

G6845868

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

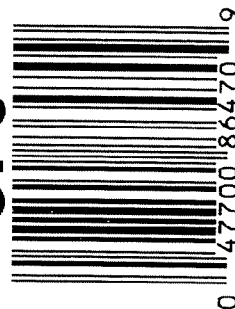
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845868

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6845868

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPD
460	CHECK HEADSPACE		4-3-09	SPD
470	DIS-ASSEMBLE ACTION		4-3-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	4-6-09	CTR
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (15)	4/8/09	(15)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	B+
542	APPLY COATINGS (BARREL ACTION)		4-7-6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-17-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-17-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-17-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-27-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

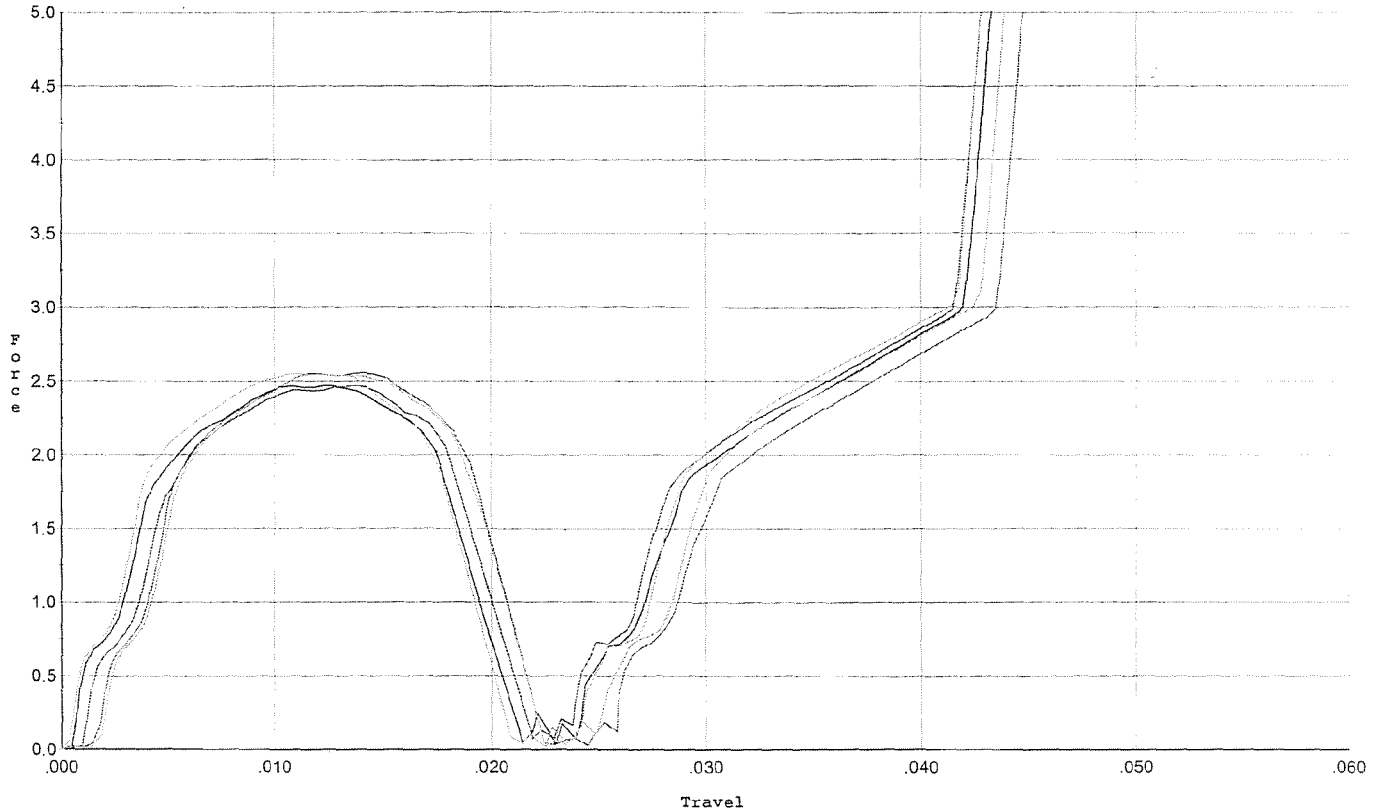
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>7</u> <u>6.5</u>	4-29-09	W W
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u> <u>3</u> <u>3.5</u>	4-29-09	W W
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	4-29-09	W W
	J) ASSEMBLE STOCK			4-27-09	W W
	K) ASSEMBLE SWIVEL STUDS			4-27-09	W W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 &	FUNCTION TEST AND		(PASS) FAIL	4-27-09	R P
650	TARGET		(PASS) FAIL		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			4-27-09	W W
670	FINAL INSPECTION A) HEADSPACE			4-29-09	W W
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.39</u> <u>2.46</u> <u>2.48</u> <u>2.34</u>	4-28-09	W W
	C) FUNCTION			4-29-09	W W
690	PACK			6/19/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



