

G6845466

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



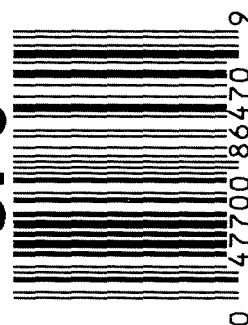
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6845866

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 684 5866

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPD
460	CHECK HEADSPACE		4-3-09	SPD
470	DIS-ASSEMBLE ACTION		4-3-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	4-6-09	RT
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	4/8/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	BT
542	APPLY COATINGS (BARREL ACTION)		4-13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-5-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

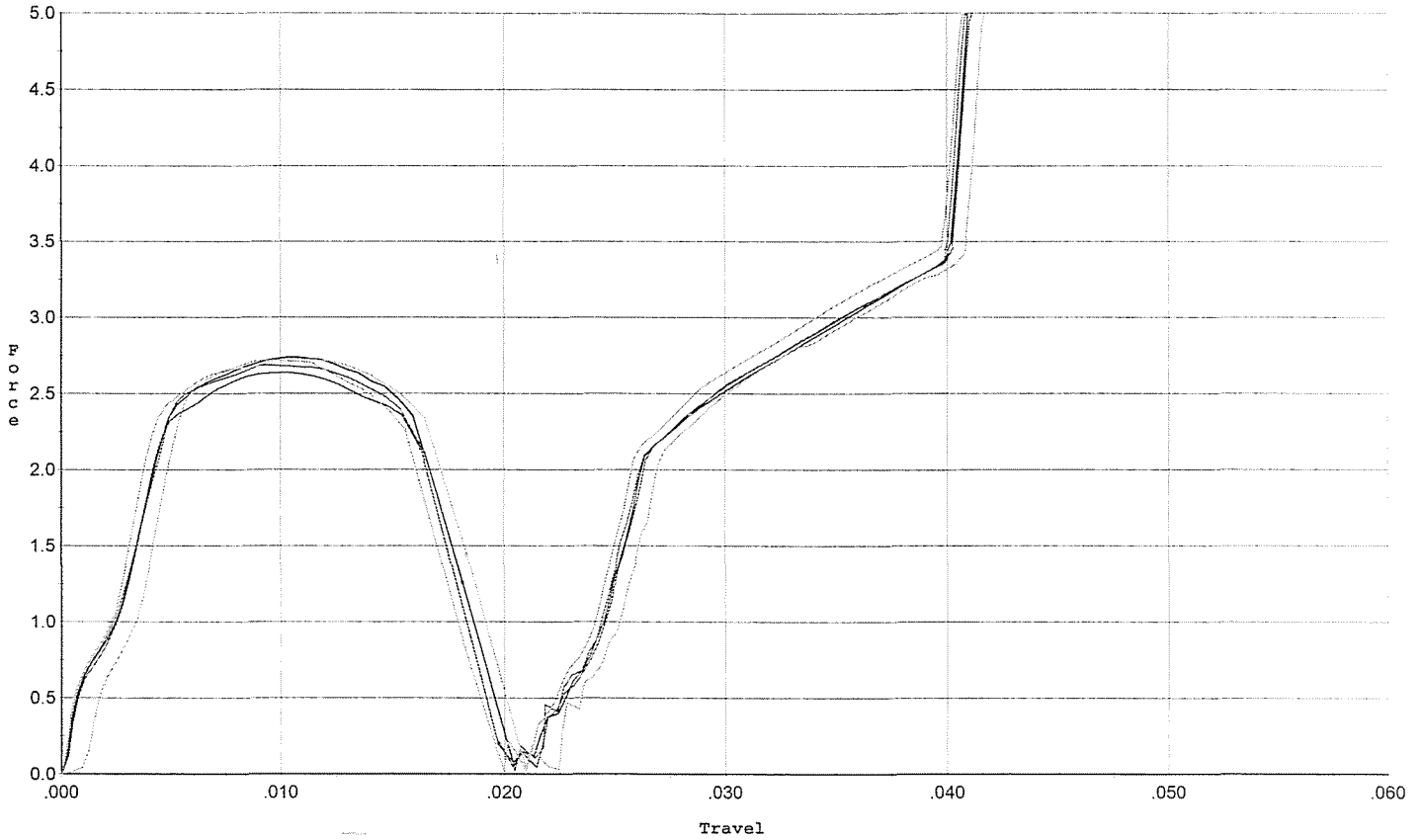
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>30</u>	<u>30</u>	5-14-09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	5-14-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.023</u>	<u>.023</u>	5-14-09	RP		
	J) ASSEMBLE STOCK					5-5-09	RP		
	K) ASSEMBLE SWIVEL STUDS					5-14-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL					
			PASS	FAIL		5-6-09	RP		
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					5-6-09	RP		
670	FINAL INSPECTION A) HEADSPACE					5-14-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u>	<u>2.28</u>	<u>2.25</u>	<u>2.29</u>	<u>2.25</u>	5-7-09	RP
	C) FUNCTION					5-14-09	RP		
690	PACK					7/7/09	Fay		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



