

G6845876

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

ORDER NO.

86470

BARREL LENGTH

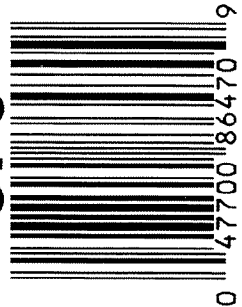
24"

CAPACITY

6

G6845876

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6845876

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	RPD
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	RPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	RP
470	DIS-ASSEMBLE ACTION		4-16-09	RP
472	SERIALIZE BOLT HANDLE		4-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (15)	4/18/09	(15)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4/21/09	L.M
540	APPLY COATINGS (BARREL ACTION)		4-22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-28-09	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

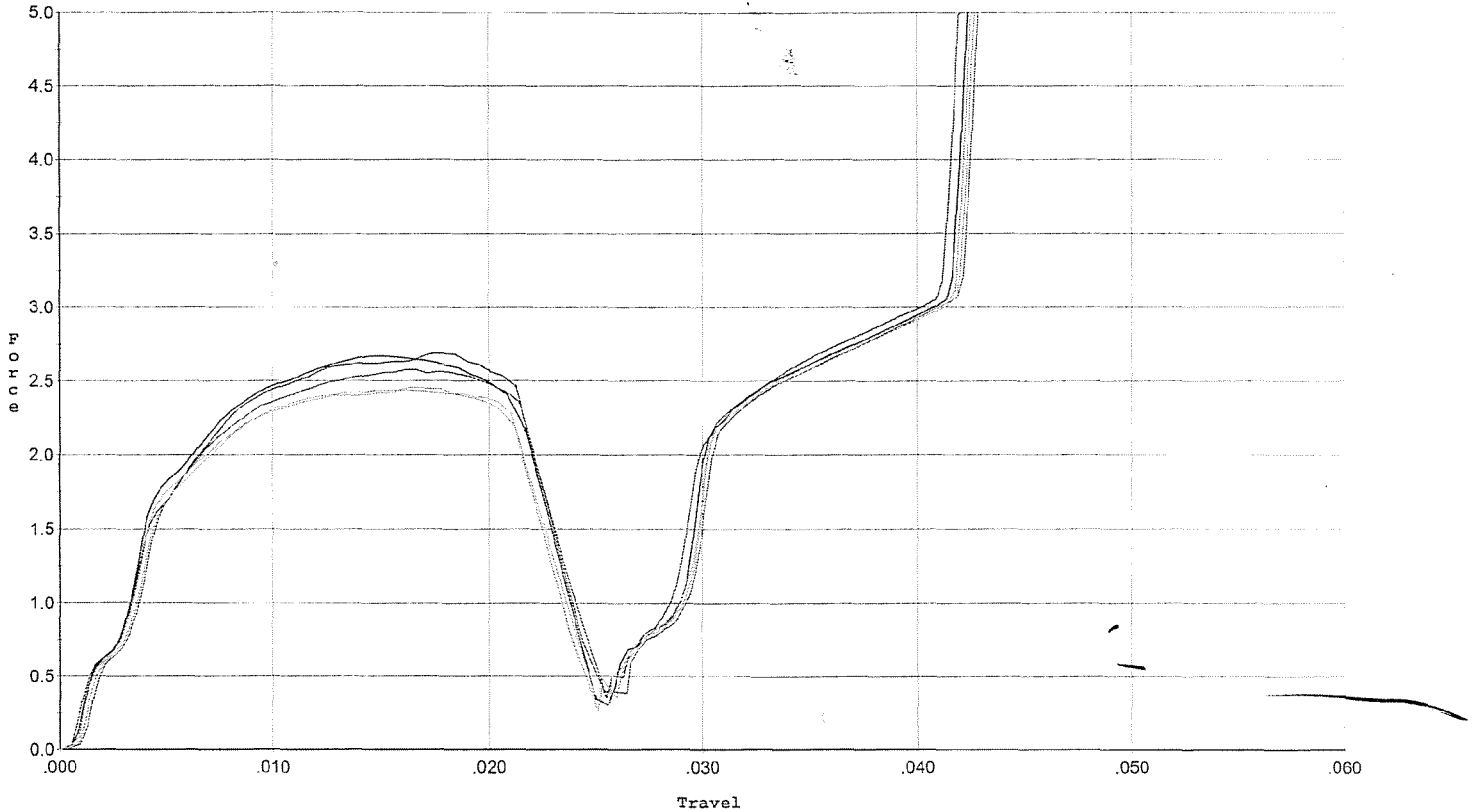
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	5-11-09	R. N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	5-11-09	R. N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-11-09	R. N.
	J) ASSEMBLE STOCK		4-28-09	R. N.
	K) ASSEMBLE SWIVEL STUDS		5-11-09	R. N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>PASS</u> FAIL FAIL	5-1-09	V. N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-1-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-11-09	R. N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.28</u> <u>2.20</u> <u>2.25</u> <u>2.25</u> <u>2.24</u>	5-7-09	RP
	C) FUNCTION		5-11-09	R. N.
690	PACK		7/7/09	Fay

