

G6845836

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



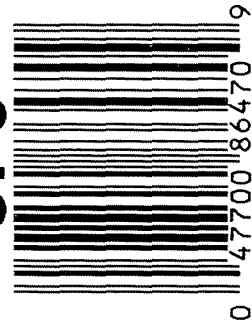
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6845836

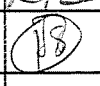
UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G684 5836

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SPD
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	SPD
470	DIS-ASSEMBLE ACTION		4-16-09	SPD
472	SERIALIZE BOLT HANDLE		4-17-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	4/18/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4-21-09	CJ
540	APPLY COATINGS (BARREL ACTION)		4-29	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-29-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

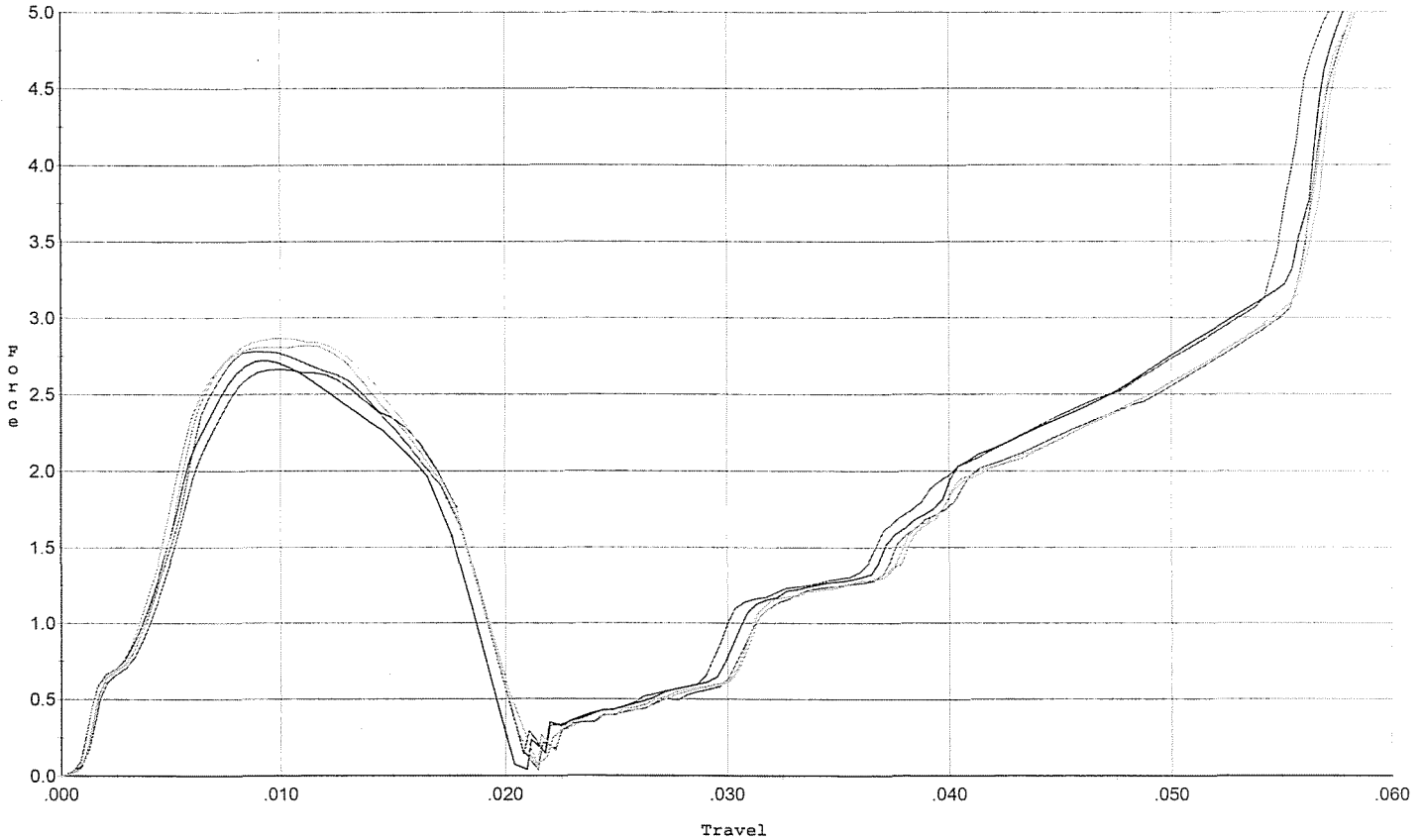
F004 REV 5/2006

OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>30</u>	<u>30</u>	5-6-09	LJL		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>40</u>	<u>40</u>	<u>40</u>	5-6-09	LJL		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	5-6-09	LJL		
