

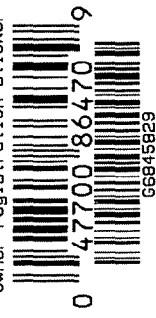
G 6845829

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



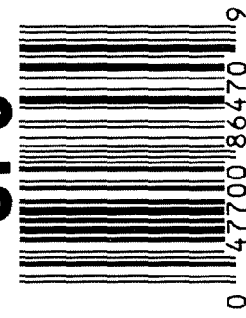
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6845829

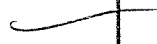
UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G684 5829

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SPD
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	SPD
470	DIS-ASSEMBLE ACTION		4-16-09	SPD
472	SERIALIZE BOLT HANDLE		4-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	4/18/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4-21-09	CJ
540	APPLY COATINGS (BARREL ACTION)		4-29	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-30-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

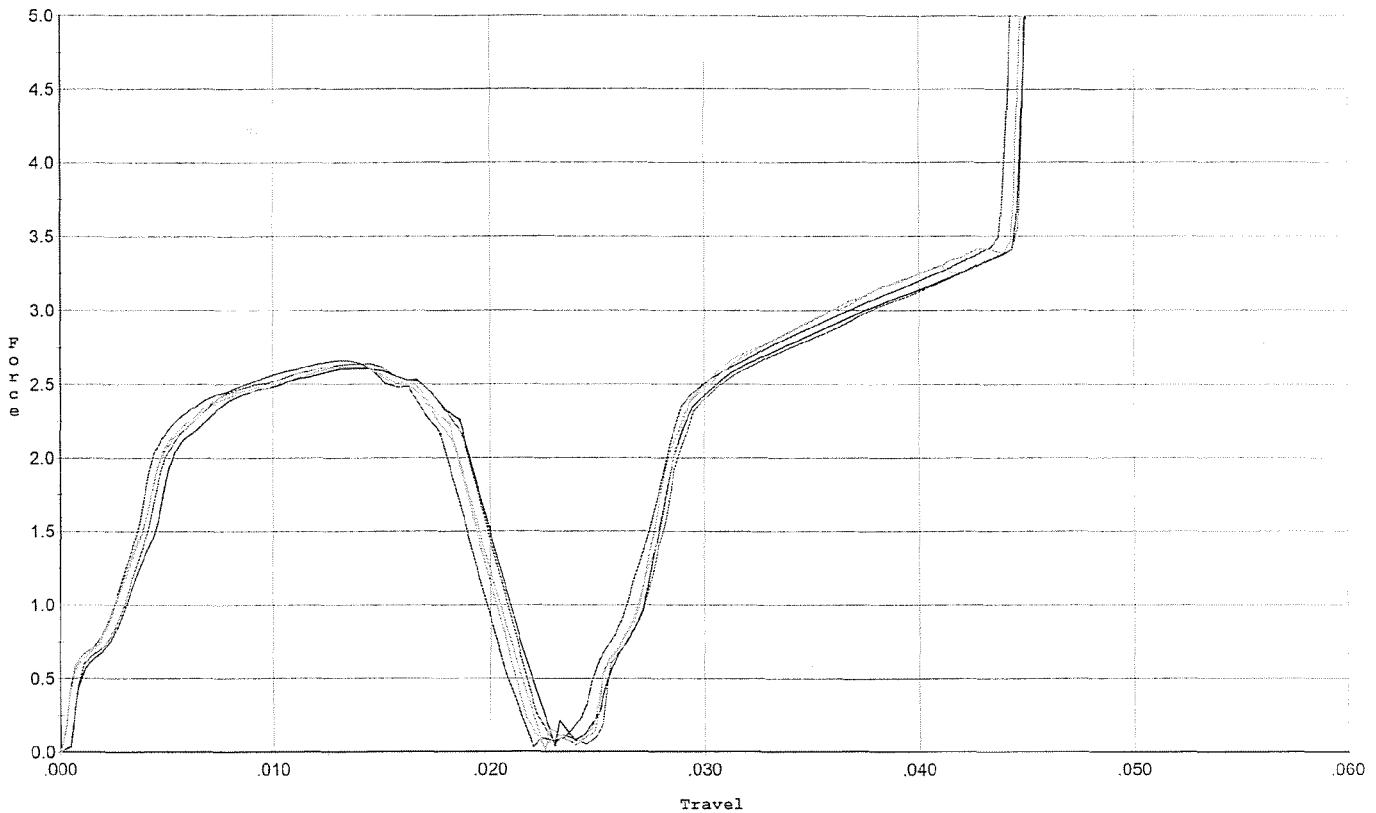
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-8-09	XJL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	5-8-09	XJL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-8-09	XJL
	J) ASSEMBLE STOCK		4-30-09	RP
	K) ASSEMBLE SWIVEL STUDS		5-8-09	XJL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	5-5-09	WJL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	5-5-09	TGR
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		5-8-09	XJL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>225</u> <u>221</u> <u>222</u> <u>223</u> <u>225</u>	5-7-09	RP
	C) FUNCTION		5-8-09	XJL
690	PACK		6/16/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



