

67684.5860

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

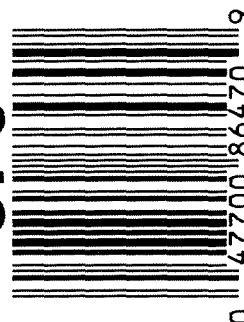
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845860

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G684 S860

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	SPD
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	SPD
460	CHECK HEADSPACE	MAGNA-FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	4/24/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-20-09	SP
520	GOFF BLAST BBL / REC		4/28	MJM
540	APPLY COATINGS (BARREL ACTION)		4-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

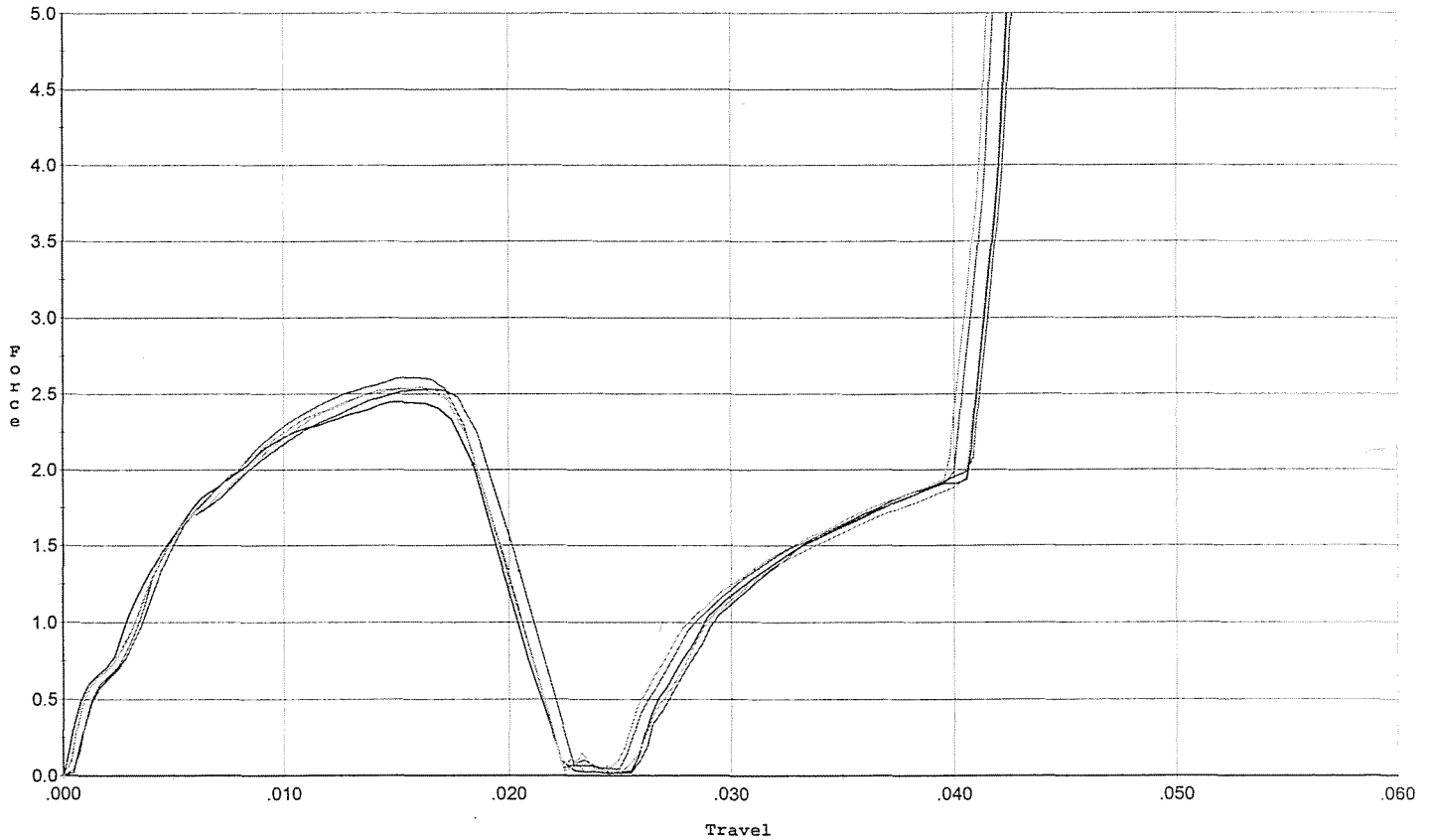
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>3.0</u>	<u>3.0</u>	5-14-09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	5-14-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	5-14-09	RP		
	J) ASSEMBLE STOCK					5-4-09	RP		
	K) ASSEMBLE SWIVEL STUDS					5-14-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL					
			PASS	FAIL		5-7-09	RP		
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					5-7-09	TGR		
670	FINAL INSPECTION A) HEADSPACE					5-14-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>254</u>	<u>254</u>	<u>250</u>	<u>250</u>	<u>248</u>	5-7-09	RP
	C) FUNCTION					5-14-09	RP		
690	PACK					7/23/09	Fry		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



