

G 6845839

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



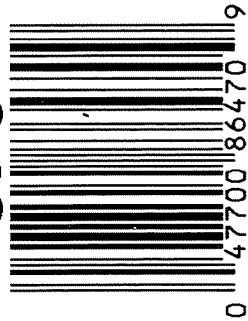
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845839

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G684 5839

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SP
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SP
460	CHECK HEADSPACE	MAGNA-FLUX	4-16-09	SP
470	DIS-ASSEMBLE ACTION		4-16-09	SP
472	SERIALIZE BOLT HANDLE		4-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (RD)	4-18-09	(RD)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4-21-09	CJ
540	APPLY COATINGS (BARREL ACTION)		4-29	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-29-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	5-12-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	5-12-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	5-12-09	L.N.
	J) ASSEMBLE STOCK		4-29-09	RP
	K) ASSEMBLE SWIVEL STUDS		5-12-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>PASS</u> FAIL FAIL	5-1-09	W.W.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <u>N/A</u>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-1-09	TCR
670	FINAL INSPECTION A) HEADSPACE		5-12-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>255</u> <u>257</u> <u>254</u> <u>250</u> <u>251</u>	5-7-09	RP
	C) FUNCTION		5-12-09	L.N.
690	PACK		7/6/09	Fm

F004 REV 5/2006

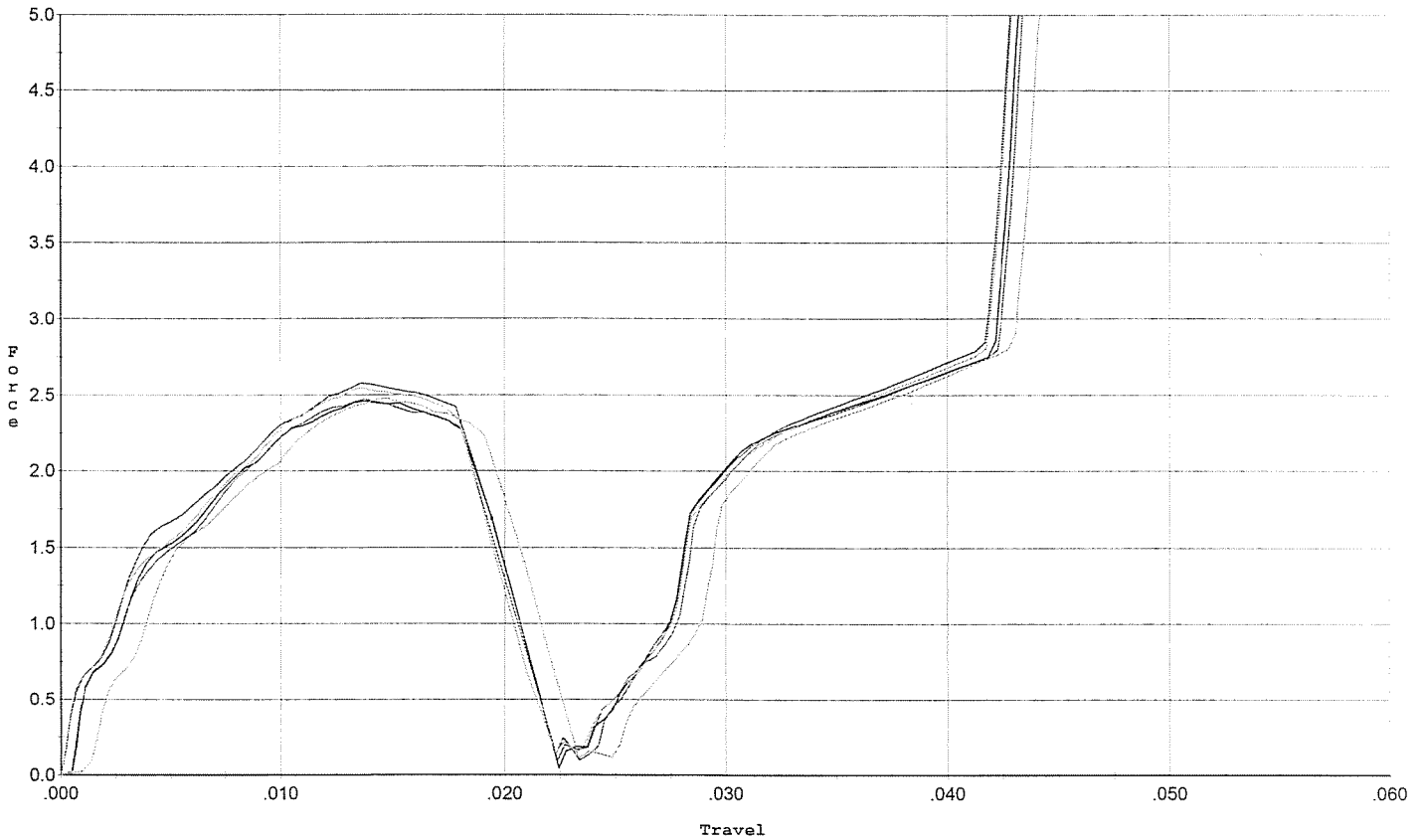
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400053907

