

67684-5870

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

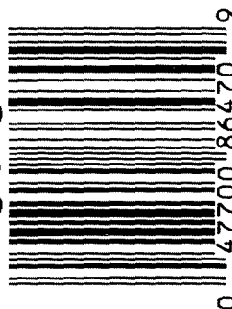
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845870

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6845870

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	RPD
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	RPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	4-24-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	mm
540	APPLY COATINGS (BARREL ACTION)		5/7	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-8-09	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

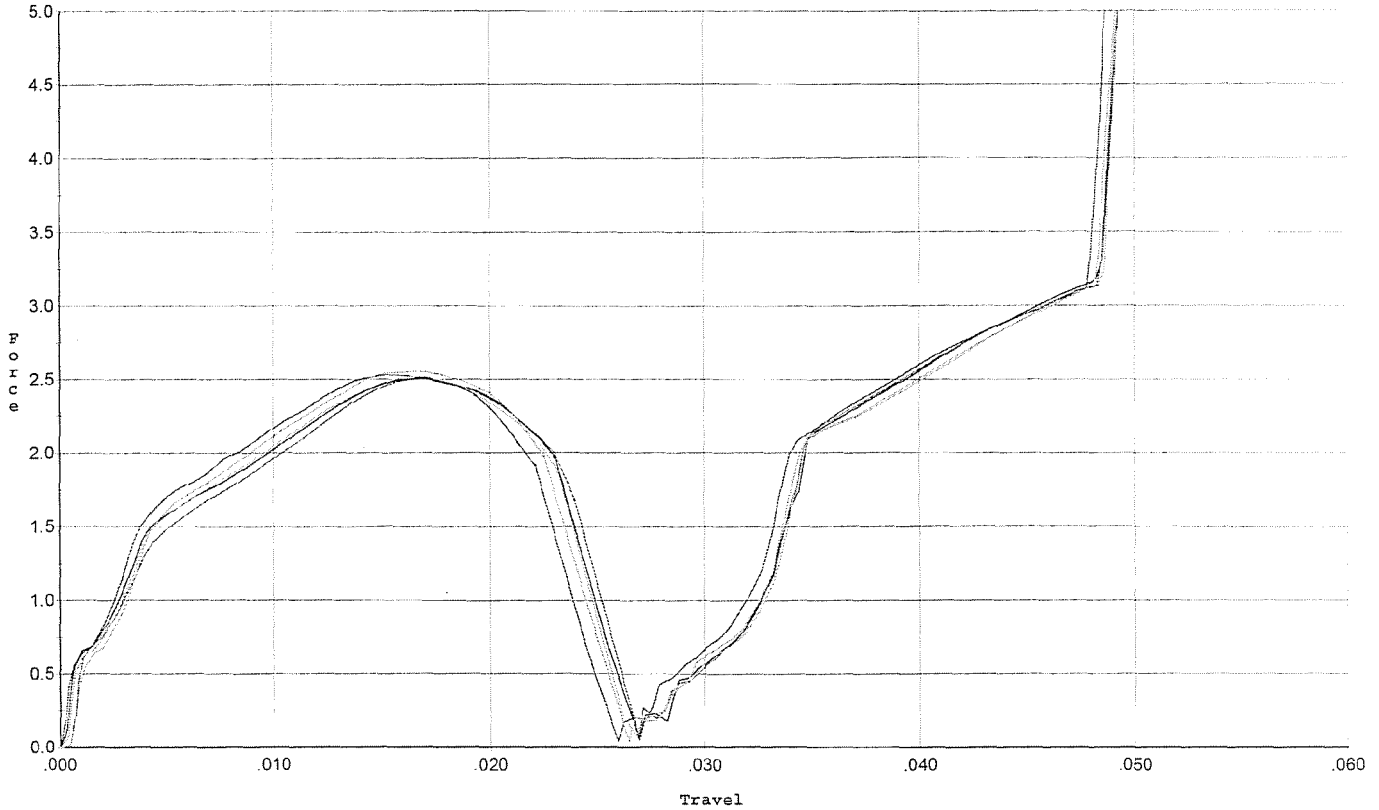
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.0</u> <u>2.0</u> <u>2.0</u>	5-13-09	L.P.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	5-13-09	L.P.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.026</u> <u>.026</u>	5-13-09	L.P.D.
