

Q6845822

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



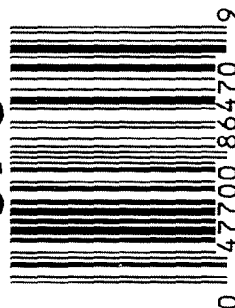
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845822

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6845822

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-23-09	SP
430	ASSEMBLE TO STOCK		7-23-09	SP
440	PROOF		7-23-09	SP
460	CHECK HEADSPACE	MAGNA-FLUX	7-23-09	SP
470	DIS-ASSEMBLE ACTION		7-23-09	SP
472	SERIALIZE BOLT HANDLE		7-24-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	7/28/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	AWD
510	DRILL AND TAP SIGHT HOLES		7-24-09	SP
520	GOFF BLAST BBL / REC		7/30/09	7/10
540	APPLY COATINGS (BARREL ACTION)		8/13	-
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-31-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

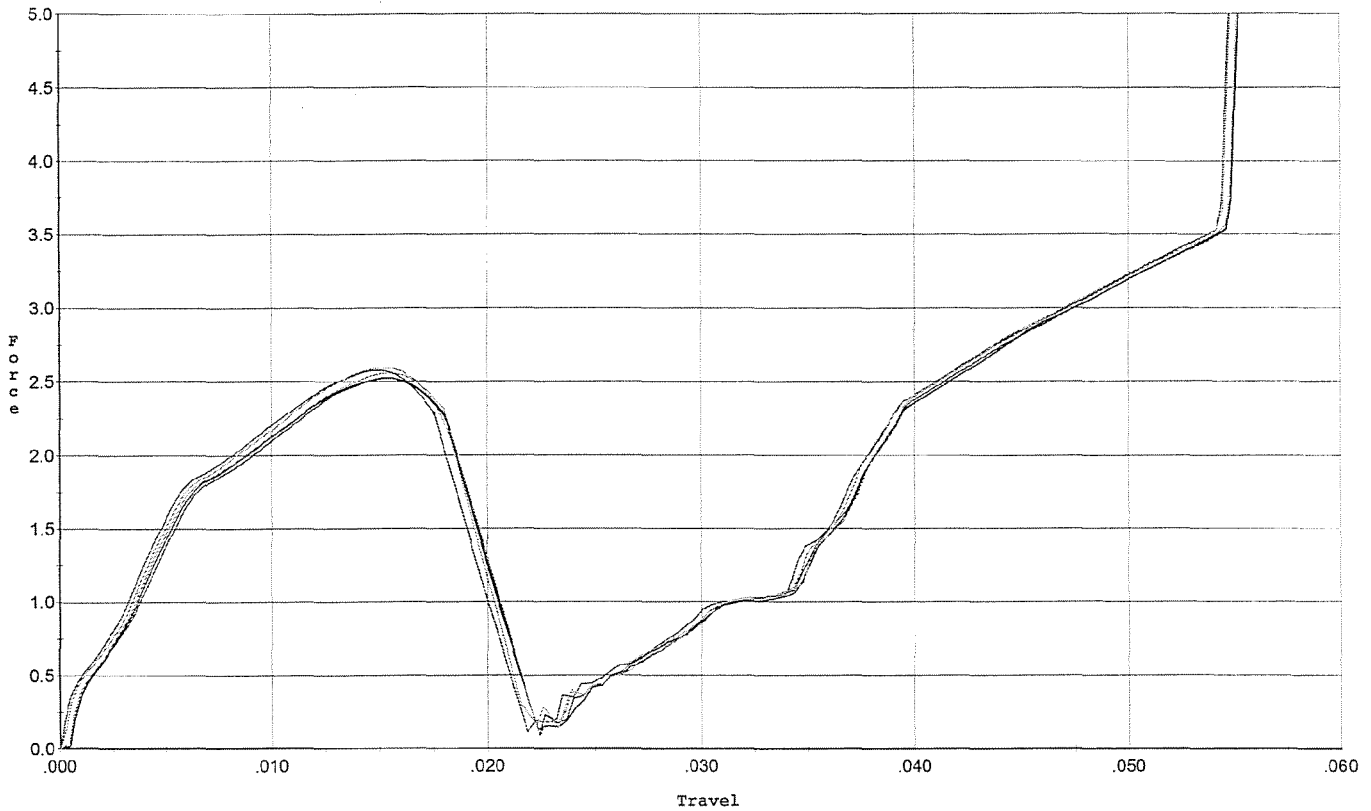
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.2</u>	<u>2.2</u>	<u>2.2</u>	9-1-09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.2</u>	<u>3.2</u>	<u>3.0</u>	9-1-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.023</u>	9-1-09	RP		
	J) ASSEMBLE STOCK					831-09	RP		
	K) ASSEMBLE SWIVEL STUDS					9-1-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9/1/09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9/1/09	TCR		
670	FINAL INSPECTION A) HEADSPACE					9-1-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u>	<u>2.71</u>	<u>2.81</u>	<u>2.61</u>	<u>2.62</u>	9-1-09	RP
	C) FUNCTION					9-1-09	RP		
690	PACK					9-2-09	TC		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