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



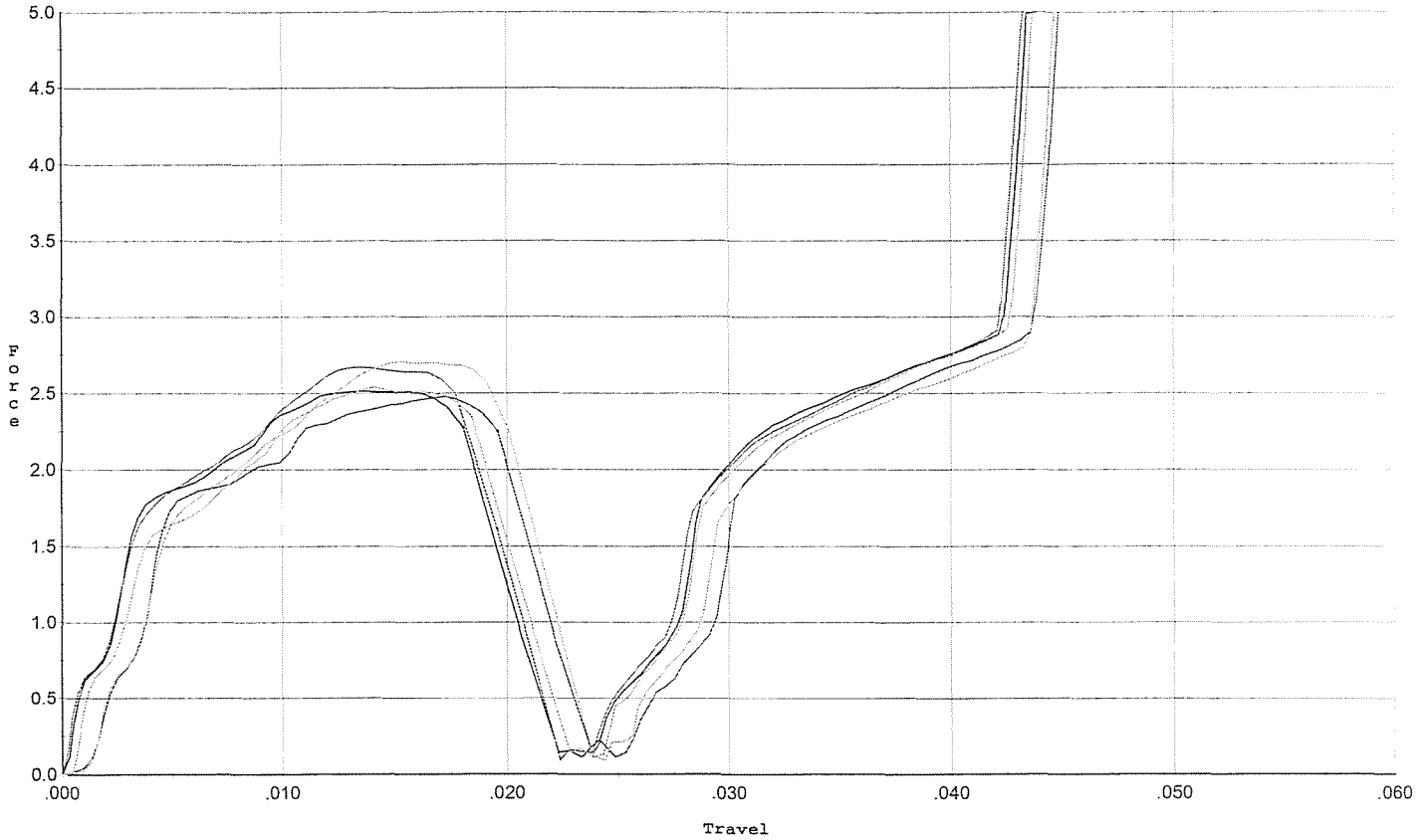
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.019	0.00	0.028	0.036		Set Trigger
2	2.461	0.019	0.00	0.028	0.034		Set Trigger
3	2.474	0.018	0.00	0.029	0.031		Set Trigger
4	2.546	0.018	0.00	0.028	0.032		Set Trigger
5	2.480	0.021	0.00	0.029	0.035		Set Trigger

