

G76845855

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



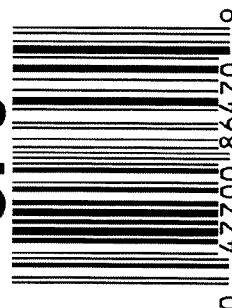
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845855

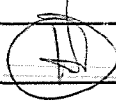
UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G684 5855

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	RP
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR 	4-24-09	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-27-09	JP
520	GOFF BLAST BBL / REC		4/28	RP
540	APPLY COATINGS (BARREL ACTION)		4-30	RP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-1-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-1-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-1-09	JP
	D) OIL FIRING PIN ASSEMBLY		5-4-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

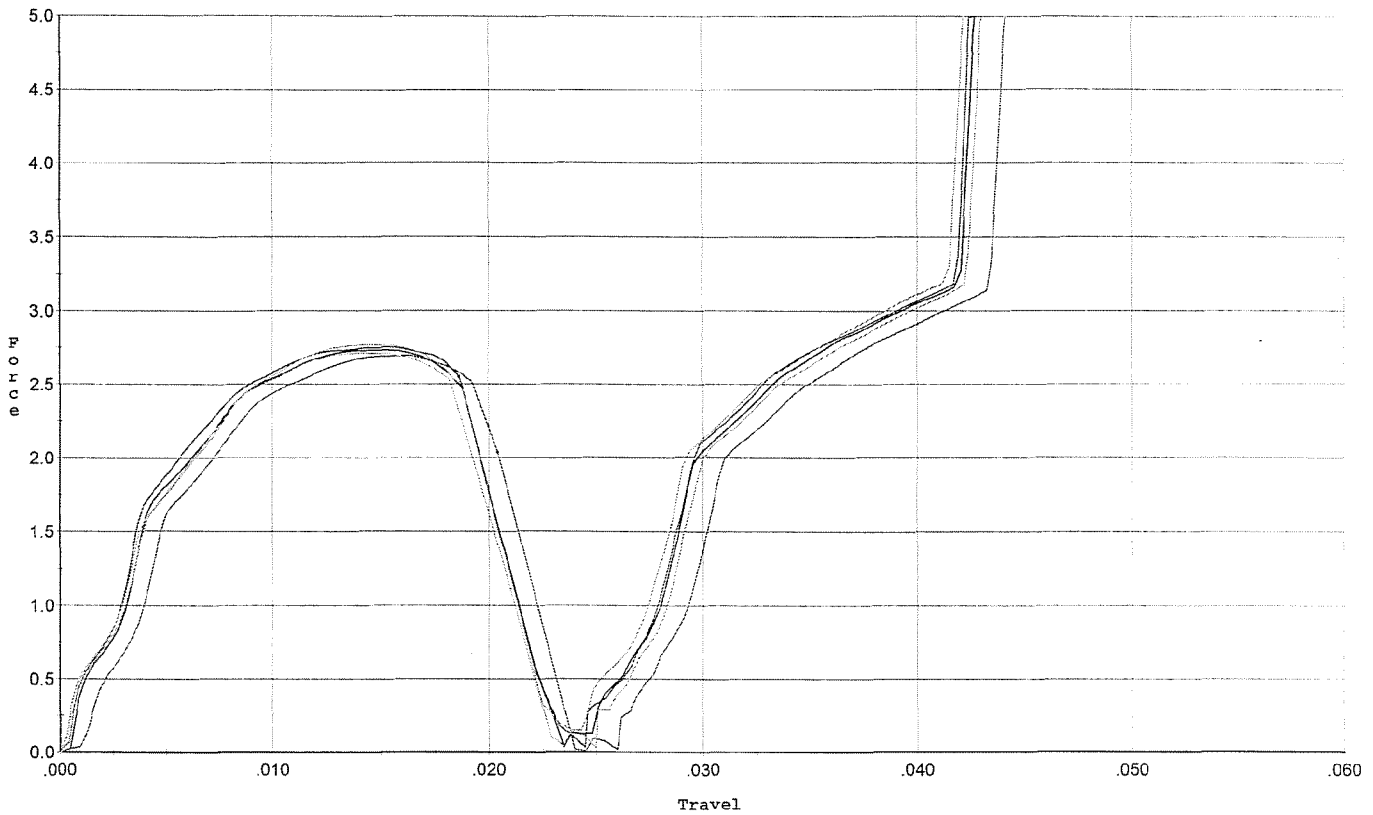
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-14-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	5-14-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-14-09	LN
	J) ASSEMBLE STOCK		5-4-09	LN
	K) ASSEMBLE SWIVEL STUDS		5-14-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-7-09	LN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-7-09	TCR
670	FINAL INSPECTION A) HEADSPACE		5-14-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.42</u> <u>2.60</u> <u>2.59</u> <u>2.50</u>	5-7-09	RP
	C) FUNCTION		5-14-09	LN
690	PACK		7/23/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



