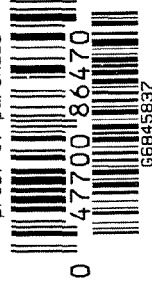


G6845837

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



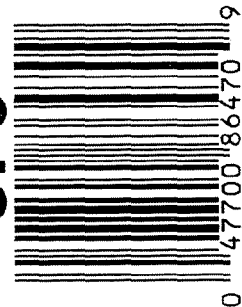
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6845837

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66845837

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	RP
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	RP
460	CHECK HEADSPACE	MAG'IA - FLUX	4-16-09	RP
470	DIS-ASSEMBLE ACTION	APP / 1000	4-16-09	RP
472	SERIALIZE BOLT HANDLE		4-17-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	4-18-09	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4-21-09	Lim.
540	APPLY COATINGS (BARREL ACTION)		4-22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	4-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-28-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

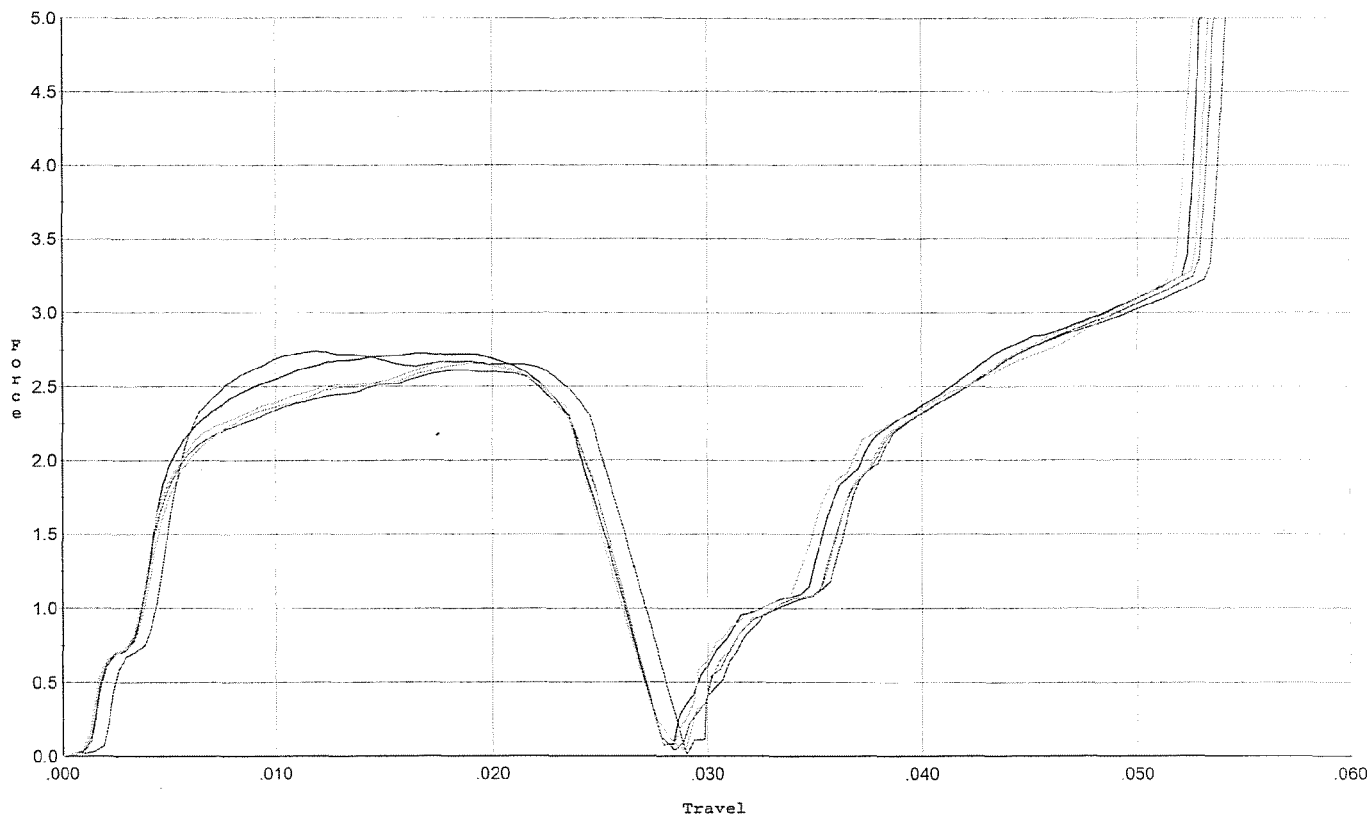
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>7.0</u>	5-12-09	RPD
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	5-12-09	RPD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-12-09	RPD
	J) ASSEMBLE STOCK		4-28-09	RJ
	K) ASSEMBLE SWIVEL STUDS		5-12-09	RPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-7-09	WZ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-7-09	TQR
670	FINAL INSPECTION A) HEADSPACE		5-12-09	RPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.28</u> <u>2.28</u> <u>2.31</u> <u>2.29</u>	5-7-09	RP
	C) FUNCTION		5-12-09	RPD
690	PACK		5-12-09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