A-2-50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



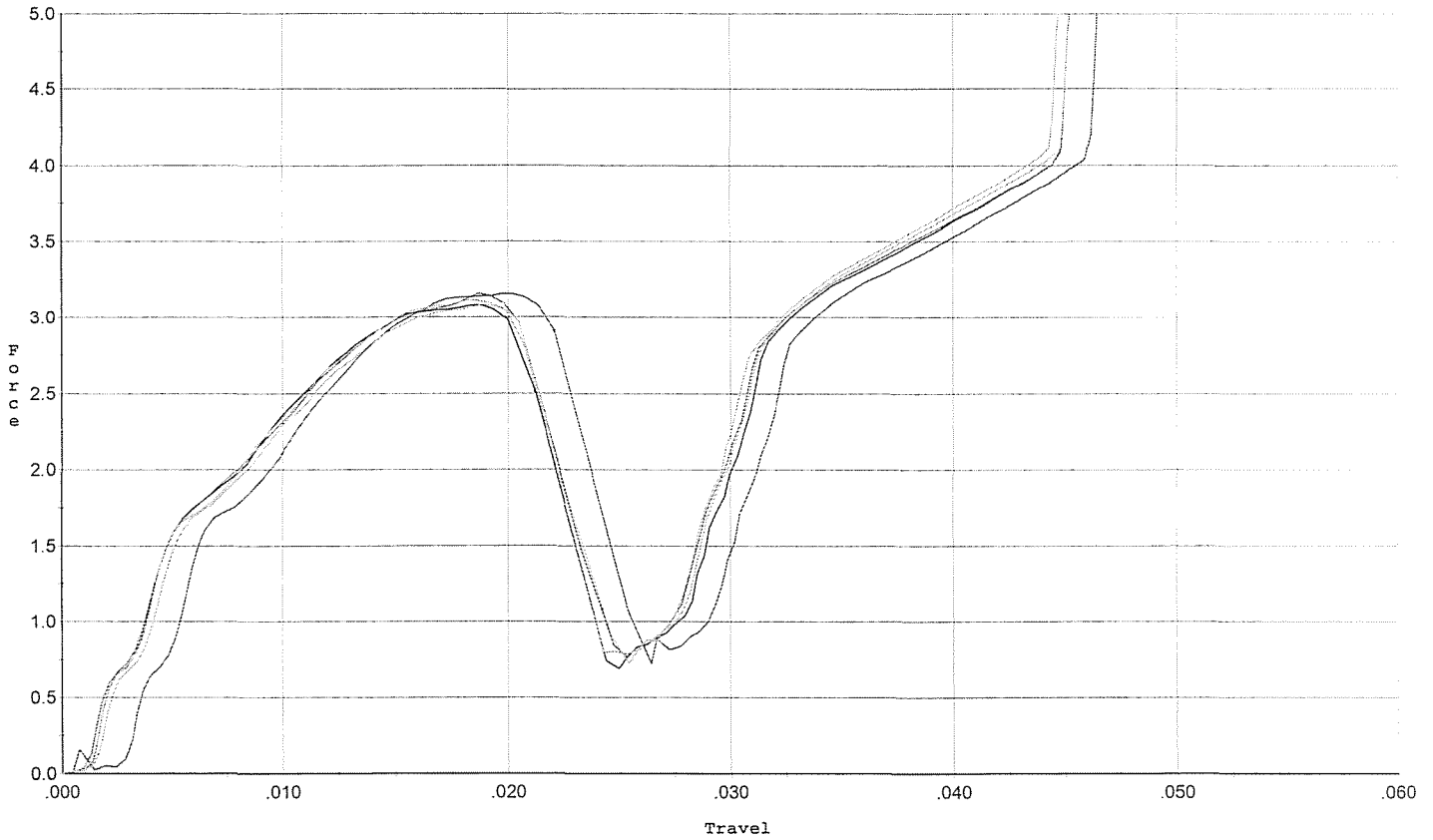
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.020	0.00	0.030	0.034		Set Trigger
2	2.515	0.018	0.00	0.029	0.034		Set Trigger
3	2.670	0.020	0.00	0.028	0.038		Set Trigger
4	2.707	0.020	0.00	0.029	0.037		Set Trigger
5	2.539	0.018	0.00	0.029	0.033		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