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



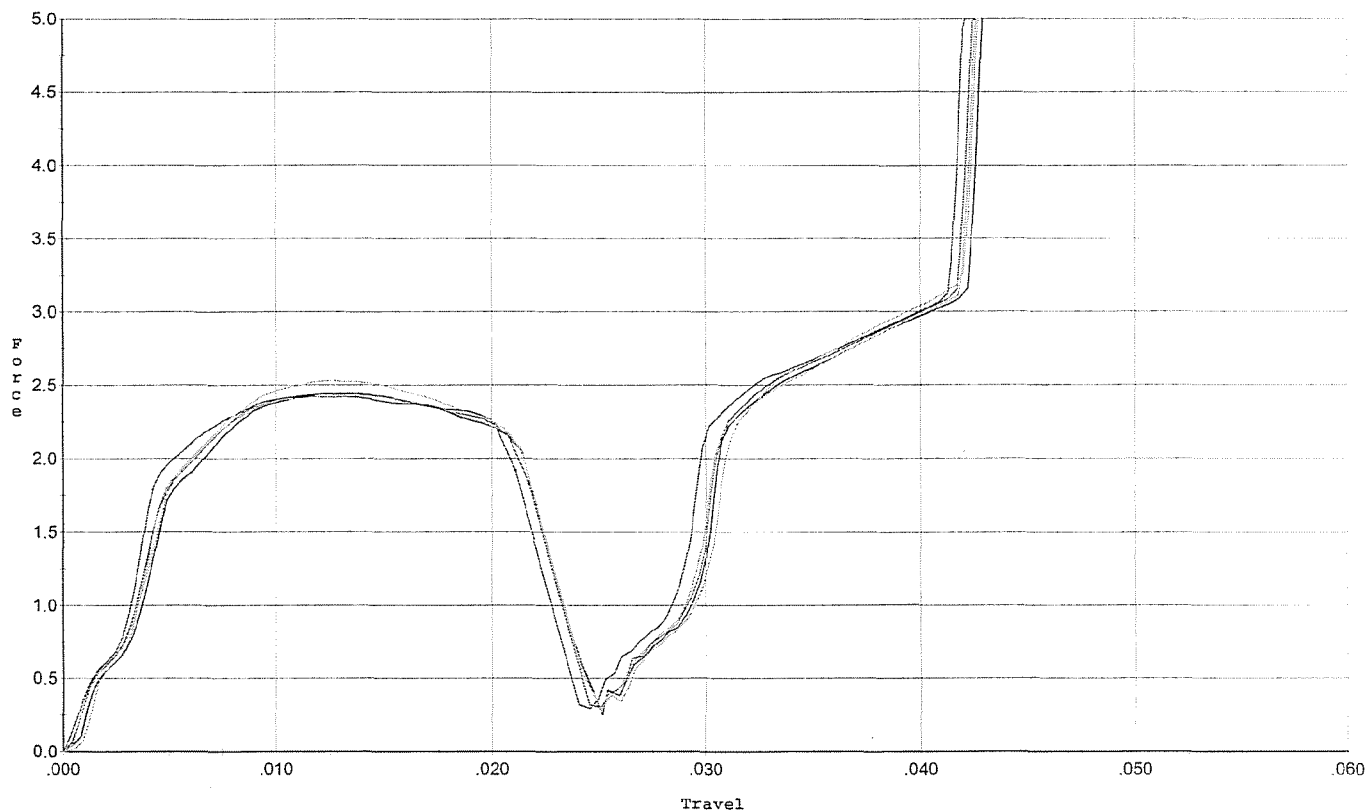
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.688	0.021	0.00	0.026	0.042		Set Trigger
2	2.672	0.022	0.00	0.026	0.043		Set Trigger
3	2.577	0.021	0.00	0.027	0.040		Set Trigger
4	2.436	0.021	0.00	0.027	0.039		Set Trigger
5	2.453	0.021	0.00	0.027	0.039		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