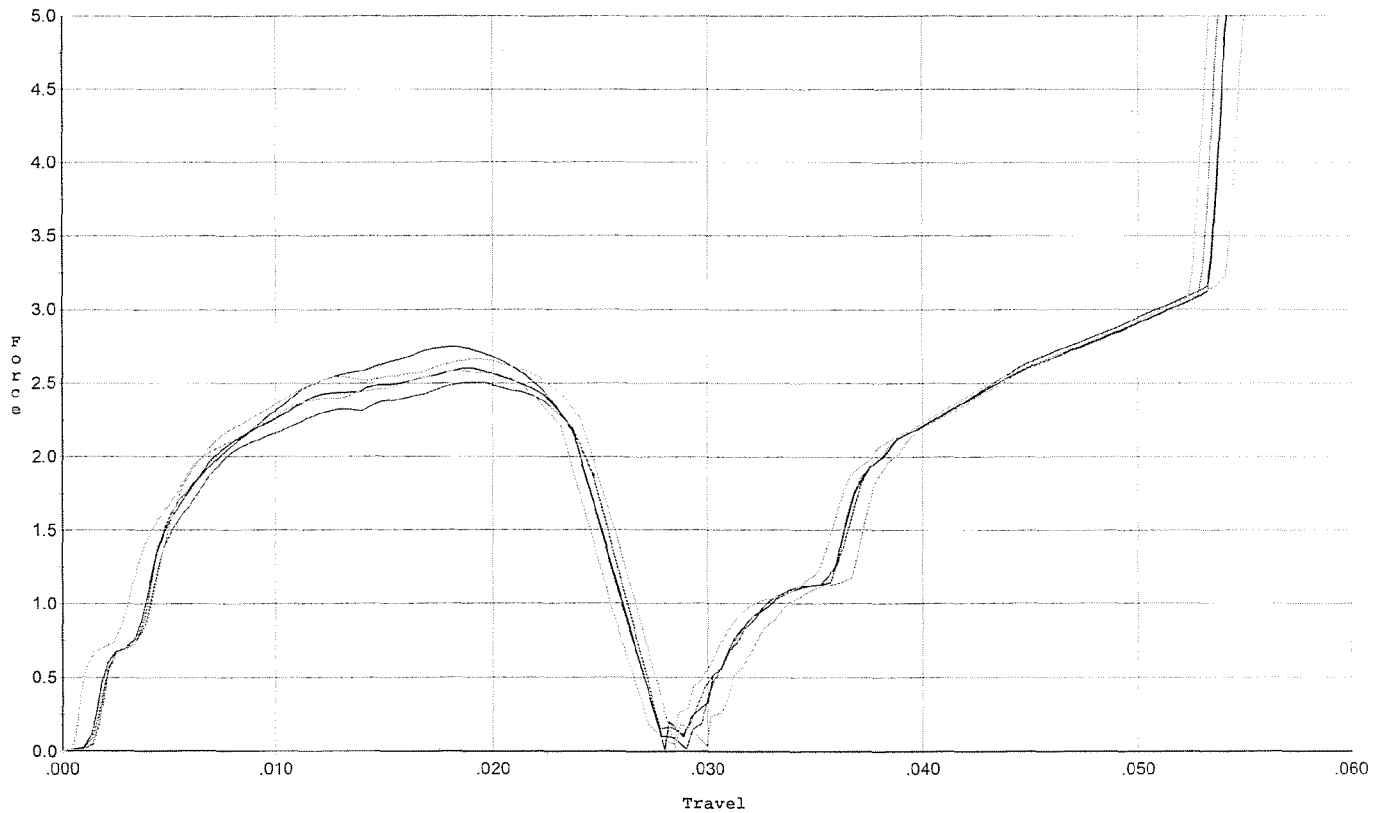
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.739	0.027	0.00	0.034	0.054		Set Trigger
2	2.725	0.025	0.00	0.033	0.052		Set Trigger
3	2.604	0.025	0.00	0.034	0.048		Set Trigger
4	2.657	0.024	0.00	0.034	0.047		Set Trigger
5	2.677	0.025	0.00	0.034	0.048		Set Trigger

