

G6845813

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



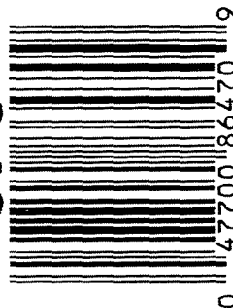
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845813

UPC

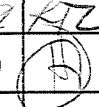


BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6845813

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SPD
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	RP
470	DIS-ASSEMBLE ACTION		4-16-09	RP
472	SERIALIZE BOLT HANDLE		4-17-09	KZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	4-18-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4-21-09	L.M.
540	APPLY COATINGS (BARREL ACTION)		4-22	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-28-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

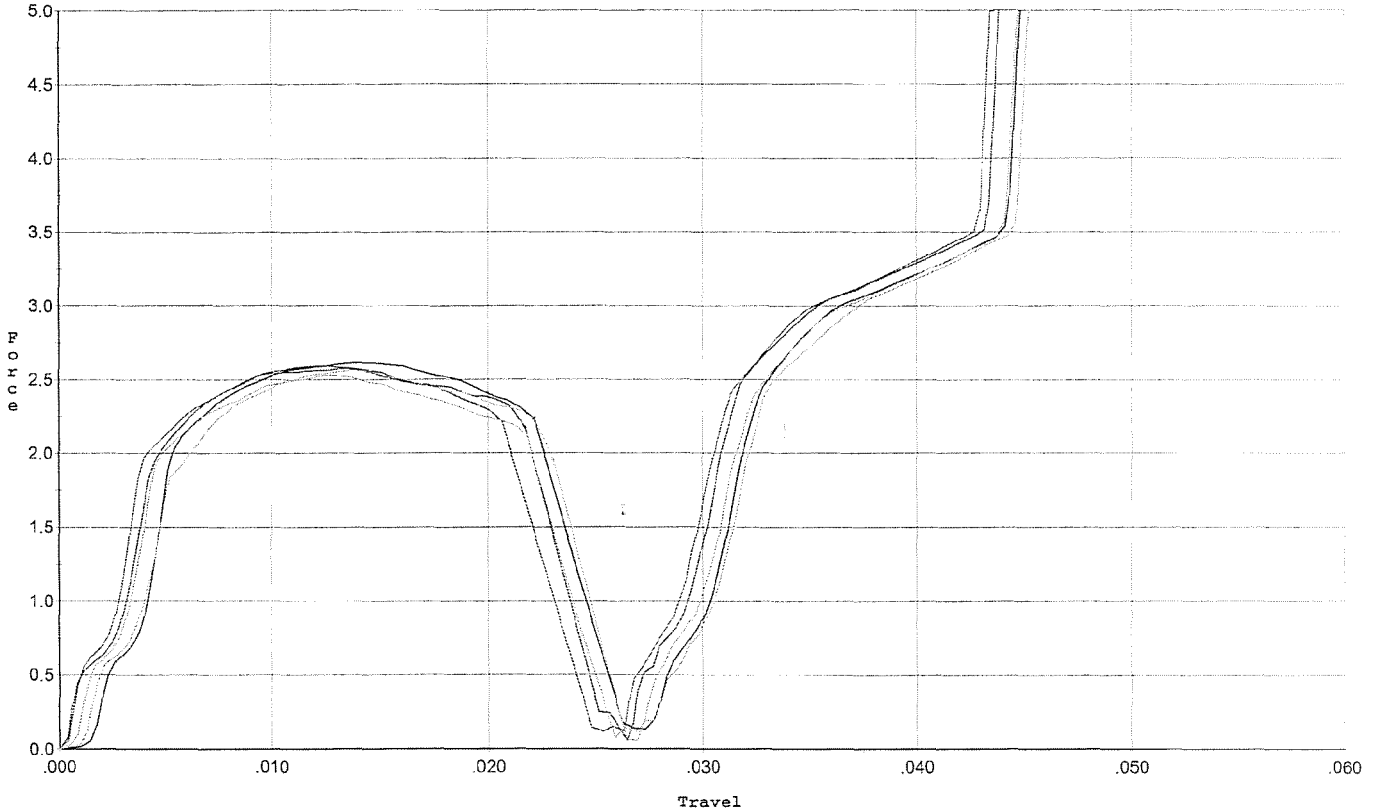
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	5-11-09	RN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	5-11-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-11-09	RN
	J) ASSEMBLE STOCK		4-28-09	RP
	K) ASSEMBLE SWIVEL STUDS		5-11-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-1-09	RN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-1-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-11-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>275</u> <u>286</u> <u>271</u> <u>281</u> <u>271</u>	5-7-09	RP
	C) FUNCTION		5-11-09	RN
690	PACK		7/7/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



