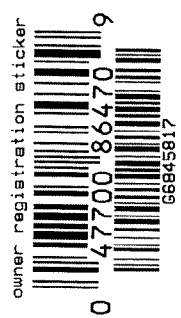
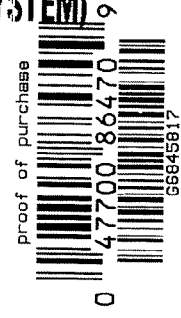


G6845817

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6845817



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6845817

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	RP
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	RP
470	DIS-ASSEMBLE ACTION		4-16-09	RP
472	SERIALIZE BOLT HANDLE		4-17-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR (RP)	4-18-09	(RP)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	RP
510	DRILL AND TAP SIGHT HOLES		4-17-09	JP
520	GOFF BLAST BBL / REC		4-21-09	CJ
540	APPLY COATINGS (BARREL ACTION)		4-29	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	JP
	D) OIL FIRING PIN ASSEMBLY		4-30-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

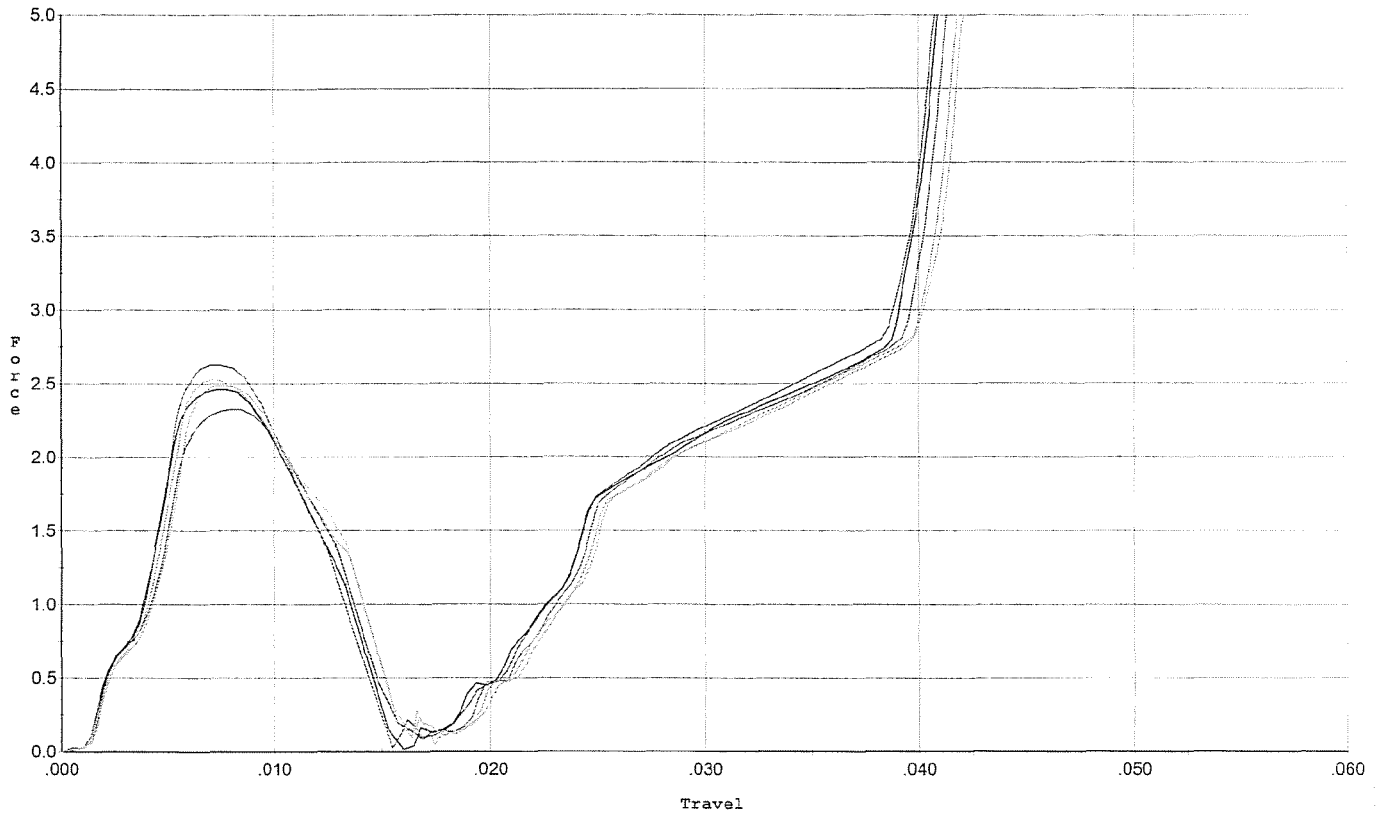
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-8-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	5-8-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-8-09	LN
	J) ASSEMBLE STOCK		4-30-09	LPD
	K) ASSEMBLE SWIVEL STUDS		5-8-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-5-09	WN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	5-5-09	TCR
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		5-8-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>229</u> <u>237</u> <u>231</u> <u>240</u> <u>239</u>	5-7-09	RP
	C) FUNCTION		5-8-09	LN
690	PACK		6/16/09	Fog

