

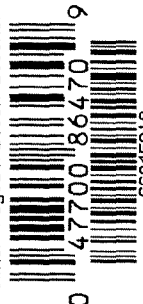
G6845819

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



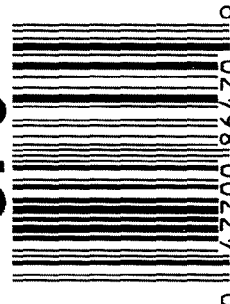
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845819

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66845819

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SPD
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	SPD
470	DIS-ASSEMBLE ACTION		4-16-09	SPD
472	SERIALIZE BOLT HANDLE		4-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	4-18-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4-21-09	CJ
540	APPLY COATINGS (BARREL ACTION)		4-22	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-30-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

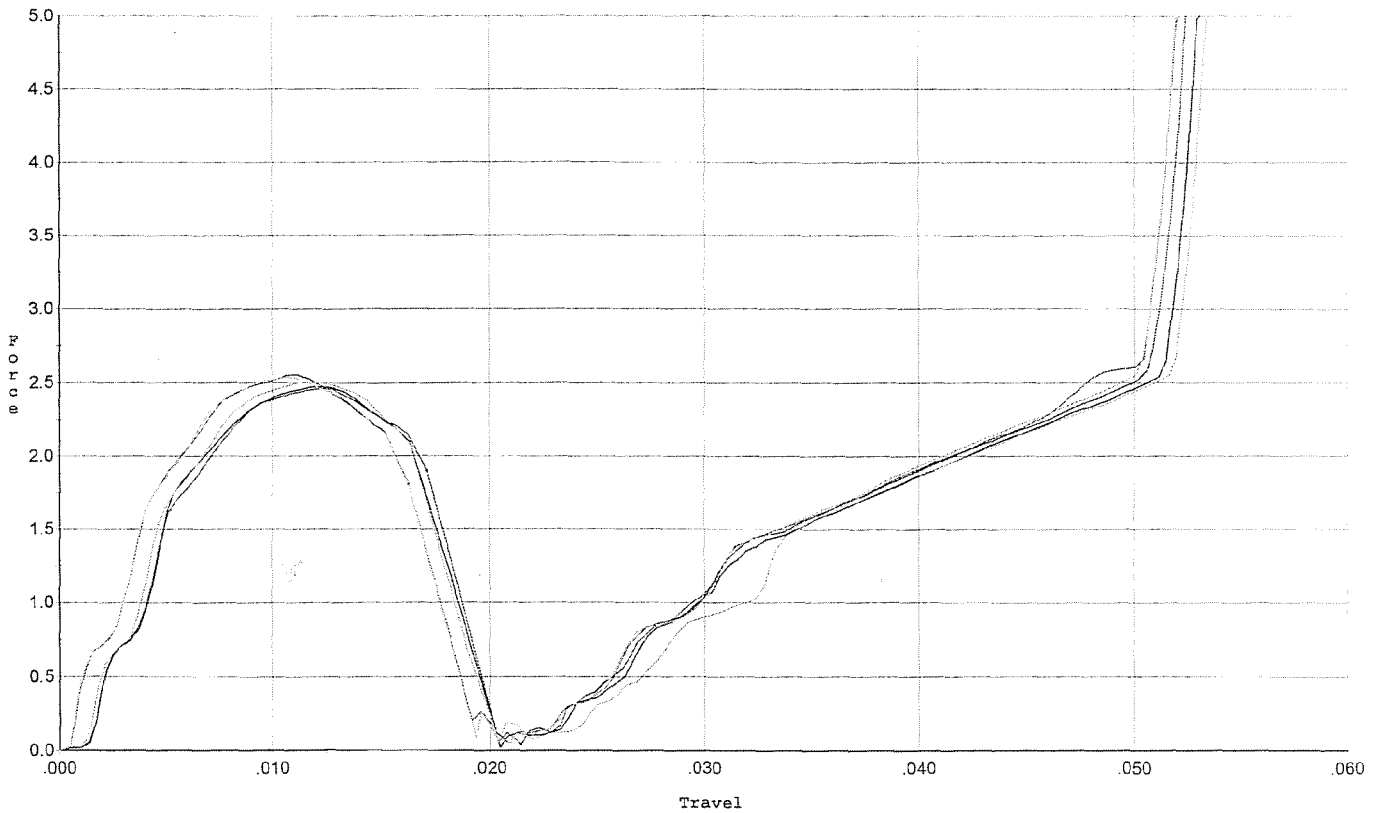
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>42</u> <u>48</u>	5-8-09	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	5-8-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	5-8-09	LH
	J) ASSEMBLE STOCK		4-30-09	LH
	K) ASSEMBLE SWIVEL STUDS		5-8-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	5-5-09	WH
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-5-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-8-09	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>258</u> <u>269</u> <u>268</u> <u>261</u> <u>259</u>	5-7-09	RP
	C) FUNCTION		5-8-09	LH
690	PACK		6/16/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