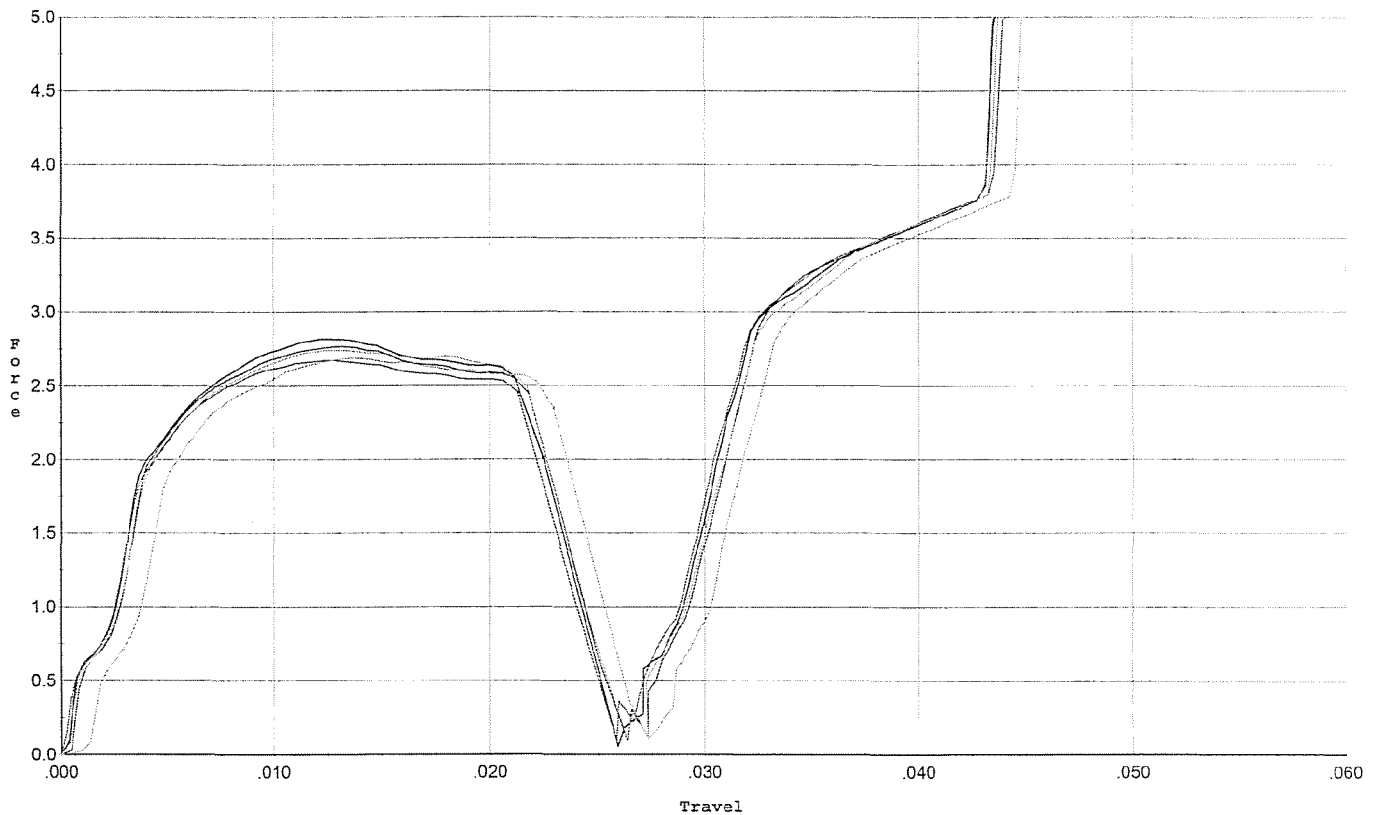
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.022	0.00	0.028	0.043		Set Trigger
2	2.614	0.022	0.00	0.028	0.043		Set Trigger
3	2.573	0.021	0.00	0.028	0.041		Set Trigger
4	2.561	0.023	0.00	0.028	0.043		Set Trigger
5	2.531	0.022	0.00	0.028	0.042		Set Trigger