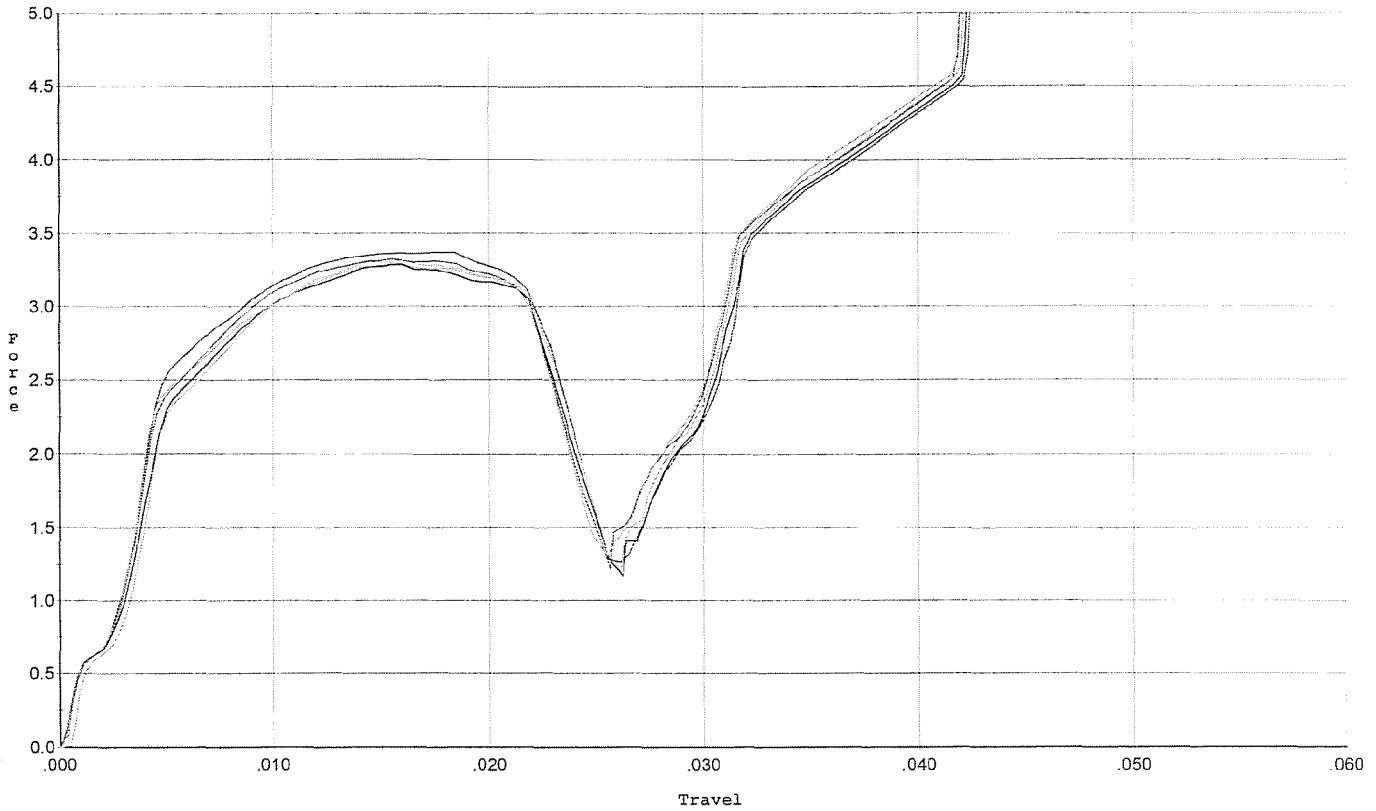
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.021	0.00	0.027	0.040		Set Trigger
2	2.442	0.021	0.00	0.027	0.039		Set Trigger
3	2.445	0.022	0.00	0.027	0.040		Set Trigger
4	2.531	0.021	0.00	0.027	0.040		Set Trigger
5	2.426	0.021	0.00	0.027	0.039		Set Trigger