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6+/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



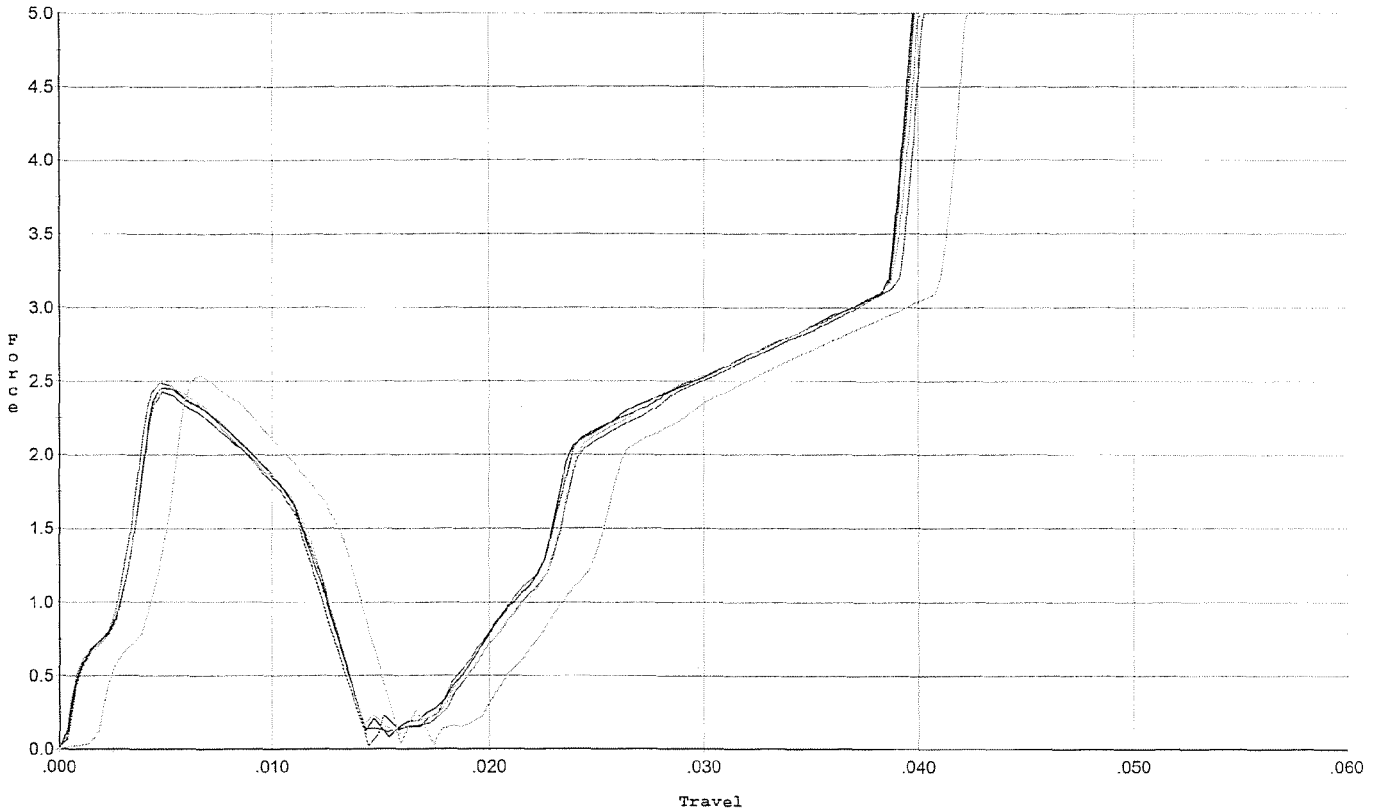
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.326	0.013	0.00	0.032	0.018		Set Trigger
2	2.458	0.013	0.00	0.032	0.019		Set Trigger
3	2.626	0.012	0.00	0.033	0.018		Set Trigger
4	2.534	0.013	0.00	0.033	0.019		Set Trigger
5	2.488	0.013	0.00	0.033	0.019		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6+/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



