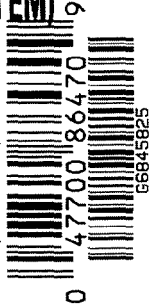


G 684 5825

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



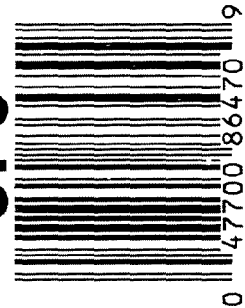
owner registration sticker



|               |              |
|---------------|--------------|
| ORDER NO.     | <b>86470</b> |
| BARREL LENGTH | 24"          |
| CAPACITY      | 6            |

**G6845825**

**UPC**



BM FORM

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 684 5825

| OP # | OPERATION NAME                                                                                                                         | READINGS                                                                                    | DATE    | INITIAL                                                                             |
|------|----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------|---------|-------------------------------------------------------------------------------------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                                                                                             | 4-16-09 | L.P.D.                                                                              |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                                                                                             | 4-16-09 | RP                                                                                  |
| 440  | PROOF                                                                                                                                  |                                                                                             | 4-16-09 | L.P.D.                                                                              |
| 460  | CHECK HEADSPACE                                                                                                                        | MAGNA FLUX                                                                                  | 4-16-09 | L.P.D.                                                                              |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                                                                                             | 4-16-09 | L.P.D.                                                                              |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                                                                                             | 4-17-09 | KJC                                                                                 |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR  | 4/18/09 |  |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                                                                                             |         |                                                                                     |
| 500  | ROLLMARK CALIBER                                                                                                                       |                                                                                             | 4/20/09 | RT                                                                                  |
| 510  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                                                                             | 4-17-09 | SP                                                                                  |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                                                                                             | 4/21/09 | L.M.                                                                                |
| 540  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                                                                             | 4-22    |                                                                                     |
| 545  | (BOLT)                                                                                                                                 |                                                                                             |         |                                                                                     |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                                                                                             |         |                                                                                     |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                                                                             | 4-22-09 | SP                                                                                  |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                                                                             | 4-22-09 | SP                                                                                  |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                                                                             | 4-22-09 | SP                                                                                  |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                                                                             | 4-28-09 | L.P.D.                                                                              |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                                                                             |         |                                                                                     |

F004 REV 5/2006

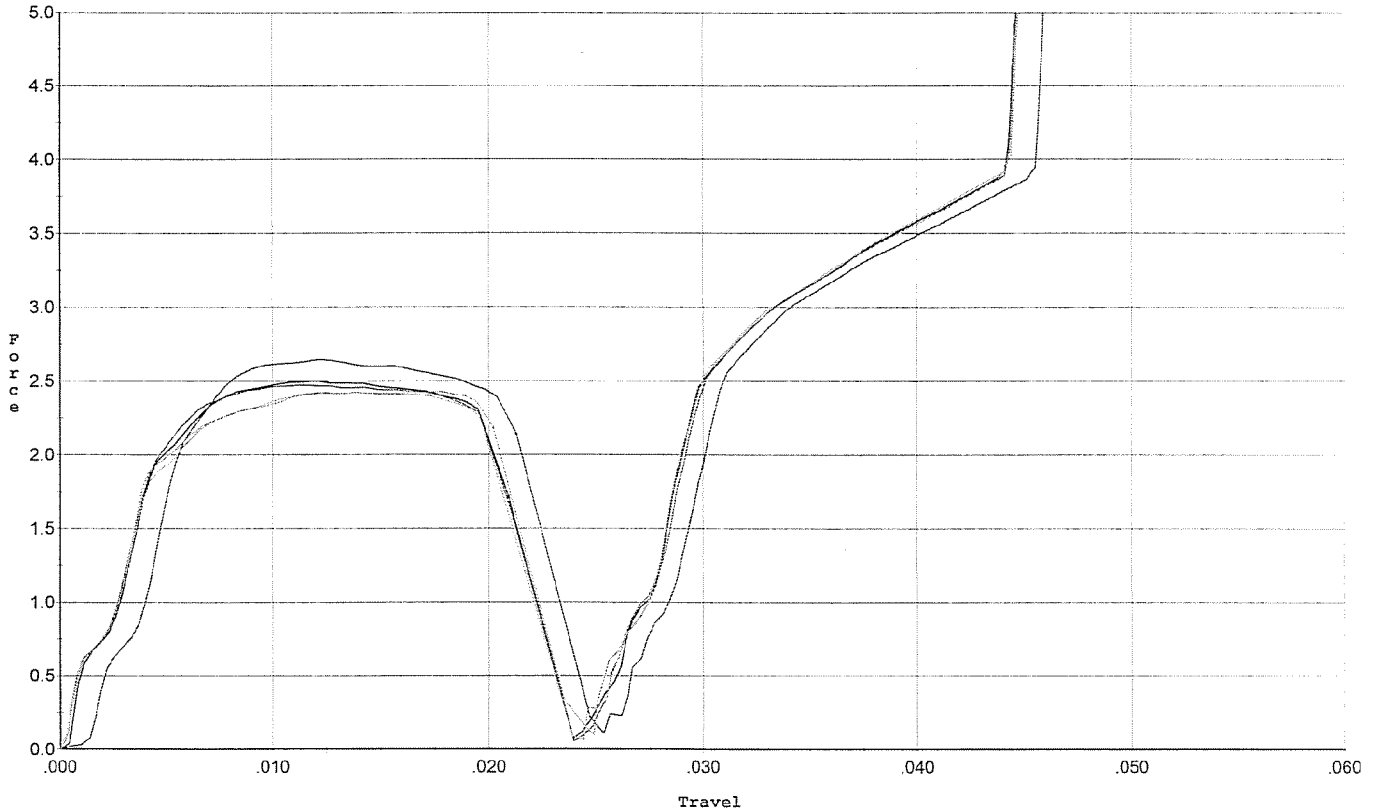
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4.0</u> <u>4.0</u> <u>4.0</u>                            | 5-7-09  | LD      |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>5.0</u> <u>5.0</u> <u>5.0</u>                            | 5-7-09  | LD      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.024</u> <u>.031</u>                         | 5-7-09  | LD      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 4-28-09 | LD      |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 5-7-09  | LD      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 4-30-09 | WN      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION N/A                                              |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 4-30-09 | TAR     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 5-7-09  | LD      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.61</u> <u>2.66</u> <u>2.64</u> <u>2.64</u> <u>2.49</u> | 5-5-09  | WN      |
|              | C) FUNCTION                                                              |                                                             | 5-7-09  | LD      |
| 690          | PACK                                                                     |                                                             | 6/11/09 | Fm      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 4/28/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs ini +/- .50 lb