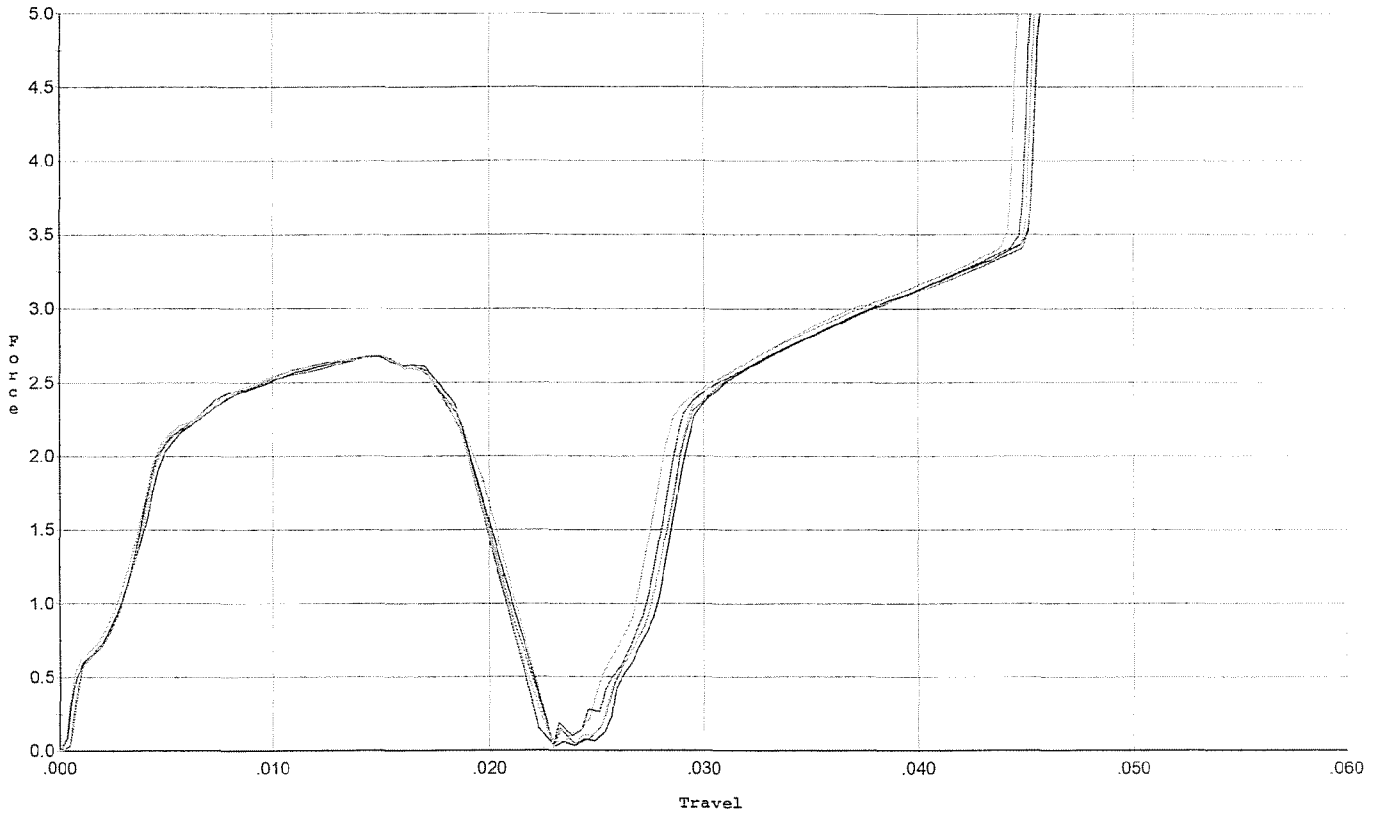
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.659	0.018	0.00	0.029	0.035		Set Trigger
2	2.601	0.019	0.00	0.029	0.035		Set Trigger
3	2.639	0.019	0.00	0.029	0.036		Set Trigger
4	2.620	0.018	0.00	0.029	0.036		Set Trigger
5	2.615	0.018	0.00	0.029	0.035		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



