

G6845835

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



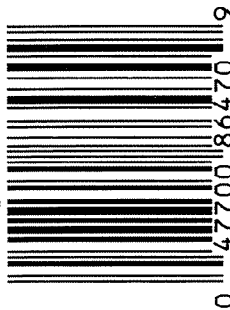
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6845835

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6845835

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-5-09	RP
430	ASSEMBLE TO STOCK		5-5-09	JP
440	PROOF		5-5-09	RP
460	CHECK HEADSPACE		5-5-09	RP
470	DIS-ASSEMBLE ACTION		5-5-09	RP
472	SERIALIZE BOLT HANDLE		5-6-09	RJZ
480	MAGNAFLUX BBL ACTION		5/8/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/12/09	RT
510	DRILL AND TAP SIGHT HOLES		5-6-09	JP
520	GOFF BLAST BBL / REC		5/12/09	REM
540	APPLY COATINGS (BARREL ACTION)		5/18	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-19-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-19-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-19-09	JP
	D) OIL FIRING PIN ASSEMBLY		5-25-09	JP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

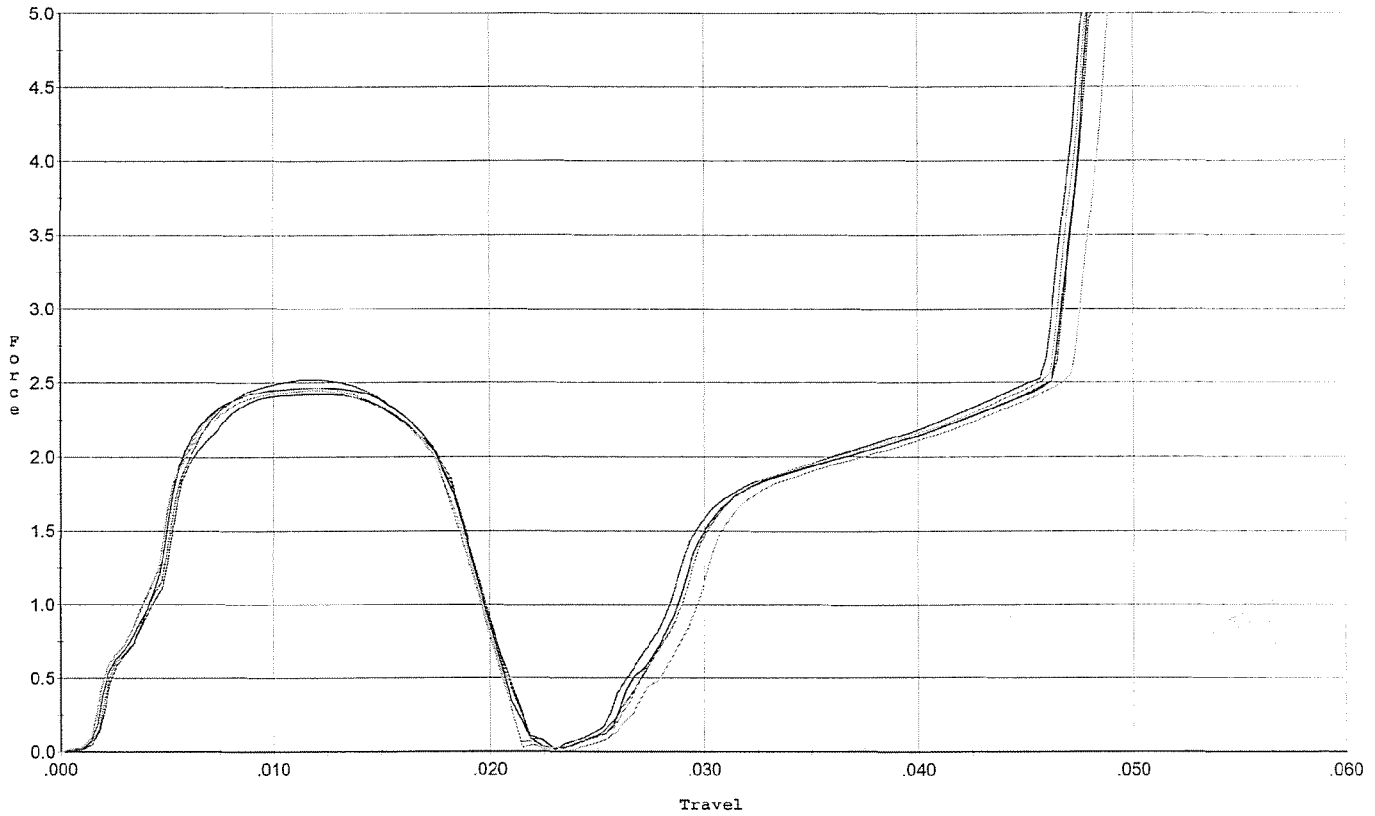
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	6-15-09	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	6-15-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	6-15-09	LJ