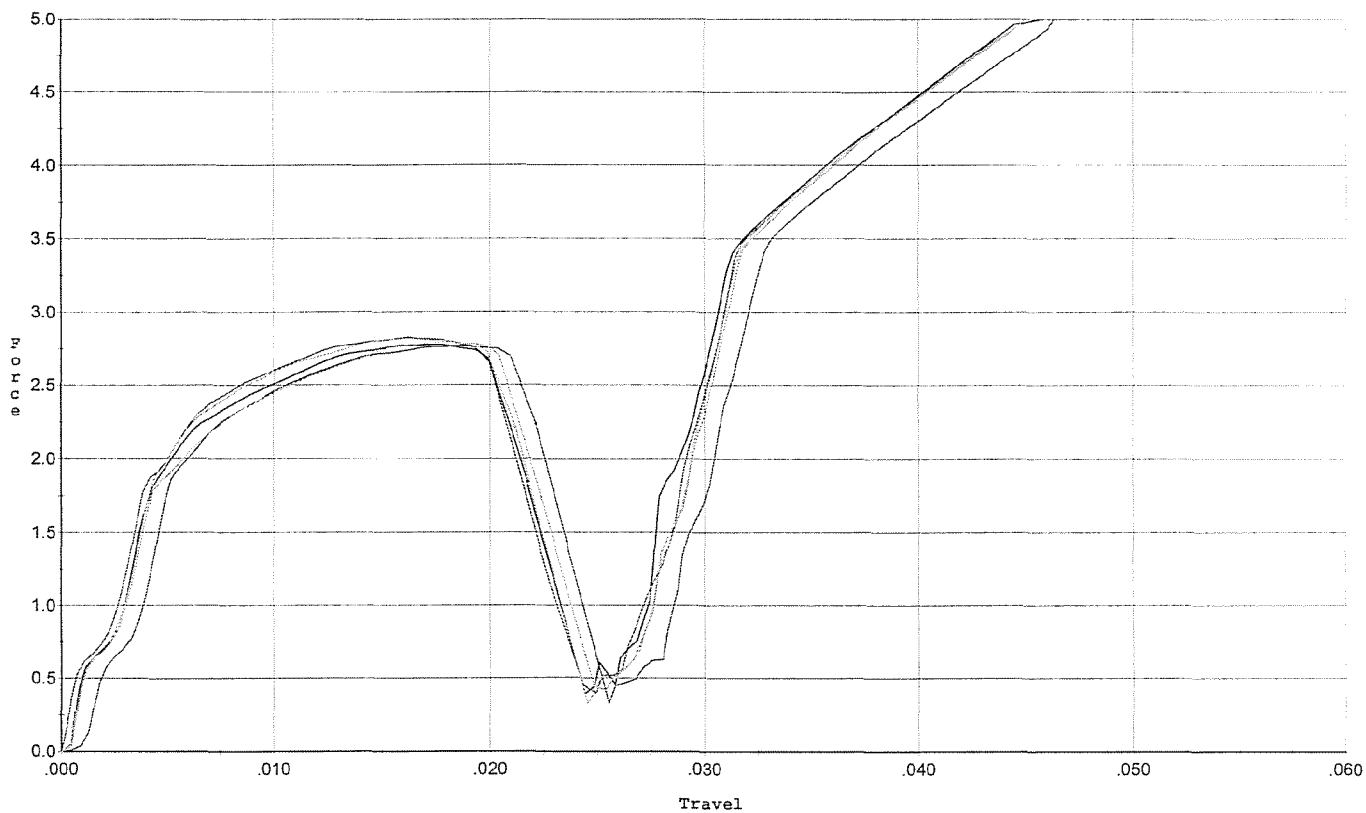
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.644      | 0.021             | 0.00            | 0.029      | 0.041             |           | Set Trigger |
| 2 | 2.498      | 0.021             | 0.00            | 0.028      | 0.040             |           | Set Trigger |
| 3 | 2.474      | 0.021             | 0.00            | 0.029      | 0.041             |           | Set Trigger |
| 4 | 2.420      | 0.022             | 0.00            | 0.028      | 0.041             |           | Set Trigger |
| 5 | 2.426      | 0.020             | 0.00            | 0.028      | 0.039             |           | Set Trigger |