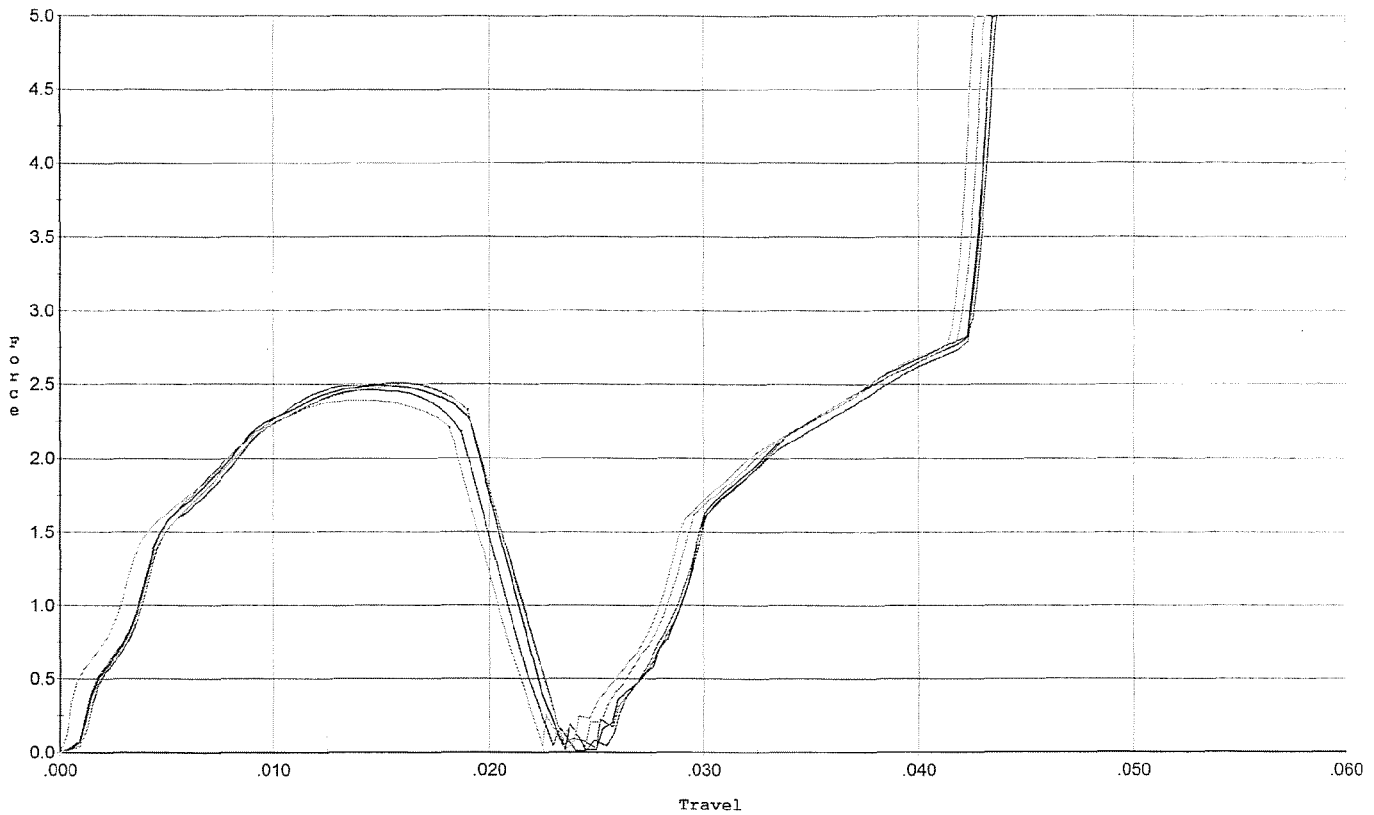
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.752	0.019	0.00	0.028	0.037		Set Trigger
2	2.728	0.019	0.00	0.028	0.037		Set Trigger
3	2.694	0.020	0.00	0.029	0.038		Set Trigger
4	2.711	0.020	0.00	0.028	0.039		Set Trigger
5	2.774	0.019	0.00	0.028	0.037		Set Trigger