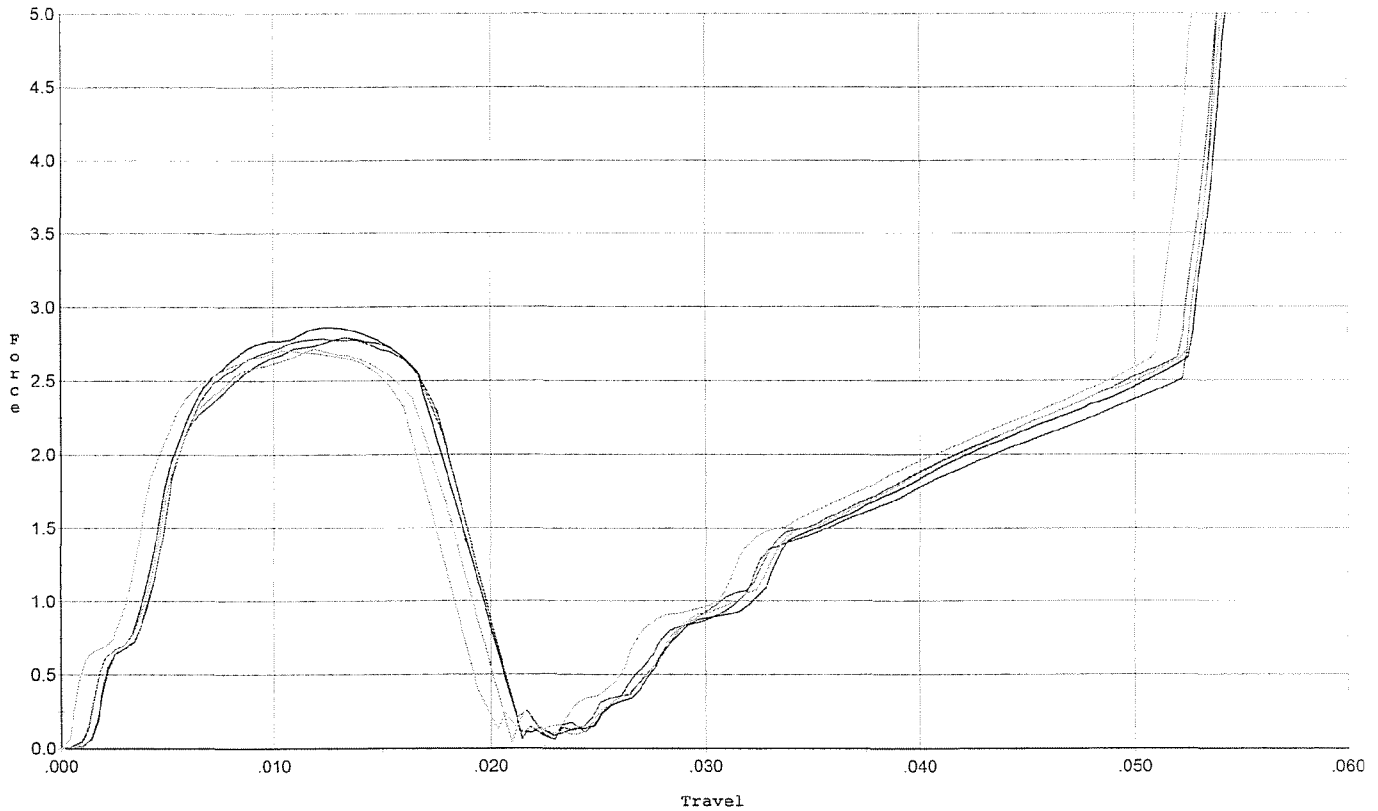
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.017	0.00	0.040	0.028		Set Trigger
2	2.472	0.018	0.00	0.040	0.030		Set Trigger
3	2.555	0.016	0.00	0.040	0.029		Set Trigger
4	2.542	0.016	0.00	0.040	0.029		Set Trigger
5	2.502	0.016	0.00	0.041	0.028		Set Trigger

