

G6845842

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



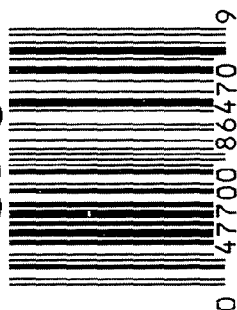
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845842

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6845842

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SPD
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	SPD
470	DIS-ASSEMBLE ACTION		4-16-09	SPD
472	SERIALIZE BOLT HANDLE		4-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	4-18-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4-21-09	CJ
540	APPLY COATINGS (BARREL ACTION)		4-22-09	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-30-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

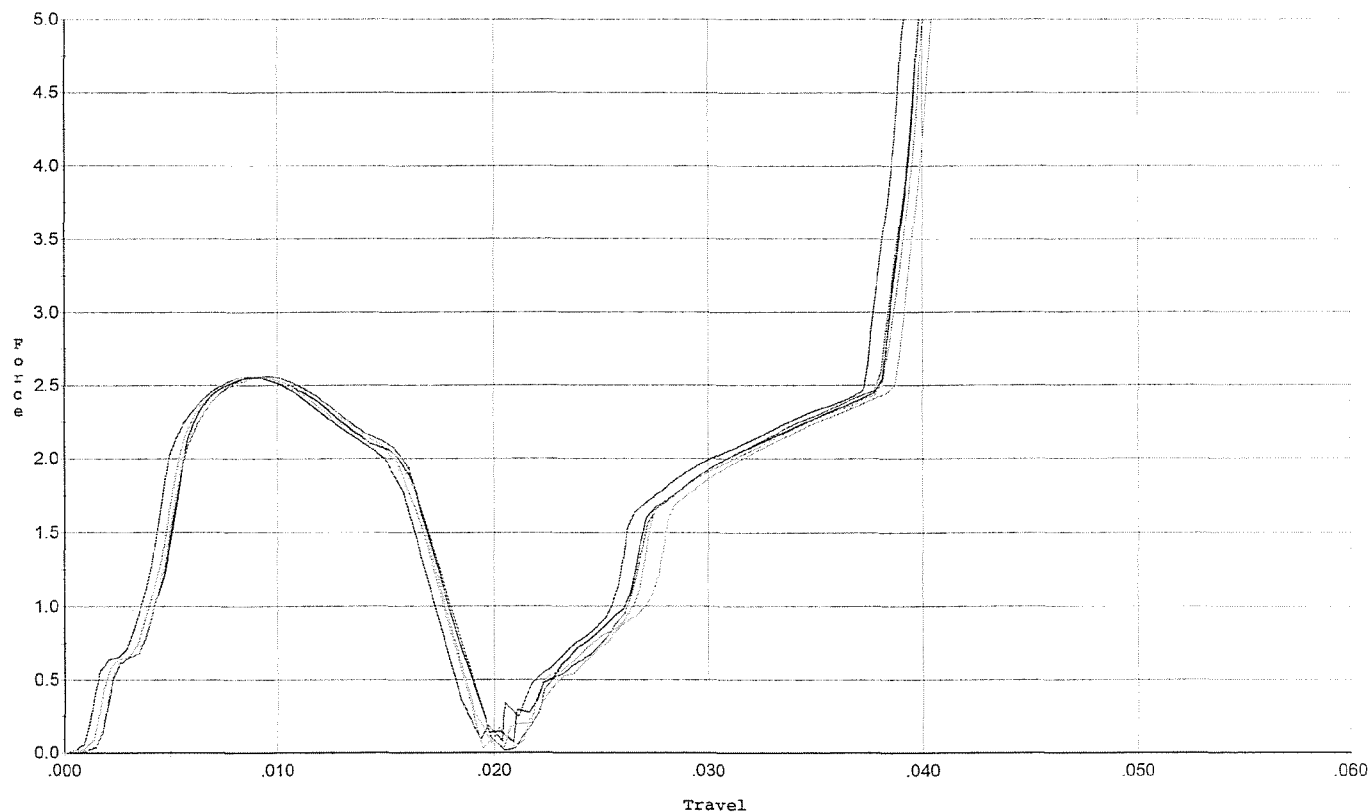
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	5-12-09	RPD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	5-12-09	RPD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-12-09	RPD
	J) ASSEMBLE STOCK		4-30-09	RPD
	K) ASSEMBLE SWIVEL STUDS		5-12-09	RPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-7-09	WV
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-7-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-12-09	RPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>248</u> <u>237</u> <u>241</u> <u>243</u> <u>241</u>	5-7-09	RP
	C) FUNCTION		5-12-09	RPD
690	PACK		5/24/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: ~~set~~ 2.5 lbs ini +/- .50 lb
45