A-2-73

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



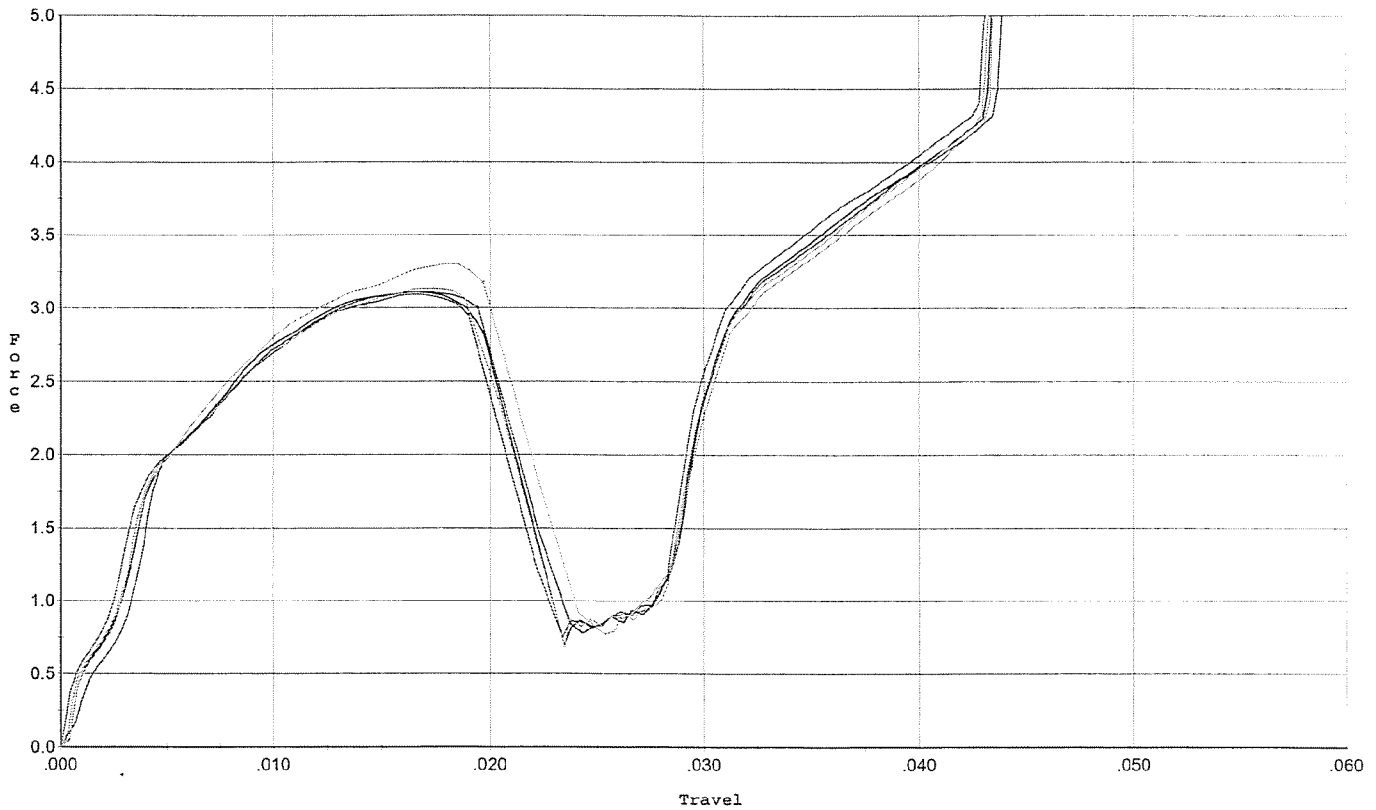
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.460	0.019	0.00	0.030	0.032		Set Trigger
2	2.490	0.019	0.00	0.029	0.033		Set Trigger
3	2.509	0.019	0.00	0.029	0.034		Set Trigger
4	2.388	0.018	0.00	0.029	0.032		Set Trigger
5	2.504	0.021	0.00	0.028	0.036		Set Trigger

