

G6845824

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

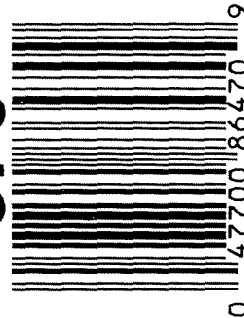
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6845824

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6845824

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	SP
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR	4-24-09	AS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-27-09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28/09	SP
540	APPLY COATINGS (BARREL ACTION)		4-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	4-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-5-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

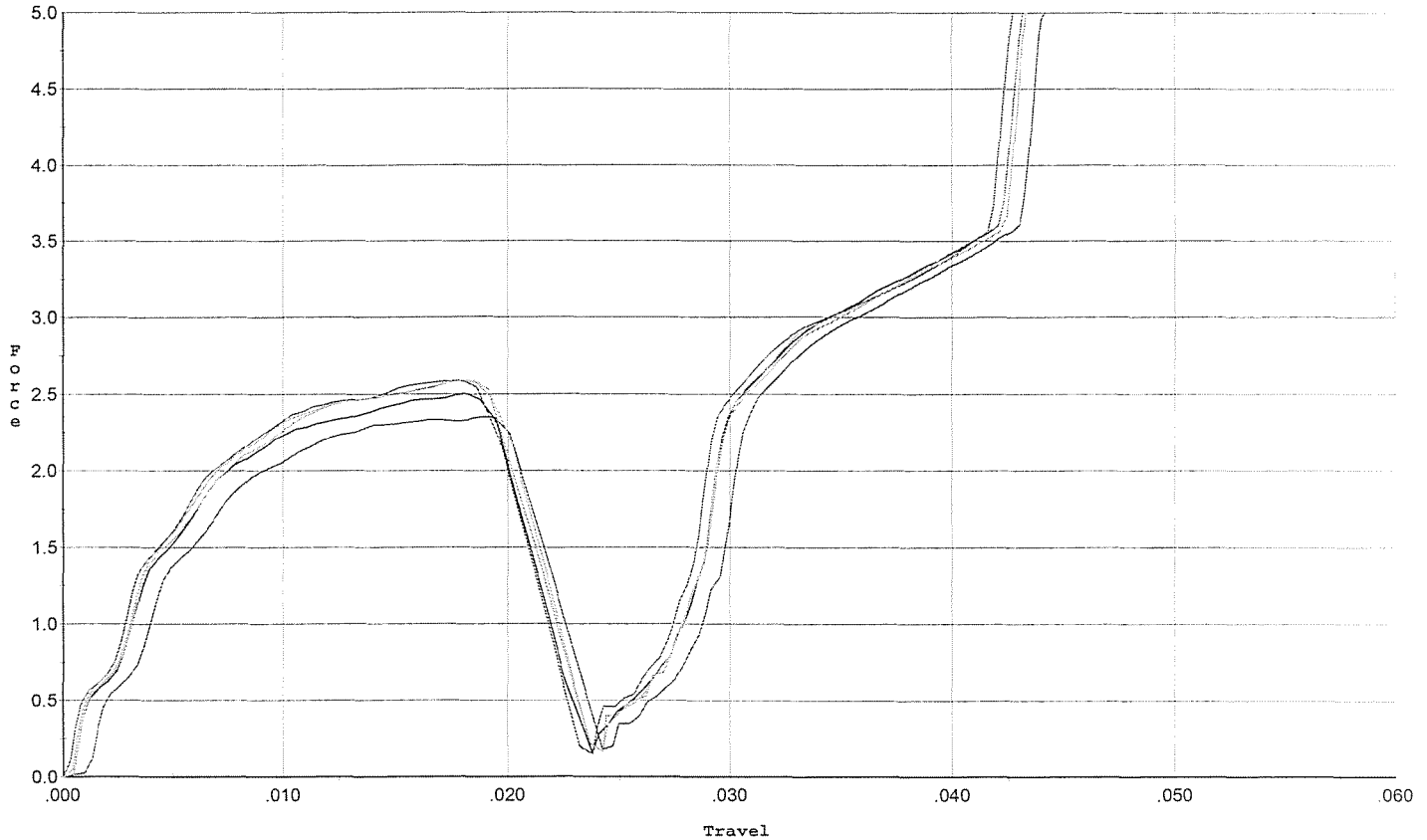
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	5-14-09	RPD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	5-14-09	RPD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.026</u> <u>.026</u>	5-14-09	RPD
	J) ASSEMBLE STOCK		5-5-09	RPD
	K) ASSEMBLE SWIVEL STUDS		5-14-09	RPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-6-09	RPD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-6-09	RP
670	FINAL INSPECTION A) HEADSPACE		5-14-09	RPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.43</u> <u>2.43</u> <u>2.48</u> <u>2.46</u>	5-7-09	RP
	C) FUNCTION		5-14-09	RPD
690	PACK		6/22/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