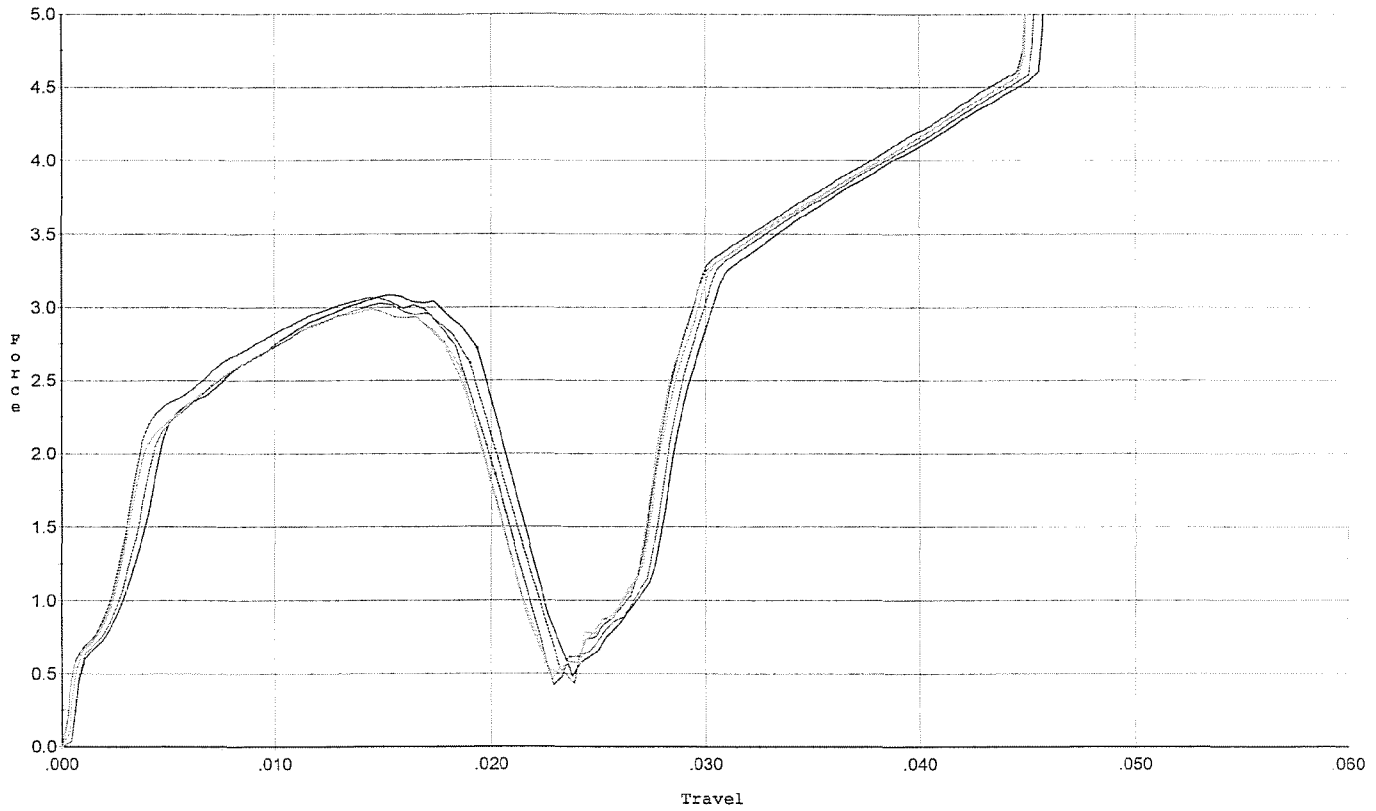
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.682	0.019	0.00	0.029	0.037		Set Trigger
2	2.680	0.021	0.00	0.030	0.040		Set Trigger
3	2.685	0.019	0.00	0.030	0.036		Set Trigger
4	2.685	0.019	0.00	0.029	0.037		Set Trigger
5	2.686	0.020	0.00	0.029	0.039		Set Trigger

