

G684583D

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



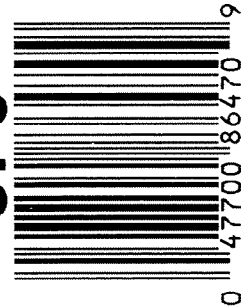
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845830

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6845830

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	L.P.D.
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	L.P.D.
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	RP
470	DIS-ASSEMBLE ACTION		4-16-09	RP
472	SERIALIZE BOLT HANDLE		4-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	4-18-09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/24/09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4/21/09	L.M.
540	APPLY COATINGS (BARREL ACTION)		4-22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-25-09	L.J.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

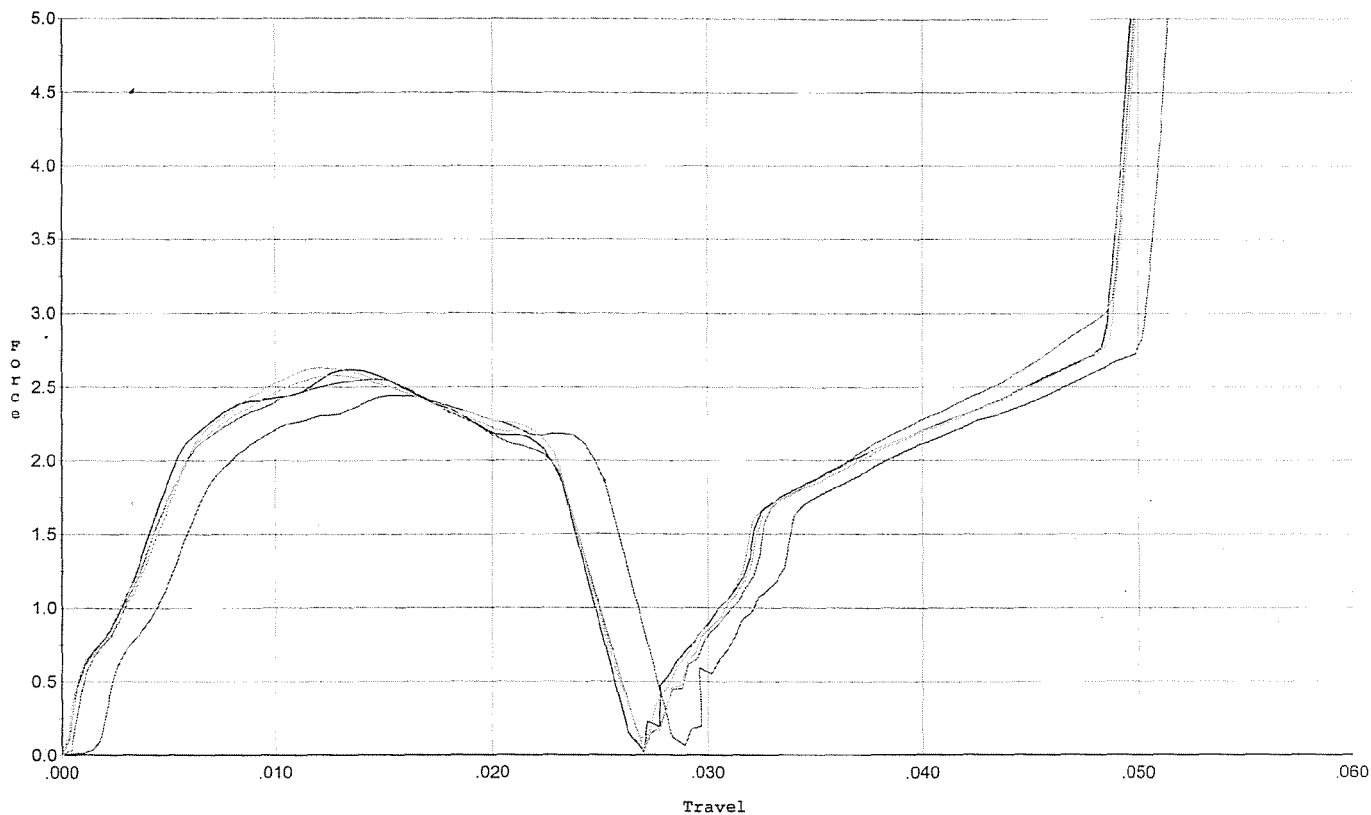
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>42</u> <u>42</u> <u>32</u>	5-12-09	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>40</u>	5-12-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	5-12-09	LH
	J) ASSEMBLE STOCK		4-28-09	LH
	K) ASSEMBLE SWIVEL STUDS		5-12-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-1-09	WV
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-1-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-12-09	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>258</u> <u>257</u> <u>248</u> <u>232</u> <u>243</u>	5-7-09	RP
	C) FUNCTION		5-12-09	LH
690	PACK		7/9/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