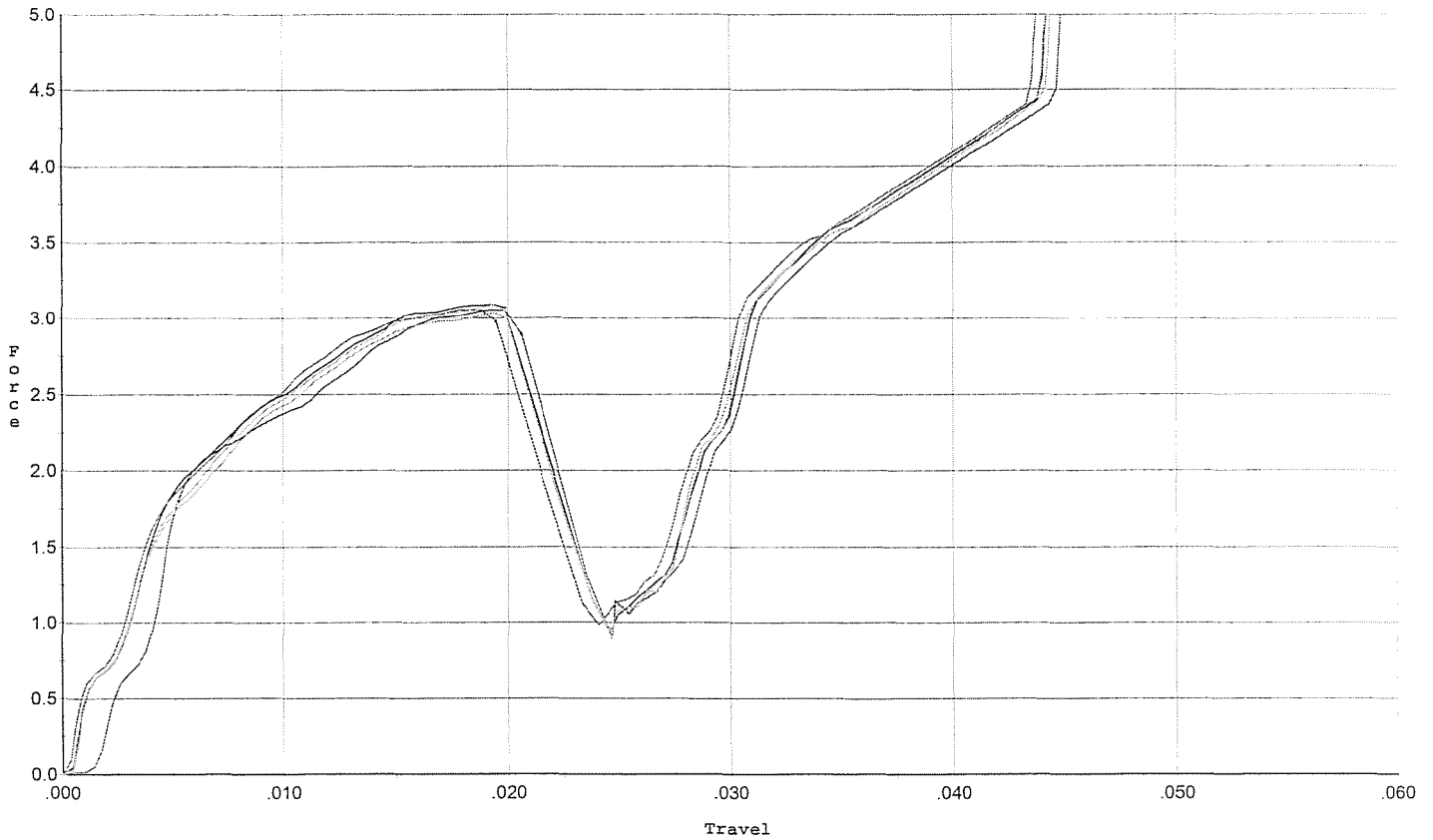
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.022	0.00	0.028	0.043		Set Trigger
2	3.082	0.021	0.00	0.028	0.043		Set Trigger
3	3.158	0.020	0.00	0.028	0.042		Set Trigger
4	3.085	0.020	0.00	0.028	0.040		Set Trigger
5	3.119	0.021	0.00	0.028	0.042		Set Trigger