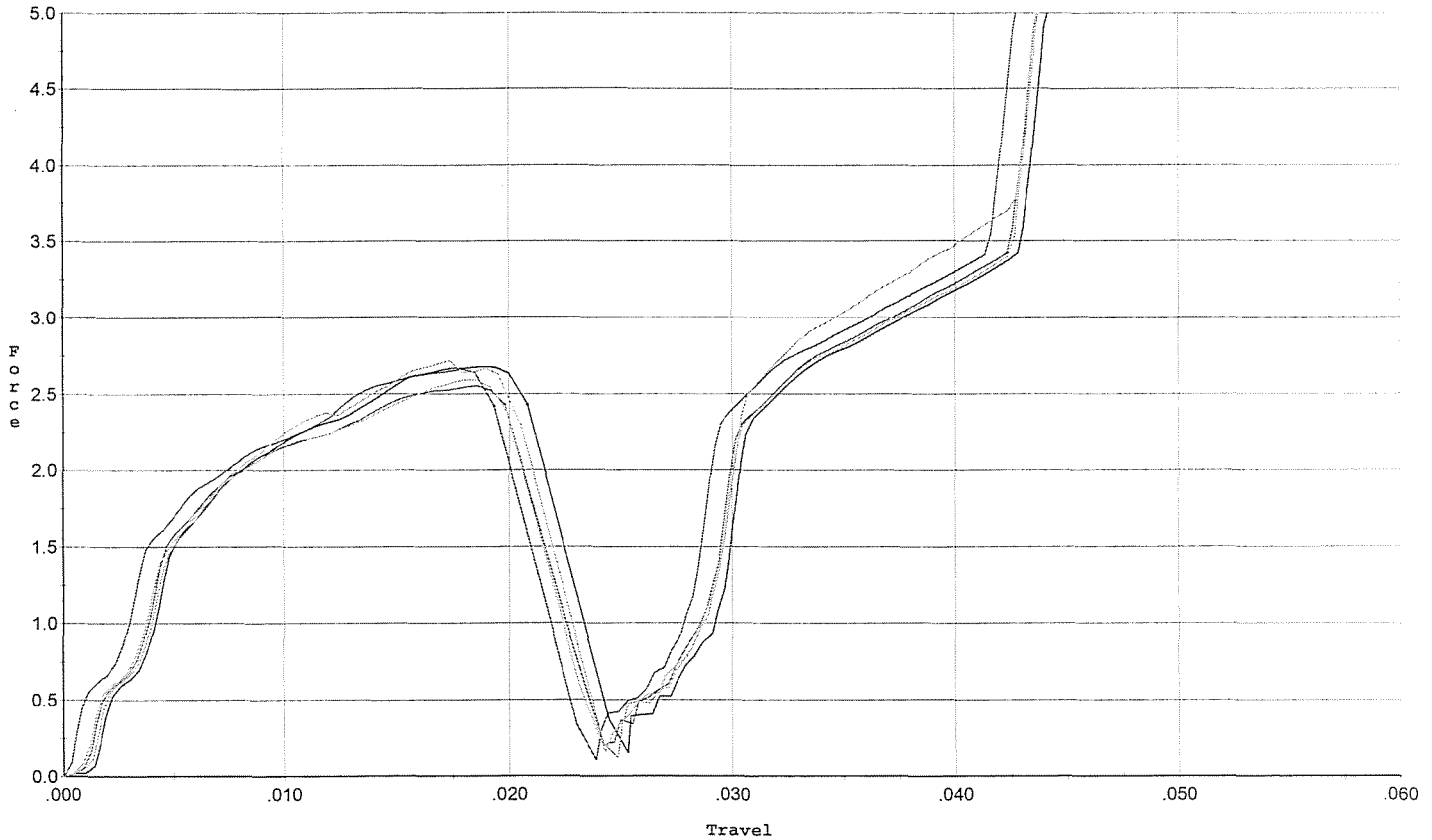
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.353	0.020	0.00	0.029	0.033		Set Trigger
2	2.502	0.019	0.00	0.028	0.035		Set Trigger
3	2.585	0.020	0.00	0.028	0.037		Set Trigger
4	2.595	0.020	0.00	0.028	0.037		Set Trigger
5	2.591	0.021	0.00	0.028	0.039		Set Trigger

