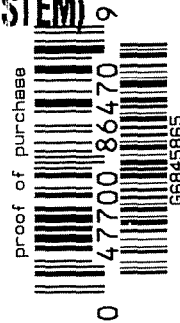


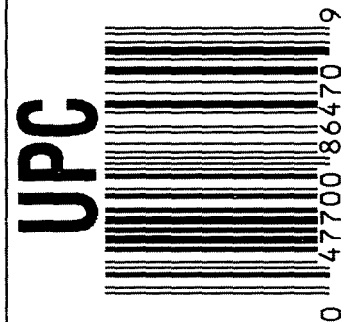
G6845865

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6845865



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6845865

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPD
460	CHECK HEADSPACE		4-3-09	SPD
470	DIS-ASSEMBLE ACTION		4-3-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	4-6-09	RT
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>AB</u>	4/8/09	AB
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	Bf
542	APPLY COATINGS (BARREL ACTION)		4-13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-5-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

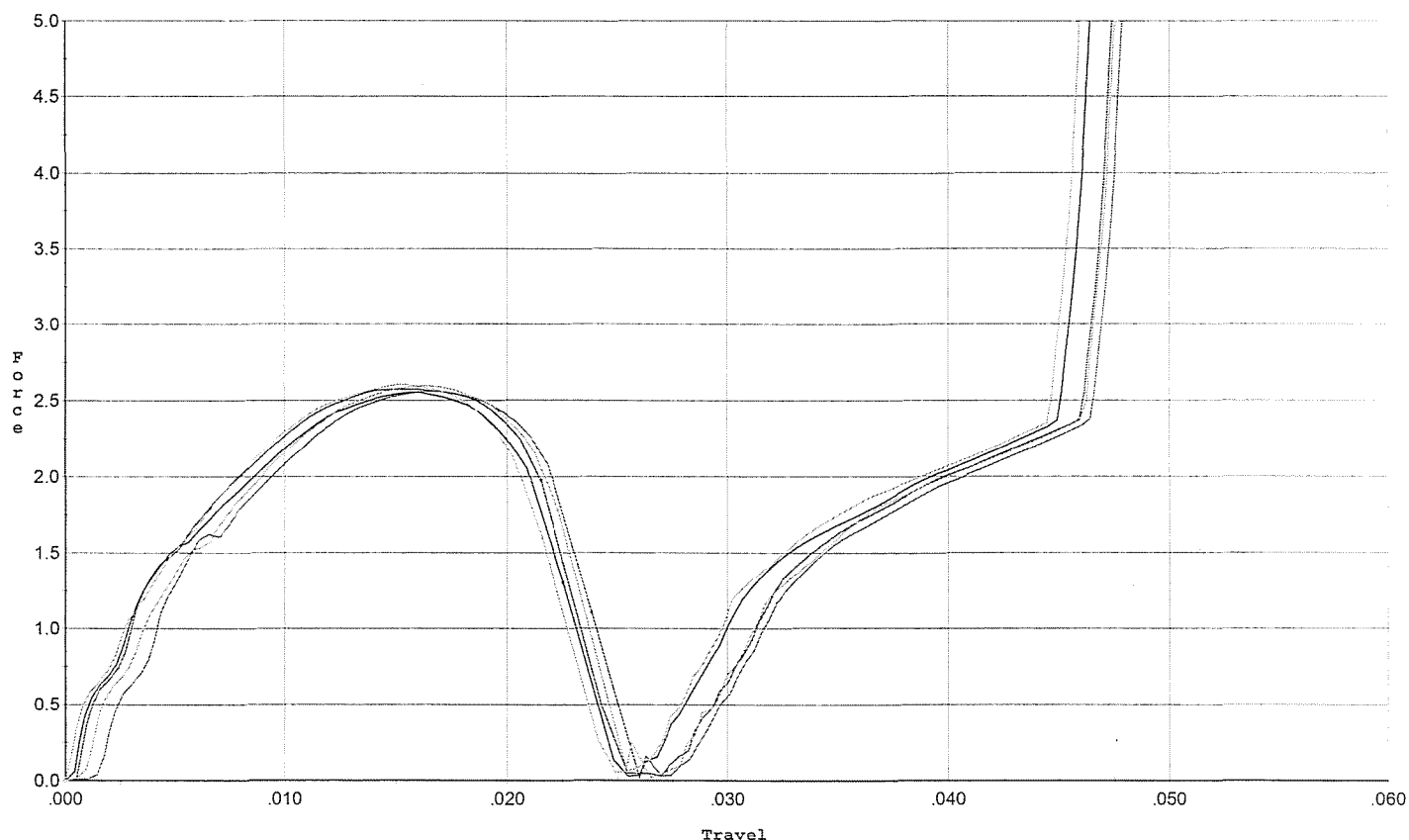
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.5</u>	<u>2.5</u>	<u>2.5</u>	5-14-09	L.P.D.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	5-14-09	L.P.D.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.025</u>	5-14-09	L.P.D.		
	J) ASSEMBLE STOCK					5-5-09	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					5-14-09	L.P.D.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		5-6-09	L.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					5-6-09	RP		
670	FINAL INSPECTION A) HEADSPACE					5-14-09	L.P.D.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u>	<u>2.43</u>	<u>2.53</u>	<u>2.56</u>	<u>2.59</u>	5-7-09	RP
	C) FUNCTION					5-14-09	L.P.D.		
690	PACK					6/22/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



