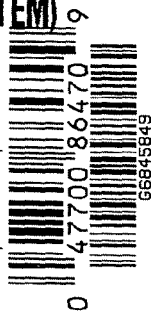


G 6845849

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



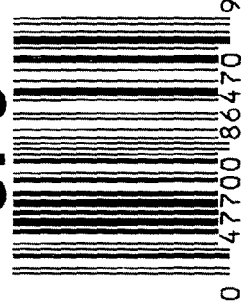
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6845849

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6845849

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-27-09	SPD
430	ASSEMBLE TO STOCK		7-23-09	SP
440	PROOF		7-23-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	7-23-09	SPD
470	DIS-ASSEMBLE ACTION	2009	7-23-09	SPD
472	SERIALIZE BOLT HANDLE		7-24-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	7-28-09	SPD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	SPD
510	DRILL AND TAP SIGHT HOLES		7-24-09	SP
520	GOFF BLAST BBL / REC		7-30-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/13	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-31-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

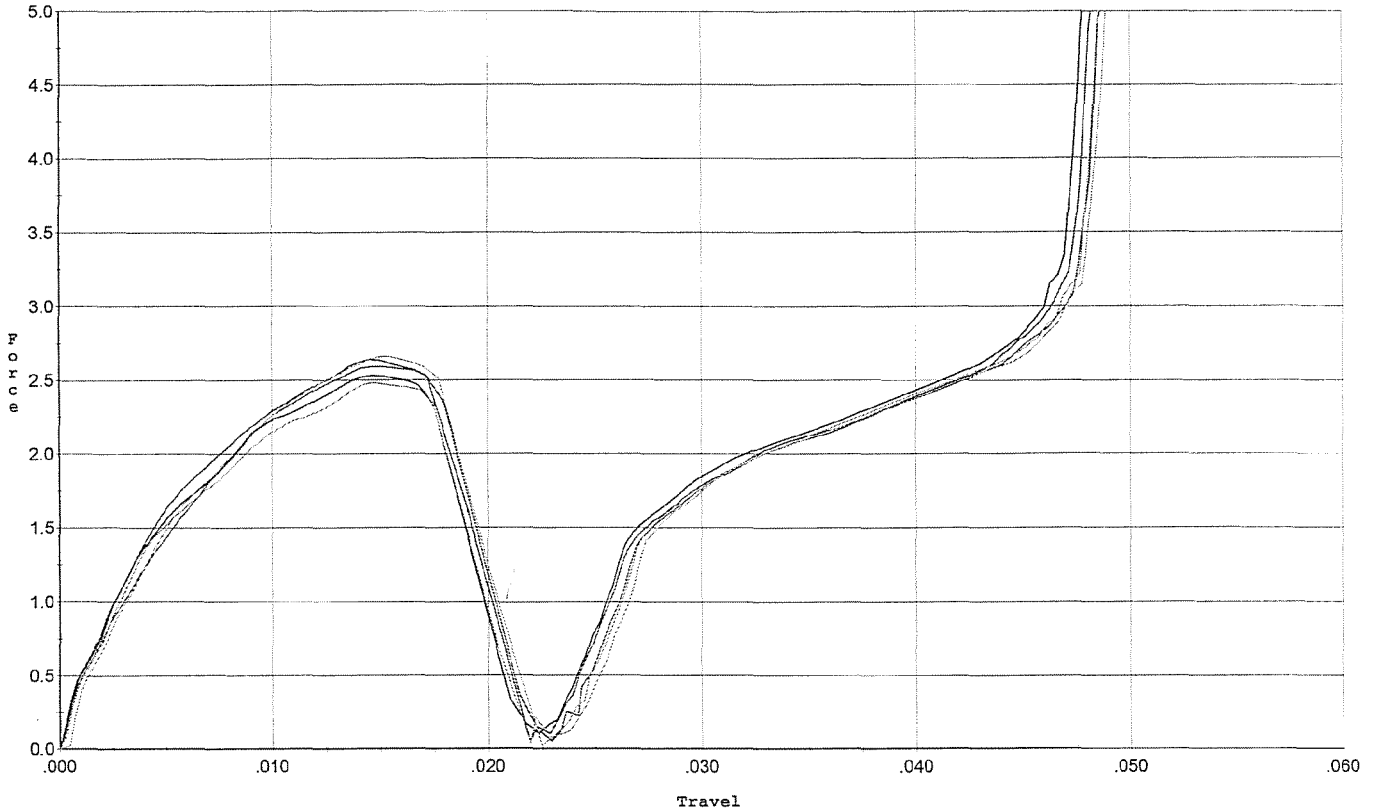
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.2</u>	<u>2.2</u>	<u>2.0</u>	9-1-09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.8</u>	<u>3.8</u>	<u>3.8</u>	9-1-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	9-1-09	RP		
	J) ASSEMBLE STOCK					8-31-09	RP		
	K) ASSEMBLE SWIVEL STUDS					9-1-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9/1/09	LB		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9/1/09	TAR		
670	FINAL INSPECTION A) HEADSPACE					9-1-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u>	<u>2.66</u>	<u>2.68</u>	<u>2.68</u>	<u>2.61</u>	9-1-09	RP
	C) FUNCTION					9-1-09	RP		
690	PACK					9/2/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs ini +/- .50 lb