A-2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



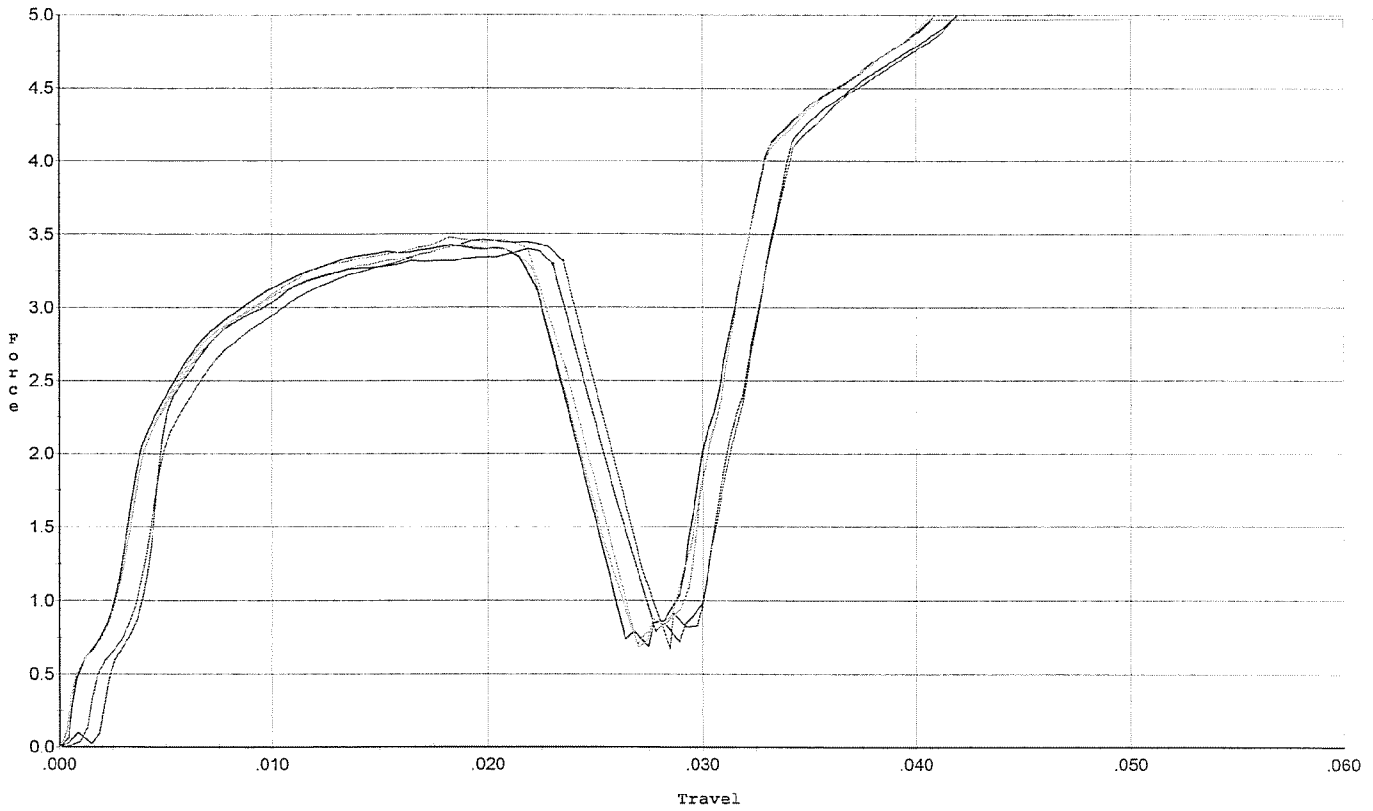
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.765	0.022	0.00	0.027	0.046		Set Trigger
2	2.818	0.022	0.00	0.027	0.049		Set Trigger
3	2.673	0.021	0.00	0.027	0.045		Set Trigger
4	2.742	0.022	0.00	0.027	0.046		Set Trigger
5	2.687	0.023	0.00	0.028	0.046		Set Trigger

