

G6845877

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



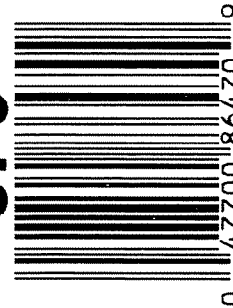
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6845877

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6845877

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SP
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	RP
470	DIS-ASSEMBLE ACTION		4-16-09	RP
472	SERIALIZE BOLT HANDLE		4-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	4-18-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4/21/09	L.M.
540	APPLY COATINGS (BARREL ACTION)		4-22	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	4-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-29-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

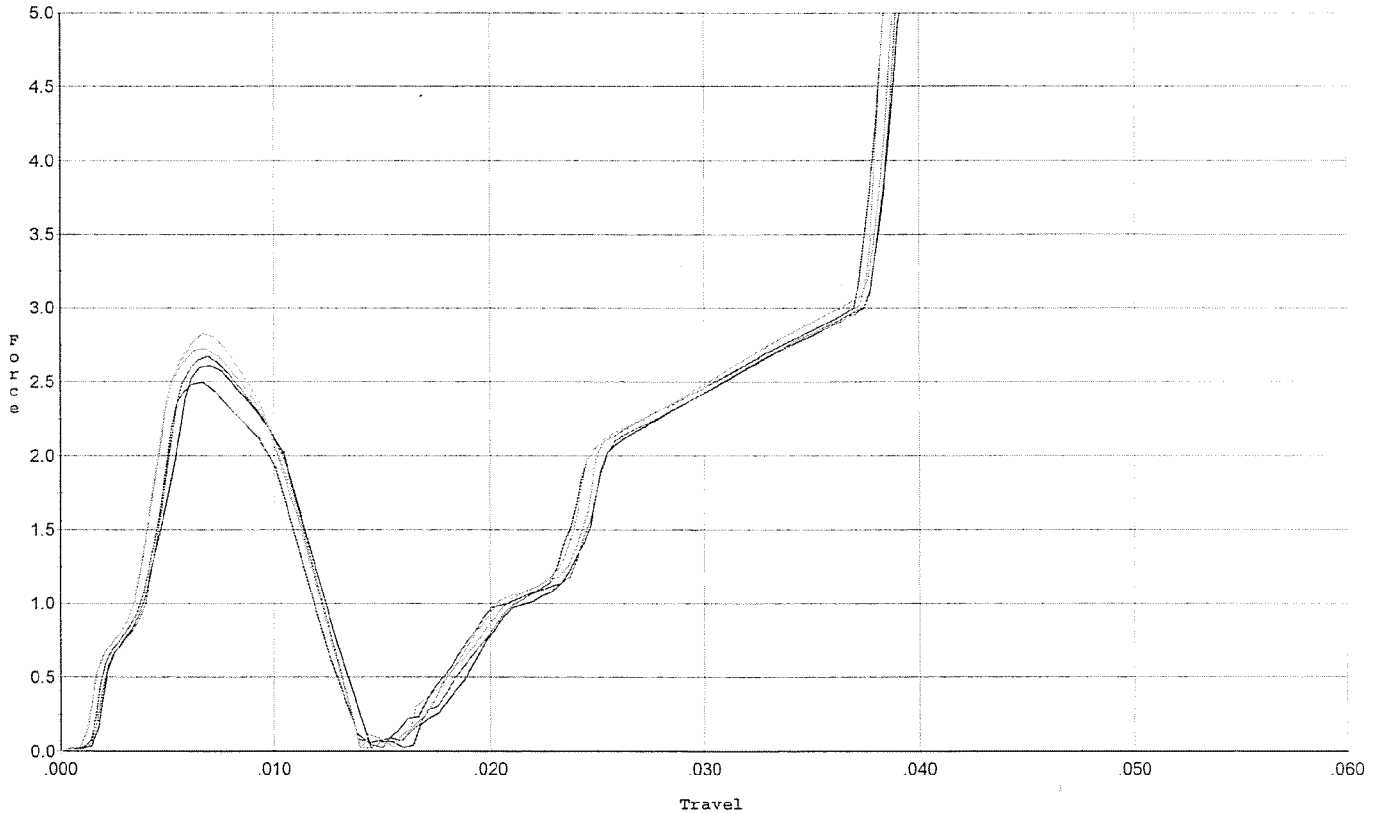
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.0</u> <u>2.0</u> <u>2.0</u>	5-13-09	SPD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	5-13-09	SPD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-13-09	SPD
	J) ASSEMBLE STOCK		4-29-09	SPD
	K) ASSEMBLE SWIVEL STUDS		5-13-09	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-30-09	WU
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	4-30-09	TAR
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		5-13-09	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.57</u> <u>2.59</u> <u>2.57</u> <u>2.51</u>	5-7-09	RTZ
	C) FUNCTION		5-13-09	SPD
690	PACK		4/12/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