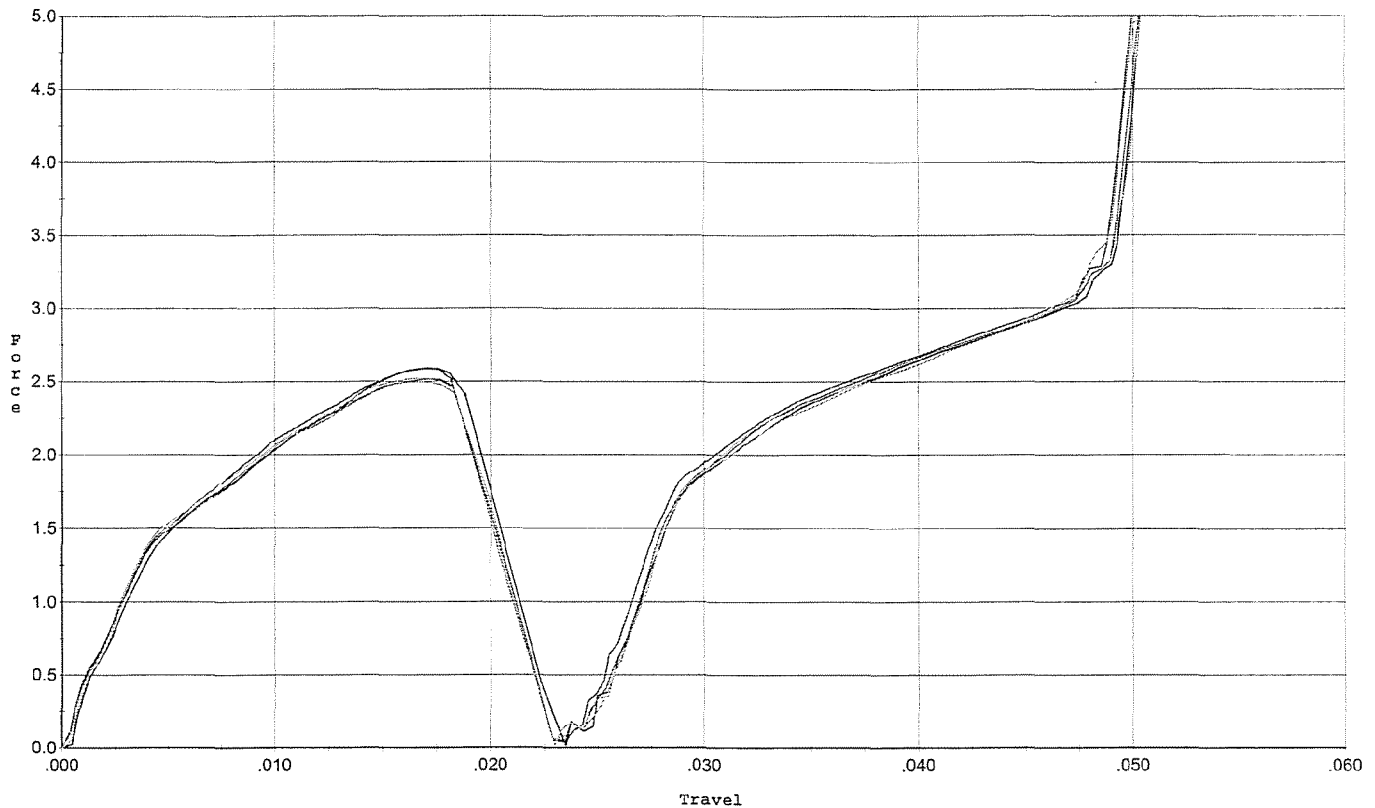
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.641	0.019	0.00	0.033	0.035		Single Action
2	2.532	0.017	0.00	0.033	0.031		Single Action
3	2.592	0.018	0.00	0.034	0.032		Single Action
4	2.659	0.018	0.00	0.034	0.032		Single Action
5	2.484	0.017	0.00	0.034	0.030		Single Action