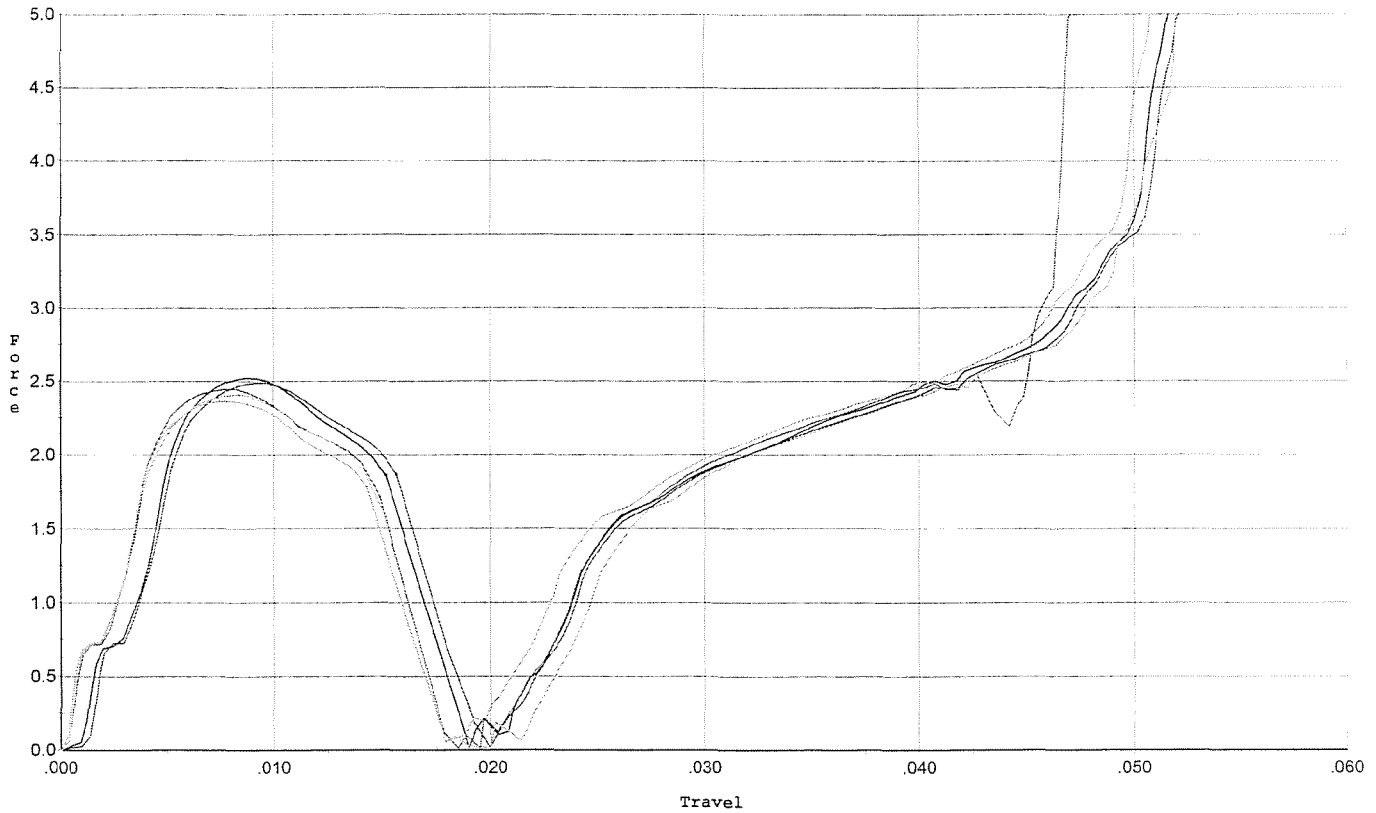
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.016	0.00	0.028	0.027		Set Trigger
2	2.554	0.016	0.00	0.028	0.027		Set Trigger
3	2.564	0.016	0.00	0.028	0.027		Set Trigger
4	2.549	0.016	0.00	0.029	0.027		Set Trigger
5	2.564	0.017	0.00	0.028	0.028		Set Trigger