	J) ASSEMBLE STOCK		5-28-09	LJ
	K) ASSEMBLE SWIVEL STUDS		6-15-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	6/11/09	RR
650	TARGET	<u>PASS</u> FAIL		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/11/09	TAR
670	FINAL INSPECTION A) HEADSPACE		6-15-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.74</u> <u>2.65</u> <u>2.77</u> <u>2.79</u>	6-15-09	RTZ
	C) FUNCTION		6-15-09	LJ
690	PACK		7/14/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



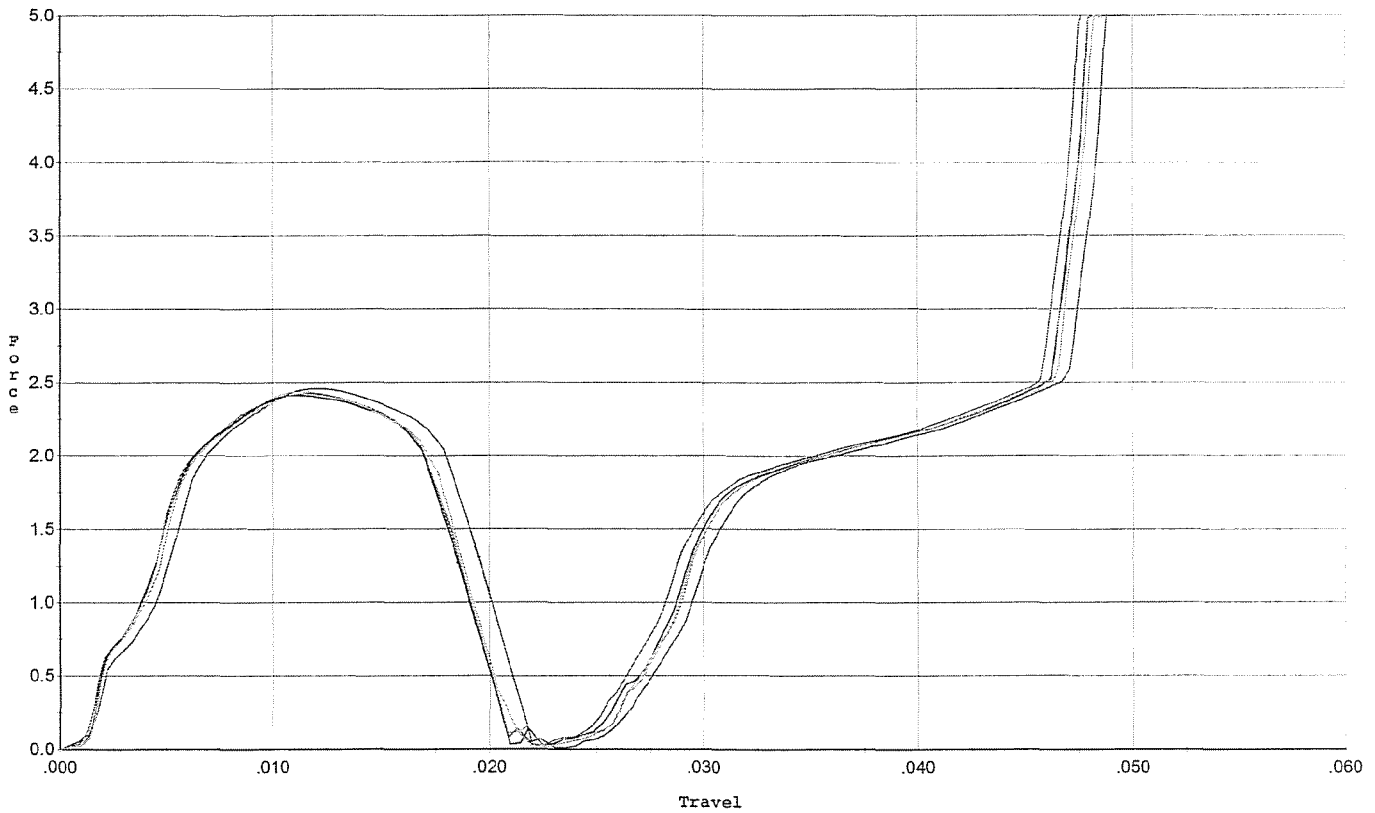
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.423	0.018	0.00	0.034	0.030		Set Trigger
2	2.462	0.018	0.00	0.034	0.032		Set Trigger
3	2.518	0.018	0.00	0.034	0.031		Set Trigger
4	2.447	0.019	0.00	0.035	0.032		Set Trigger
5	2.461	0.019	0.00	0.034	0.033		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



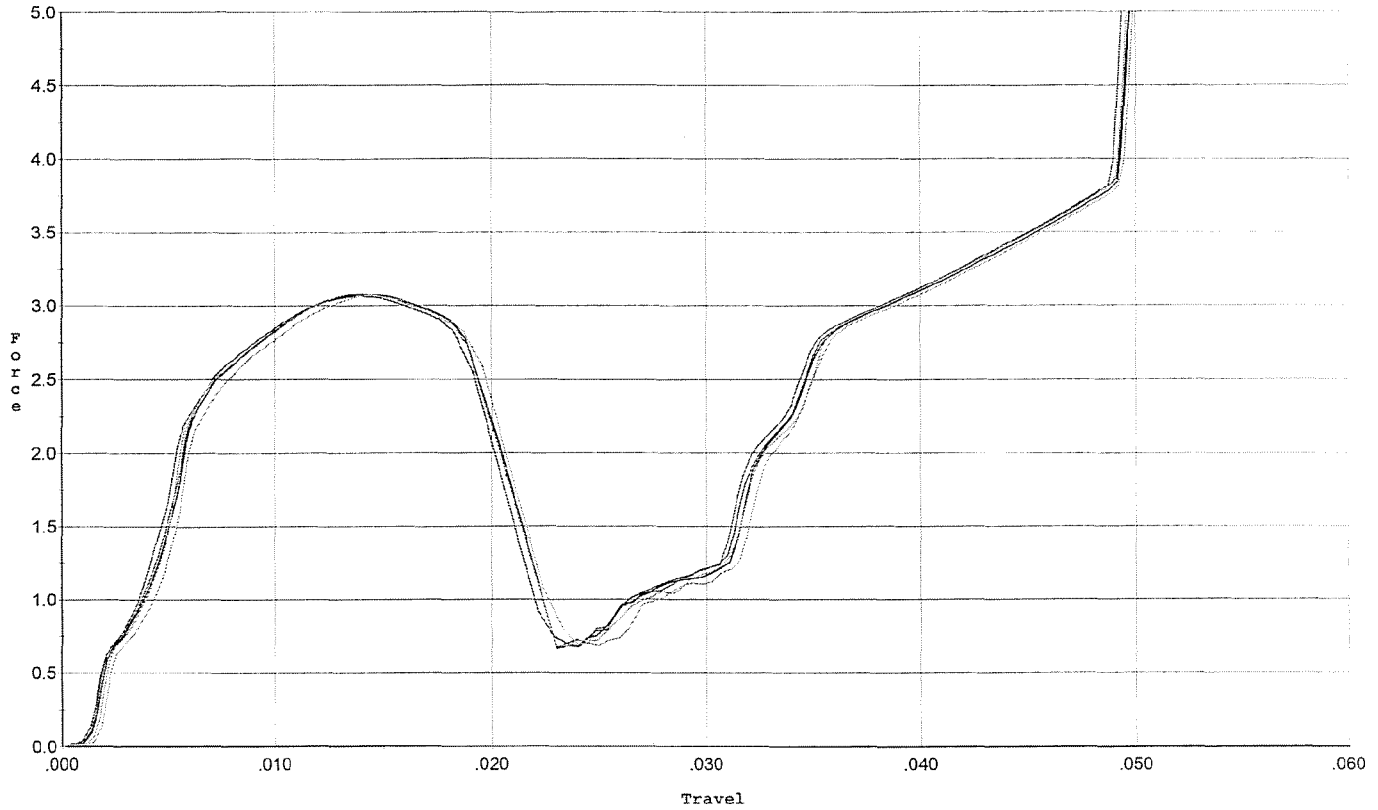
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.459	0.020	0.00	0.034	0.032		Set Trigger
2	2.410	0.019	0.00	0.035	0.031		Set Trigger