A-2-73

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



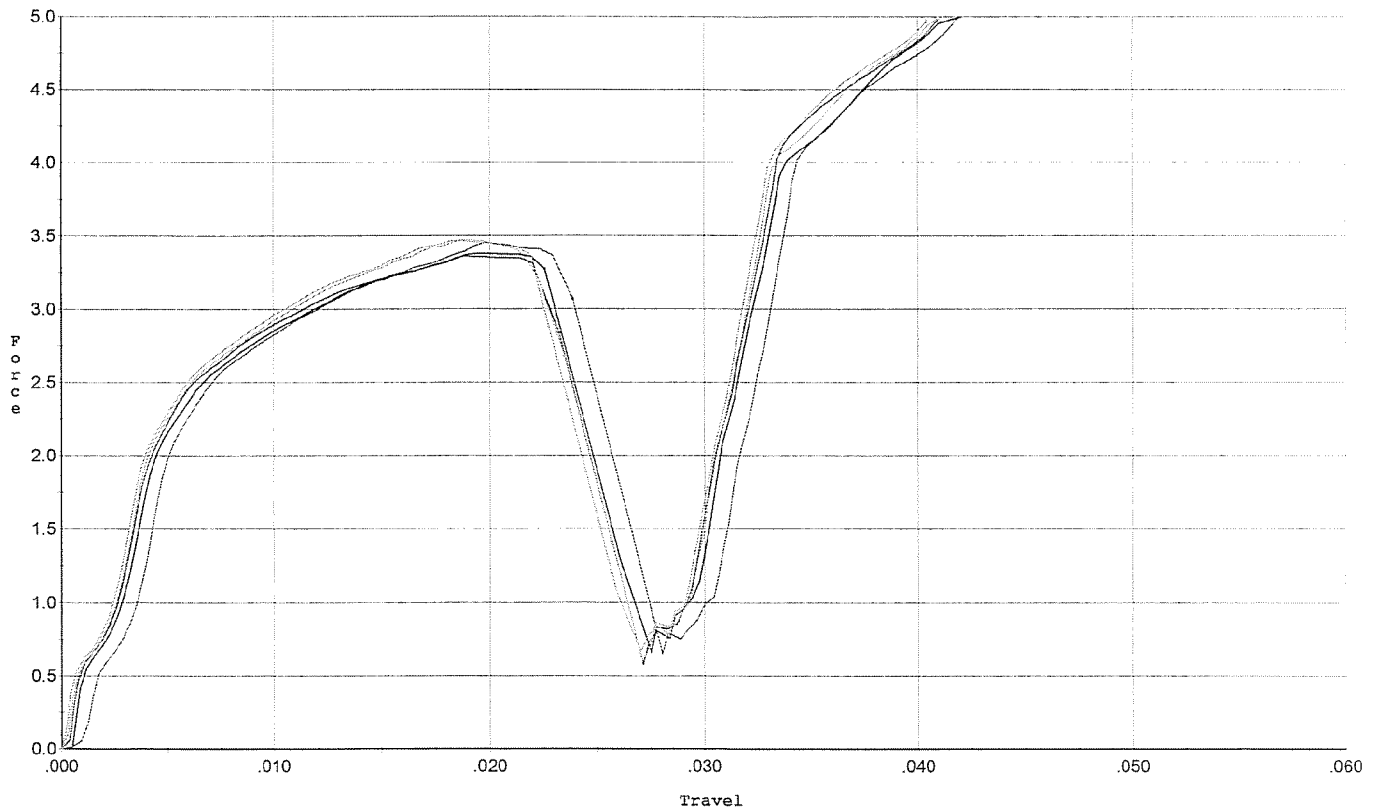
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.399	0.023	0.00	0.021	0.056		Set Trigger
2	3.426	0.022	0.00	0.021	0.057		Set Trigger
3	3.464	0.023	0.00	0.021	0.058		Set Trigger
4	3.432	0.022	0.00	0.021	0.056		Set Trigger
5	3.480	0.024	0.00	0.020	0.060		Set Trigger