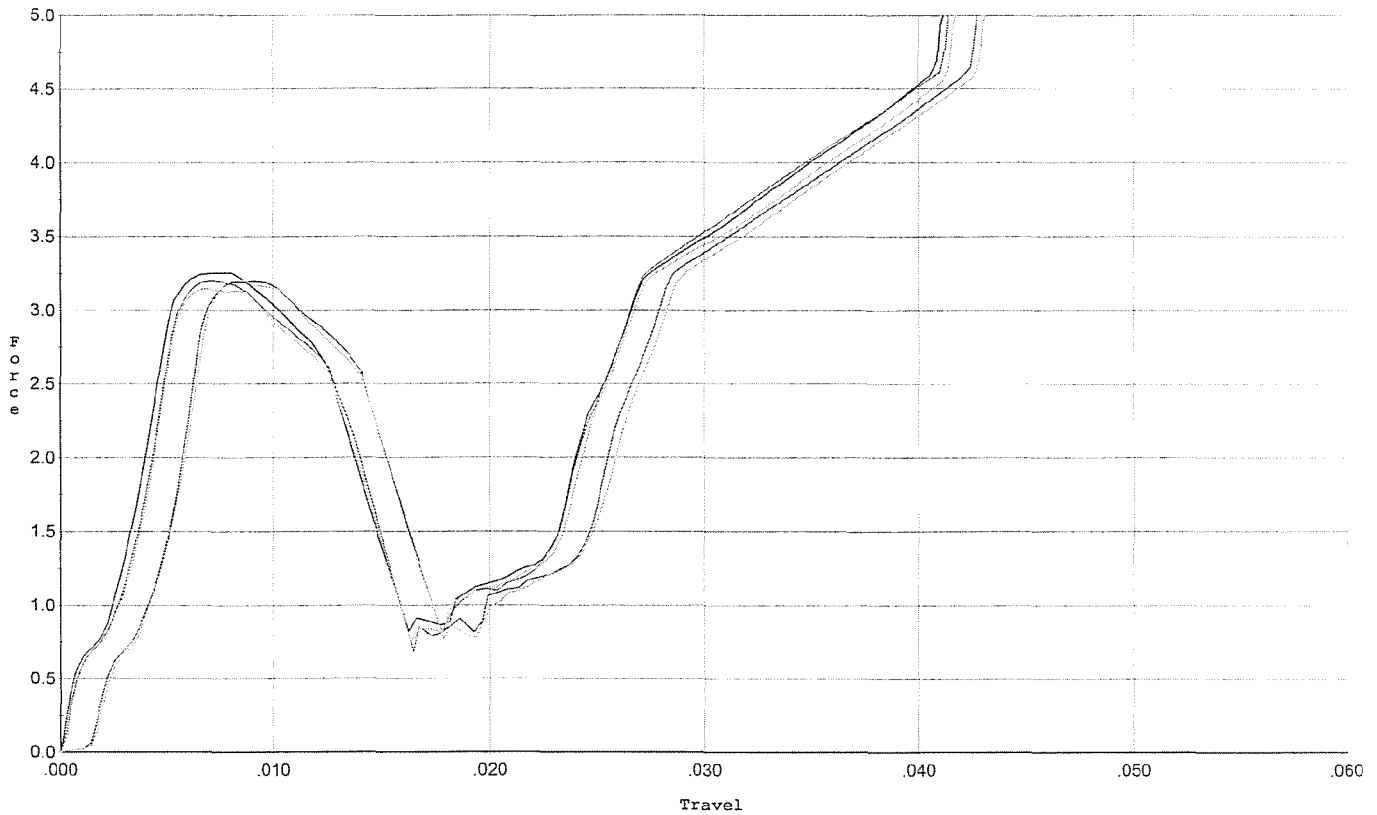
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.427	0.012	0.00	0.032	0.018		Set Trigger
2	2.456	0.012	0.00	0.031	0.019		Set Trigger
3	2.489	0.011	0.00	0.032	0.017		Set Trigger
4	2.467	0.012	0.00	0.032	0.018		Set Trigger
5	2.542	0.013	0.00	0.033	0.019		Set Trigger