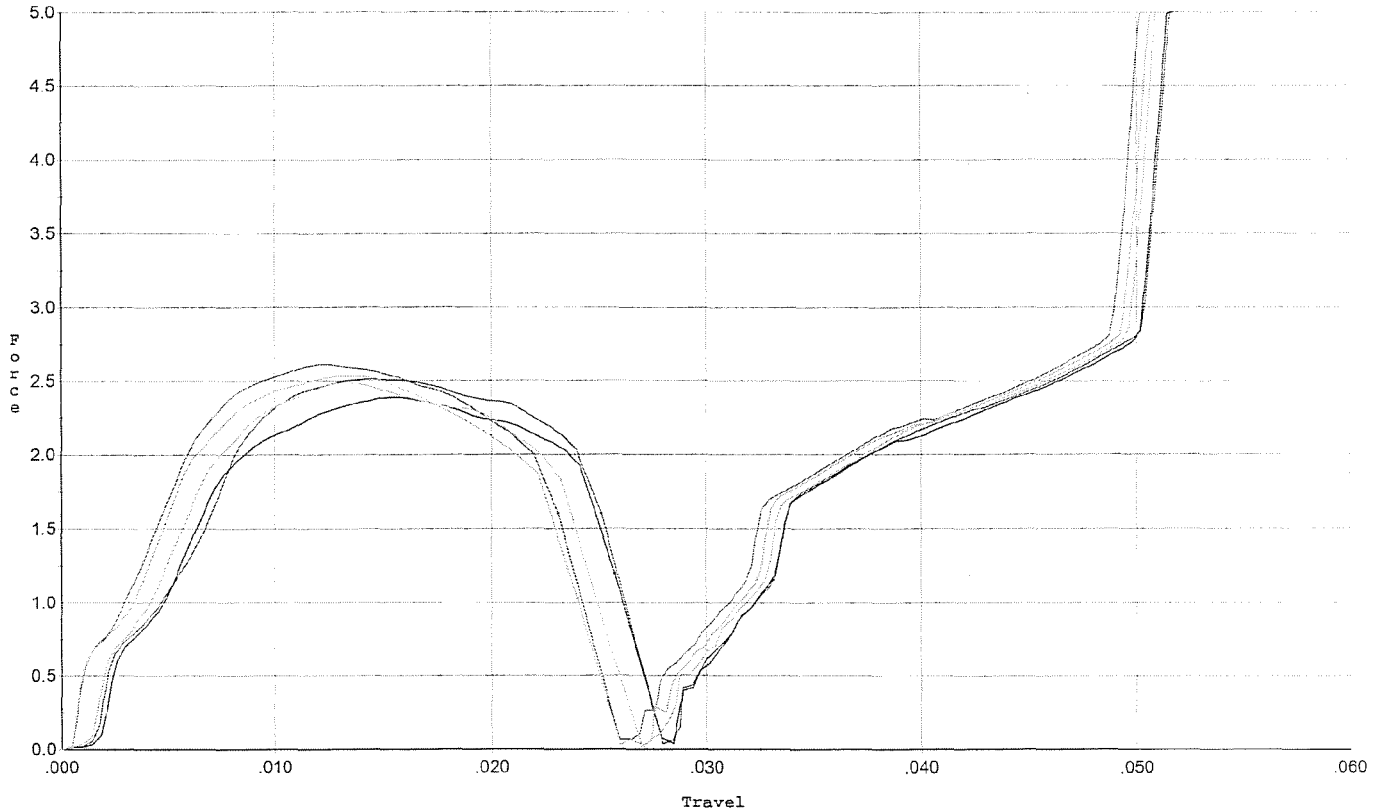
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.443	0.025	0.00	0.032	0.044		Set Trigger
2	2.619	0.023	0.00	0.032	0.045		Set Trigger
3	2.555	0.023	0.00	0.032	0.044		Set Trigger
4	2.580	0.023	0.00	0.032	0.044		Set Trigger
5	2.628	0.023	0.00	0.032	0.045		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