A-2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



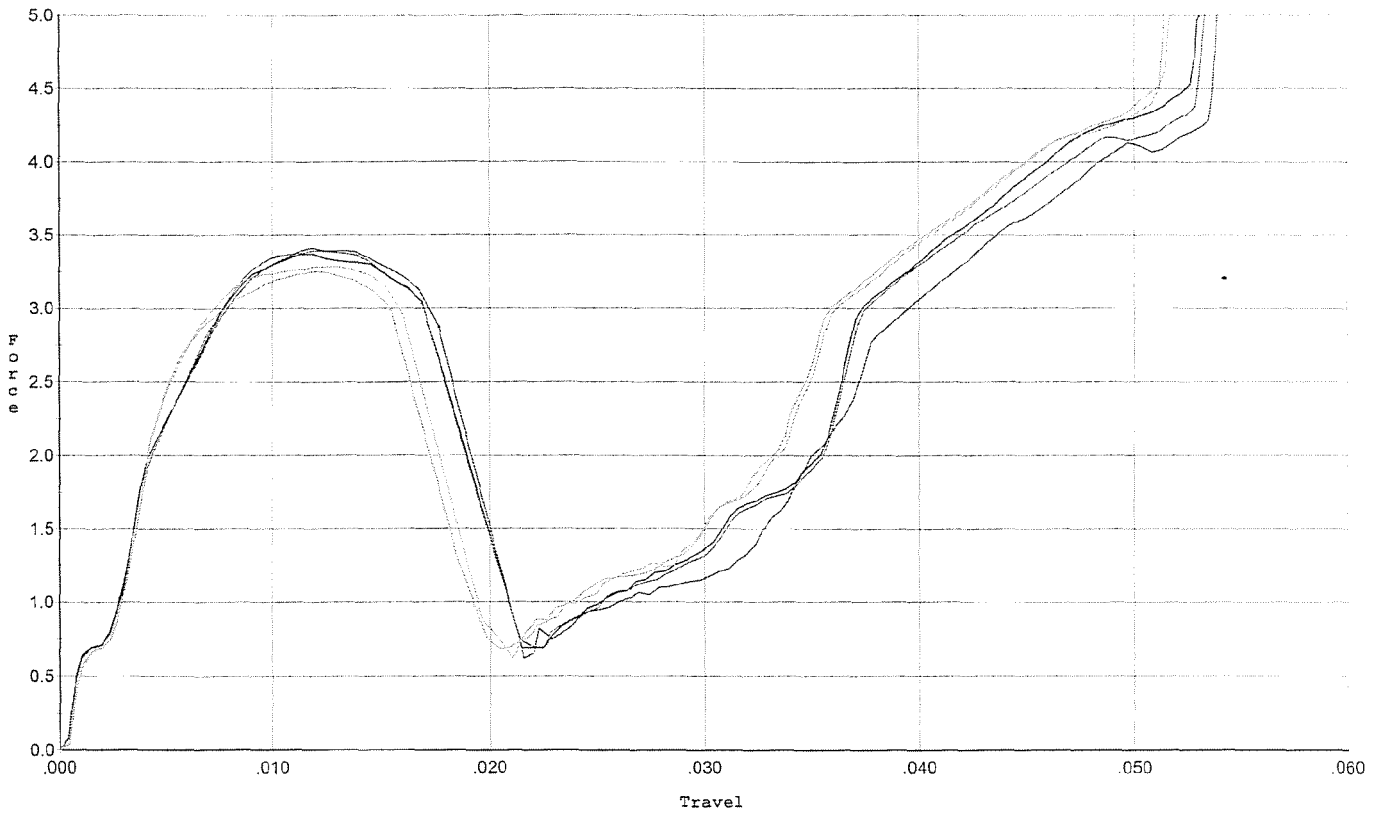
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.793	0.018	0.00	0.040	0.033		Set Trigger
2	2.861	0.019	0.00	0.040	0.036		Set Trigger
3	2.786	0.018	0.00	0.040	0.033		Set Trigger
4	2.704	0.016	0.00	0.040	0.031		Set Trigger
5	2.715	0.018	0.00	0.041	0.033		Set Trigger

