

67684-5869

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



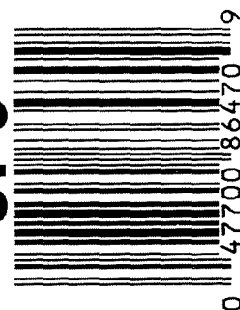
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6845869

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6845869

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SP
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SP
460	CHECK HEADSPACE		4-3-09	SP
470	DIS-ASSEMBLE ACTION		4-3-09	SP
472	SERIALIZE BOLT HANDLE		4-6-09	RT
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION		4/8/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	BA
542	APPLY COATINGS (BARREL ACTION)		4-8-09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-4-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

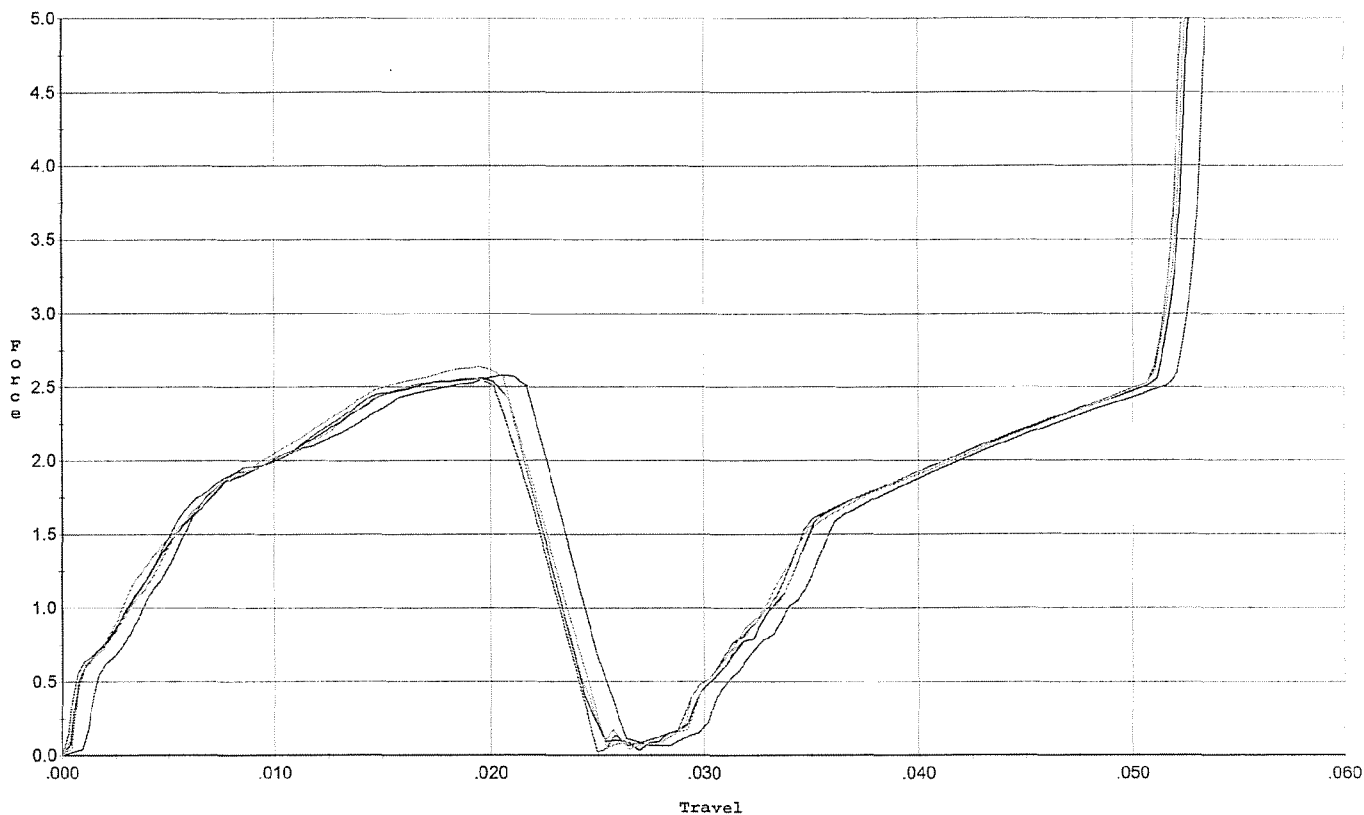
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.0</u>	<u>2.0</u>	<u>2.0</u>	5-13-09	L.P.D.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	5-13-09	L.P.D.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	5-13-09	L.P.D.		
	J) ASSEMBLE STOCK					401	RTZ		
	K) ASSEMBLE SWIVEL STUDS					5-13-09	L.P.D.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>		FAIL	5-7-09	RTZ		
			<u>PASS</u>		FAIL				
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					5-7-09	TAR		
670	FINAL INSPECTION A) HEADSPACE					5-13-09	L.P.D.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>242</u>	<u>264</u>	<u>258</u>	<u>262</u>	<u>259</u>	5-7-09	RP
	C) FUNCTION					5-13-09	L.P.D.		
690	PACK					7/23/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