A-2.68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



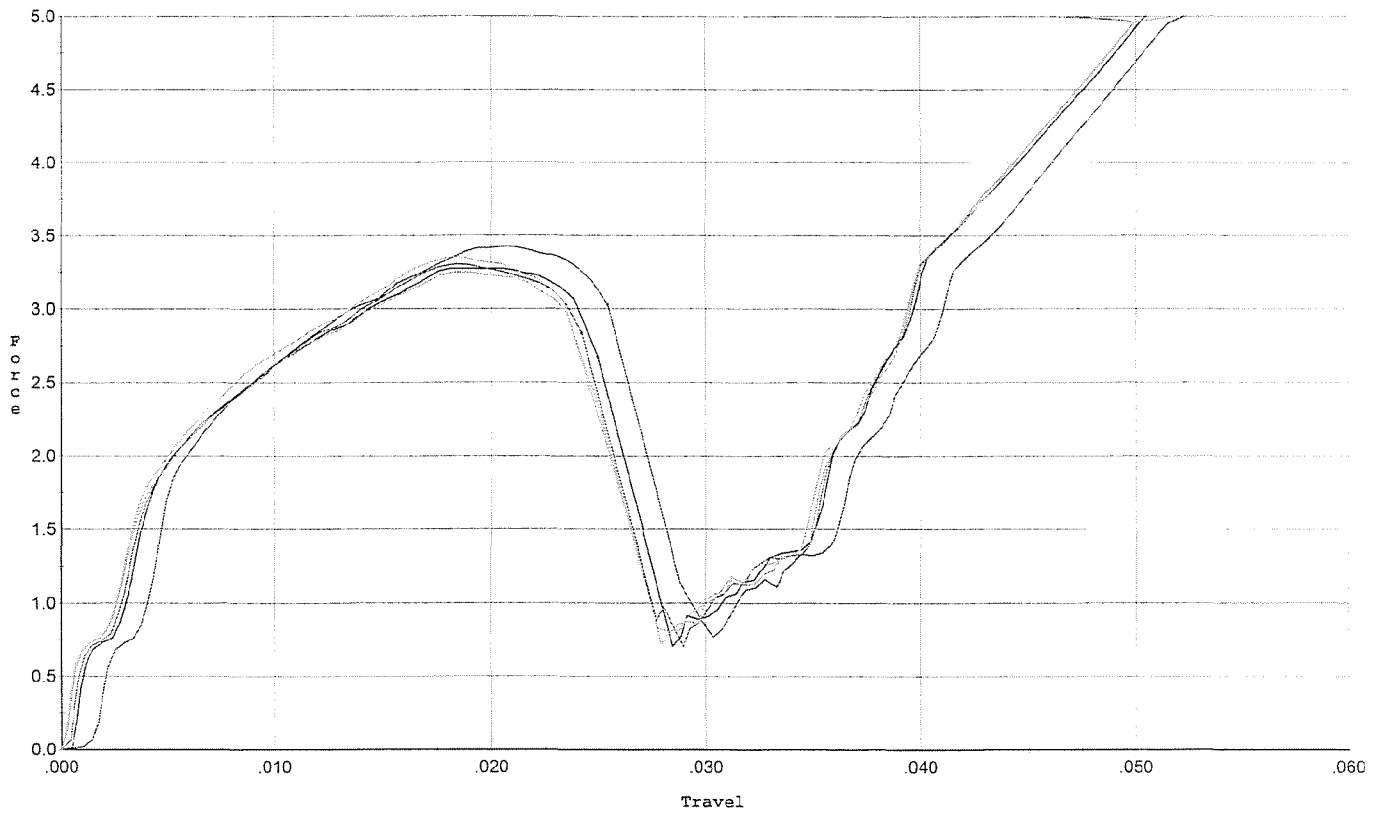
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.744	0.024	0.00	0.035	0.046		Set Trigger
2	2.602	0.024	0.00	0.035	0.045		Set Trigger
3	2.506	0.025	0.00	0.034	0.045		Set Trigger
4	2.586	0.023	0.00	0.035	0.045		Set Trigger
5	2.662	0.026	0.00	0.035	0.050		Set Trigger