A-3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



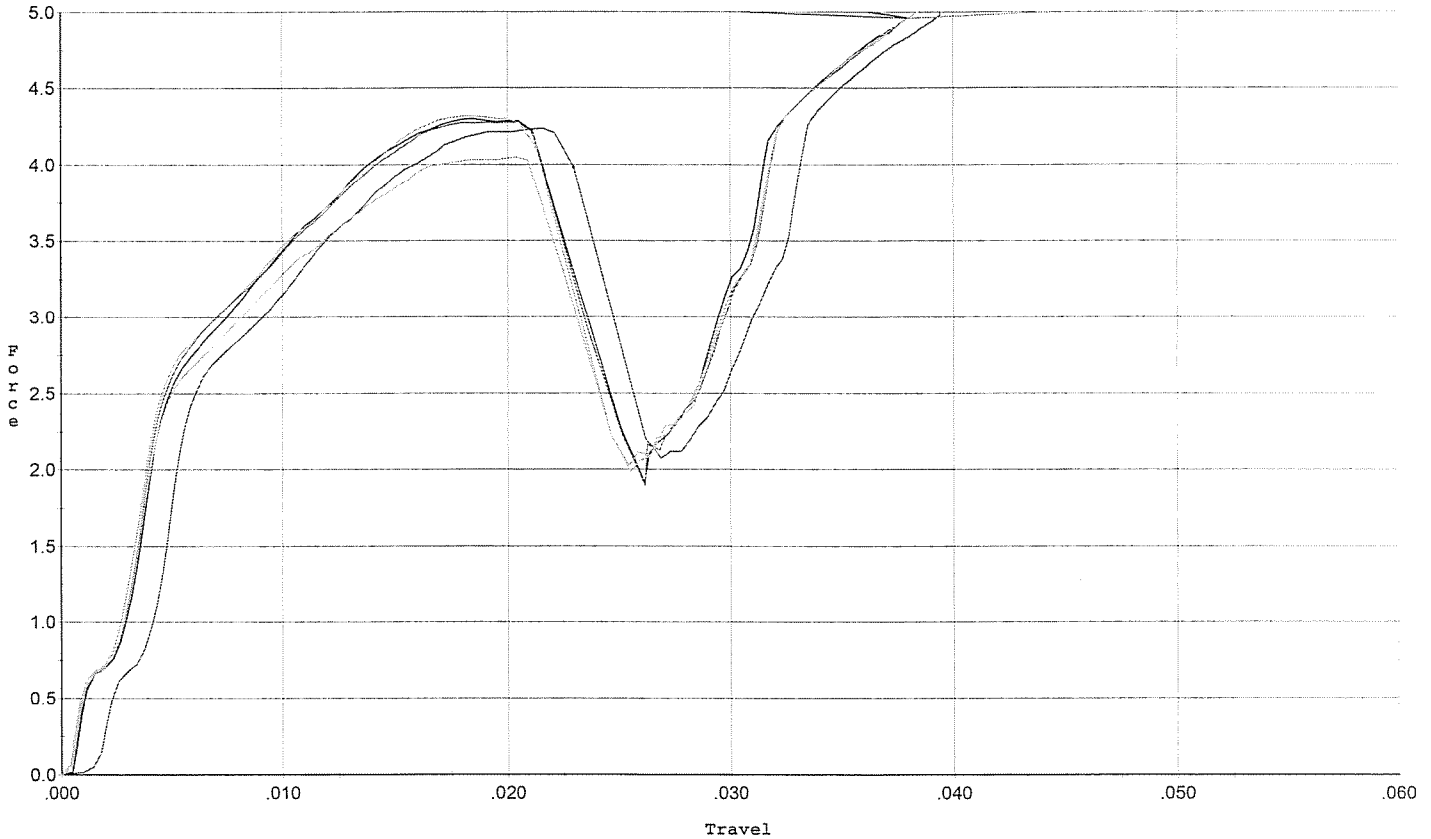
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.055	0.021	0.00	0.027	0.041		Set Trigger
2	3.089	0.020	0.00	0.027	0.042		Set Trigger
3	3.054	0.019	0.00	0.027	0.041		Set Trigger
4	3.090	0.020	0.00	0.027	0.042		Set Trigger
5	3.036	0.020	0.00	0.027	0.041		Set Trigger