Avg 2.68

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



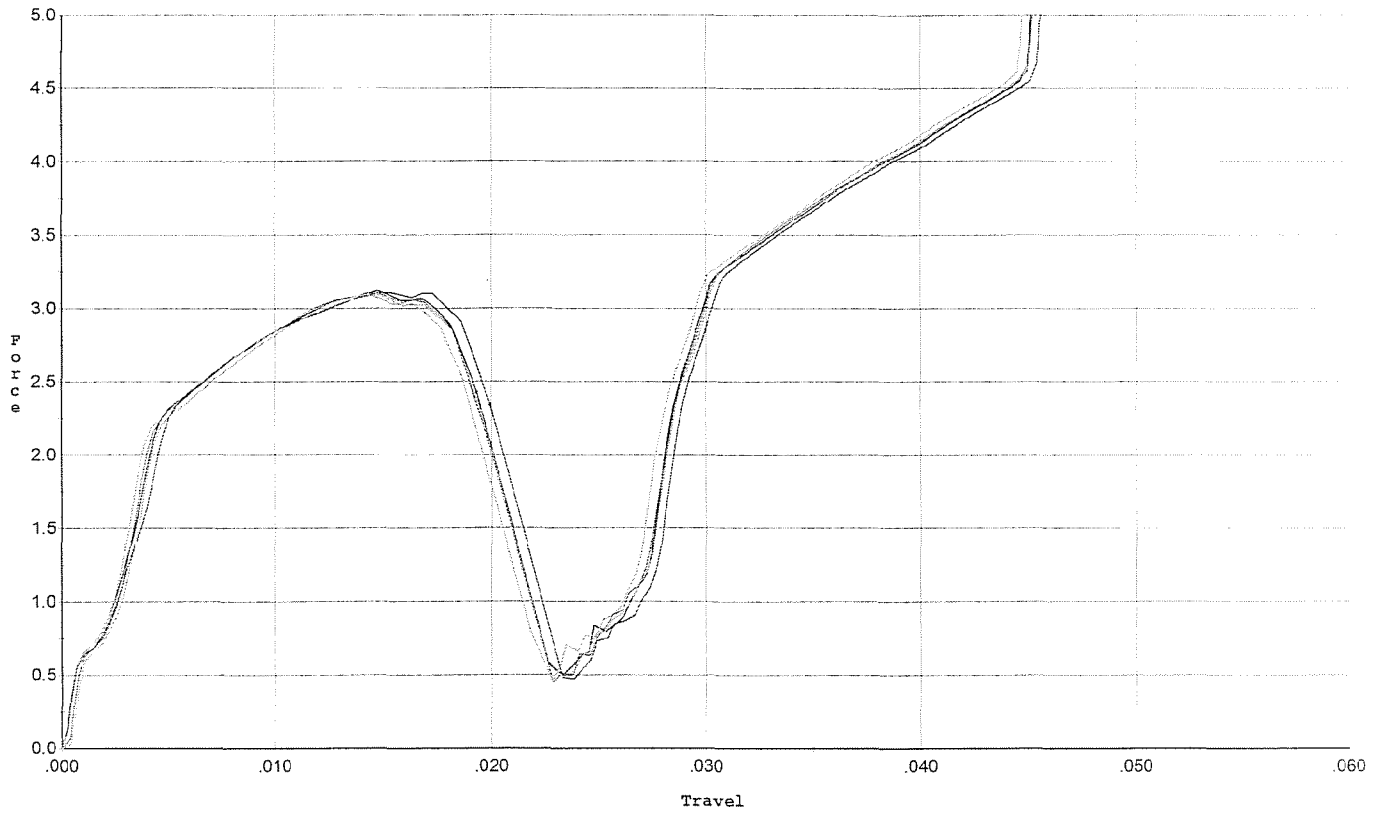
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.069	0.020	0.00	0.028	0.045		Set Trigger
2	3.087	0.019	0.00	0.029	0.042		Set Trigger
3	3.028	0.019	0.00	0.029	0.041		Set Trigger
4	2.987	0.019	0.00	0.028	0.040		Set Trigger
5	2.996	0.019	0.00	0.028	0.041		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