A-3.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



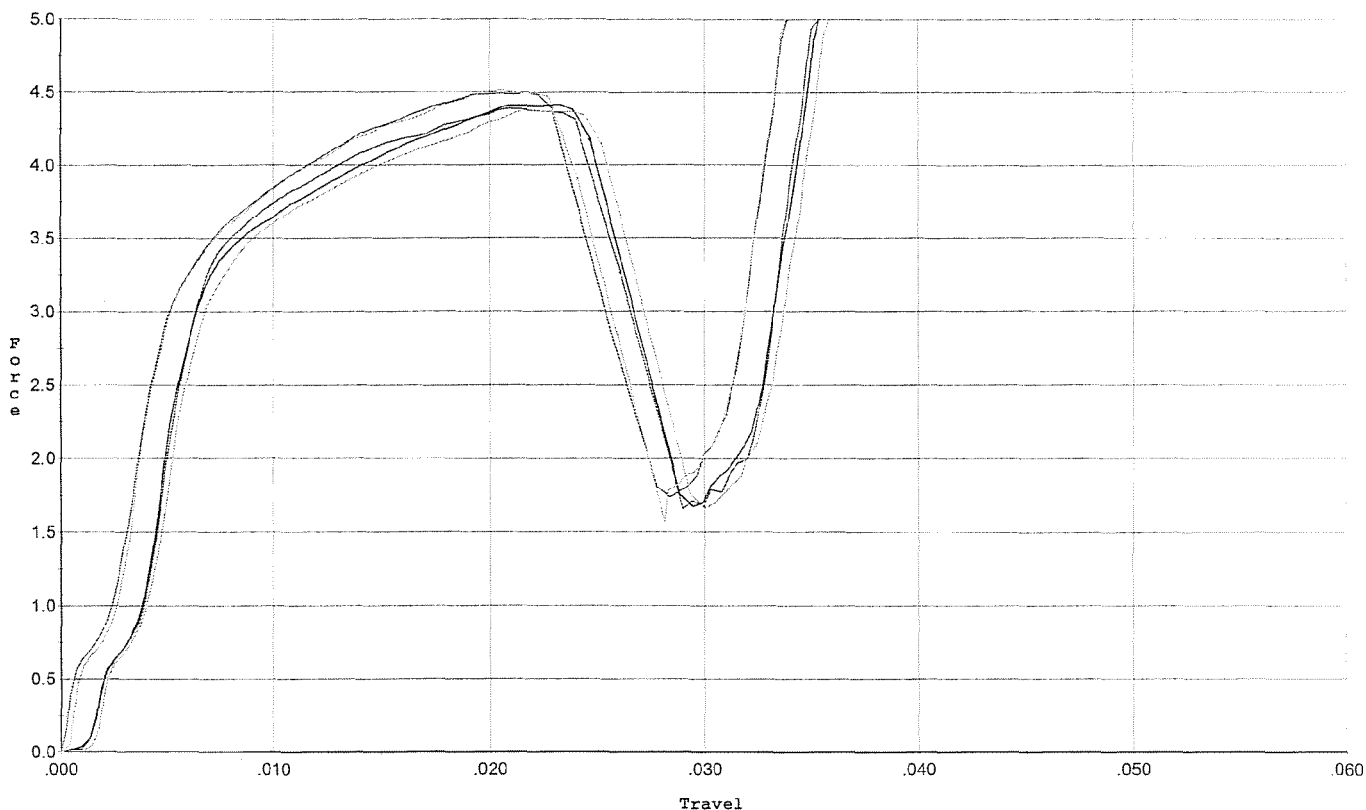
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.361	0.023	0.00	0.020	0.057		Set Trigger
2	3.379	0.023	0.00	0.021	0.055		Set Trigger
3	3.451	0.024	0.00	0.021	0.058		Set Trigger
4	3.474	0.023	0.00	0.020	0.059		Set Trigger
5	3.466	0.022	0.00	0.021	0.056		Set Trigger