A-2.47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M124
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



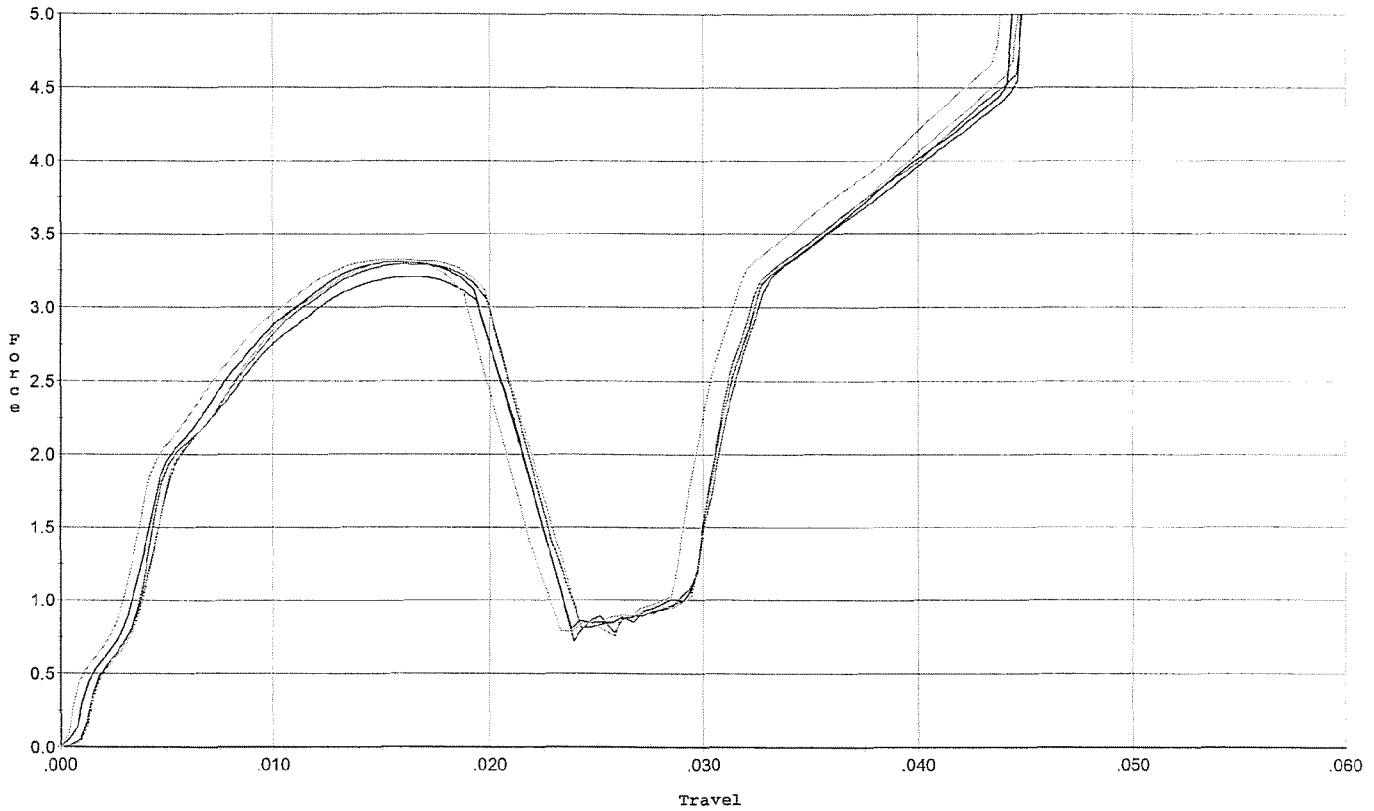
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.112	0.019	0.00	0.028	0.042		Set Trigger
2	3.109	0.020	0.00	0.028	0.043		Set Trigger
3	3.092	0.019	0.00	0.028	0.042		Set Trigger
4	3.304	0.020	0.00	0.027	0.045		Set Trigger
5	3.134	0.020	0.00	0.027	0.045		Set Trigger