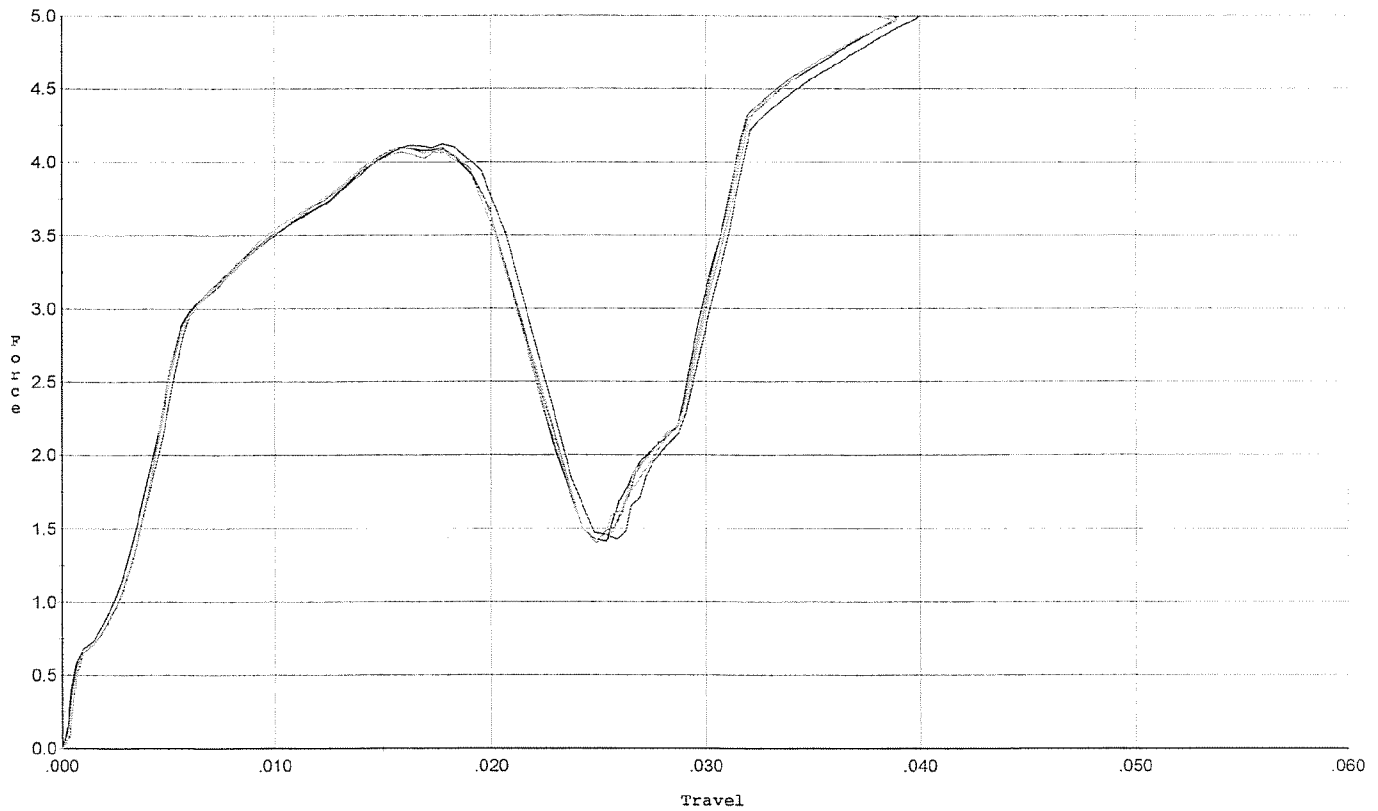
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.111	0.020	0.00	0.028	0.045		Set Trigger
2	3.125	0.019	0.00	0.028	0.043		Set Trigger
3	3.107	0.020	0.00	0.028	0.044		Set Trigger
4	3.095	0.019	0.00	0.028	0.042		Set Trigger
5	3.093	0.020	0.00	0.029	0.043		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