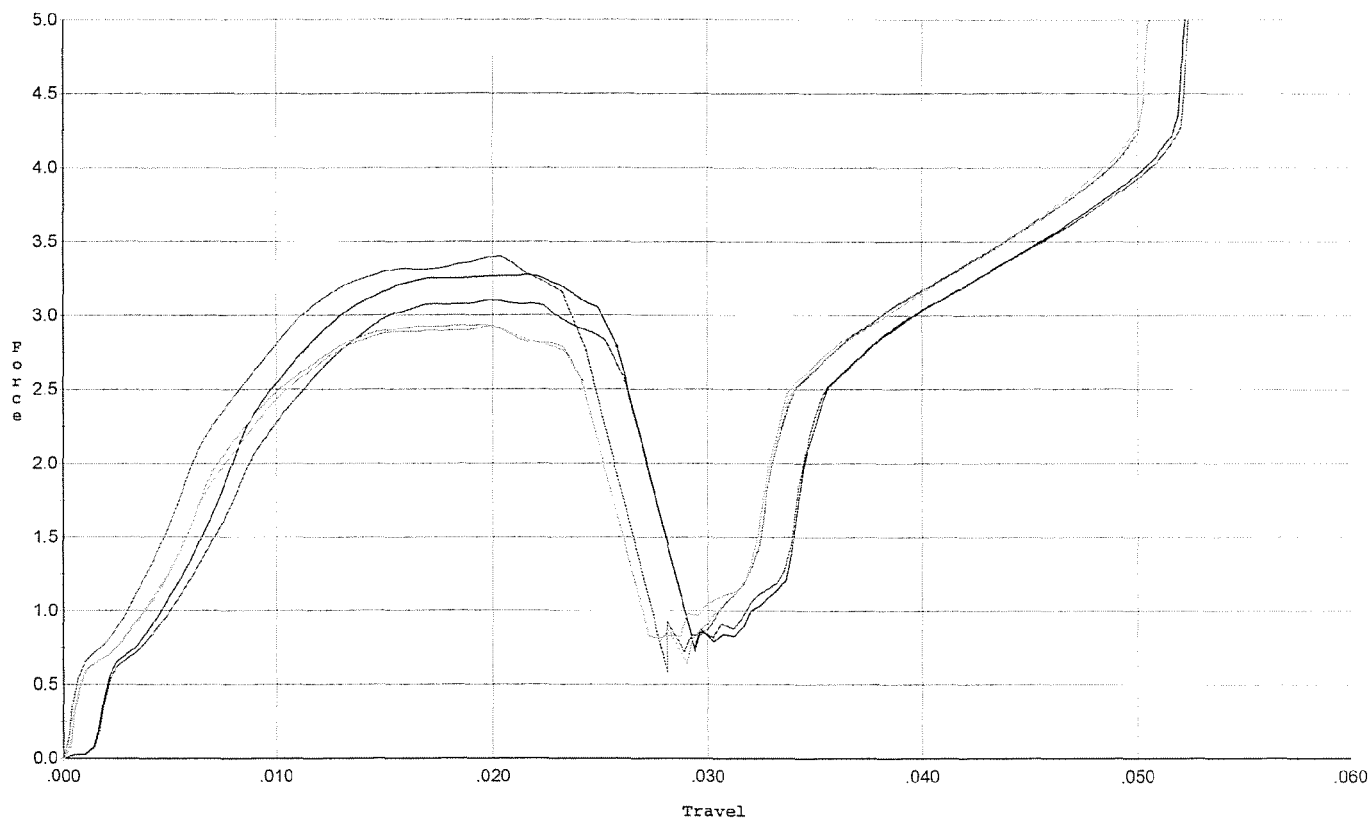
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.511	0.025	0.00	0.032	0.045		Set Trigger
2	2.391	0.026	0.00	0.032	0.043		Set Trigger
3	2.611	0.023	0.00	0.032	0.044		Set Trigger
4	2.490	0.023	0.00	0.033	0.041		Set Trigger
5	2.533	0.024	0.00	0.033	0.044		Set Trigger