A-2.77

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



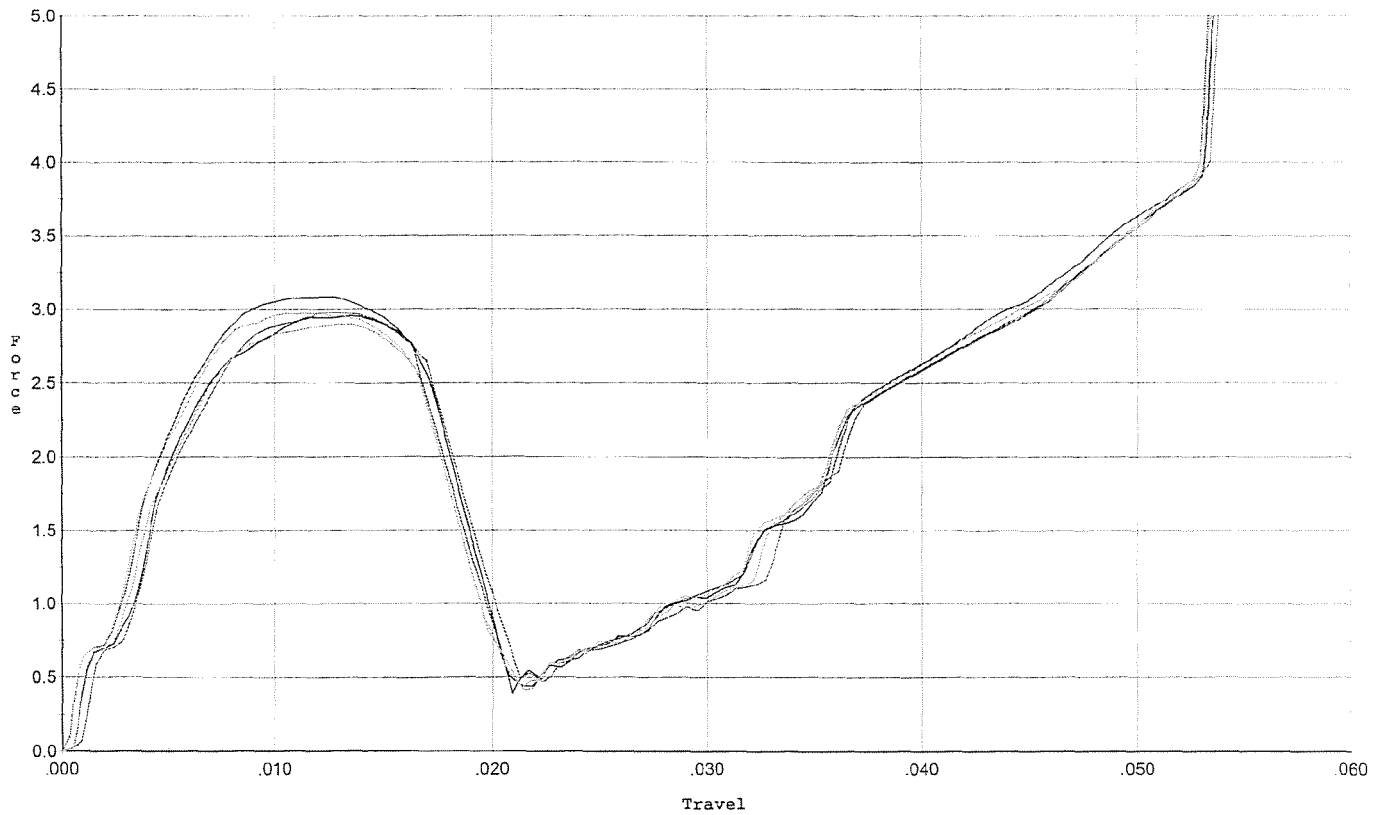
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.409	0.018	0.00	0.038	0.042		Set Trigger
2	3.370	0.019	0.00	0.037	0.044		Set Trigger
3	3.393	0.017	0.00	0.037	0.040		Set Trigger
4	3.283	0.016	0.00	0.036	0.037		Set Trigger
5	3.253	0.015	0.00	0.037	0.035		Set Trigger