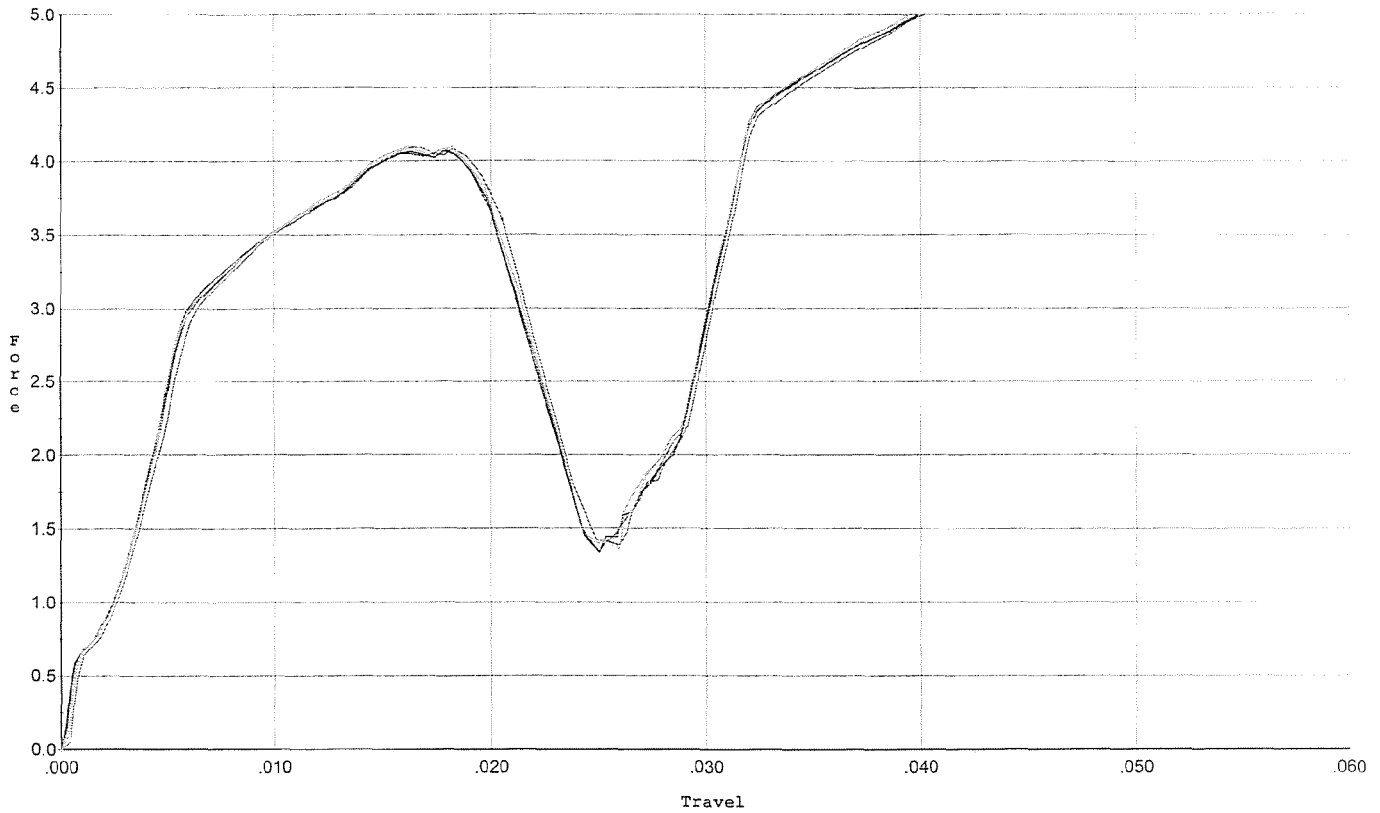
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.125	0.021	0.00	0.027	0.058		Set Trigger
2	4.097	0.020	0.00	0.027	0.056		Set Trigger
3	4.101	0.020	0.00	0.027	0.056		Set Trigger
4	4.095	0.022	0.00	0.027	0.061		Set Trigger
5	4.068	0.020	0.00	0.027	0.056		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