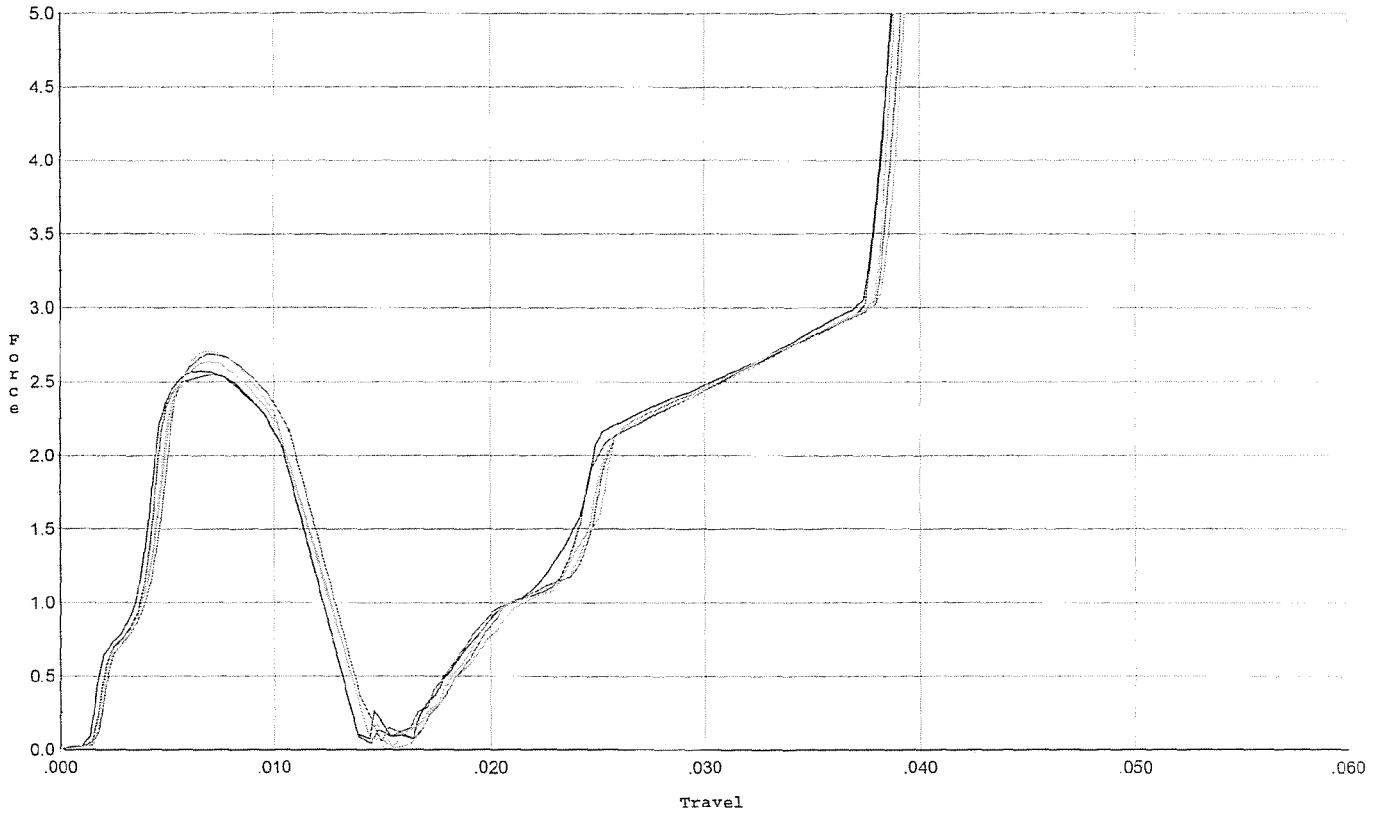
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.010	0.00	0.031	0.014		Set Trigger
2	2.610	0.010	0.00	0.032	0.015		Set Trigger
3	2.673	0.011	0.00	0.032	0.015		Set Trigger
4	2.722	0.011	0.00	0.031	0.017		Set Trigger
5	2.827	0.011	0.00	0.031	0.018		Set Trigger