A-2-SS

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



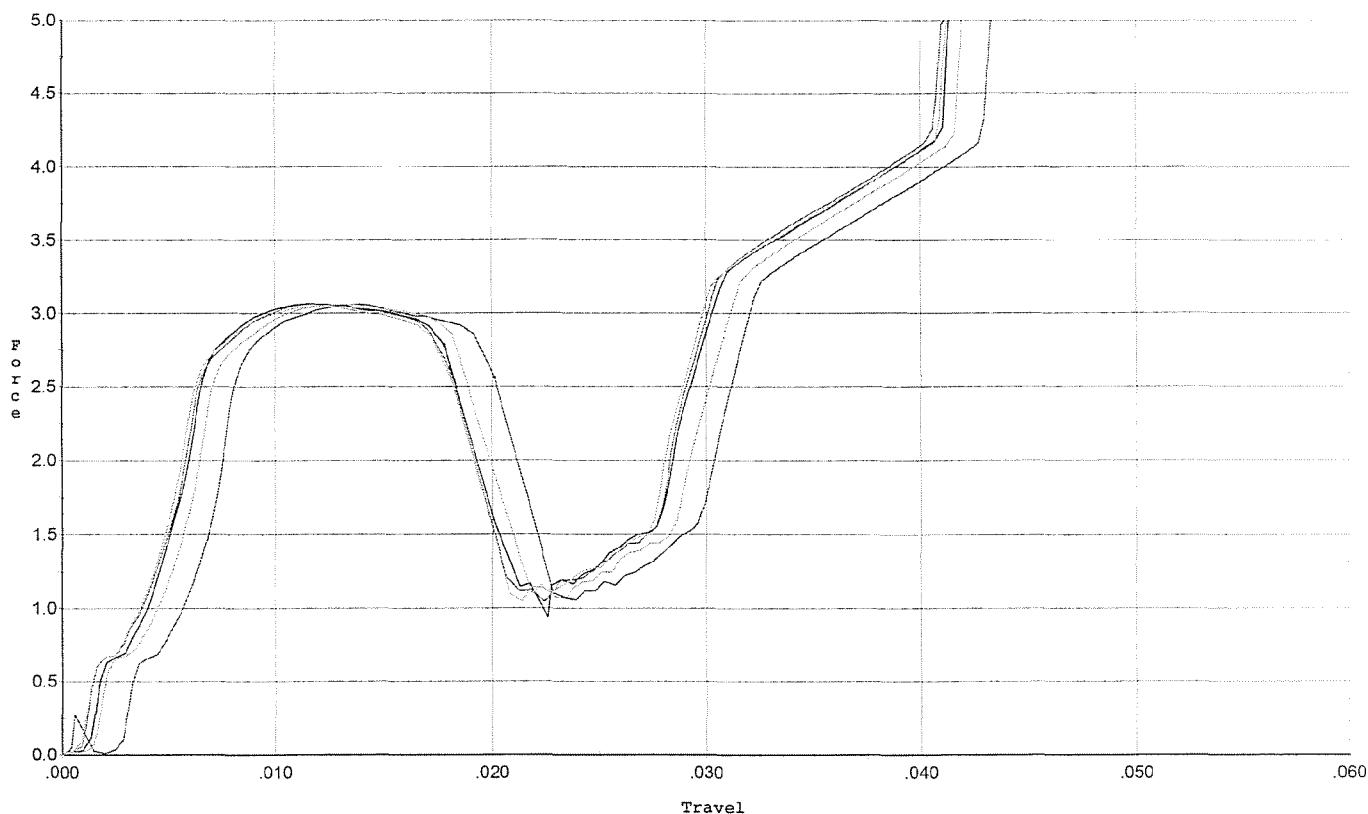
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.016	0.00	0.040	0.026		Set Trigger
2	2.523	0.015	0.00	0.040	0.025		Set Trigger
3	2.446	0.015	0.00	0.036	0.026		Set Trigger
4	2.409	0.015	0.00	0.040	0.026		Set Trigger
5	2.365	0.014	0.00	0.040	0.024		Set Trigger