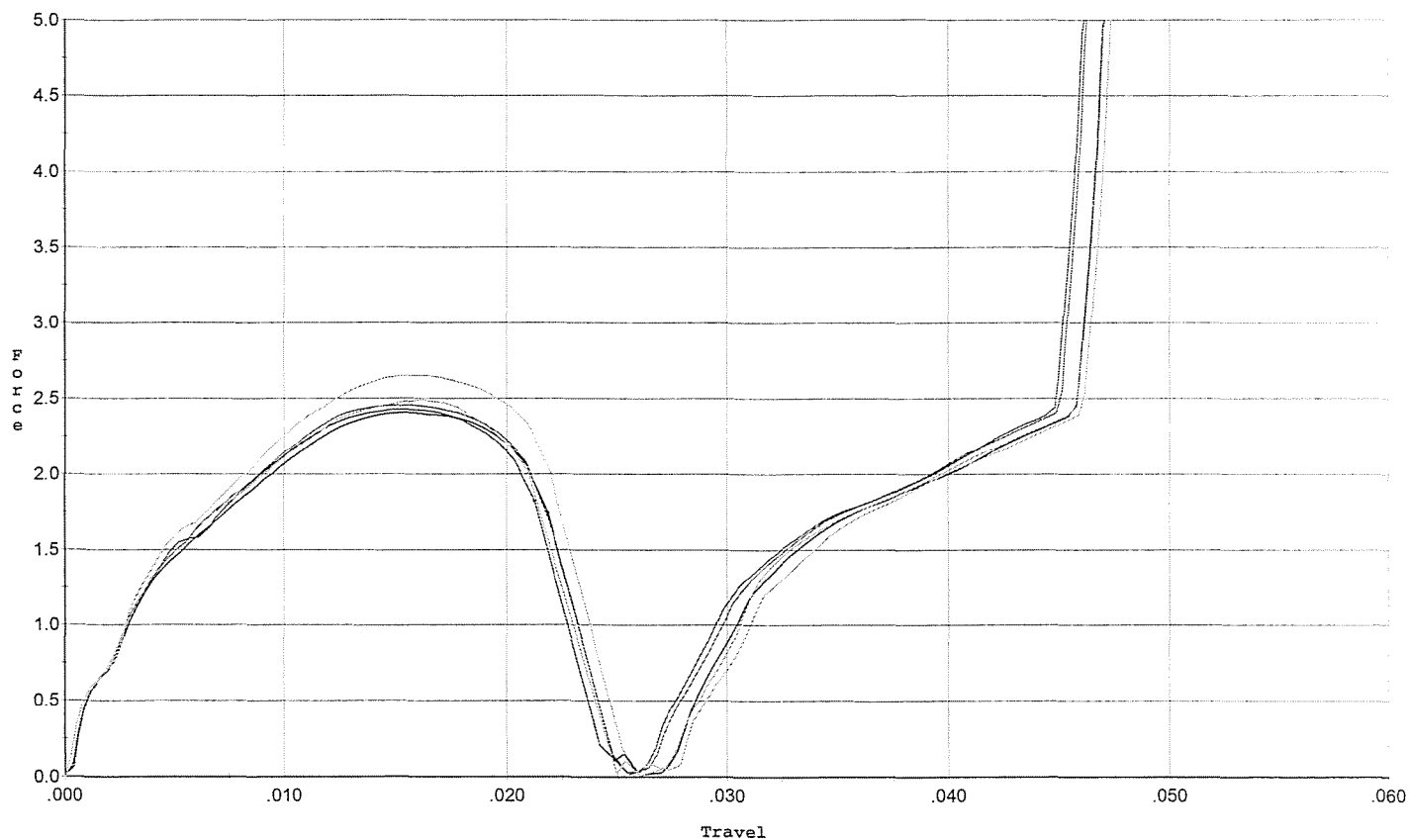
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.021	0.00	0.031	0.040		Set Trigger
2	2.551	0.023	0.00	0.030	0.041		Set Trigger
3	2.561	0.024	0.00	0.031	0.041		Set Trigger
4	2.605	0.022	0.00	0.030	0.040		Set Trigger
5	2.594	0.022	0.00	0.031	0.040		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