3	2.424	0.018	0.00	0.034	0.031		Set Trigger
4	2.434	0.018	0.00	0.035	0.029		Set Trigger
5	2.437	0.018	0.00	0.035	0.030		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



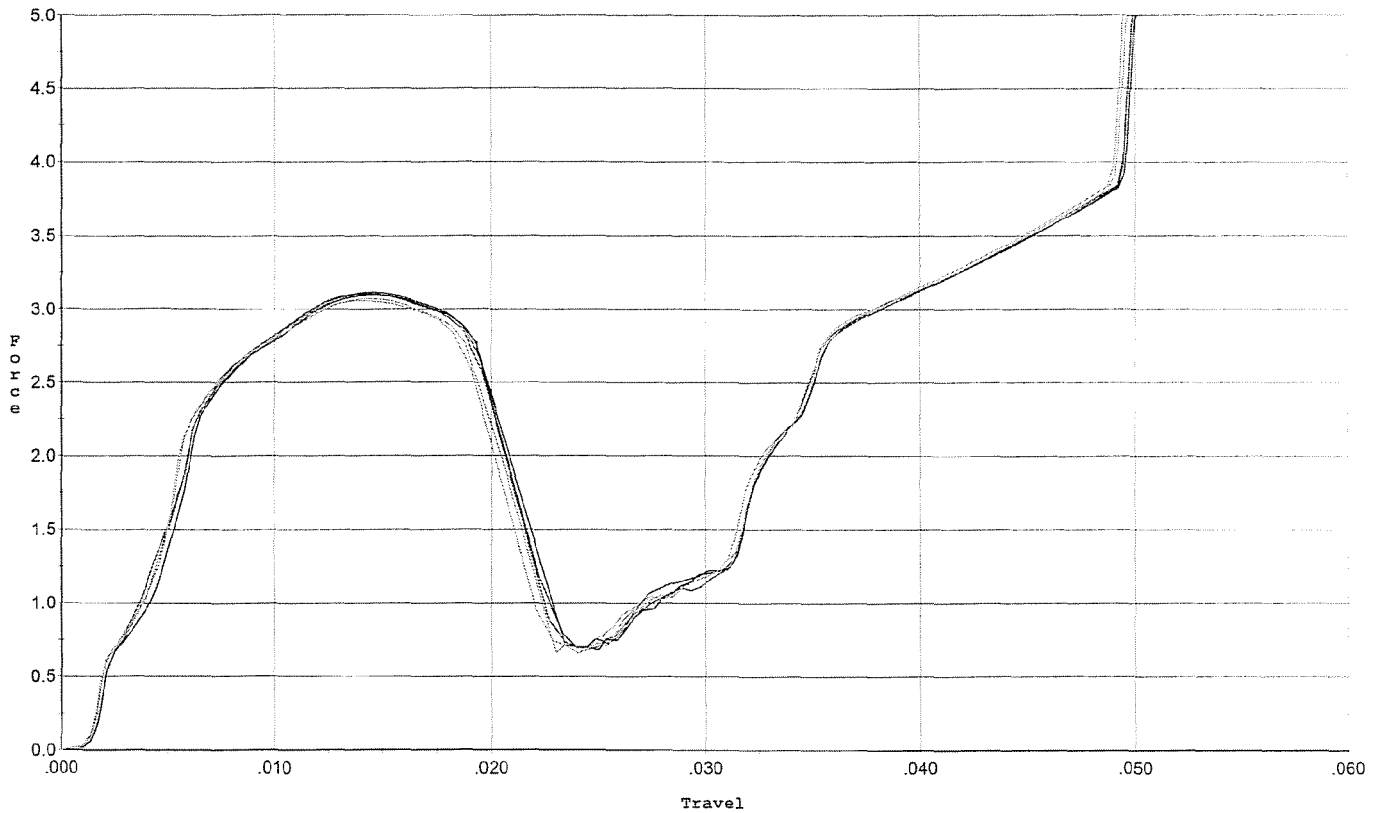
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.073	0.021	0.00	0.033	0.043		Set Trigger
2	3.080	0.020	0.00	0.033	0.043		Set Trigger
3	3.061	0.019	0.00	0.033	0.040		Set Trigger
4	3.066	0.020	0.00	0.033	0.040		Set Trigger
5	3.082	0.021	0.00	0.033	0.043		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