A-2-62

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



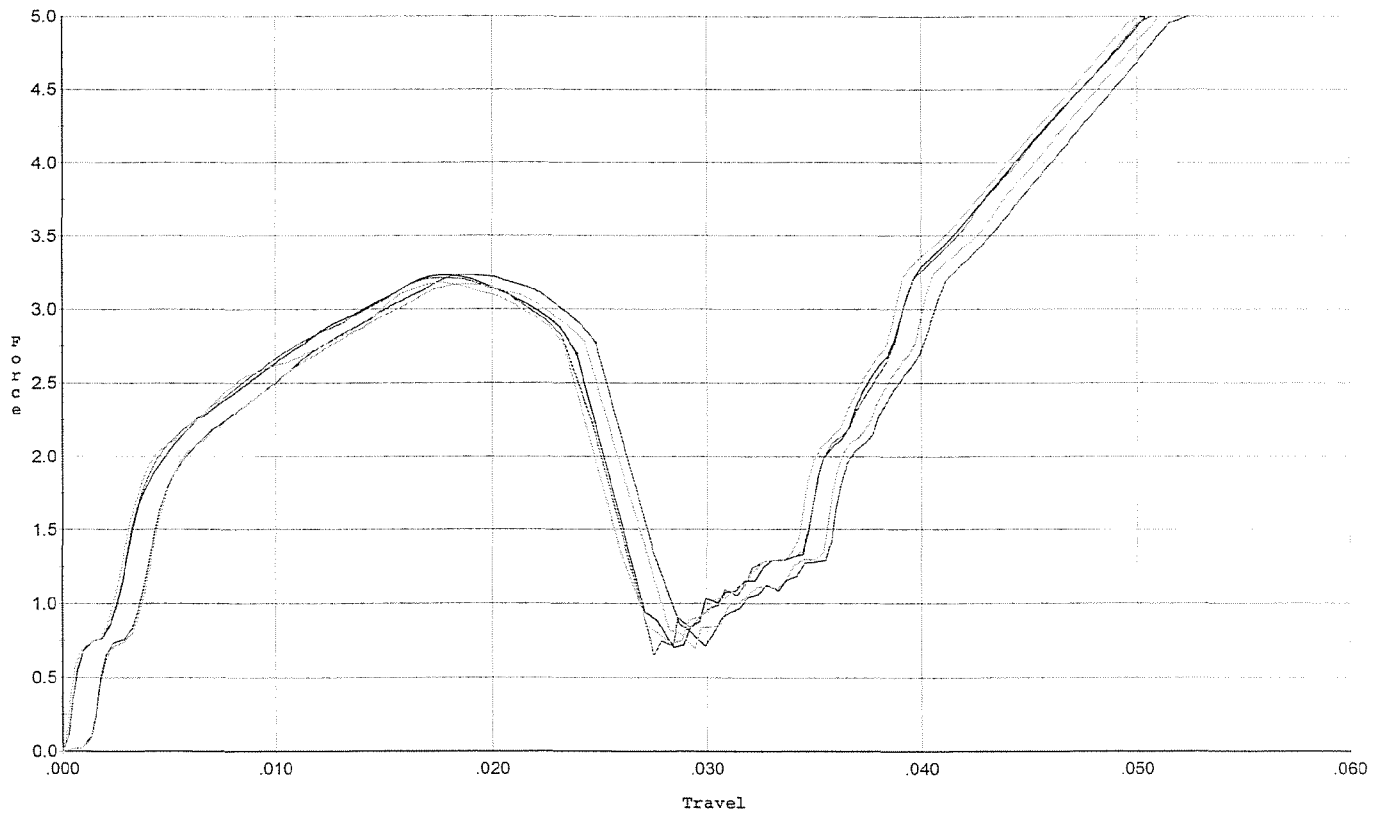
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.426	0.025	0.00	0.033	0.060		Set Trigger
2	3.272	0.025	0.00	0.033	0.059		Set Trigger
3	3.304	0.024	0.00	0.033	0.057		Set Trigger
4	3.354	0.025	0.00	0.033	0.061		Set Trigger
5	3.249	0.025	0.00	0.033	0.058		Set Trigger