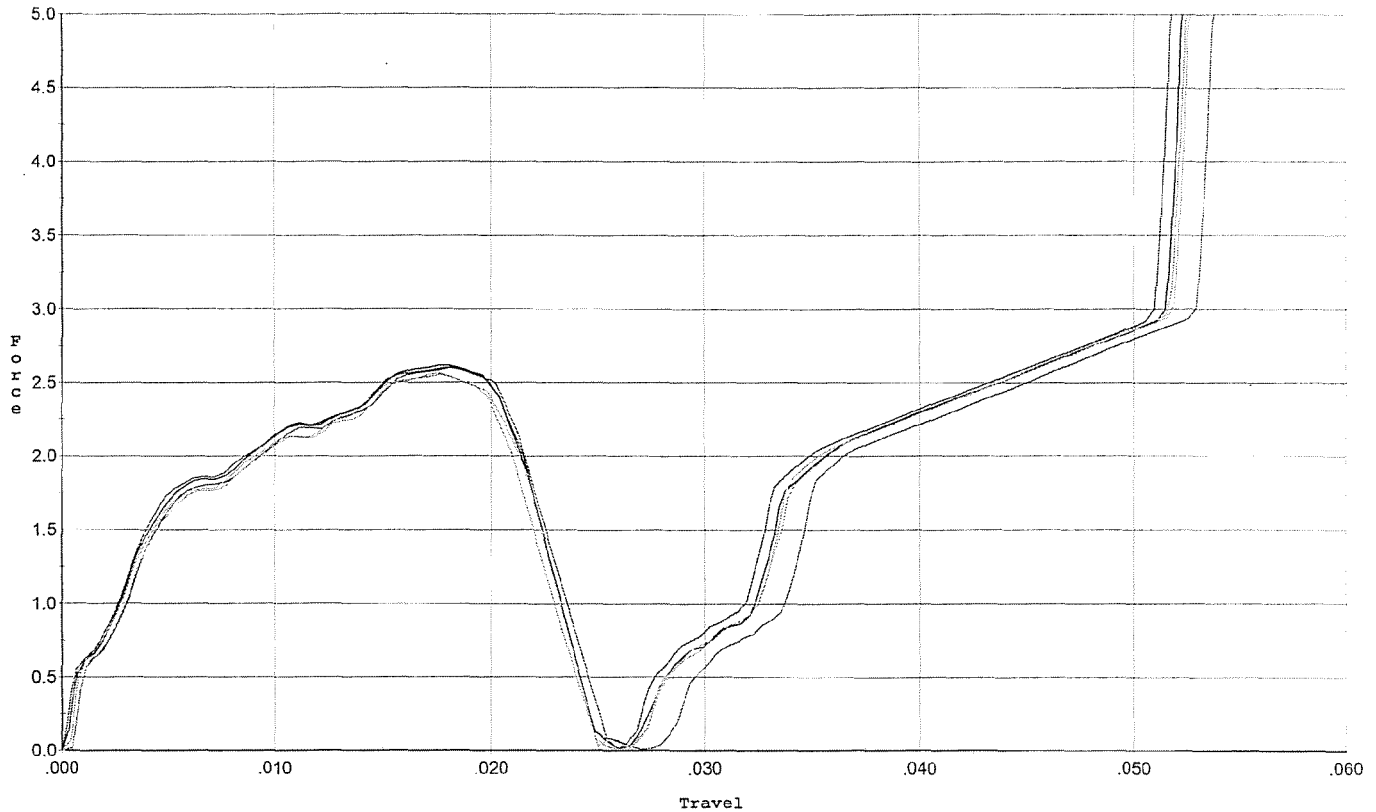
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.579	0.022	0.00	0.035	0.038		Set Trigger
2	2.562	0.021	0.00	0.036	0.037		Set Trigger
3	2.554	0.022	0.00	0.035	0.039		Set Trigger
4	2.561	0.021	0.00	0.035	0.037		Set Trigger
5	2.640	0.021	0.00	0.035	0.038		Set Trigger