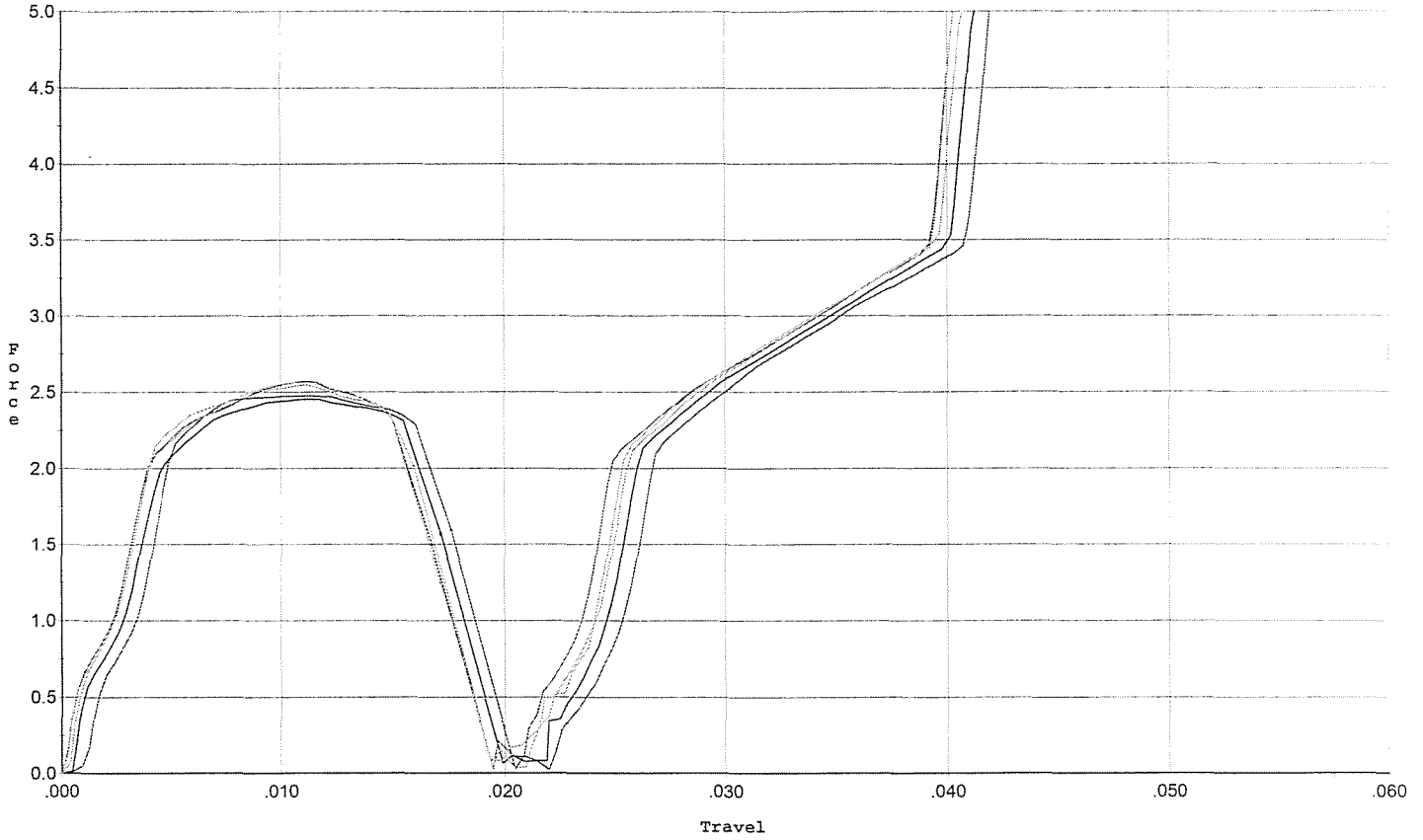
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.641	0.016	0.00	0.028	0.032		Set Trigger
2	2.741	0.018	0.00	0.028	0.036		Set Trigger
3	2.687	0.016	0.00	0.028	0.032		Set Trigger
4	2.729	0.018	0.00	0.028	0.035		Set Trigger
5	2.718	0.016	0.00	0.028	0.031		Set Trigger