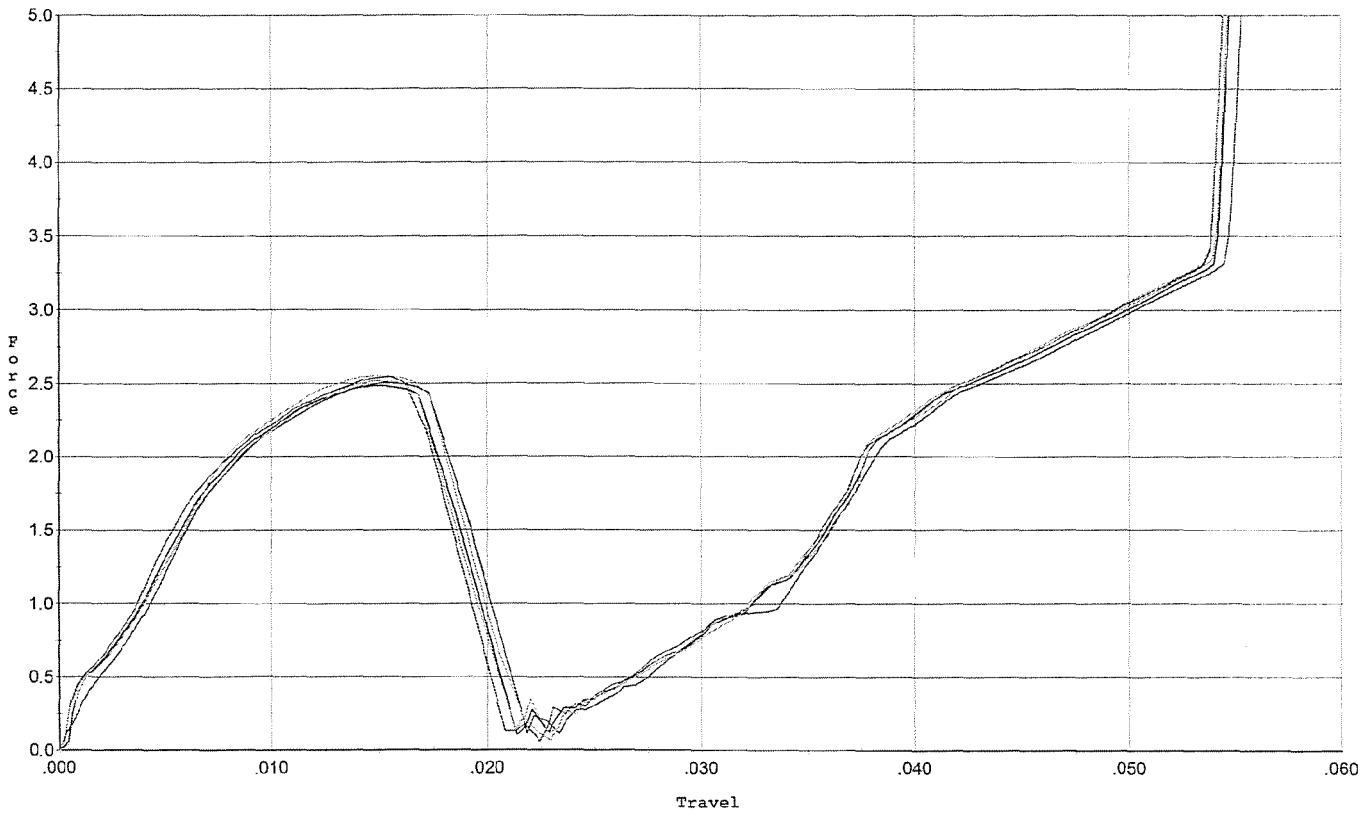
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.018	0.00	0.040	0.030		Set Trigger
2	2.522	0.018	0.00	0.040	0.031		Set Trigger
3	2.577	0.018	0.00	0.040	0.031		Set Trigger
4	2.592	0.018	0.00	0.039	0.032		Set Trigger
5	2.559	0.020	0.00	0.039	0.034		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