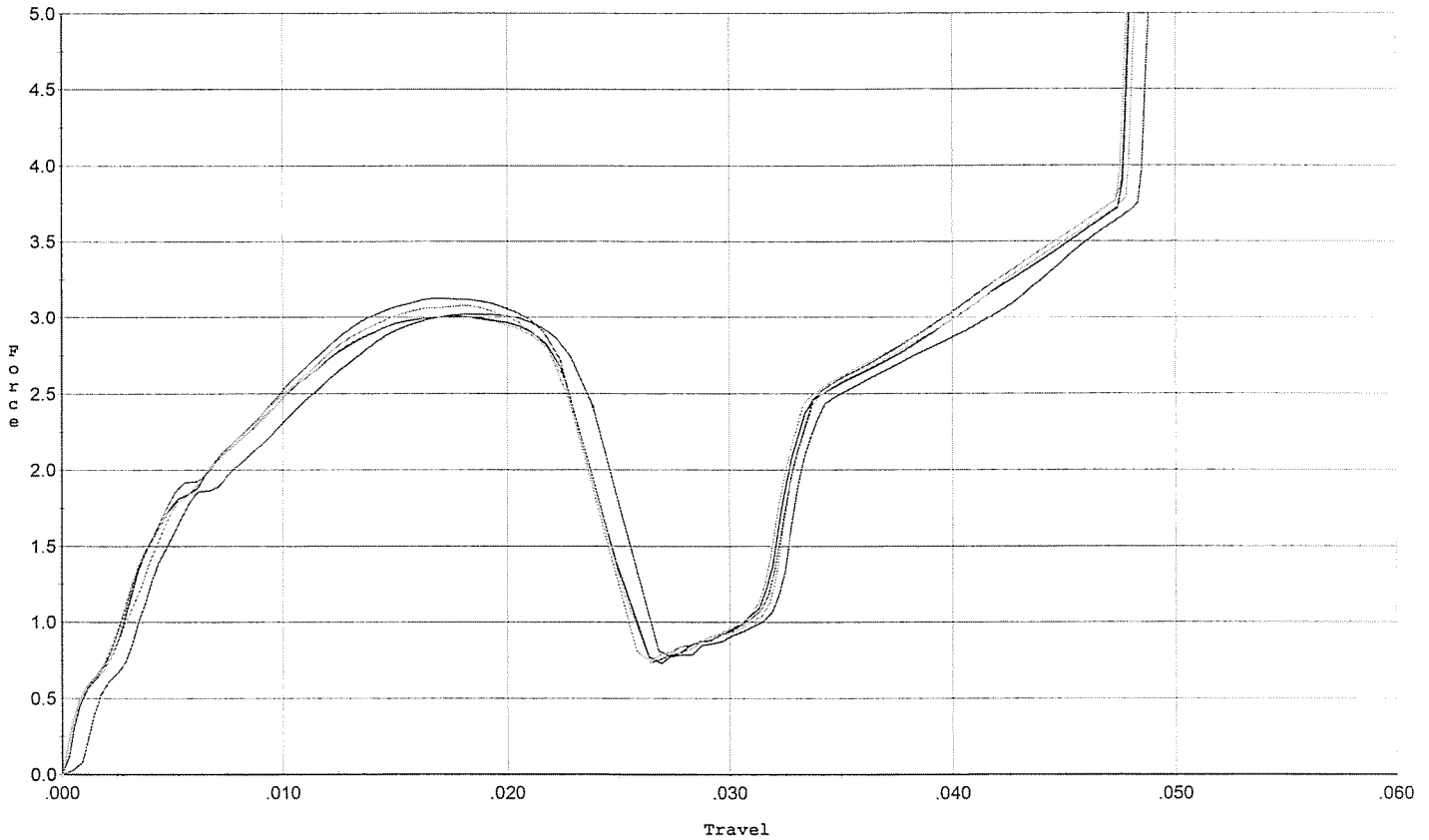
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.021	0.00	0.030	0.037		Set Trigger
2	2.407	0.022	0.00	0.030	0.038		Set Trigger
3	2.457	0.022	0.00	0.030	0.039		Set Trigger
4	2.650	0.022	0.00	0.031	0.042		Set Trigger
5	2.488	0.021	0.00	0.031	0.037		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