A-2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



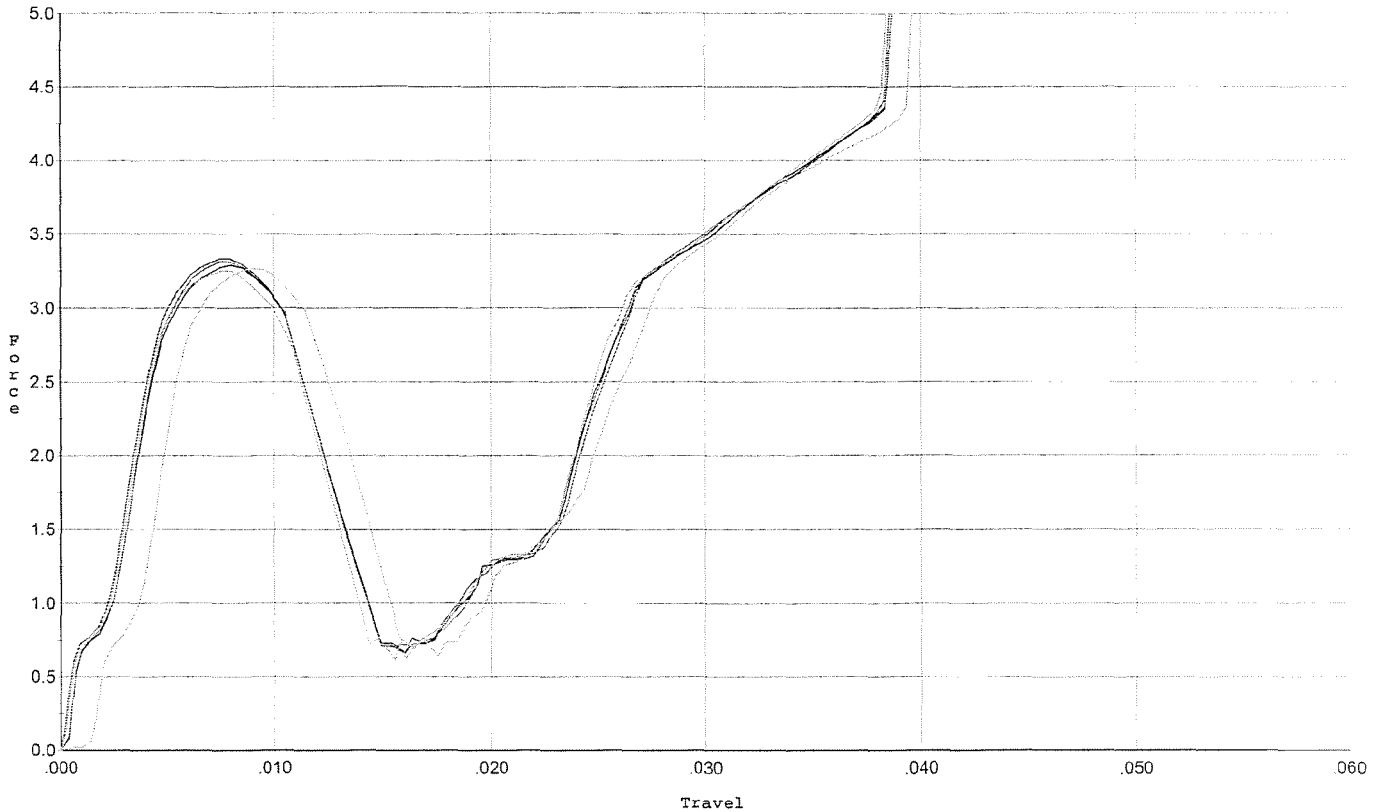
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.550	0.010	0.00	0.031	0.016		Set Trigger
2	2.573	0.010	0.00	0.031	0.016		Set Trigger
3	2.691	0.011	0.00	0.031	0.016		Set Trigger
4	2.636	0.012	0.00	0.031	0.018		Set Trigger
5	2.709	0.012	0.00	0.031	0.018		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



