

G-6845847

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



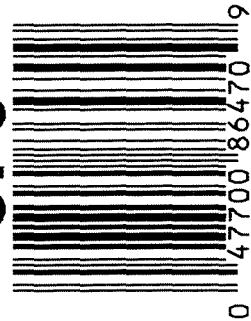
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845847

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6845847

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SPD
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	SPD
470	DIS-ASSEMBLE ACTION	APR 13 2009	4-16-09	SPD
472	SERIALIZE BOLT HANDLE		4-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	4-18-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	RT
510	DRILL AND TAP SIGHT HOLES		4-12-09	SP
520	GOFF BLAST BBL / REC		4-21-09	L.m.
540	APPLY COATINGS (BARREL ACTION)		4/22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-28-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

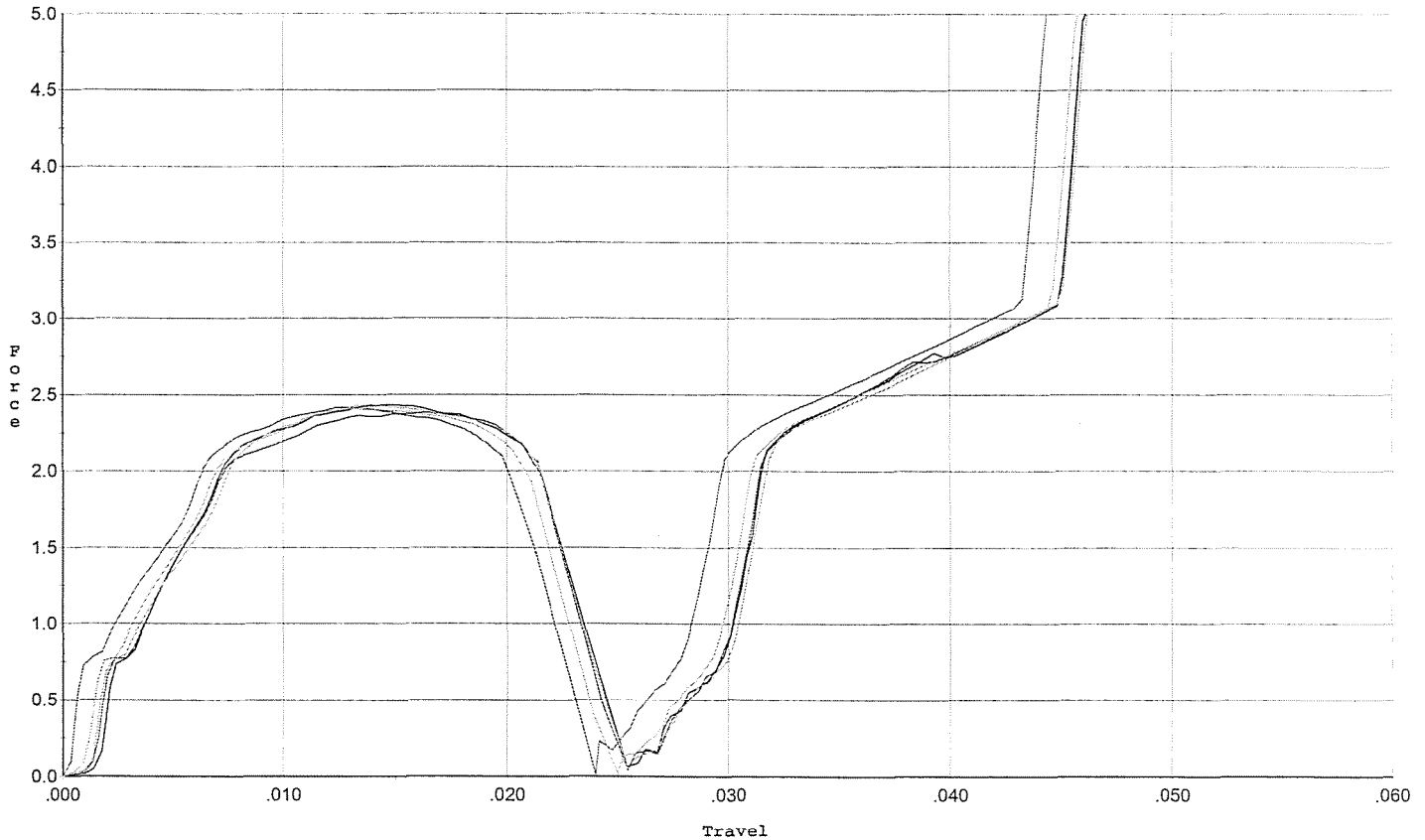
OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>48</u>	<u>48</u>	<u>40</u>	5-8-09	RN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	5-8-09	RN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.004</u>	<u>.004</u>	<u>.003</u>	5-8-09	RN		
	J) ASSEMBLE STOCK					4-28-09	R.N.		
	K) ASSEMBLE SWIVEL STUDS					5-8-09	RN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		3-1-09	RN		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					5-1-09	TAR		
670	FINAL INSPECTION A) HEADSPACE					5-8-09	RN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u>	<u>2.77</u>	<u>2.66</u>	<u>2.56</u>	<u>2.66</u>	5-7-09	RP
	C) FUNCTION					5-8-09	RN		
690	PACK					6/16/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