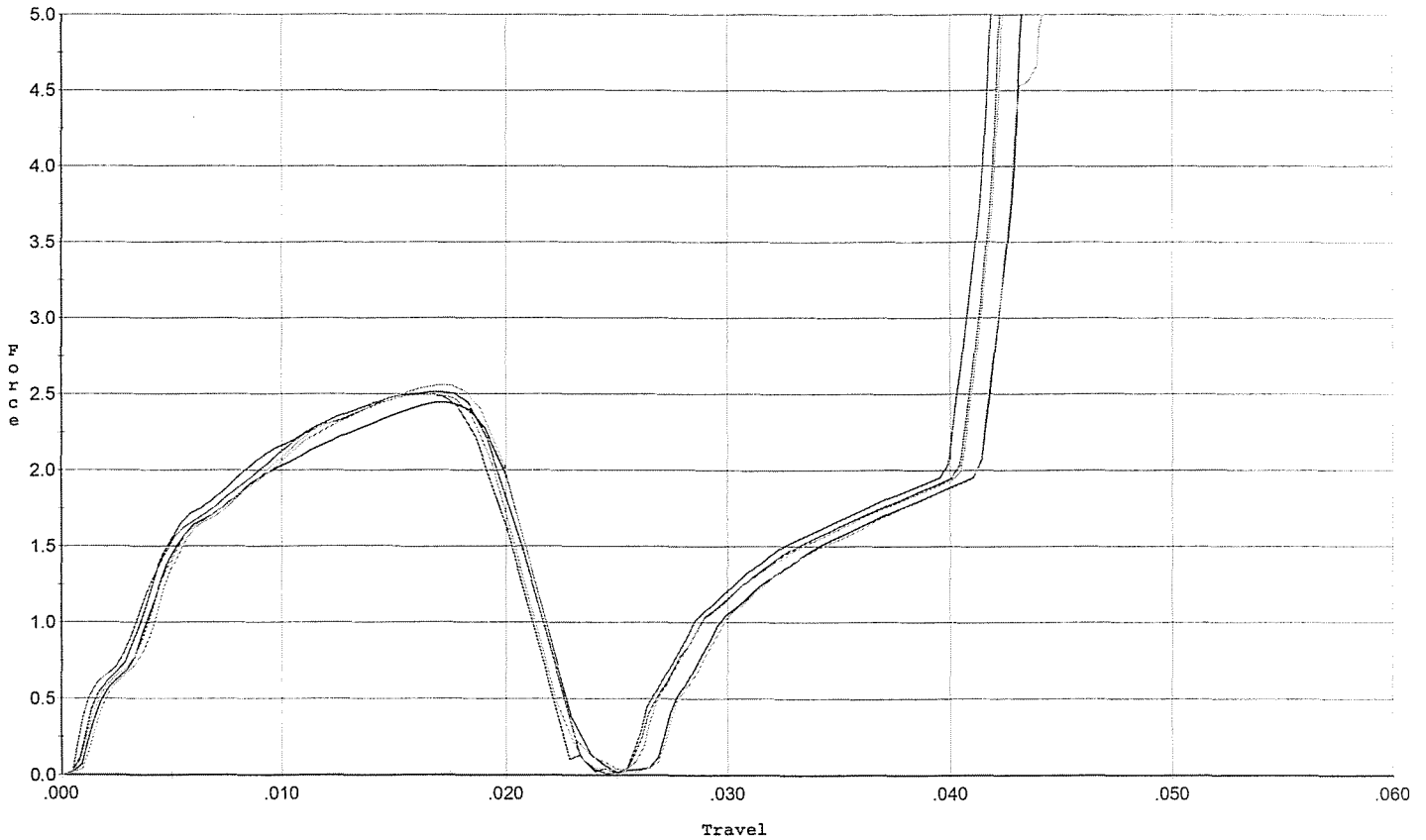
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.020	0.00	0.029	0.035		Set Trigger
2	2.447	0.018	0.00	0.029	0.032		Set Trigger
3	2.609	0.020	0.00	0.028	0.035		Set Trigger
4	2.546	0.020	0.00	0.029	0.035		Set Trigger
5	2.530	0.020	0.00	0.028	0.035		Set Trigger