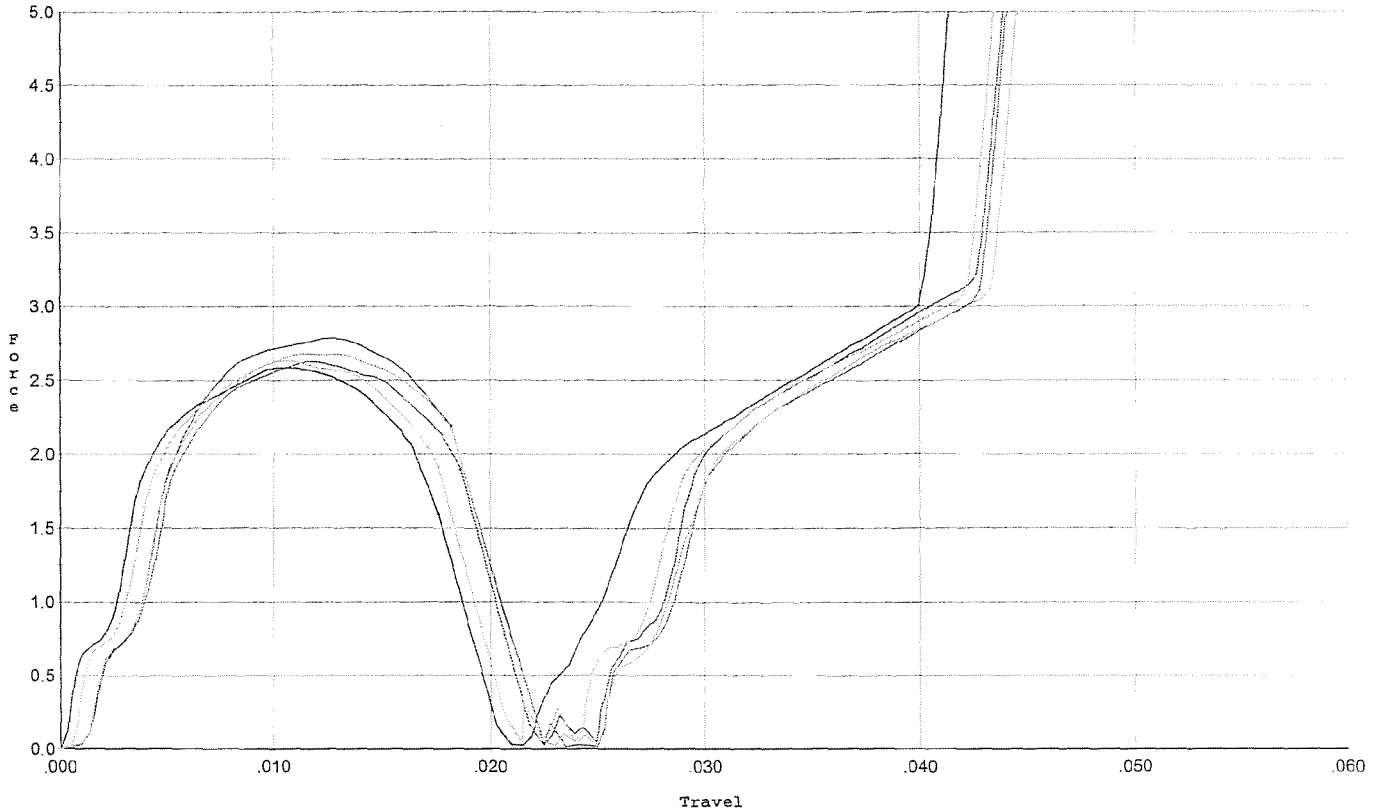
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.471	0.020	0.00	0.028	0.034		Set Trigger
2	2.468	0.017	0.00	0.030	0.032		Set Trigger
3	2.558	0.019	0.00	0.030	0.034		Set Trigger
4	2.551	0.018	0.00	0.029	0.033		Set Trigger
5	2.547	0.020	0.00	0.029	0.034		Set Trigger