A-2-52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



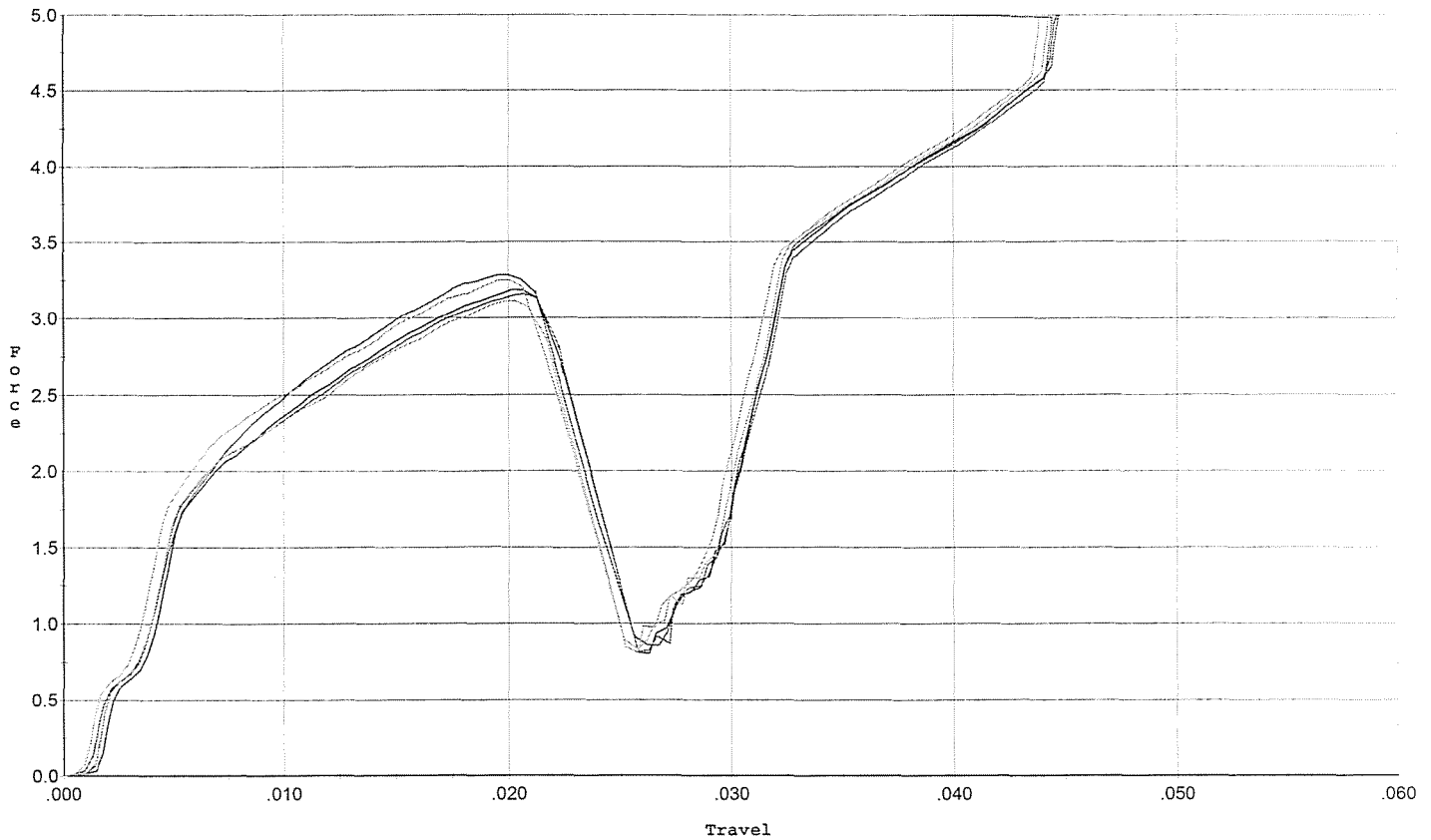
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.660	0.019	0.00	0.028	0.036		Set Trigger
2	2.677	0.021	0.00	0.028	0.038		Set Trigger
3	2.553	0.020	0.00	0.029	0.035		Set Trigger
4	2.591	0.020	0.00	0.029	0.035		Set Trigger
5	2.719	0.020	0.00	0.028	0.037		Set Trigger