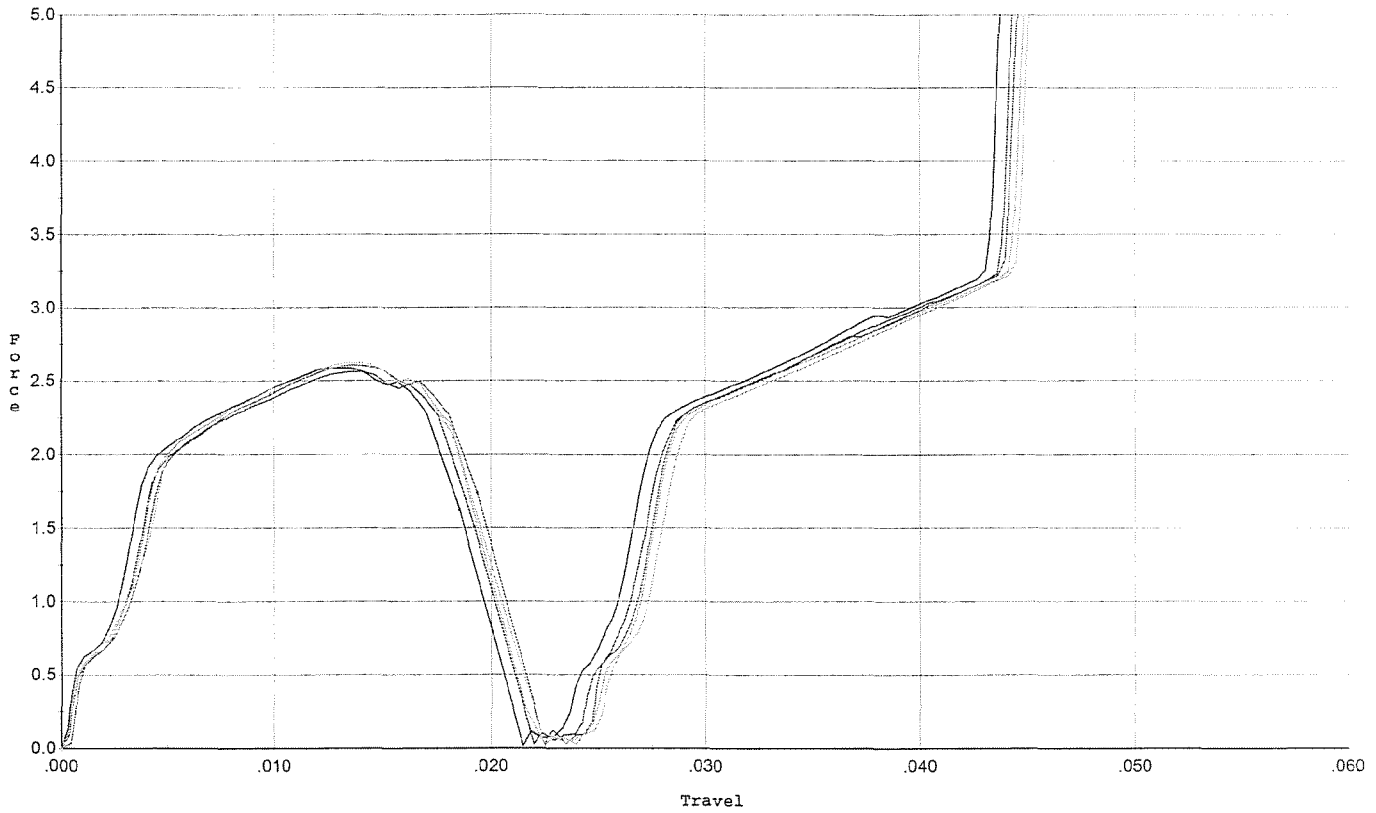
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.082	0.022	0.00	0.027	0.061		Set Trigger
2	4.069	0.020	0.00	0.027	0.055		Set Trigger
3	4.092	0.021	0.00	0.027	0.057		Set Trigger
4	4.087	0.021	0.00	0.027	0.060		Set Trigger
5	4.104	0.021	0.00	0.027	0.060		Set Trigger