A-2-49

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 4/28/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



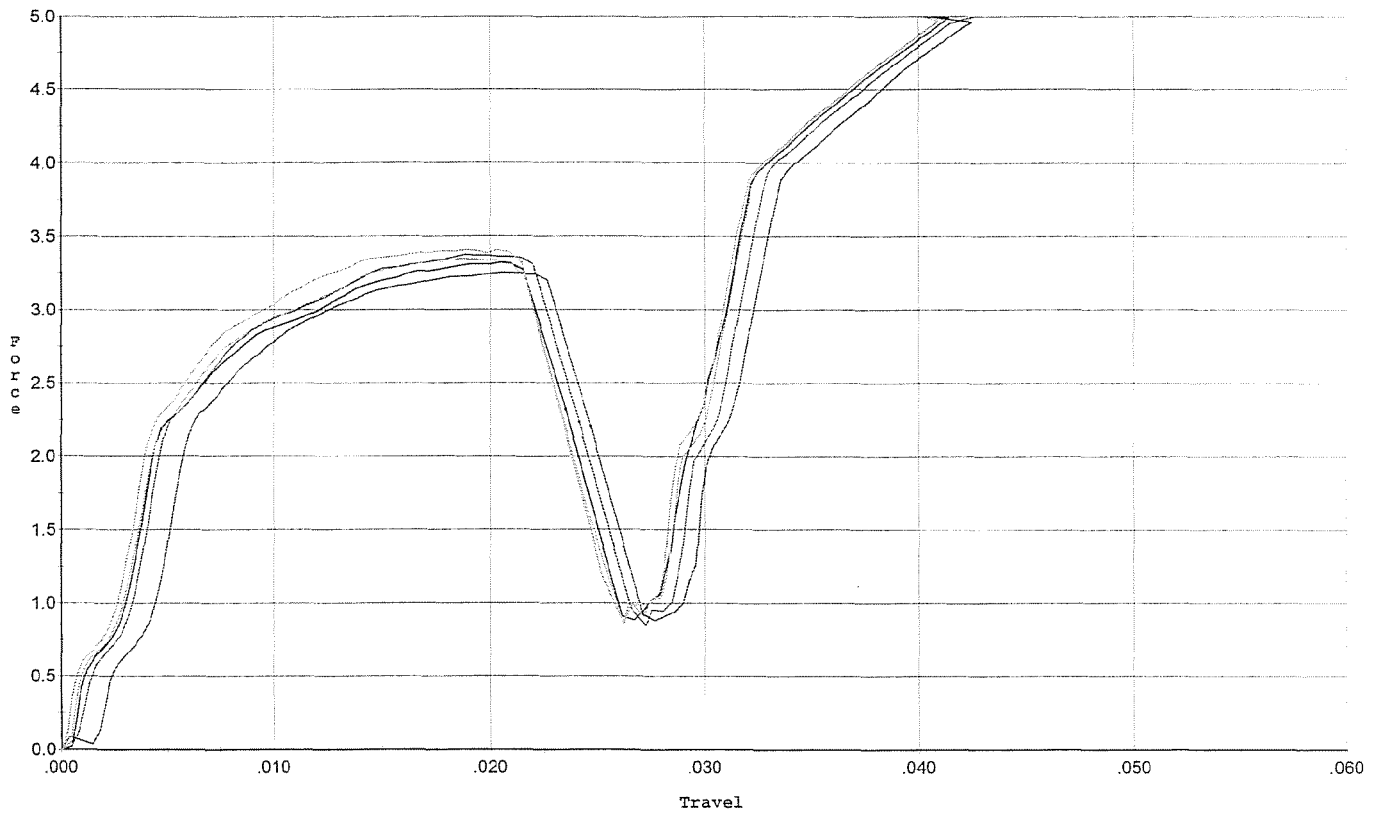
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.770      | 0.022             | 0.00            | 0.029      | 0.044             |           | Set Trigger |
| 2 | 2.775      | 0.022             | 0.00            | 0.028      | 0.045             |           | Set Trigger |
| 3 | 2.826      | 0.020             | 0.00            | 0.028      | 0.042             |           | Set Trigger |
| 4 | 2.818      | 0.021             | 0.00            | 0.028      | 0.044             |           | Set Trigger |
| 5 | 2.795      | 0.022             | 0.00            | 0.028      | 0.045             |           | Set Trigger |