A-2-51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



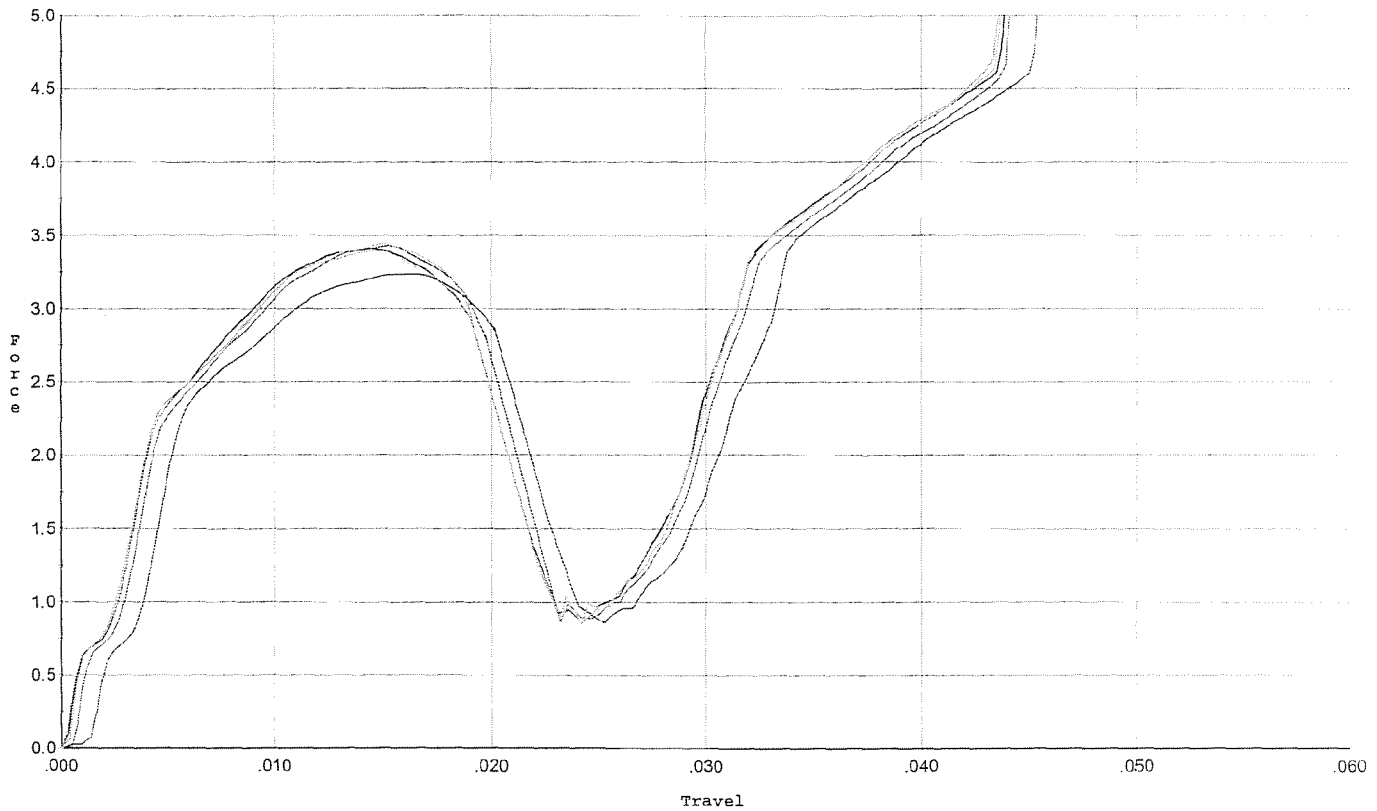
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.785	0.018	0.00	0.030	0.035		Set Trigger
2	2.585	0.018	0.00	0.028	0.033		Set Trigger
3	2.630	0.019	0.00	0.030	0.034		Set Trigger
4	2.633	0.018	0.00	0.030	0.033		Set Trigger
5	2.680	0.018	0.00	0.030	0.034		Set Trigger