A 2.45"

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



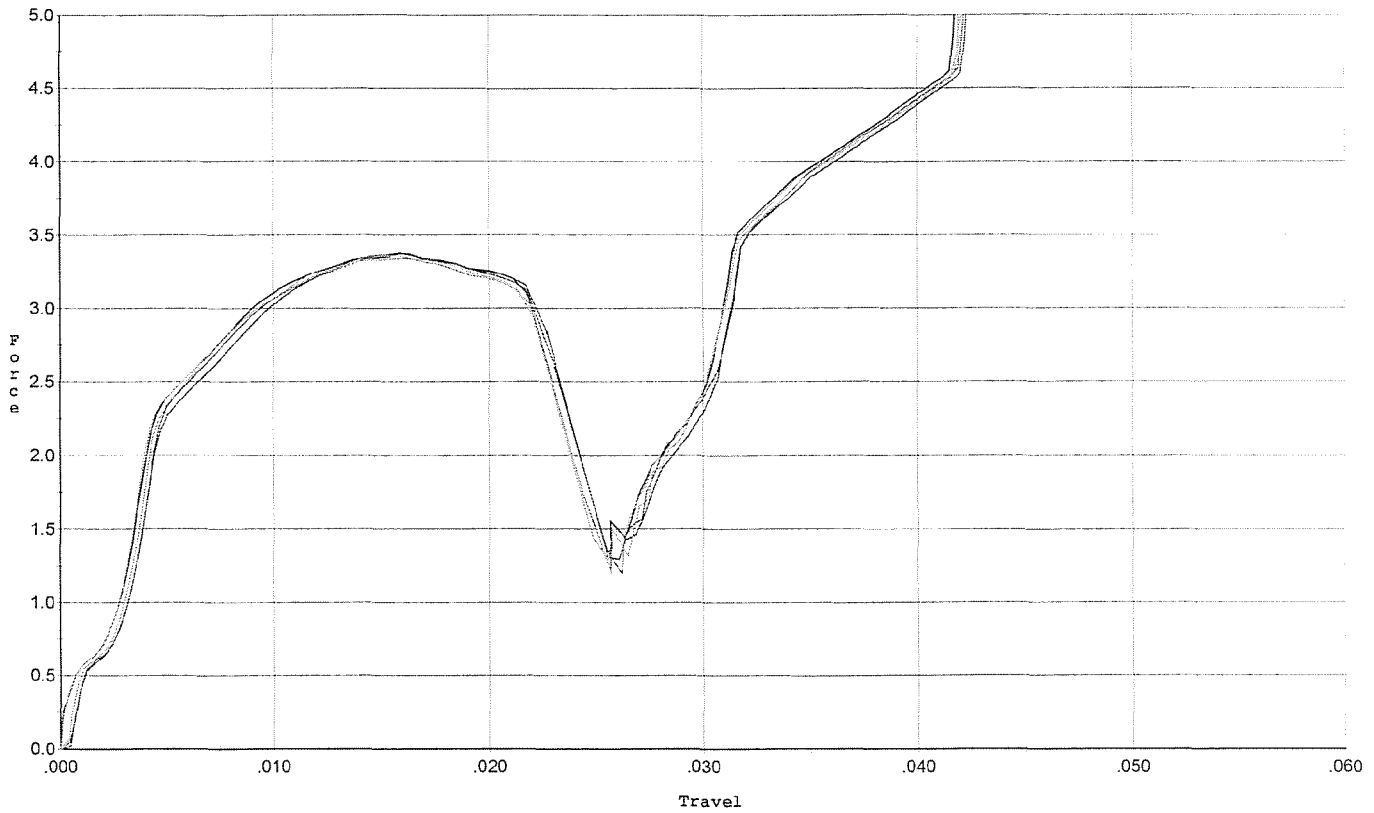
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.372	0.023	0.00	0.020	0.058		Set Trigger
2	3.287	0.022	0.00	0.021	0.053		Set Trigger
3	3.325	0.022	0.00	0.020	0.054		Set Trigger
4	3.319	0.023	0.00	0.020	0.056		Set Trigger
5	3.295	0.022	0.00	0.020	0.054		Set Trigger