Aug 408

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



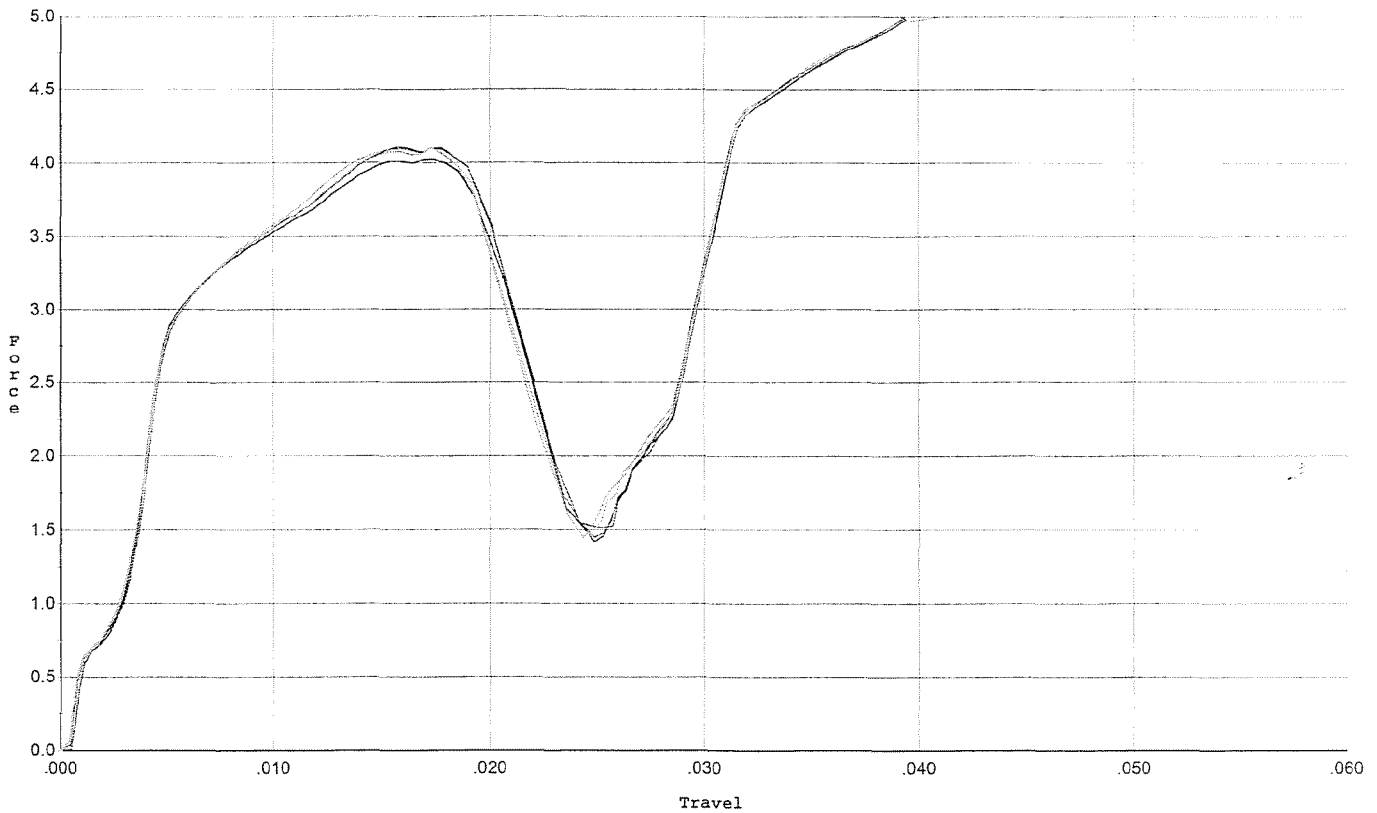
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.562	0.019	0.00	0.029	0.036		Set Trigger
2	2.588	0.019	0.00	0.029	0.035		Set Trigger
3	2.607	0.019	0.00	0.029	0.036		Set Trigger
4	2.599	0.018	0.00	0.030	0.034		Set Trigger
5	2.623	0.018	0.00	0.030	0.035		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.108	0.020	0.00	0.026	0.056		Set Trigger
2	4.026	0.021	0.00	0.026	0.058		Set Trigger
3	4.101	0.020	0.00	0.026	0.057		Set Trigger
4	4.099	0.019	0.00	0.027	0.054		Set Trigger
5	4.109	0.019	0.00	0.027	0.054		Set Trigger

Avg 4.08