	J) ASSEMBLE STOCK					4-27-09	JFL		
	K) ASSEMBLE SWIVEL STUDS					5-6-09	LJL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		4-30-09	J/R		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION		CORRECTION			4-30-09	TAR		
660	INSPECT FOR LIVE AMMO								
670	FINAL INSPECTION A) HEADSPACE					5-6-09	LJL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u>	<u>2.56</u>	<u>2.59</u>	<u>2.63</u>	<u>2.63</u>	4-30-09	NW
	C) FUNCTION					5-6-09	LJL		
690	PACK					5-26-09	NW		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



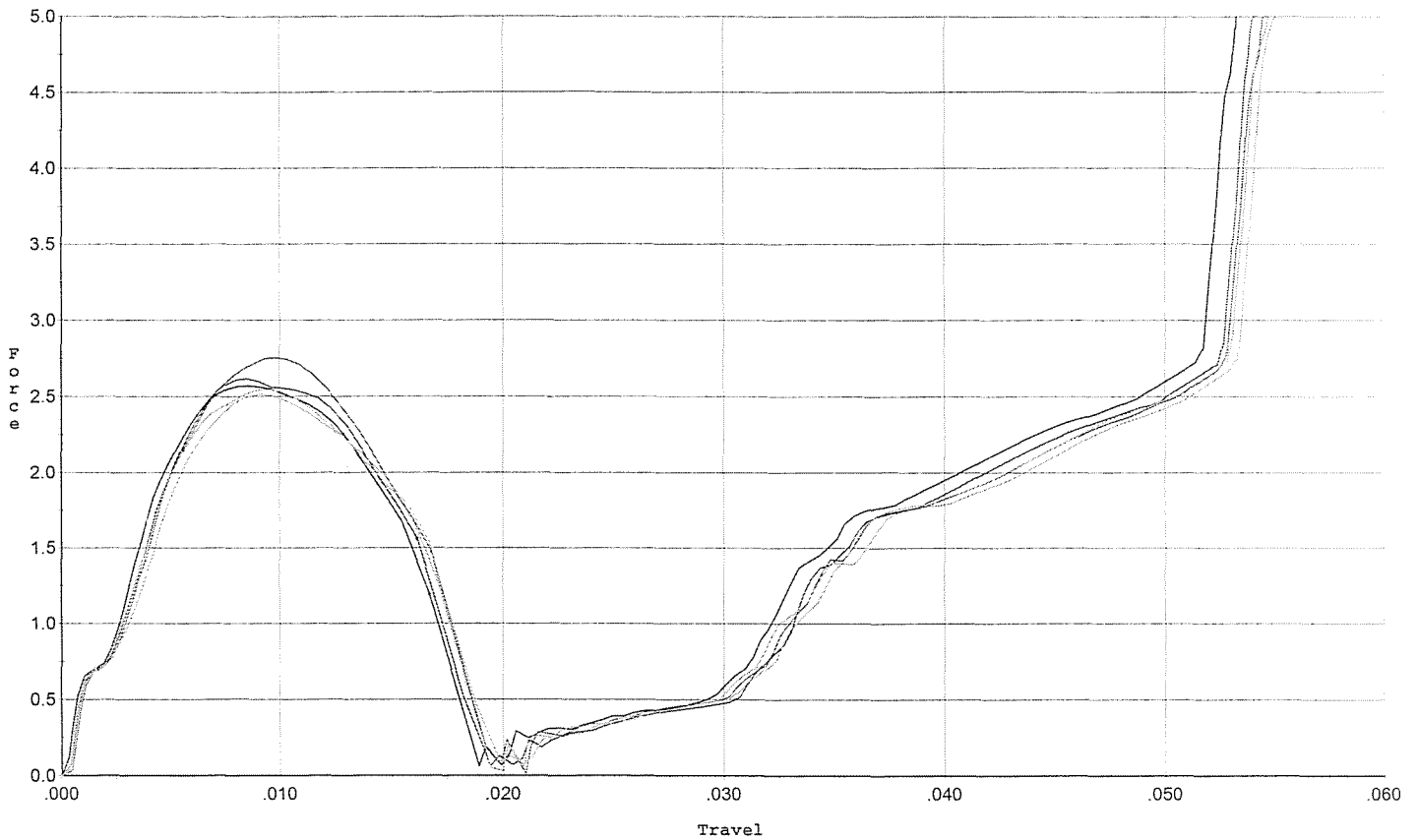
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.663	0.018	0.00	0.043	0.031		Set Trigger
2	2.720	0.018	0.00	0.044	0.031		Set Trigger
3	2.779	0.018	0.00	0.044	0.033		Set Trigger
4	2.864	0.018	0.00	0.045	0.033		Set Trigger
5	2.820	0.018	0.00	0.044	0.034		Set Trigger