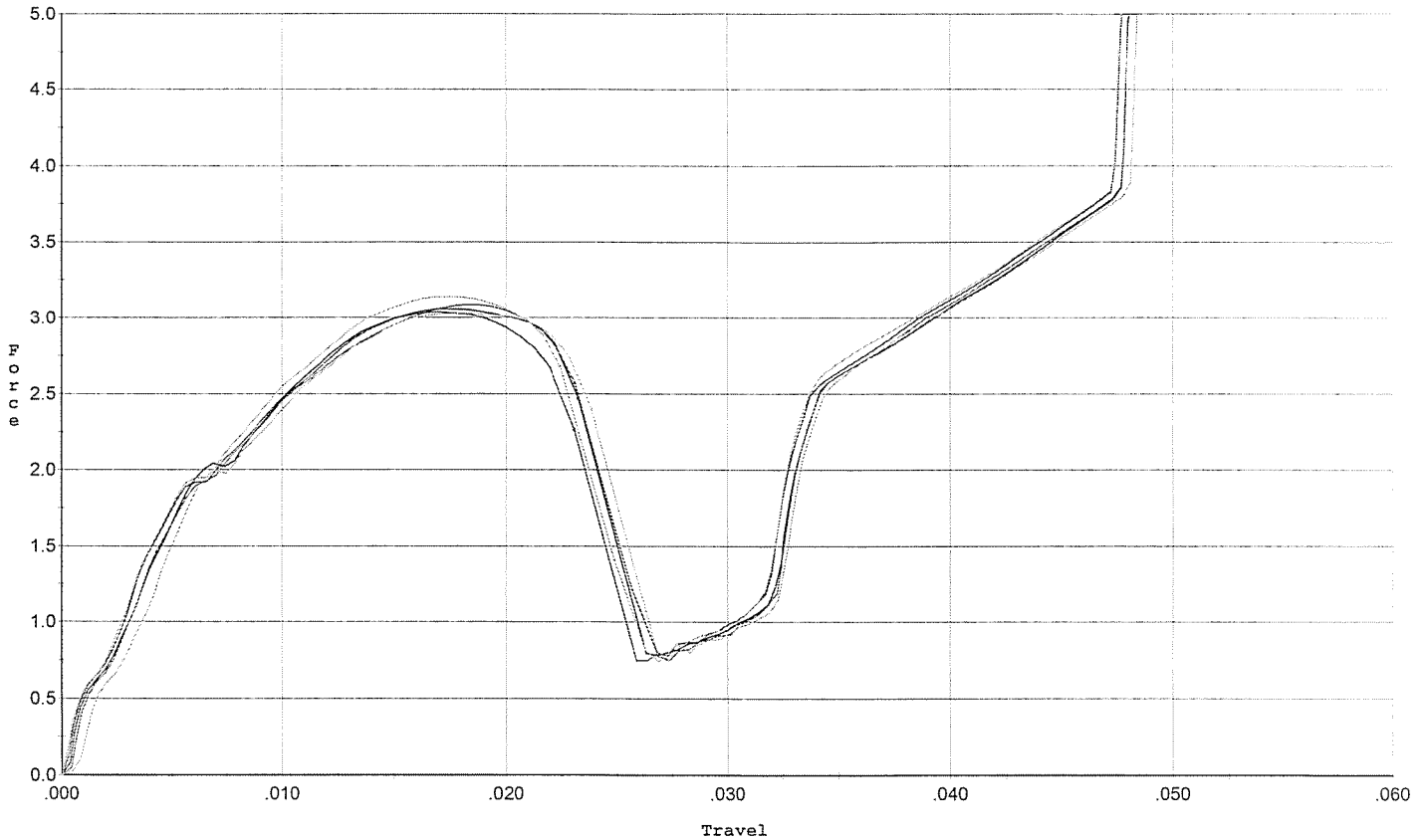
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.022	0.024	0.00	0.030	0.050		Set Trigger
2	3.008	0.022	0.00	0.030	0.048		Set Trigger
3	3.127	0.022	0.00	0.030	0.050		Set Trigger
4	2.999	0.023	0.00	0.030	0.048		Set Trigger
5	3.077	0.023	0.00	0.030	0.050		Set Trigger