A-2-66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



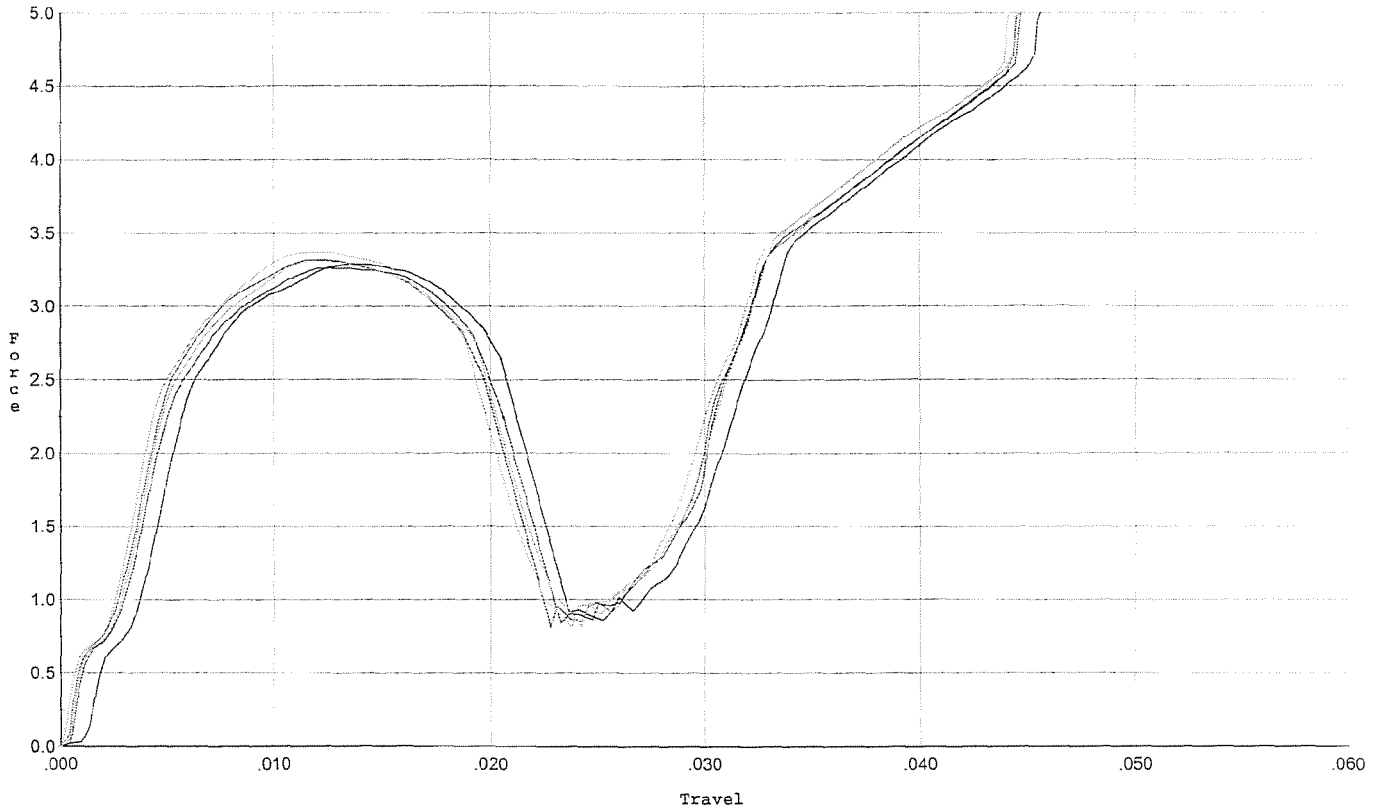
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.236	0.020	0.00	0.029	0.045		Set Trigger
2	3.412	0.019	0.00	0.028	0.046		Set Trigger
3	3.429	0.020	0.00	0.028	0.047		Set Trigger
4	3.398	0.019	0.00	0.028	0.046		Set Trigger
5	3.439	0.019	0.00	0.028	0.046		Set Trigger

