

66845862

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



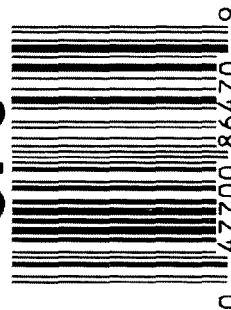
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845862

UPC



BM, FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G684 5862

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	RPD
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	RPD
460	CHECK HEADSPACE		4-20-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR	7/31/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/31/09	OWO
510	DRILL AND TAP SIGHT HOLES		4-20-09	SP
520	GOFF BLAST BBL / REC		7/31/09	7/11/09
540	APPLY COATINGS (BARREL ACTION)		8/11	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-18-09	JP
	D) OIL FIRING PIN ASSEMBLY		8-24-09	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

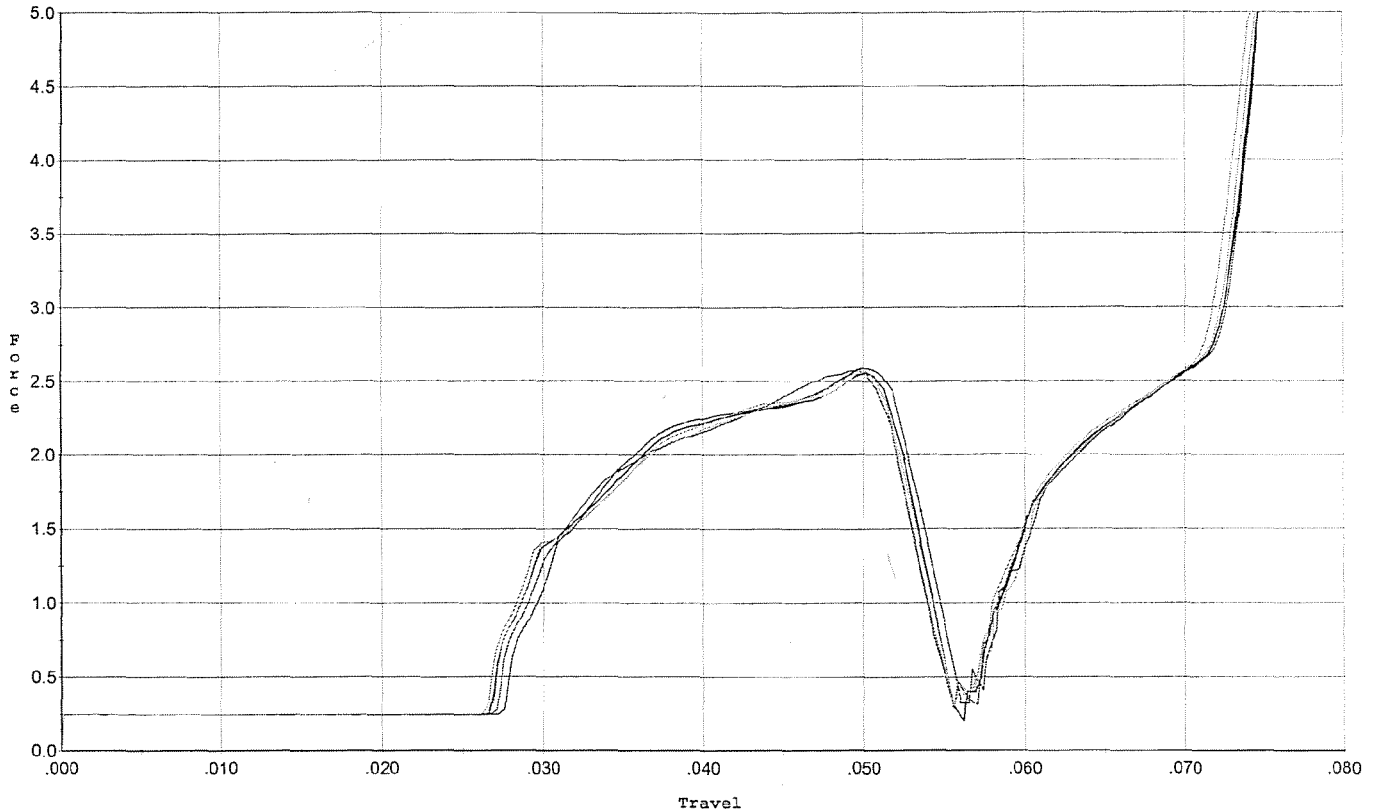
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	9/3/09	RB
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>1°</u> <u>1°</u> <u>1°</u>	9/3/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	9/3/09	RB
	J) ASSEMBLE STOCK		8-24-09	RB
	K) ASSEMBLE SWIVEL STUDS		9/3/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	8/25/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8/25/09	TAR
670	FINAL INSPECTION A) HEADSPACE		9/3/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.63</u> <u>2.44</u> <u>2.90</u> <u>2.60</u>	8/26/09	RB
	C) FUNCTION		9/3/09	RB
690	PACK		9-3-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