A-3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



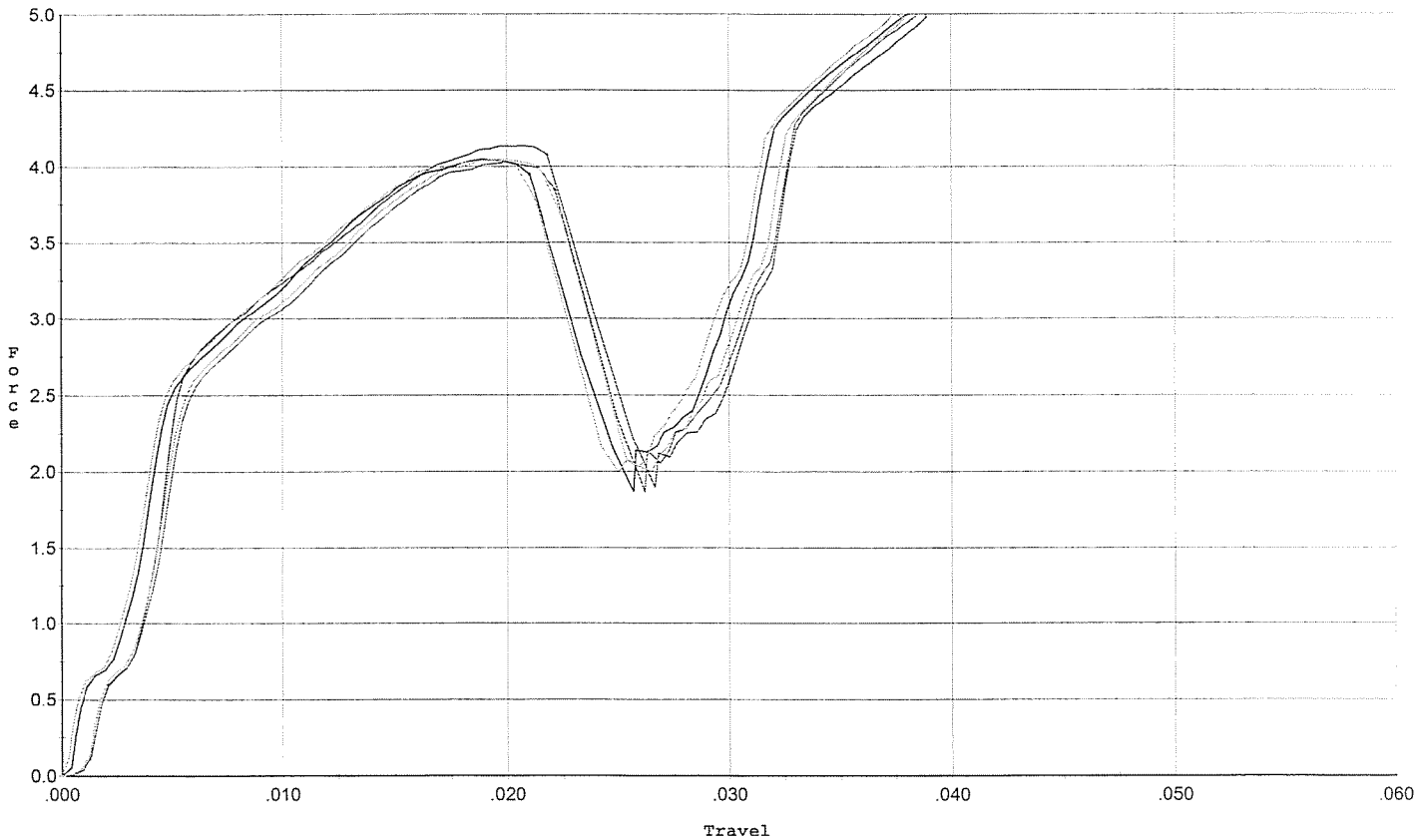
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.238	0.023	0.00	0.020	0.063		Set Trigger
2	4.301	0.021	0.00	0.020	0.061		Set Trigger
3	4.278	0.021	0.00	0.020	0.061		Set Trigger
4	4.050	0.022	0.00	0.020	0.062		Set Trigger
5	4.318	0.021	0.00	0.020	0.062		Set Trigger