	J) ASSEMBLE STOCK		5-8-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		5-13-09	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	5/12/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-12-09	WN
670	FINAL INSPECTION A) HEADSPACE		5-13-09	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.57</u> <u>2.72</u> <u>2.77</u> <u>2.71</u>	5-13-09	WN
	C) FUNCTION		5-13-09	L.P.D.
690	PACK		7/23/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



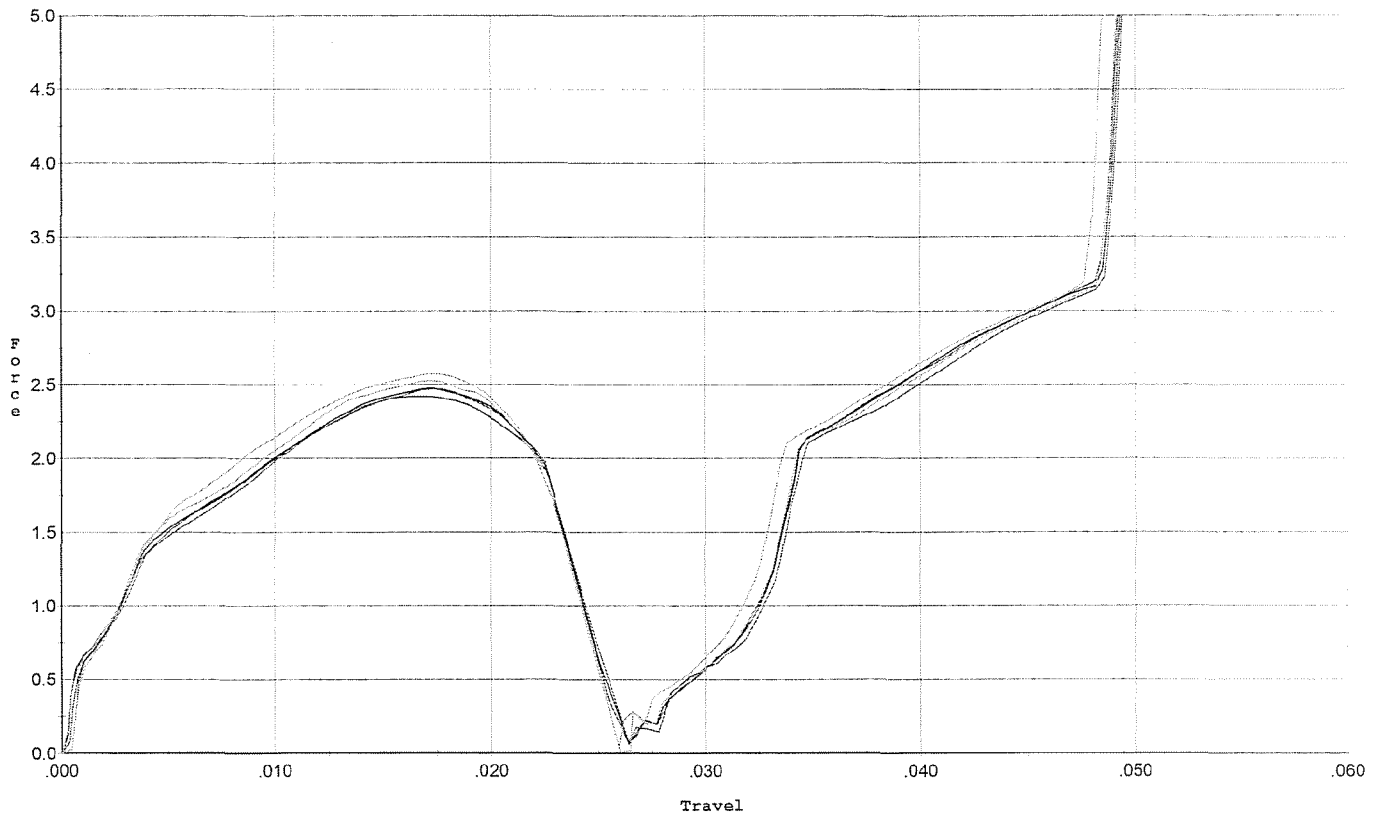
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.022	0.00	0.032	0.041		Set Trigger
2	2.506	0.023	0.00	0.032	0.042		Set Trigger
3	2.501	0.024	0.00	0.031	0.043		Set Trigger
4	2.519	0.023	0.00	0.032	0.042		Set Trigger
5	2.555	0.022	0.00	0.032	0.041		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



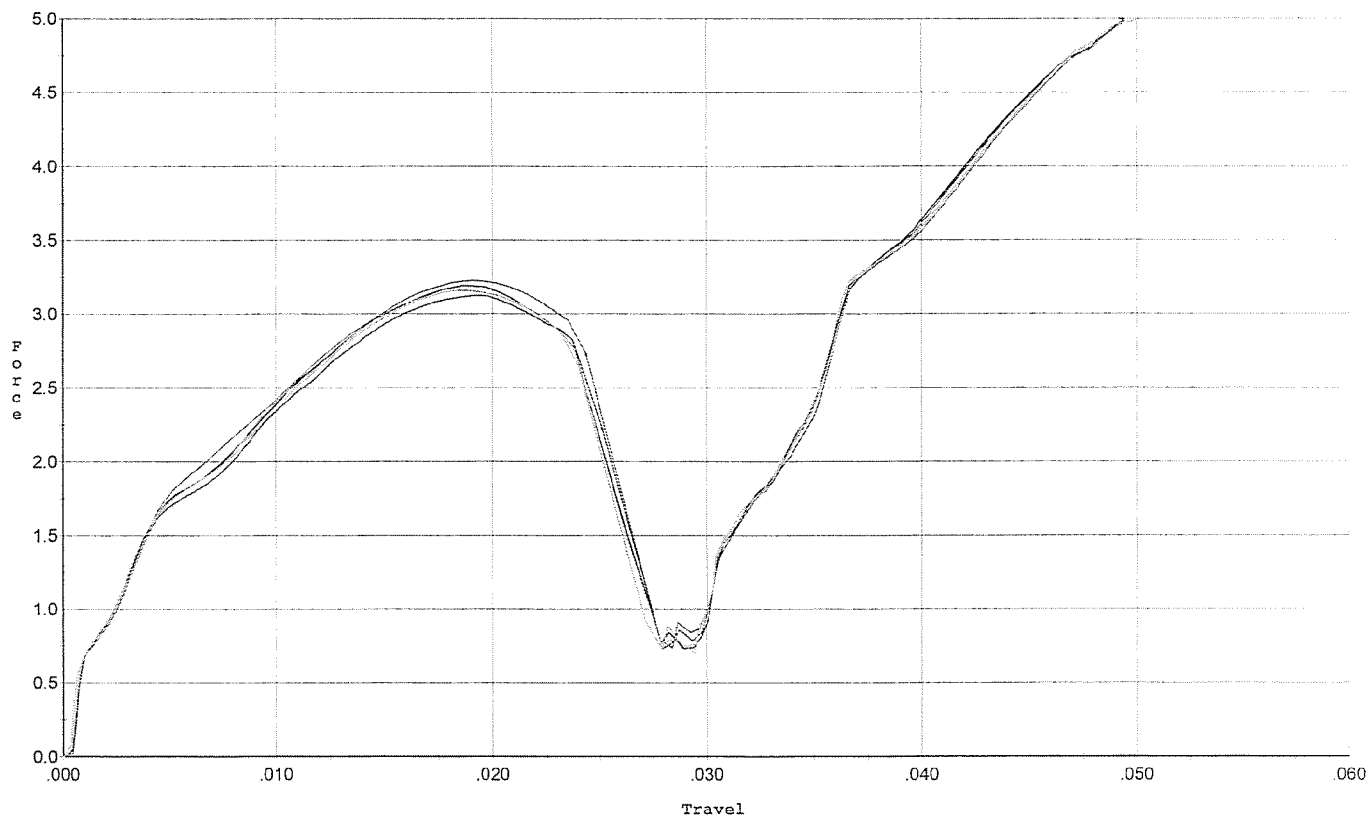
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.023	0.00	0.032	0.040		Set Trigger