A-2-76

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



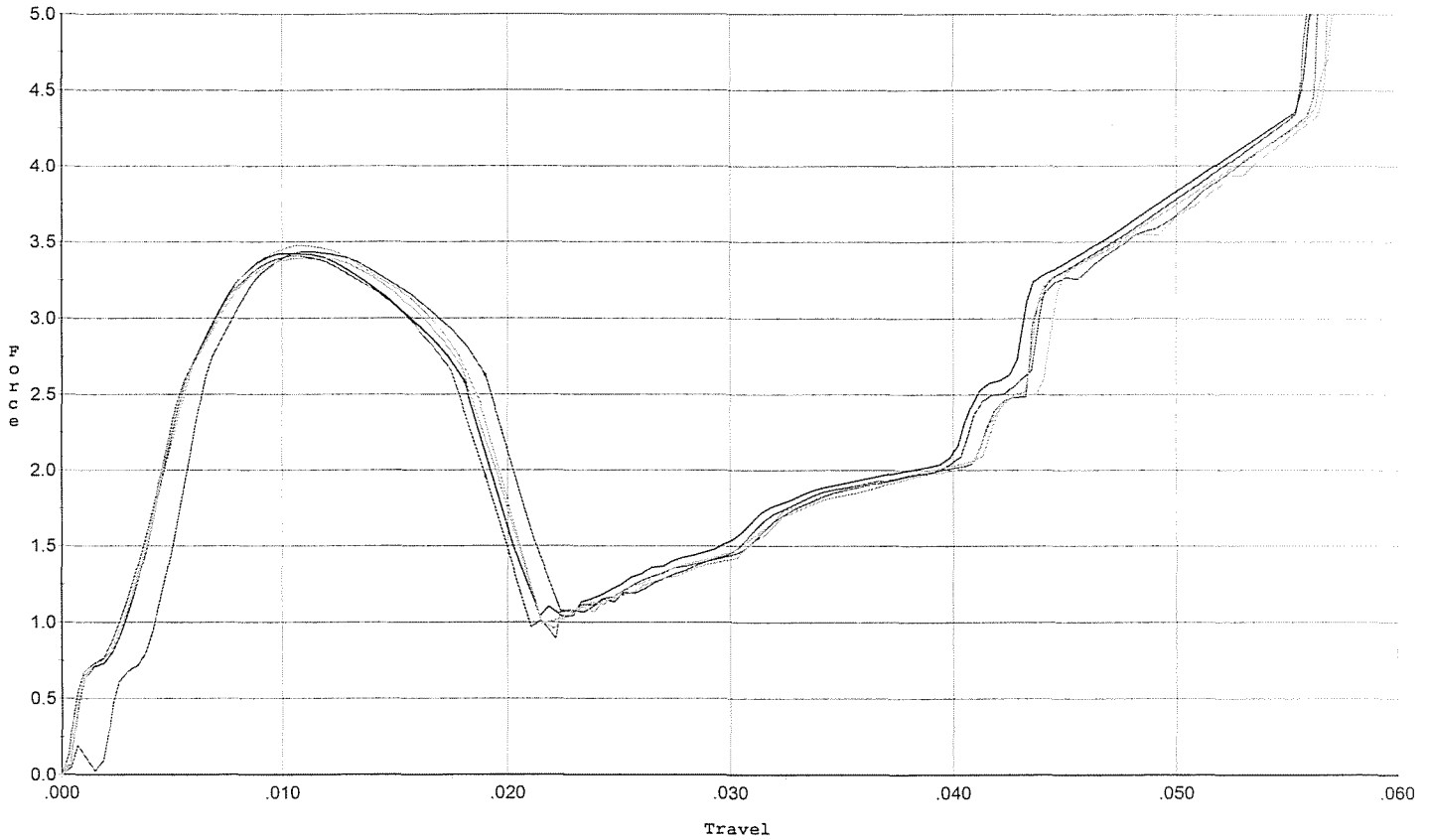
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.016	0.00	0.042	0.029		Set Trigger
2	2.570	0.017	0.00	0.041	0.030		Set Trigger
3	2.754	0.017	0.00	0.042	0.030		Set Trigger
4	2.515	0.017	0.00	0.043	0.028		Set Trigger
5	2.547	0.017	0.00	0.042	0.030		Set Trigger