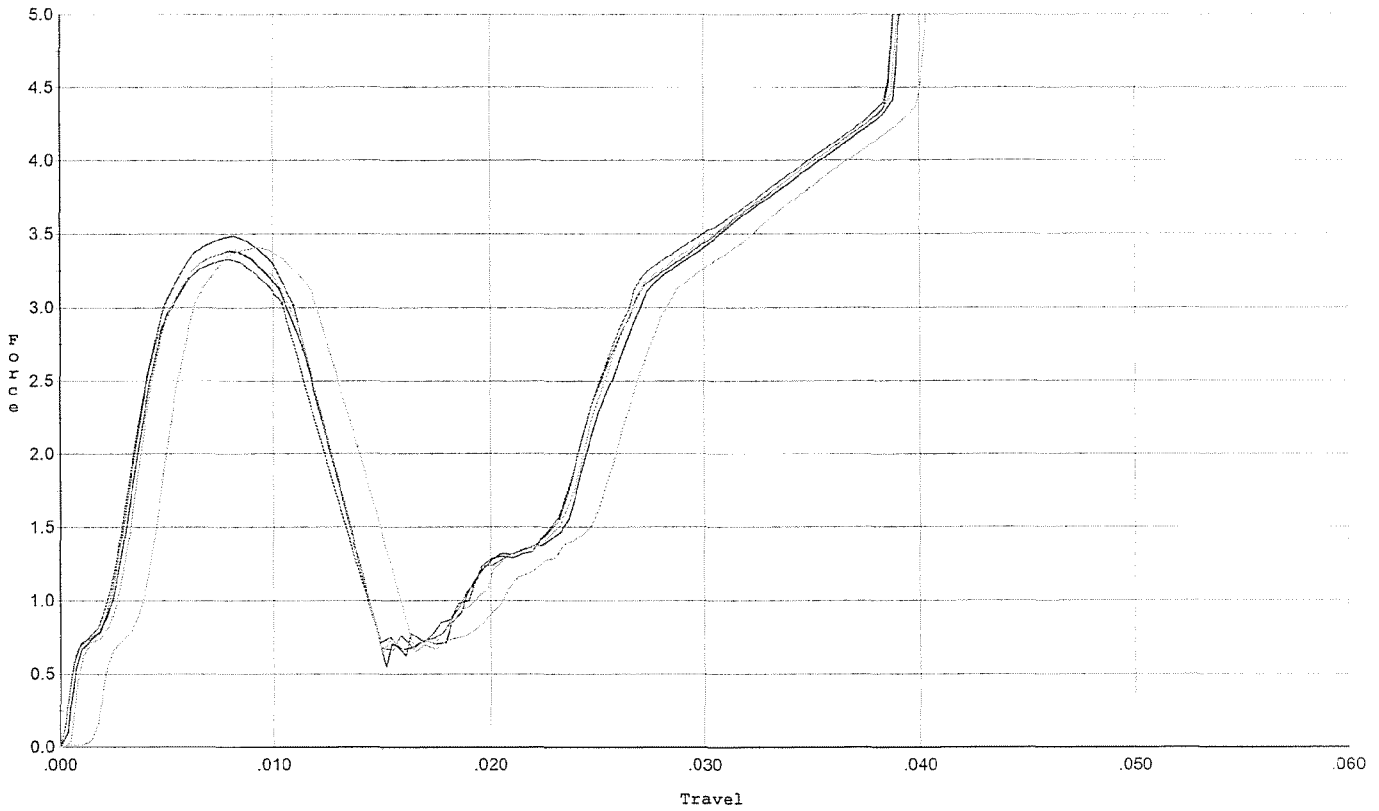
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.334	0.010	0.00	0.028	0.023		Set Trigger
2	3.289	0.011	0.00	0.028	0.022		Set Trigger
3	3.308	0.010	0.00	0.028	0.022		Set Trigger
4	3.264	0.013	0.00	0.028	0.025		Set Trigger
5	3.252	0.011	0.00	0.028	0.023		Set Trigger