A-2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



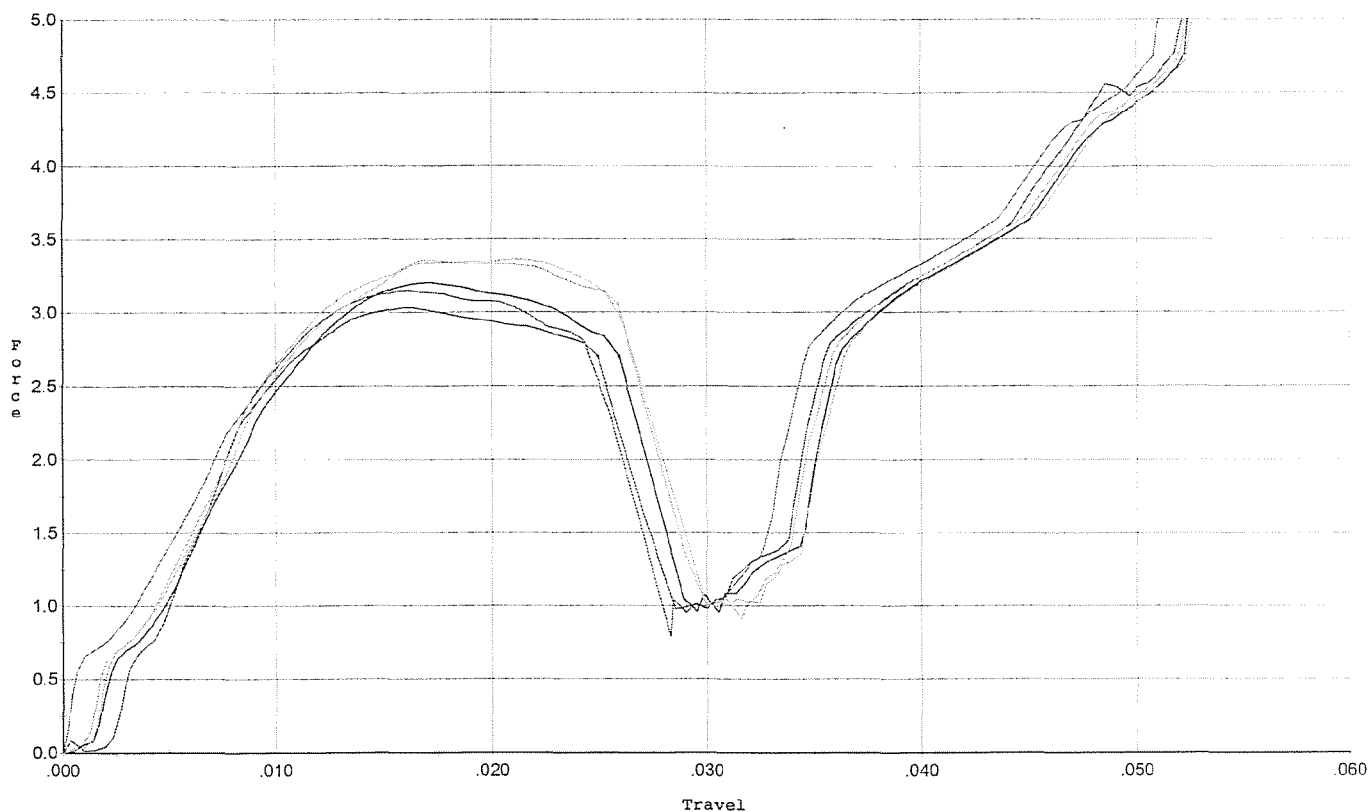
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.026	0.00	0.031	0.055		Set Trigger
2	3.275	0.026	0.00	0.031	0.058		Set Trigger
3	3.402	0.024	0.00	0.030	0.058		Set Trigger
4	2.923	0.024	0.00	0.031	0.050		Set Trigger
5	2.935	0.024	0.00	0.031	0.051		Set Trigger