A-2-53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



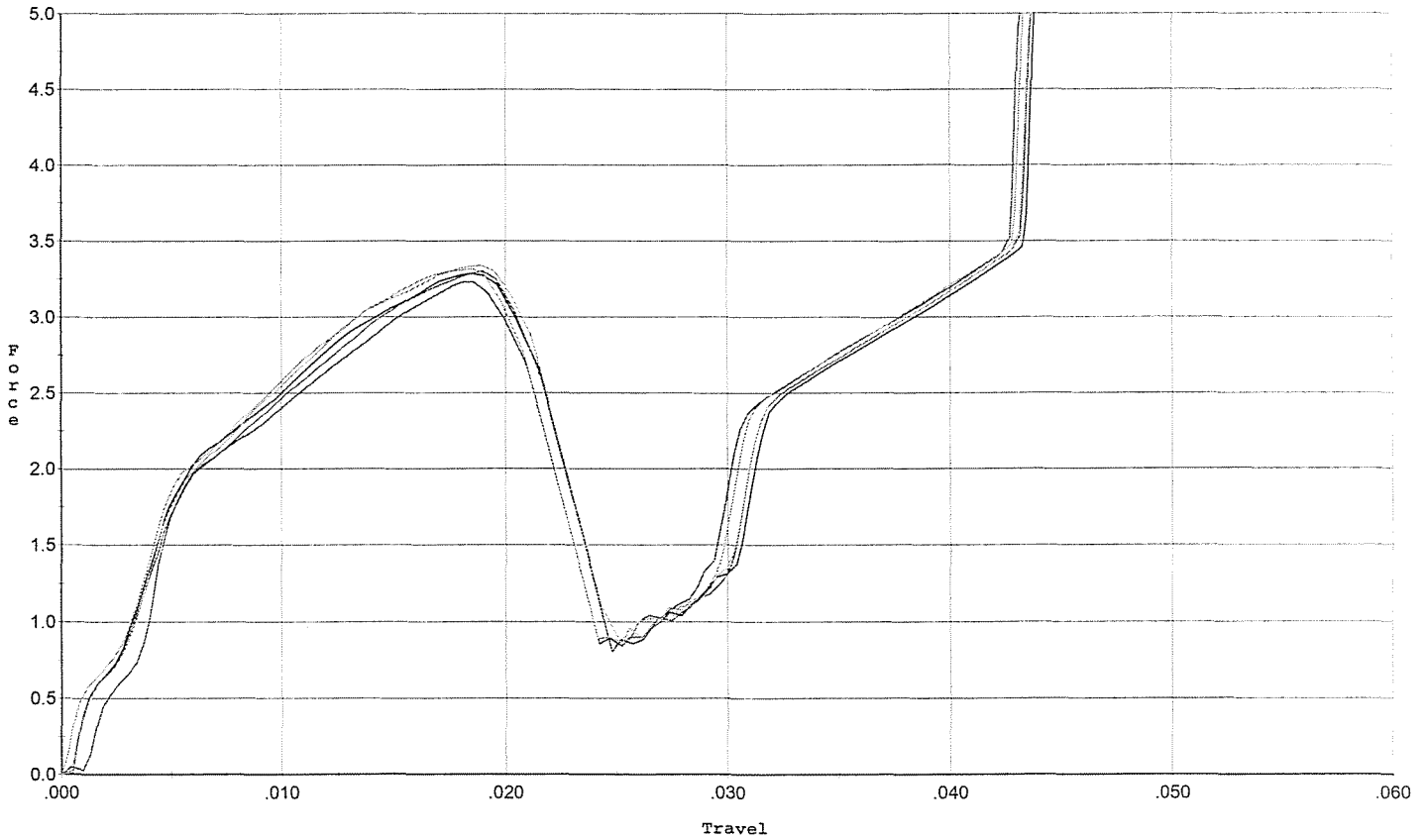
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.021	0.00	0.027	0.036		Set Trigger
2	2.444	0.020	0.00	0.029	0.033		Set Trigger
3	2.496	0.020	0.00	0.028	0.034		Set Trigger
4	2.558	0.020	0.00	0.030	0.034		Set Trigger
5	2.496	0.019	0.00	0.028	0.033		Set Trigger