A-3.28

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



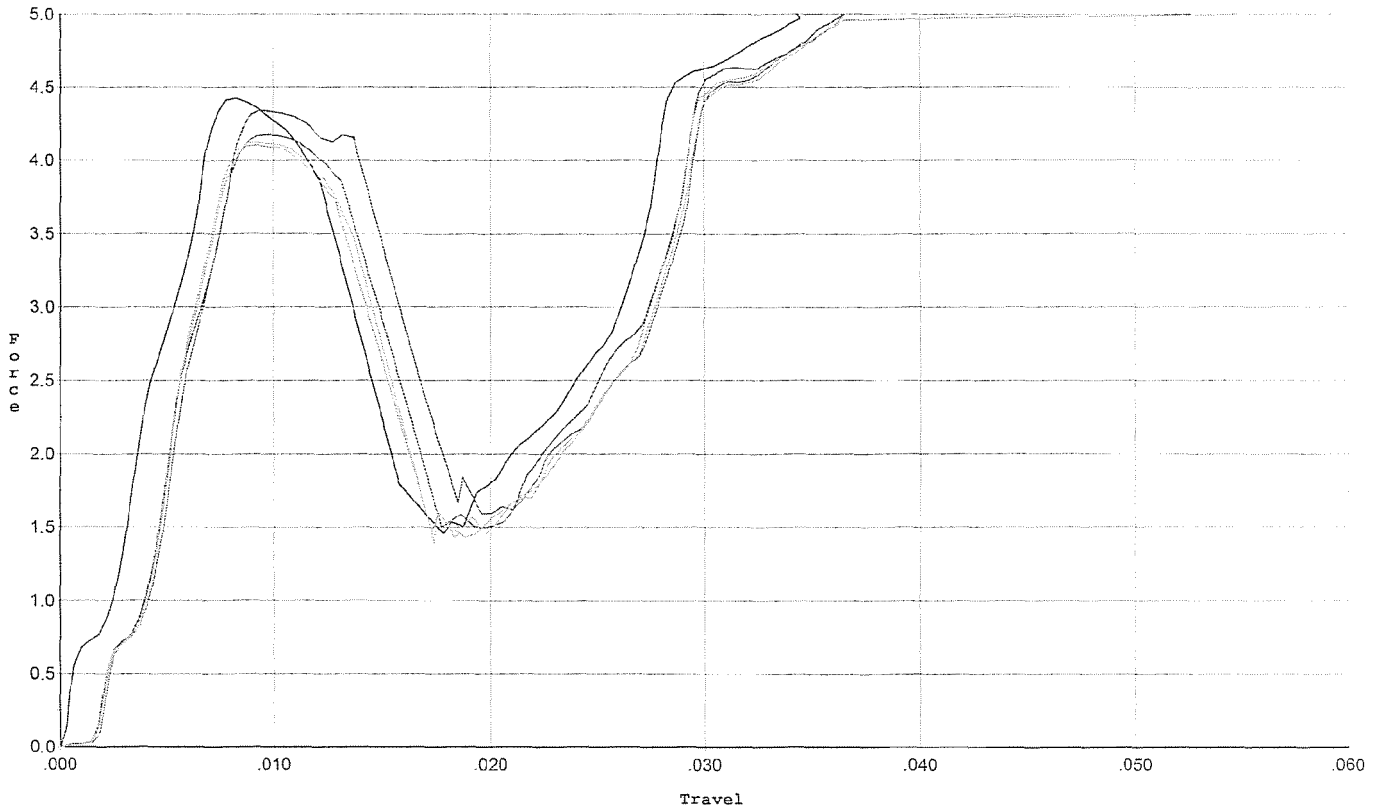
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.487	0.011	0.00	0.028	0.024		Set Trigger
2	3.383	0.011	0.00	0.029	0.024		Set Trigger
3	3.329	0.010	0.00	0.028	0.022		Set Trigger
4	3.397	0.011	0.00	0.028	0.024		Set Trigger
5	3.410	0.014	0.00	0.028	0.027		Set Trigger