A-2-64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



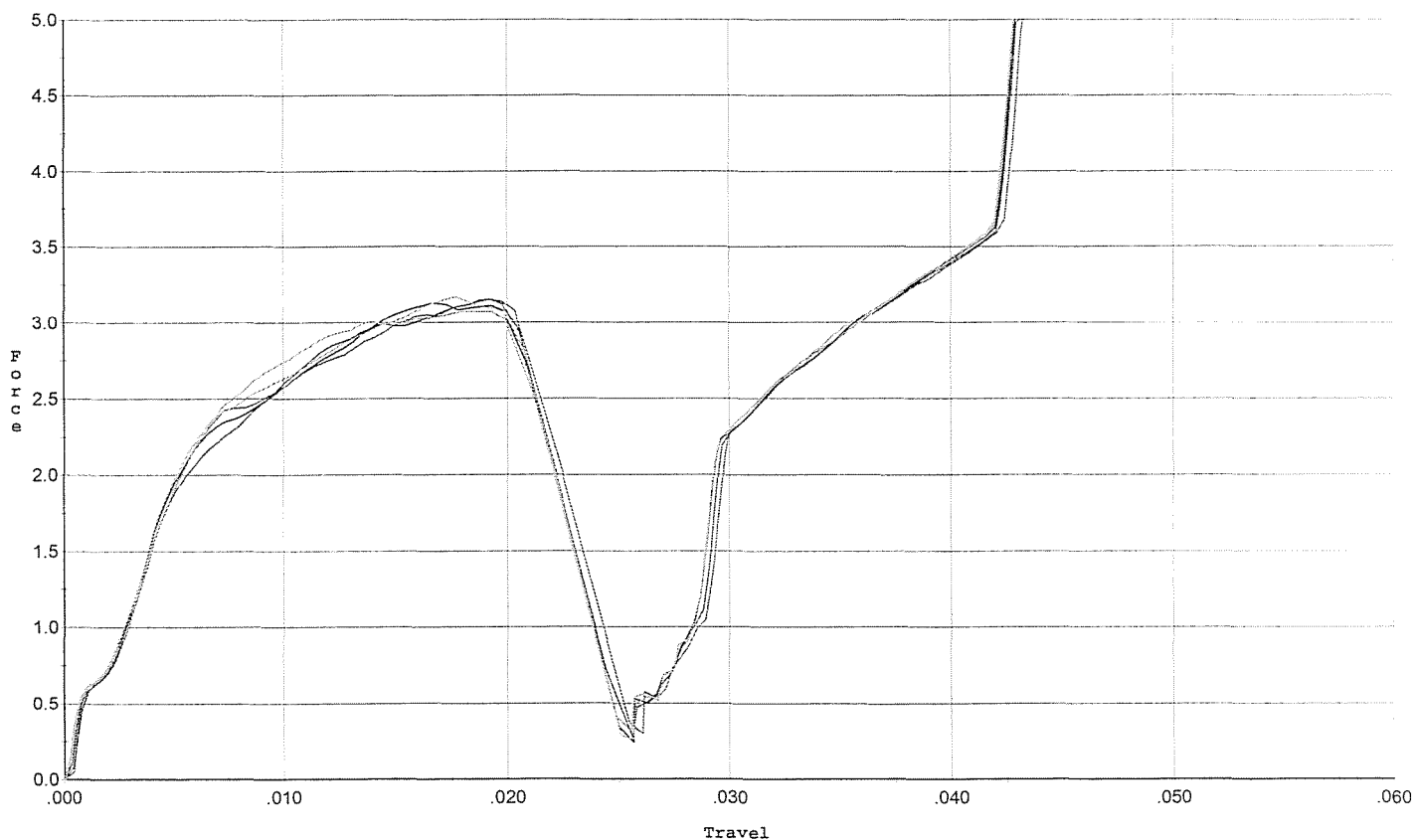
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.282	0.021	0.00	0.027	0.045		Set Trigger
2	3.186	0.022	0.00	0.027	0.046		Set Trigger
3	3.159	0.022	0.00	0.027	0.046		Set Trigger
4	3.112	0.022	0.00	0.027	0.044		Set Trigger
5	3.250	0.022	0.00	0.027	0.048		Set Trigger