A-3-34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



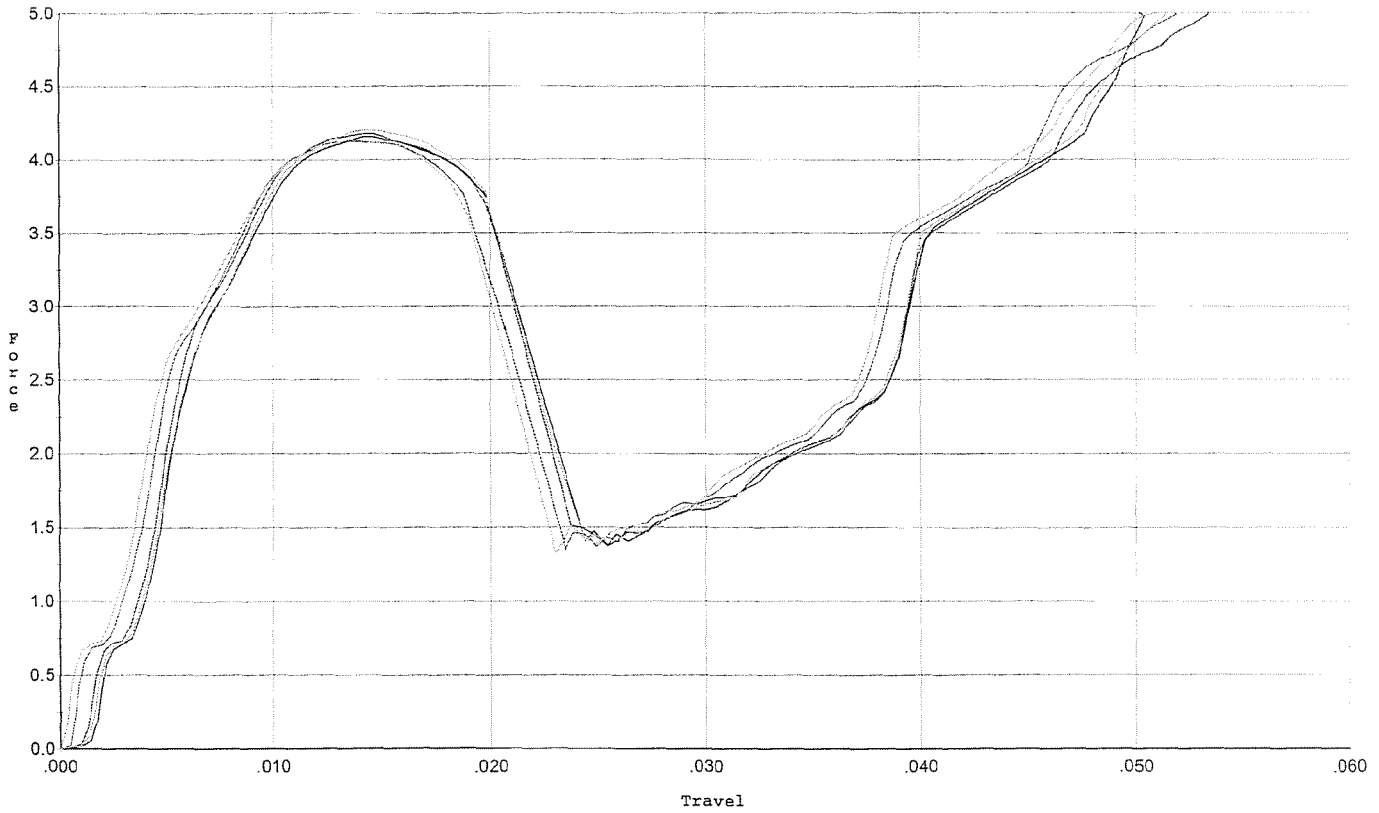
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.084	0.016	0.00	0.039	0.035		Set Trigger
2	2.956	0.017	0.00	0.039	0.035		Set Trigger
3	2.979	0.017	0.00	0.039	0.034		Set Trigger
4	2.974	0.017	0.00	0.039	0.035		Set Trigger
5	2.898	0.017	0.00	0.039	0.034		Set Trigger