A 4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



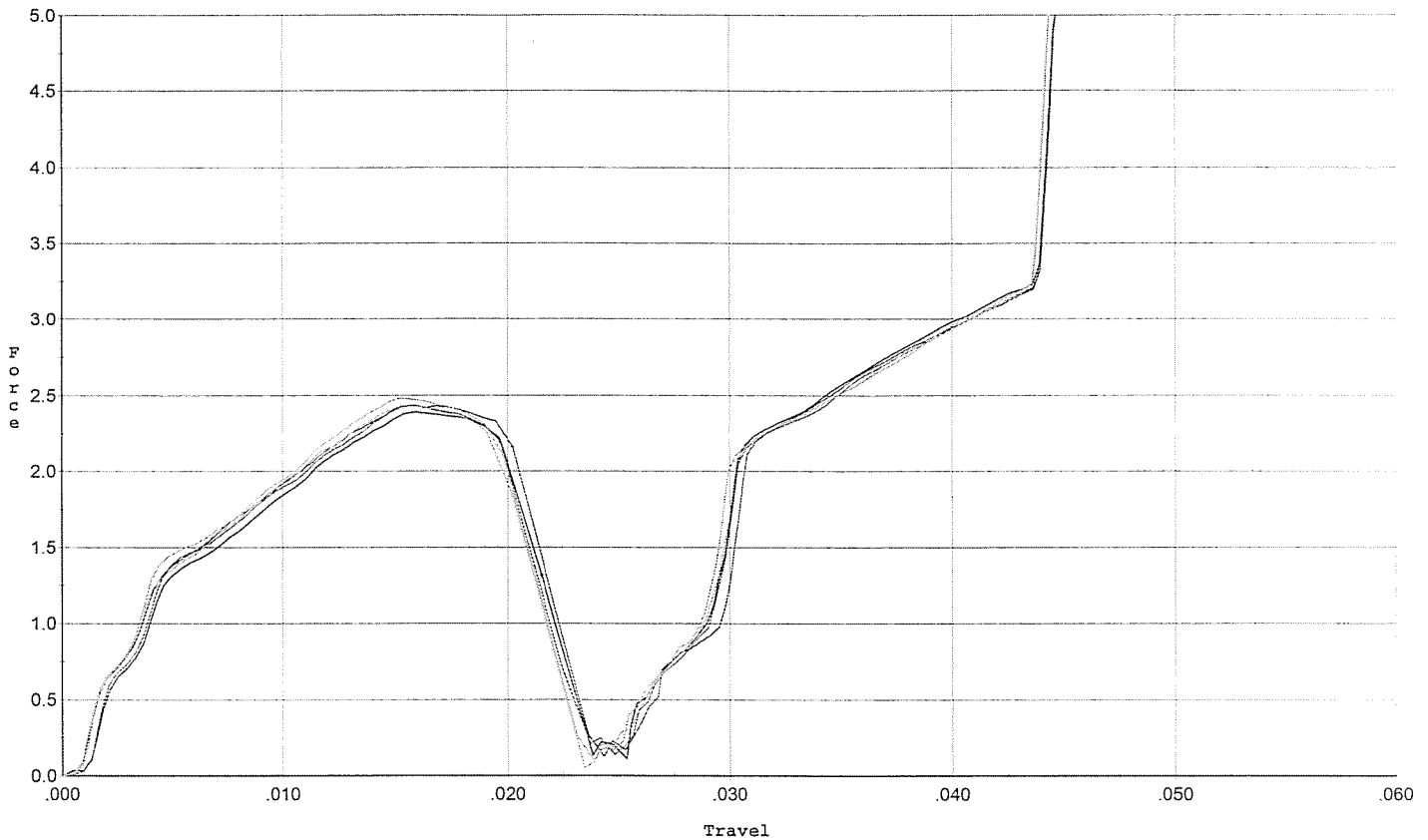
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.137	0.022	0.00	0.021	0.060		Set Trigger
2	4.048	0.021	0.00	0.021	0.058		Set Trigger
3	4.026	0.022	0.00	0.020	0.059		Set Trigger
4	4.047	0.022	0.00	0.020	0.060		Set Trigger
5	4.041	0.021	0.00	0.020	0.059		Set Trigger

