

G6845874

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



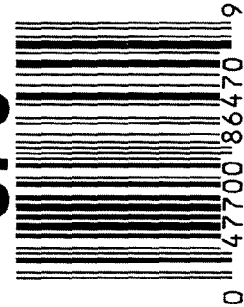
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6845874

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6845874

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SPD
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	SPD
470	DIS-ASSEMBLE ACTION		4-16-09	SPD
472	SERIALIZE BOLT HANDLE		4-17-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR (KS)	4-18-09	(B)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4-21-09	CS
540	APPLY COATINGS (BARREL ACTION)		4-29	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-29-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

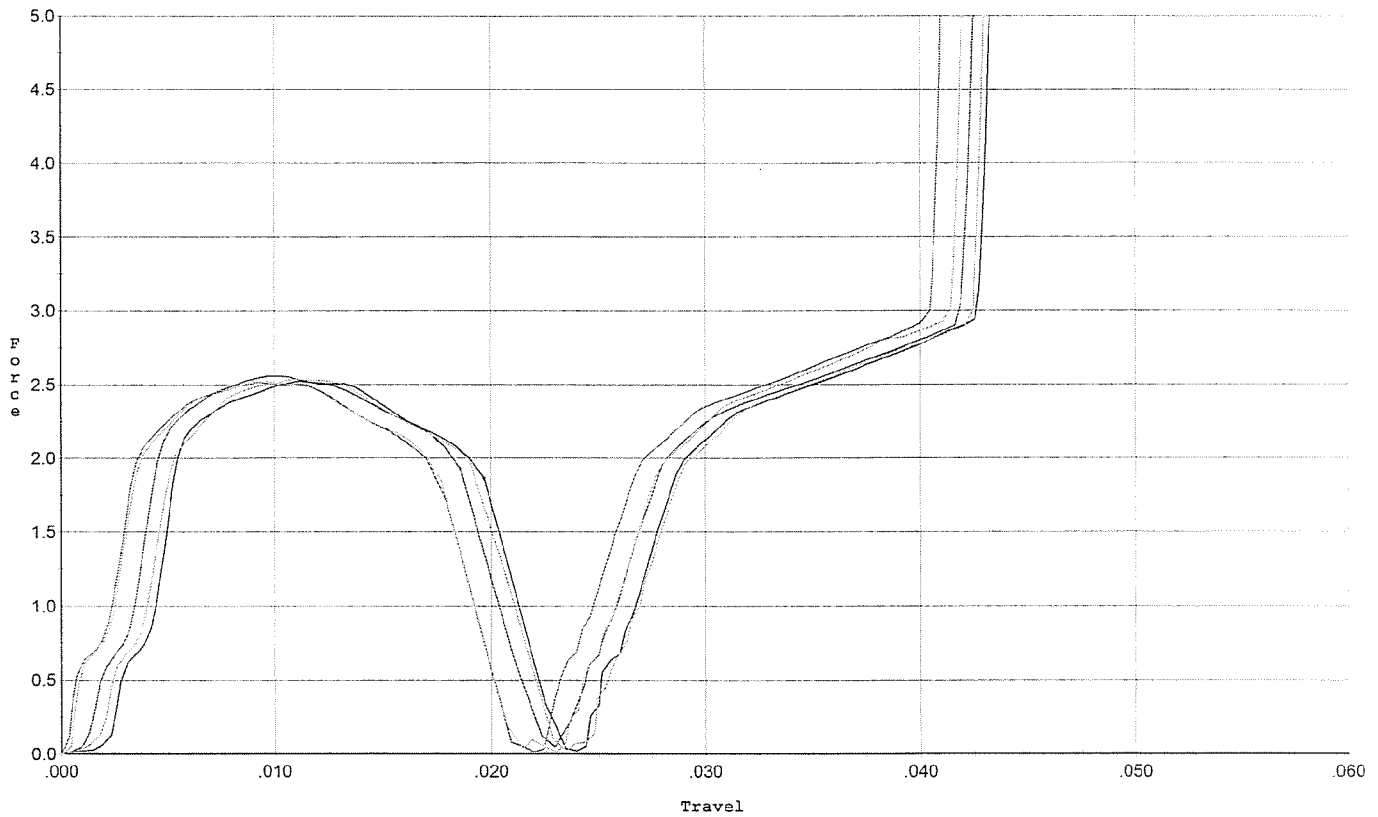
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>48</u>	5-12-09	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	5-12-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	5-12-09	LJ
	J) ASSEMBLE STOCK		4-29-09	LP
	K) ASSEMBLE SWIVEL STUDS		5-12-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-1-09	WZ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-1-09	TGR
670	FINAL INSPECTION A) HEADSPACE		5-12-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.38</u> <u>2.44</u> <u>2.36</u> <u>2.42</u>	5-7-09	RP
	C) FUNCTION		5-12-09	LJ
690	PACK		7/7/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