A-2.99

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/8/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



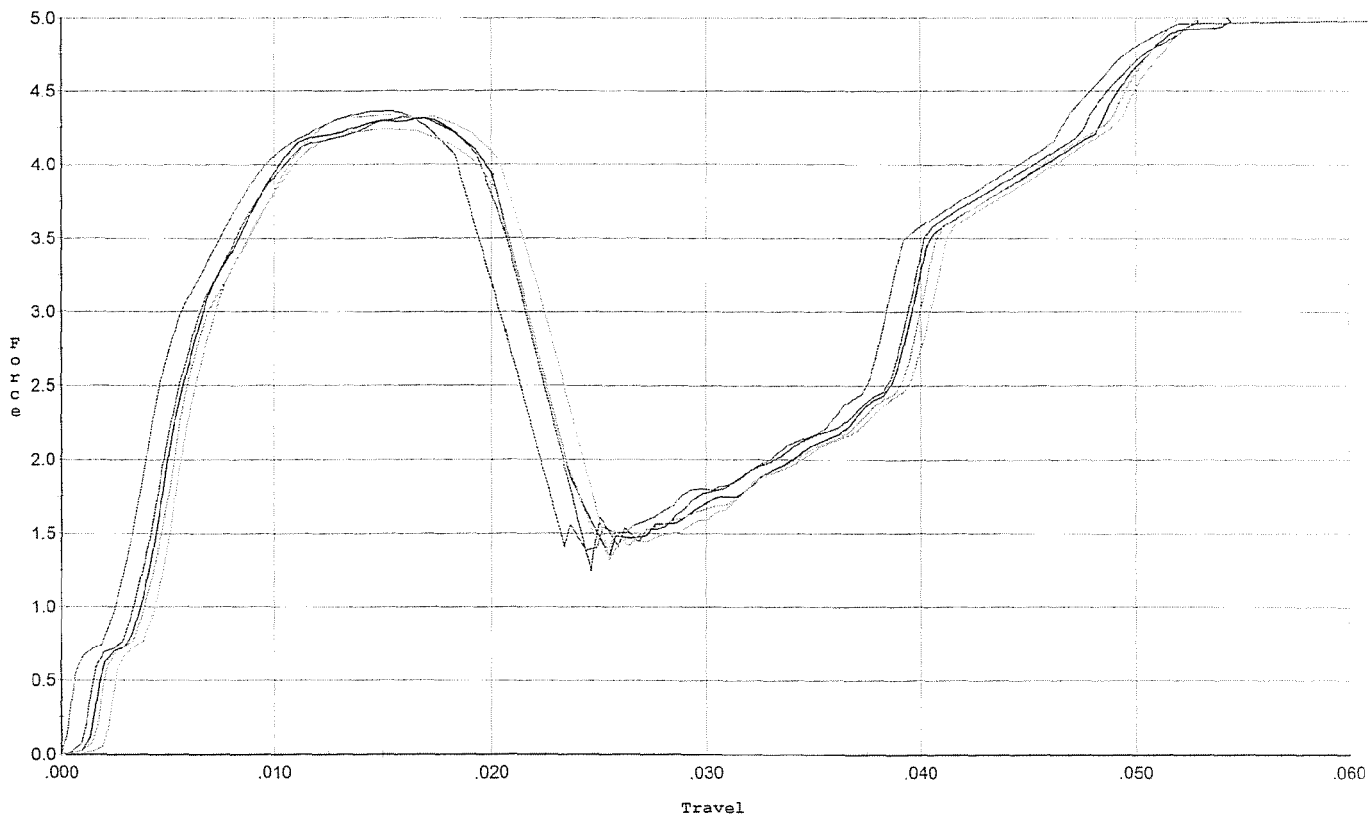
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.020	0.00	0.036	0.055		Set Trigger
2	4.159	0.020	0.00	0.037	0.053		Set Trigger
3	4.128	0.021	0.00	0.036	0.058		Set Trigger
4	4.137	0.019	0.00	0.036	0.054		Set Trigger
5	4.203	0.020	0.00	0.036	0.054		Set Trigger