A.3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



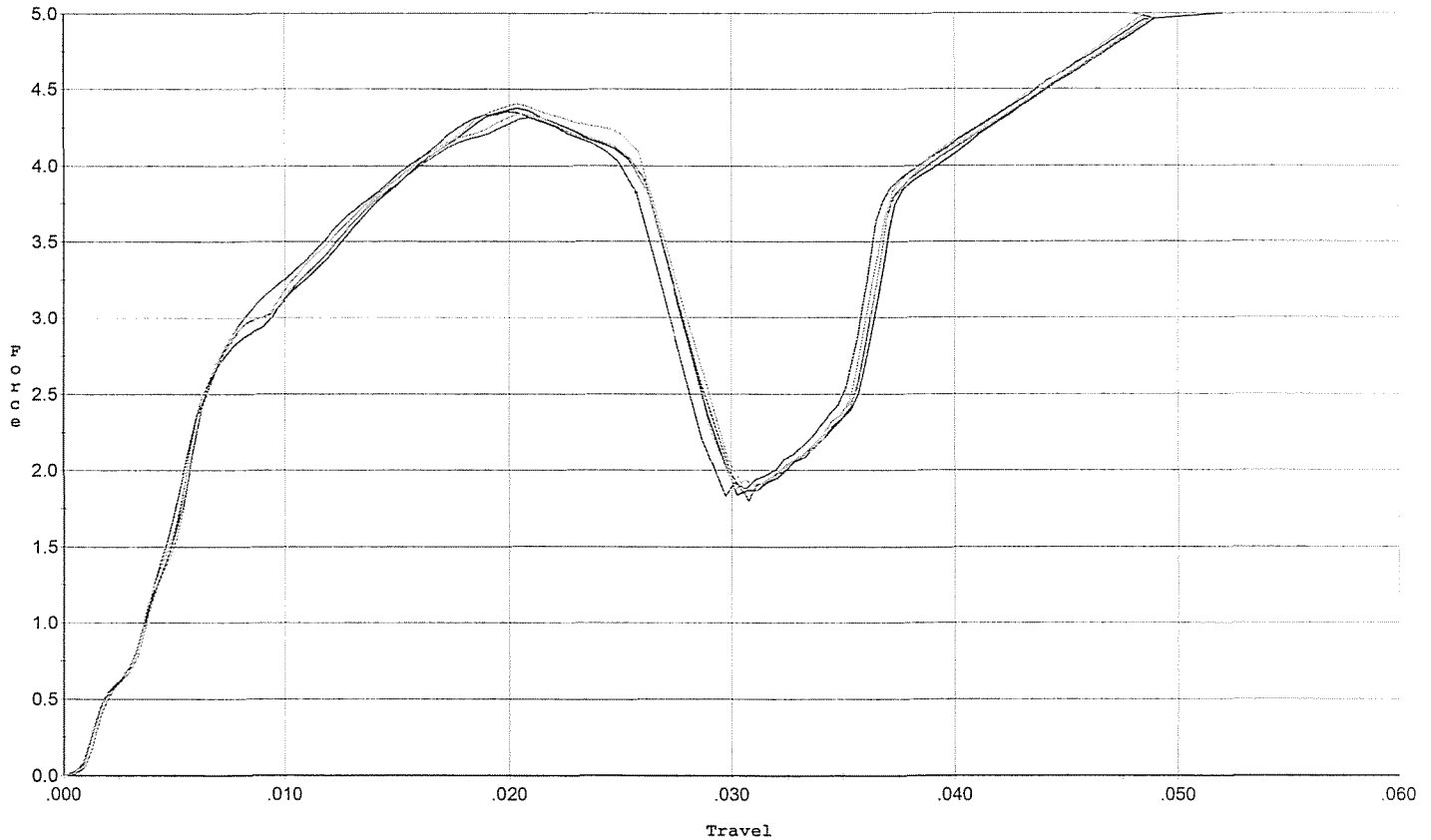
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.039	0.023	0.00	0.030	0.049		Set Trigger
2	3.061	0.023	0.00	0.029	0.050		Set Trigger
3	3.088	0.023	0.00	0.029	0.050		Set Trigger
4	3.029	0.024	0.00	0.029	0.050		Set Trigger
5	3.141	0.022	0.00	0.030	0.050		Set Trigger