A-3.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



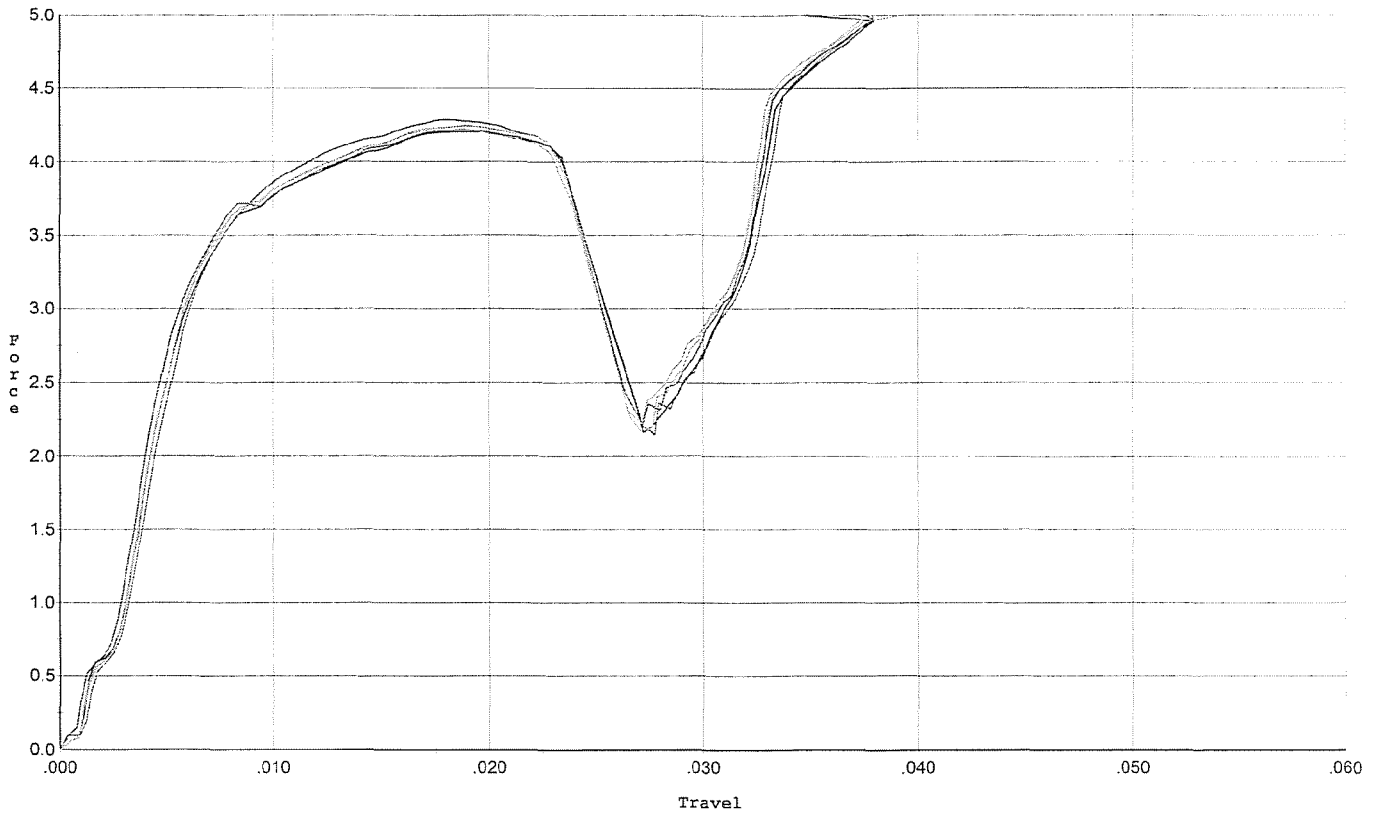
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.373	0.023	0.00	0.020	0.055		Set Trigger
2	3.378	0.022	0.00	0.020	0.055		Set Trigger
3	3.372	0.023	0.00	0.020	0.057		Set Trigger
4	3.345	0.022	0.00	0.020	0.054		Set Trigger
5	3.361	0.022	0.00	0.020	0.055		Set Trigger