A-2-60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



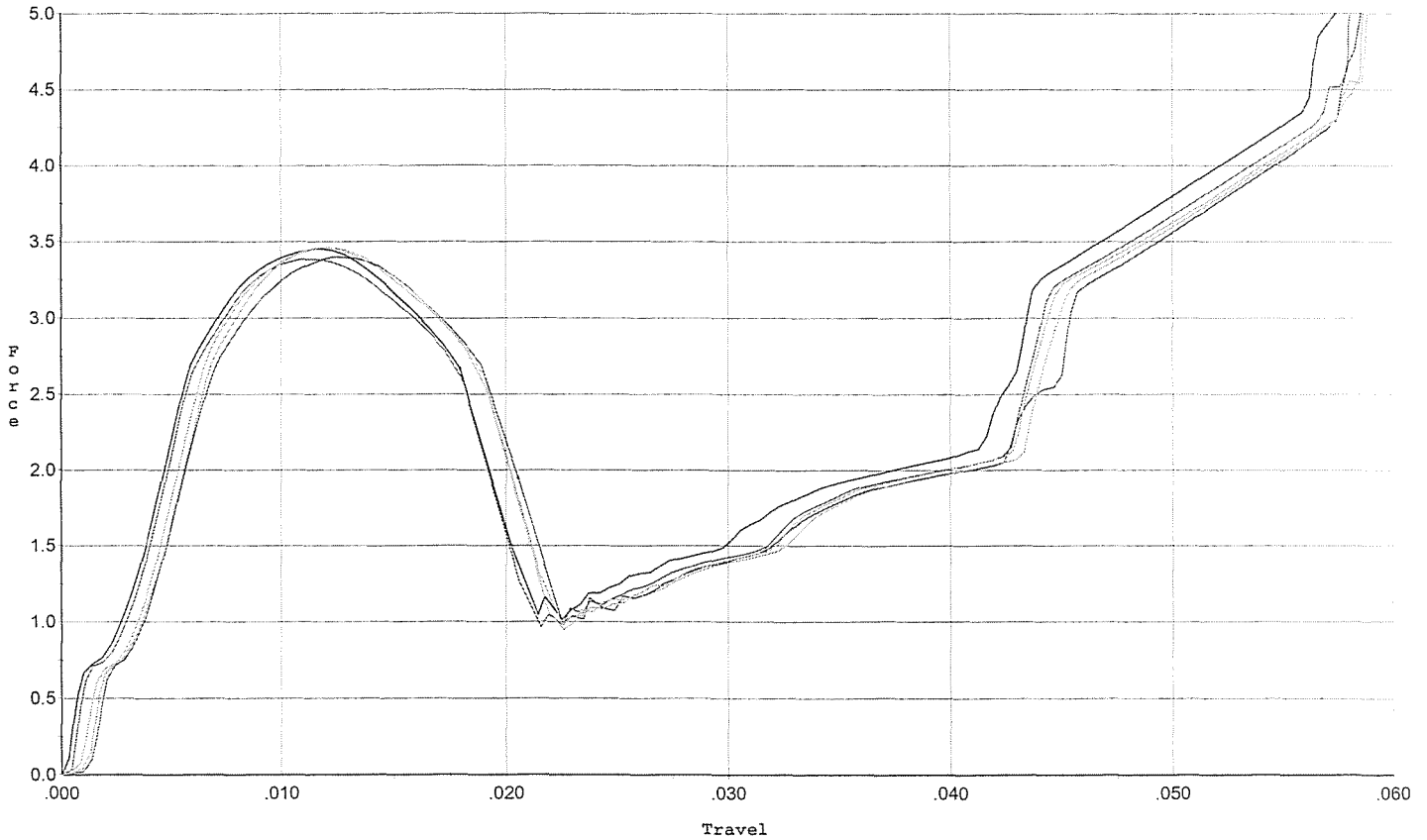
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.435	0.019	0.00	0.040	0.042		Set Trigger
2	3.423	0.018	0.00	0.040	0.042		Set Trigger
3	3.407	0.019	0.00	0.041	0.044		Set Trigger
4	3.393	0.019	0.00	0.041	0.046		Set Trigger
5	3.477	0.019	0.00	0.041	0.045		Set Trigger