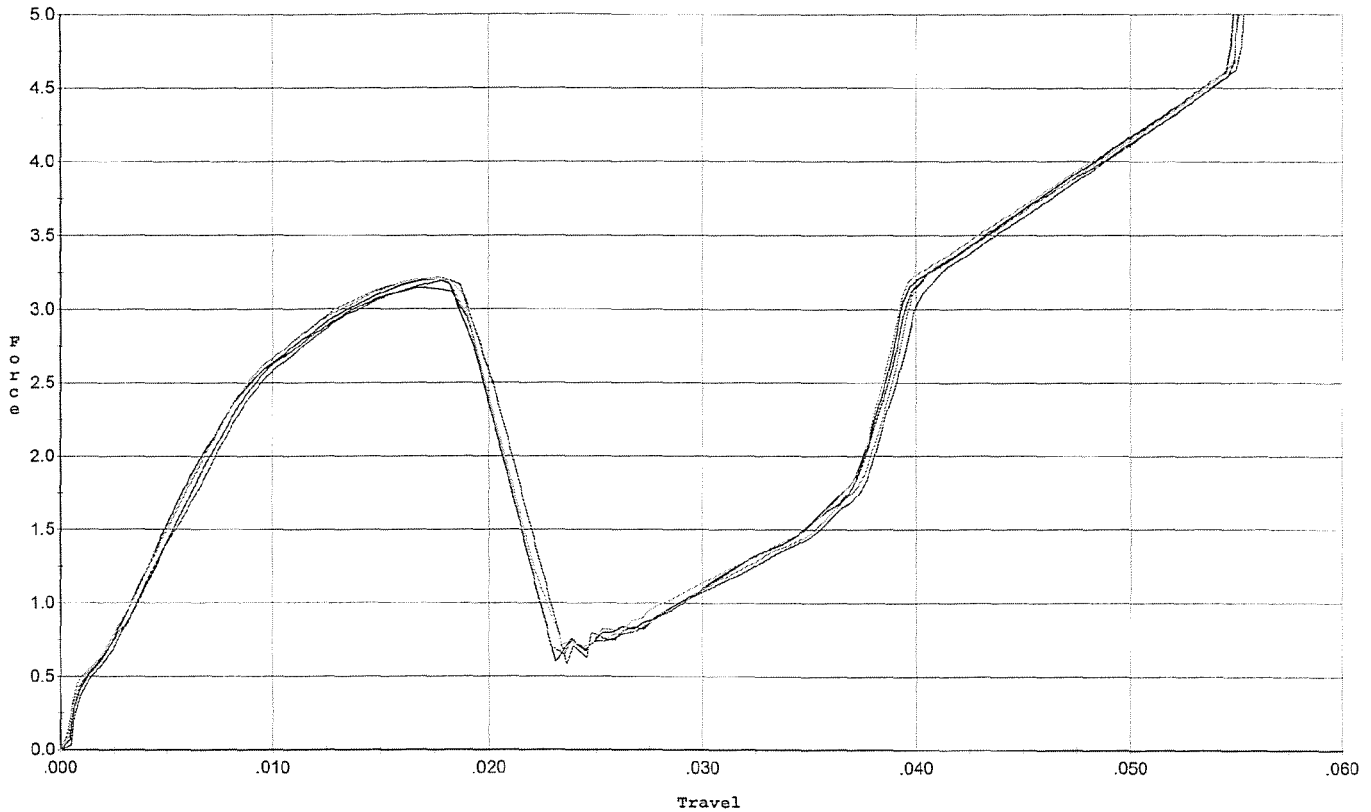
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.506	0.019	0.00	0.040	0.032		Set Trigger
2	2.486	0.019	0.00	0.040	0.031		Set Trigger
3	2.545	0.017	0.00	0.040	0.029		Set Trigger
4	2.555	0.017	0.00	0.040	0.030		Set Trigger
5	2.519	0.017	0.00	0.040	0.028		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