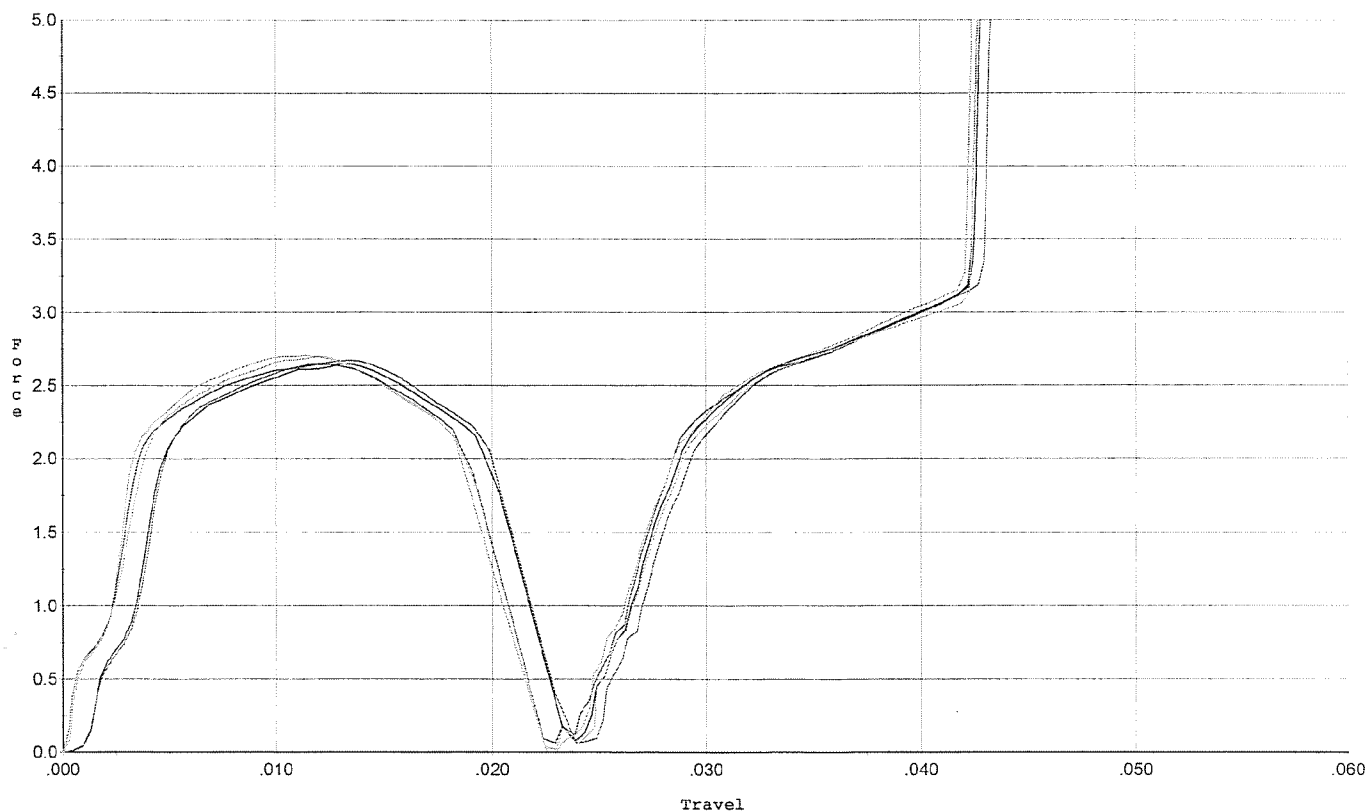
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.019	0.00	0.028	0.034		Set Trigger
2	2.523	0.020	0.00	0.028	0.034		Set Trigger
3	2.514	0.018	0.00	0.027	0.034		Set Trigger
4	2.522	0.018	0.00	0.028	0.033		Set Trigger
5	2.540	0.021	0.00	0.028	0.036		Set Trigger