2	2.477	0.023	0.00	0.032	0.040		Set Trigger
3	2.468	0.022	0.00	0.032	0.040		Set Trigger
4	2.528	0.023	0.00	0.032	0.042		Set Trigger
5	2.574	0.023	0.00	0.031	0.042		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



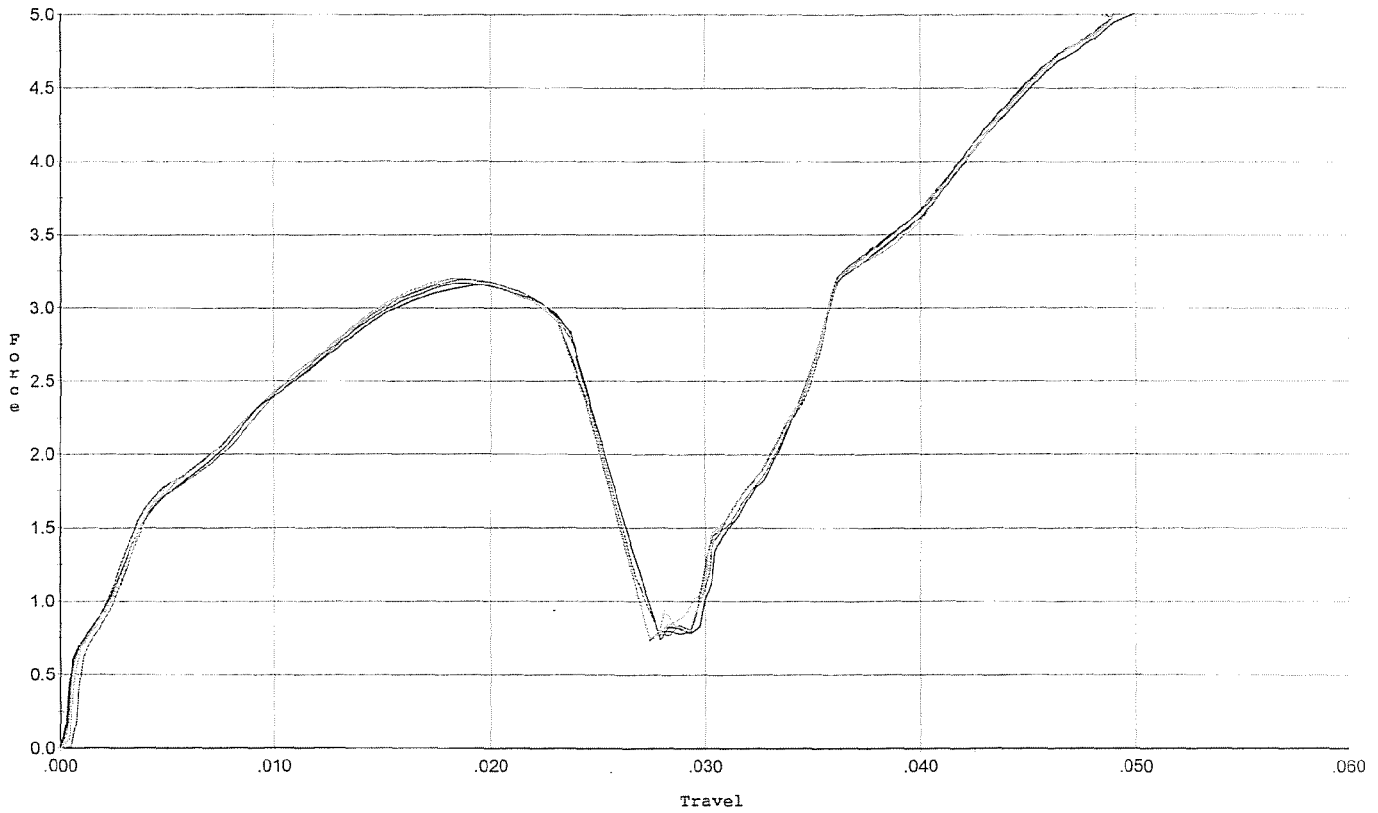
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.124	0.025	0.00	0.030	0.055		Set Trigger
2	3.192	0.024	0.00	0.030	0.053		Set Trigger
3	3.226	0.024	0.00	0.030	0.055		Set Trigger
