

66845852

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



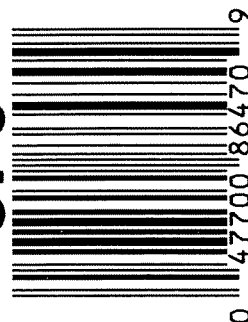
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845852

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 684 5852

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	SPH
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	SPH
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	4-24-09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	non
540	APPLY COATINGS (BARREL ACTION)		5/7	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-8-09	SPH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

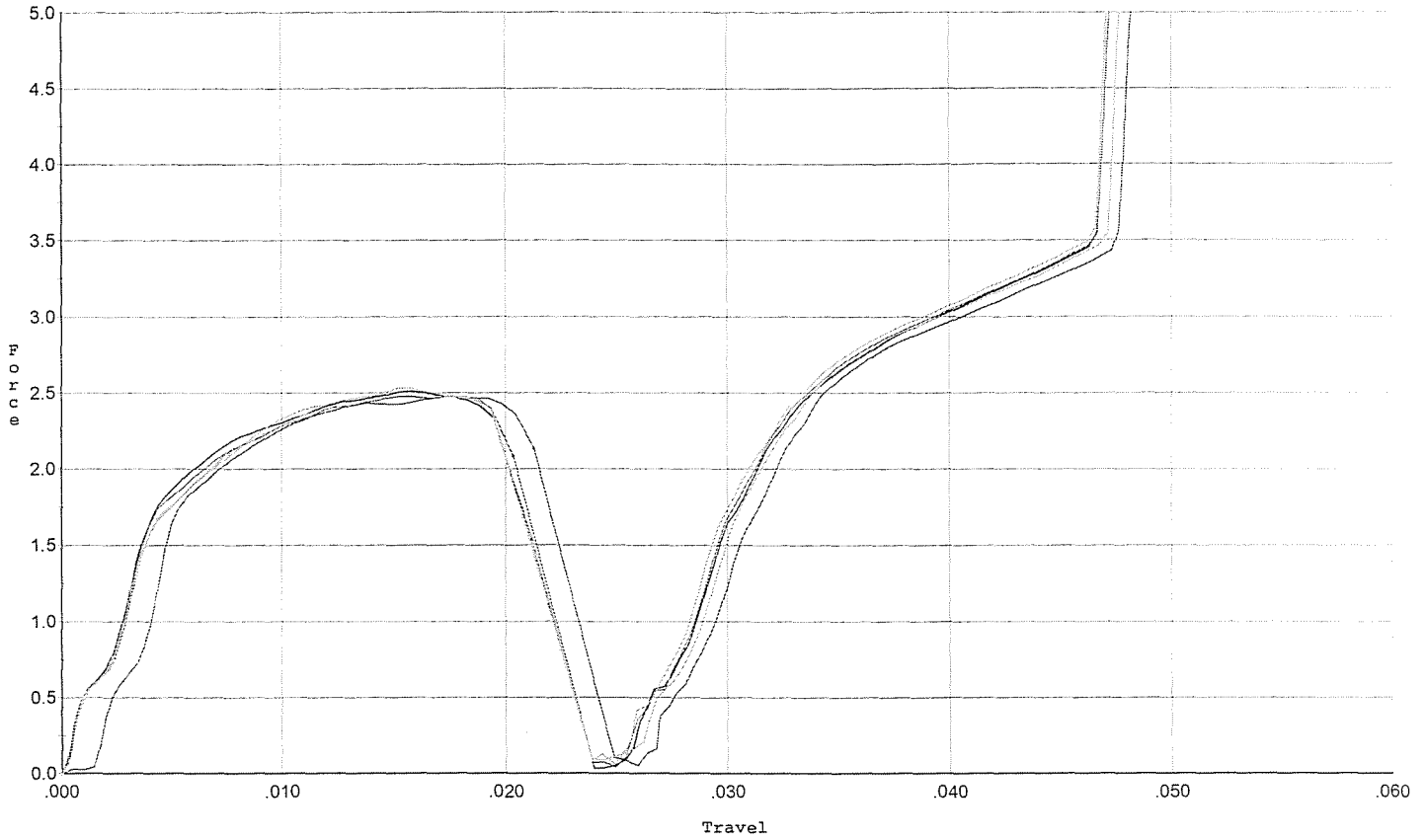
F004 REV 5/2006

OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>26</u>	<u>25</u>	<u>26</u>	5/22/09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.9</u>	<u>3.9</u>	<u>3.8</u>	5/22/09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.023</u>	5/22/09	RP		
	J) ASSEMBLE STOCK					5-8-09	RP		
	K) ASSEMBLE SWIVEL STUDS					5/22/09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		5/14/09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					5-14-09	WV		
670	FINAL INSPECTION A) HEADSPACE					5/22/09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u>	<u>2.87</u>	<u>2.90</u>	<u>2.88</u>	<u>2.84</u>	5/21/09	WV
	C) FUNCTION					5/22/09	RP		
690	PACK					7/30/09	FM		