A-2-44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



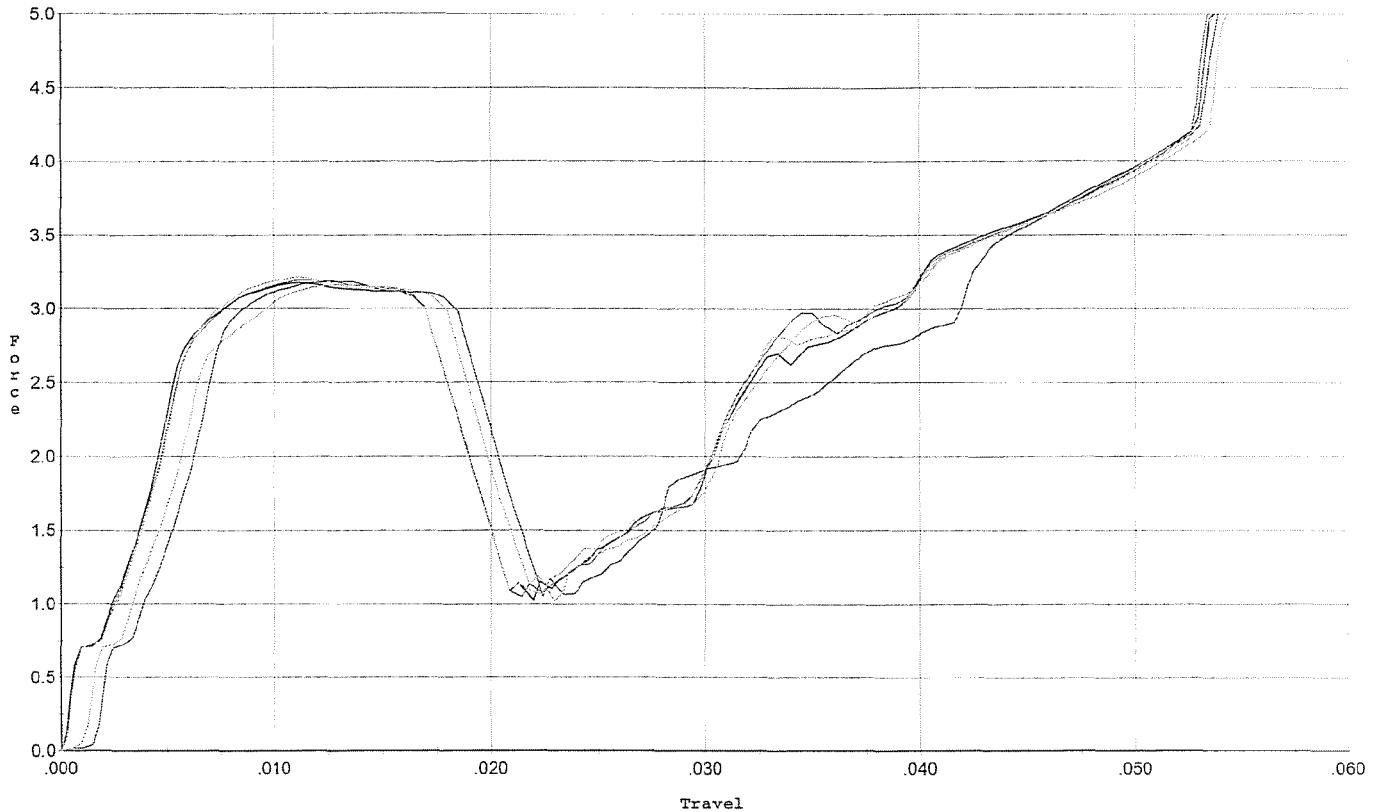
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.064	0.020	0.003	0.027	0.039		Set Trigger
2	3.063	0.018	0.00	0.027	0.037		Set Trigger
3	3.061	0.018	0.00	0.027	0.038		Set Trigger
4	3.049	0.018	0.00	0.027	0.038		Set Trigger
5	3.060	0.018	0.00	0.027	0.037		Set Trigger