A-258

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



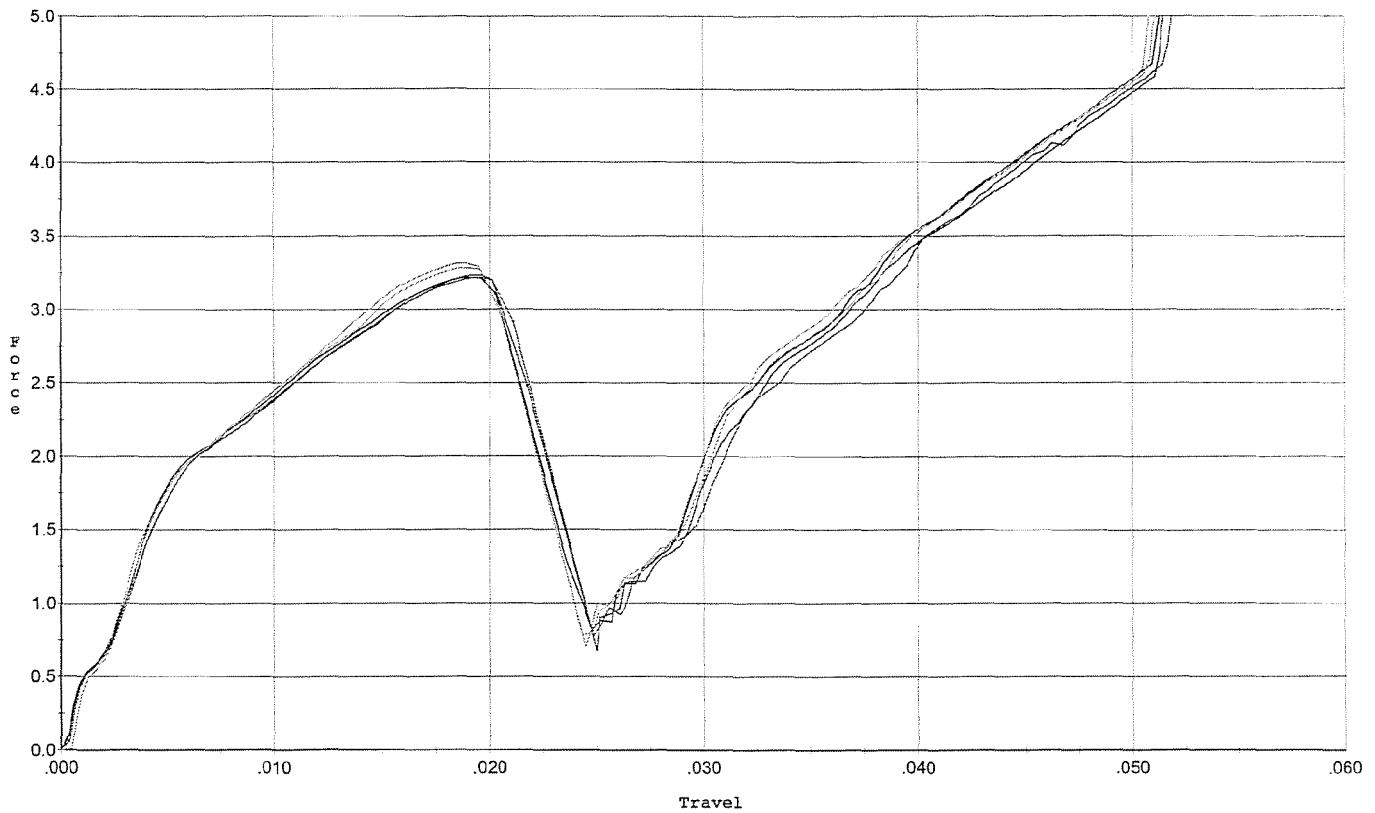
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.018	0.00	0.034	0.032		Single Action
2	2.587	0.019	0.00	0.034	0.033		Single Action
3	2.518	0.020	0.00	0.034	0.035		Single Action
4	2.523	0.020	0.00	0.034	0.034		Single Action
5	2.499	0.018	0.00	0.034	0.031		Single Action