A.2-53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



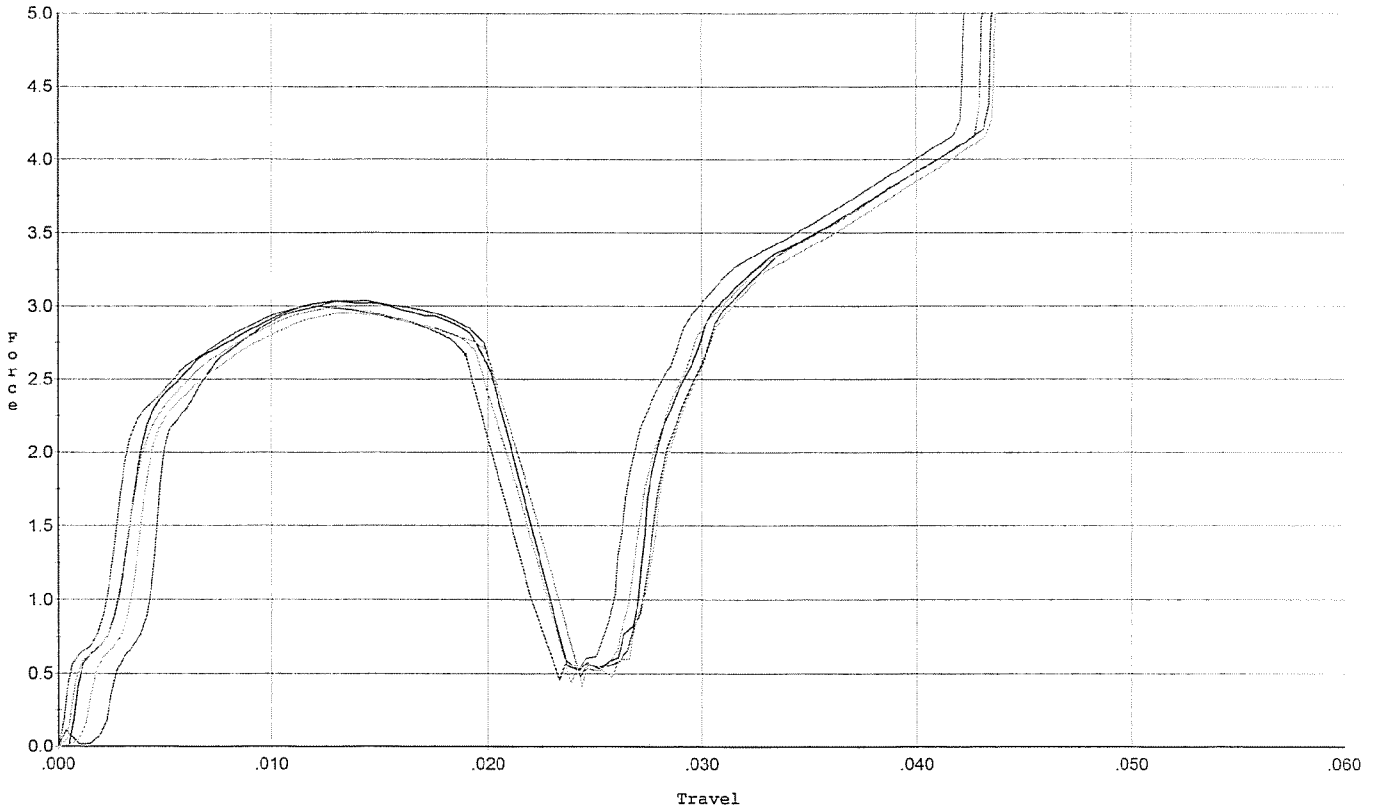
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.645	0.019	0.00	0.028	0.039		Set Trigger
2	2.645	0.020	0.00	0.027	0.039		Set Trigger
3	2.670	0.020	0.00	0.028	0.038		Set Trigger
4	2.696	0.019	0.00	0.028	0.039		Set Trigger
5	2.704	0.018	0.00	0.028	0.038		Set Trigger