A-2-79

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 4/28/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs ini +/- .75 lb



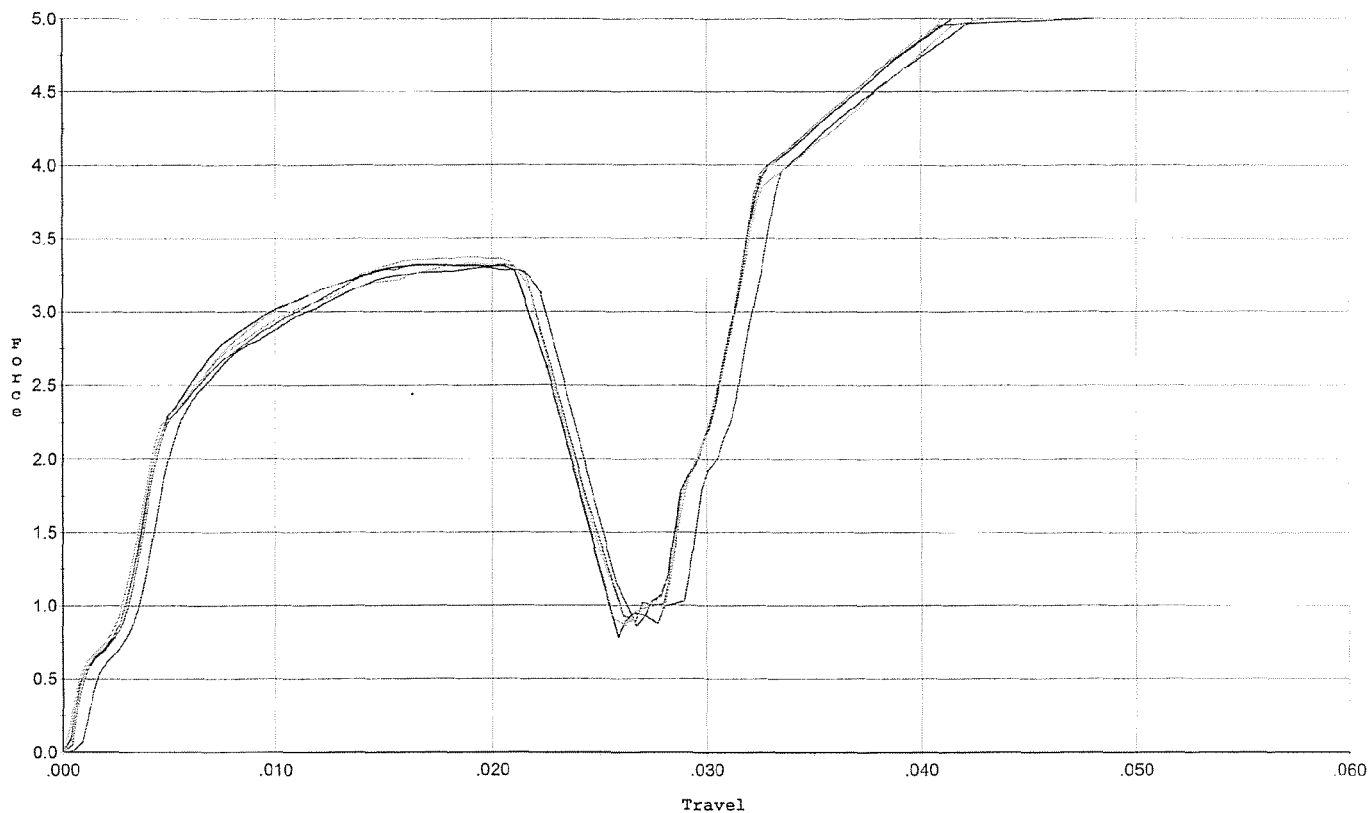
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.255      | 0.025             | 0.002           | 0.027      | 0.056             |           | Set Trigger |
| 2 | 3.323      | 0.023             | 0.00            | 0.027      | 0.056             |           | Set Trigger |
| 3 | 3.374      | 0.024             | 0.00            | 0.027      | 0.058             |           | Set Trigger |
| 4 | 3.407      | 0.021             | 0.00            | 0.027      | 0.054             |           | Set Trigger |
| 5 | 3.345      | 0.022             | 0.00            | 0.027      | 0.053             |           | Set Trigger |