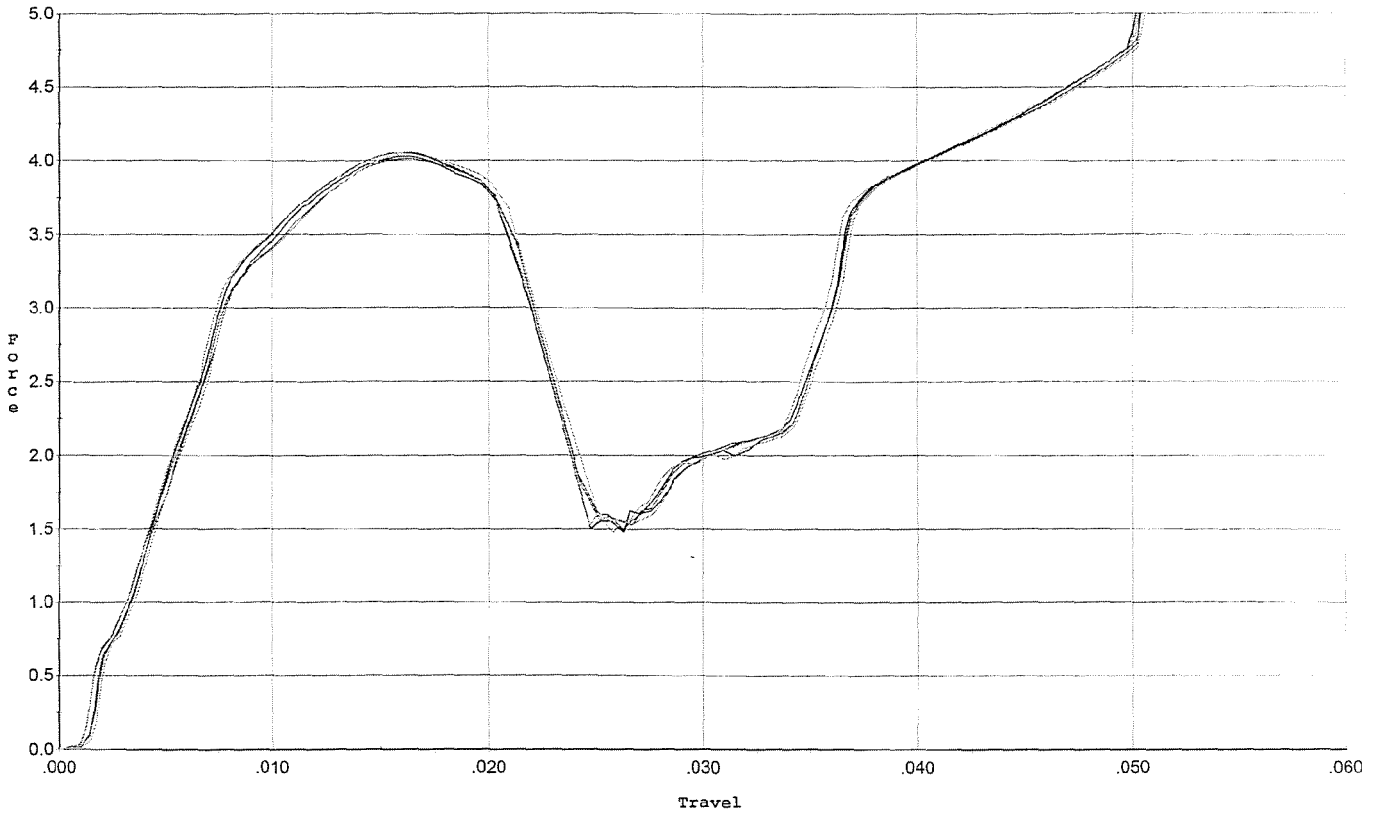
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.114	0.019	0.00	0.033	0.041		Set Trigger
2	3.099	0.019	0.00	0.033	0.040		Set Trigger
3	3.107	0.020	0.00	0.033	0.041		Set Trigger
4	3.058	0.019	0.00	0.033	0.040		Set Trigger
5	3.072	0.020	0.00	0.033	0.043		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



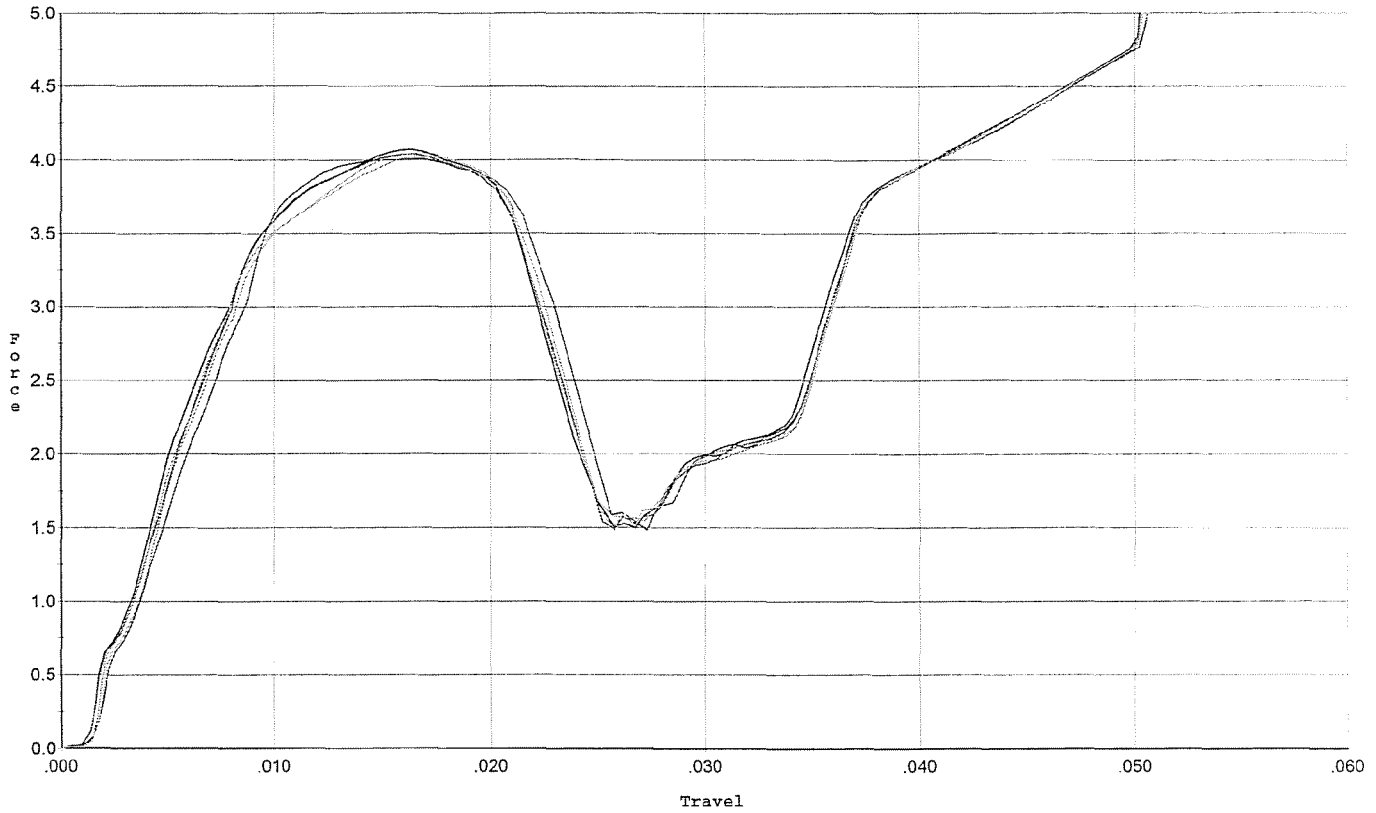
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.029	0.021	0.00	0.030	0.057		Set Trigger
2	4.053	0.022	0.00	0.030	0.059		Set Trigger
3	4.013	0.021	0.00	0.031	0.057		Set Trigger