A-3.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



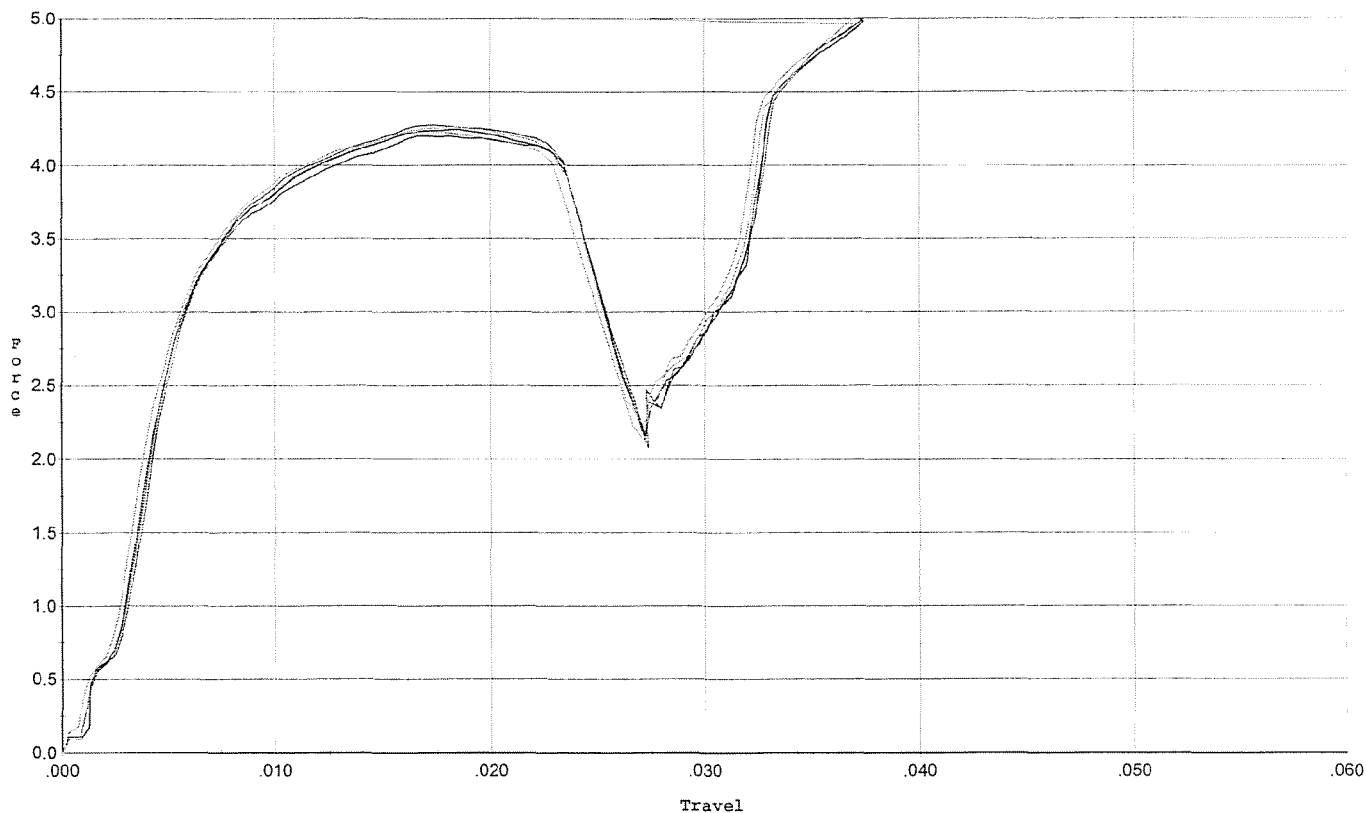
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.288	0.023	0.00	0.017	0.073		Set Trigger
2	4.203	0.023	0.00	0.017	0.071		Set Trigger
3	4.218	0.023	0.00	0.017	0.071		Set Trigger
4	4.221	0.024	0.00	0.017	0.073		Set Trigger
5	4.245	0.024	0.00	0.017	0.072		Set Trigger