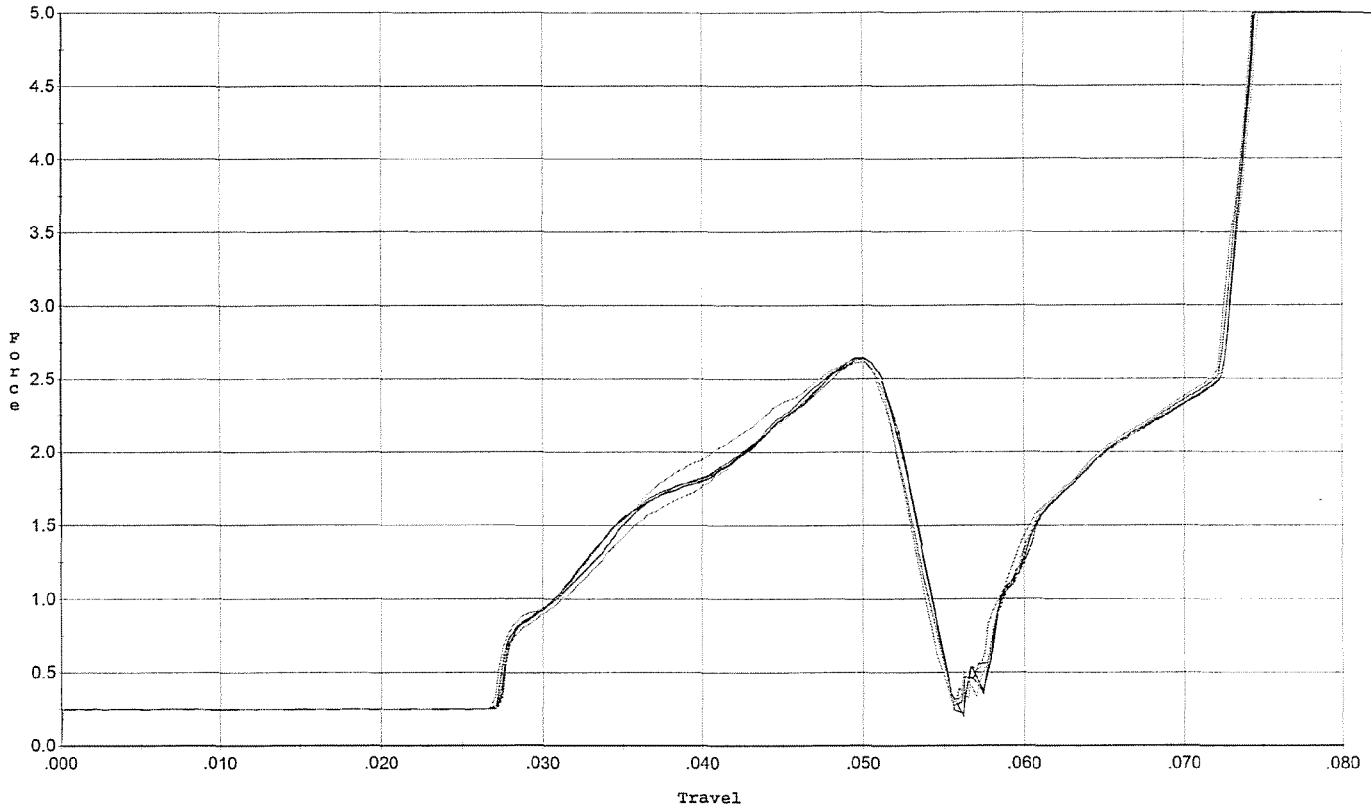
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.587	0.054	0.028	0.028	0.059		Set Trigger
2	2.550	0.053	0.027	0.028	0.058		Set Trigger
3	2.566	0.052	0.027	0.028	0.056		Set Trigger
4	2.561	0.053	0.027	0.028	0.058		Set Trigger
5	2.572	0.051	0.027	0.028	0.056		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs iafter 50 cycles+/- .50 lb