A-3.38

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



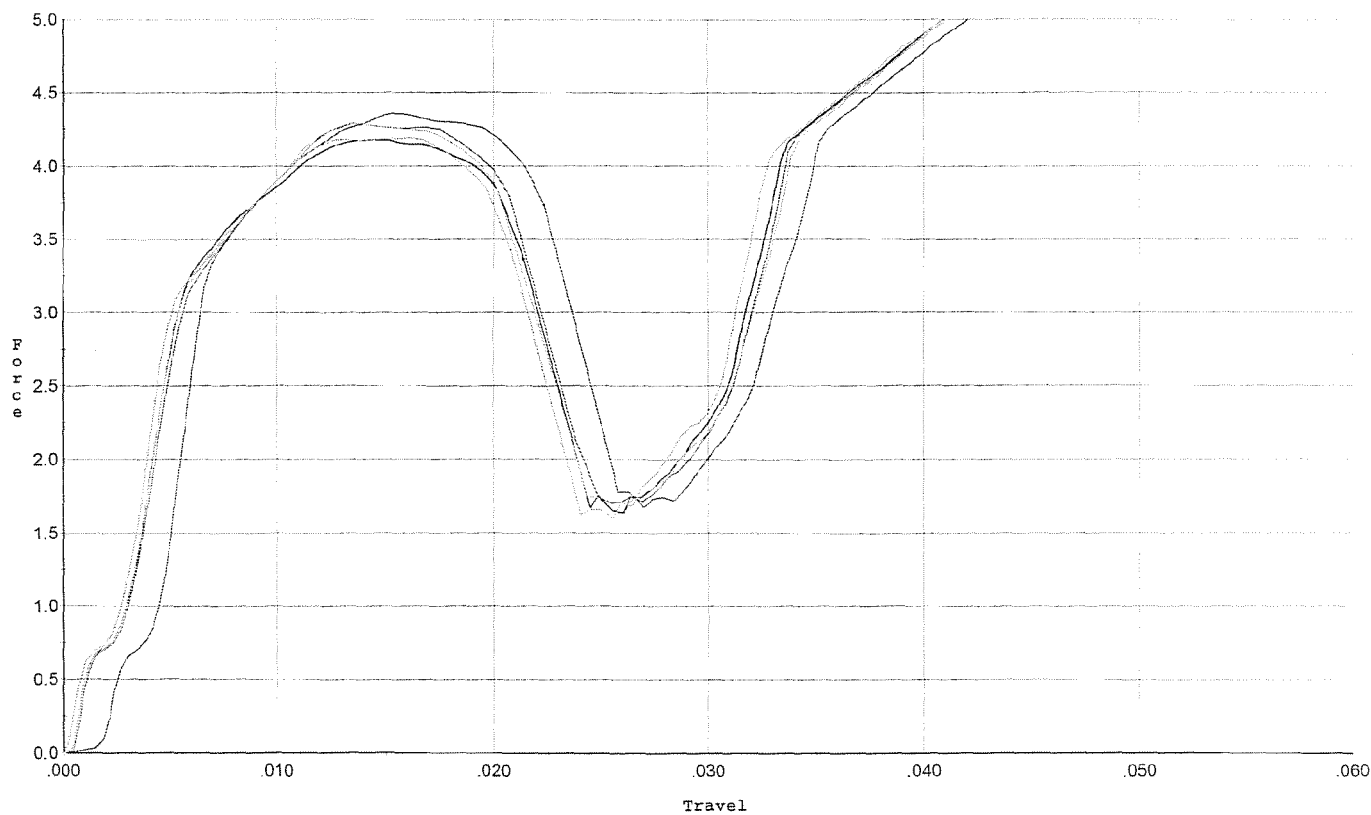
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.260	0.021	0.00	0.028	0.048		Set Trigger
2	3.289	0.020	0.00	0.029	0.047		Set Trigger
3	3.316	0.020	0.00	0.029	0.047		Set Trigger
4	3.368	0.019	0.00	0.029	0.045		Set Trigger
5	3.310	0.019	0.00	0.029	0.046		Set Trigger