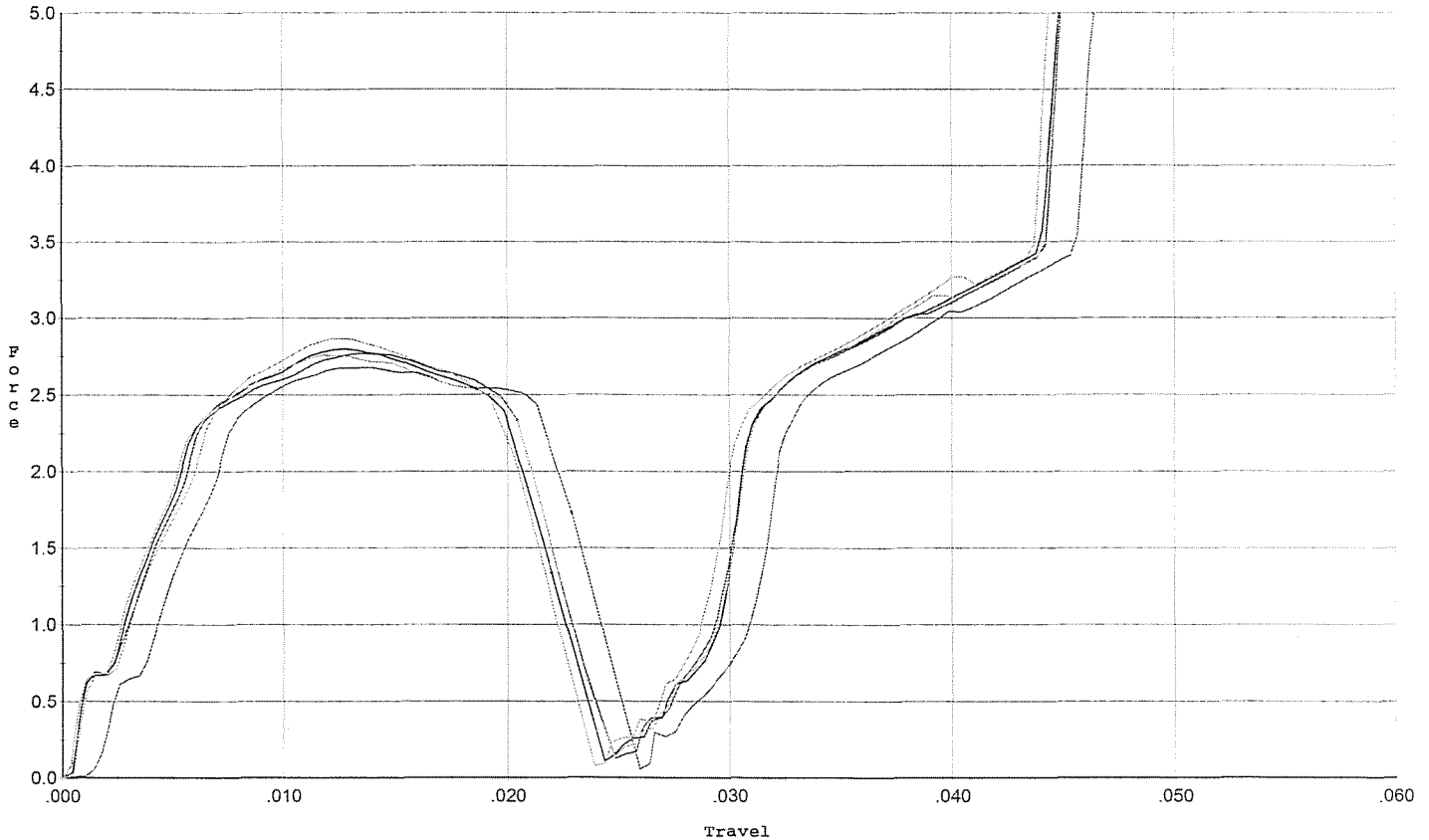
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.387	0.021	0.00	0.030	0.038		Set Trigger
2	2.438	0.021	0.00	0.030	0.038		Set Trigger
3	2.420	0.021	0.00	0.029	0.039		Set Trigger
4	2.410	0.021	0.00	0.030	0.038		Set Trigger
5	2.436	0.021	0.00	0.030	0.038		Set Trigger