A-3.34

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 4/28/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



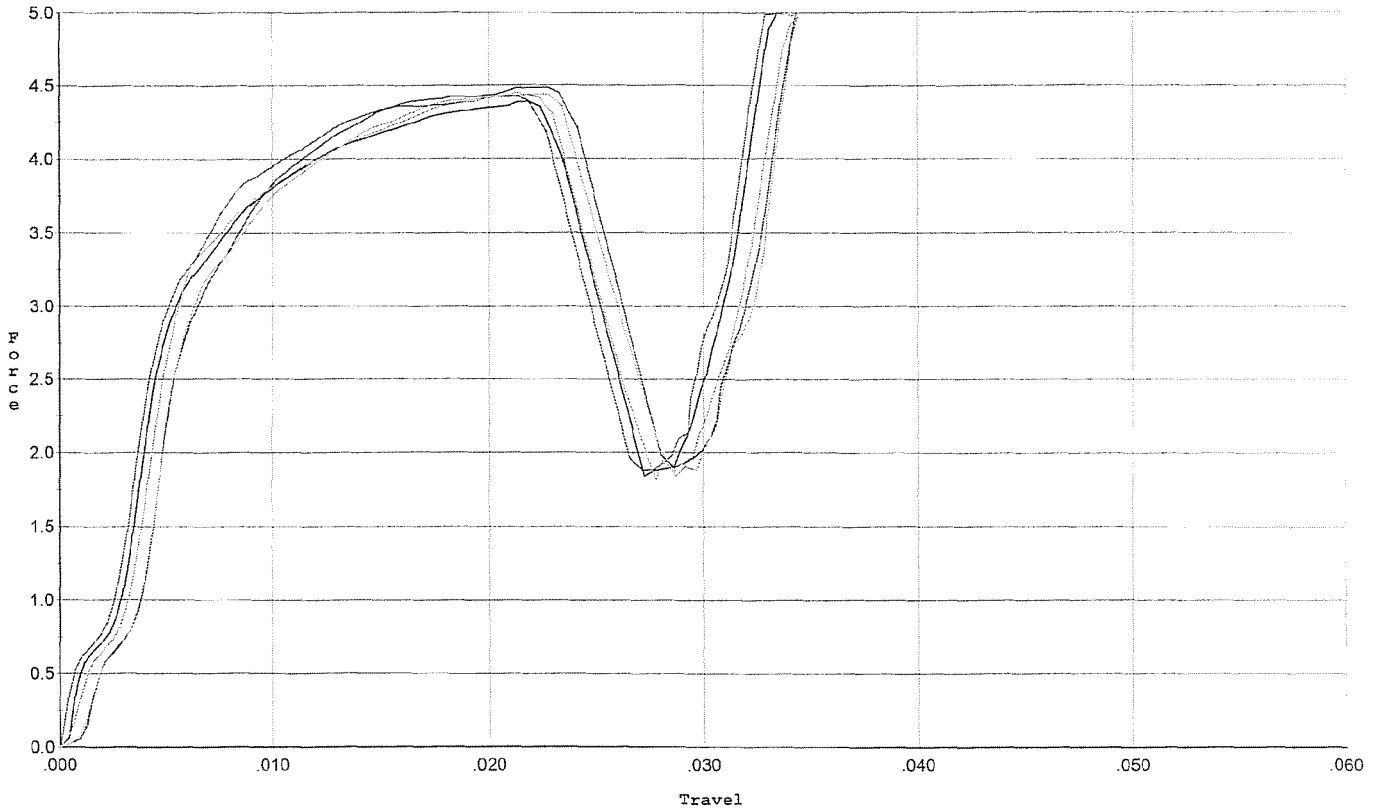
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.300      | 0.022             | 0.00            | 0.028      | 0.053             |           | Set Trigger |
| 2 | 3.318      | 0.023             | 0.00            | 0.027      | 0.055             |           | Set Trigger |
| 3 | 3.323      | 0.022             | 0.00            | 0.027      | 0.052             |           | Set Trigger |
| 4 | 3.330      | 0.022             | 0.00            | 0.027      | 0.052             |           | Set Trigger |
| 5 | 3.374      | 0.022             | 0.00            | 0.027      | 0.054             |           | Set Trigger |