A.3-40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



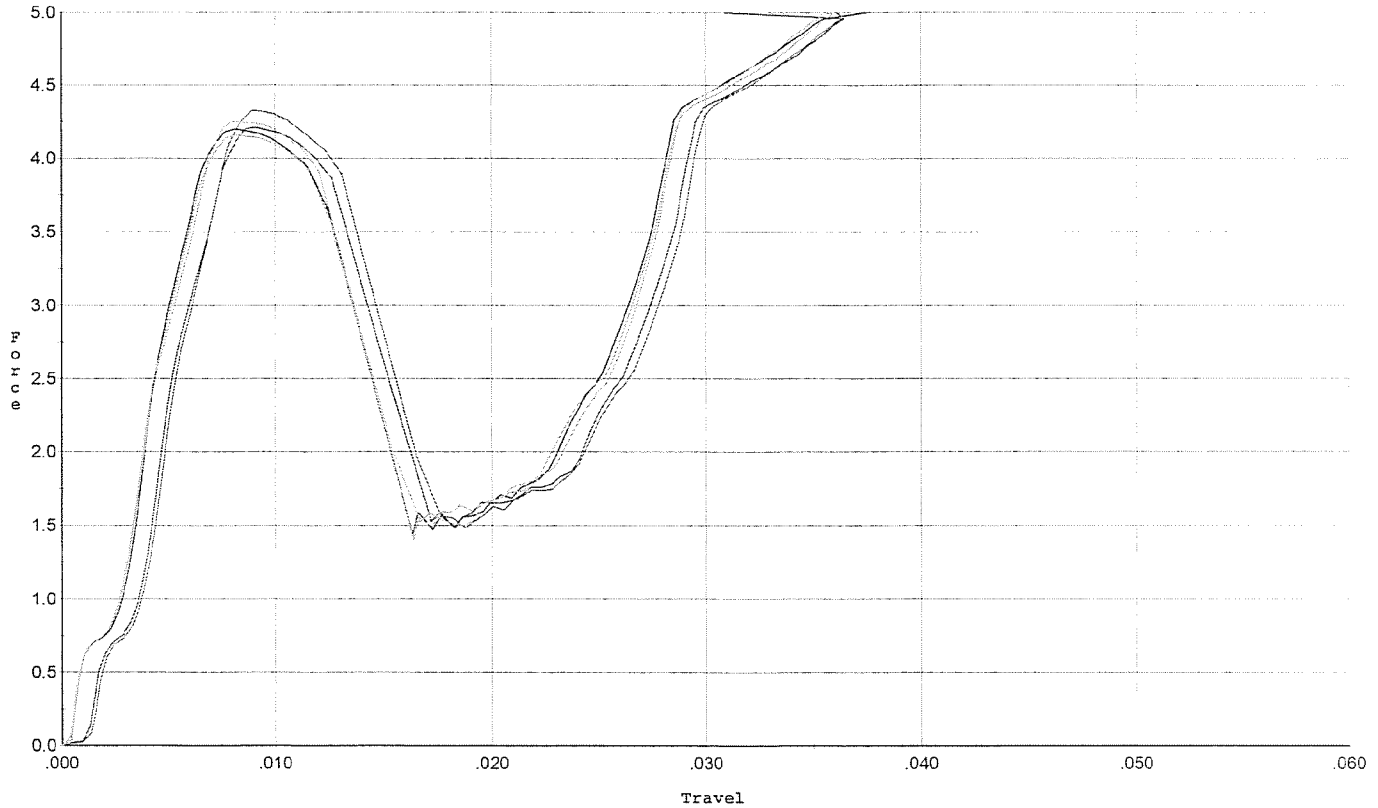
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.343	0.014	0.00	0.026	0.034		Set Trigger
2	4.426	0.012	0.00	0.026	0.032		Set Trigger
3	4.172	0.015	0.00	0.027	0.036		Set Trigger
4	4.123	0.014	0.00	0.027	0.032		Set Trigger
5	4.104	0.015	0.00	0.027	0.035		Set Trigger