A-4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



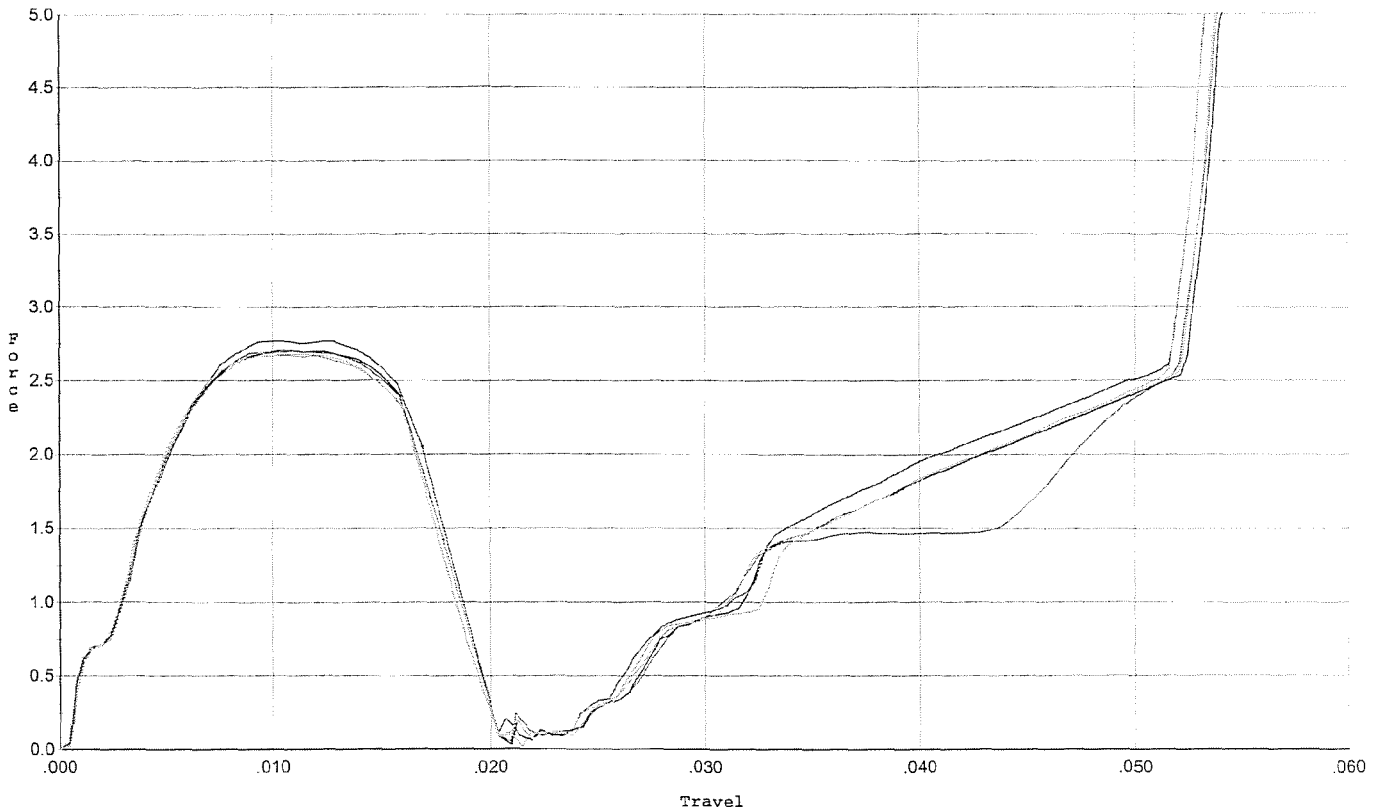
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.323	0.021	0.00	0.036	0.059		Set Trigger
2	4.312	0.020	0.00	0.036	0.057		Set Trigger
3	4.365	0.021	0.00	0.036	0.061		Set Trigger
4	4.335	0.022	0.00	0.036	0.063		Set Trigger
5	4.240	0.020	0.00	0.037	0.056		Set Trigger