A.3.32

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



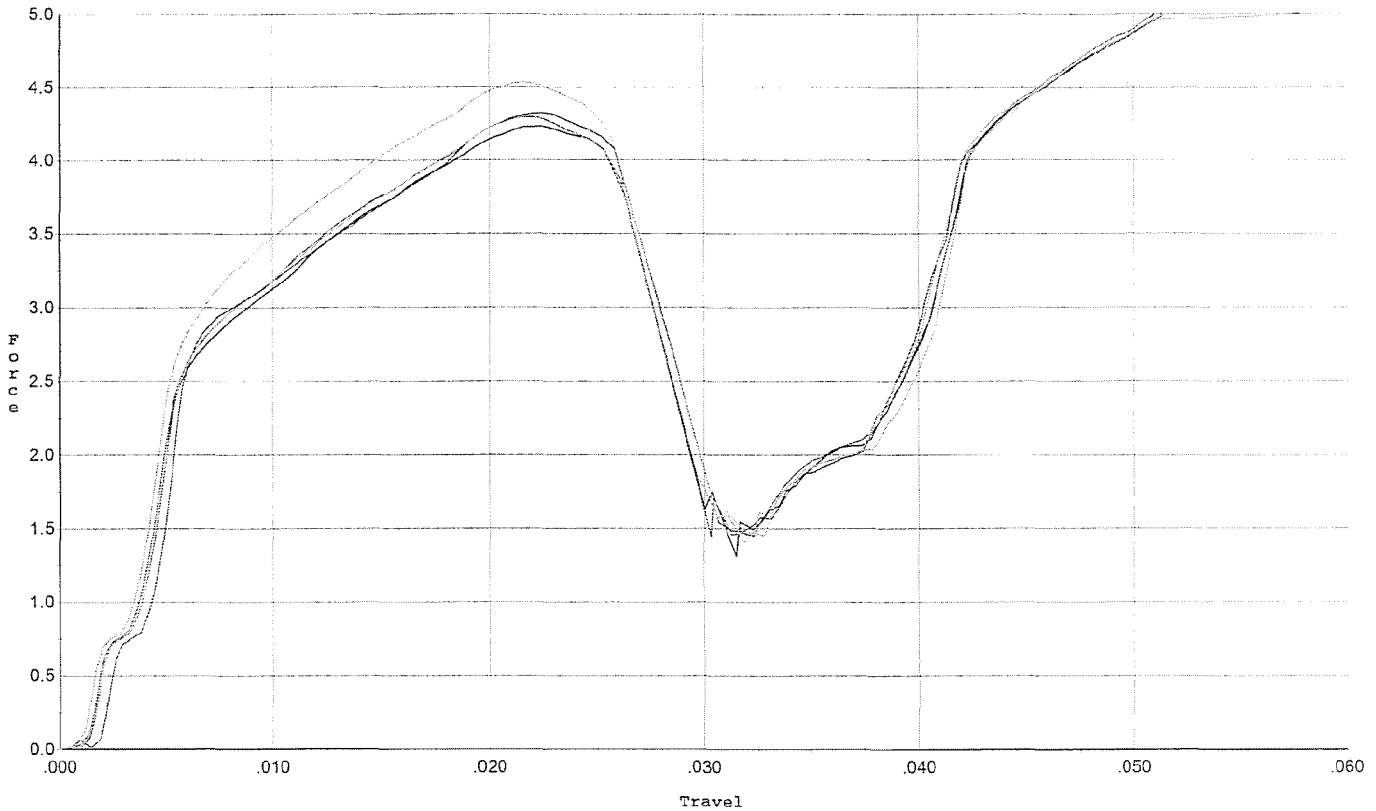
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.234	0.025	0.00	0.033	0.056		Set Trigger
2	3.230	0.024	0.00	0.033	0.056		Set Trigger
3	3.212	0.025	0.00	0.033	0.058		Set Trigger
4	3.180	0.023	0.00	0.033	0.054		Set Trigger
5	3.172	0.024	0.00	0.033	0.054		Set Trigger