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



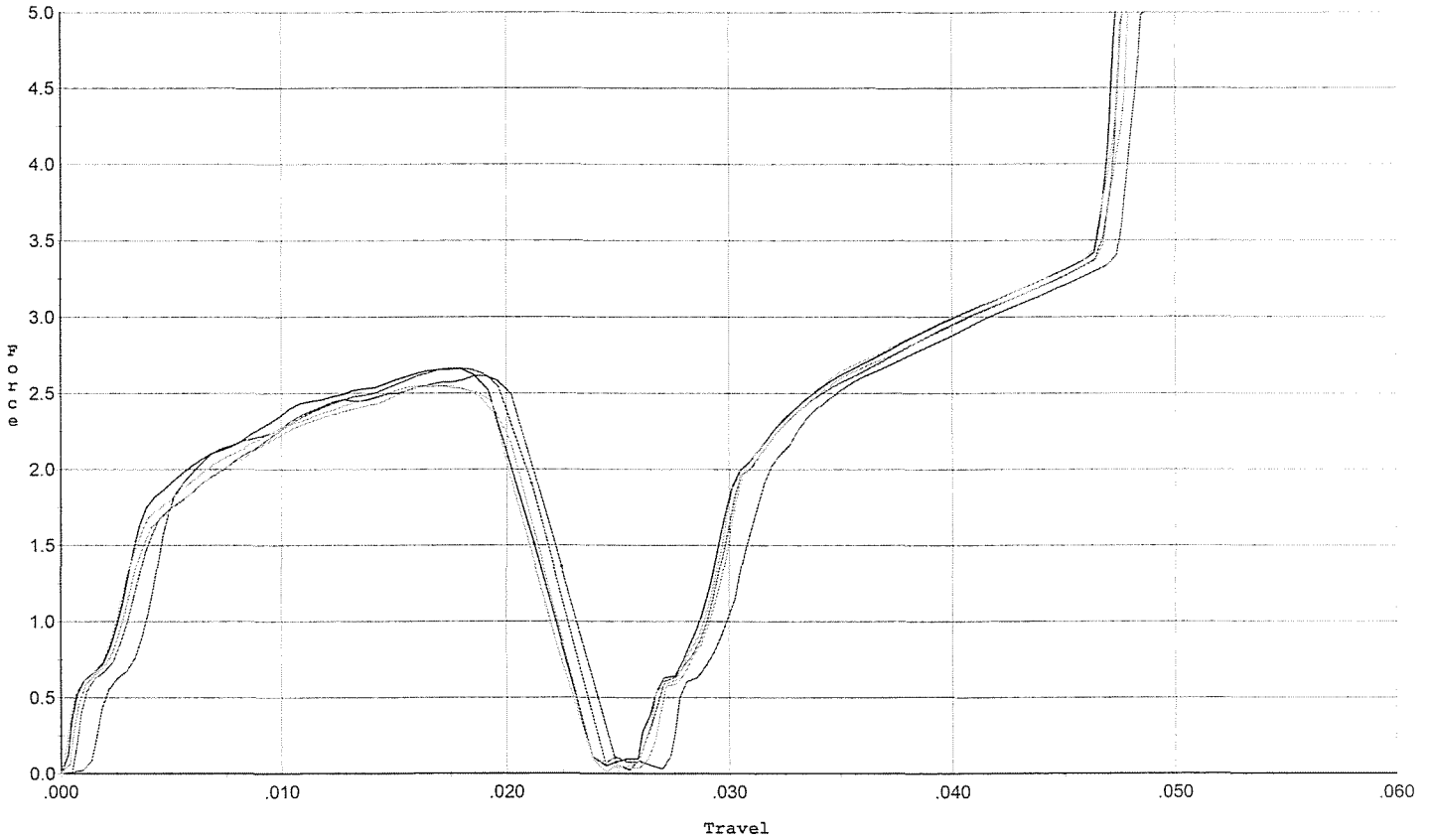
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.475	0.021	0.00	0.031	0.038		Set Trigger
2	2.509	0.021	0.00	0.031	0.040		Set Trigger
3	2.477	0.020	0.00	0.031	0.038		Set Trigger
4	2.502	0.021	0.00	0.030	0.039		Set Trigger
5	2.533	0.022	0.00	0.031	0.040		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