A-3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



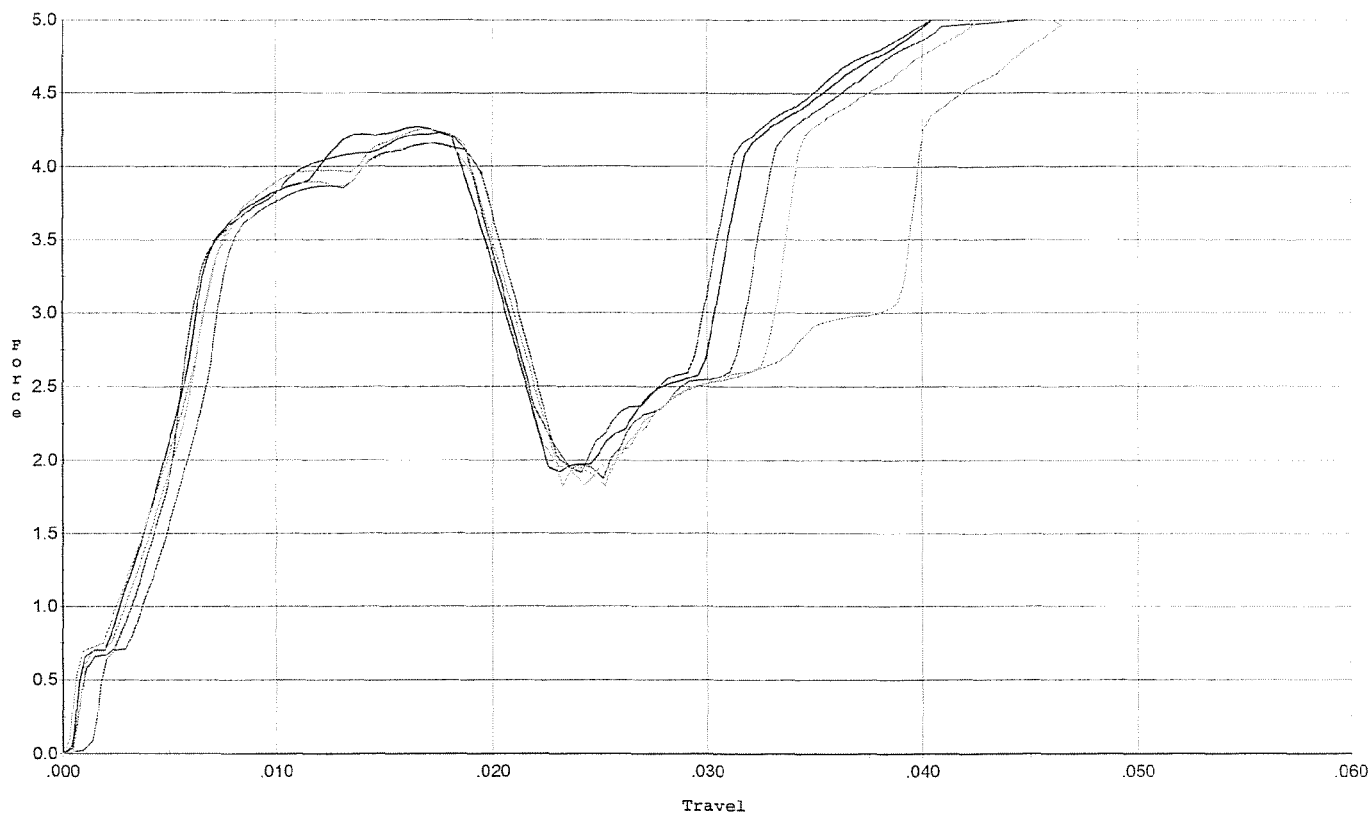
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.185	0.018	0.00	0.037	0.040		Set Trigger
2	3.176	0.019	0.00	0.038	0.043		Set Trigger
3	3.196	0.019	0.00	0.037	0.043		Set Trigger
4	3.218	0.017	0.00	0.038	0.039		Set Trigger
5	3.163	0.018	0.00	0.037	0.039		Set Trigger