A-2.70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



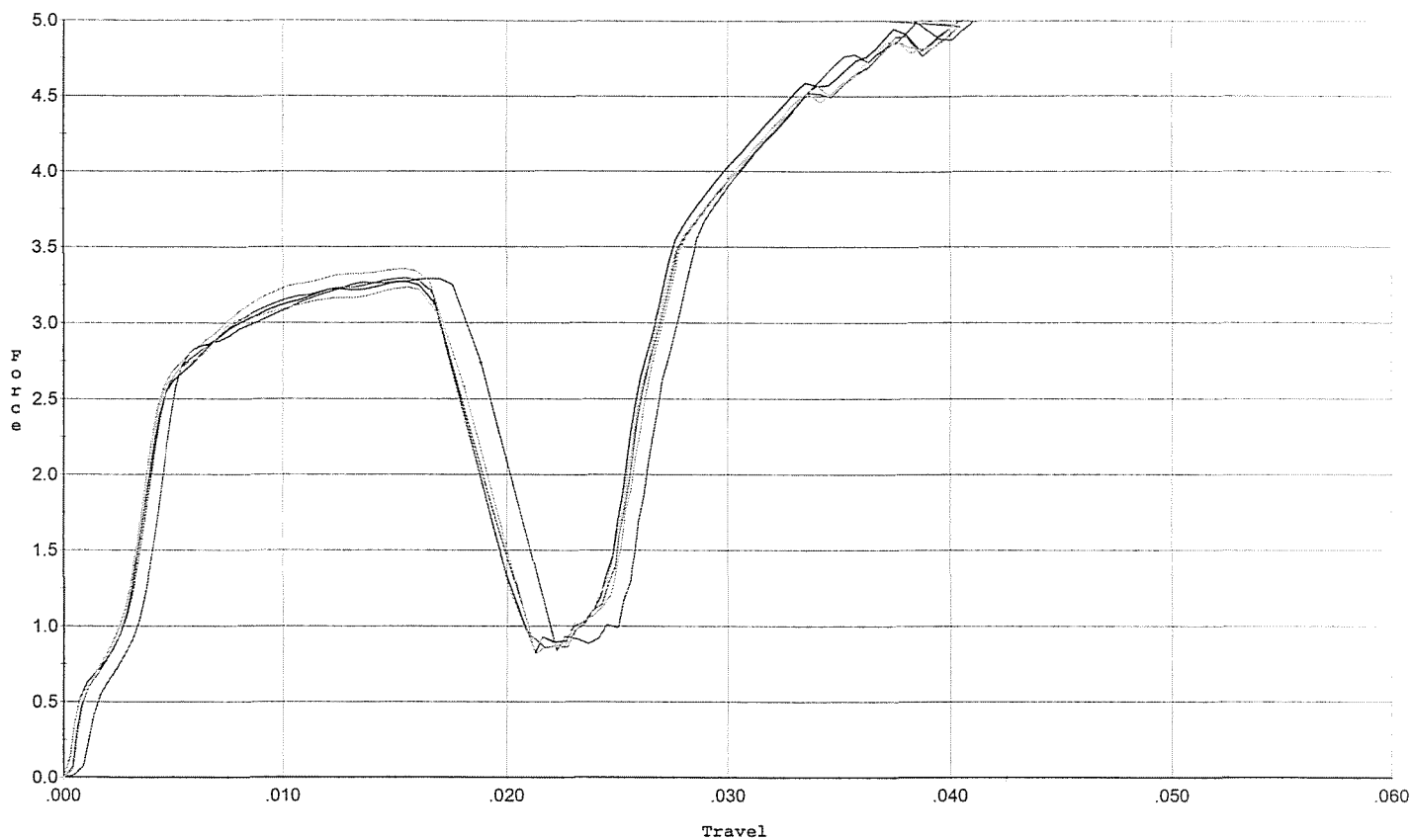
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.475	0.018	0.00	0.028	0.031		Set Trigger
2	2.455	0.017	0.00	0.028	0.031		Set Trigger
3	2.572	0.017	0.00	0.028	0.032		Set Trigger
4	2.563	0.016	0.00	0.028	0.030		Set Trigger
5	2.547	0.017	0.00	0.028	0.032		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