A.2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



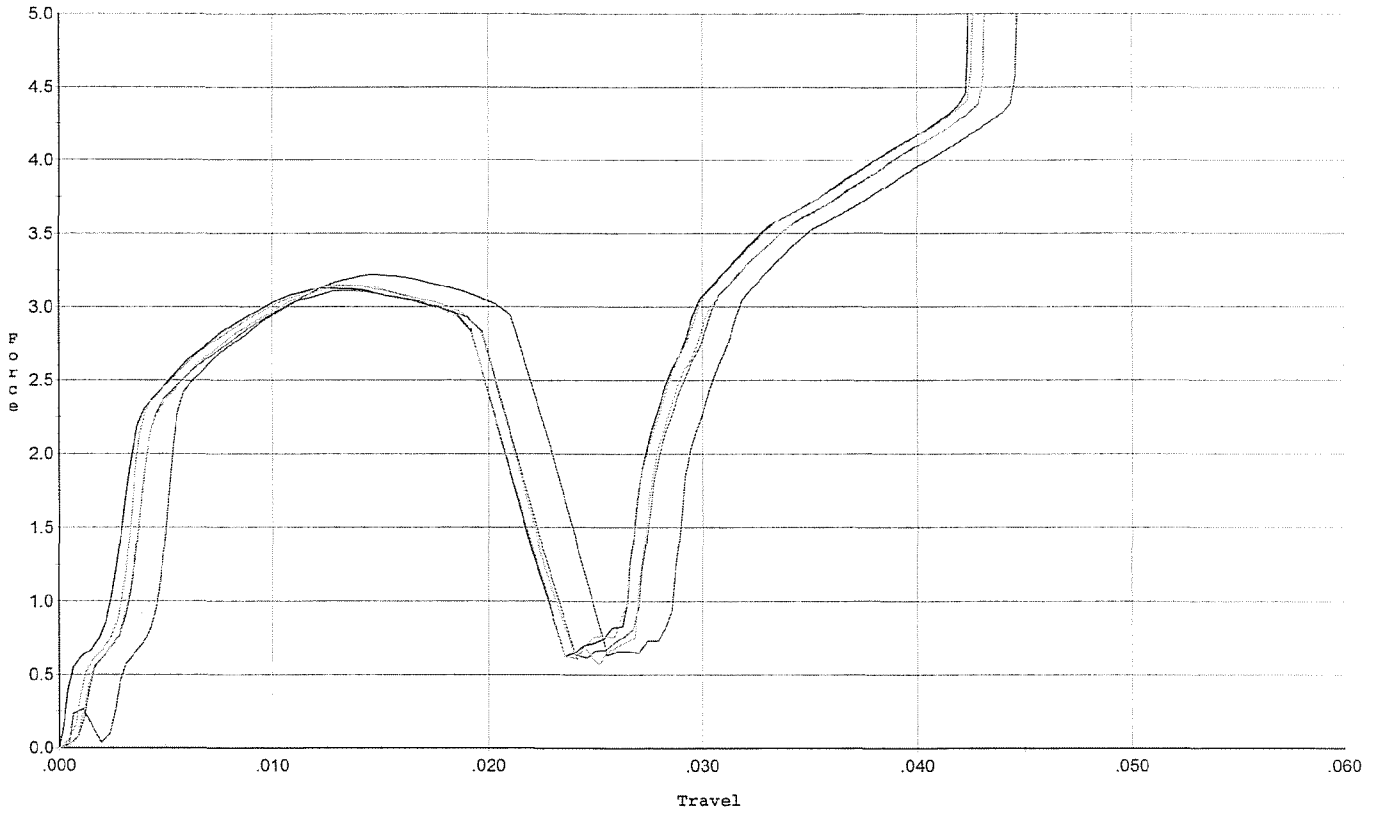
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.036	0.022	0.002	0.027	0.046		Set Trigger
2	3.034	0.020	0.00	0.027	0.046		Set Trigger
3	3.000	0.019	0.00	0.026	0.043		Set Trigger
4	2.953	0.022	0.00	0.027	0.047		Set Trigger
5	2.993	0.021	0.00	0.027	0.047		Set Trigger