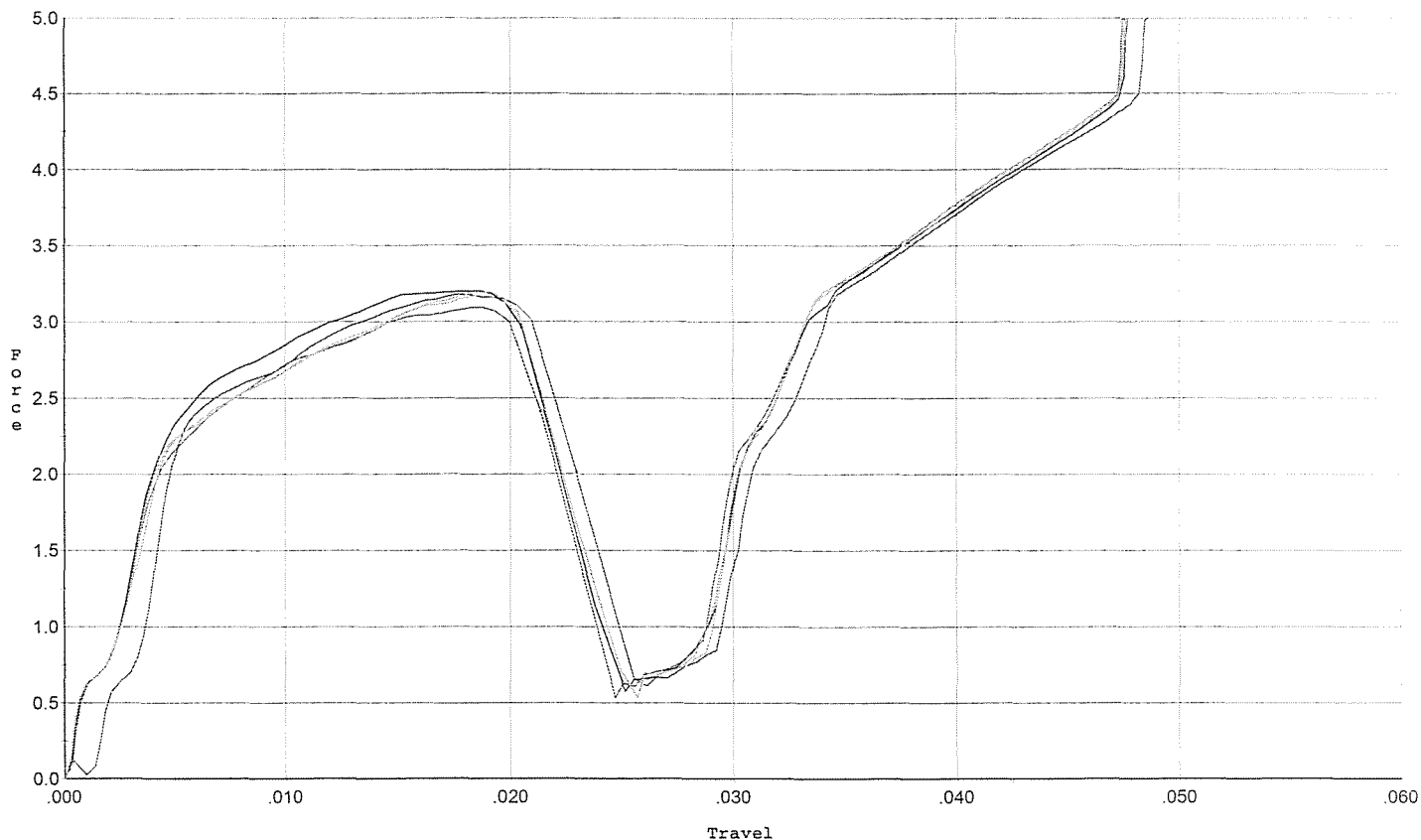
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.022	0.00	0.031	0.041		Set Trigger
2	2.661	0.021	0.00	0.030	0.041		Set Trigger
3	2.664	0.021	0.00	0.031	0.040		Set Trigger
4	2.550	0.019	0.00	0.031	0.037		Set Trigger
5	2.546	0.020	0.00	0.031	0.038		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