A-3.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



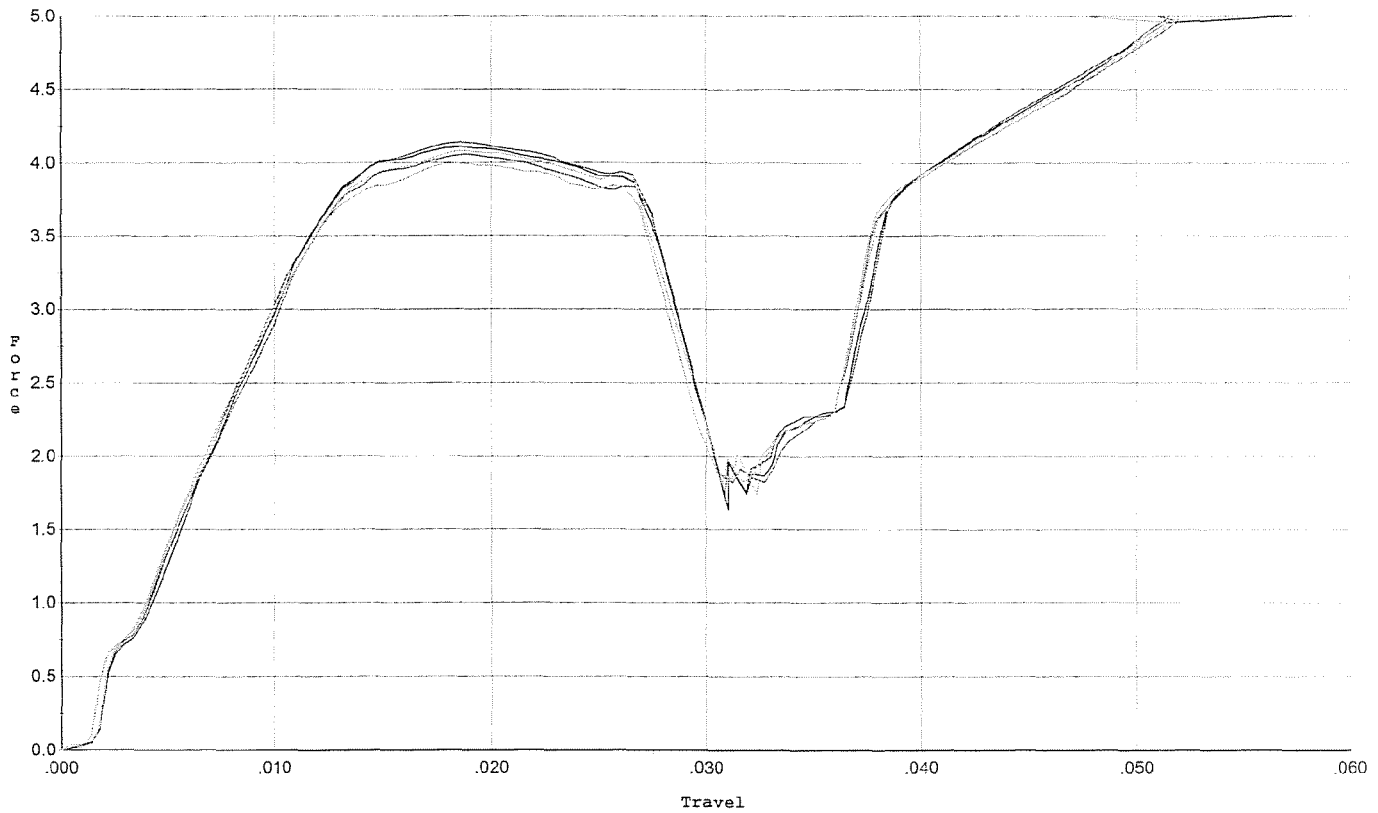
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.031	0.025	0.002	0.031	0.052		Set Trigger
2	3.201	0.026	0.00	0.031	0.056		Set Trigger
3	3.149	0.026	0.00	0.030	0.057		Set Trigger
4	3.362	0.026	0.00	0.030	0.060		Set Trigger
5	3.359	0.026	0.00	0.030	0.060		Set Trigger