A-2-50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



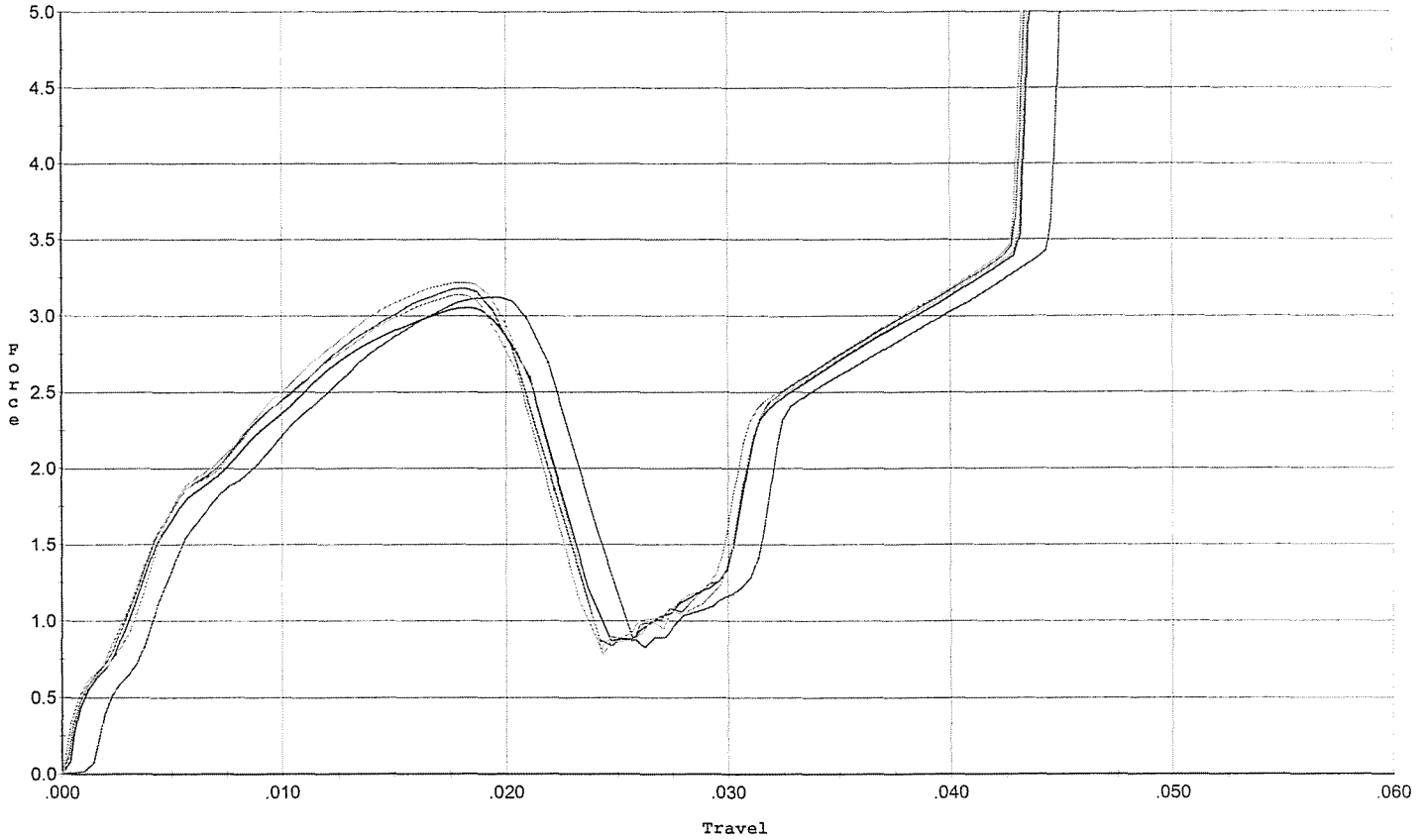
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.228	0.021	0.00	0.026	0.043		Set Trigger
2	3.284	0.021	0.00	0.027	0.047		Set Trigger
3	3.300	0.021	0.00	0.027	0.046		Set Trigger
4	3.338	0.021	0.00	0.027	0.046		Set Trigger
5	3.317	0.021	0.00	0.026	0.046		Set Trigger