A-3.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



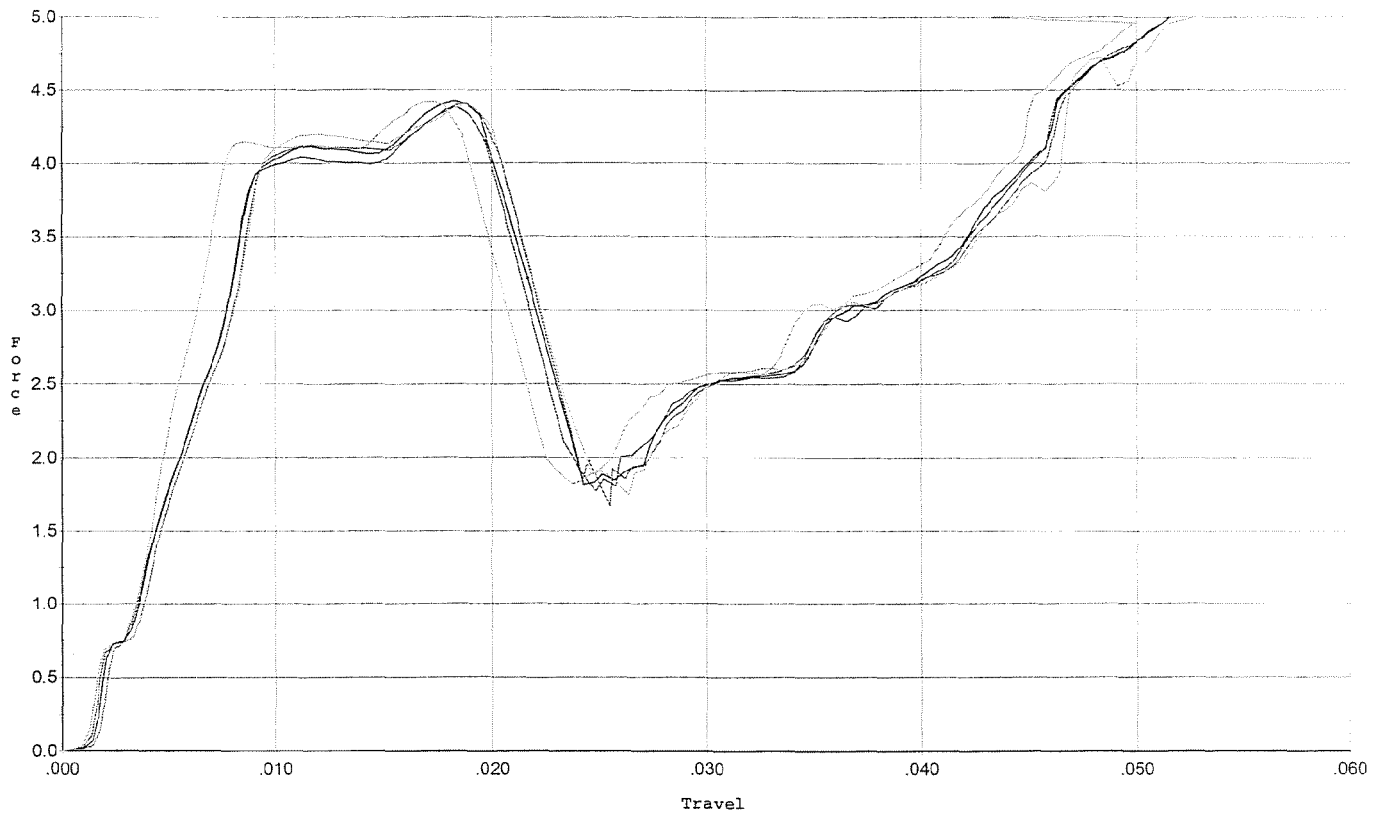
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.019	0.00	0.024	0.053		Set Trigger
2	4.268	0.020	0.00	0.024	0.056		Set Trigger
3	4.161	0.019	0.00	0.025	0.052		Set Trigger
4	4.158	0.019	0.00	0.026	0.053		Set Trigger
5	4.255	0.021	0.00	0.029	0.060		Set Trigger

A 21.21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/29/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