4	3.162	0.024	0.00	0.030	0.053		Set Trigger
5	3.158	0.024	0.00	0.030	0.053		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



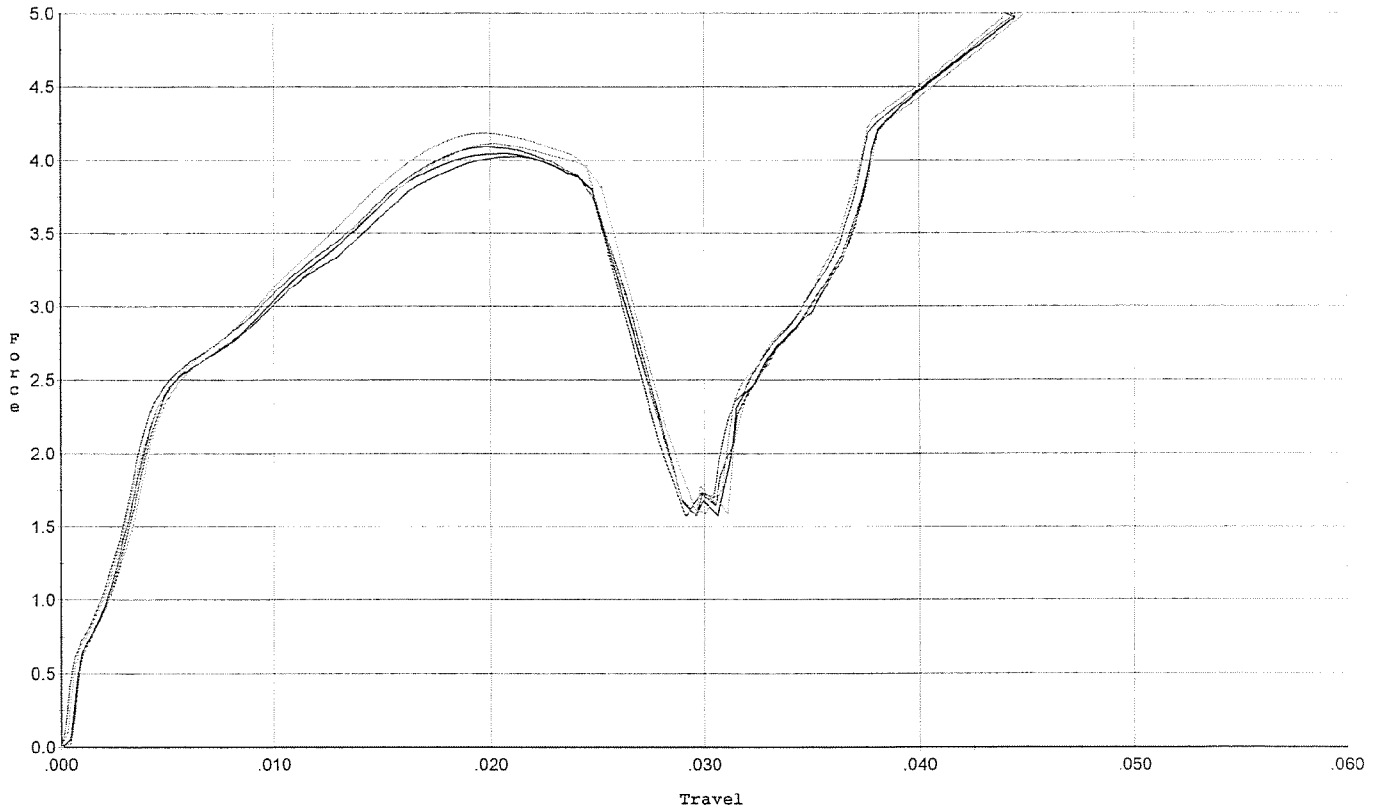
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.169	0.024	0.00	0.030	0.055		Set Trigger
2	3.158	0.024	0.00	0.030	0.053		Set Trigger
3	3.194	0.024	0.00	0.030	0.053		Set Trigger
4	3.201	0.025	0.00	0.030	0.055		Set Trigger
5	3.203	0.024	0.00	0.030	0.055		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