A-3-20

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



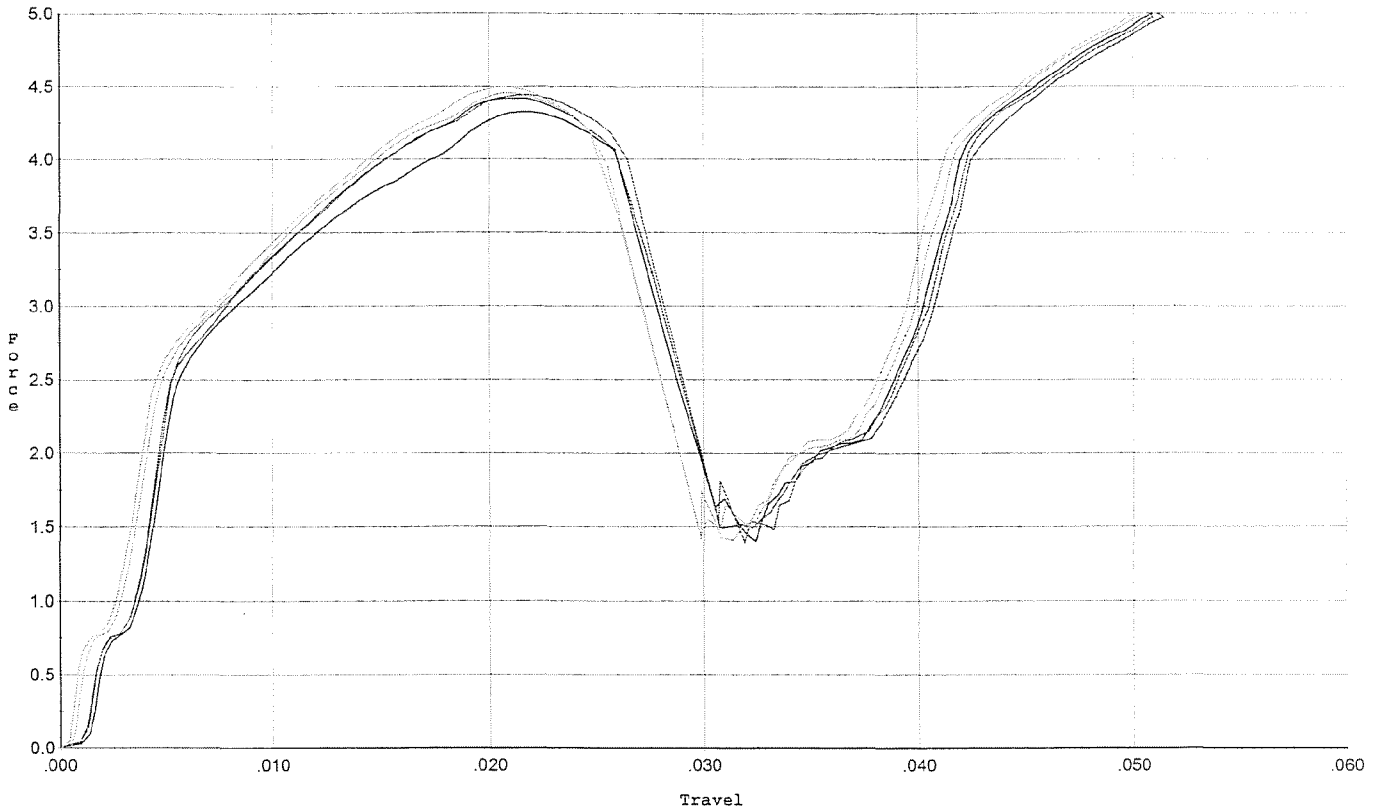
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.327	0.028	0.00	0.028	0.080		Set Trigger
2	4.229	0.026	0.00	0.030	0.075		Set Trigger
3	4.302	0.026	0.00	0.030	0.076		Set Trigger
4	4.297	0.026	0.00	0.031	0.076		Set Trigger
5	4.537	0.028	0.00	0.026	0.087		Set Trigger

