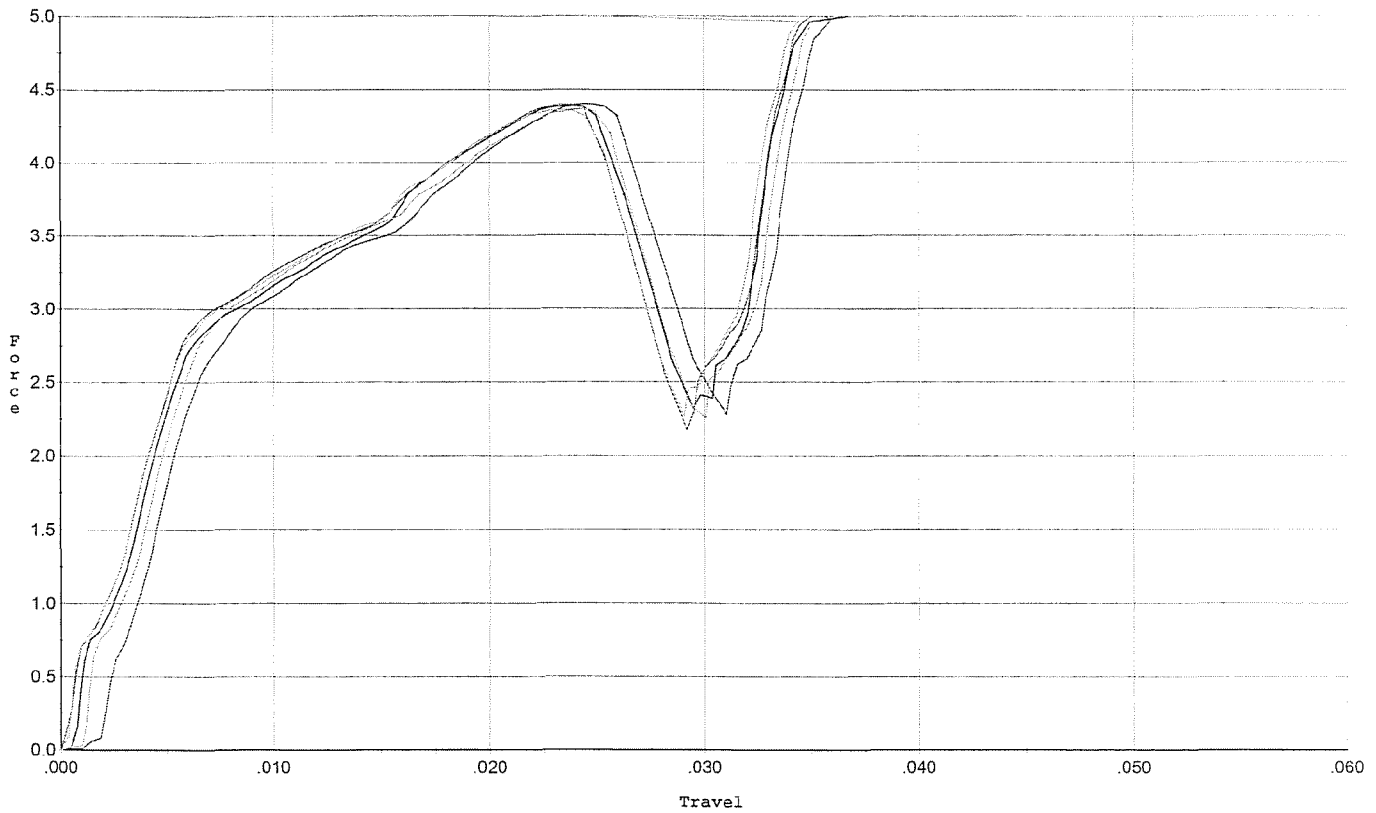
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.141	0.024	0.00	0.028	0.054		Set Trigger
2	3.064	0.024	0.00	0.028	0.054		Set Trigger
3	3.101	0.024	0.00	0.028	0.054		Set Trigger
4	3.058	0.024	0.00	0.028	0.053		Set Trigger
5	3.045	0.025	0.00	0.028	0.055		Set Trigger