A-3.30

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



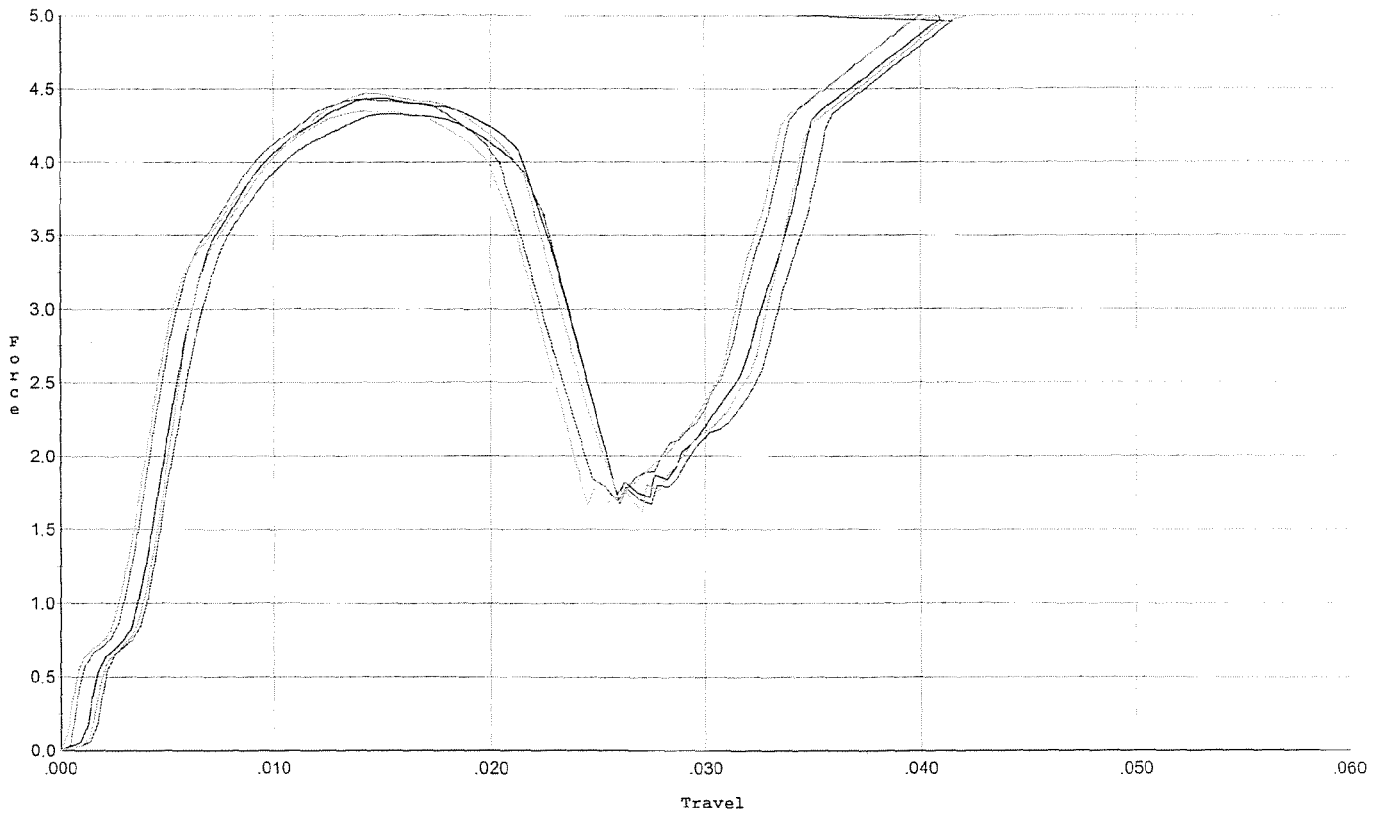
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.360	0.022	0.00	0.022	0.065		Set Trigger
2	4.178	0.021	0.00	0.025	0.063		Set Trigger
3	4.291	0.021	0.00	0.025	0.062		Set Trigger
4	4.297	0.022	0.00	0.025	0.066		Set Trigger
5	4.193	0.021	0.00	0.026	0.062		Set Trigger