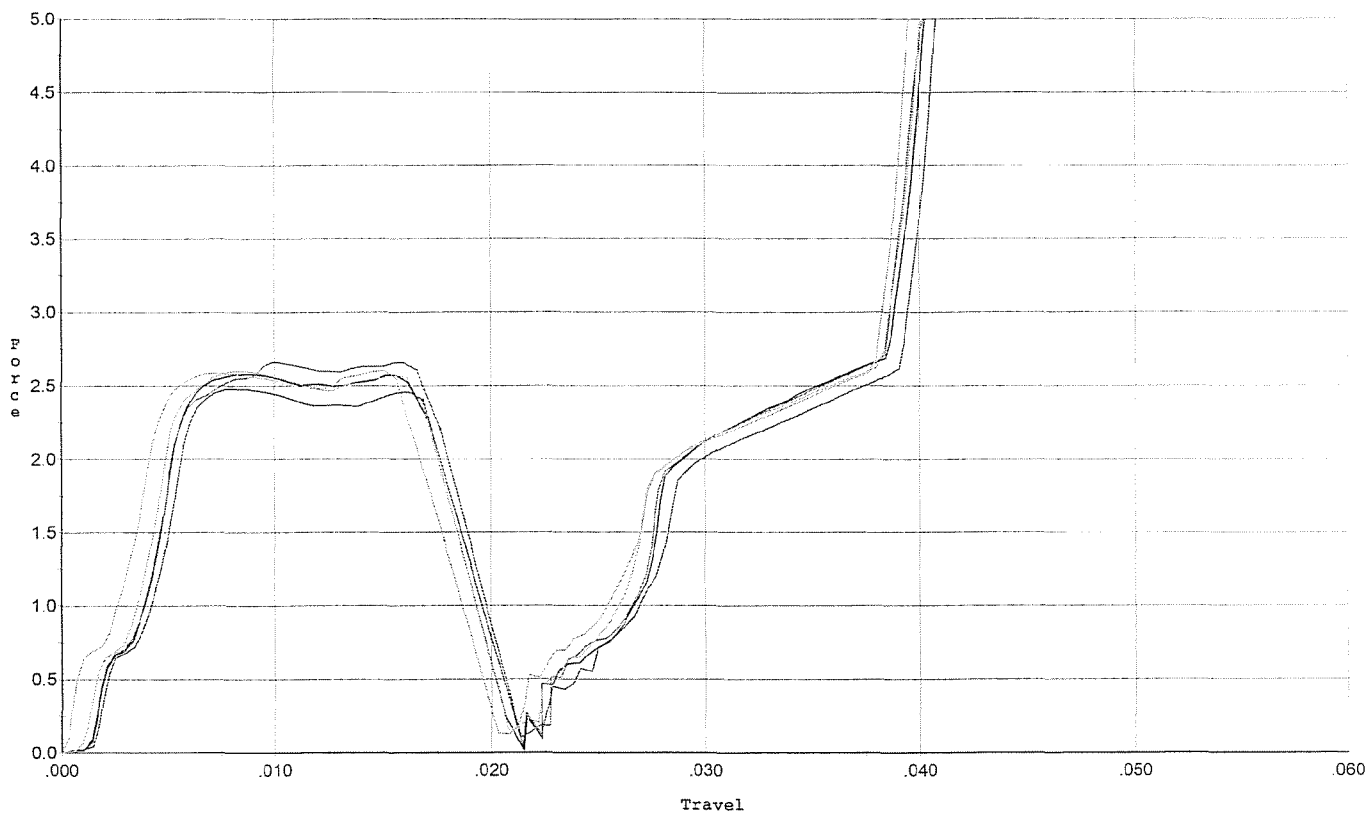
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.385	0.020	0.00	0.035	0.055		Set Trigger
2	4.426	0.022	0.00	0.035	0.061		Set Trigger
3	4.410	0.020	0.00	0.035	0.057		Set Trigger
4	4.401	0.020	0.00	0.034	0.056		Set Trigger
5	4.426	0.019	0.00	0.034	0.054		Set Trigger