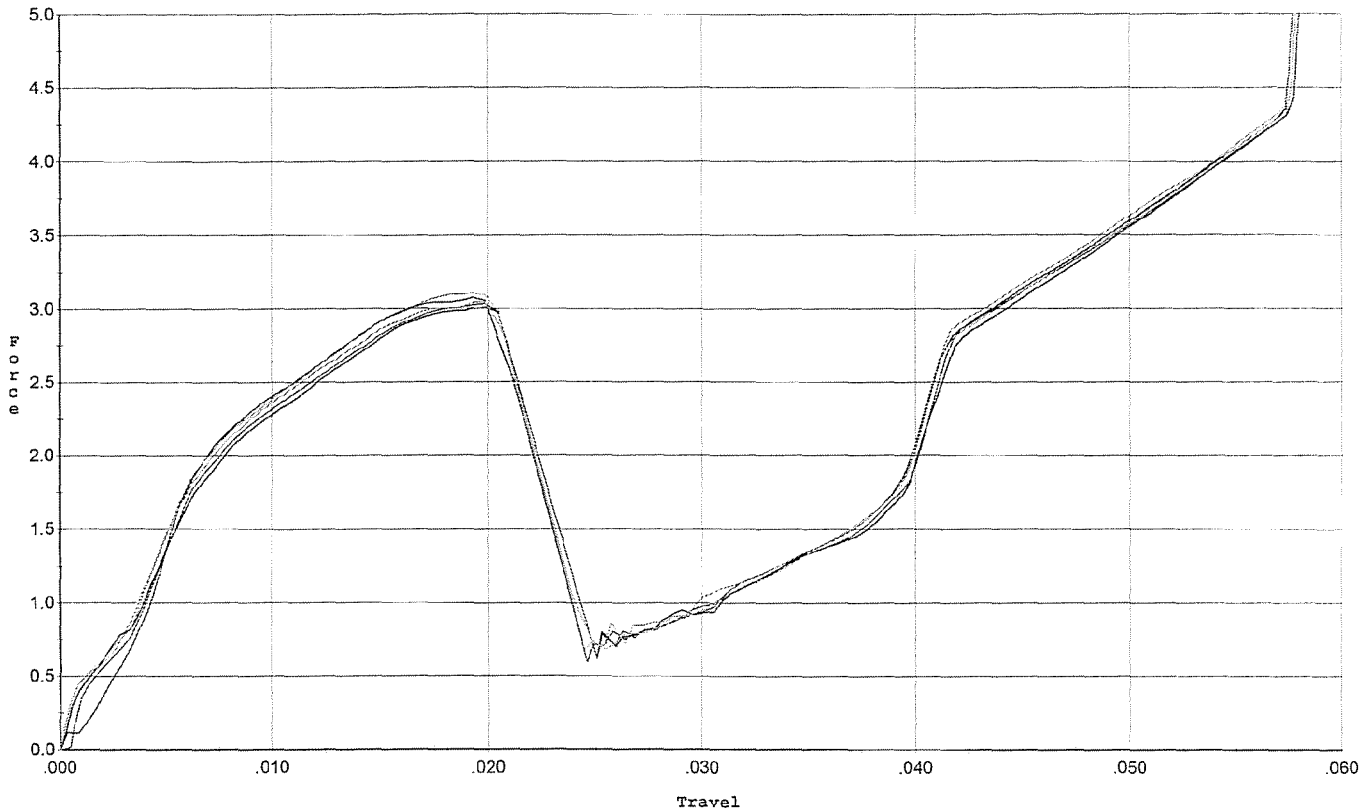
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.019	0.00	0.038	0.039		Set Trigger
2	3.204	0.019	0.00	0.038	0.040		Set Trigger
3	3.201	0.020	0.00	0.038	0.042		Set Trigger
4	3.218	0.019	0.00	0.038	0.040		Set Trigger
5	3.202	0.019	0.00	0.038	0.040		Set Trigger