Aug 257

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



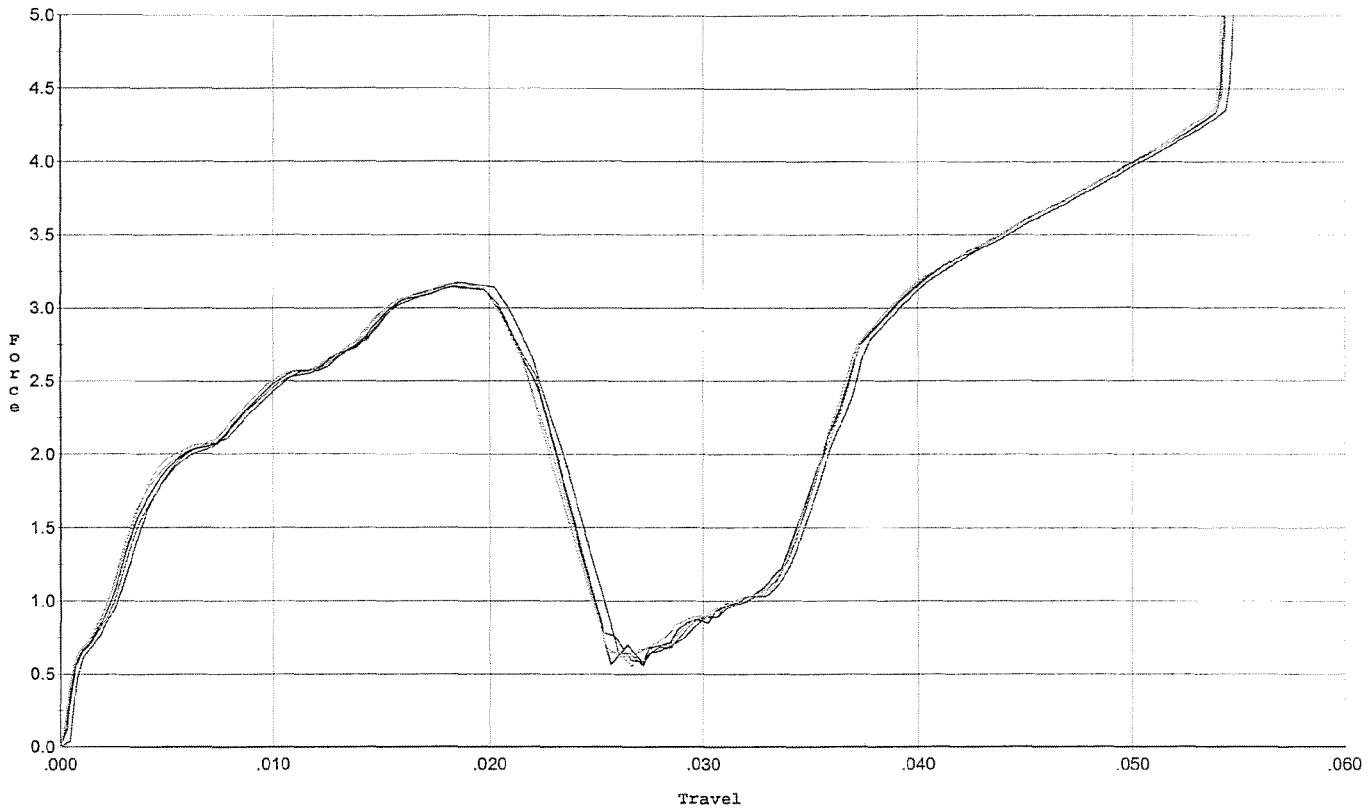
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.021	0.00	0.034	0.040		Set Trigger
2	2.618	0.022	0.00	0.035	0.040		Set Trigger
3	2.601	0.021	0.00	0.036	0.039		Set Trigger
4	2.558	0.022	0.00	0.035	0.039		Set Trigger
5	2.568	0.021	0.00	0.035	0.038		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