A 4.33

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



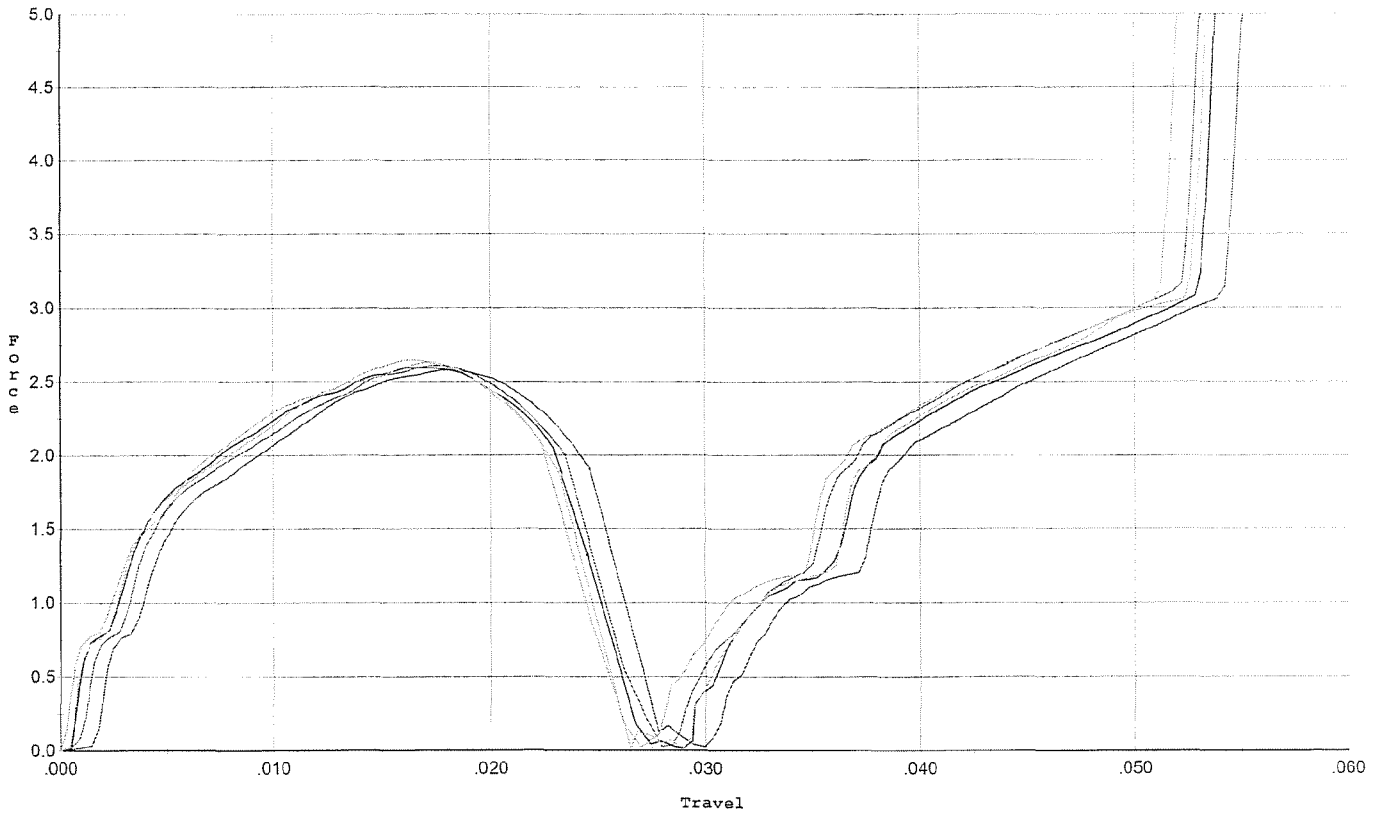
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.418	0.028	0.00	0.028	0.083		Set Trigger
2	4.324	0.026	0.00	0.029	0.076		Set Trigger
3	4.442	0.026	0.00	0.026	0.081		Set Trigger
4	4.500	0.026	0.00	0.030	0.081		Set Trigger
5	4.455	0.025	0.00	0.030	0.078		Set Trigger