Aug 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



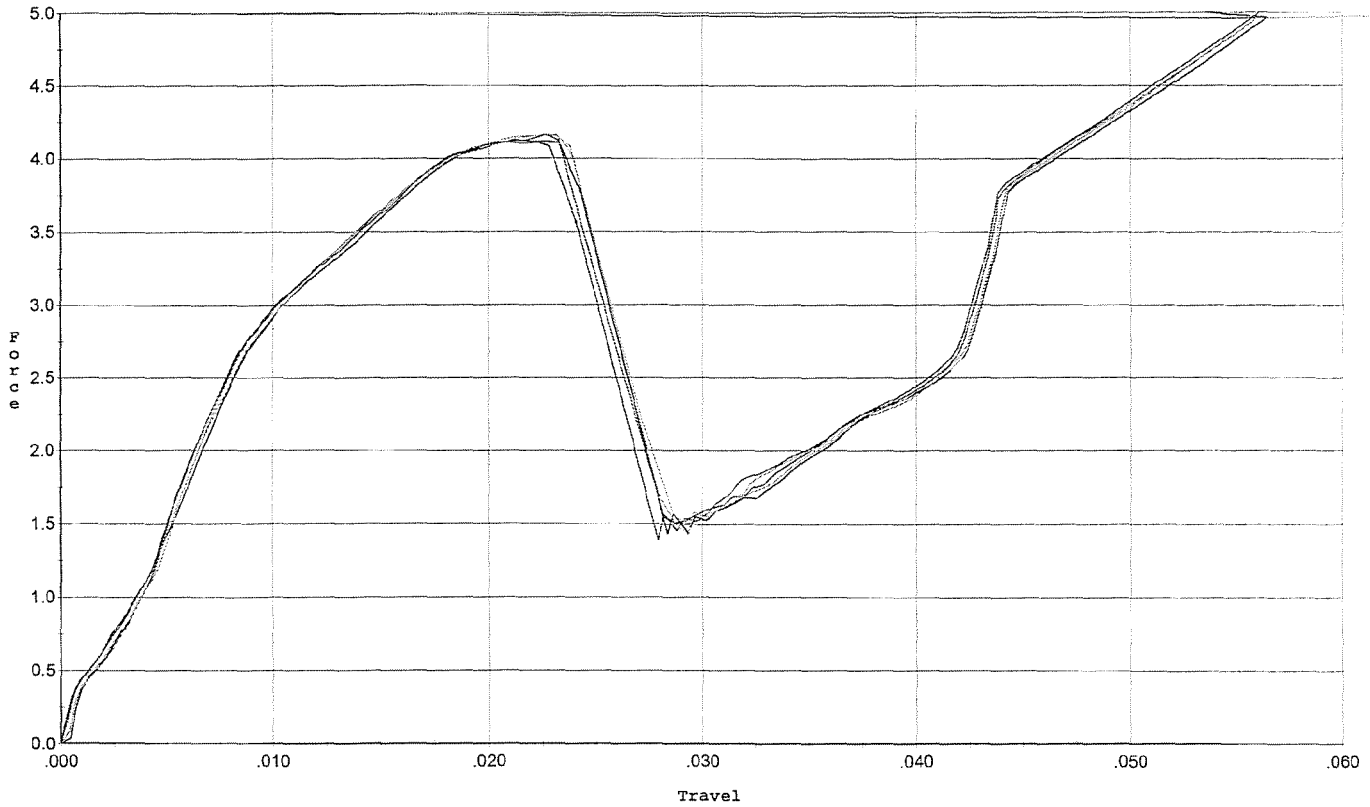
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.075	0.021	0.00	0.040	0.042		Set Trigger
2	3.012	0.020	0.00	0.040	0.040		Set Trigger
3	3.031	0.020	0.00	0.040	0.041		Set Trigger
4	3.045	0.021	0.00	0.040	0.042		Set Trigger
5	3.105	0.020	0.00	0.040	0.042		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