A-3-22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



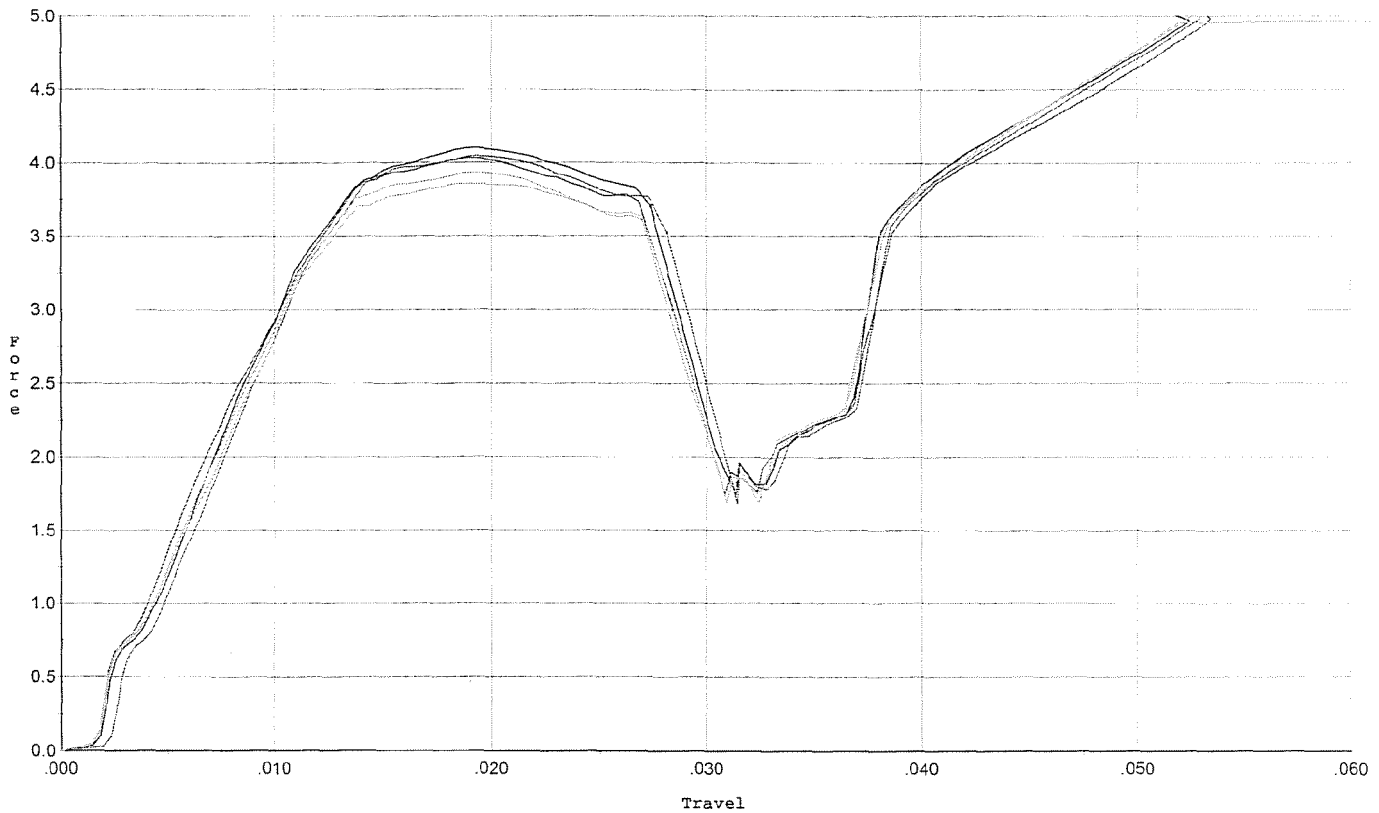
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.141	0.027	0.00	0.024	0.077		Set Trigger
2	4.108	0.028	0.00	0.024	0.078		Set Trigger
3	4.058	0.027	0.00	0.024	0.076		Set Trigger
4	4.082	0.029	0.00	0.024	0.080		Set Trigger
5	3.999	0.027	0.00	0.024	0.074		Set Trigger