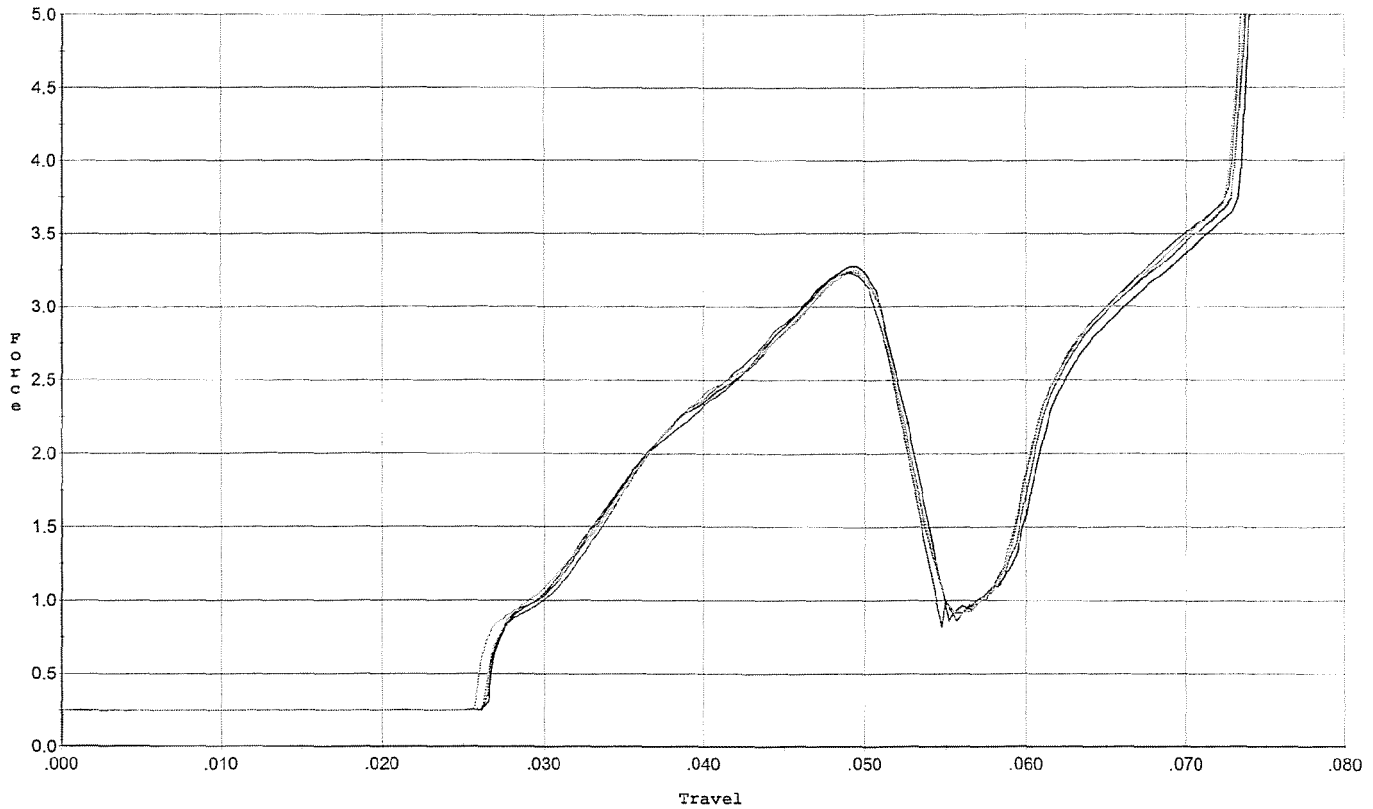
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.641	0.052	0.027	0.028	0.052		Set Trigger
2	2.645	0.053	0.027	0.028	0.052		Set Trigger
3	2.634	0.051	0.027	0.028	0.051		Set Trigger
4	2.611	0.051	0.027	0.028	0.049		Set Trigger
5	2.629	0.052	0.027	0.028	0.052		Set Trigger