A.3-29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note:

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



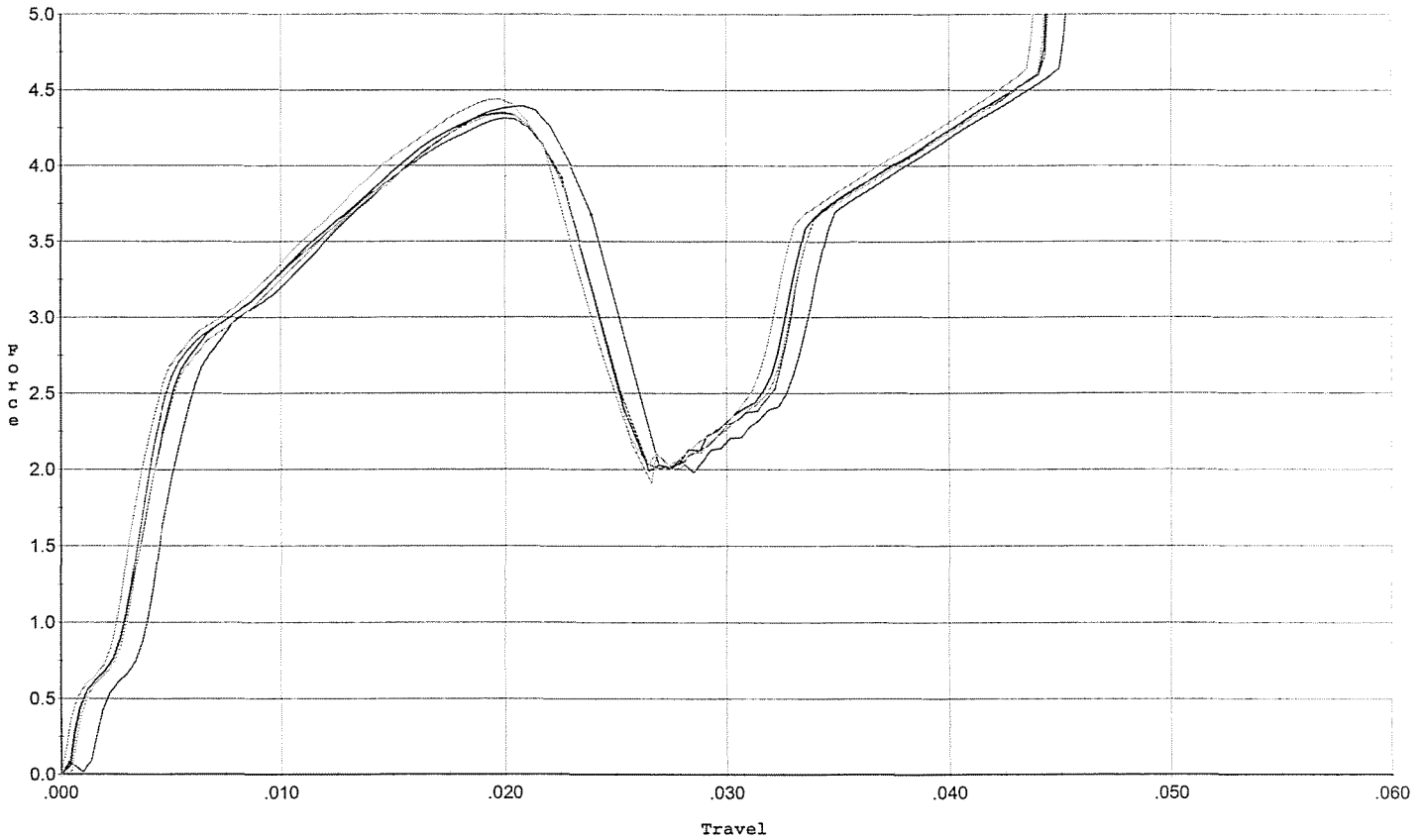
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.123	0.022	0.00	0.027	0.043		Set Trigger
2	3.055	0.021	0.00	0.027	0.043		Set Trigger
3	3.182	0.022	0.00	0.026	0.047		Set Trigger
4	3.219	0.021	0.00	0.026	0.045		Set Trigger
5	3.139	0.021	0.00	0.027	0.043		Set Trigger