A-3-15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



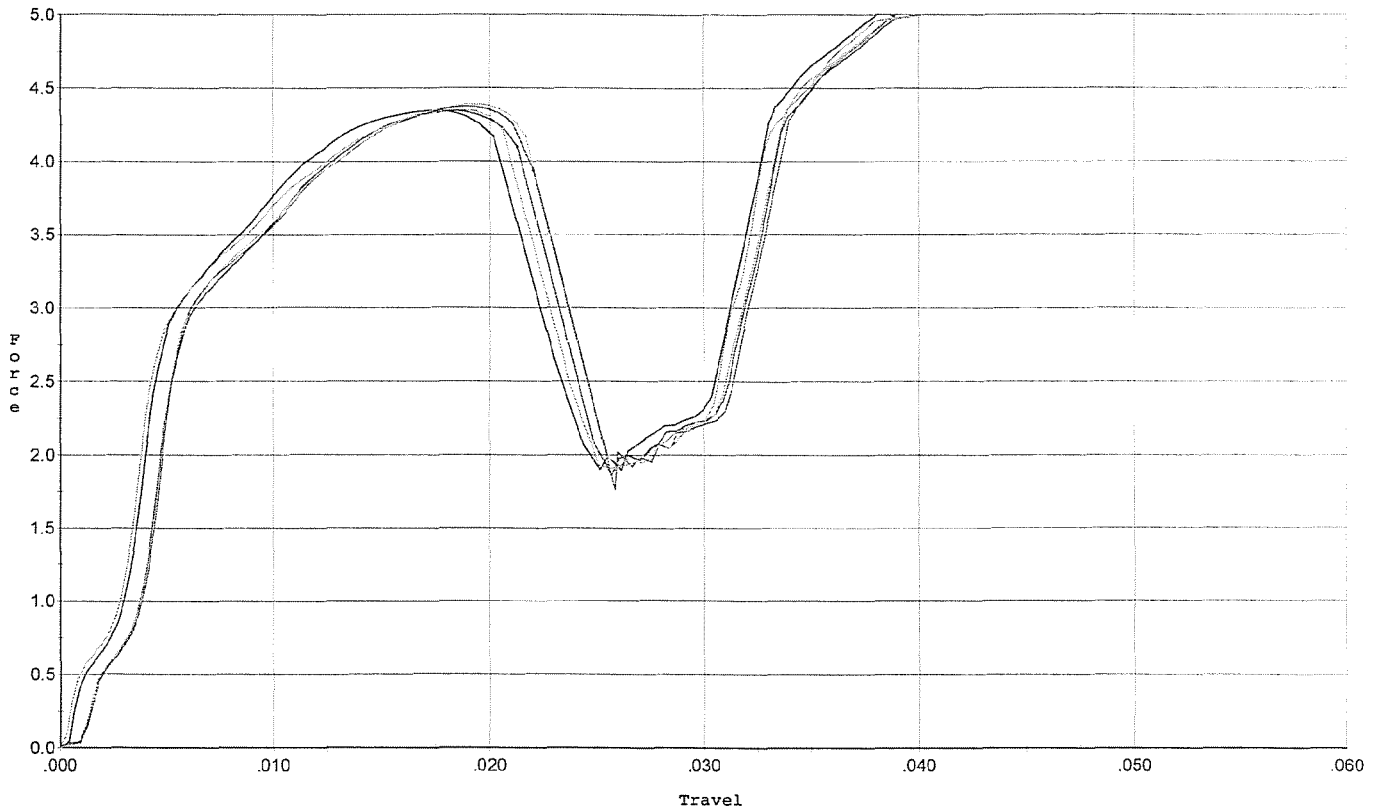
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.204	0.021	0.00	0.029	0.046		Set Trigger
2	3.305	0.021	0.00	0.028	0.048		Set Trigger
3	3.291	0.020	0.00	0.029	0.044		Set Trigger
4	3.323	0.019	0.00	0.028	0.043		Set Trigger
5	3.323	0.020	0.00	0.029	0.044		Set Trigger