A-2-54

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



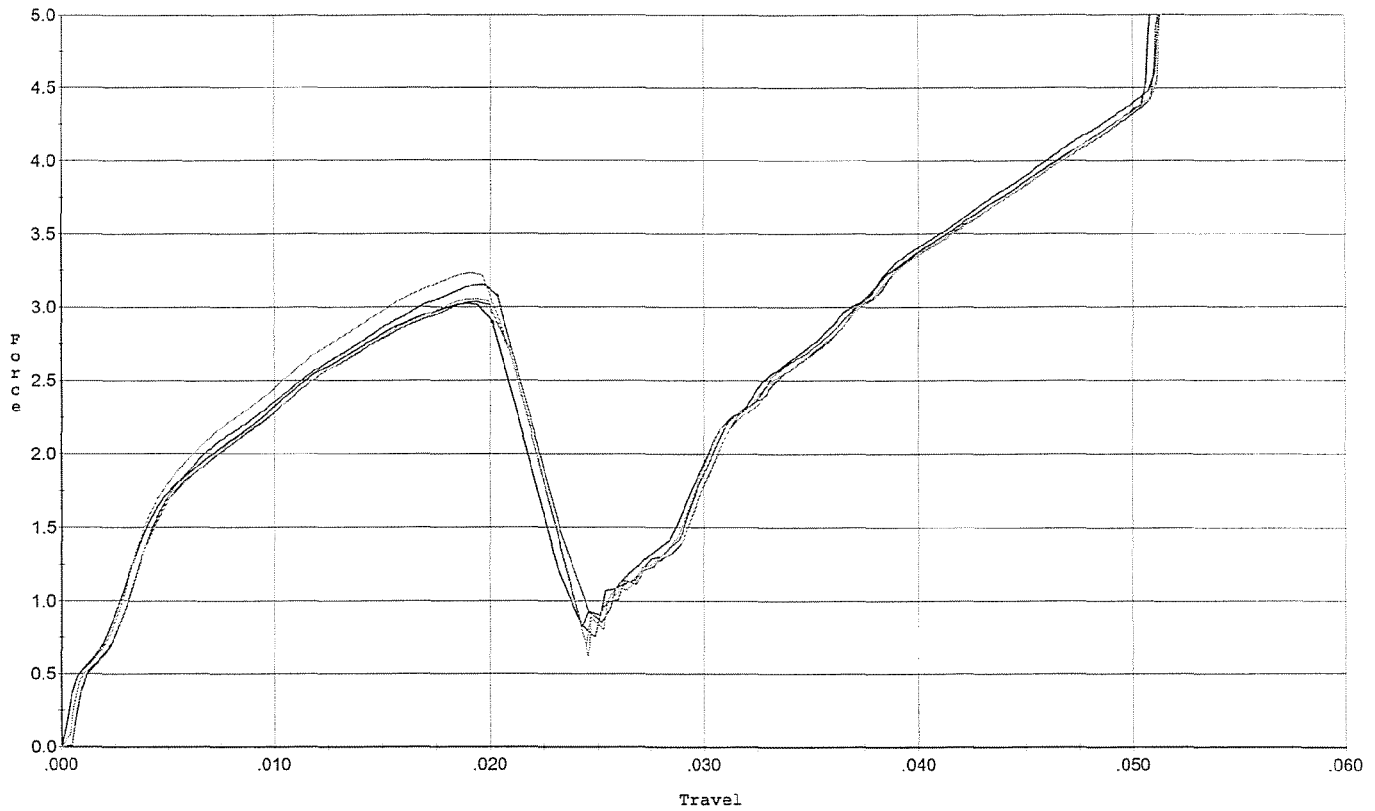
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.234	0.022	0.00	0.032	0.046		Single Action
2	3.216	0.020	0.00	0.032	0.043		Single Action
3	3.220	0.021	0.00	0.032	0.045		Single Action
4	3.285	0.020	0.00	0.032	0.044		Single Action
5	3.315	0.020	0.00	0.032	0.044		Single Action