A-3.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



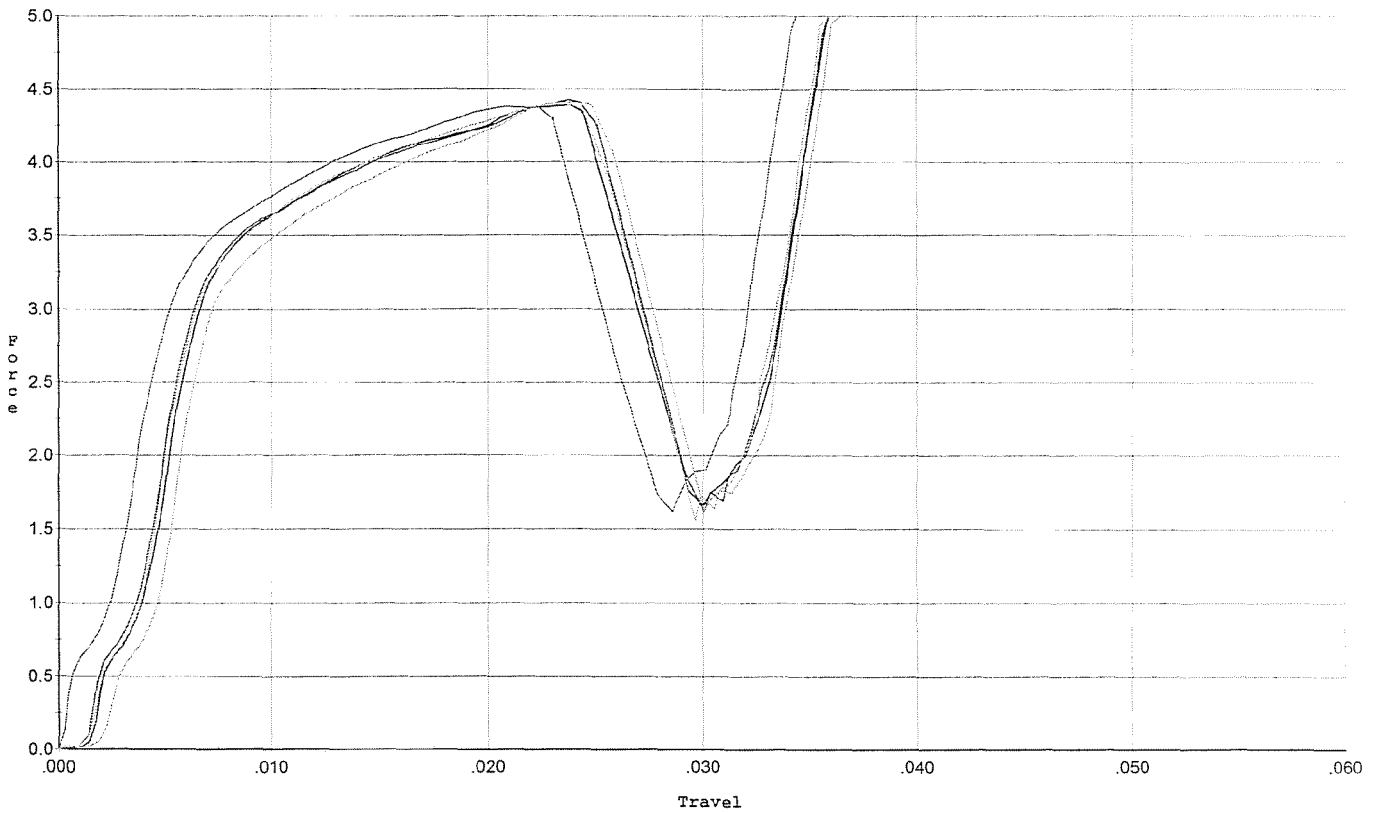
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.391	0.026	0.00	0.016	0.079		Set Trigger
2	4.410	0.025	0.00	0.016	0.075		Set Trigger
3	4.493	0.023	0.00	0.015	0.073		Set Trigger
4	4.515	0.024	0.00	0.015	0.077		Set Trigger
5	4.374	0.025	0.00	0.016	0.076		Set Trigger

4.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4..0 lbs after 20 cycles+/- 1.0 lb