A. 4.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



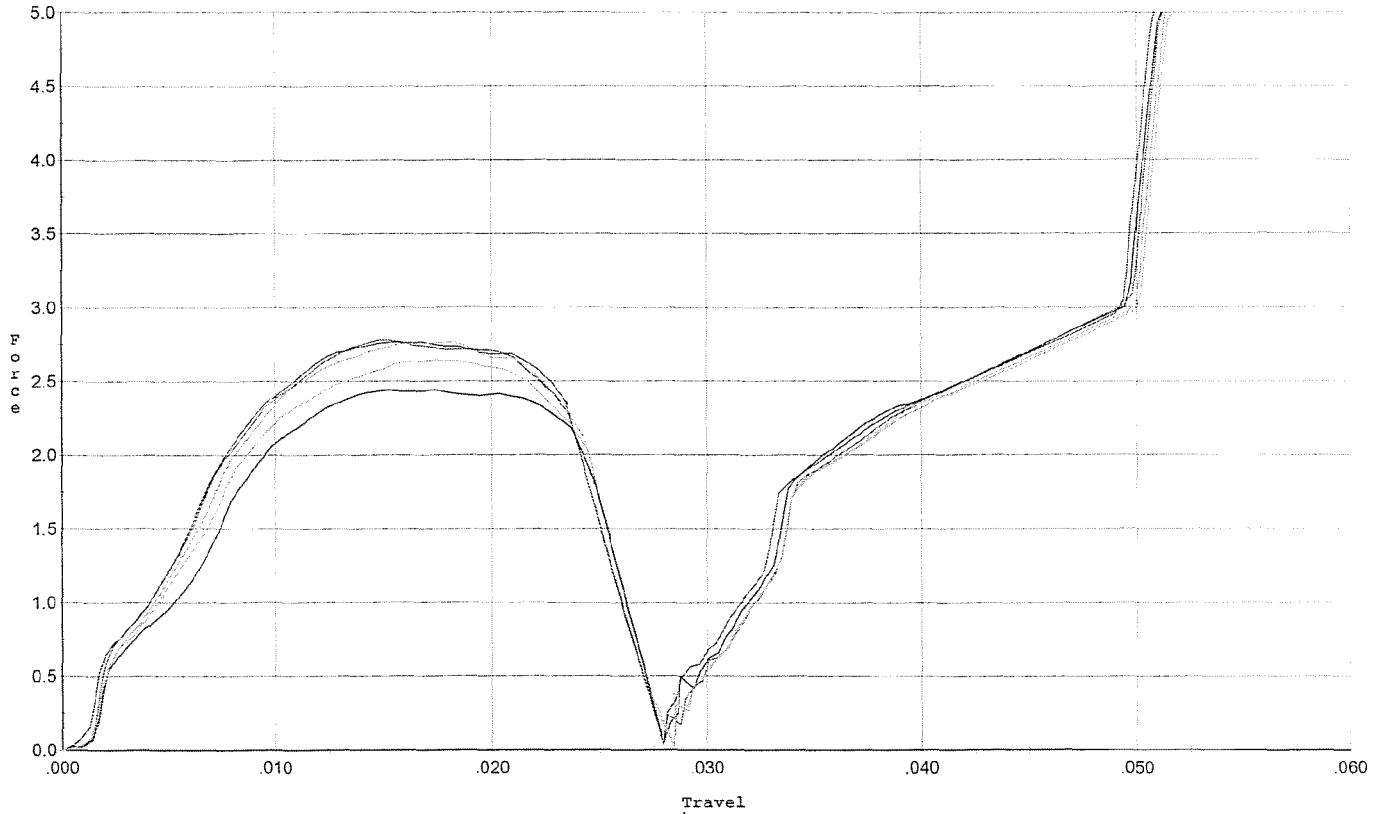
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.033	0.028	0.00	0.025	0.078		Set Trigger
2	4.101	0.027	0.00	0.025	0.076		Set Trigger
3	4.048	0.028	0.00	0.025	0.076		Set Trigger
4	3.859	0.028	0.00	0.025	0.075		Set Trigger
5	3.934	0.027	0.00	0.025	0.072		Set Trigger