A-2.47

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6+/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



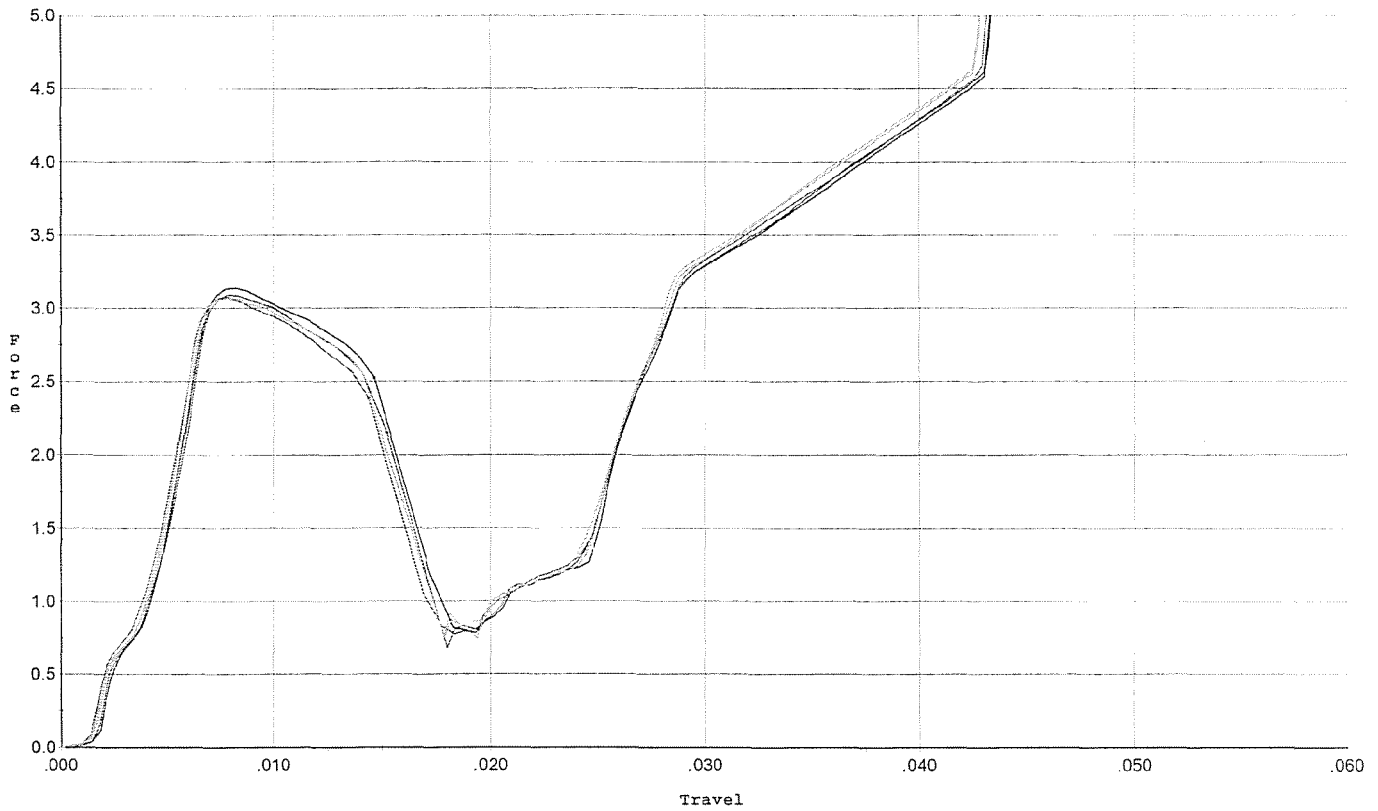
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.199	0.014	0.00	0.029	0.027		Set Trigger
2	3.252	0.013	0.00	0.029	0.027		Set Trigger
3	3.203	0.014	0.00	0.029	0.028		Set Trigger
4	3.147	0.014	0.00	0.029	0.029		Set Trigger
5	3.203	0.014	0.00	0.030	0.027		Set Trigger