H. 3.25

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



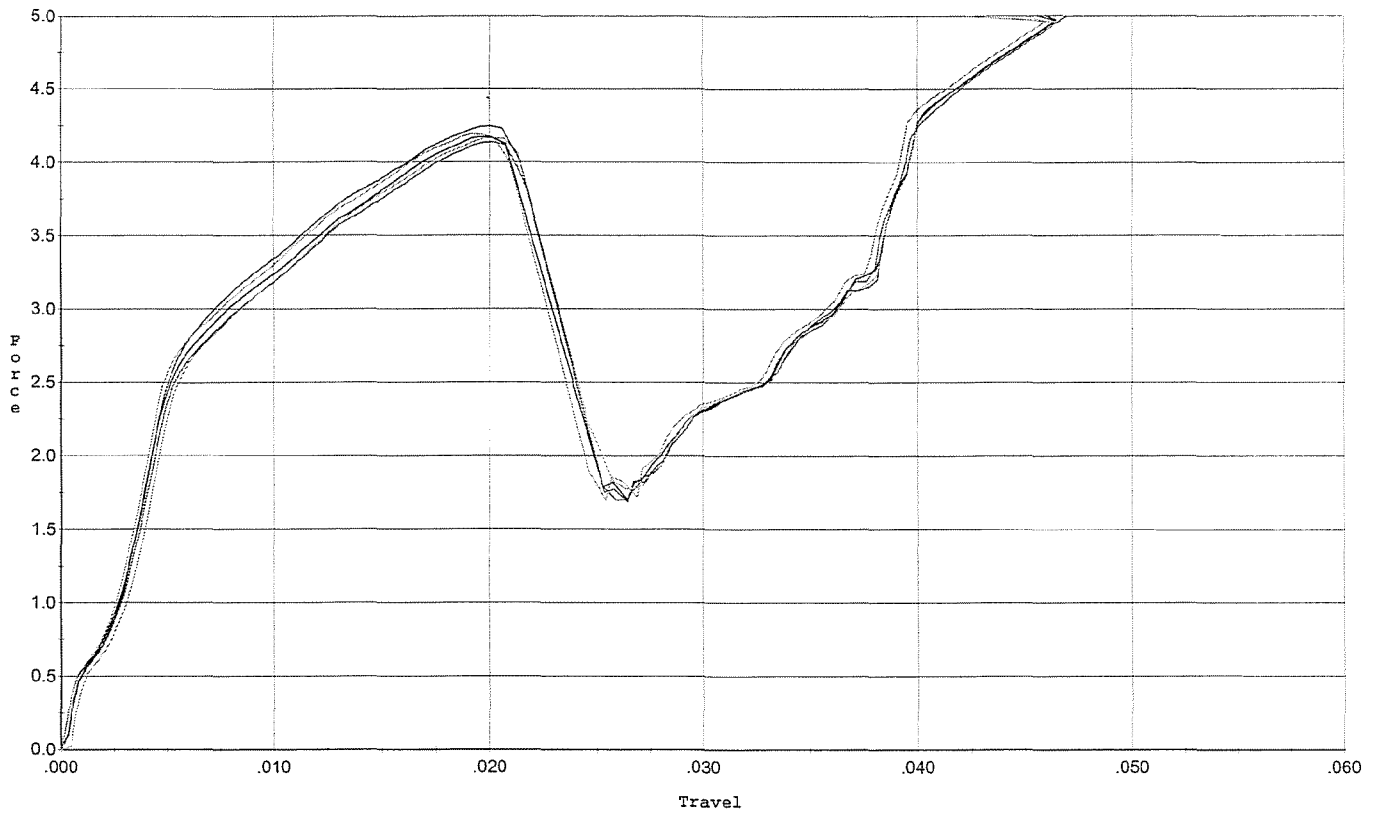
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.154	0.020	0.00	0.032	0.042		Single Action
2	3.024	0.020	0.00	0.032	0.041		Single Action
3	3.036	0.021	0.00	0.032	0.042		Single Action
4	3.058	0.021	0.00	0.032	0.042		Single Action
5	3.231	0.021	0.00	0.032	0.045		Single Action