A-2.63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



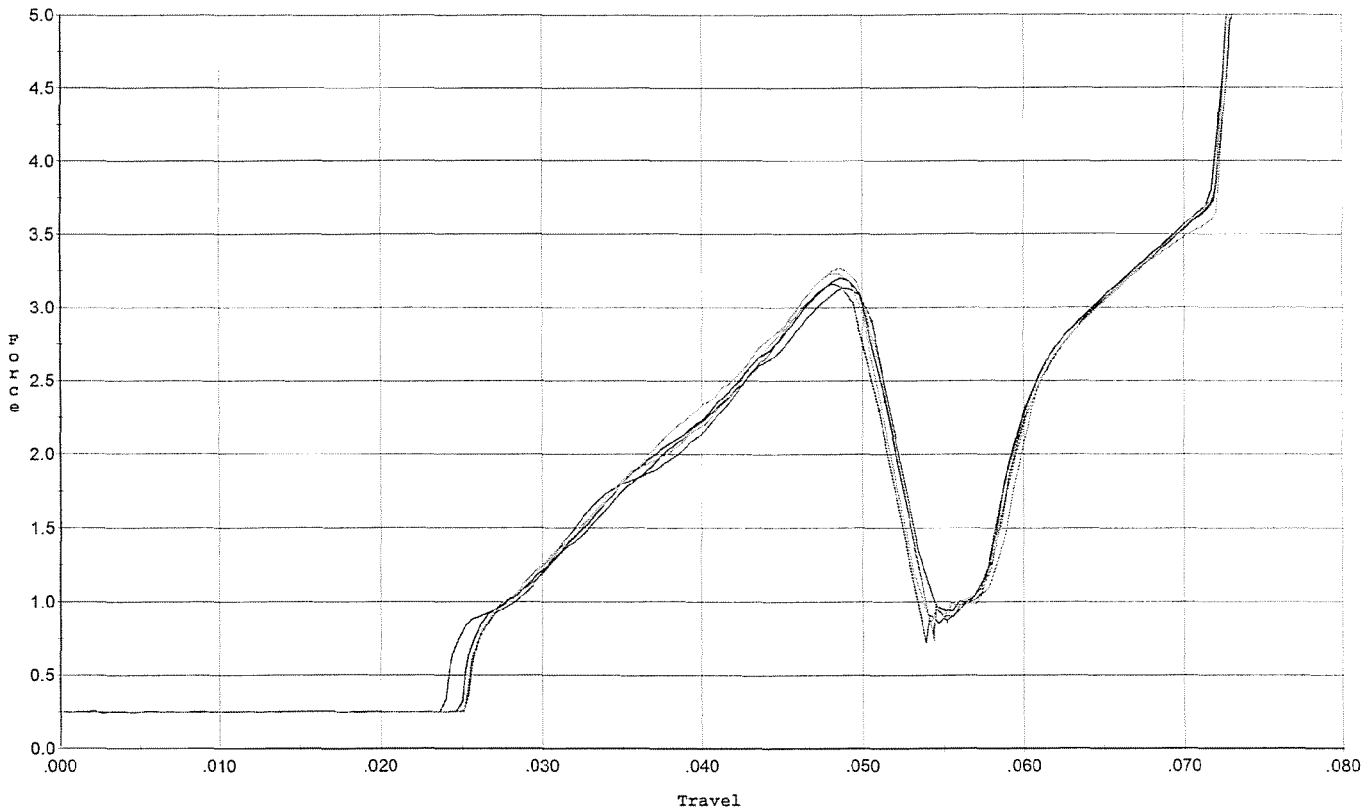
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.229	0.051	0.026	0.027	0.061		Set Trigger
2	3.275	0.053	0.027	0.027	0.063		Set Trigger
3	3.240	0.051	0.026	0.027	0.061		Set Trigger
4	3.231	0.051	0.026	0.027	0.061		Set Trigger
5	3.249	0.051	0.026	0.027	0.060		Set Trigger