A4-31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



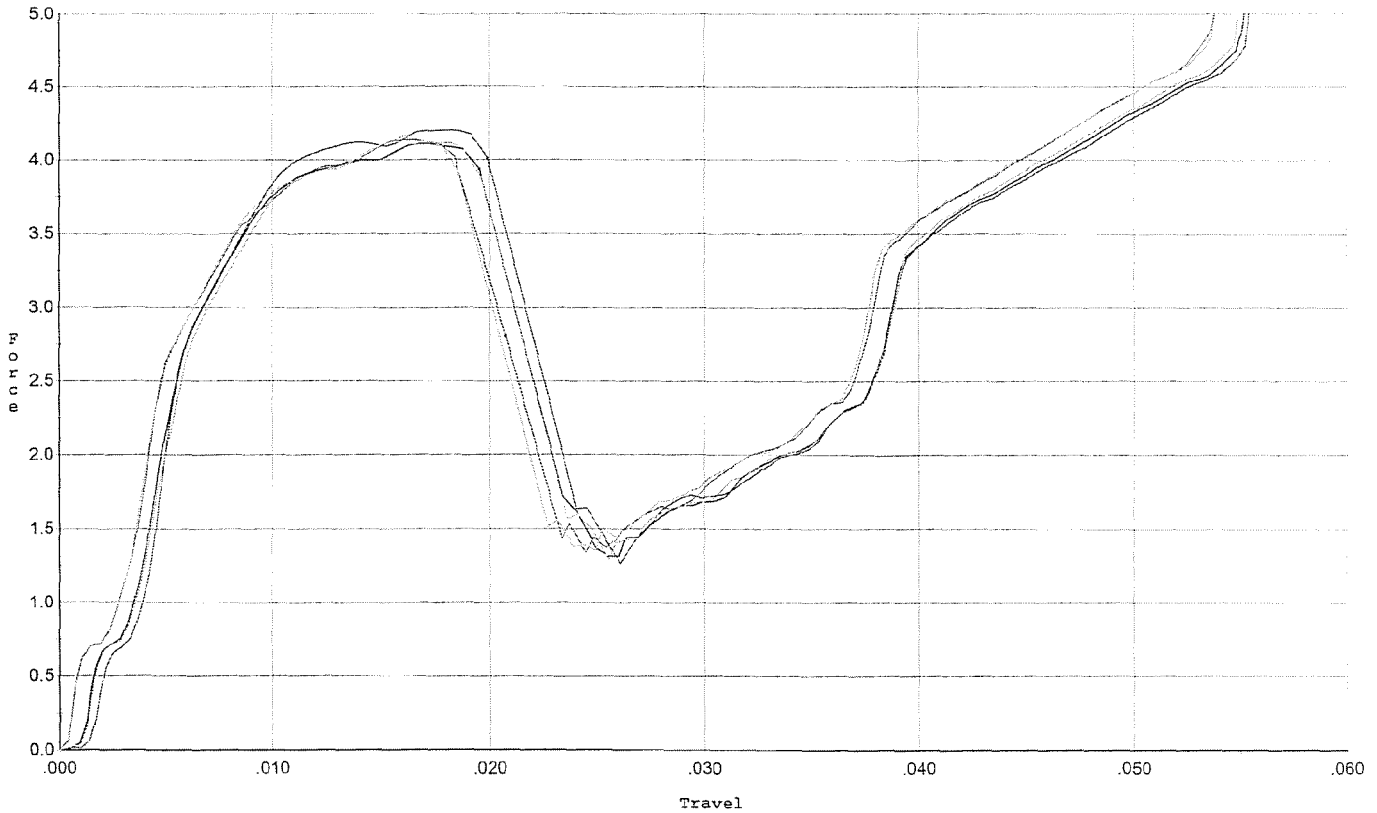
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.767	0.017	0.00	0.040	0.033		Set Trigger
2	2.706	0.018	0.00	0.041	0.034		Set Trigger
3	2.701	0.018	0.00	0.041	0.034		Set Trigger
4	2.669	0.016	0.00	0.041	0.031		Set Trigger
5	2.684	0.018	0.00	0.040	0.034		Set Trigger

A-2-70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/8/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.200	0.020	0.00	0.036	0.056		Set Trigger
2	4.109	0.020	0.00	0.036	0.054		Set Trigger
3	4.141	0.021	0.00	0.035	0.058		Set Trigger
4	4.166	0.019	0.00	0.035	0.052		Set Trigger
5	4.115	0.020	0.00	0.036	0.054		Set Trigger

A 4.14