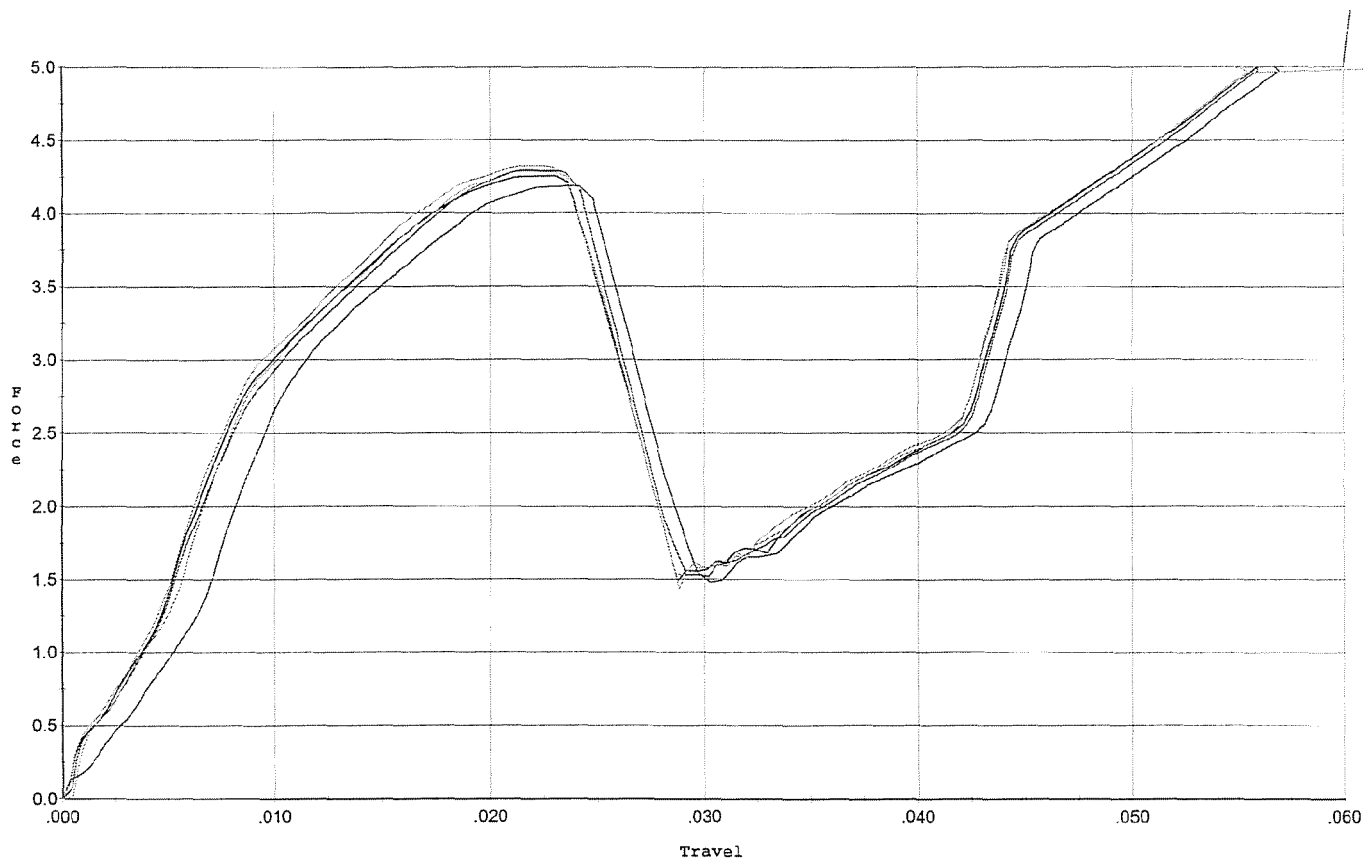
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.024	0.00	0.036	0.064		Set Trigger
2	4.125	0.024	0.00	0.036	0.064		Set Trigger
3	4.162	0.023	0.00	0.036	0.062		Set Trigger
4	4.167	0.024	0.00	0.035	0.064		Set Trigger
5	4.160	0.024	0.00	0.036	0.064		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