A-2.411

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



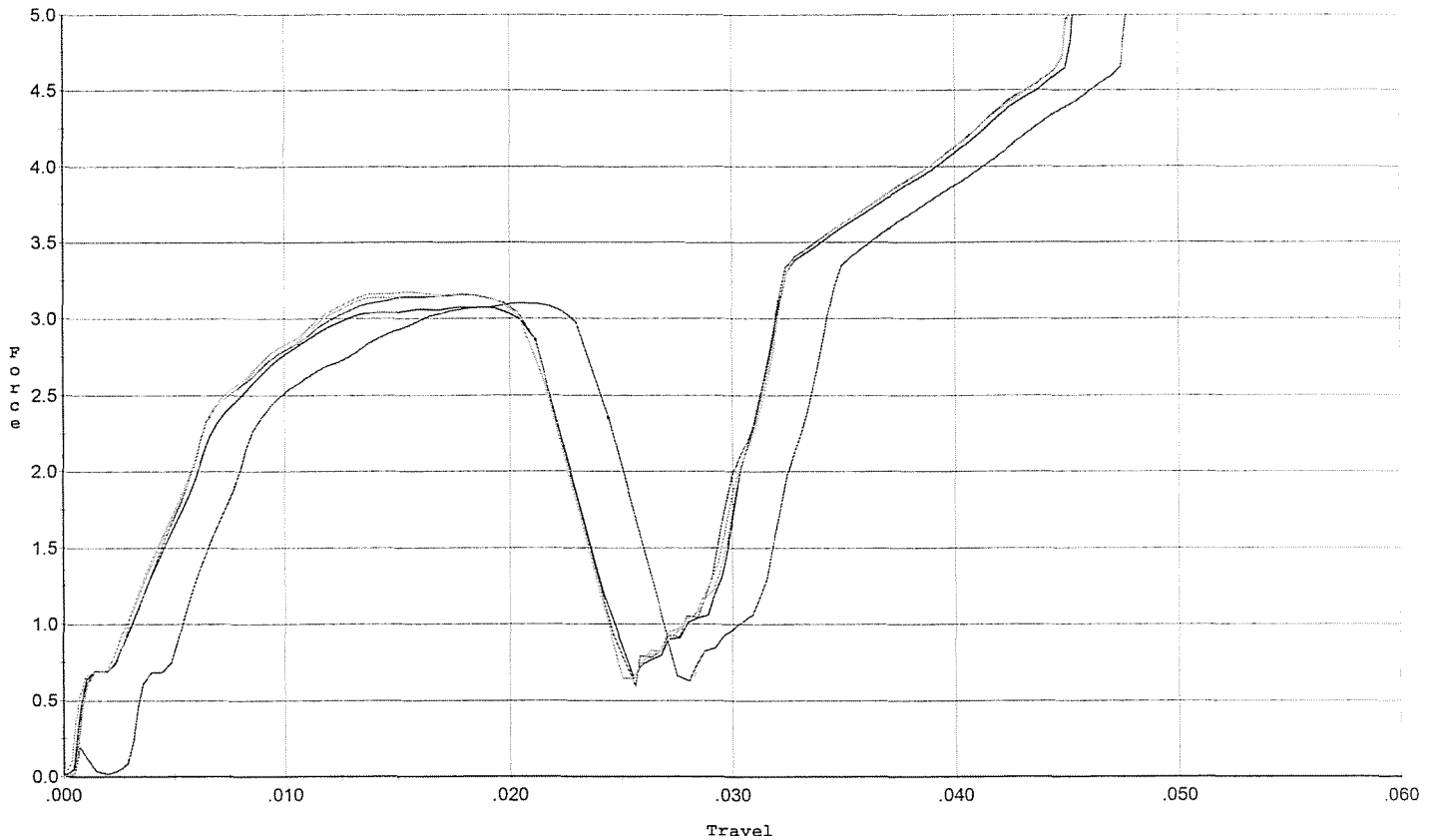
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.768	0.020	0.00	0.029	0.042		Set Trigger
2	2.799	0.022	0.00	0.029	0.045		Set Trigger
3	2.679	0.023	0.00	0.030	0.043		Set Trigger
4	2.760	0.020	0.00	0.029	0.041		Set Trigger
5	2.866	0.020	0.00	0.029	0.042		Set Trigger