A-3.32

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 4/28/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs ini +/- 1.0 lb



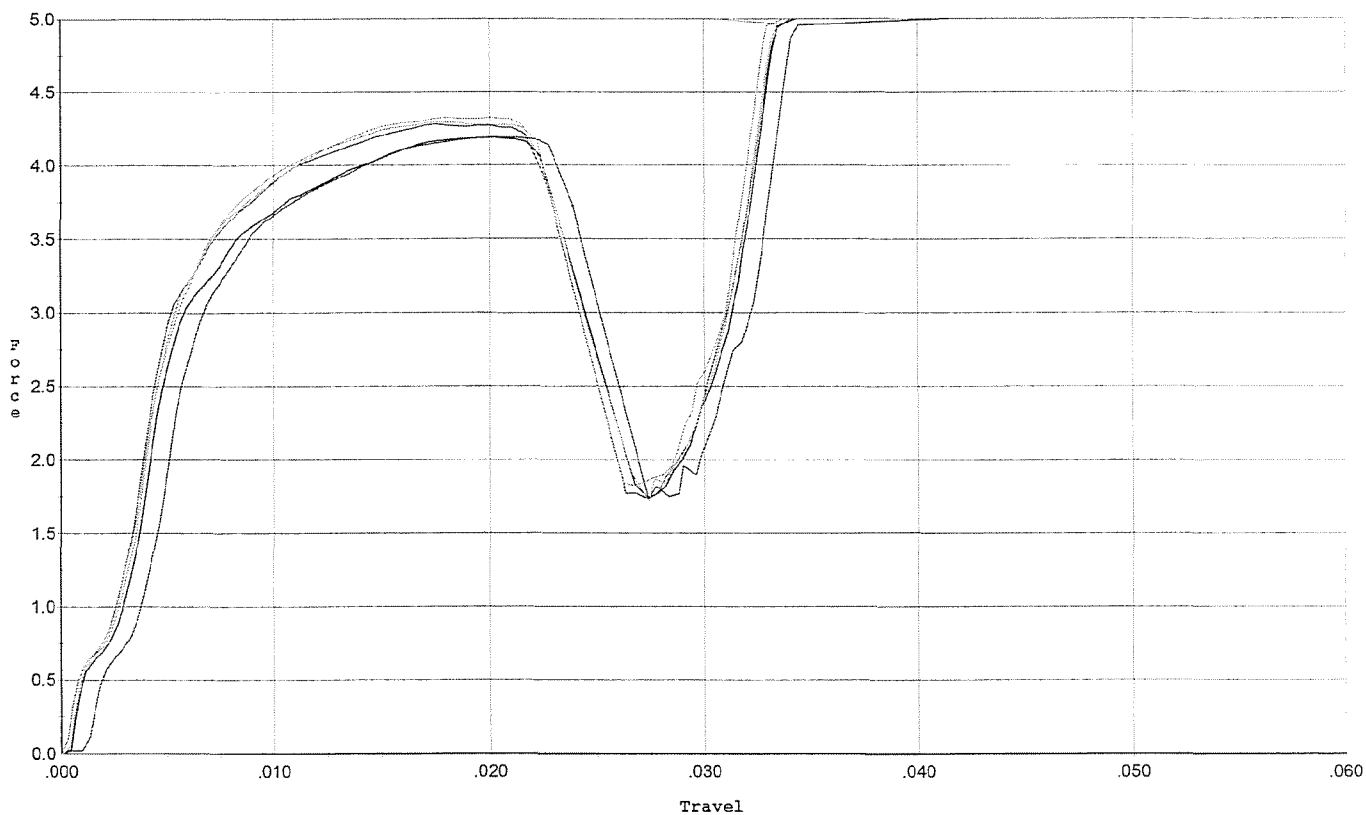
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.486      | 0.024             | 0.00            | 0.015      | 0.075             |           | Set Trigger |
| 2 | 4.394      | 0.023             | 0.00            | 0.016      | 0.073             |           | Set Trigger |
| 3 | 4.427      | 0.023             | 0.00            | 0.015      | 0.073             |           | Set Trigger |
| 4 | 4.447      | 0.023             | 0.00            | 0.016      | 0.072             |           | Set Trigger |
| 5 | 4.436      | 0.023             | 0.00            | 0.016      | 0.072             |           | Set Trigger |