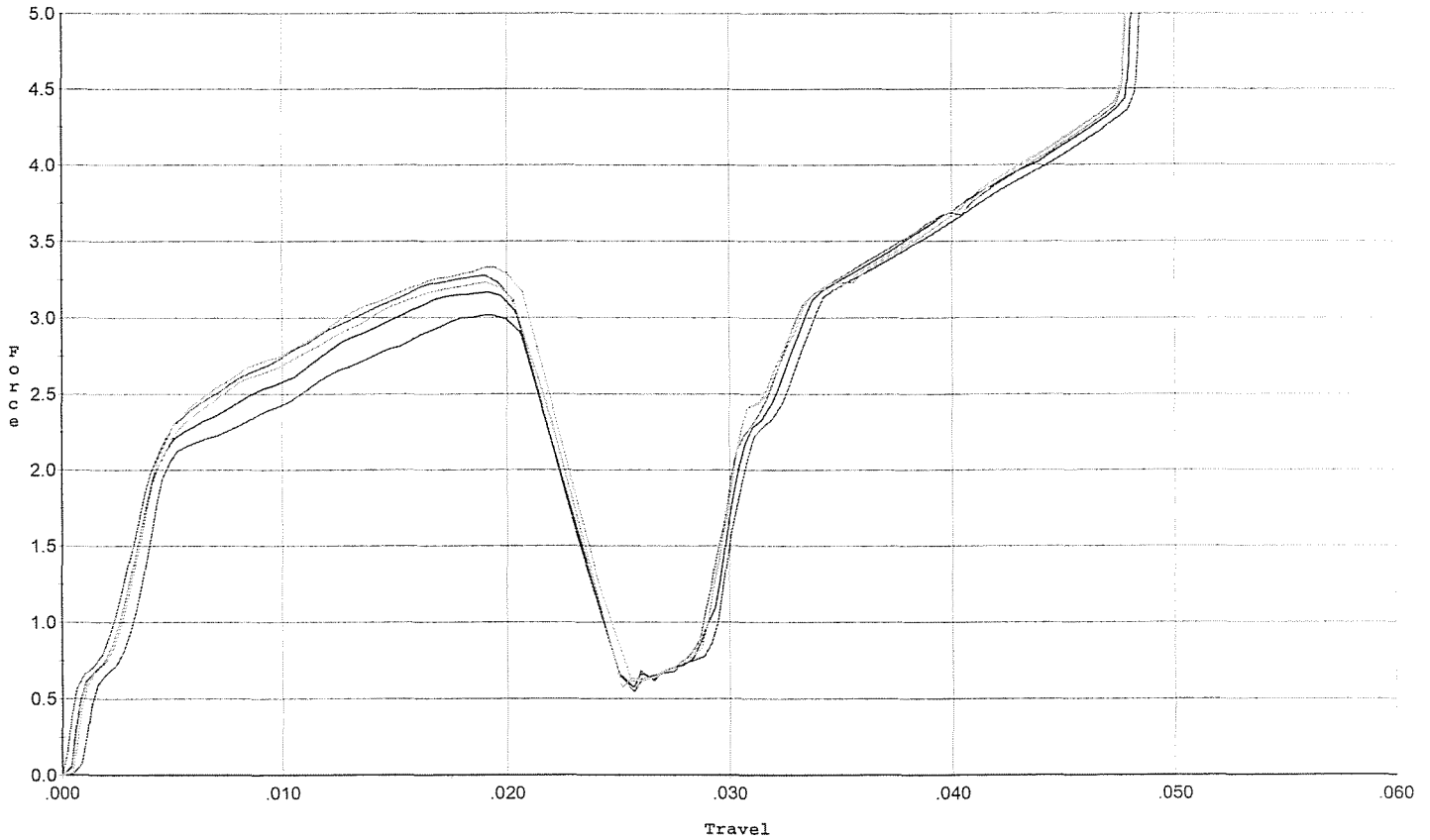
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.179	0.023	0.00	0.030	0.051		Set Trigger
2	3.203	0.020	0.00	0.030	0.048		Set Trigger
3	3.094	0.021	0.00	0.030	0.048		Set Trigger
4	3.174	0.020	0.00	0.030	0.046		Set Trigger
5	3.193	0.020	0.00	0.030	0.046		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