A-4-23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



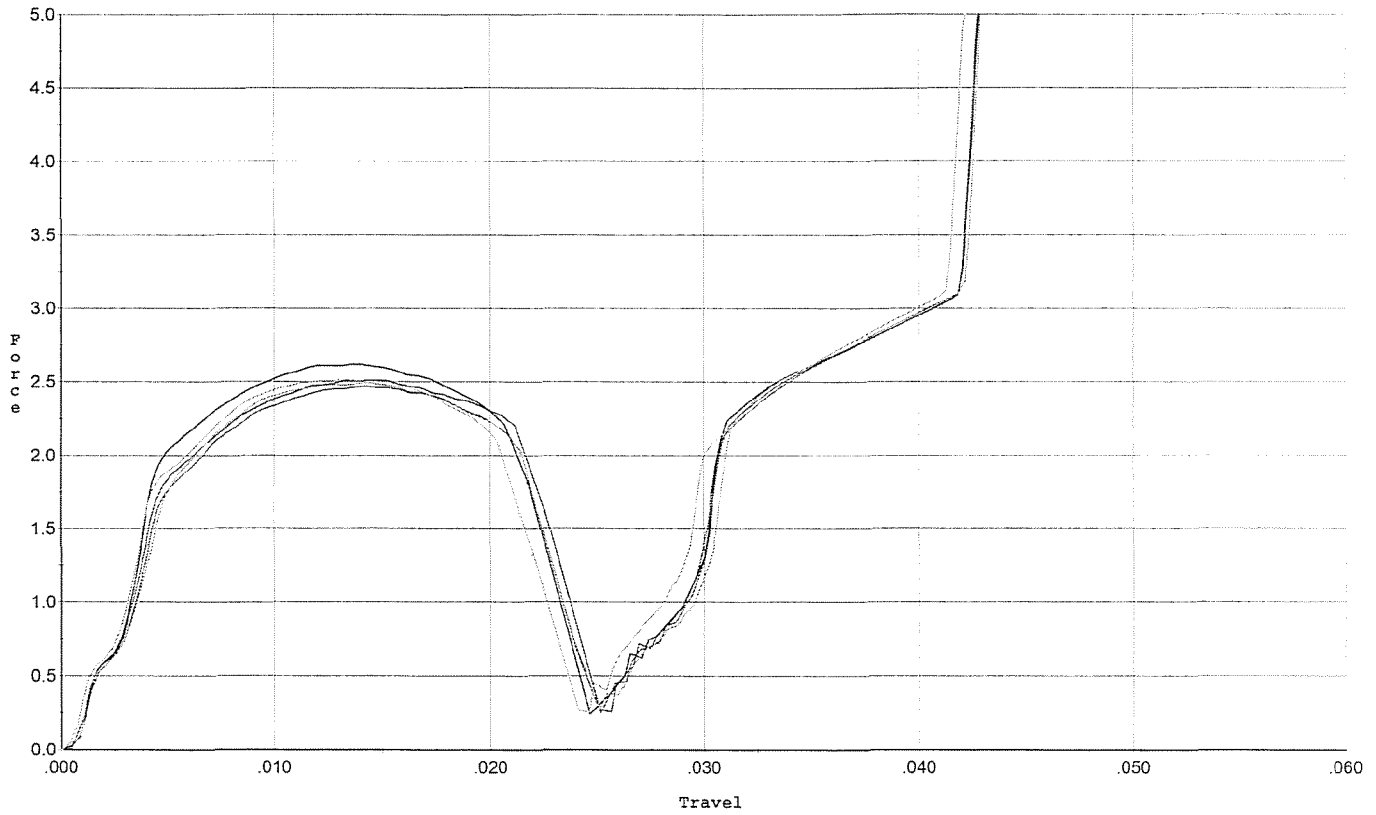
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.023	0.00	0.017	0.071		Set Trigger
2	4.242	0.023	0.00	0.017	0.072		Set Trigger
3	4.272	0.023	0.00	0.017	0.072		Set Trigger
4	4.259	0.024	0.00	0.017	0.072		Set Trigger
5	4.225	0.023	0.00	0.017	0.071		Set Trigger

A.4.23

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs ini +/- .50 lb for final test