A-3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



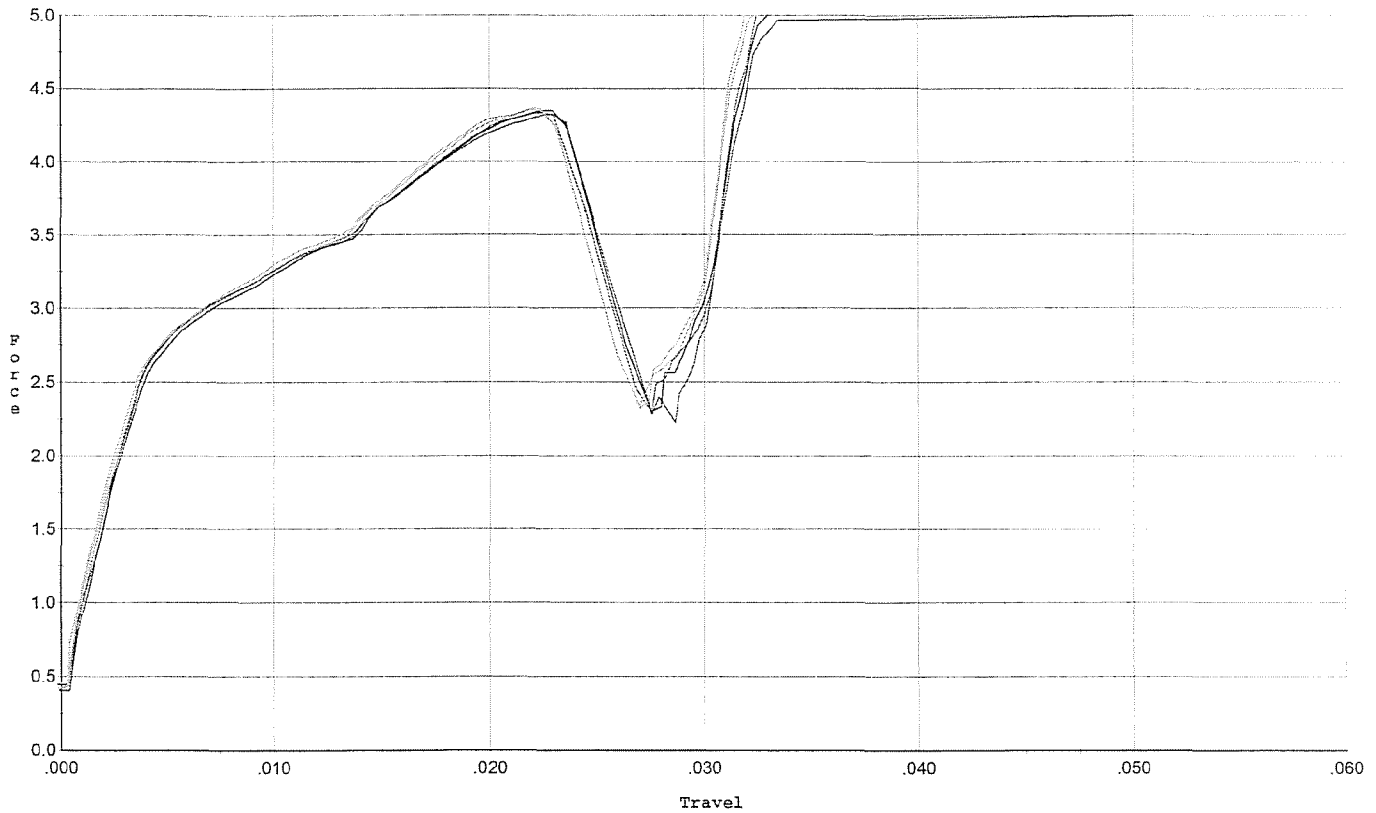
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.403	0.026	0.00	0.016	0.074		Set Trigger
2	4.396	0.026	0.00	0.015	0.078		Set Trigger
3	4.400	0.025	0.00	0.014	0.076		Set Trigger
4	4.362	0.025	0.00	0.014	0.076		Set Trigger
5	4.368	0.026	0.00	0.014	0.075		Set Trigger