A-3-24

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



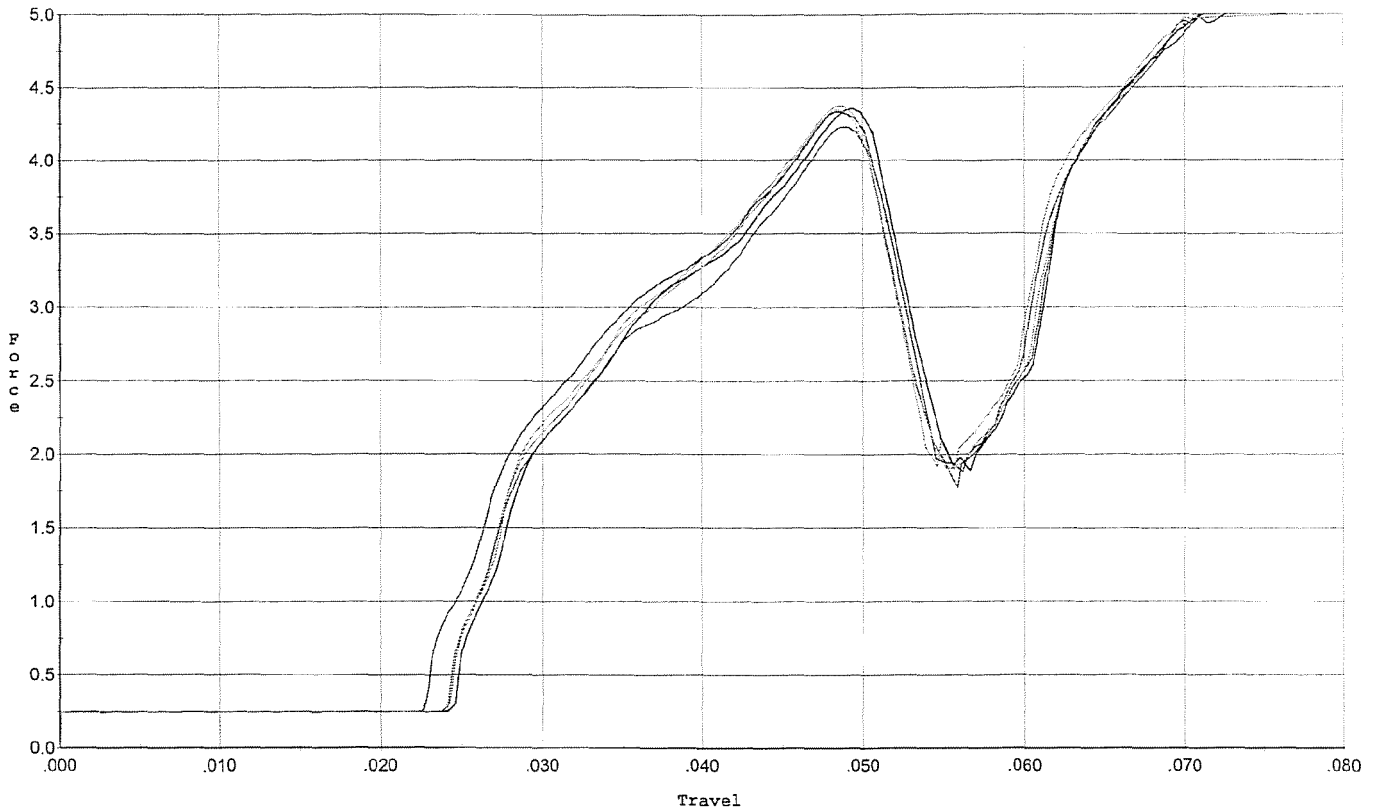
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.134	0.051	0.024	0.027	0.060		Set Trigger
2	3.204	0.051	0.025	0.026	0.061		Set Trigger
3	3.164	0.051	0.025	0.027	0.059		Set Trigger
4	3.231	0.050	0.025	0.027	0.058		Set Trigger
5	3.271	0.051	0.025	0.026	0.061		Set Trigger