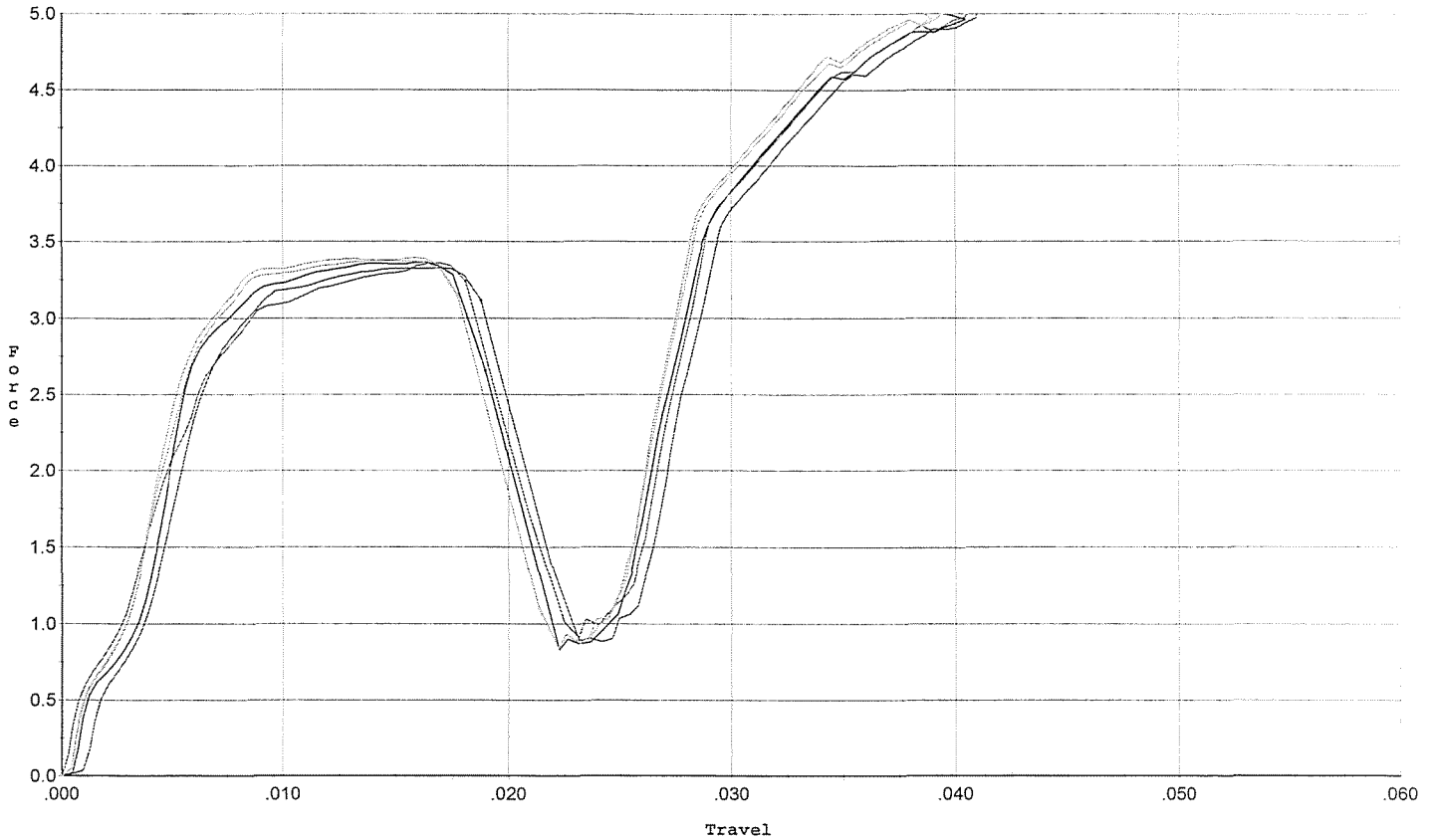
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.289	0.019	0.00	0.026	0.044		Set Trigger
2	3.268	0.017	0.00	0.026	0.039		Set Trigger
3	3.294	0.017	0.00	0.026	0.039		Set Trigger
4	3.232	0.017	0.00	0.026	0.039		Set Trigger
5	3.356	0.018	0.00	0.026	0.044		Set Trigger