A3-10

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



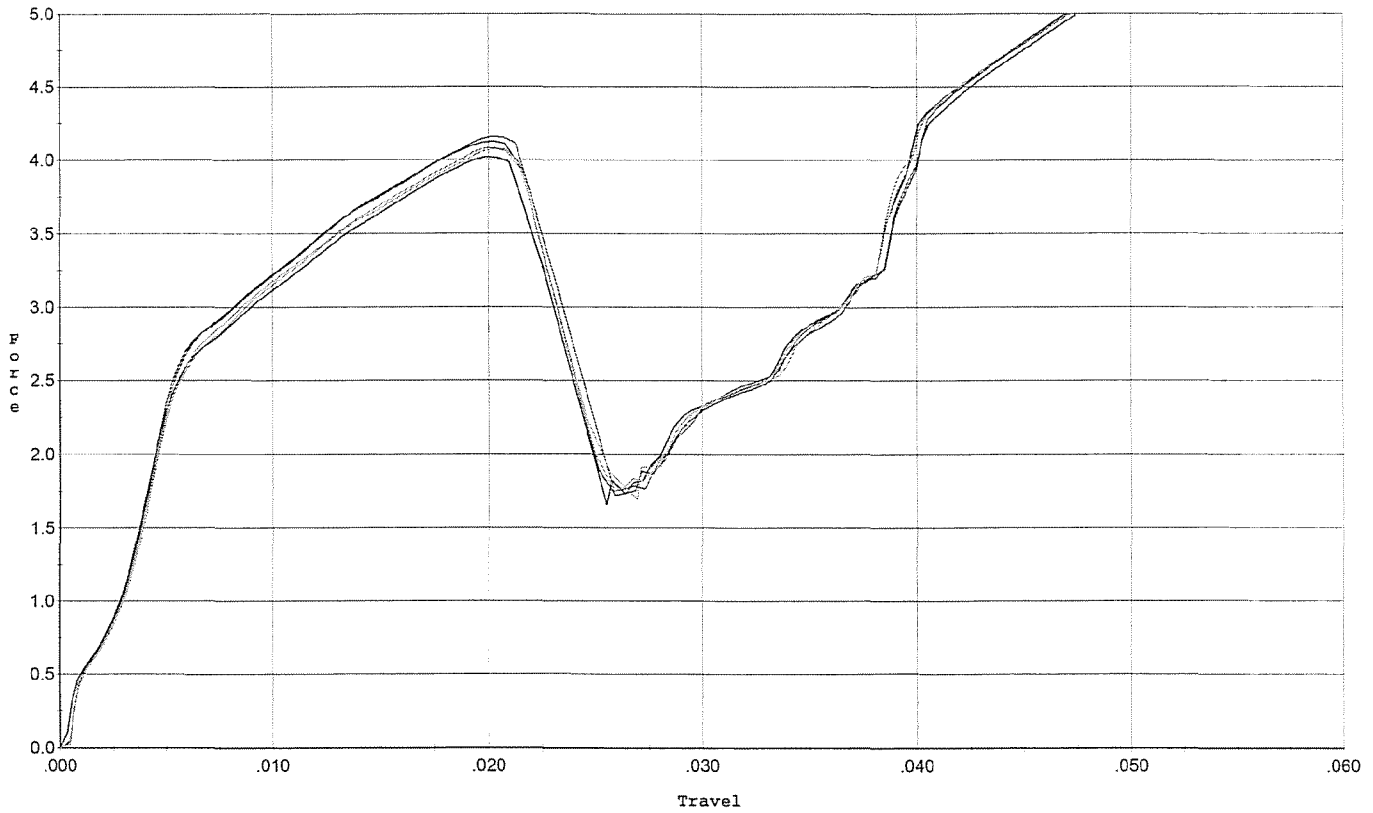
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.247	0.021	0.00	0.030	0.061		Single Action
2	4.172	0.021	0.00	0.030	0.058		Single Action
3	4.136	0.022	0.00	0.030	0.060		Single Action
4	4.164	0.021	0.00	0.030	0.059		Single Action
5	4.189	0.021	0.00	0.030	0.059		Single Action