A-3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



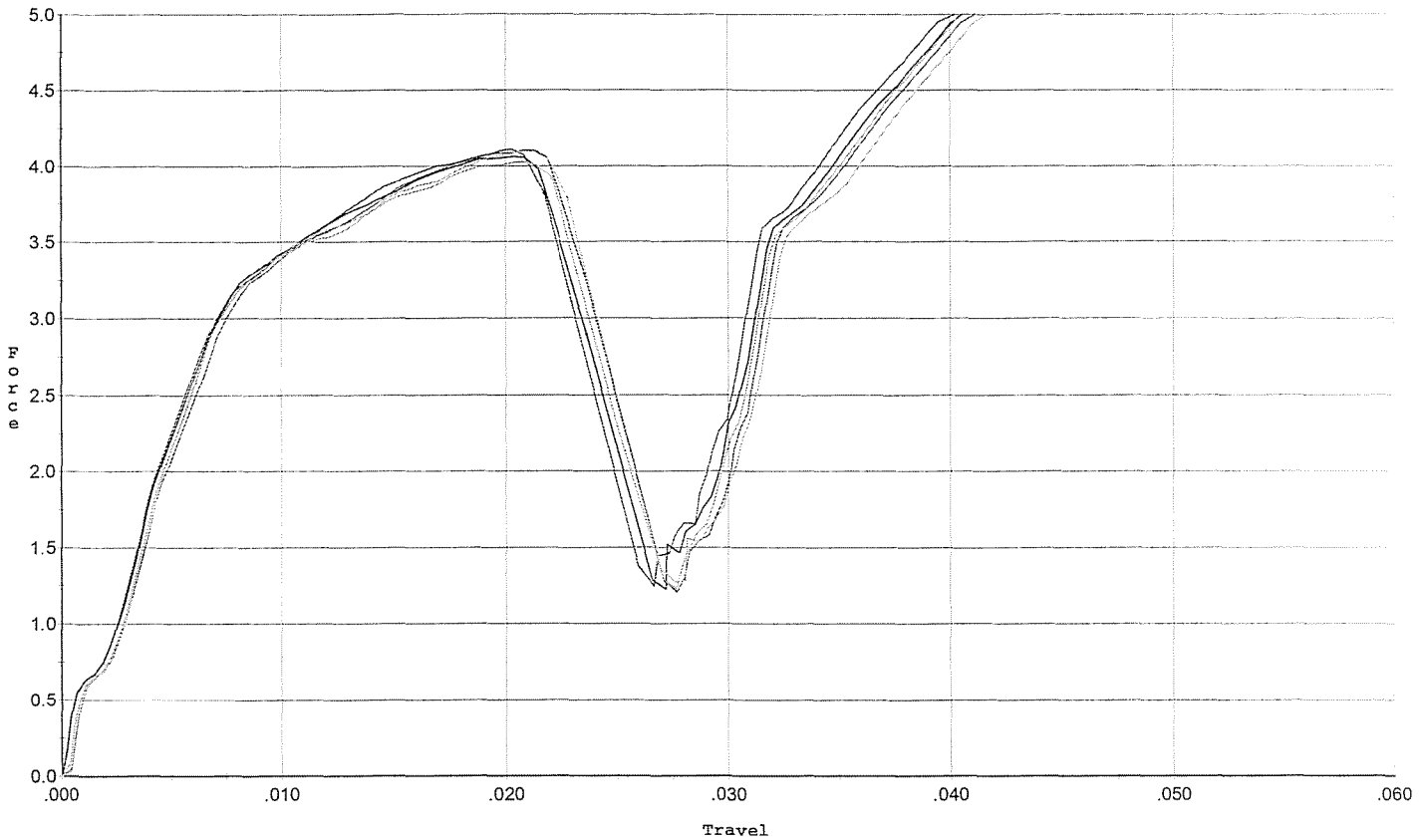
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.021	0.00	0.027	0.045		Set Trigger
2	3.130	0.021	0.00	0.027	0.046		Set Trigger
3	3.153	0.022	0.00	0.027	0.049		Set Trigger
4	3.170	0.021	0.00	0.027	0.046		Set Trigger
5	3.073	0.021	0.00	0.027	0.047		Set Trigger