A-2-77

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



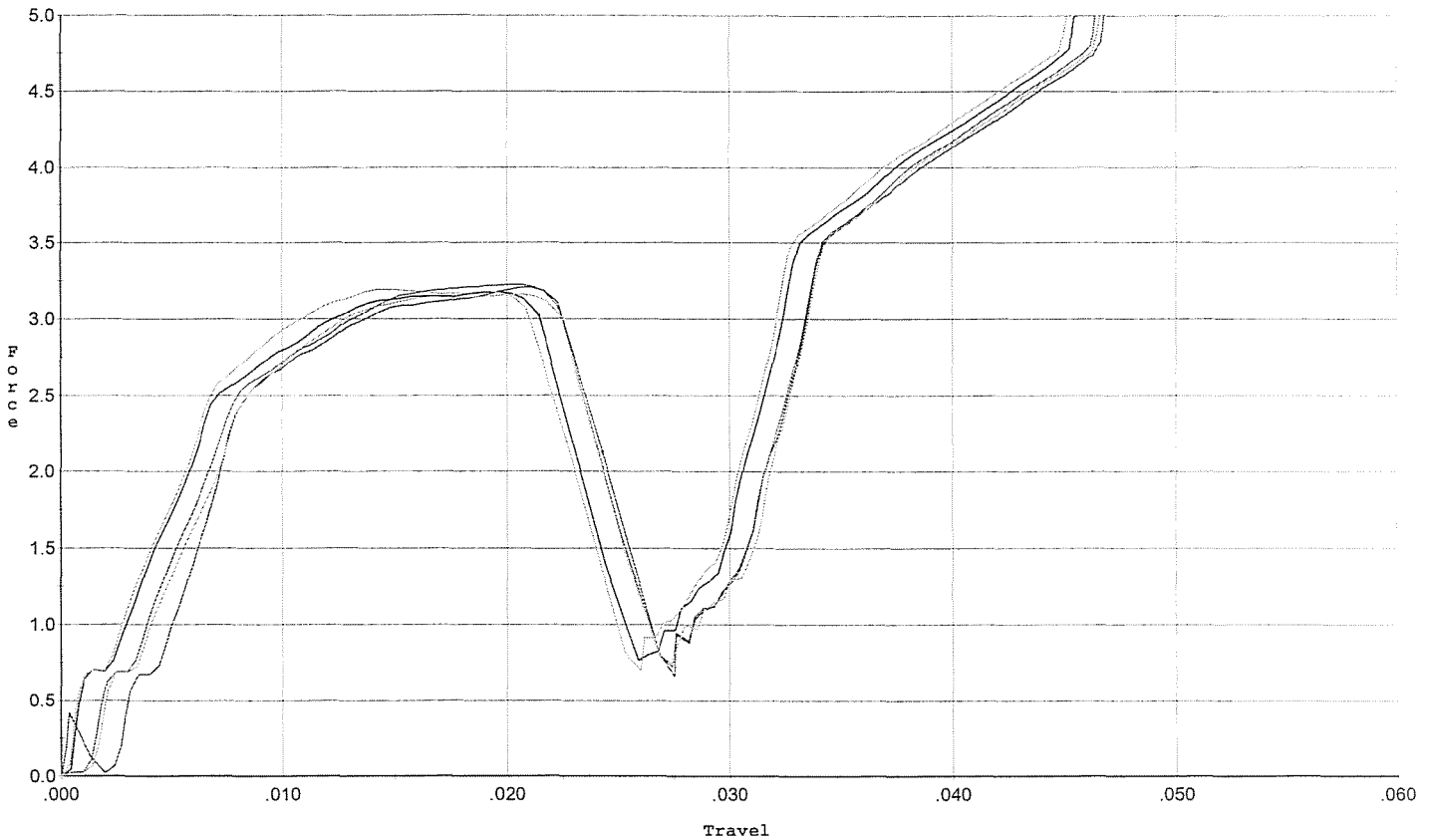
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.024	0.003	0.028	0.050		Set Trigger
2	3.077	0.021	0.00	0.028	0.047		Set Trigger
3	3.161	0.021	0.00	0.028	0.048		Set Trigger
4	3.153	0.022	0.00	0.028	0.049		Set Trigger
5	3.176	0.022	0.00	0.028	0.049		Set Trigger