A-426

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



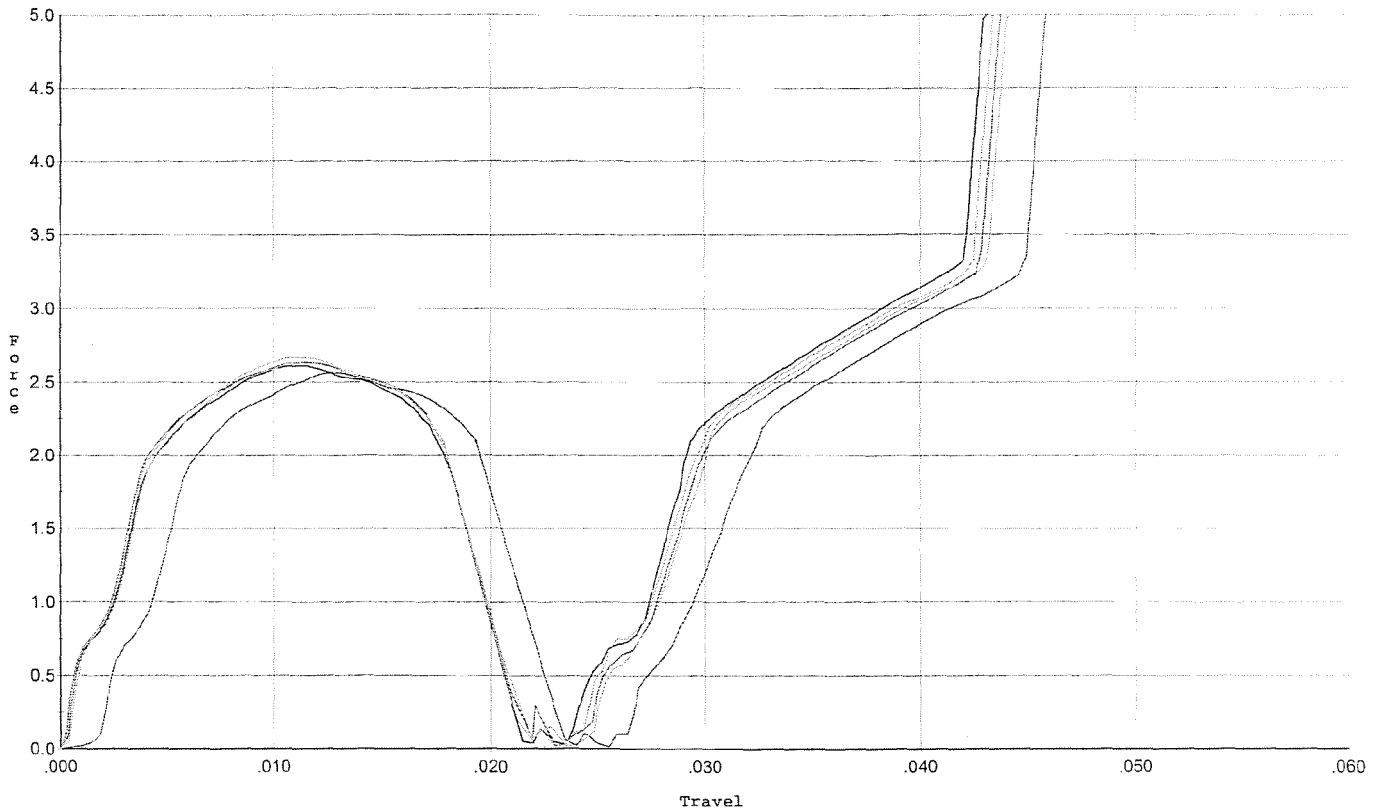
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.329	0.022	0.00	0.026	0.066		Set Trigger
2	4.434	0.023	0.00	0.021	0.069		Set Trigger
3	4.425	0.020	0.00	0.025	0.063		Set Trigger
4	4.350	0.021	0.00	0.025	0.064		Set Trigger
5	4.470	0.022	0.00	0.024	0.065		Set Trigger