A.4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



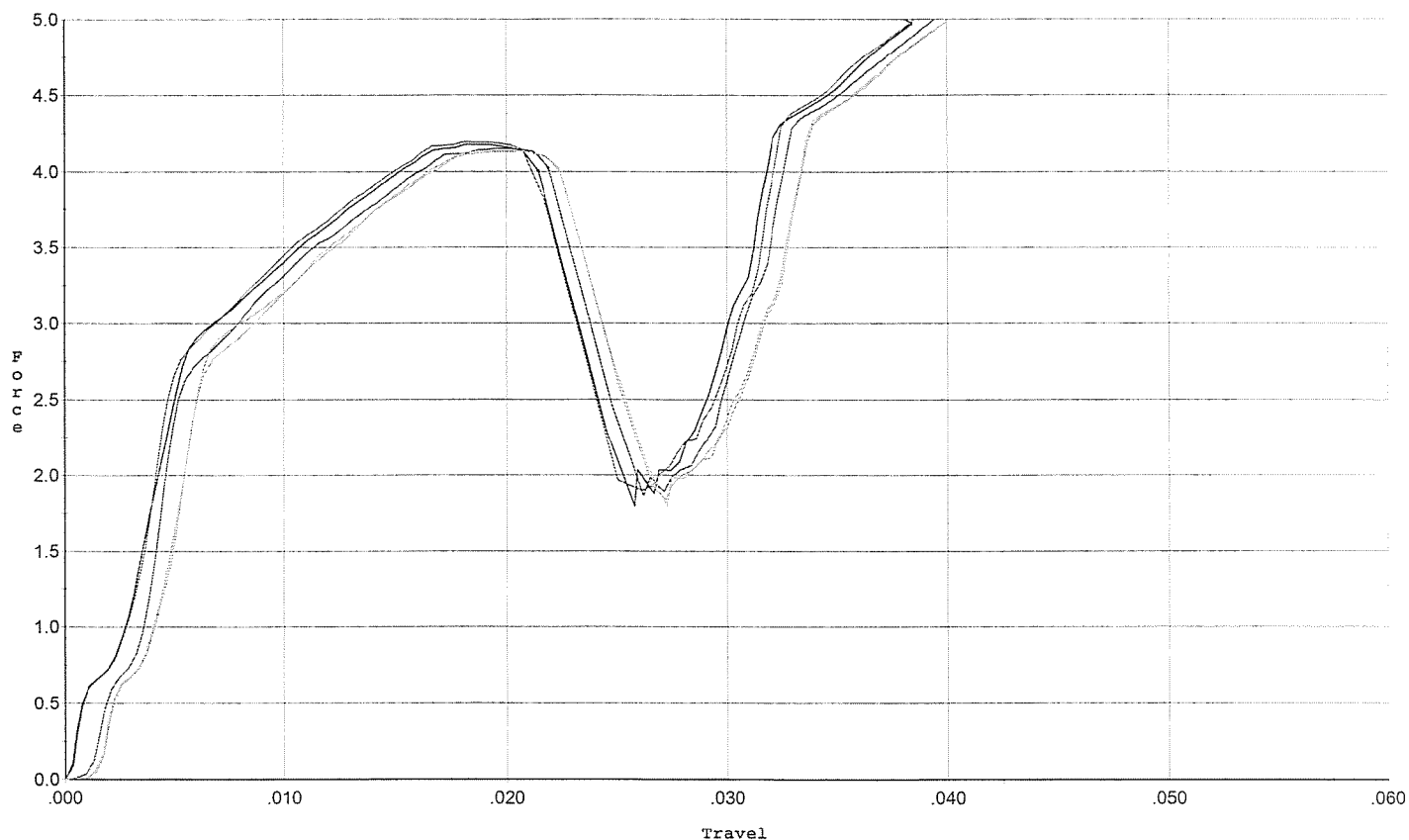
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.020	0.00	0.030	0.034		Set Trigger
2	2.391	0.021	0.00	0.029	0.034		Set Trigger
3	2.436	0.020	0.00	0.030	0.032		Set Trigger
4	2.433	0.020	0.00	0.029	0.033		Set Trigger
5	2.483	0.020	0.00	0.029	0.033		Set Trigger

A. 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.152	0.022	0.00	0.021	0.061		Set Trigger
2	4.179	0.021	0.00	0.020	0.061		Set Trigger
3	4.195	0.022	0.00	0.020	0.063		Set Trigger
4	4.134	0.022	0.00	0.021	0.061		Set Trigger
5	4.135	0.022	0.00	0.021	0.061		Set Trigger

A-4.15