A-3-14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



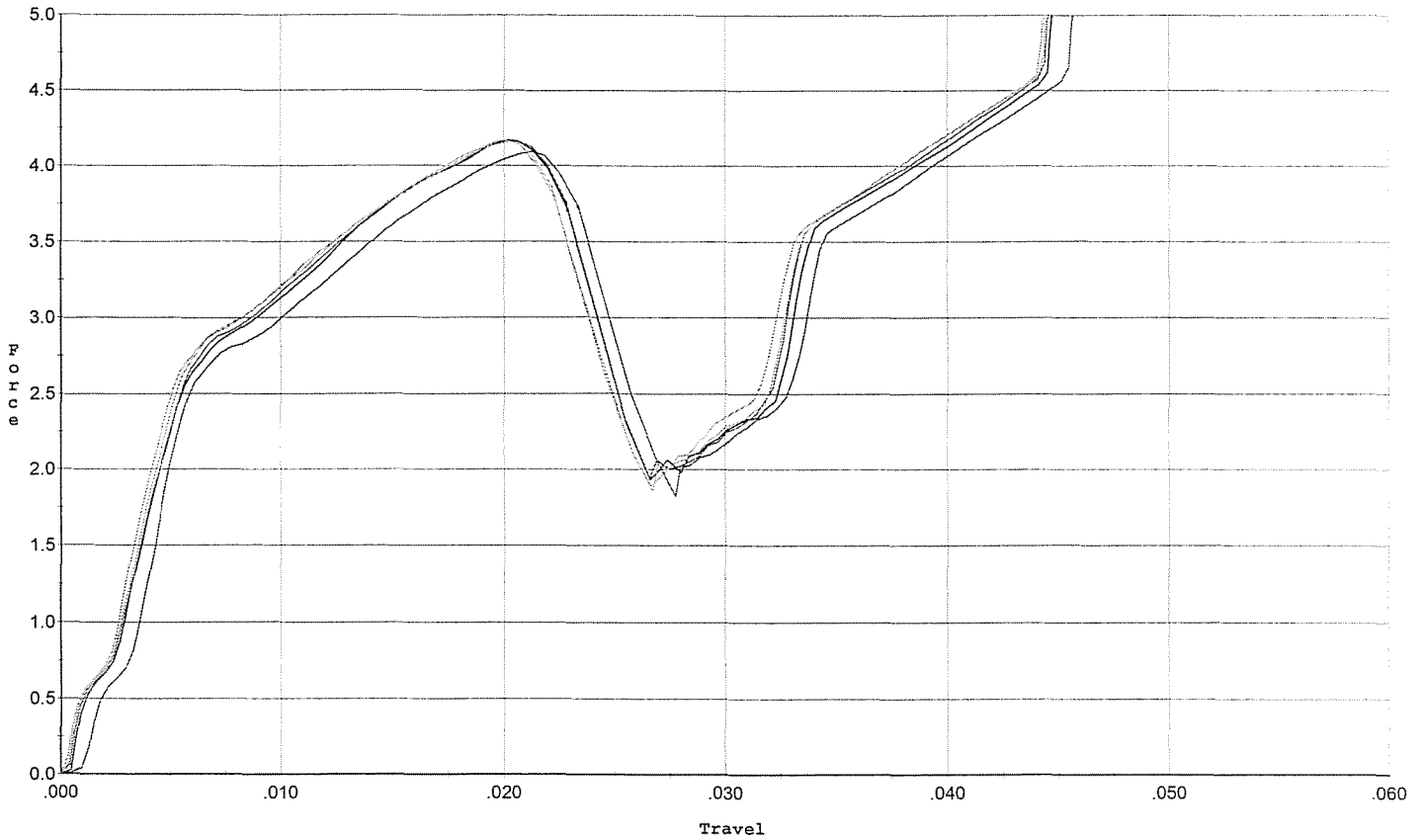
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.396	0.024	0.00	0.019	0.068		Set Trigger
2	4.351	0.023	0.00	0.019	0.066		Set Trigger
3	4.314	0.023	0.00	0.019	0.065		Set Trigger
4	4.342	0.023	0.00	0.019	0.065		Set Trigger
5	4.443	0.022	0.00	0.019	0.064		Set Trigger