A.3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



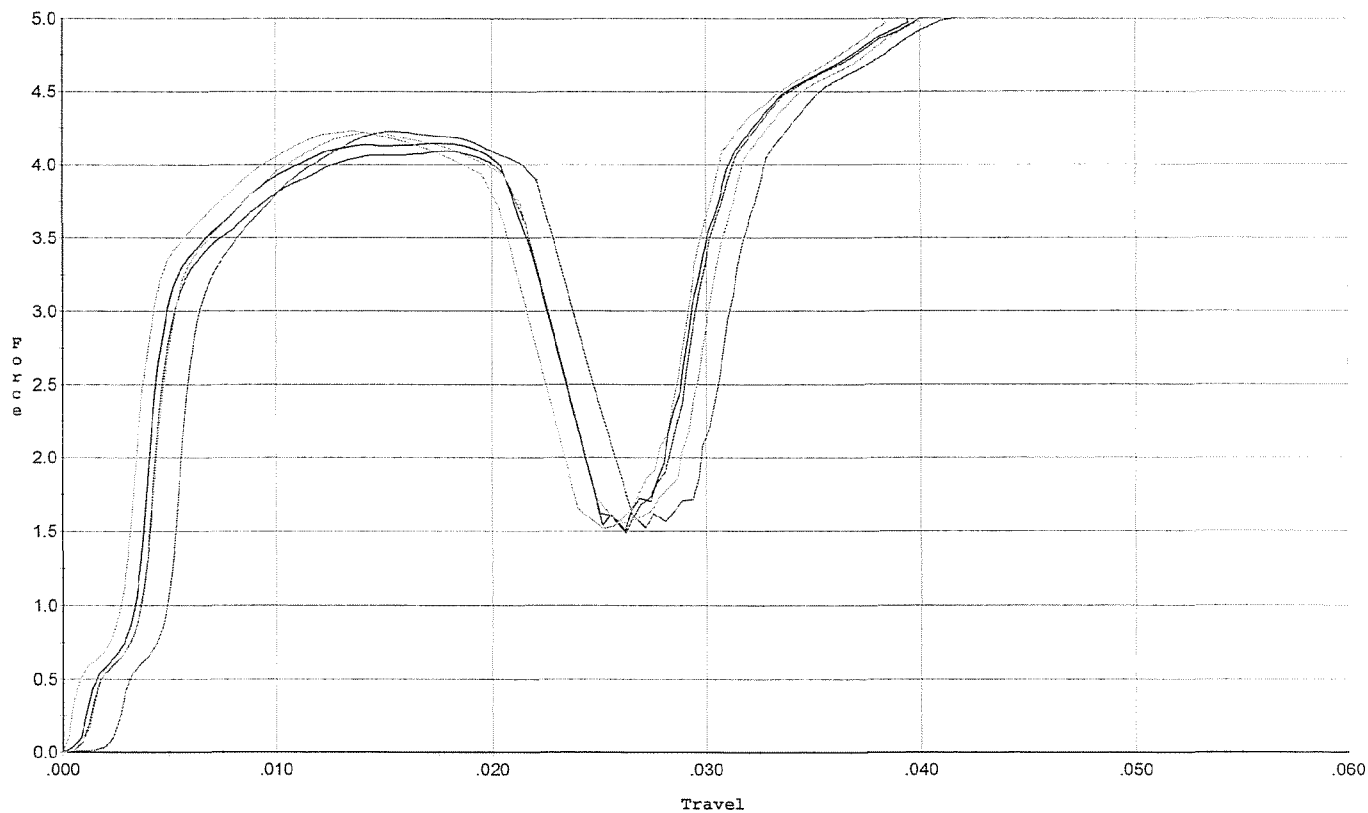
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.219	0.023	0.00	0.027	0.051		Set Trigger
2	3.127	0.019	0.00	0.027	0.045		Set Trigger
3	3.111	0.020	0.00	0.027	0.045		Set Trigger
4	3.143	0.020	0.00	0.027	0.045		Set Trigger
5	3.145	0.019	0.00	0.027	0.045		Set Trigger