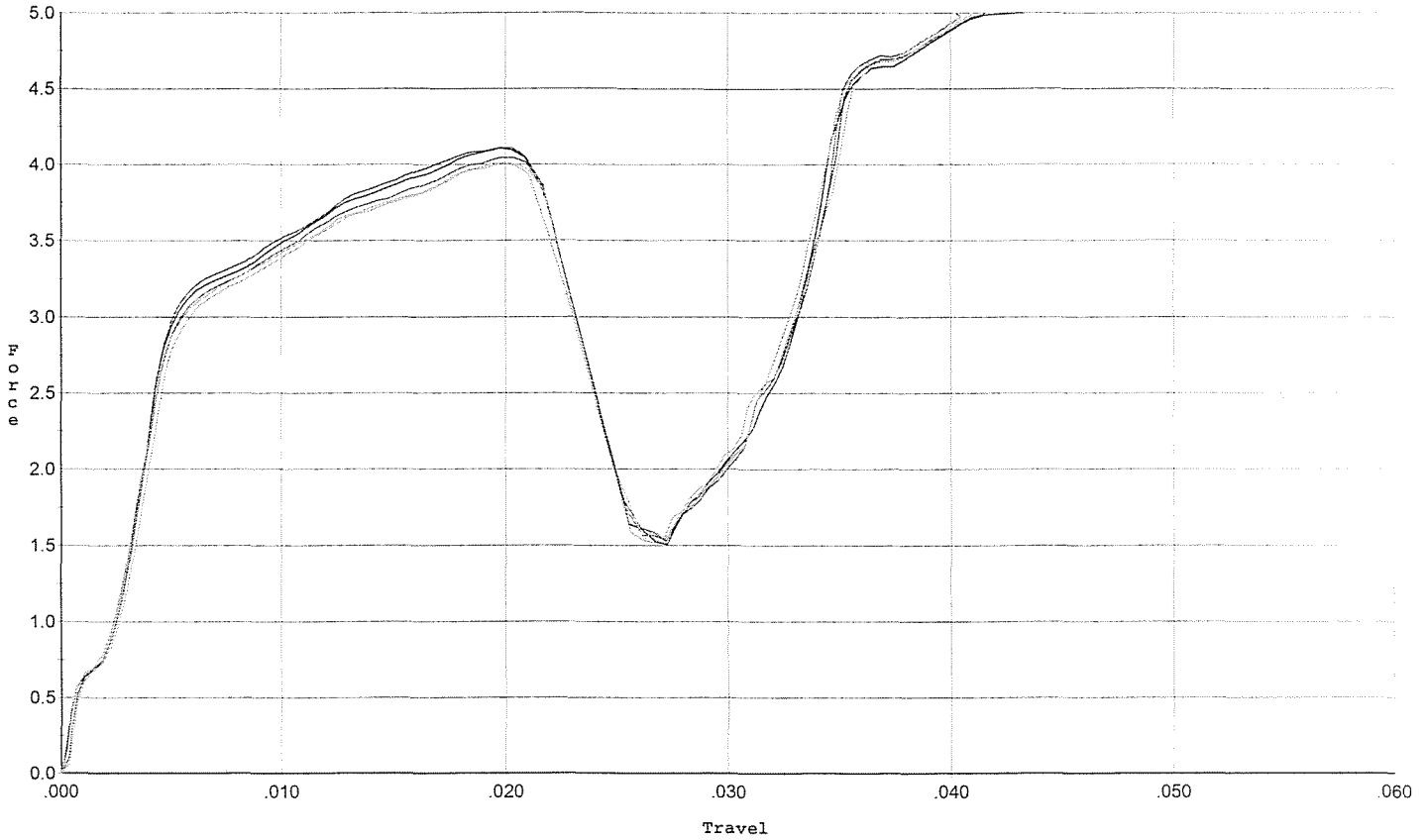
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.016	0.021	0.00	0.030	0.043		Set Trigger
2	3.168	0.020	0.00	0.030	0.046		Set Trigger
3	3.277	0.020	0.00	0.030	0.047		Set Trigger
4	3.231	0.022	0.00	0.030	0.050		Set Trigger
5	3.334	0.021	0.00	0.030	0.049		Set Trigger