A.3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



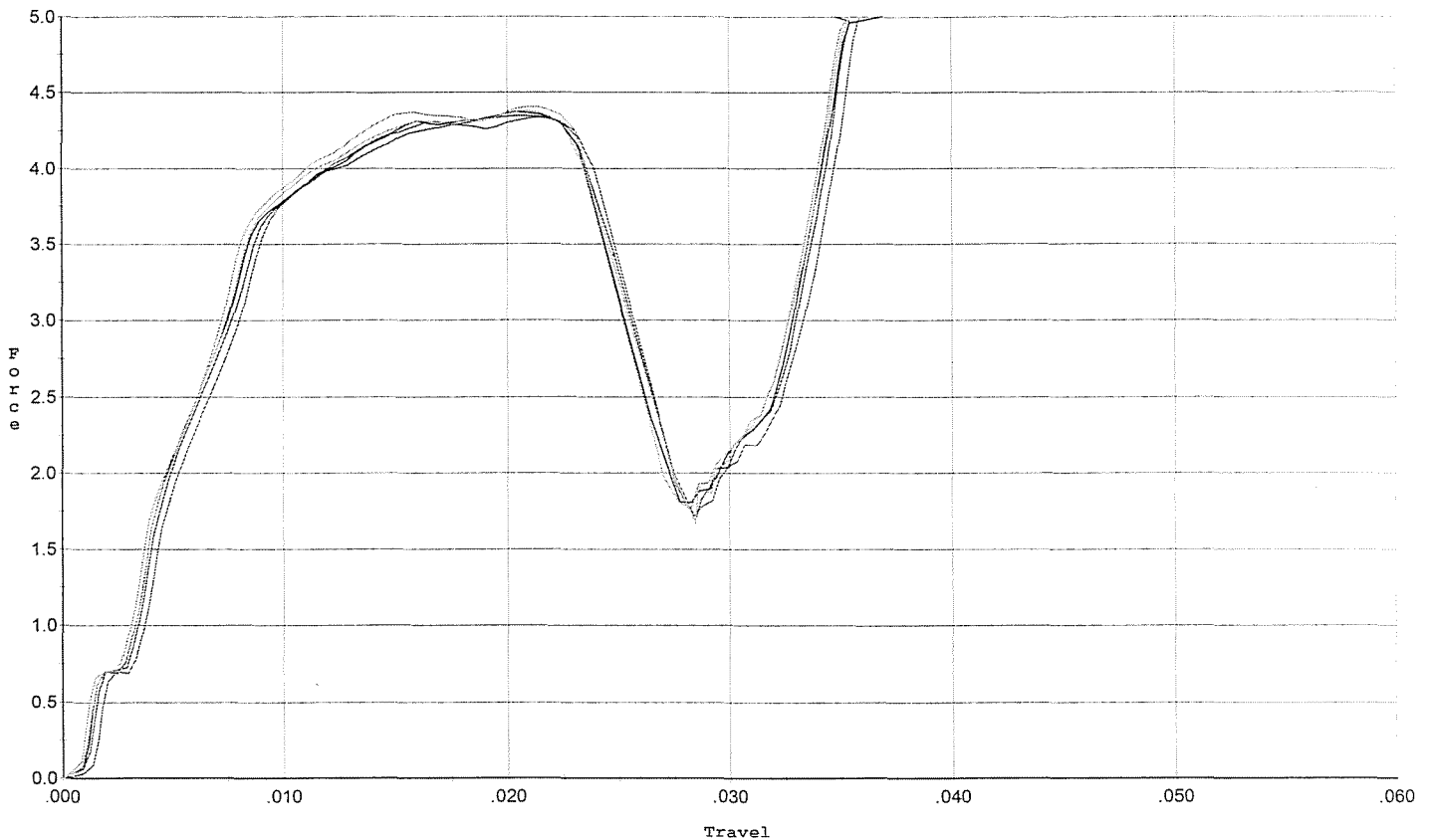
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.209	0.024	0.003	0.028	0.052		Set Trigger
2	3.177	0.021	0.00	0.028	0.049		Set Trigger
3	3.226	0.022	0.00	0.028	0.050		Set Trigger
4	3.164	0.022	0.00	0.028	0.049		Set Trigger
5	3.193	0.023	0.00	0.027	0.053		Set Trigger