A-3.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



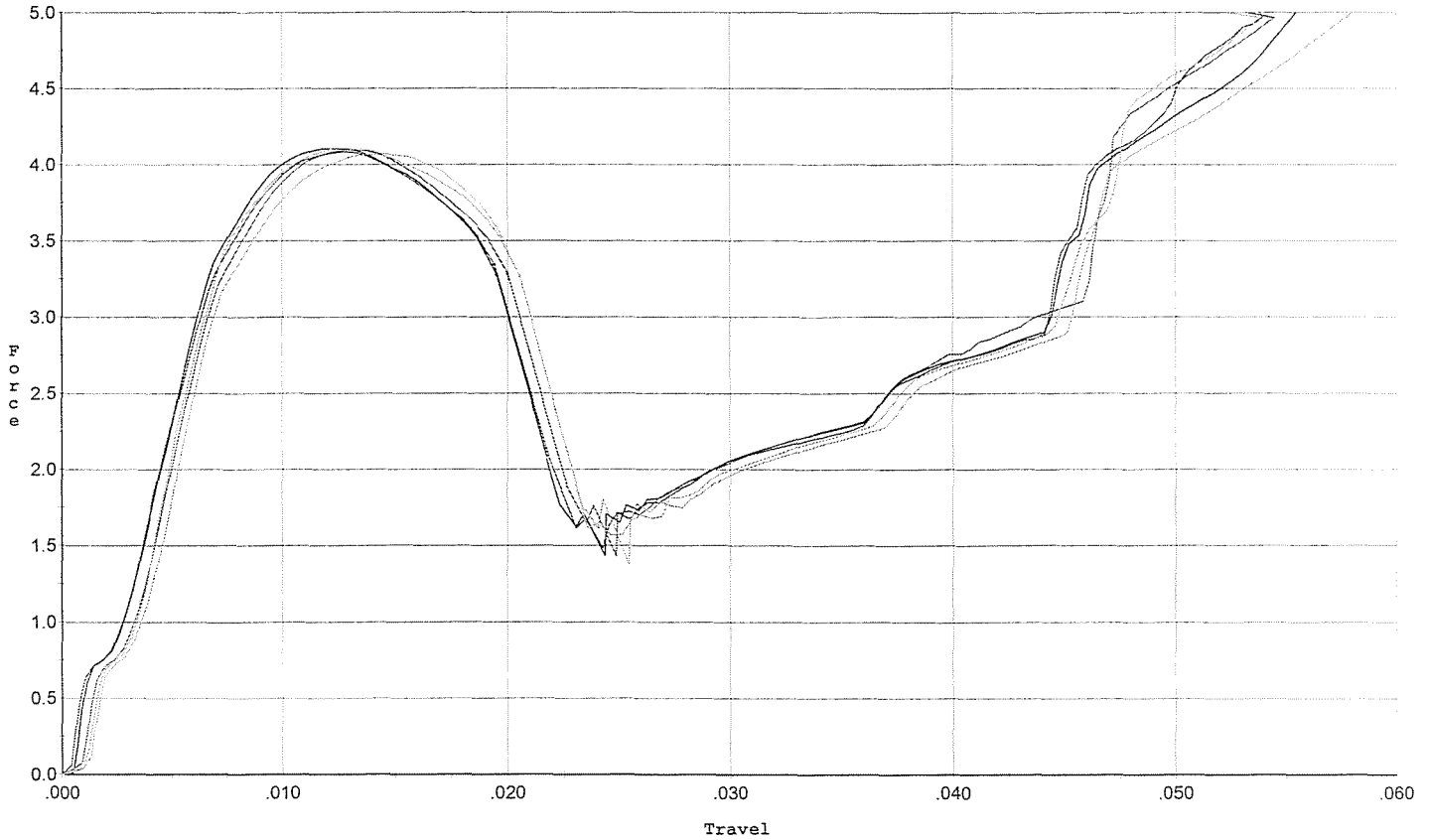
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.400	0.021	0.00	0.042	0.046		Set Trigger
2	3.453	0.018	0.00	0.042	0.042		Set Trigger
3	3.385	0.018	0.00	0.043	0.042		Set Trigger
4	3.462	0.019	0.00	0.042	0.044		Set Trigger
5	3.459	0.019	0.00	0.042	0.043		Set Trigger