4.4-38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



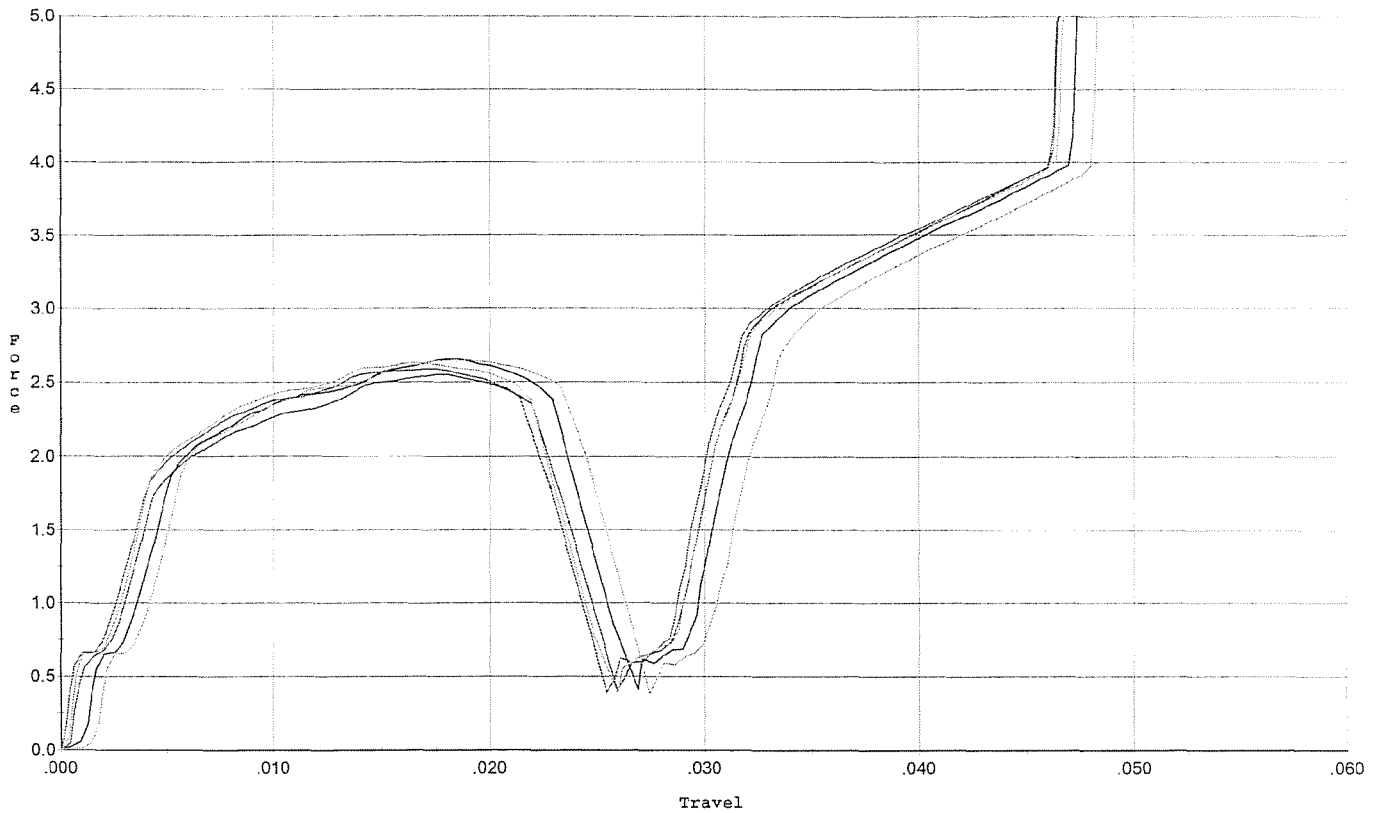
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.323	0.024	0.00	0.015	0.071		Set Trigger
2	4.350	0.024	0.00	0.014	0.071		Set Trigger
3	4.338	0.024	0.00	0.013	0.074		Set Trigger
4	4.352	0.023	0.00	0.013	0.070		Set Trigger
5	4.364	0.023	0.00	0.013	0.070		Set Trigger