A-3-19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



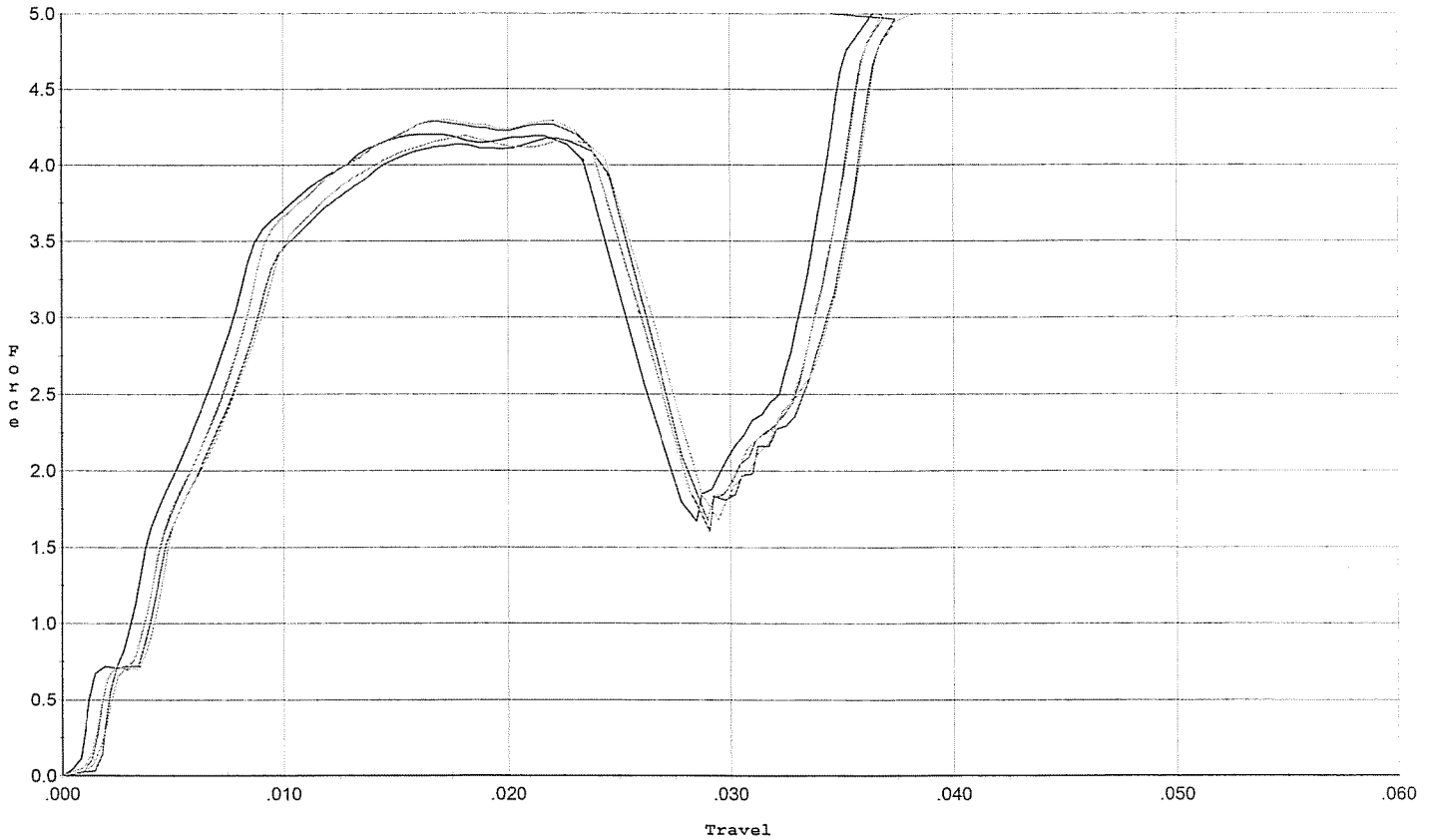
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.348	0.025	0.00	0.020	0.074		Set Trigger
2	4.375	0.023	0.00	0.020	0.070		Set Trigger
3	4.337	0.024	0.00	0.020	0.071		Set Trigger
4	4.406	0.025	0.00	0.020	0.077		Set Trigger
5	4.382	0.023	0.00	0.020	0.071		Set Trigger