A-4.40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



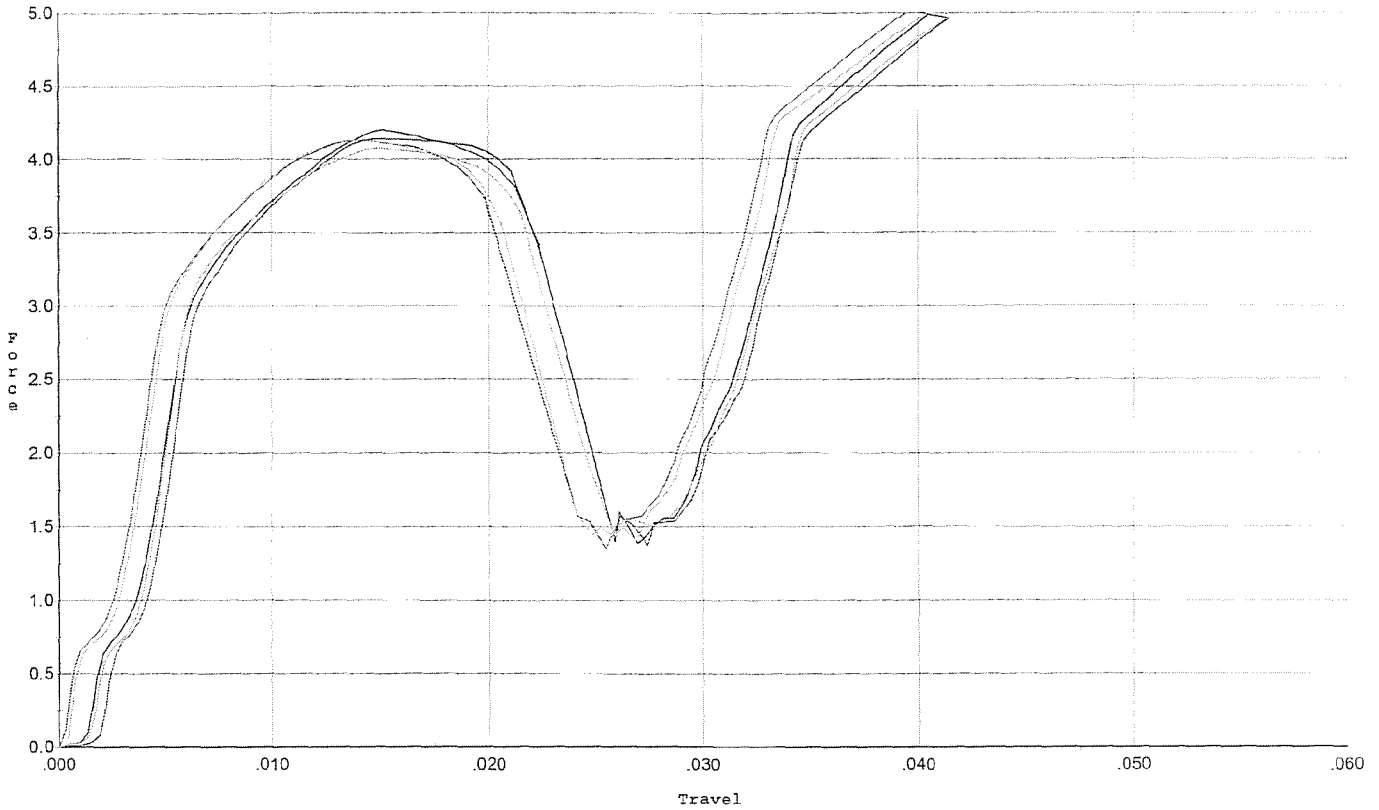
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.019	0.00	0.031	0.034		Set Trigger
2	2.609	0.018	0.00	0.029	0.035		Set Trigger
3	2.636	0.018	0.00	0.030	0.035		Set Trigger
4	2.671	0.018	0.00	0.029	0.035		Set Trigger
5	2.640	0.018	0.00	0.030	0.035		Set Trigger

A-2-62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.137	0.022	0.00	0.026	0.062		Set Trigger
2	4.199	0.022	0.00	0.022	0.064		Set Trigger
3	4.128	0.020	0.00	0.026	0.058		Set Trigger
4	4.134	0.021	0.00	0.026	0.060		Set Trigger
5	4.072	0.021	0.00	0.026	0.060		Set Trigger

A 4-13