A. 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.095	0.021	0.00	0.020	0.062		Set Trigger
2	4.145	0.022	0.00	0.020	0.065		Set Trigger
3	4.223	0.022	0.002	0.021	0.062		Set Trigger
4	4.217	0.021	0.00	0.021	0.063		Set Trigger
5	4.228	0.020	0.00	0.025	0.062		Set Trigger

A. 4.18

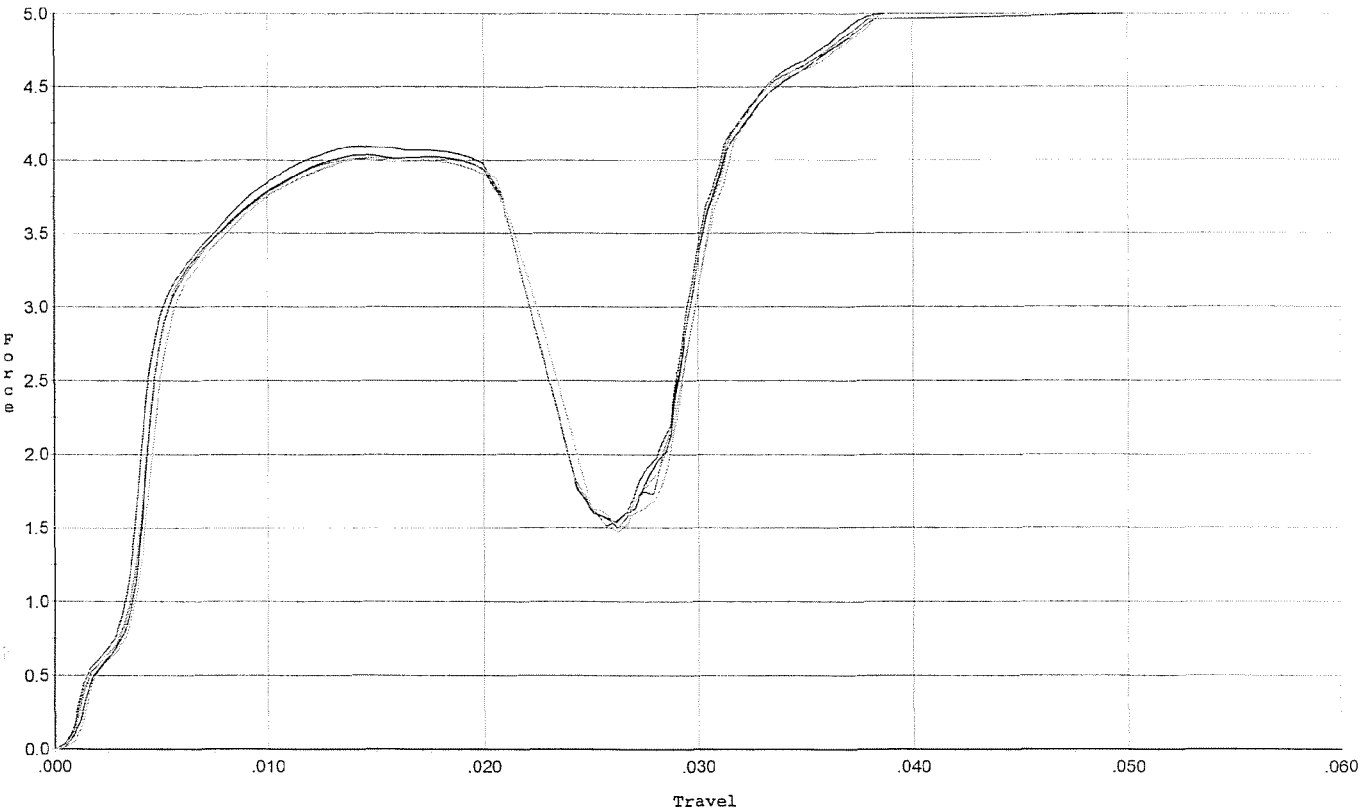
Trigger Profile [lbs,inch]

Profile
GunType:
Make:
Note:

SWS
Rifle
Remington
C Schults 4/29/2009

Model:
Serial No:
Trigger:

M/24
Form #F005
4.0 lbs after 20 cycles+/- 1.0 lb



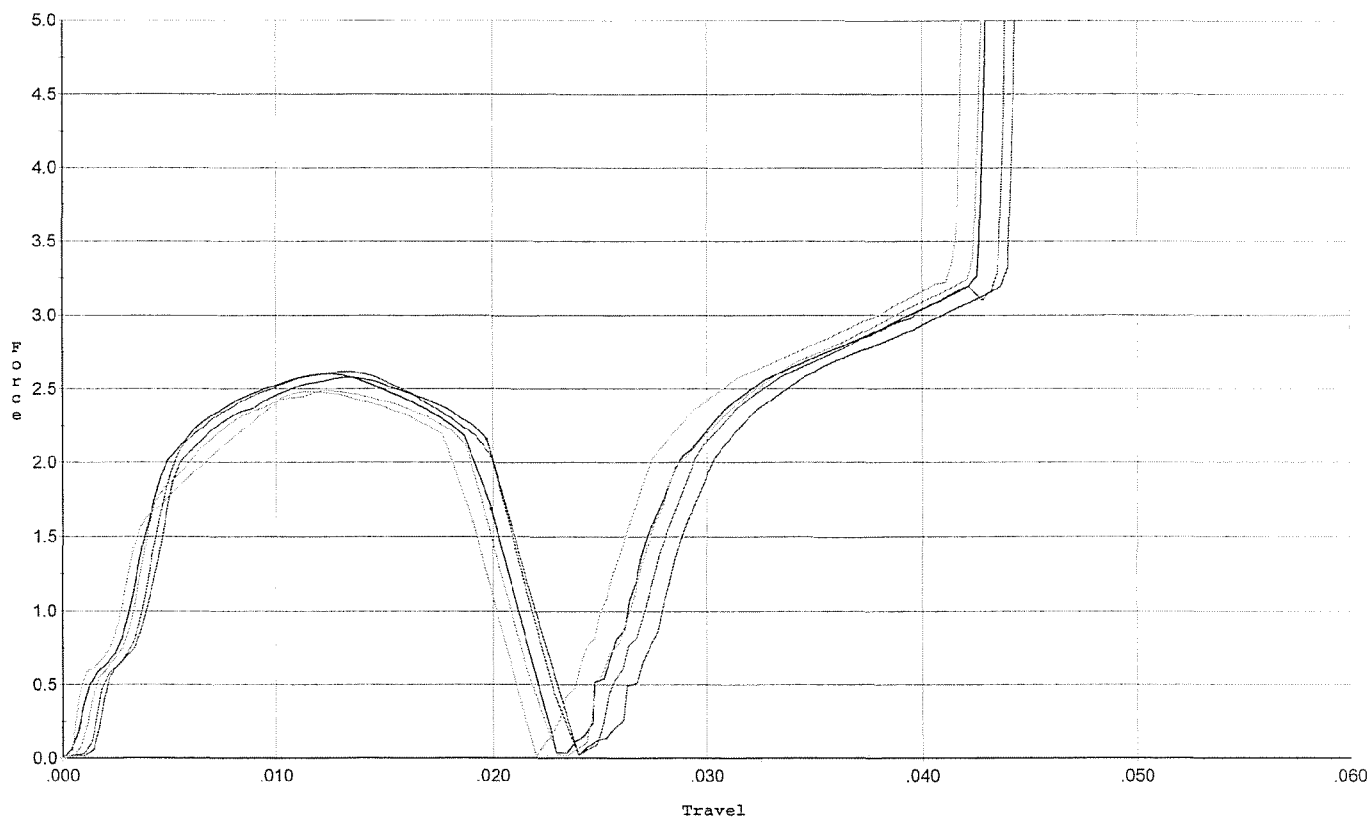
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.021	0.00	0.024	0.061		Set Trigger
2	4.035	0.021	0.00	0.024	0.060		Set Trigger
3	4.015	0.021	0.00	0.021	0.060		Set Trigger
4	4.019	0.022	0.00	0.021	0.063		Set Trigger
5	4.004	0.021	0.00	0.024	0.060		Set Trigger

A.4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs ini +/- .50 lb for final test