A-3-28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



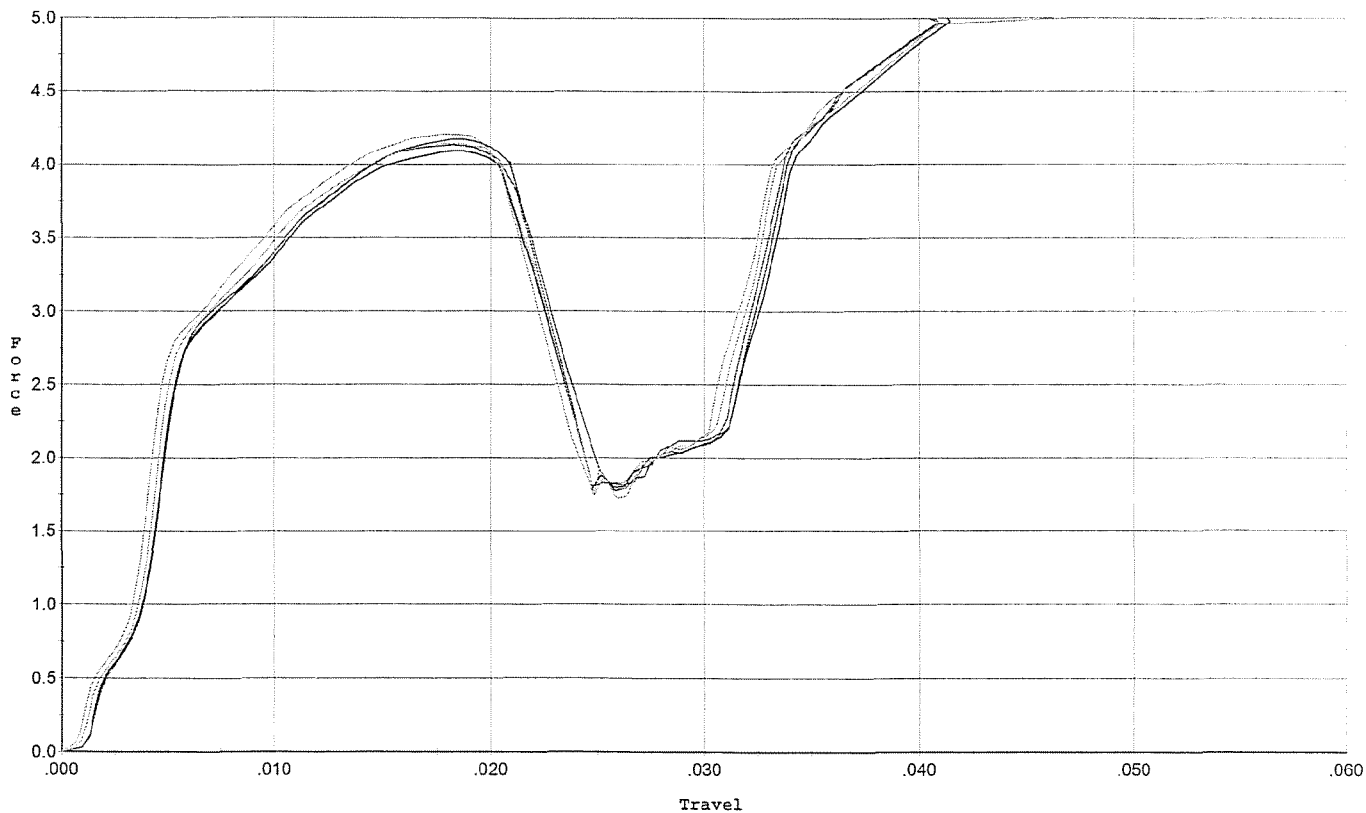
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.345	0.021	0.00	0.021	0.062		Set Trigger
2	4.351	0.020	0.00	0.024	0.060		Set Trigger
3	4.375	0.022	0.00	0.020	0.064		Set Trigger
4	4.388	0.022	0.00	0.020	0.064		Set Trigger
5	4.352	0.021	0.00	0.021	0.062		Set Trigger