A-4.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



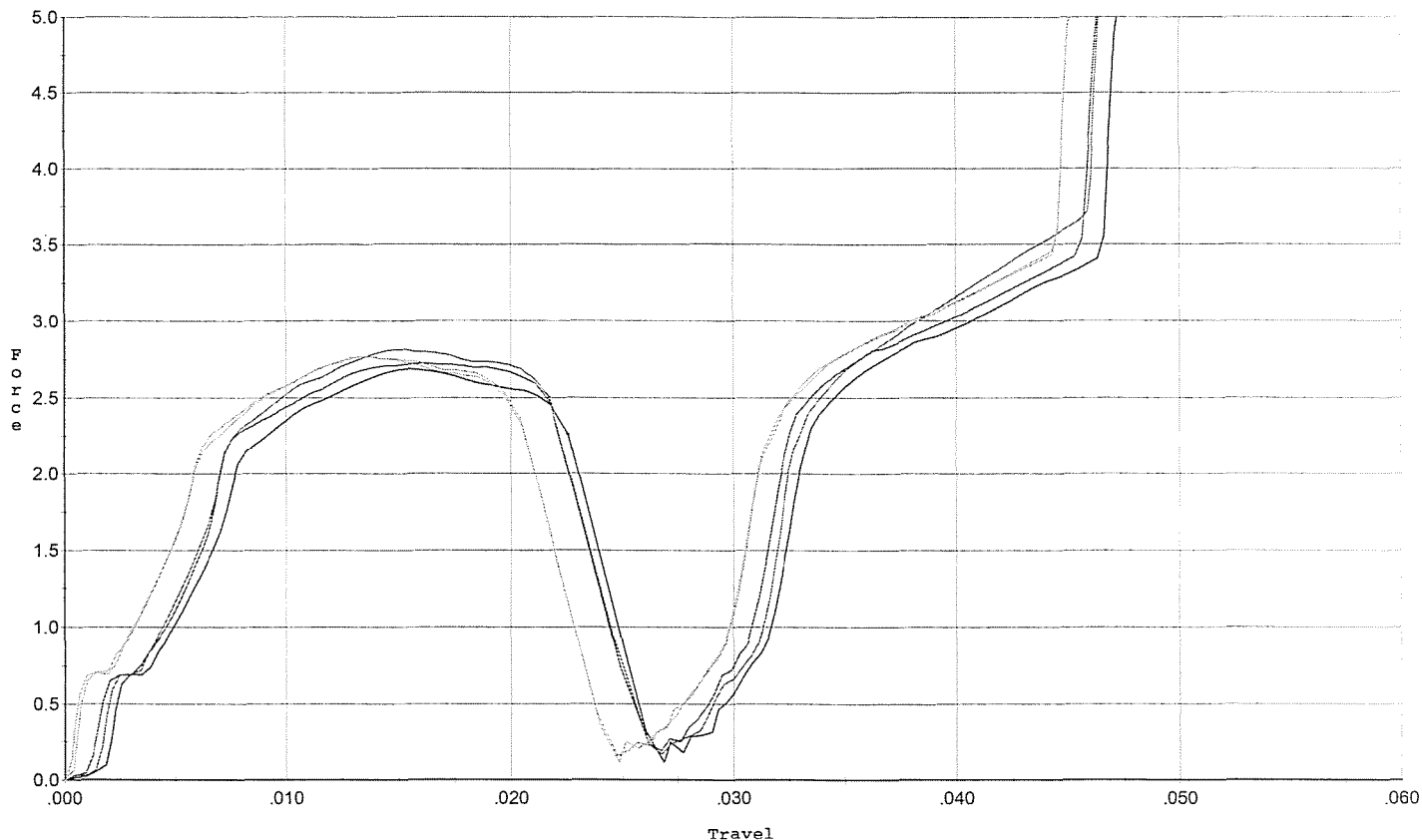
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.176	0.025	0.00	0.021	0.069		Set Trigger
2	4.201	0.023	0.00	0.021	0.069		Set Trigger
3	4.285	0.026	0.00	0.020	0.076		Set Trigger
4	4.300	0.026	0.00	0.020	0.075		Set Trigger
5	4.194	0.026	0.00	0.020	0.075		Set Trigger