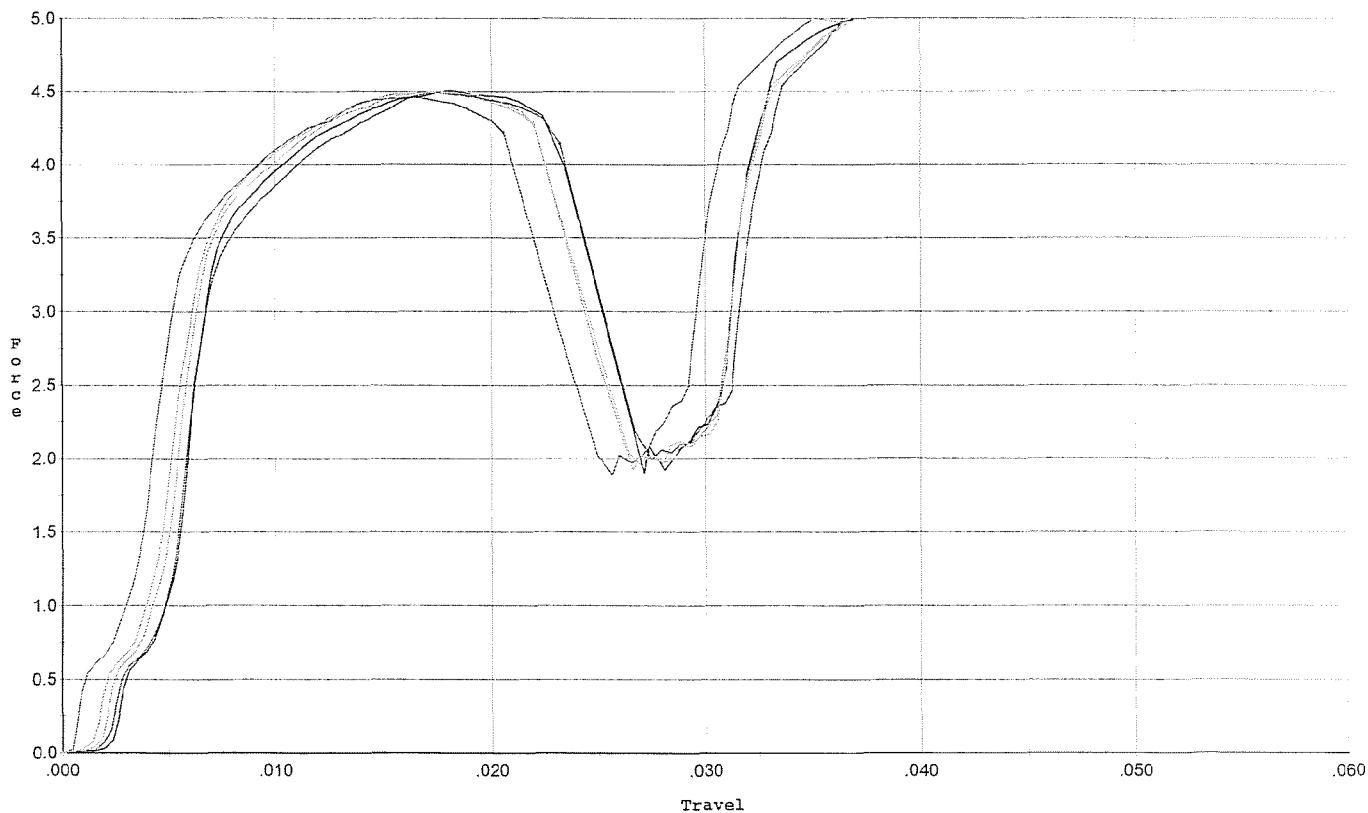
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.020	0.00	0.029	0.036		Set Trigger
2	2.605	0.020	0.00	0.028	0.038		Set Trigger
3	2.618	0.020	0.00	0.028	0.037		Set Trigger
4	2.482	0.019	0.00	0.027	0.034		Set Trigger
5	2.488	0.019	0.00	0.028	0.034		Set Trigger

2.255

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs ini +/- 1.0 lb fort target & accura



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.489	0.023	0.002	0.019	0.069		Set Trigger
2	4.506	0.023	0.002	0.019	0.070		Set Trigger
3	4.460	0.021	0.00	0.019	0.064		Set Trigger
4	4.503	0.022	0.00	0.019	0.067		Set Trigger
5	4.493	0.022	0.00	0.019	0.068		Set Trigger

A. 4.09