A.4.43

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 4/28/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



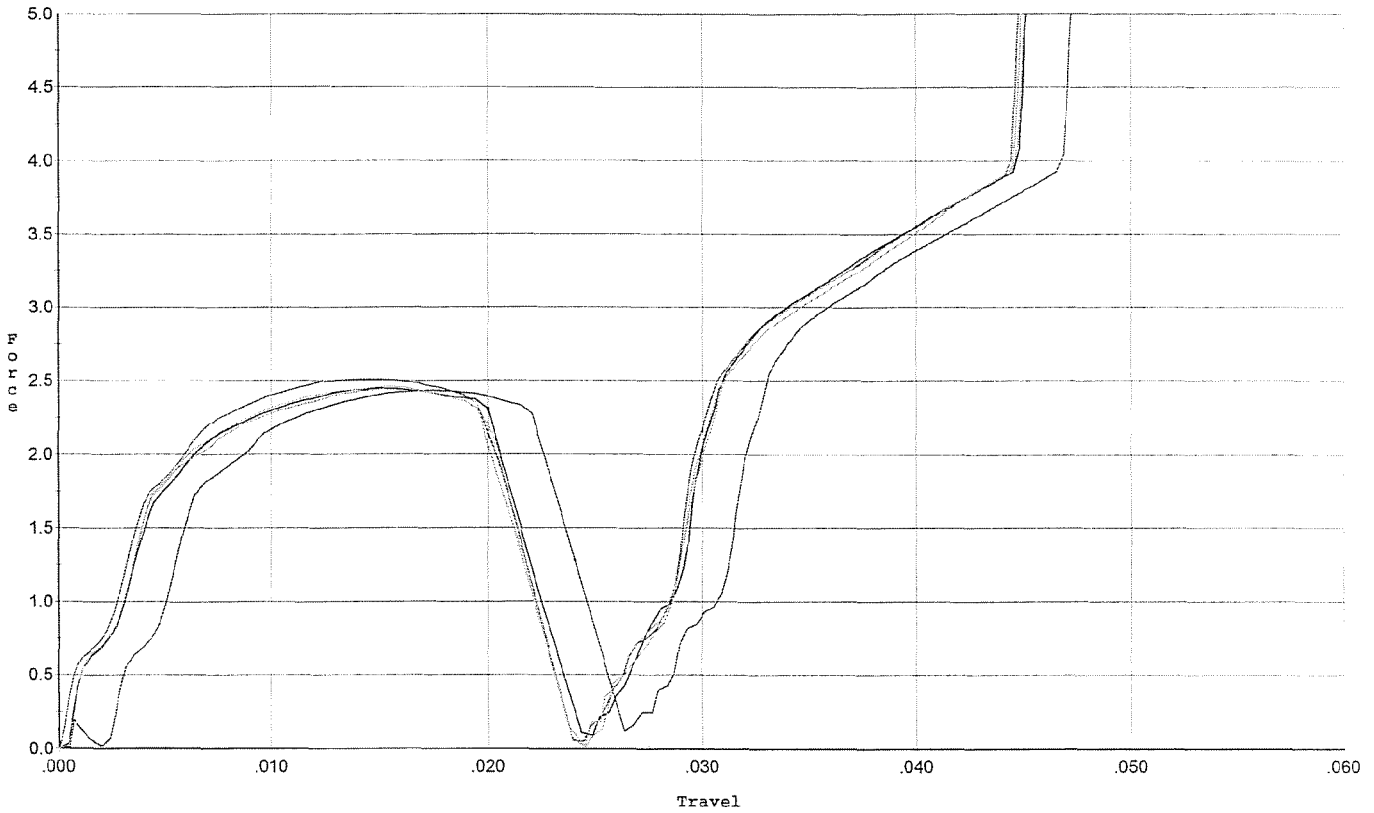
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.190      | 0.024             | 0.00            | 0.018      | 0.070             |           | Set Trigger |
| 2 | 4.190      | 0.024             | 0.00            | 0.017      | 0.073             |           | Set Trigger |
| 3 | 4.281      | 0.023             | 0.00            | 0.017      | 0.070             |           | Set Trigger |
| 4 | 4.296      | 0.022             | 0.00            | 0.017      | 0.069             |           | Set Trigger |
| 5 | 4.325      | 0.022             | 0.00            | 0.016      | 0.070             |           | Set Trigger |