A 4.18

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



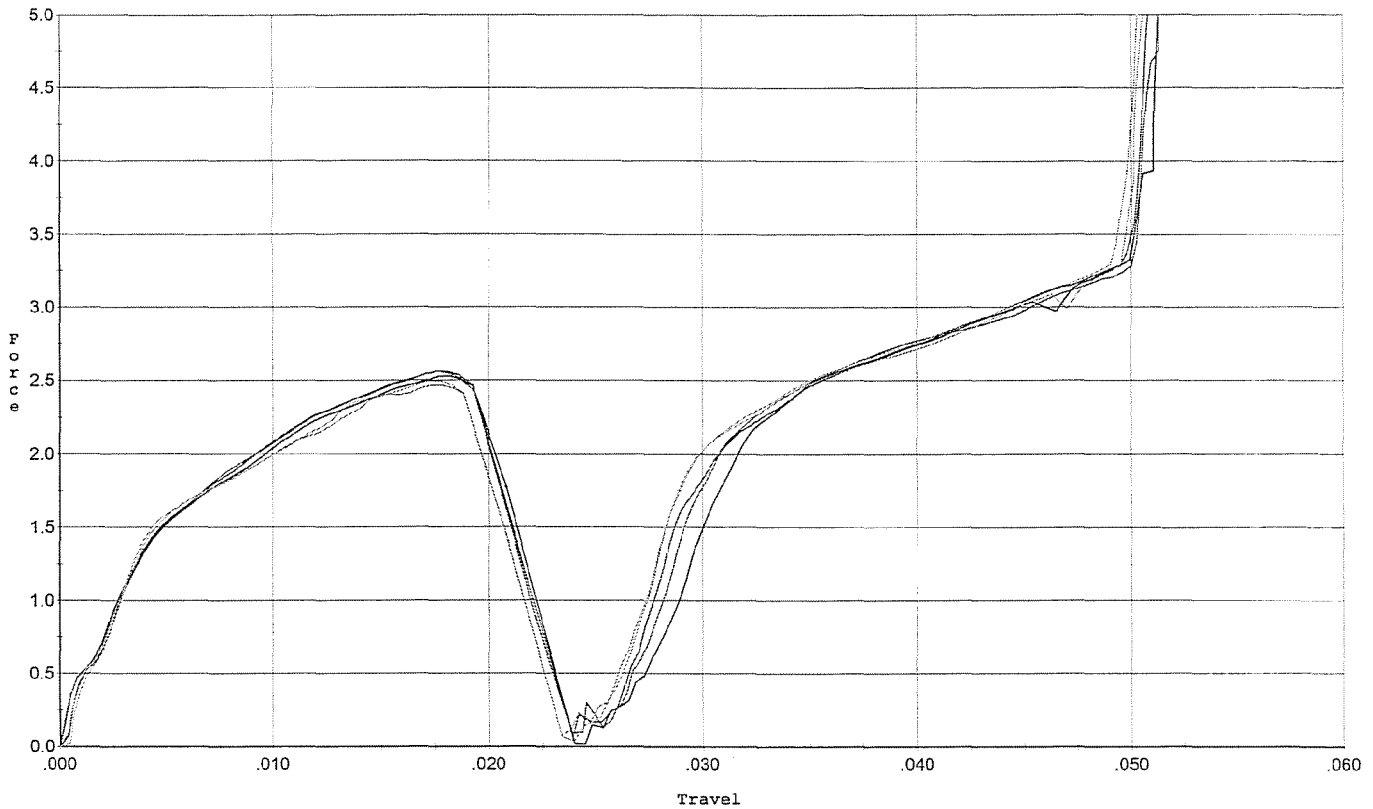
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.021	0.00	0.031	0.059		Single Action
2	4.018	0.023	0.00	0.030	0.060		Single Action
3	4.158	0.023	0.00	0.030	0.064		Single Action
4	4.077	0.021	0.00	0.030	0.058		Single Action
5	4.077	0.022	0.00	0.030	0.058		Single Action