A-3-28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



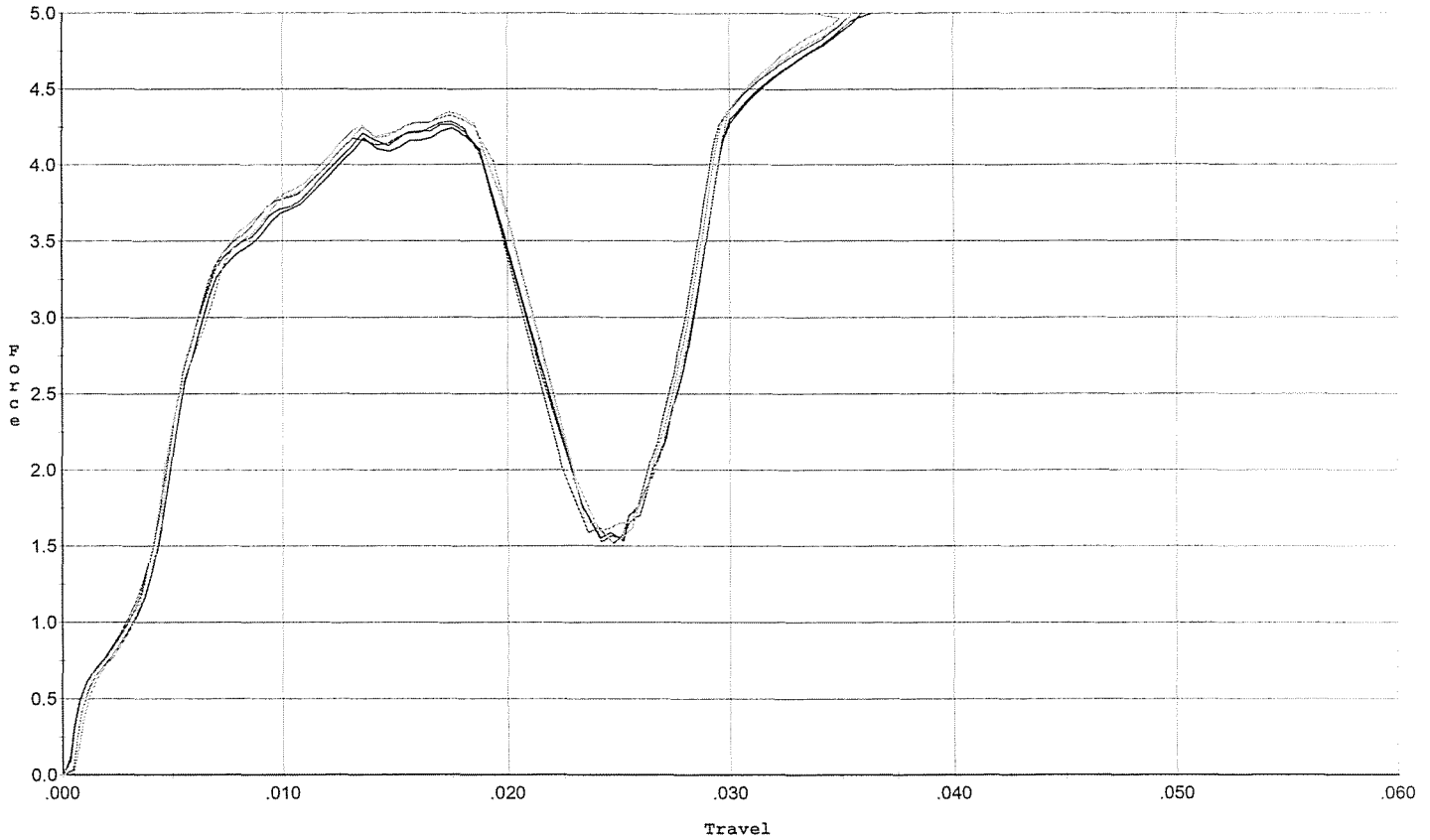
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.329	0.019	0.00	0.027	0.043		Set Trigger
2	3.364	0.019	0.00	0.026	0.045		Set Trigger
3	3.360	0.018	0.00	0.026	0.042		Set Trigger
4	3.374	0.018	0.00	0.026	0.043		Set Trigger
5	3.395	0.018	0.00	0.026	0.043		Set Trigger