A-3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



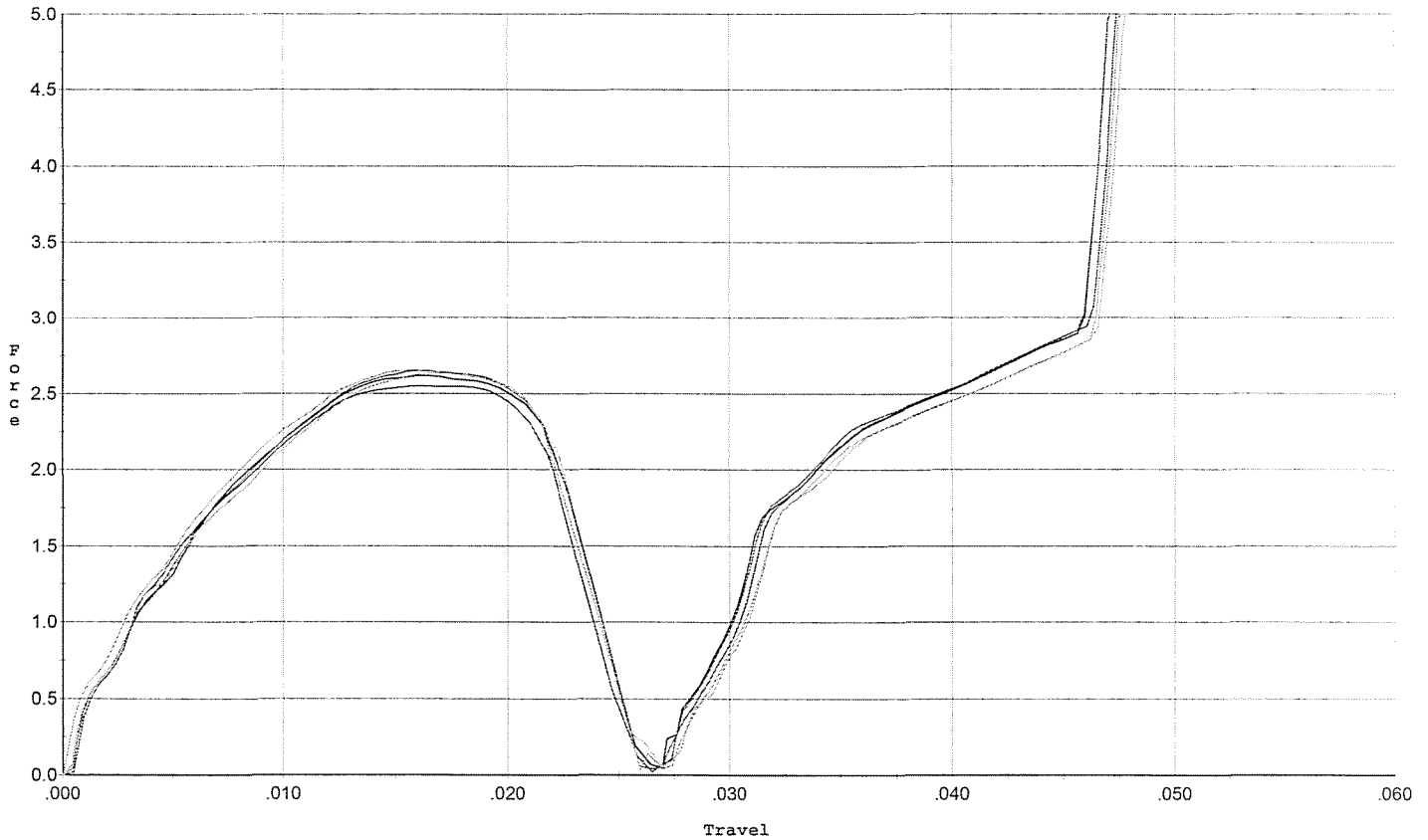
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.354	0.026	0.00	0.021	0.075		Set Trigger
2	4.377	0.026	0.00	0.021	0.076		Set Trigger
3	4.316	0.026	0.00	0.021	0.075		Set Trigger
4	4.342	0.026	0.00	0.021	0.076		Set Trigger
5	4.405	0.026	0.00	0.021	0.075		Set Trigger