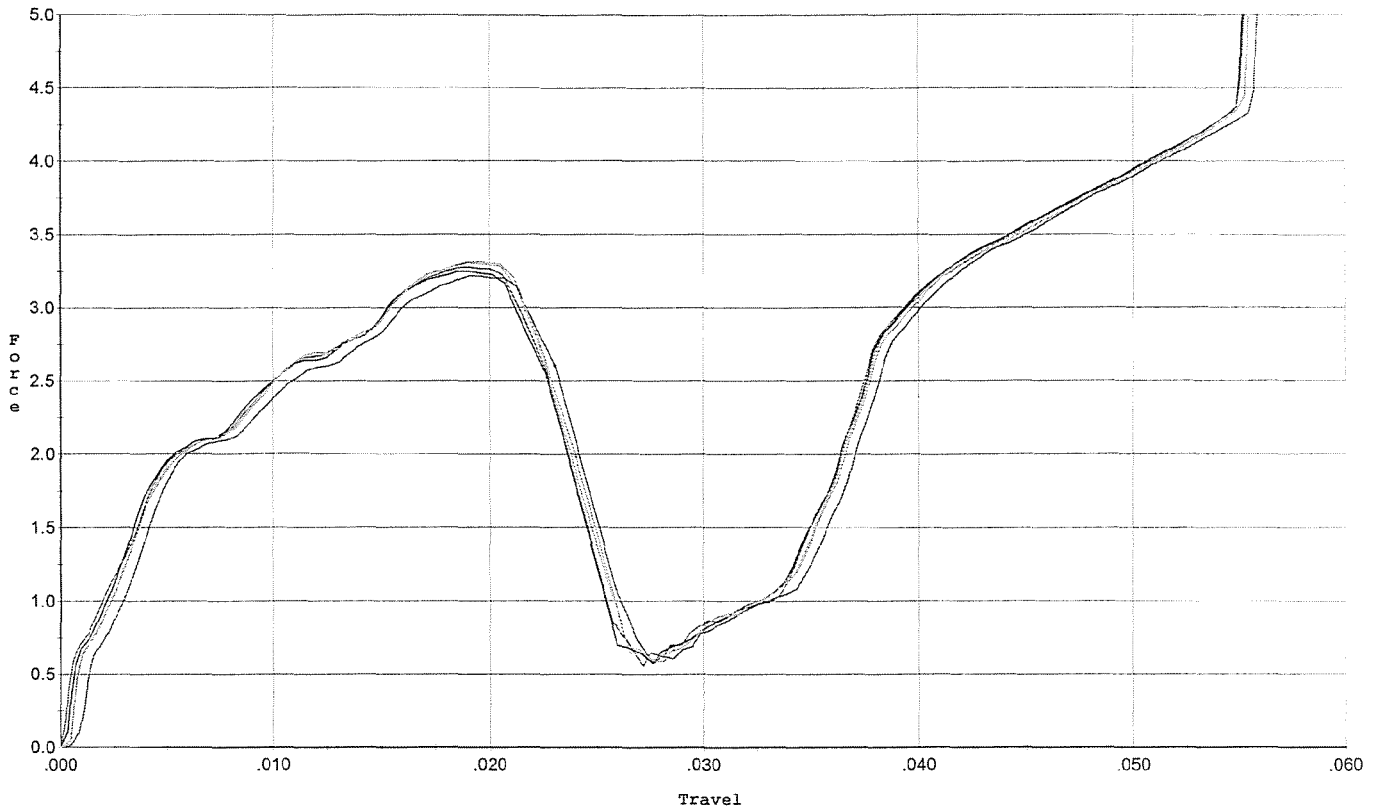
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.176	0.024	0.00	0.035	0.051		Set Trigger
2	3.143	0.022	0.00	0.035	0.048		Set Trigger
3	3.150	0.022	0.00	0.035	0.048		Set Trigger
4	3.152	0.021	0.00	0.036	0.047		Set Trigger
5	3.167	0.023	0.00	0.035	0.050		Set Trigger