A-3-20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6+/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



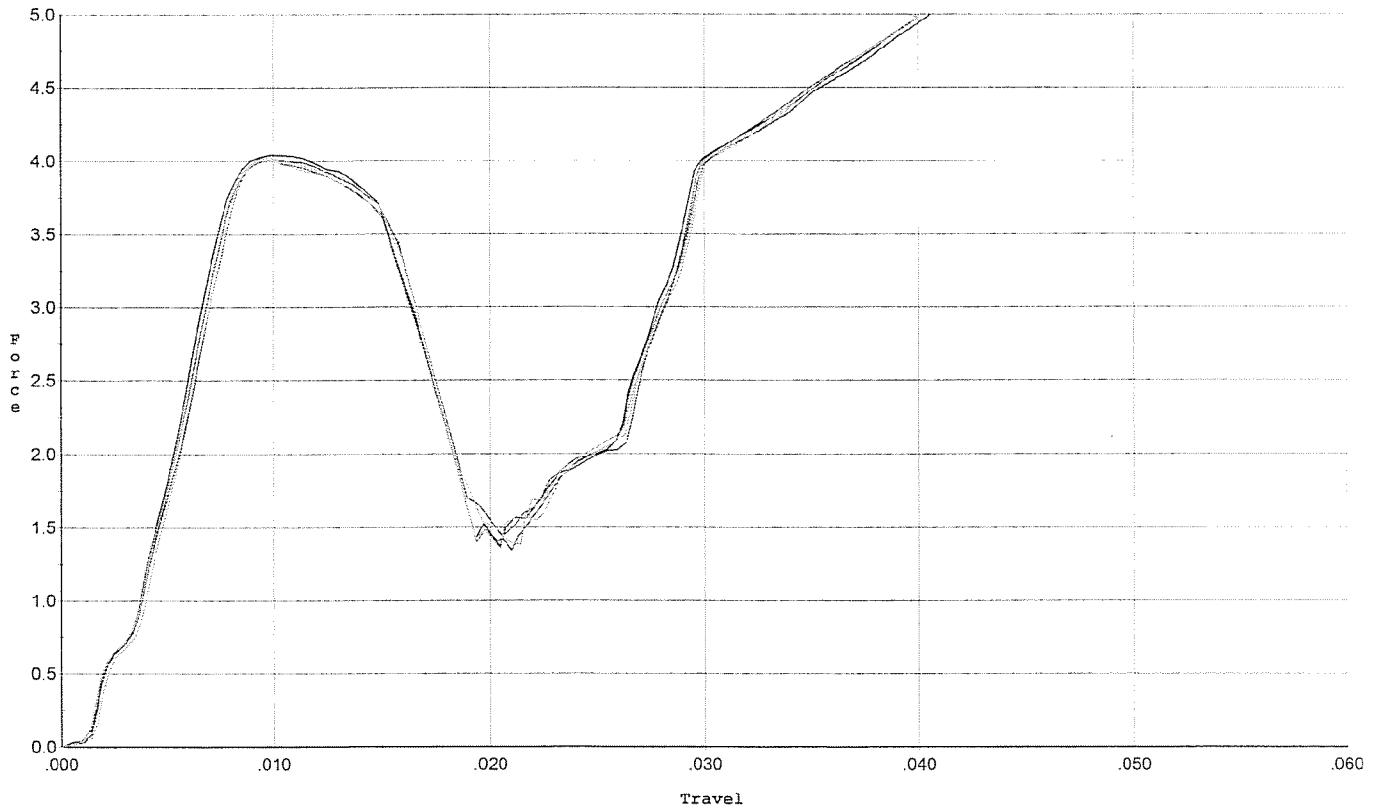
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.091	0.015	0.00	0.030	0.028		Set Trigger
2	3.138	0.015	0.00	0.030	0.028		Set Trigger
3	3.077	0.014	0.00	0.030	0.027		Set Trigger
4	3.065	0.016	0.00	0.029	0.030		Set Trigger
5	3.070	0.016	0.00	0.029	0.030		Set Trigger

A-3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6+/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini 1.0 lb