A. 4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



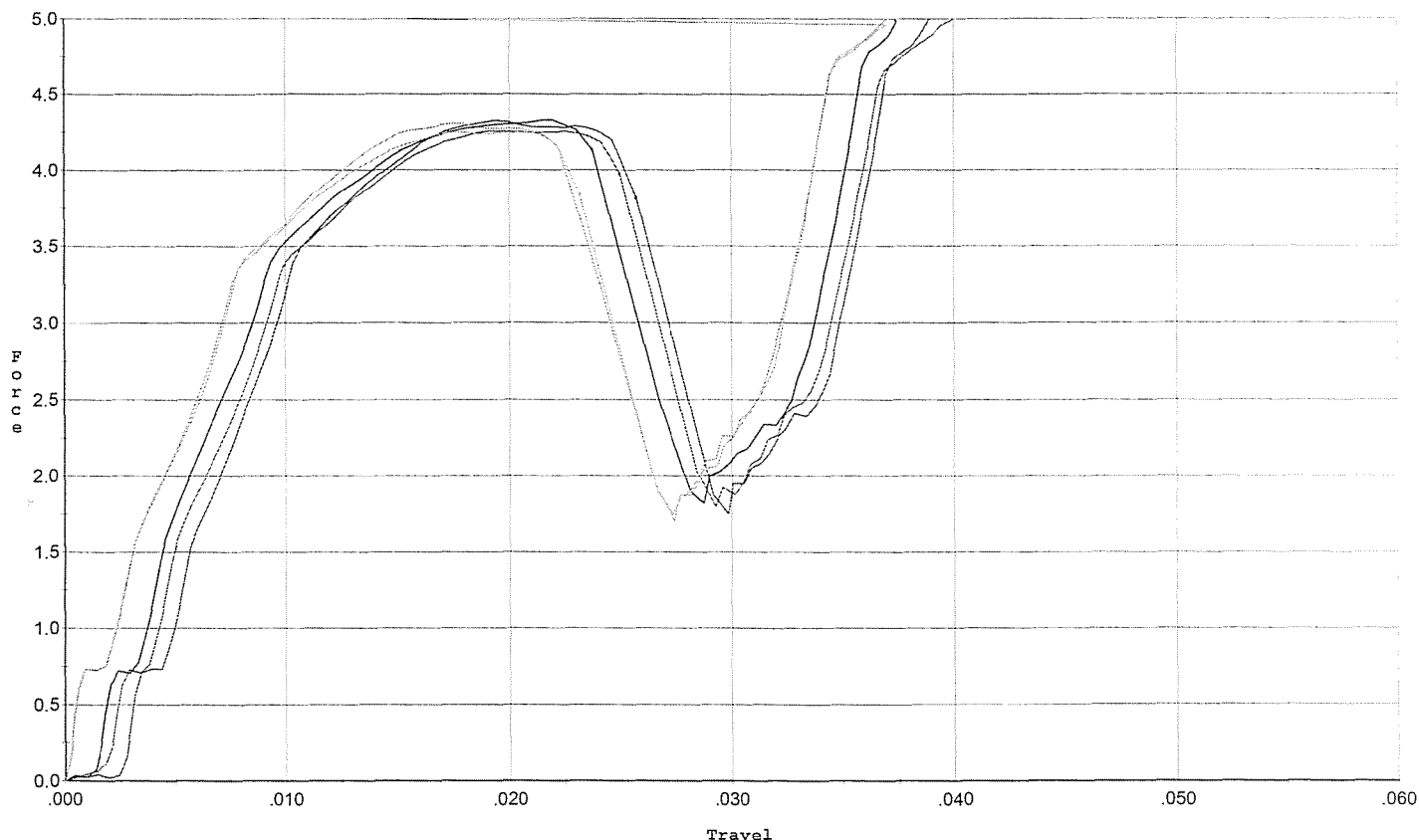
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.723	0.022	0.00	0.029	0.042		Set Trigger
2	2.689	0.023	0.00	0.030	0.041		Set Trigger
3	2.815	0.022	0.00	0.030	0.042		Set Trigger
4	2.769	0.020	0.00	0.030	0.041		Set Trigger
5	2.768	0.020	0.00	0.030	0.041		Set Trigger

A.2.75

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.328	0.026	0.00	0.017	0.072		Set Trigger
2	4.331	0.024	0.00	0.017	0.069		Set Trigger
3	4.258	0.025	0.00	0.018	0.071		Set Trigger
4	4.257	0.023	0.00	0.017	0.070		Set Trigger
5	4.306	0.024	0.00	0.016	0.072		Set Trigger

A. 4.29