Aug 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



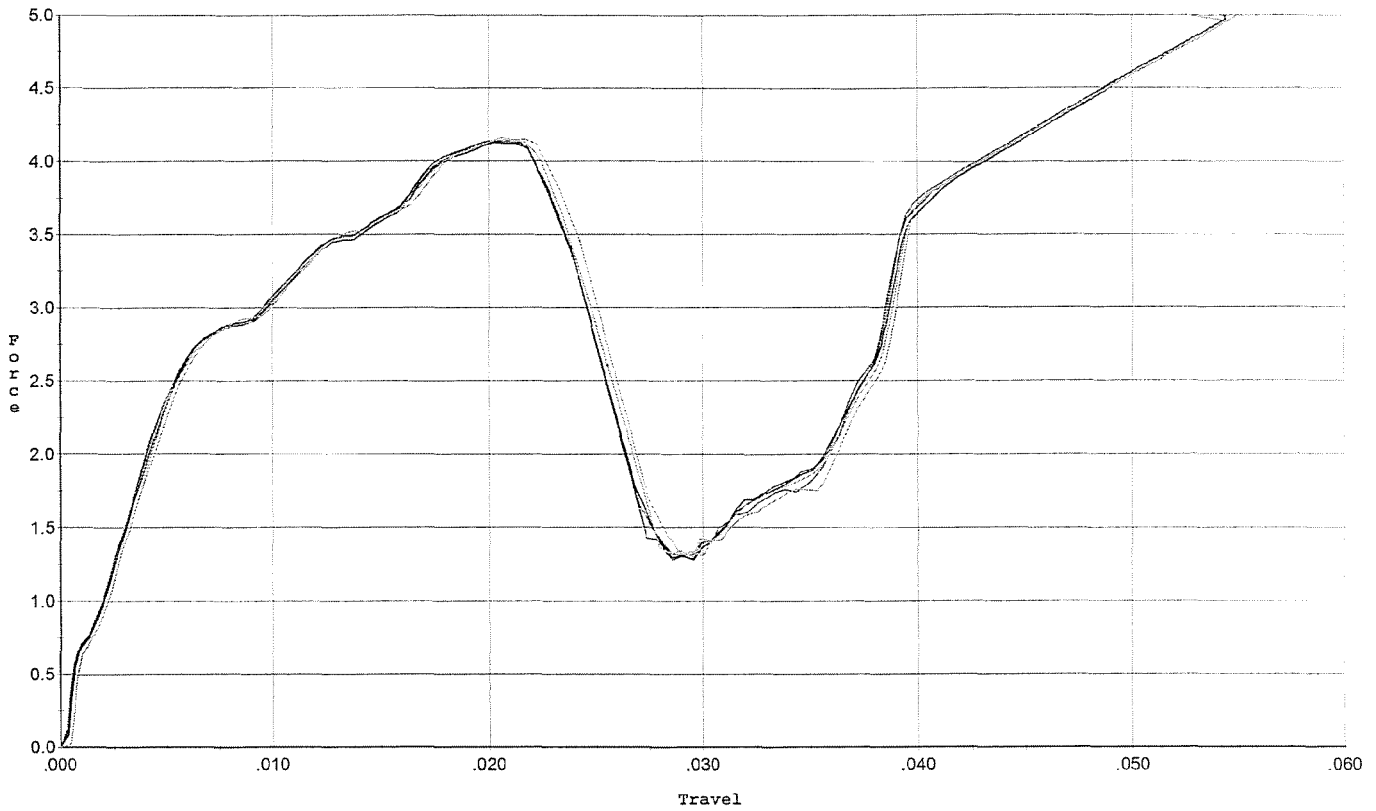
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.023	0.00	0.036	0.050		Set Trigger
2	3.250	0.023	0.00	0.036	0.051		Set Trigger
3	3.279	0.023	0.00	0.036	0.051		Set Trigger
4	3.304	0.022	0.00	0.036	0.050		Set Trigger
5	3.317	0.024	0.00	0.036	0.054		Set Trigger