4	4.042	0.021	0.00	0.031	0.055		Set Trigger
5	4.055	0.022	0.00	0.030	0.059		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



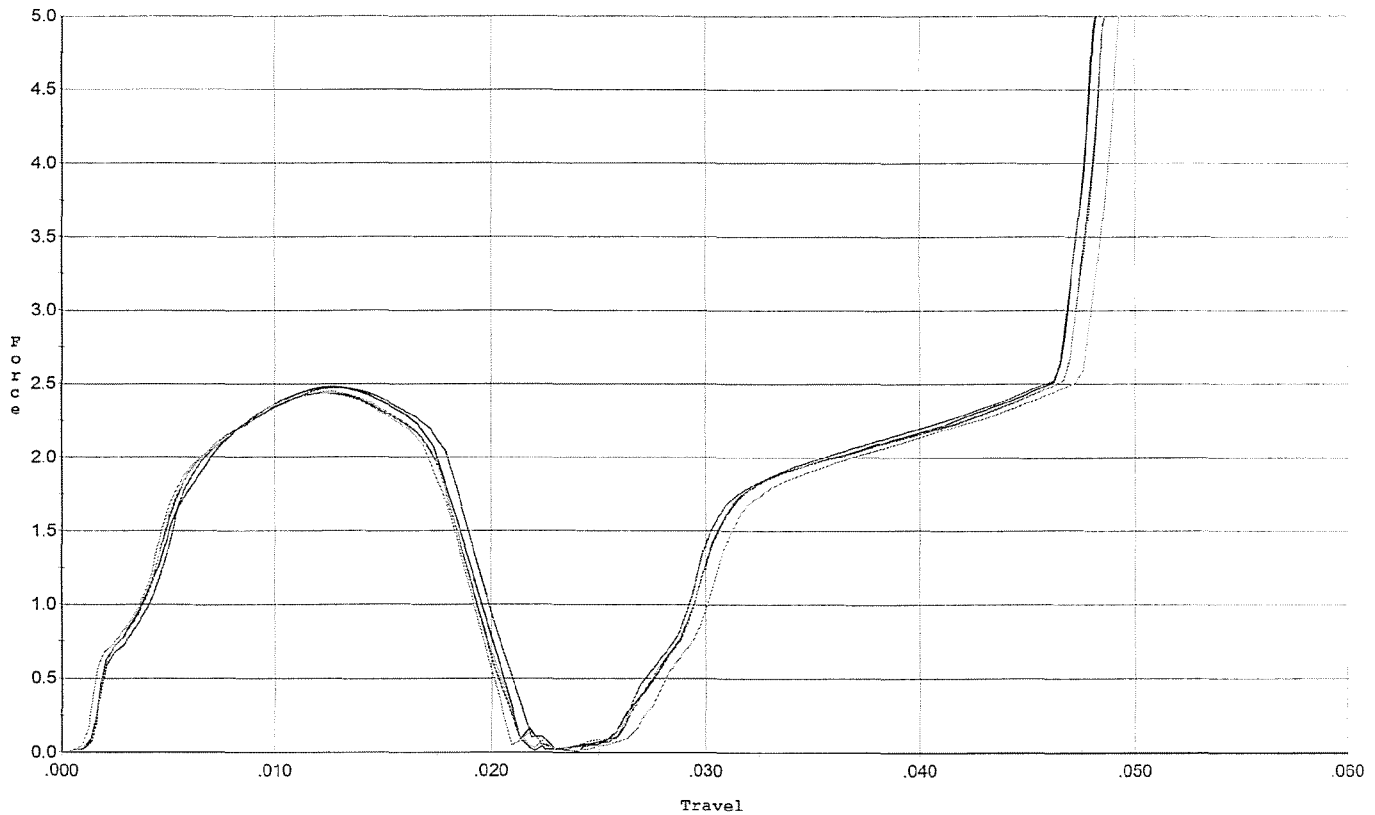
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.007	0.023	0.00	0.030	0.061		Set Trigger
2	4.074	0.021	0.00	0.030	0.057		Set Trigger
3	4.039	0.023	0.00	0.030	0.062		Set Trigger
4	4.025	0.022	0.00	0.030	0.059		Set Trigger
5	4.047	0.021	0.00	0.031	0.056		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



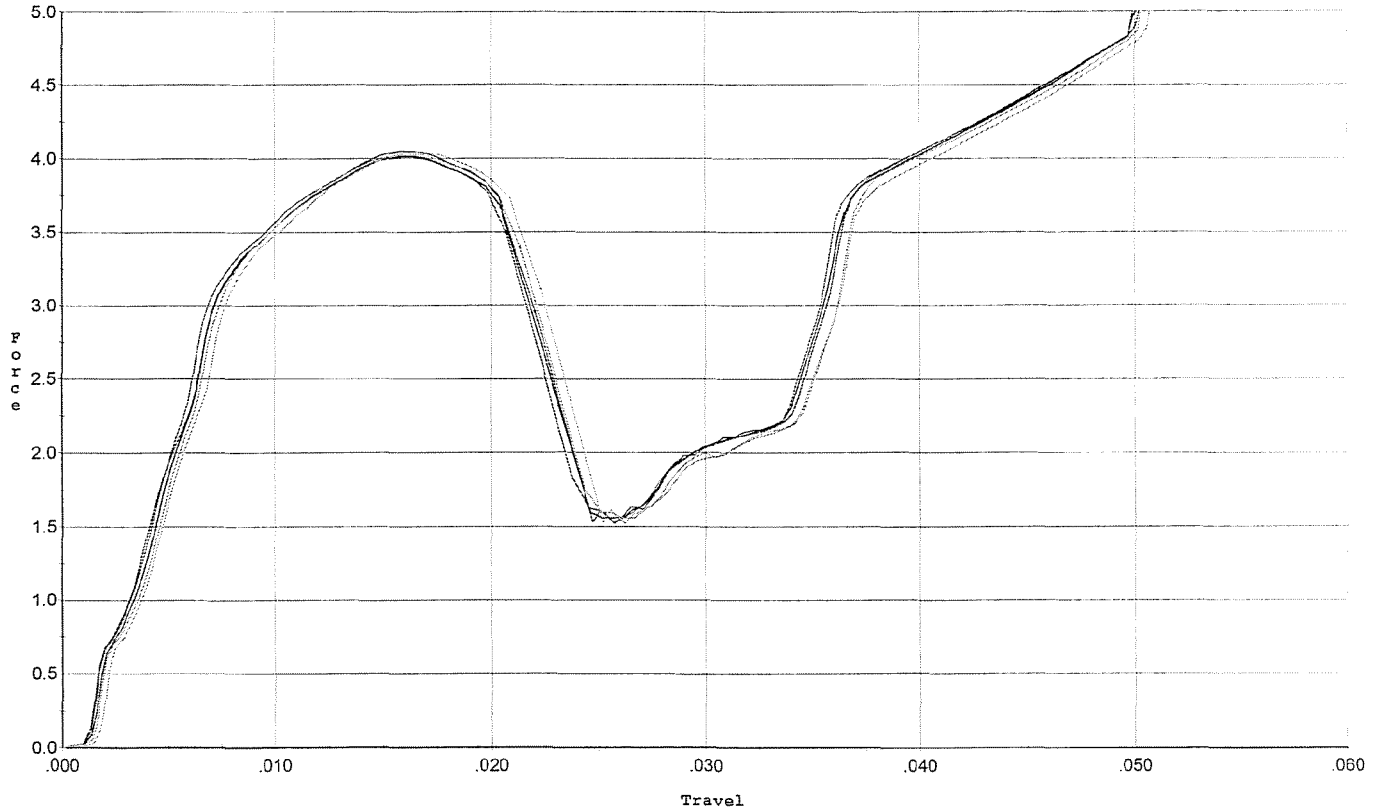
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.474	0.018	0.00	0.035	0.030		Set Trigger
2	2.479	0.019	0.00	0.034	0.032		Set Trigger
3	2.438	0.018	0.00	0.035	0.030		Set Trigger
4	2.448	0.017	0.00	0.036	0.029		Set Trigger
5	2.436	0.018	0.00	0.035	0.030		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.052	0.022	0.00	0.030	0.060		Set Trigger
2	4.012	0.020	0.00	0.031	0.055		Set Trigger
3	4.020	0.021	0.00	0.031	0.056		Set Trigger
4	4.044	0.022	0.00	0.031	0.059		Set Trigger
5	4.034	0.021	0.00	0.030	0.057		Set Trigger

Avg 4.03