A. 4.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



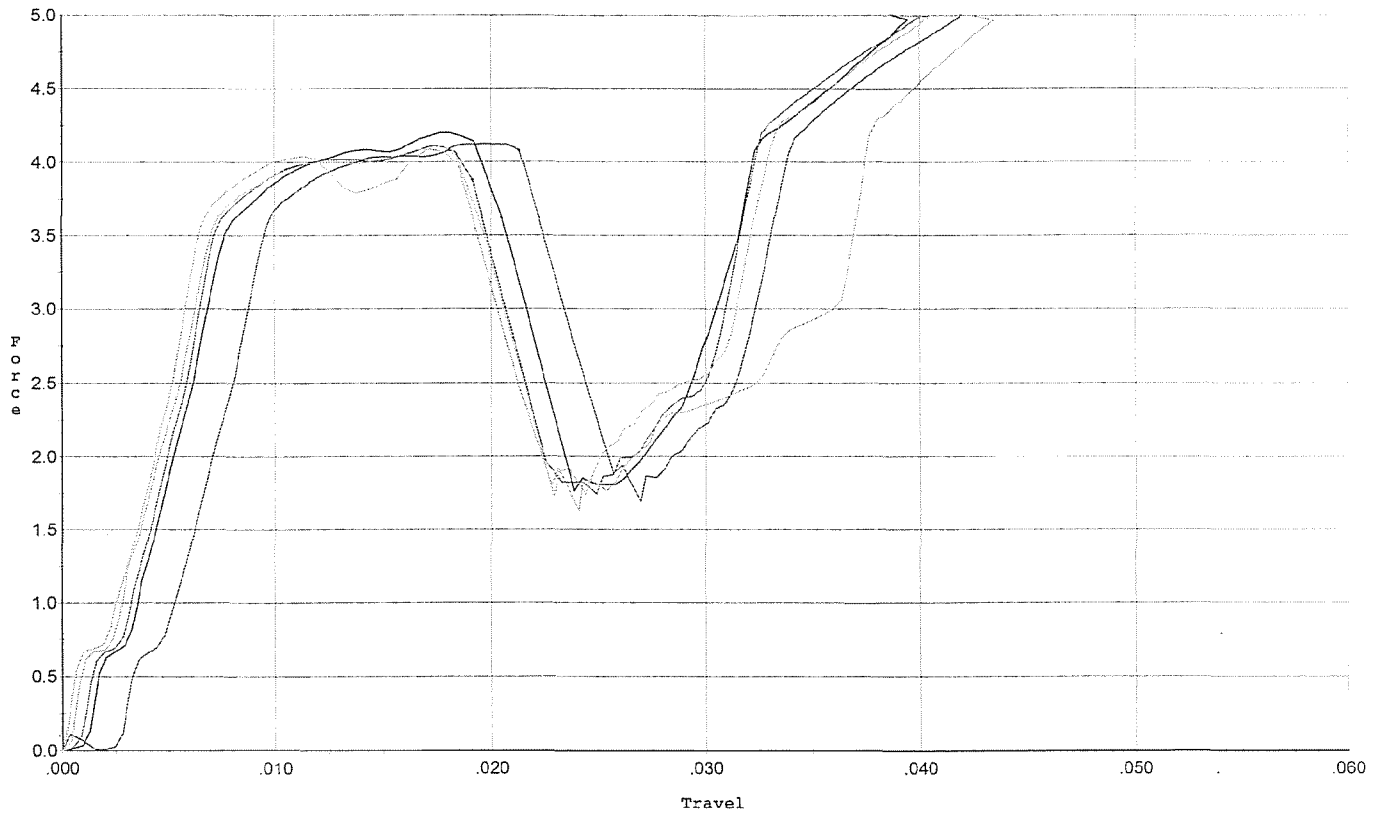
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.017	0.00	0.028	0.029		Set Trigger
2	2.578	0.017	0.00	0.028	0.031		Set Trigger
3	2.664	0.018	0.00	0.027	0.033		Set Trigger
4	2.581	0.017	0.00	0.027	0.032		Set Trigger
5	2.602	0.018	0.00	0.027	0.035		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.021	0.003	0.020	0.055		Set Trigger
2	4.199	0.020	0.00	0.024	0.057		Set Trigger
3	4.113	0.019	0.00	0.024	0.053		Set Trigger
4	4.106	0.020	0.00	0.025	0.056		Set Trigger
5	4.089	0.018	0.00	0.030	0.052		Set Trigger

A-4.12