Avg 3.27

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



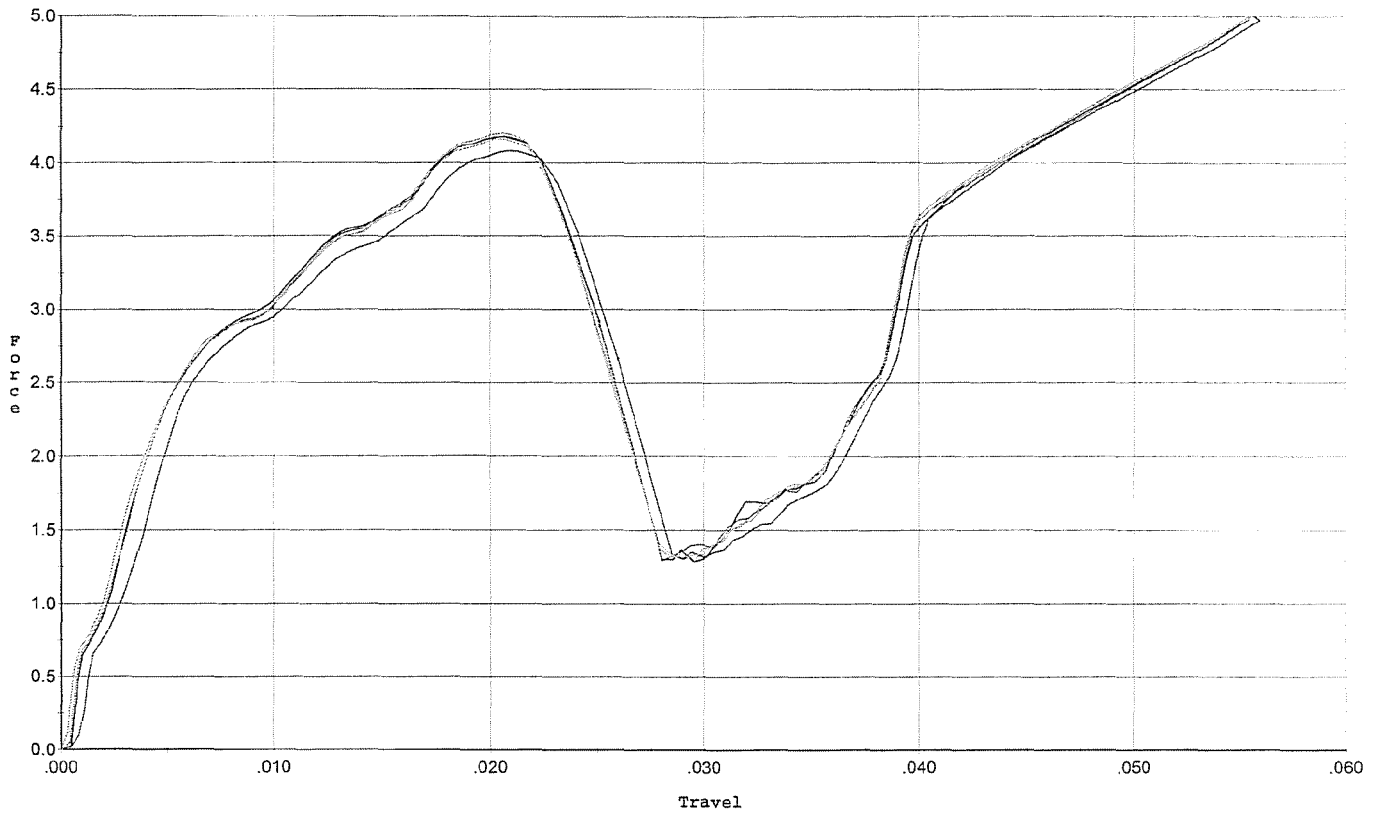
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.143	0.024	0.00	0.034	0.067		Set Trigger
2	4.126	0.024	0.00	0.034	0.067		Set Trigger
3	4.131	0.024	0.00	0.034	0.067		Set Trigger
4	4.146	0.026	0.00	0.034	0.071		Set Trigger
5	4.161	0.024	0.00	0.034	0.068		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