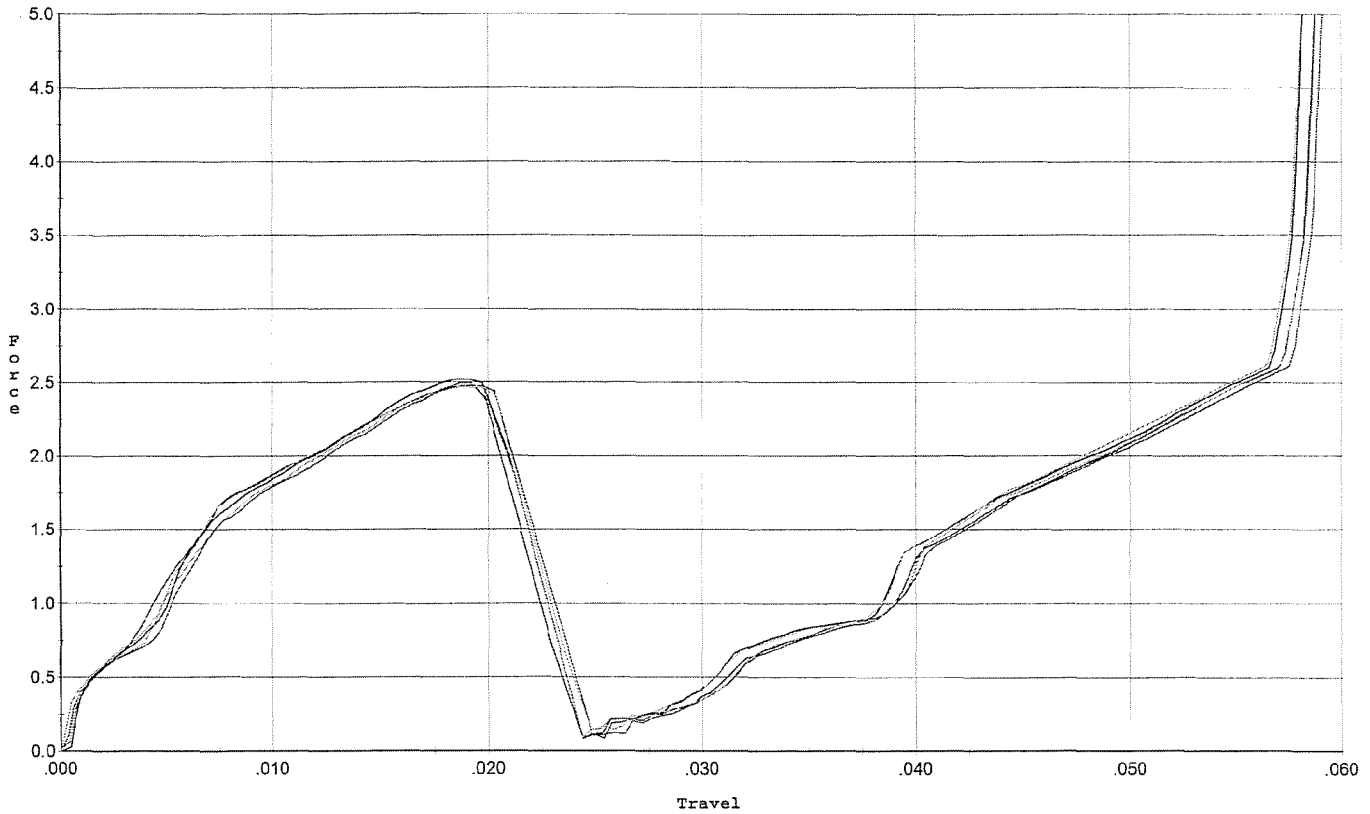
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.025	0.00	0.036	0.063		Set Trigger
2	4.252	0.026	0.00	0.035	0.070		Set Trigger
3	4.293	0.024	0.00	0.035	0.066		Set Trigger
4	4.287	0.025	0.00	0.035	0.069		Set Trigger
5	4.323	0.026	0.00	0.035	0.072		Set Trigger