A-3-20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



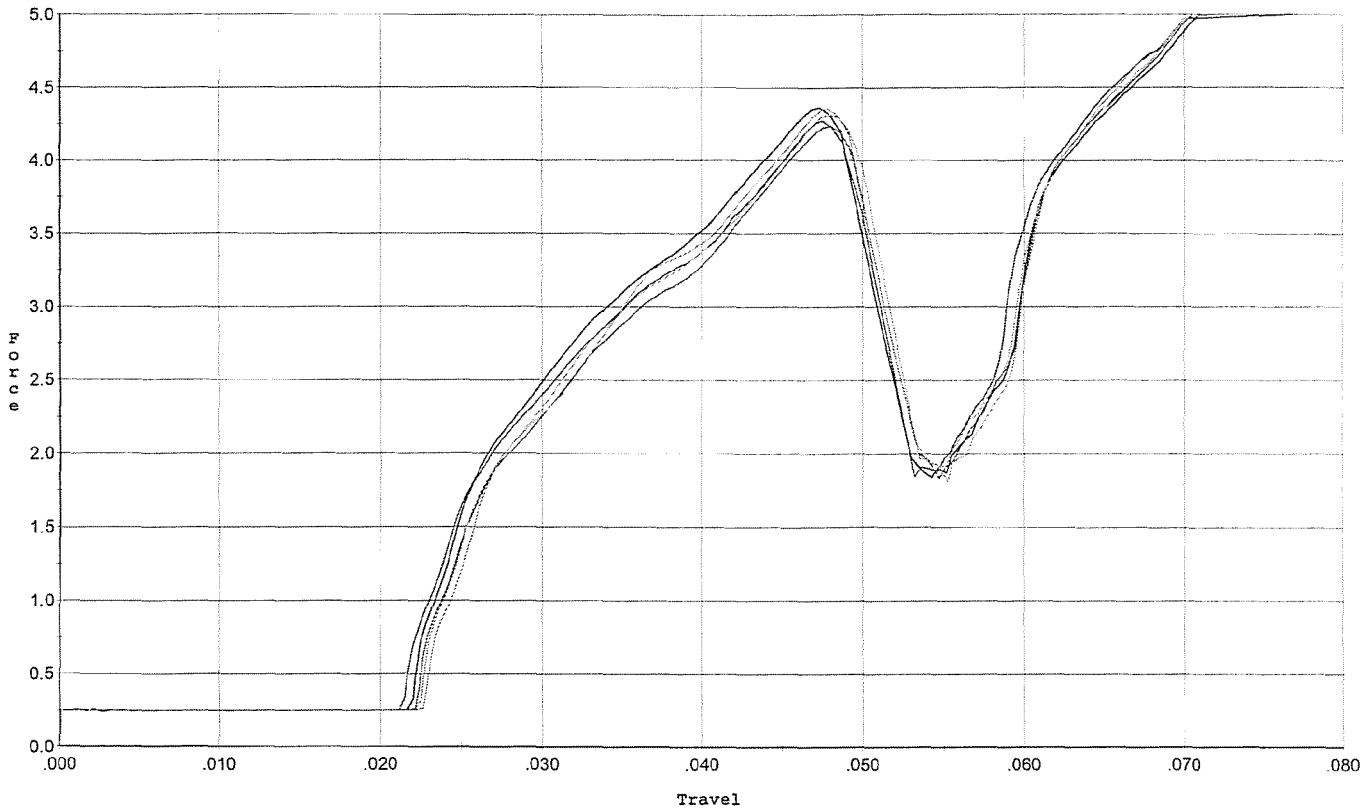
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.337	0.052	0.023	0.024	0.091		Set Trigger
2	4.358	0.051	0.025	0.025	0.085		Set Trigger
3	4.229	0.050	0.024	0.025	0.083		Set Trigger
4	4.371	0.050	0.024	0.025	0.086		Set Trigger
5	4.350	0.050	0.024	0.025	0.085		Set Trigger