A-3.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



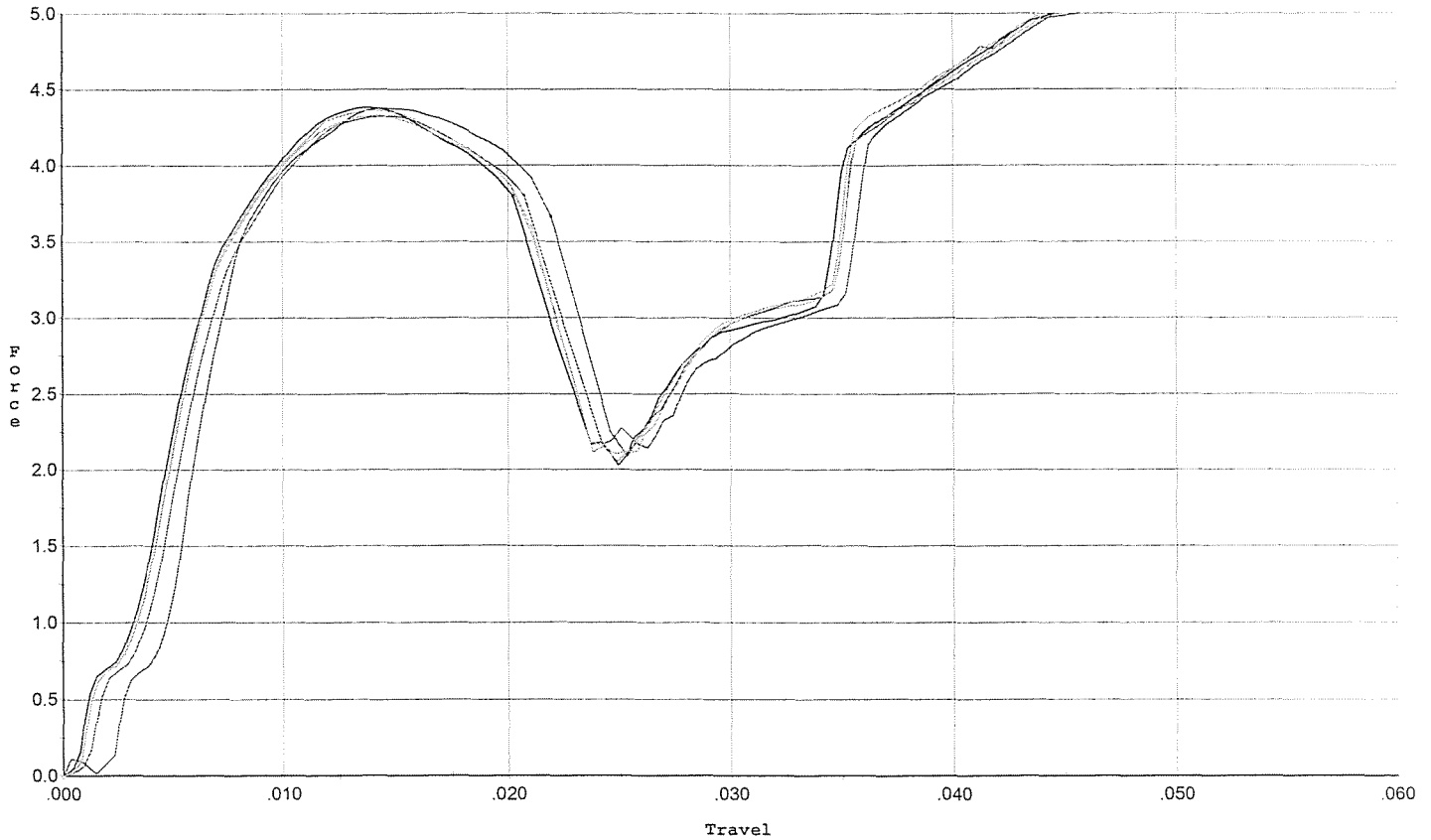
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.019	0.00	0.039	0.054		Set Trigger
2	4.107	0.020	0.00	0.039	0.054		Set Trigger
3	4.096	0.020	0.00	0.039	0.054		Set Trigger
4	4.109	0.021	0.00	0.039	0.057		Set Trigger
5	4.067	0.021	0.00	0.040	0.055		Set Trigger