A 4.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



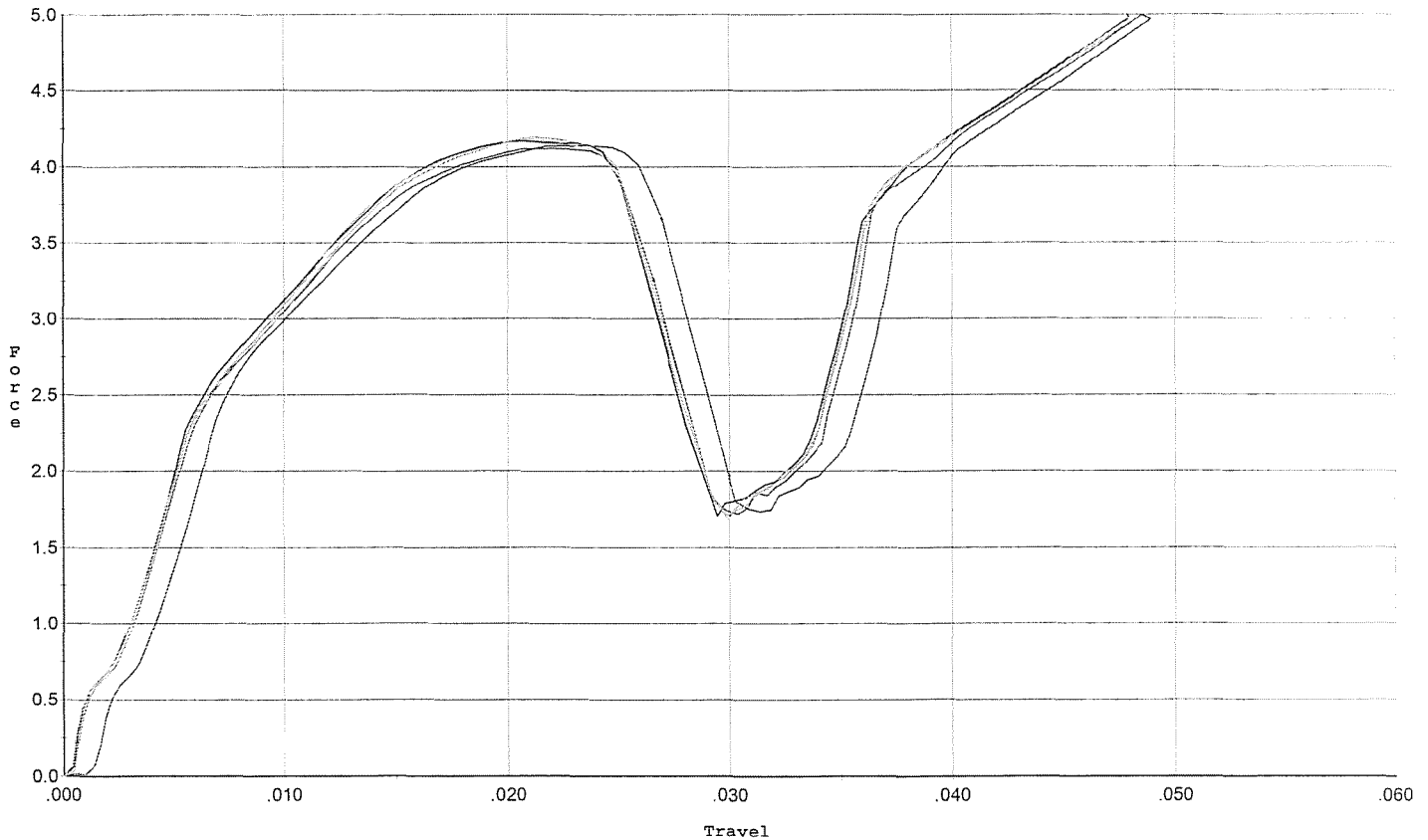
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.552	0.022	0.00	0.030	0.040		Set Trigger
2	2.618	0.023	0.00	0.030	0.042		Set Trigger
3	2.652	0.023	0.00	0.030	0.042		Set Trigger
4	2.638	0.022	0.00	0.031	0.041		Set Trigger
5	2.654	0.023	0.00	0.031	0.045		Set Trigger

A-2-62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.027	0.00	0.022	0.075		Set Trigger
2	4.170	0.025	0.00	0.022	0.072		Set Trigger
3	4.119	0.027	0.00	0.022	0.075		Set Trigger
4	4.181	0.025	0.00	0.022	0.071		Set Trigger
5	4.193	0.027	0.00	0.022	0.077		Set Trigger

A. 4.16