A-4.25

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 4/28/2009

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs +/- .50 lb for final test



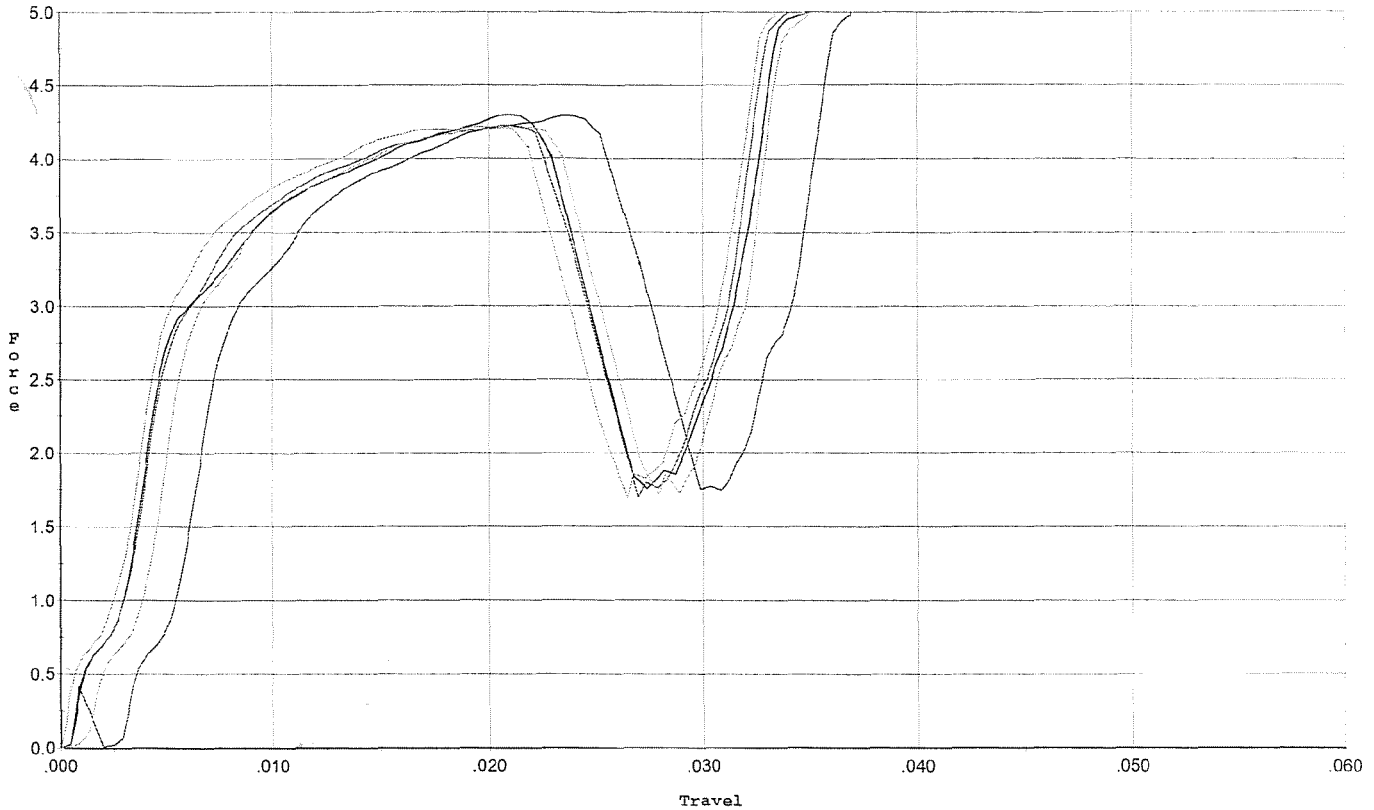
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.434      | 0.024             | 0.003           | 0.030      | 0.041             |           | Set Trigger |
| 2 | 2.446      | 0.020             | 0.00            | 0.029      | 0.037             |           | Set Trigger |
| 3 | 2.508      | 0.021             | 0.00            | 0.029      | 0.039             |           | Set Trigger |
| 4 | 2.461      | 0.021             | 0.00            | 0.029      | 0.039             |           | Set Trigger |
| 5 | 2.447      | 0.020             | 0.00            | 0.029      | 0.037             |           | Set Trigger |

A-2.45

# Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 4/28/2009

Model: M/24  
 Serial No: Form #F005  
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.291      | 0.027             | 0.00            | 0.015      | 0.076             |           | Set Trigger |
| 2 | 4.299      | 0.023             | 0.00            | 0.015      | 0.069             |           | Set Trigger |
| 3 | 4.223      | 0.024             | 0.00            | 0.015      | 0.071             |           | Set Trigger |
| 4 | 4.213      | 0.023             | 0.00            | 0.016      | 0.068             |           | Set Trigger |
| 5 | 4.219      | 0.022             | 0.00            | 0.015      | 0.067             |           | Set Trigger |

A.4.24