A-4.42

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



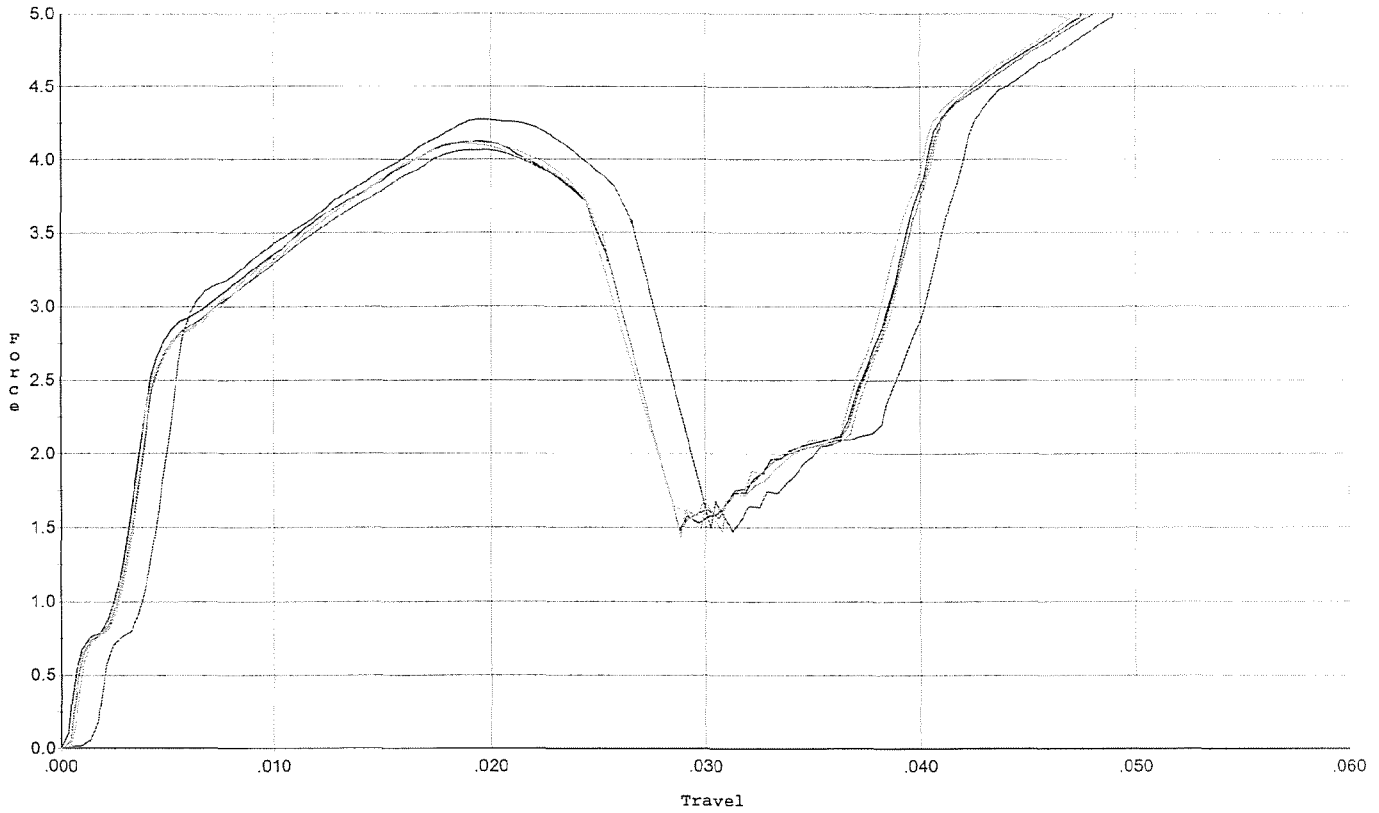
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.579	0.025	0.00	0.036	0.045		Set Trigger
2	2.595	0.024	0.00	0.035	0.047		Set Trigger
3	2.611	0.023	0.00	0.034	0.044		Set Trigger
4	2.649	0.023	0.00	0.035	0.044		Set Trigger
5	2.633	0.022	0.00	0.034	0.043		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.274	0.027	0.00	0.030	0.079		Set Trigger
2	4.123	0.025	0.00	0.030	0.076		Set Trigger
3	4.068	0.025	0.00	0.030	0.074		Set Trigger
4	4.111	0.024	0.00	0.031	0.072		Set Trigger
5	4.125	0.025	0.00	0.030	0.074		Set Trigger

A = 4.14