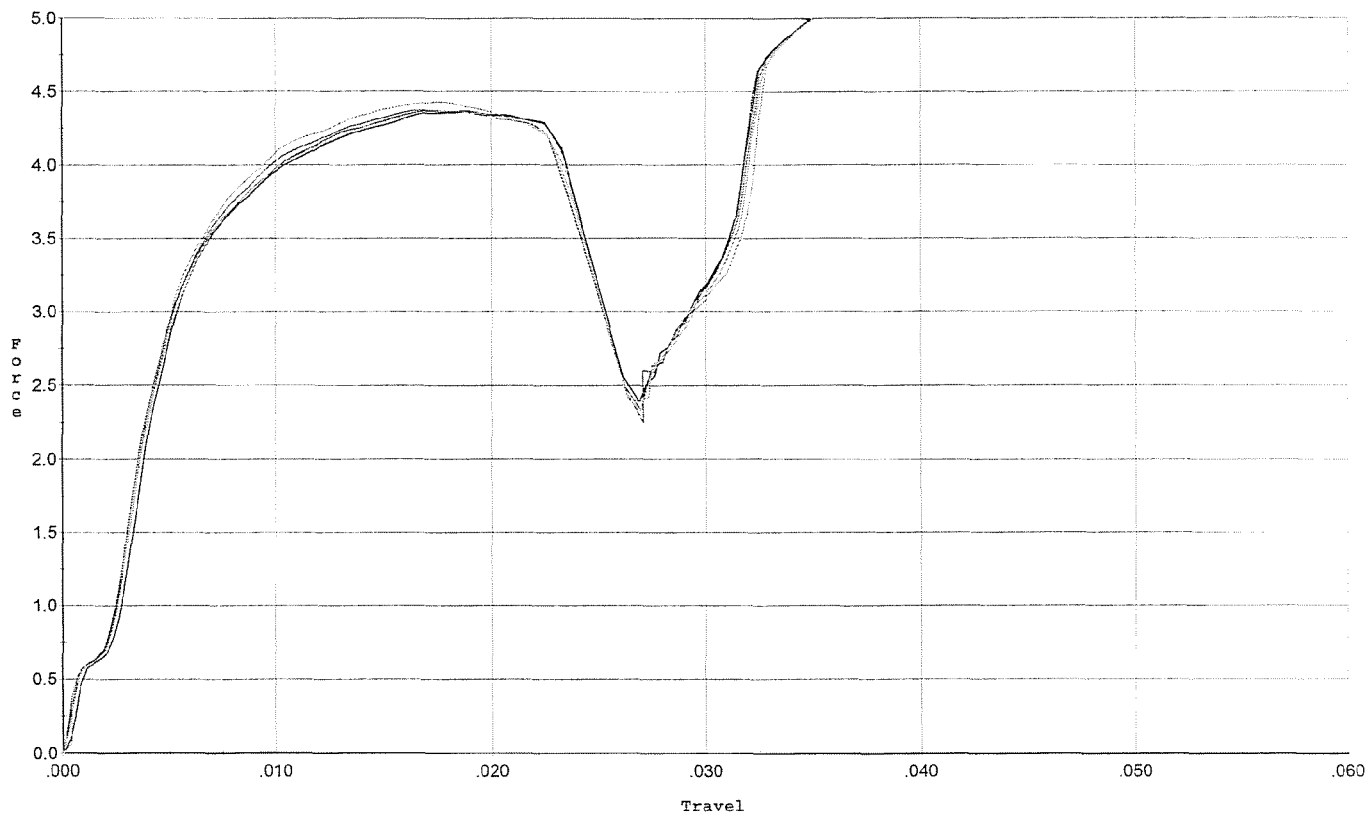
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.023	0.00	0.027	0.042		Set Trigger
2	2.617	0.022	0.00	0.027	0.042		Set Trigger
3	2.469	0.021	0.00	0.027	0.039		Set Trigger
4	2.516	0.022	0.00	0.027	0.041		Set Trigger
5	2.493	0.021	0.00	0.027	0.040		Set Trigger

A-252

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.366	0.023	0.00	0.012	0.075		Set Trigger
2	4.356	0.023	0.00	0.012	0.074		Set Trigger
3	4.372	0.024	0.00	0.012	0.078		Set Trigger
4	4.369	0.024	0.00	0.012	0.076		Set Trigger
5	4.428	0.023	0.00	0.012	0.076		Set Trigger

A.4.37