A.4.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



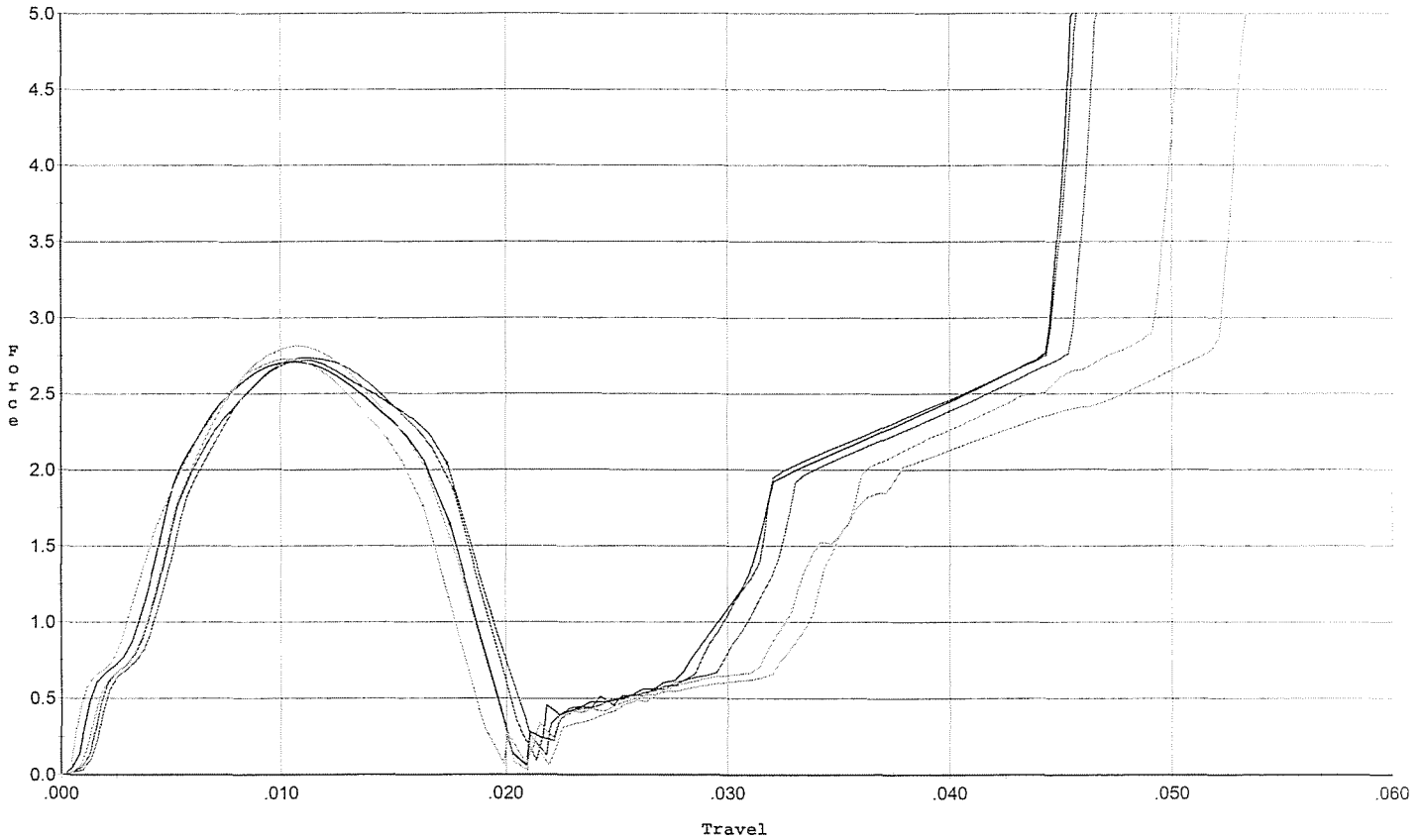
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.377	0.022	0.002	0.027	0.062		Set Trigger
2	4.383	0.020	0.00	0.027	0.059		Set Trigger
3	4.325	0.021	0.00	0.027	0.059		Set Trigger
4	4.364	0.021	0.00	0.027	0.062		Set Trigger
5	4.328	0.021	0.00	0.027	0.062		Set Trigger