A-4.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



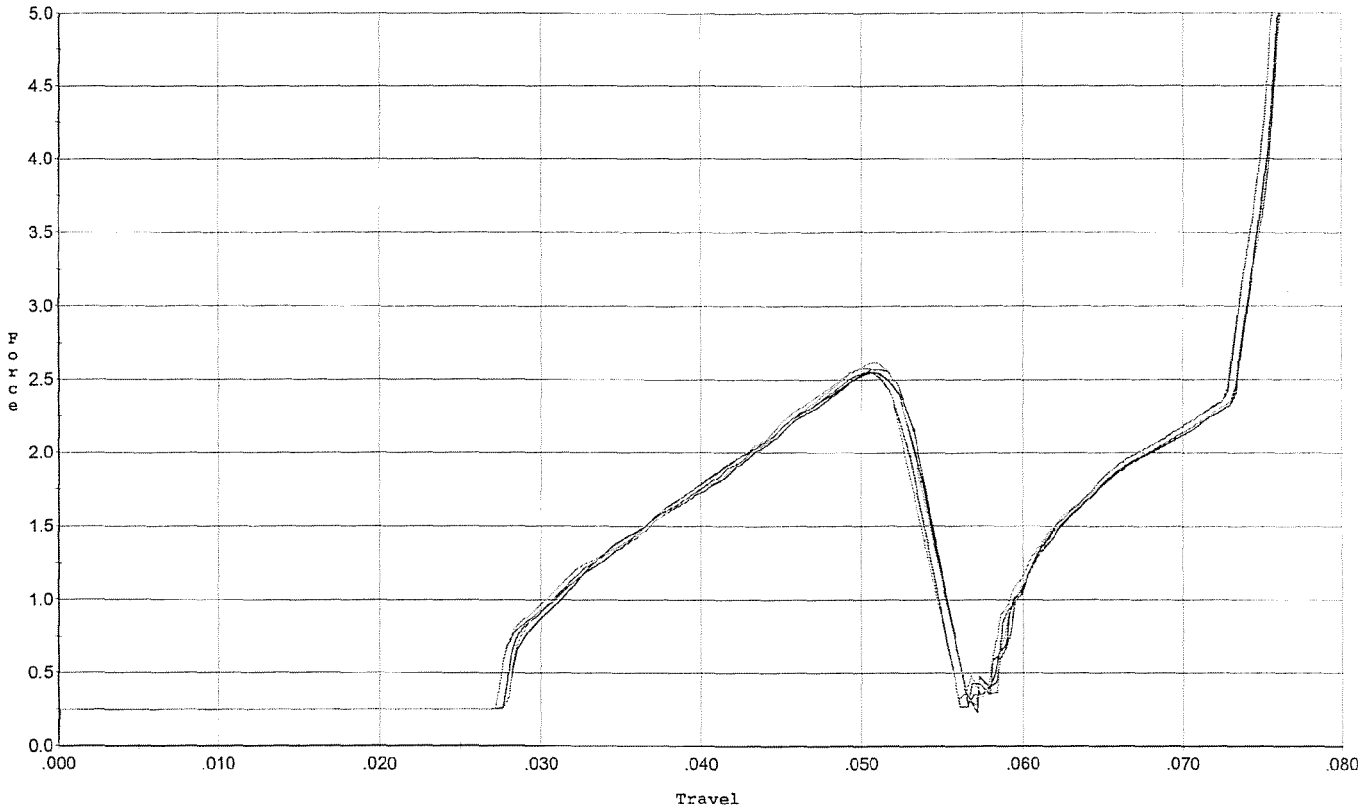
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.270	0.050	0.021	0.024	0.089		Set Trigger
2	4.361	0.049	0.022	0.025	0.087		Set Trigger
3	4.236	0.049	0.022	0.024	0.085		Set Trigger
4	4.315	0.050	0.022	0.024	0.088		Set Trigger
5	4.355	0.049	0.023	0.024	0.086		Set Trigger