A 4.09

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



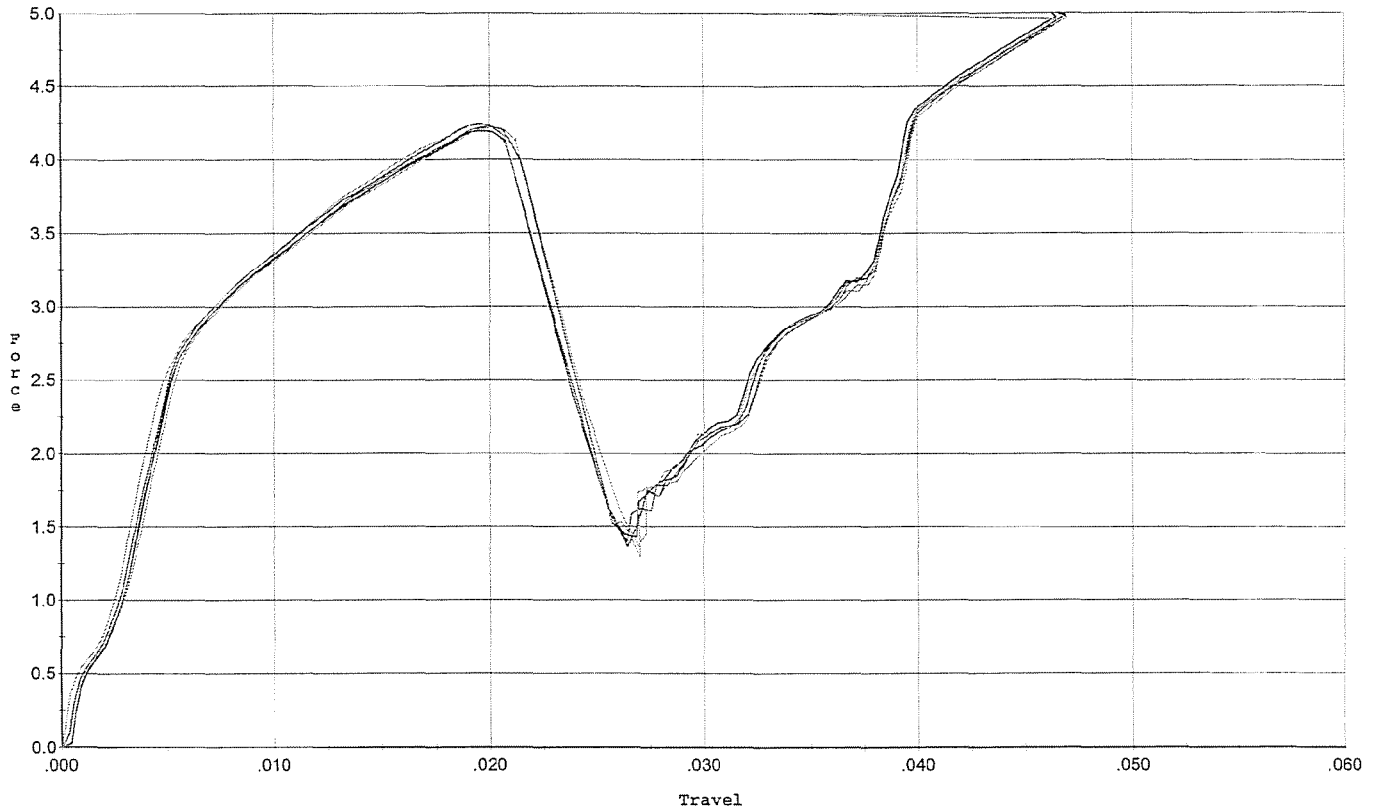
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.560	0.019	0.00	0.034	0.034		Single Action
2	2.528	0.021	0.00	0.034	0.036		Single Action
3	2.561	0.019	0.00	0.034	0.034		Single Action
4	2.496	0.021	0.00	0.034	0.036		Single Action
5	2.466	0.021	0.00	0.033	0.035		Single Action

A-2.52

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.239	0.021	0.00	0.031	0.058		Single Action
2	4.192	0.021	0.00	0.031	0.058		Single Action
3	4.226	0.021	0.00	0.031	0.060		Single Action
4	4.243	0.021	0.00	0.031	0.059		Single Action
5	4.221	0.021	0.00	0.031	0.059		Single Action

4.422