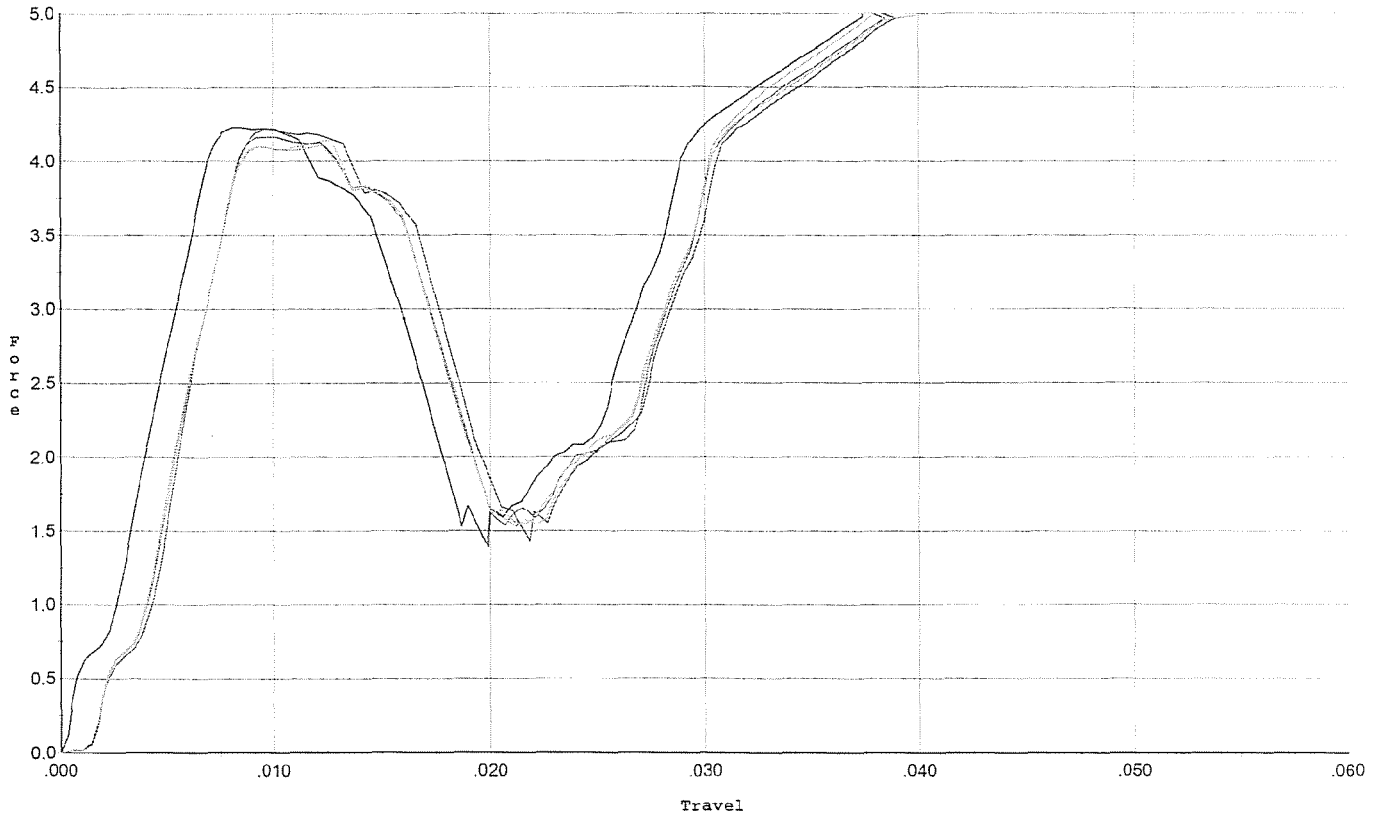
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.019	0.016	0.00	0.028	0.038		Set Trigger
2	4.042	0.017	0.00	0.028	0.041		Set Trigger
3	4.001	0.016	0.00	0.028	0.040		Set Trigger
4	4.020	0.016	0.00	0.028	0.038		Set Trigger
5	4.003	0.017	0.00	0.028	0.041		Set Trigger

A. 4.01

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6+/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/-1.0 lb