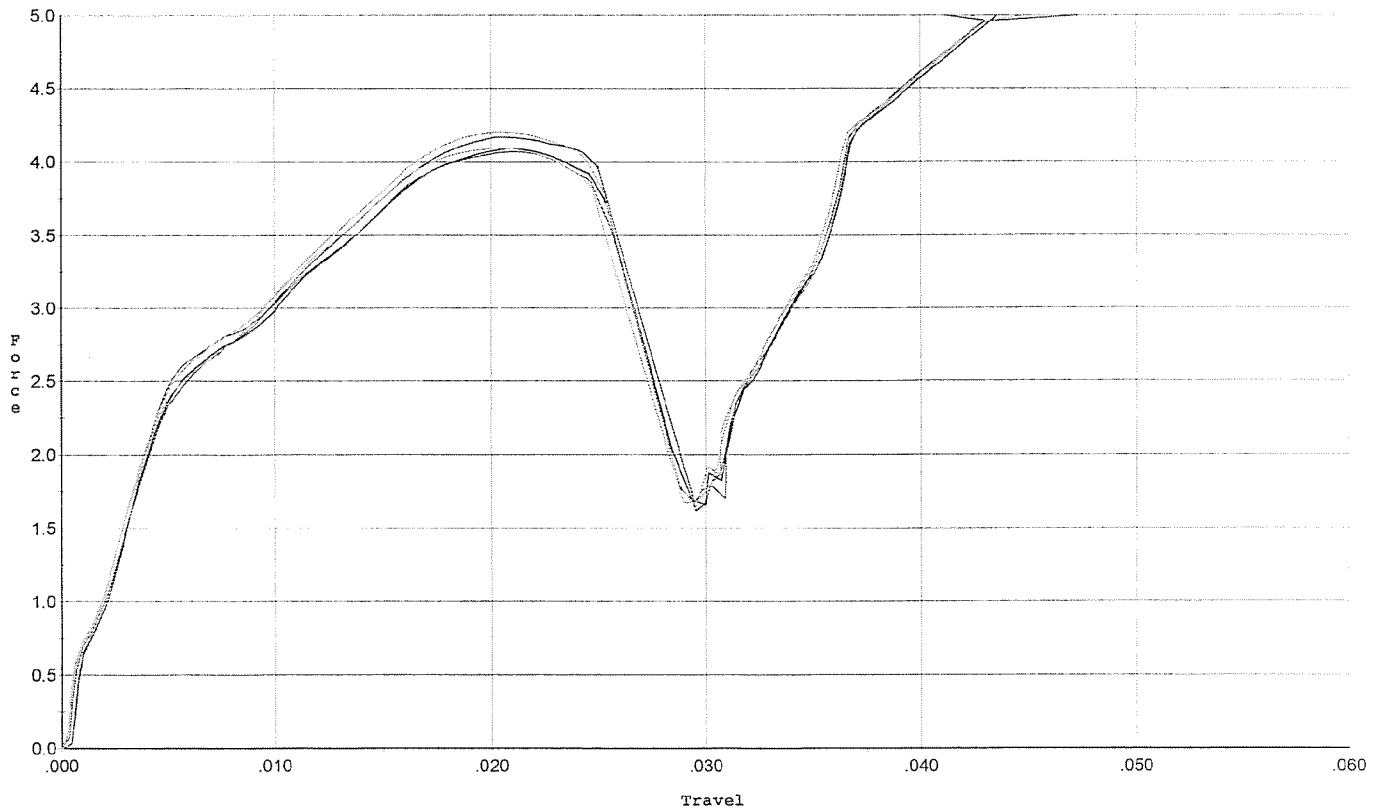
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.026	0.026	0.00	0.024	0.074		Set Trigger
2	4.046	0.025	0.00	0.024	0.071		Set Trigger
3	4.094	0.025	0.00	0.024	0.072		Set Trigger
4	4.114	0.025	0.00	0.023	0.072		Set Trigger
5	4.185	0.024	0.00	0.023	0.072		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 4/29/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



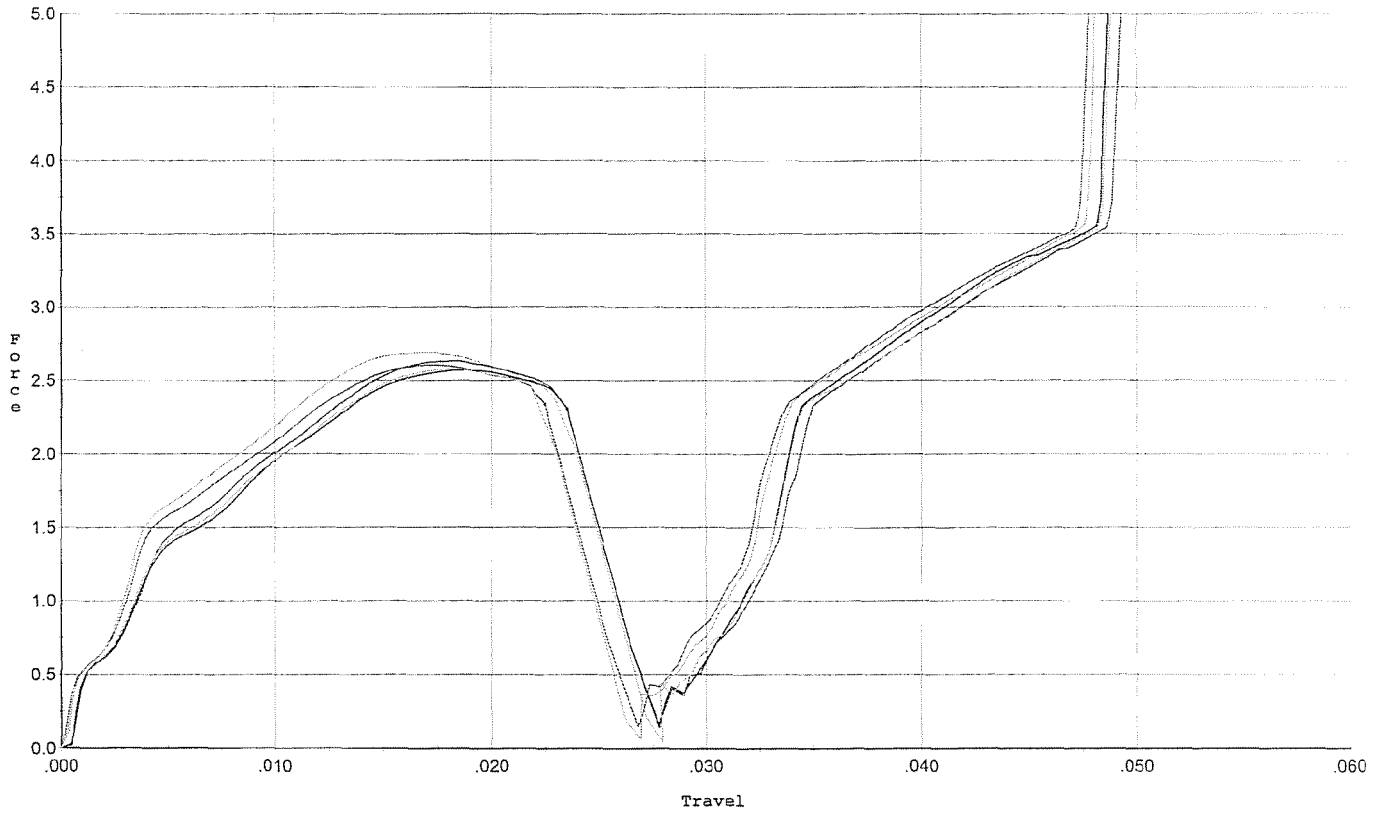