A4-34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



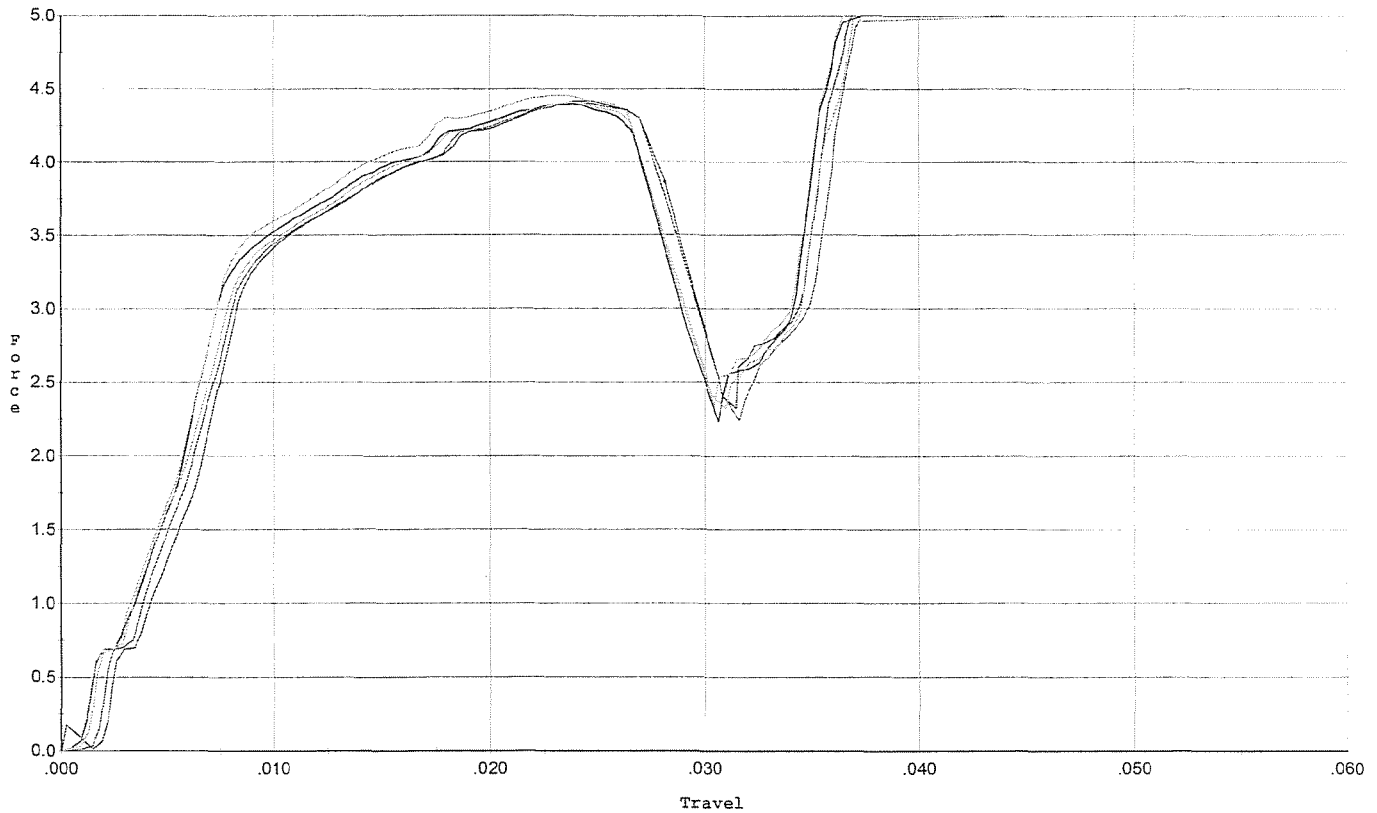
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.024	0.00	0.029	0.045		Set Trigger
2	2.657	0.023	0.00	0.029	0.045		Set Trigger
3	2.588	0.023	0.00	0.029	0.045		Set Trigger
4	2.626	0.022	0.00	0.029	0.044		Set Trigger
5	2.650	0.024	0.00	0.029	0.047		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.415	0.028	0.002	0.016	0.083		Set Trigger
2	4.398	0.027	0.00	0.015	0.081		Set Trigger
3	4.405	0.029	0.00	0.016	0.086		Set Trigger
4	4.409	0.026	0.00	0.016	0.080		Set Trigger
5	4.453	0.026	0.00	0.016	0.082		Set Trigger

4.411