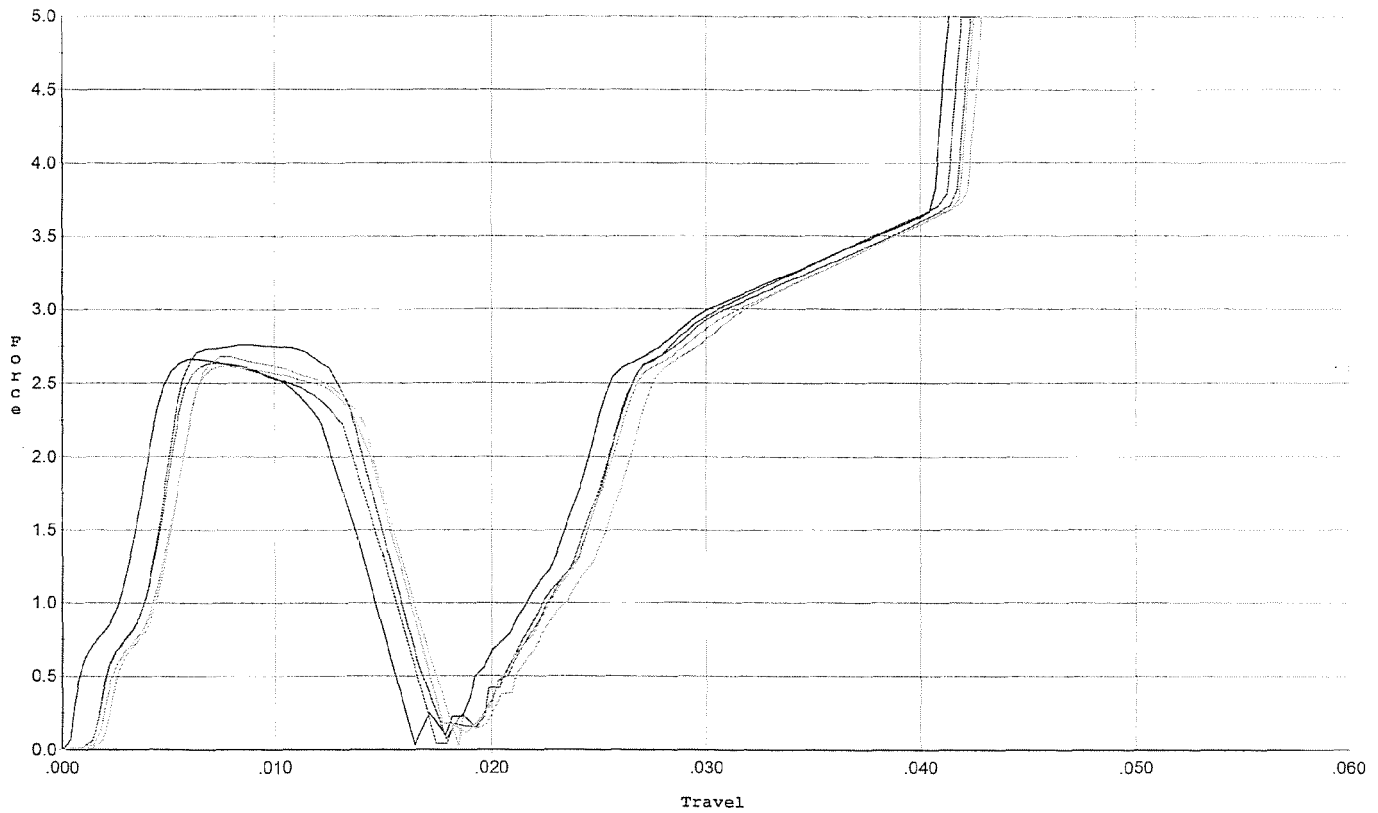
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.219	0.017	0.00	0.028	0.042		Set Trigger
2	4.227	0.016	0.00	0.027	0.043		Set Trigger
3	4.164	0.016	0.00	0.028	0.040		Set Trigger
4	4.107	0.016	0.00	0.028	0.040		Set Trigger
5	4.142	0.016	0.00	0.028	0.040		Set Trigger

A- 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6+/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.761	0.013	0.00	0.030	0.024		Set Trigger
2	2.665	0.014	0.00	0.031	0.025		Set Trigger
3	2.641	0.015	0.00	0.031	0.025		Set Trigger
4	2.620	0.015	0.002	0.031	0.024		Set Trigger
5	2.679	0.014	0.00	0.031	0.024		Set Trigger

A-2.67