A-3.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



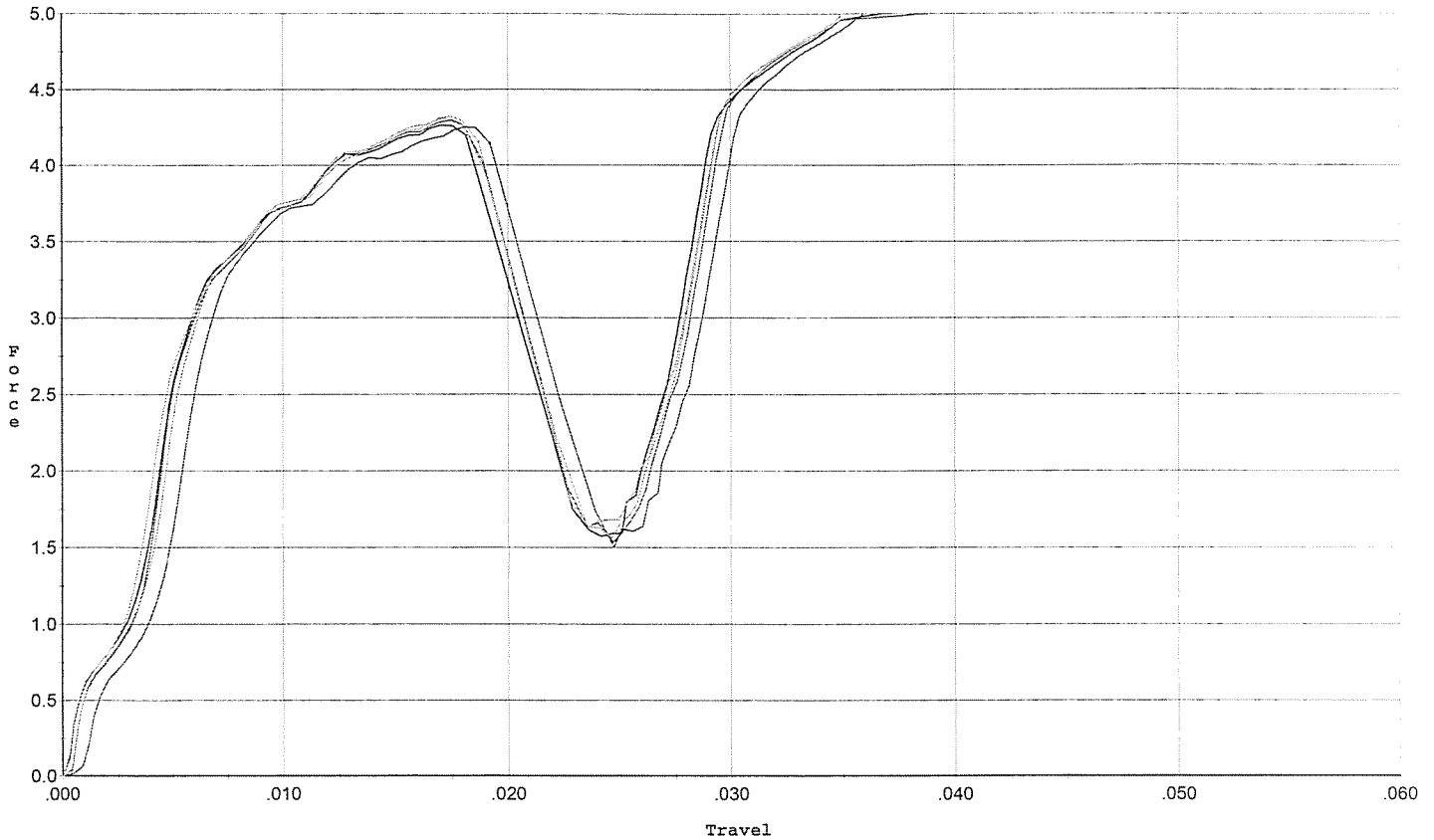
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.266	0.019	0.00	0.025	0.053		Set Trigger
2	4.242	0.019	0.00	0.025	0.052		Set Trigger
3	4.287	0.019	0.00	0.025	0.054		Set Trigger
4	4.349	0.020	0.00	0.024	0.057		Set Trigger
5	4.328	0.019	0.00	0.025	0.055		Set Trigger