A-4.30

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



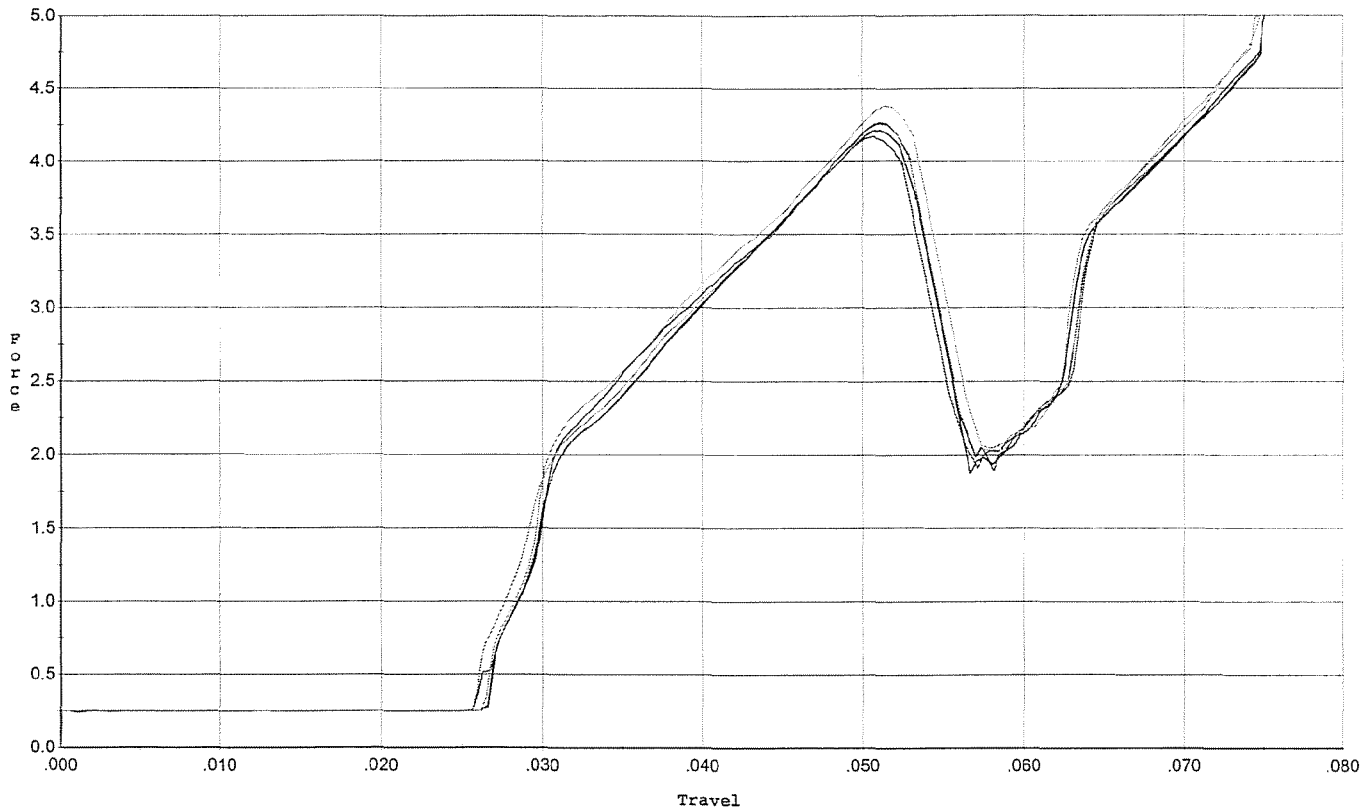
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.572	0.053	0.028	0.028	0.052		Set Trigger
2	2.550	0.054	0.028	0.029	0.053		Set Trigger
3	2.552	0.053	0.027	0.028	0.052		Set Trigger
4	2.620	0.054	0.028	0.028	0.053		Set Trigger
5	2.580	0.054	0.027	0.028	0.053		Set Trigger

A-257

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.267	0.053	0.026	0.026	0.087		Set Trigger
2	4.215	0.053	0.027	0.026	0.086		Set Trigger
3	4.171	0.052	0.027	0.026	0.083		Set Trigger
4	4.378	0.053	0.026	0.025	0.090		Set Trigger
5	4.258	0.053	0.026	0.025	0.087		Set Trigger

A 4.25