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.167	0.025	0.00	0.022	0.073		Set Trigger
2	4.091	0.025	0.00	0.022	0.073		Set Trigger
3	4.068	0.026	0.00	0.022	0.074		Set Trigger
4	4.093	0.025	0.00	0.022	0.072		Set Trigger
5	4.202	0.025	0.00	0.022	0.074		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



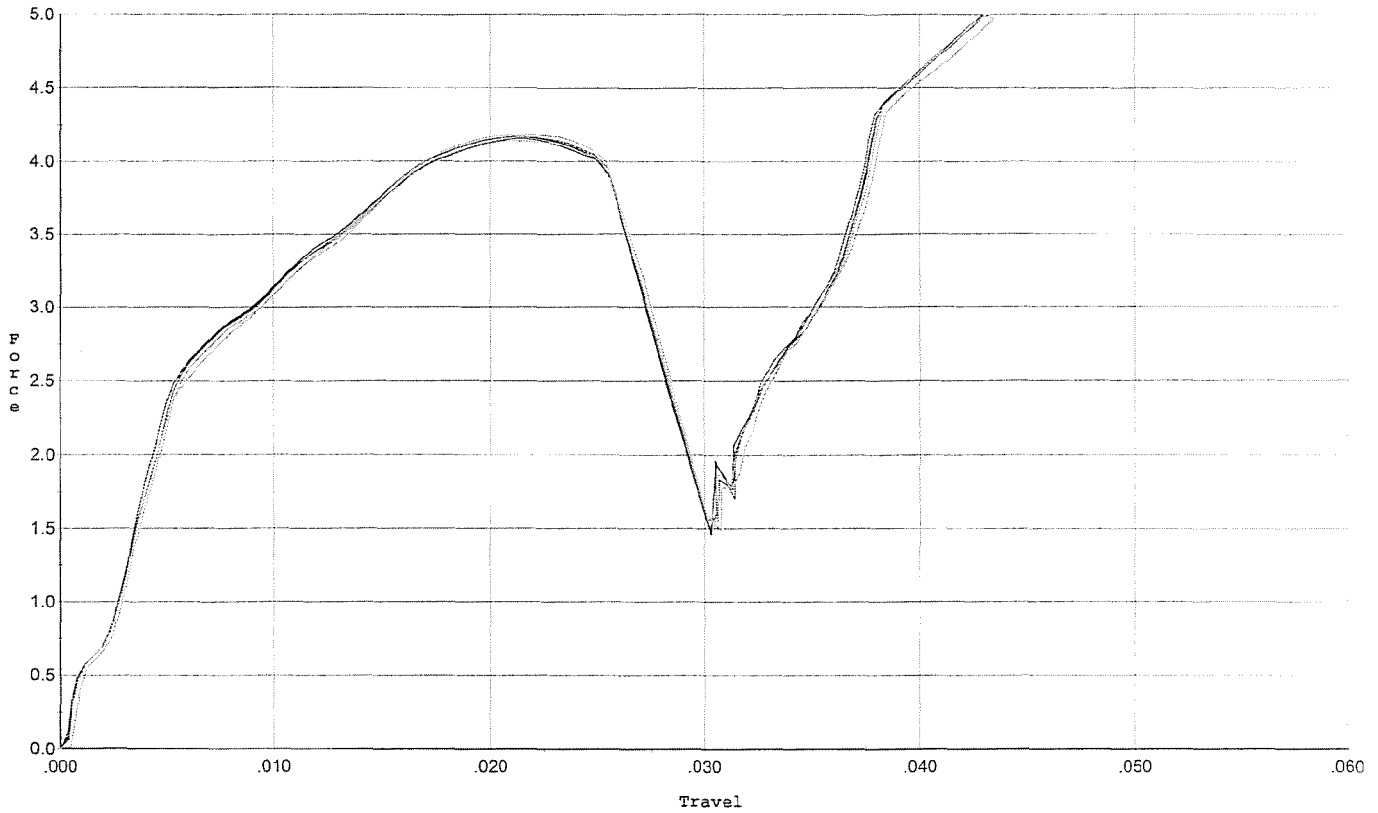
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.023	0.00	0.031	0.044		Set Trigger
2	2.567	0.023	0.00	0.030	0.043		Set Trigger
3	2.604	0.022	0.00	0.030	0.042		Set Trigger
4	2.580	0.024	0.00	0.030	0.044		Set Trigger
5	2.693	0.023	0.00	0.030	0.044		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/29/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.156	0.026	0.00	0.022	0.075		Set Trigger
2	4.171	0.026	0.00	0.022	0.075		Set Trigger
3	4.169	0.028	0.00	0.021	0.081		Set Trigger
4	4.142	0.028	0.00	0.021	0.080		Set Trigger
5	4.183	0.027	0.00	0.022	0.079		Set Trigger

Avg 4.16