A-4.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



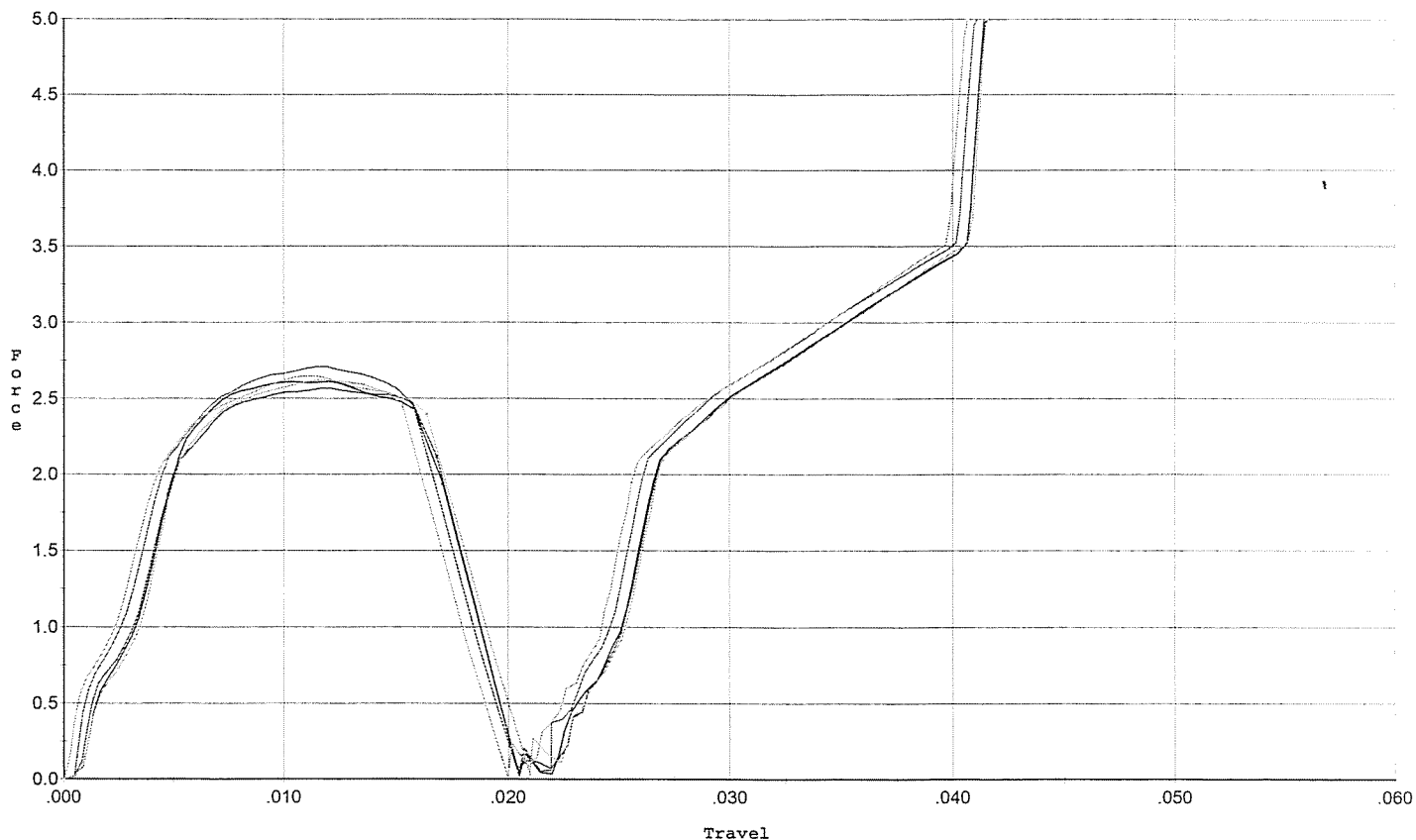
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.253	0.019	0.00	0.025	0.052		Set Trigger
2	4.265	0.020	0.00	0.025	0.058		Set Trigger
3	4.298	0.019	0.00	0.025	0.054		Set Trigger
4	4.308	0.019	0.00	0.025	0.055		Set Trigger
5	4.323	0.019	0.00	0.024	0.053		Set Trigger