A-4.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



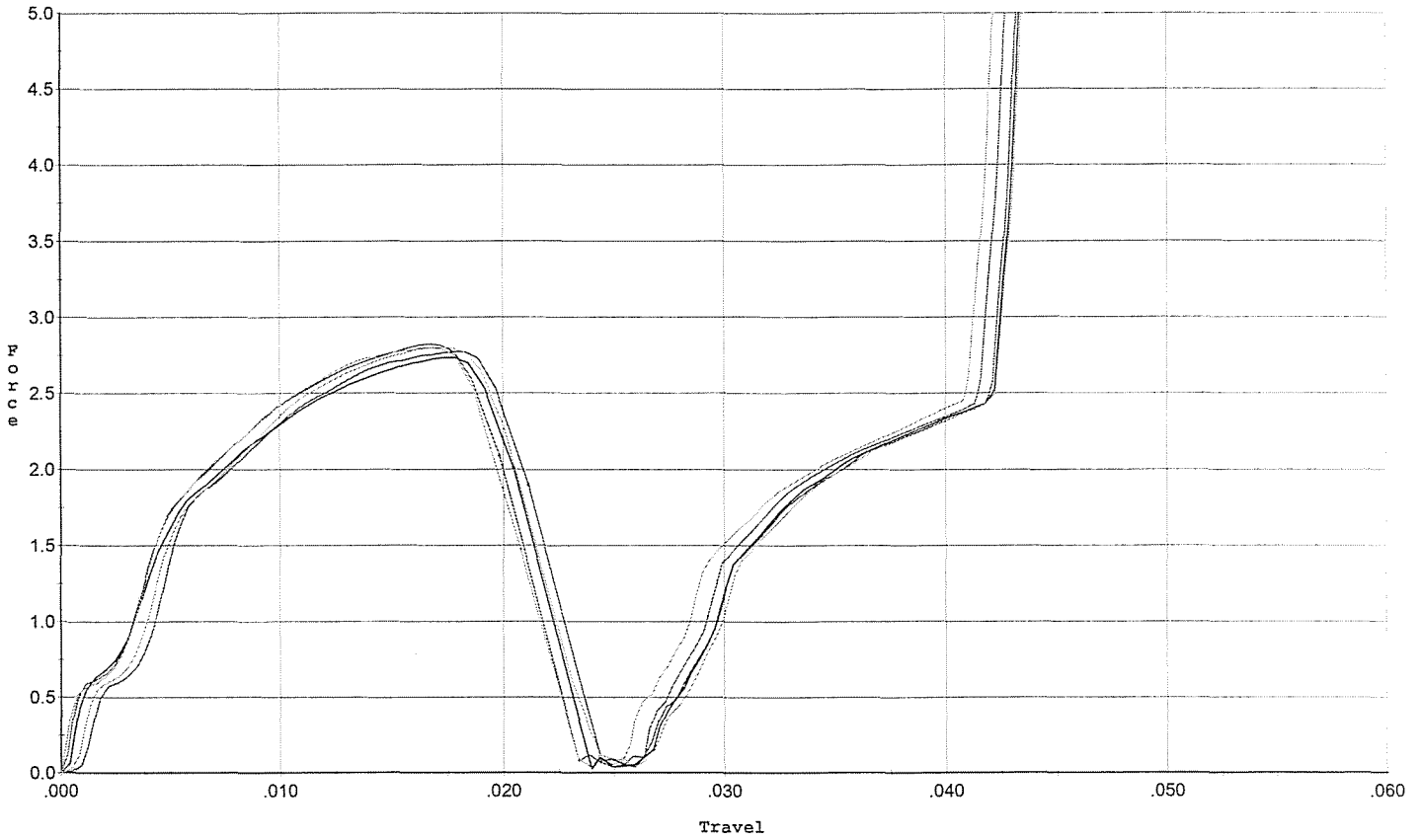
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.023	0.00	0.020	0.063		Set Trigger
2	4.170	0.023	0.00	0.020	0.064		Set Trigger
3	4.161	0.023	0.00	0.019	0.064		Set Trigger
4	4.161	0.022	0.00	0.020	0.062		Set Trigger
5	4.168	0.022	0.00	0.020	0.062		Set Trigger