A4.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



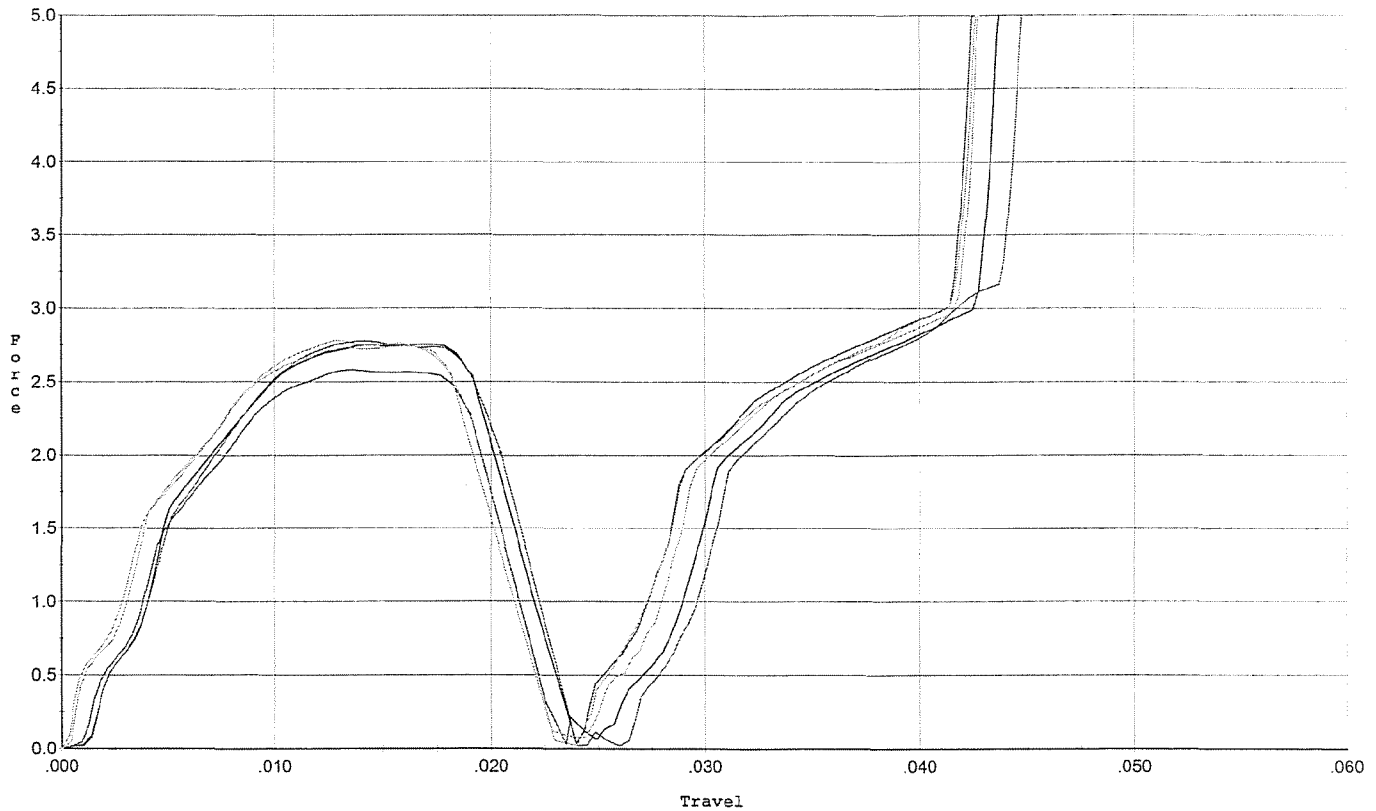
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.170	0.021	0.00	0.025	0.058		Set Trigger
2	4.092	0.022	0.00	0.025	0.061		Set Trigger
3	4.131	0.021	0.00	0.025	0.058		Set Trigger
4	4.142	0.022	0.00	0.025	0.061		Set Trigger
5	4.202	0.020	0.00	0.025	0.058		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