A-4.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



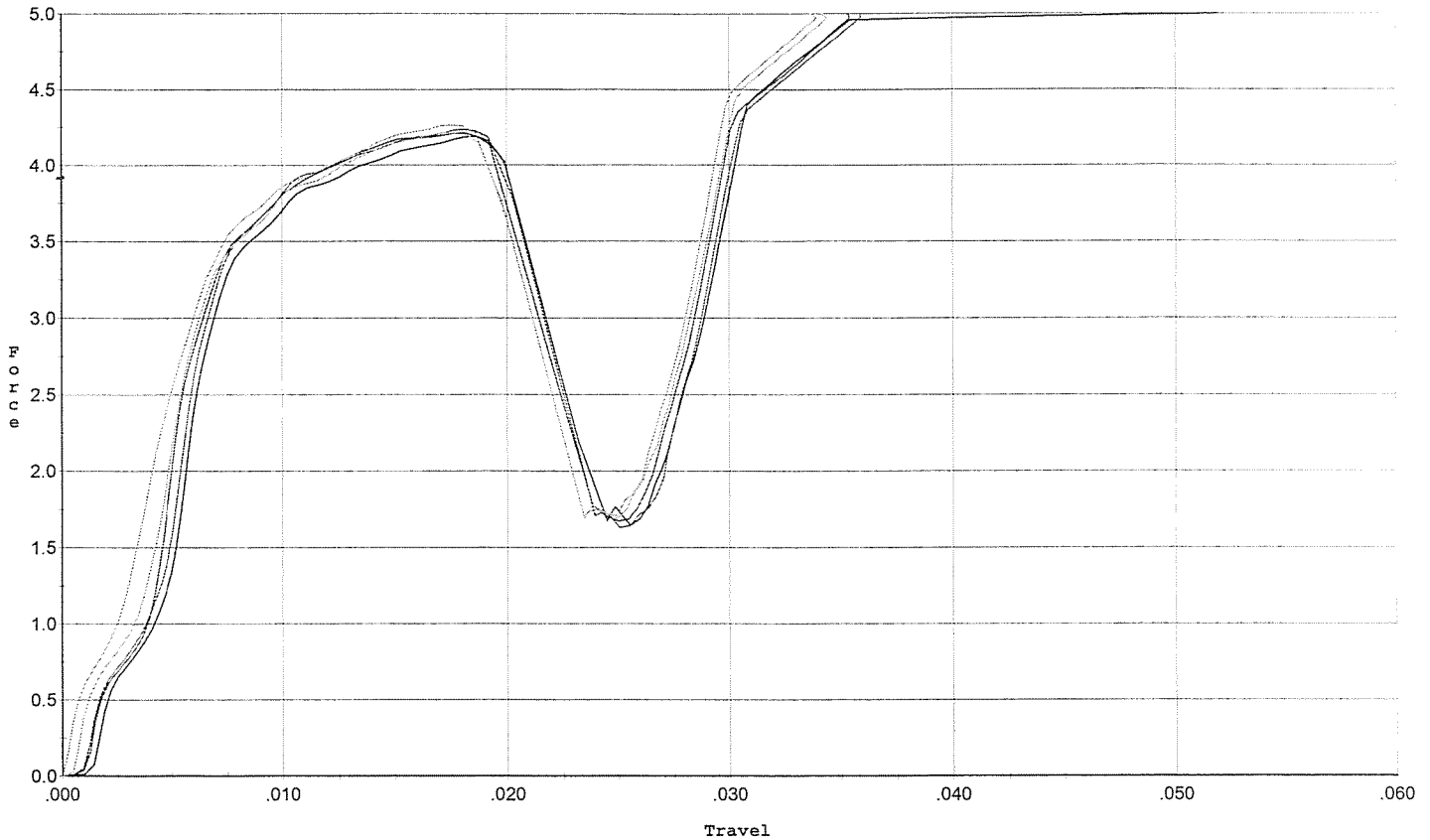
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.568	0.017	0.00	0.028	0.031		Set Trigger
2	2.612	0.017	0.00	0.028	0.032		Set Trigger
3	2.711	0.016	0.00	0.028	0.031		Set Trigger
4	2.622	0.016	0.00	0.028	0.030		Set Trigger
5	2.647	0.015	0.00	0.028	0.030		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.212	0.019	0.00	0.025	0.054		Set Trigger
2	4.190	0.020	0.00	0.025	0.054		Set Trigger
3	4.236	0.020	0.00	0.024	0.057		Set Trigger
4	4.215	0.020	0.00	0.024	0.056		Set Trigger
5	4.266	0.020	0.00	0.024	0.058		Set Trigger

A. 4.22