A-3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



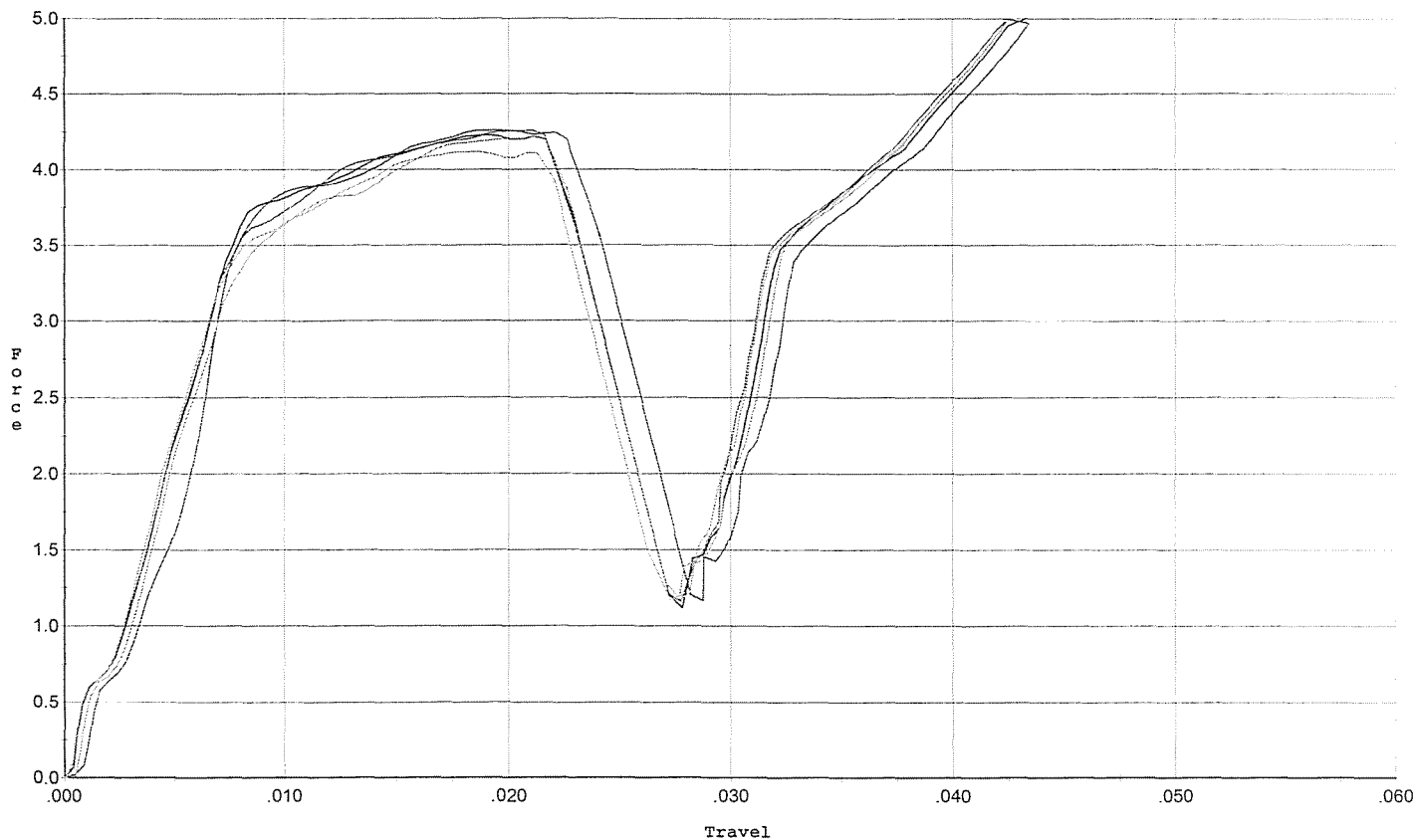
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.022	0.00	0.019	0.061		Set Trigger
2	4.061	0.024	0.00	0.019	0.067		Set Trigger
3	4.106	0.023	0.00	0.019	0.066		Set Trigger
4	4.101	0.023	0.00	0.020	0.064		Set Trigger
5	4.026	0.022	0.00	0.020	0.062		Set Trigger