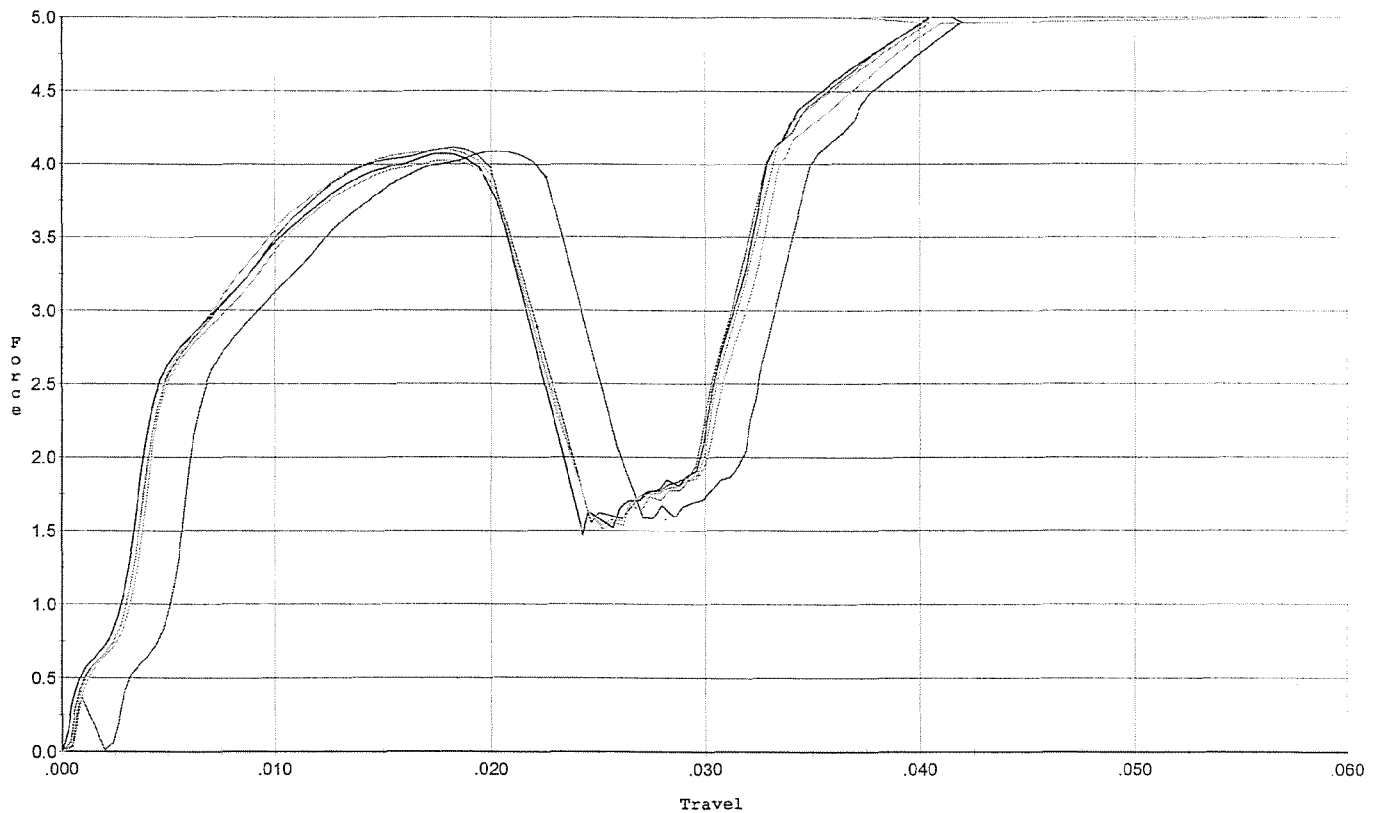
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.019	0.00	0.028	0.034		Set Trigger
2	2.753	0.019	0.00	0.029	0.036		Set Trigger
3	2.776	0.020	0.00	0.030	0.039		Set Trigger
4	2.782	0.018	0.00	0.028	0.036		Set Trigger
5	2.742	0.019	0.00	0.028	0.037		Set Trigger

A-2-72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.023	0.00	0.021	0.059		Set Trigger
2	4.071	0.020	0.00	0.025	0.057		Set Trigger
3	4.114	0.022	0.00	0.025	0.062		Set Trigger
4	4.024	0.020	0.00	0.026	0.055		Set Trigger
5	4.106	0.020	0.00	0.026	0.056		Set Trigger

A-4.08