Avg 4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



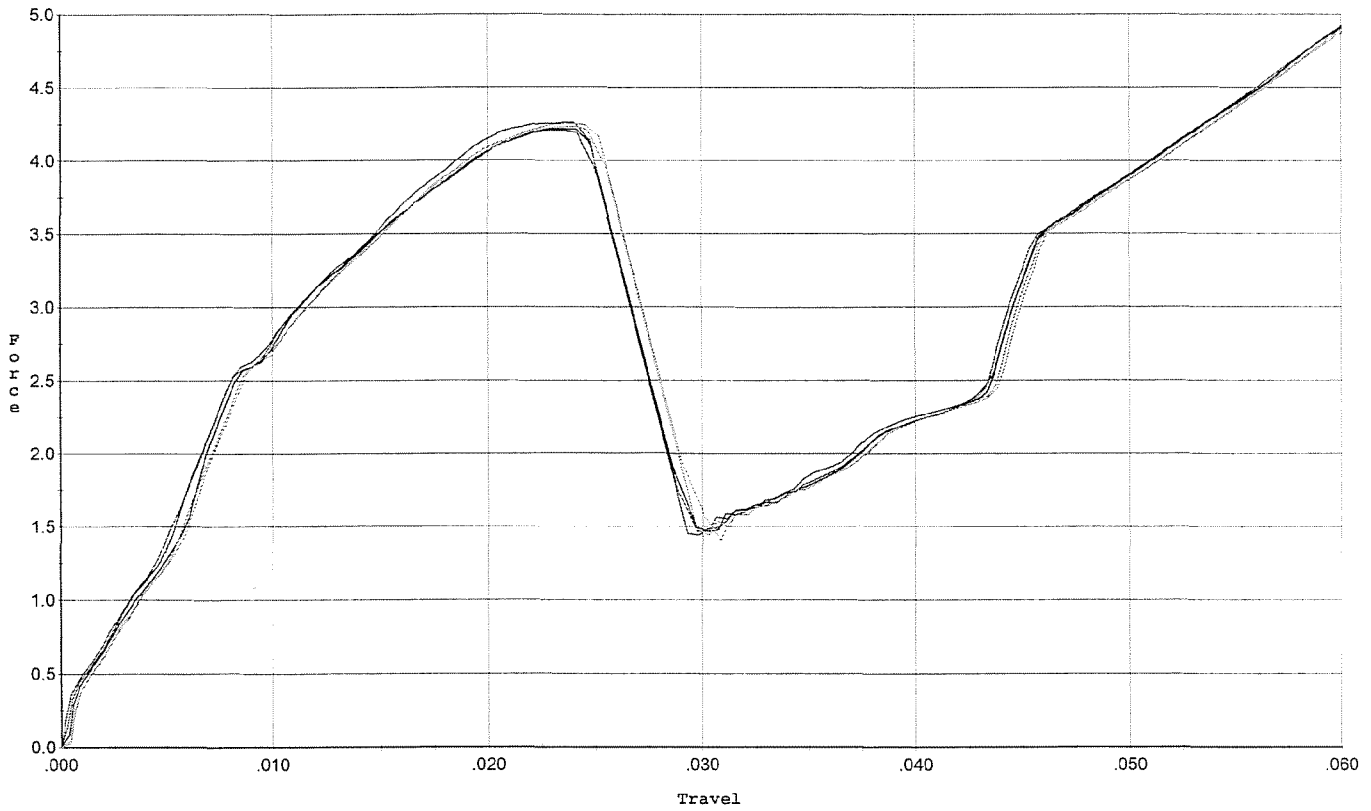
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.020	0.00	0.043	0.032		Set Trigger
2	2.520	0.021	0.00	0.042	0.034		Set Trigger
3	2.480	0.020	0.00	0.043	0.032		Set Trigger
4	2.476	0.020	0.00	0.042	0.033		Set Trigger
5	2.485	0.021	0.00	0.042	0.034		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/28/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.206	0.025	0.00	0.036	0.067		Set Trigger
2	4.216	0.025	0.00	0.036	0.066		Set Trigger
3	4.260	0.025	0.00	0.036	0.067		Set Trigger
4	4.233	0.025	0.00	0.036	0.068		Set Trigger
5	4.252	0.025	0.00	0.036	0.067		Set Trigger

Avg 4.23