A. 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



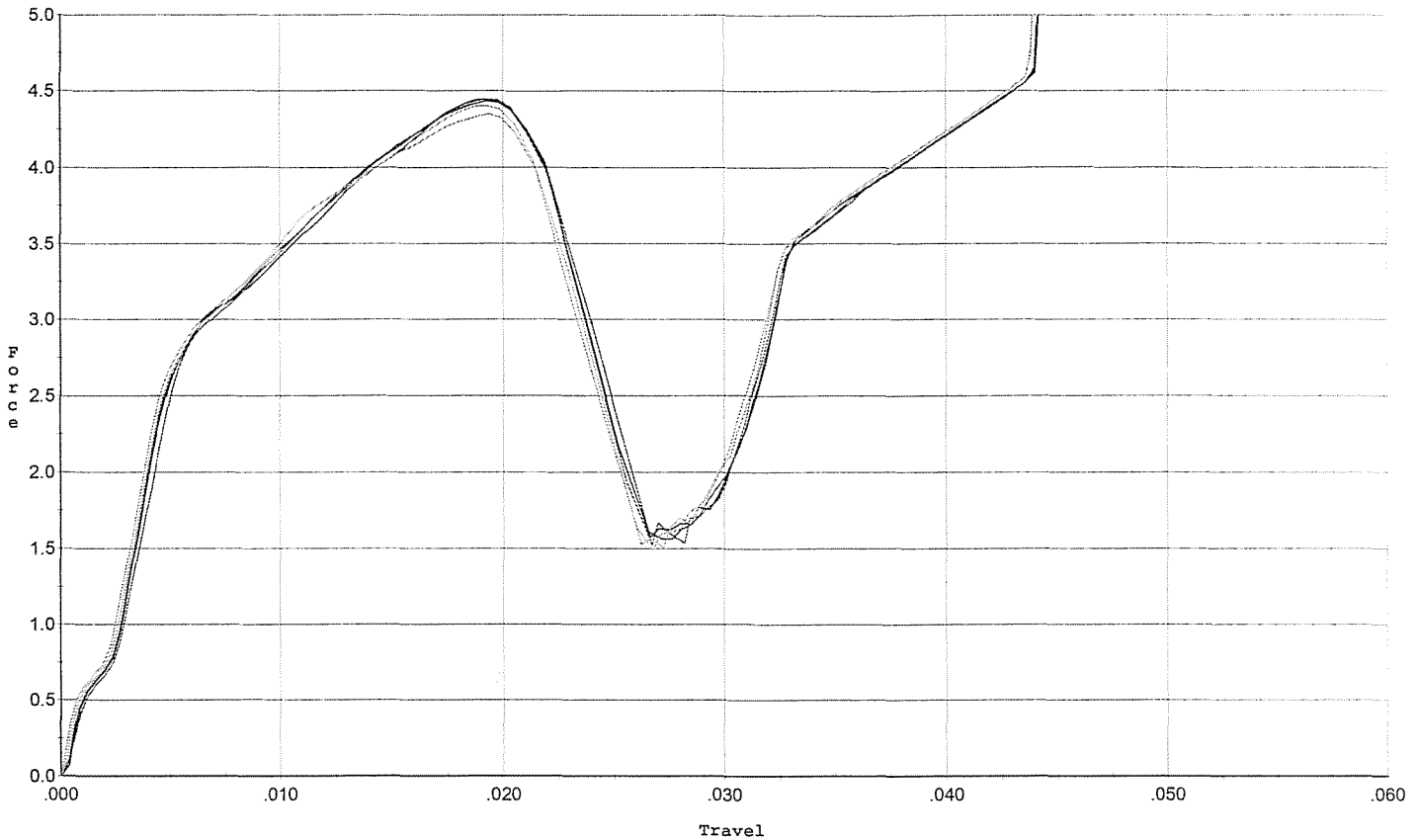
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.771	0.021	0.00	0.028	0.039		Set Trigger
2	2.733	0.020	0.00	0.028	0.039		Set Trigger
3	2.822	0.020	0.00	0.028	0.038		Set Trigger
4	2.803	0.020	0.00	0.029	0.038		Set Trigger
5	2.798	0.021	0.00	0.028	0.040		Set Trigger

A-2-78

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.434	0.024	0.00	0.019	0.070		Set Trigger
2	4.445	0.022	0.00	0.019	0.065		Set Trigger
3	4.444	0.022	0.00	0.019	0.065		Set Trigger
4	4.402	0.023	0.00	0.019	0.068		Set Trigger
5	4.347	0.021	0.00	0.019	0.063		Set Trigger

A-4.41