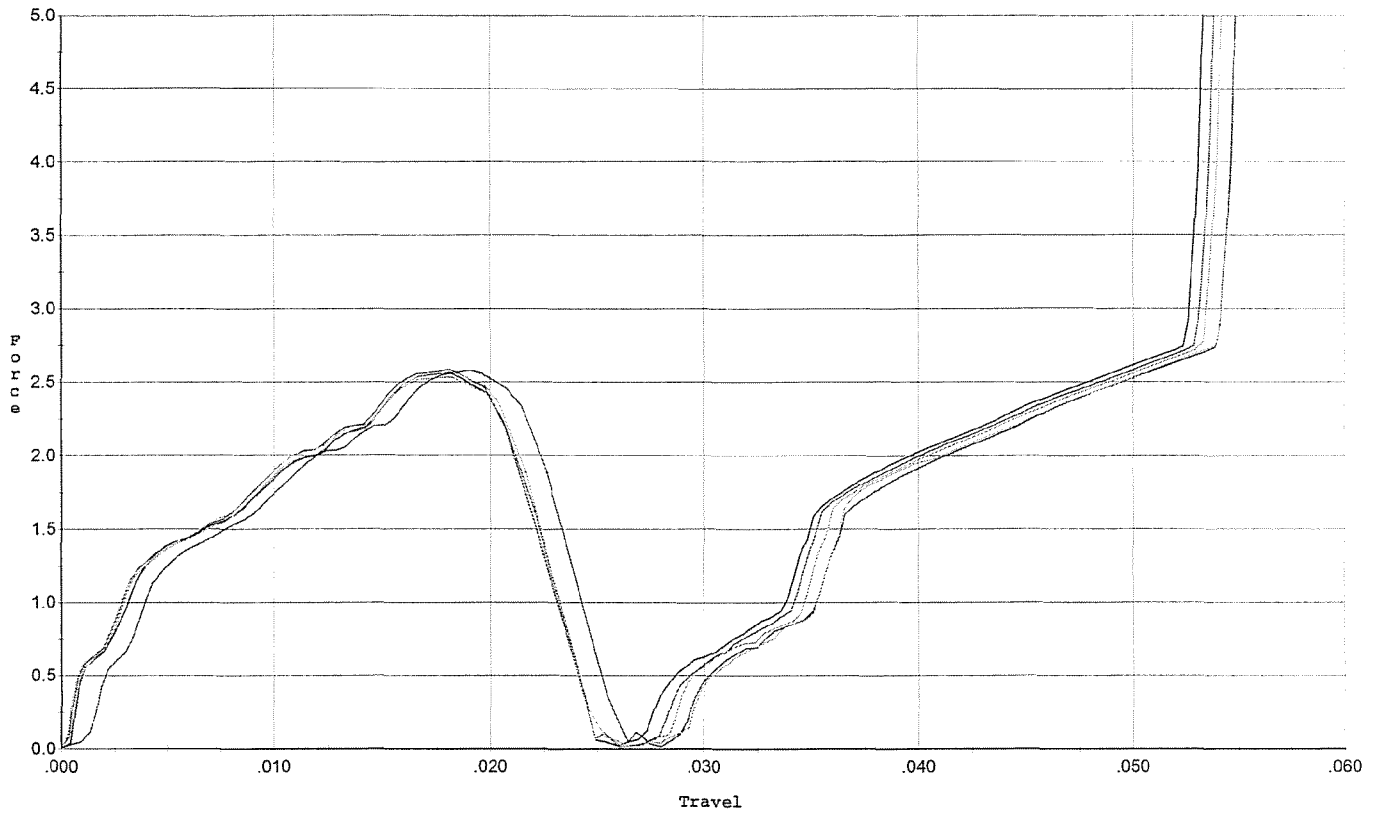
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.082	0.026	0.00	0.034	0.070		Set Trigger
2	4.179	0.025	0.00	0.034	0.071		Set Trigger
3	4.180	0.025	0.00	0.034	0.071		Set Trigger
4	4.163	0.024	0.00	0.034	0.067		Set Trigger
5	4.204	0.026	0.00	0.034	0.072		Set Trigger