A.3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



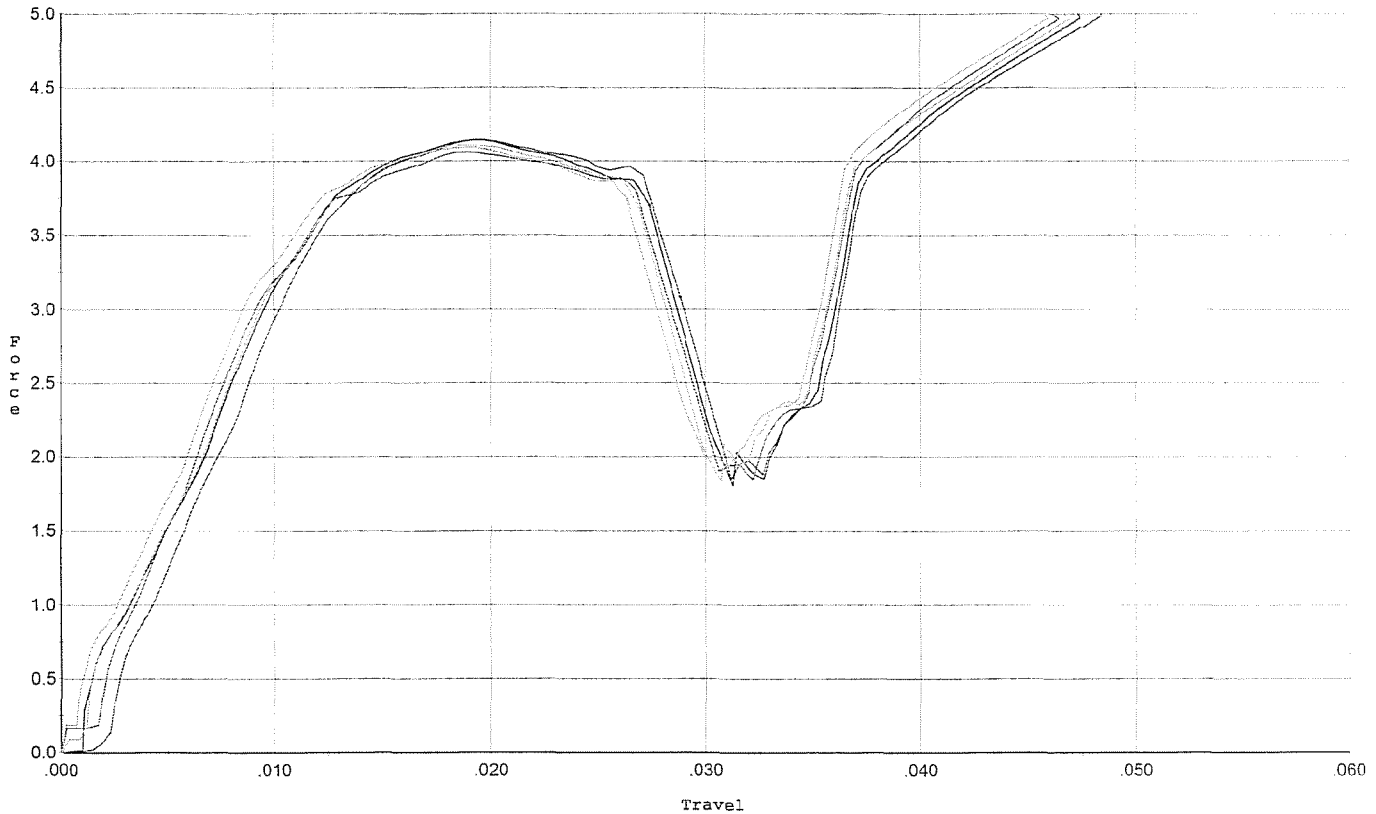
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.767	0.023	0.00	0.032	0.046		Set Trigger
2	2.444	0.025	0.00	0.032	0.043		Set Trigger
3	2.778	0.024	0.00	0.033	0.046		Set Trigger
4	2.645	0.024	0.00	0.033	0.045		Set Trigger
5	2.763	0.024	0.00	0.032	0.047		Set Trigger

A.2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.029	0.00	0.024	0.080		Set Trigger
2	4.142	0.027	0.00	0.023	0.078		Set Trigger
3	4.061	0.029	0.002	0.023	0.081		Set Trigger
4	4.109	0.027	0.00	0.024	0.077		Set Trigger
5	4.093	0.026	0.00	0.024	0.077		Set Trigger

A-4.10