1A 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



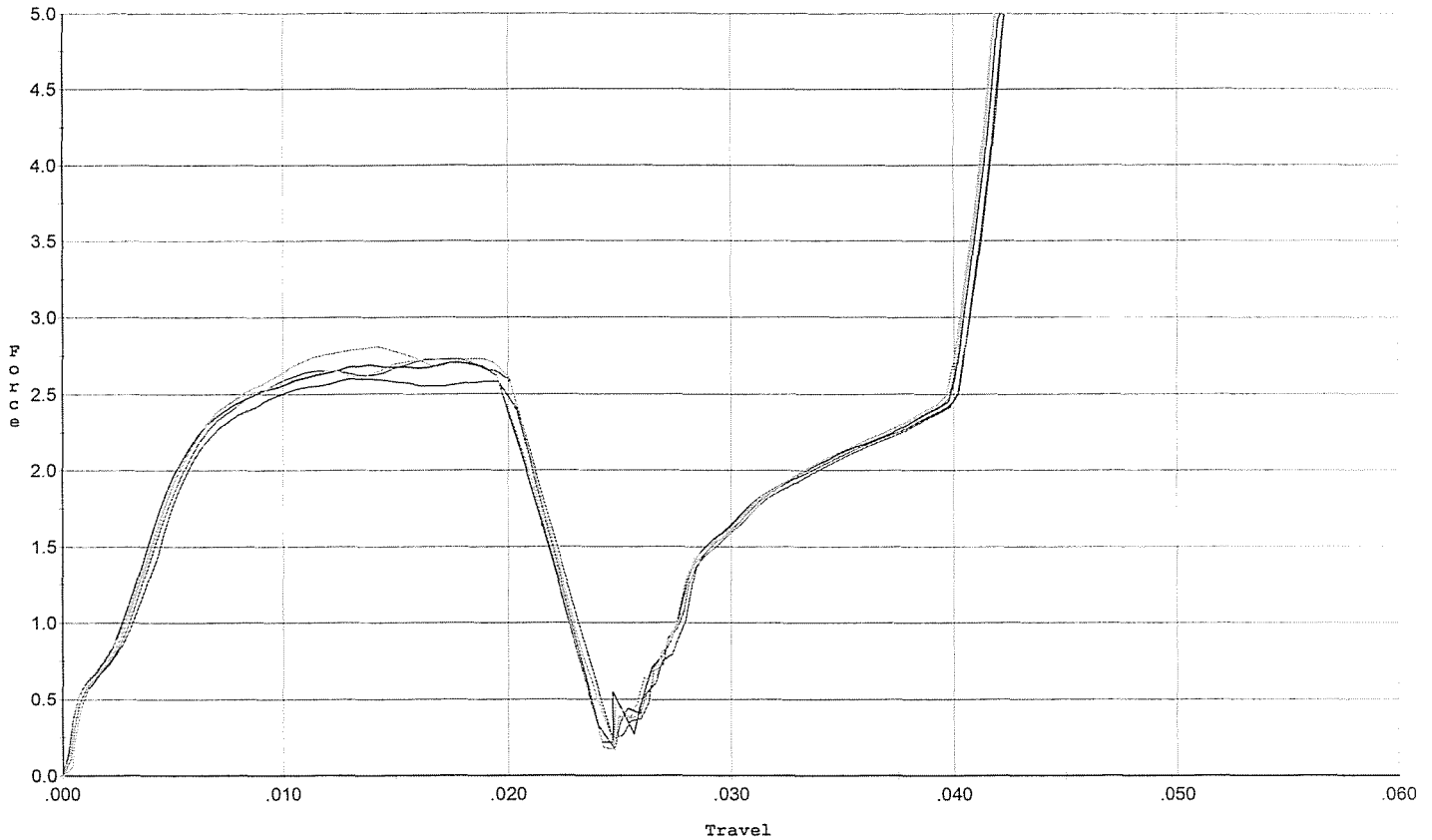
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.261	0.024	0.00	0.019	0.071		Set Trigger
2	4.228	0.023	0.00	0.019	0.068		Set Trigger
3	4.258	0.023	0.00	0.019	0.069		Set Trigger
4	4.118	0.022	0.00	0.019	0.064		Set Trigger
5	4.221	0.023	0.00	0.019	0.066		Set Trigger