Aug 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



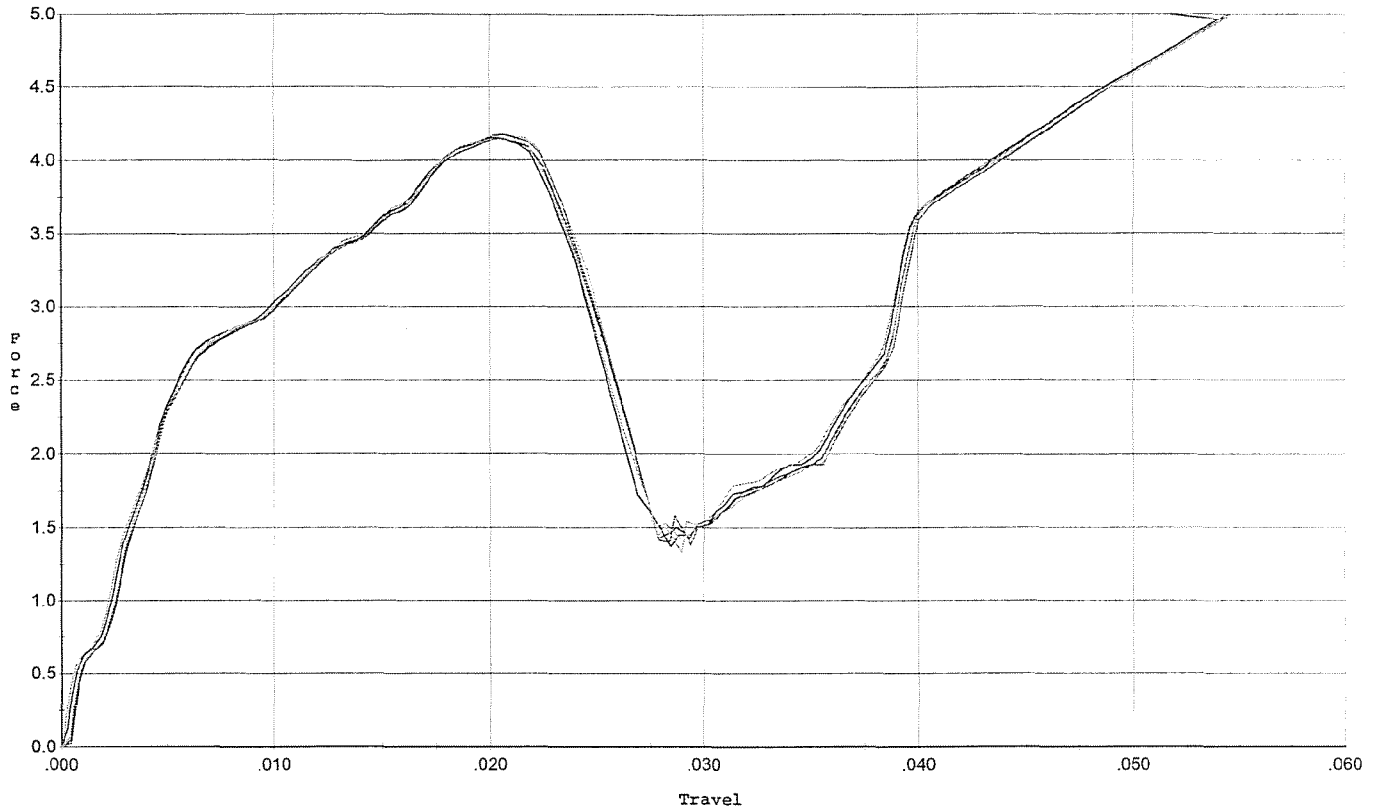
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.579	0.023	0.00	0.037	0.037		Set Trigger
2	2.564	0.022	0.00	0.036	0.037		Set Trigger
3	2.585	0.022	0.00	0.036	0.038		Set Trigger
4	2.570	0.022	0.00	0.037	0.037		Set Trigger
5	2.535	0.022	0.00	0.037	0.037		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.025	0.00	0.033	0.070		Set Trigger
2	4.155	0.024	0.00	0.033	0.067		Set Trigger
3	4.175	0.025	0.00	0.033	0.069		Set Trigger
4	4.180	0.025	0.00	0.033	0.068		Set Trigger
5	4.151	0.024	0.00	0.033	0.066		Set Trigger

Aug 4.16