A-4.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



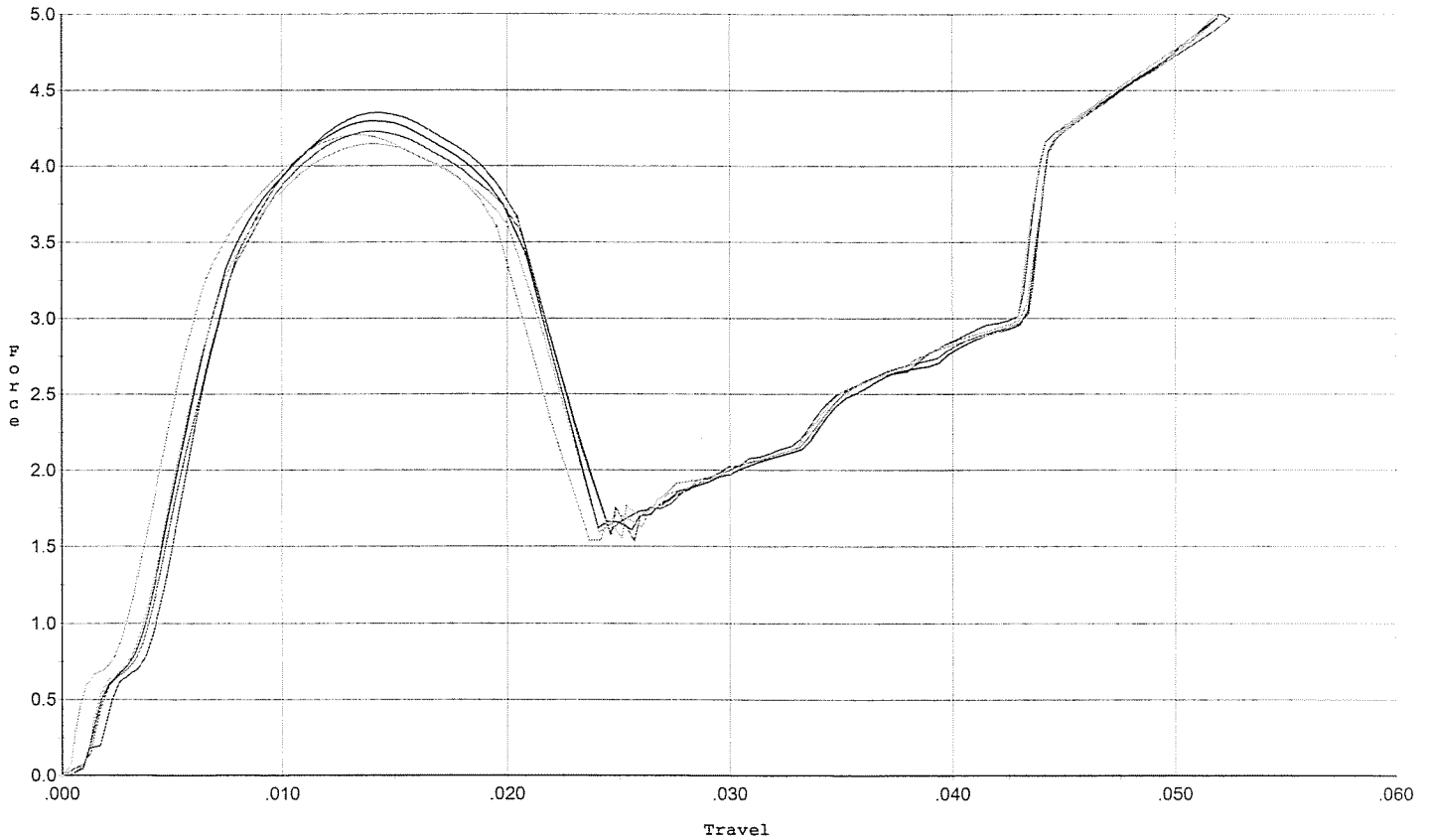
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.721	0.017	0.00	0.032	0.031		Set Trigger
2	2.707	0.017	0.00	0.032	0.032		Set Trigger
3	2.734	0.018	0.00	0.033	0.031		Set Trigger
4	2.816	0.018	0.00	0.037	0.032		Set Trigger
5	2.732	0.016	0.00	0.041	0.030		Set Trigger

A-2-74

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.352	0.020	0.00	0.035	0.057		Set Trigger
2	4.298	0.021	0.00	0.036	0.058		Set Trigger
3	4.230	0.021	0.00	0.036	0.057		Set Trigger
4	4.146	0.022	0.00	0.036	0.059		Set Trigger
5	4.206	0.020	0.00	0.037	0.056		Set Trigger

A. 4.24