A-4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



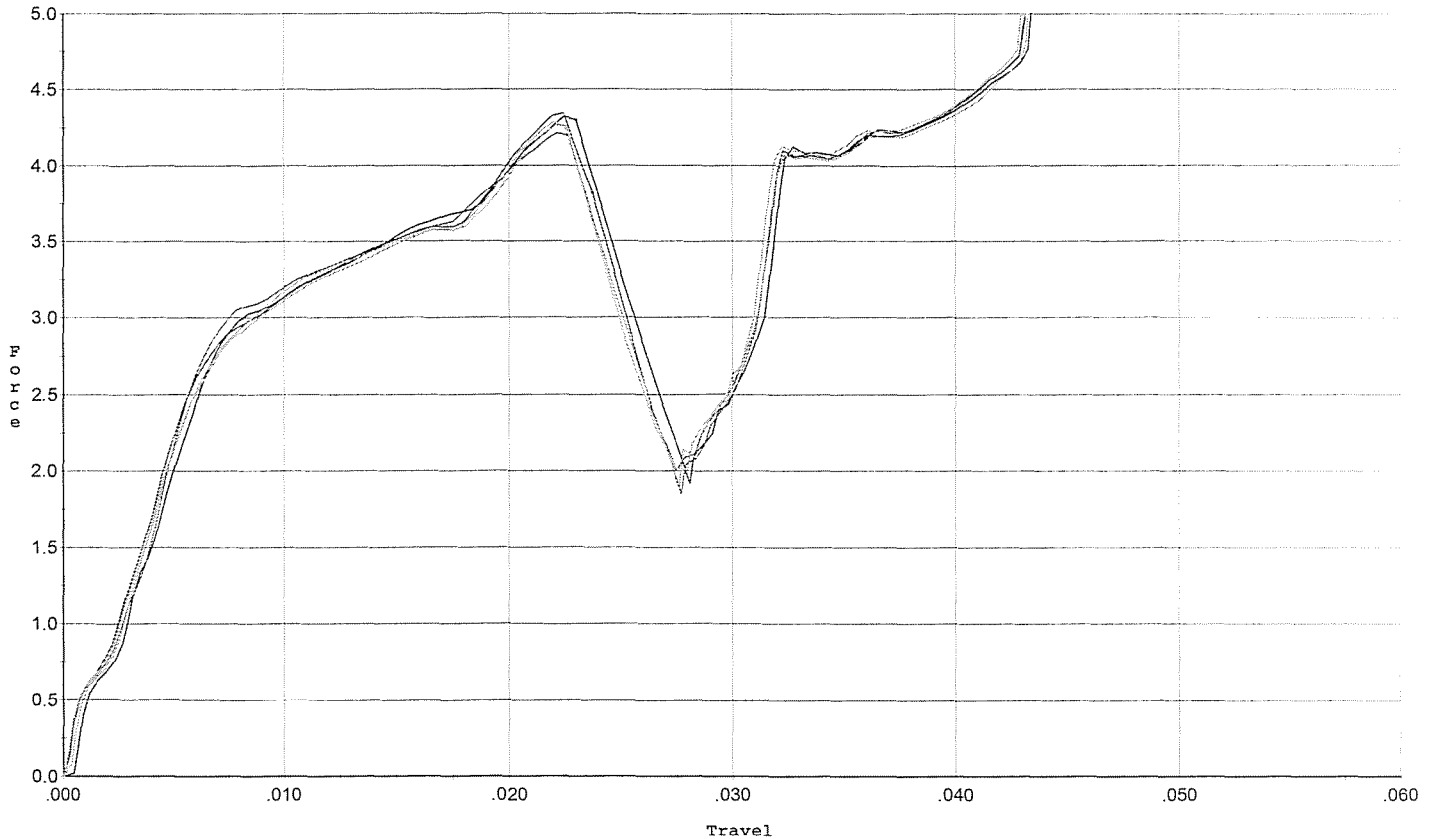
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.601	0.020	0.00	0.027	0.040		Set Trigger
2	2.704	0.022	0.00	0.027	0.044		Set Trigger
3	2.728	0.020	0.00	0.027	0.041		Set Trigger
4	2.734	0.021	0.00	0.027	0.043		Set Trigger
5	2.809	0.020	0.00	0.027	0.042		Set Trigger

A-2-71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.343	0.024	0.00	0.018	0.066		Set Trigger
2	4.323	0.023	0.00	0.018	0.063		Set Trigger
3	4.212	0.023	0.00	0.018	0.062		Set Trigger
4	4.288	0.023	0.00	0.018	0.062		Set Trigger
5	4.264	0.023	0.00	0.018	0.061		Set Trigger

A - 4.28