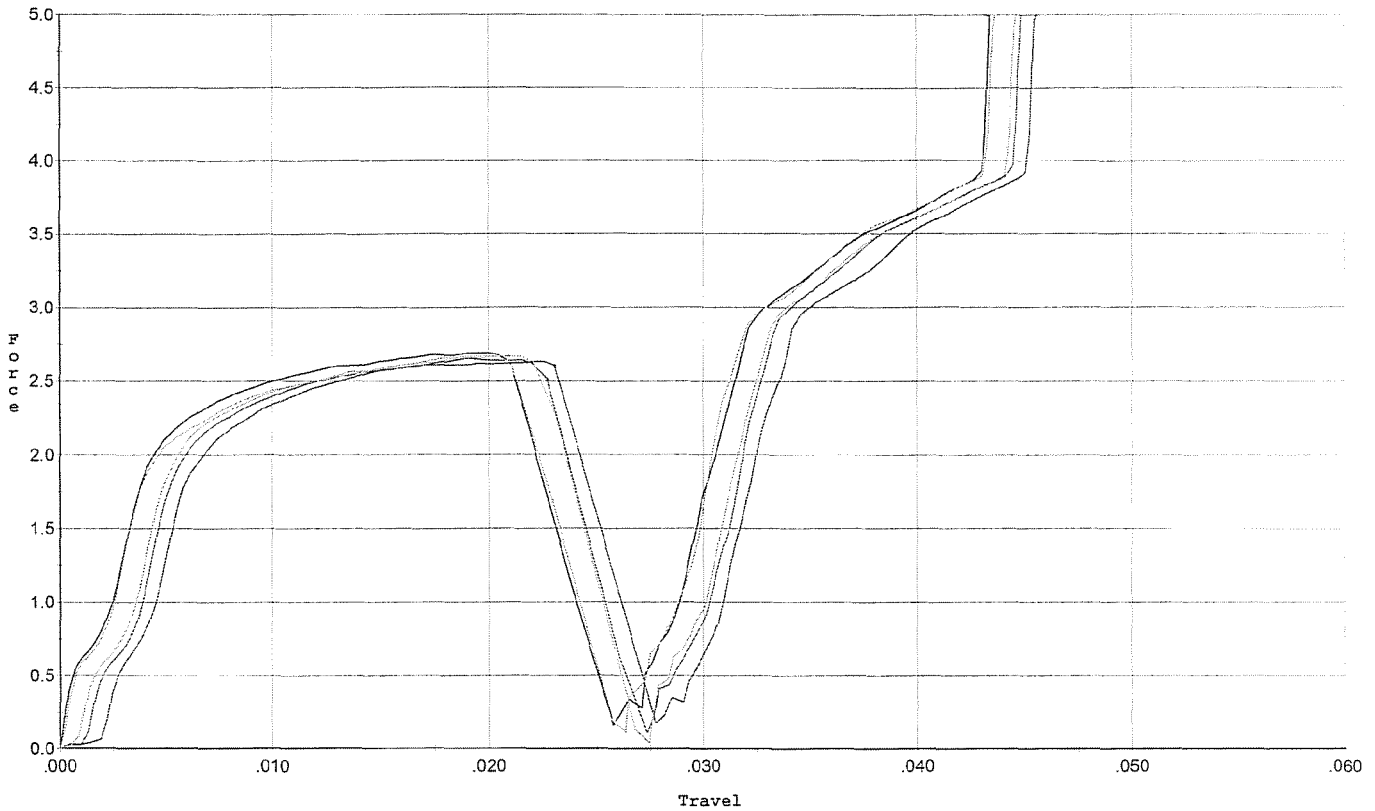
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.427	0.025	0.00	0.016	0.076		Set Trigger
2	4.393	0.024	0.00	0.016	0.073		Set Trigger
3	4.381	0.023	0.00	0.016	0.072		Set Trigger
4	4.392	0.026	0.00	0.016	0.077		Set Trigger
5	4.411	0.026	0.00	0.015	0.076		Set Trigger