Aug 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



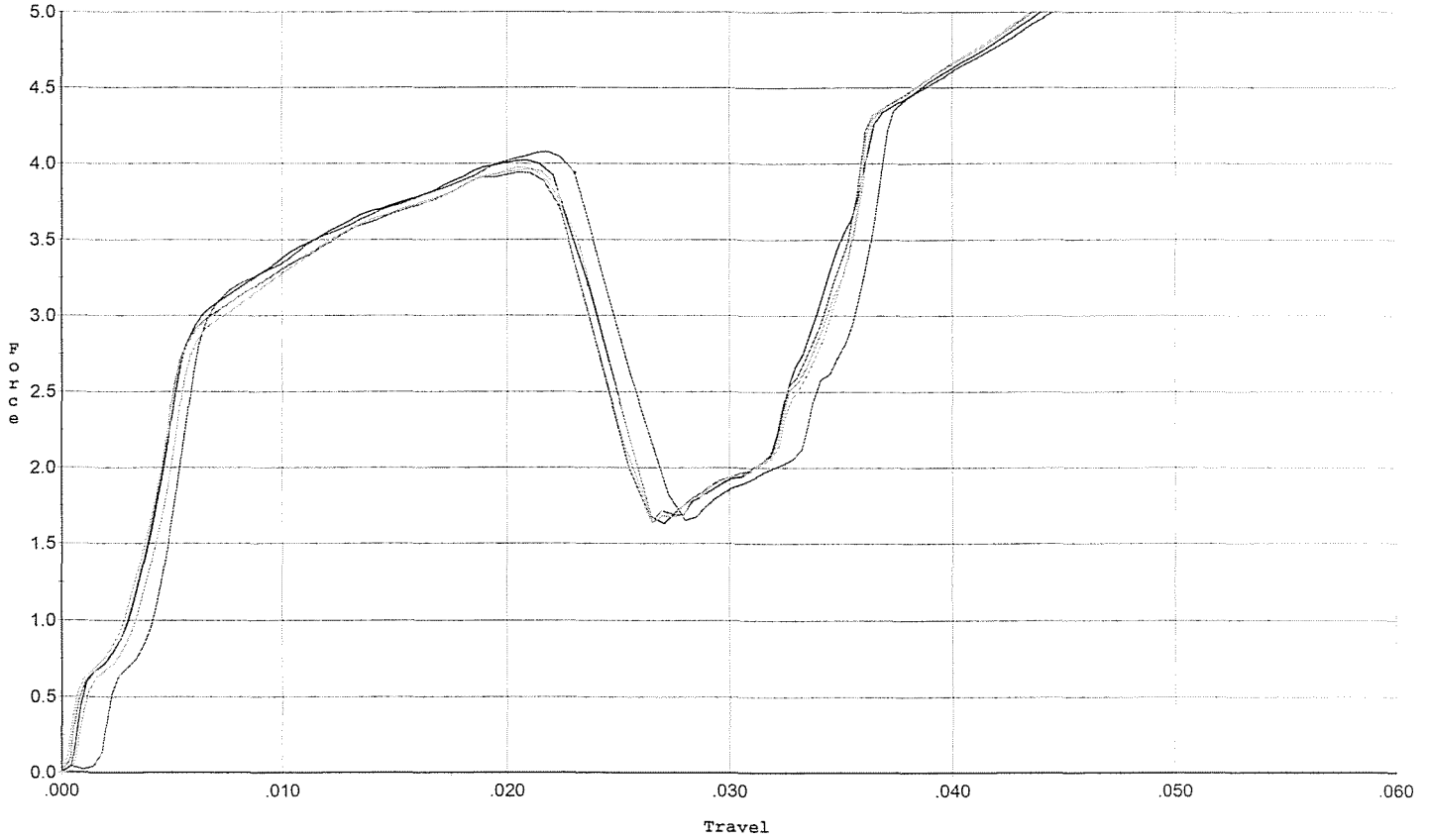
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.110	0.022	0.00	0.028	0.063		Set Trigger
2	4.109	0.022	0.00	0.028	0.063		Set Trigger
3	4.047	0.022	0.00	0.028	0.062		Set Trigger
4	4.012	0.022	0.00	0.028	0.061		Set Trigger
5	4.009	0.023	0.00	0.027	0.065		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