A.4.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



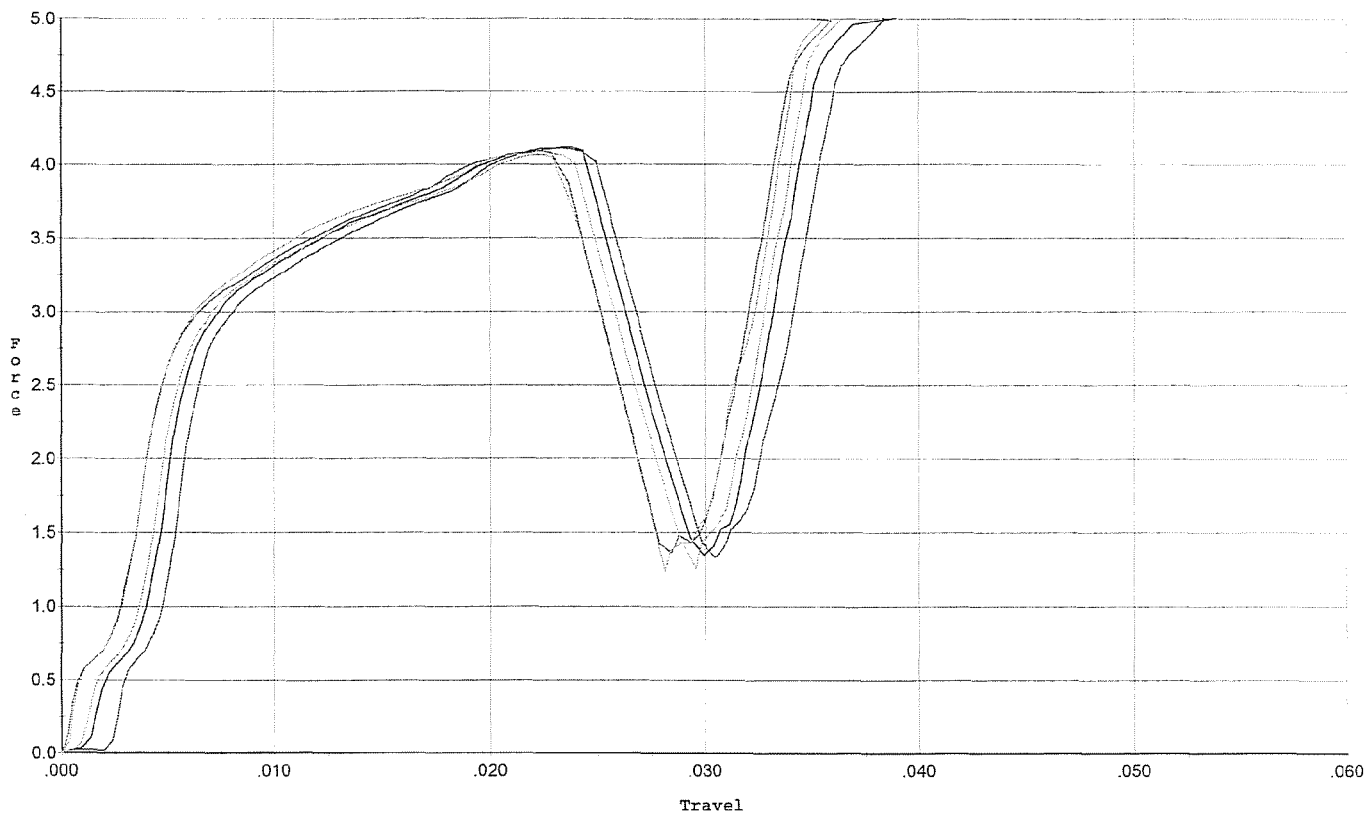
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.023	0.00	0.028	0.044		Set Trigger
2	2.689	0.021	0.00	0.027	0.044		Set Trigger
3	2.652	0.023	0.00	0.028	0.045		Set Trigger
4	2.667	0.023	0.00	0.028	0.046		Set Trigger
5	2.670	0.023	0.00	0.027	0.047		Set Trigger

A-2-66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.025	0.002	0.019	0.068		Set Trigger
2	4.120	0.024	0.00	0.019	0.068		Set Trigger
3	4.092	0.024	0.00	0.018	0.068		Set Trigger
4	4.072	0.024	0.00	0.019	0.067		Set Trigger
5	4.072	0.024	0.00	0.018	0.070		Set Trigger

A-4.09