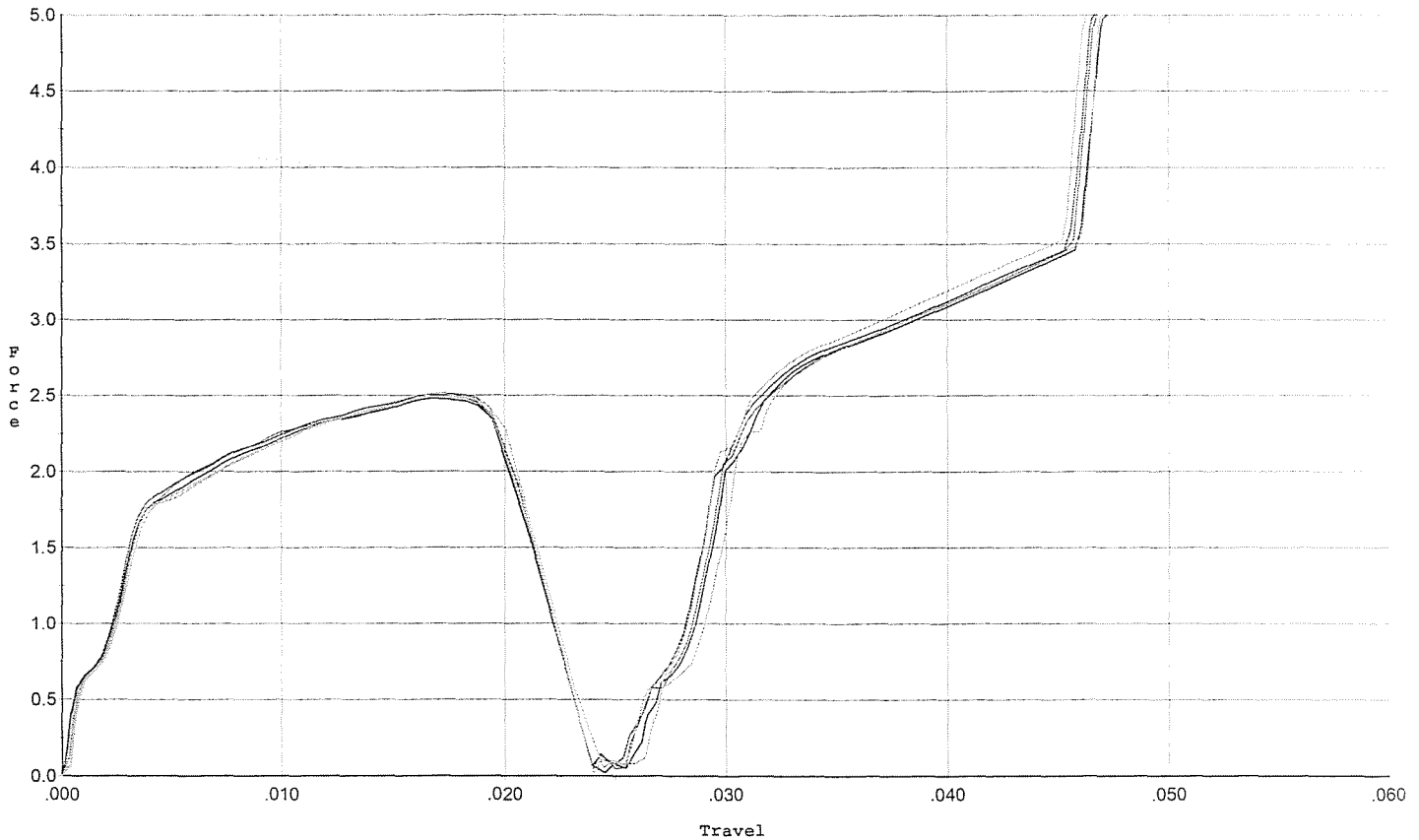
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.023	0.00	0.028	0.063		Set Trigger
2	4.020	0.024	0.00	0.028	0.066		Set Trigger
3	3.942	0.022	0.00	0.028	0.062		Set Trigger
4	3.975	0.022	0.00	0.028	0.062		Set Trigger
5	3.962	0.023	0.00	0.028	0.064		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



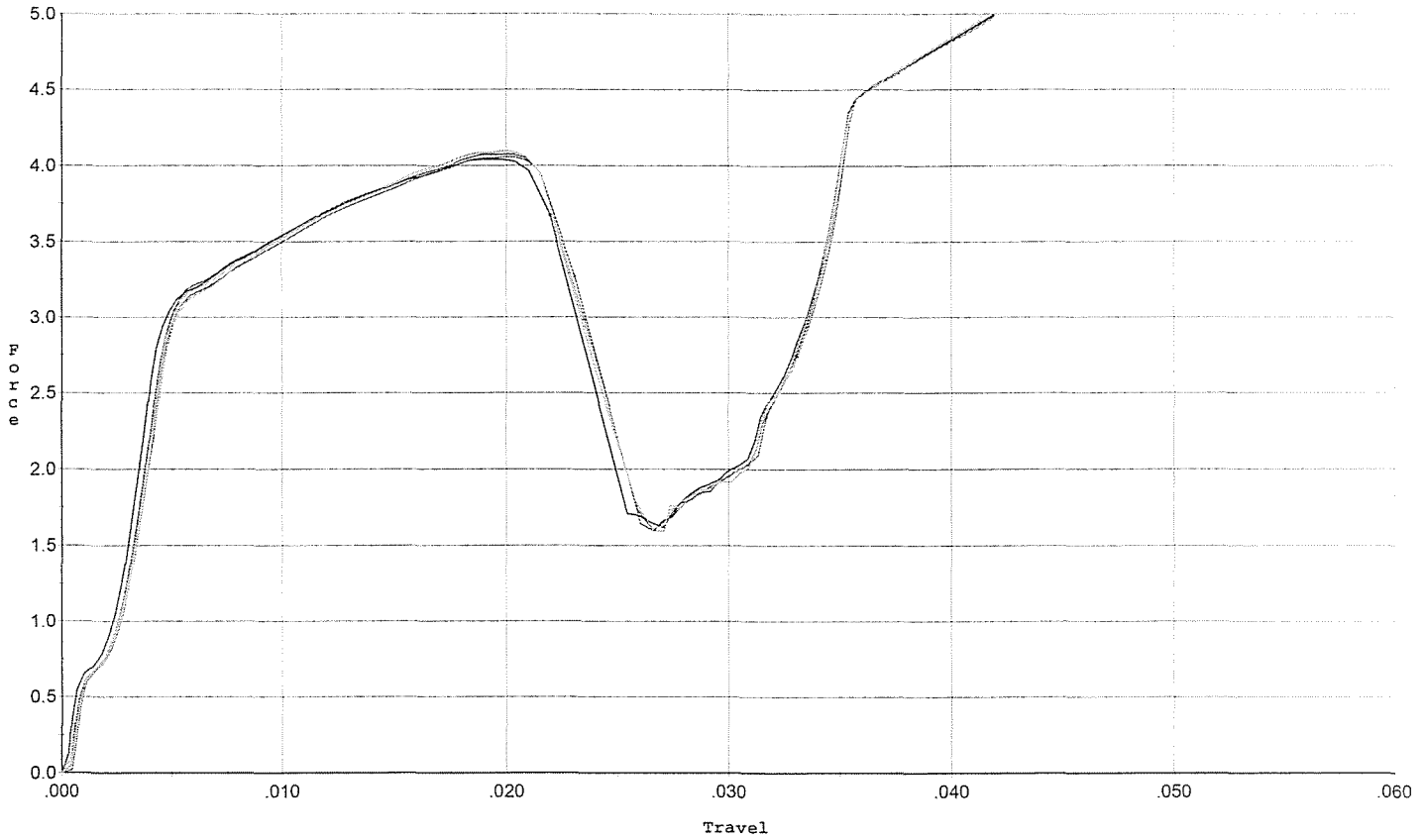
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.021	0.00	0.030	0.040		Set Trigger
2	2.482	0.021	0.00	0.031	0.040		Set Trigger
3	2.515	0.021	0.00	0.030	0.039		Set Trigger
4	2.494	0.021	0.00	0.030	0.039		Set Trigger
5	2.515	0.020	0.00	0.030	0.038		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.023	0.00	0.028	0.069		Set Trigger
2	4.040	0.022	0.00	0.028	0.065		Set Trigger
3	4.058	0.023	0.00	0.028	0.067		Set Trigger
4	4.099	0.021	0.00	0.028	0.063		Set Trigger
5	4.088	0.024	0.00	0.028	0.068		Set Trigger

Avg 4.07