A-4-23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



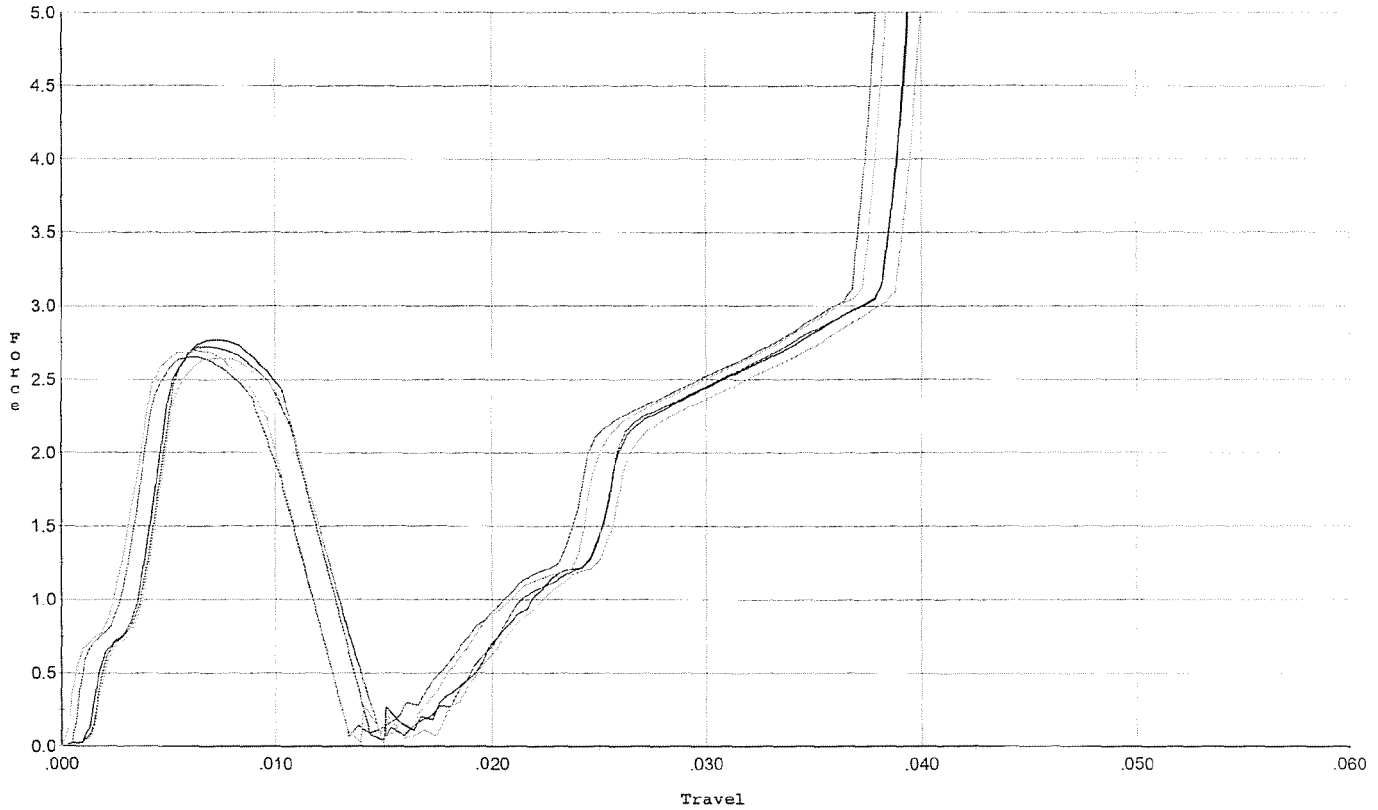
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.212	0.013	0.00	0.027	0.031		Set Trigger
2	4.199	0.012	0.00	0.026	0.032		Set Trigger
3	4.326	0.013	0.00	0.027	0.032		Set Trigger
4	4.253	0.012	0.00	0.027	0.031		Set Trigger
5	4.158	0.013	0.00	0.026	0.032		Set Trigger

A 4.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



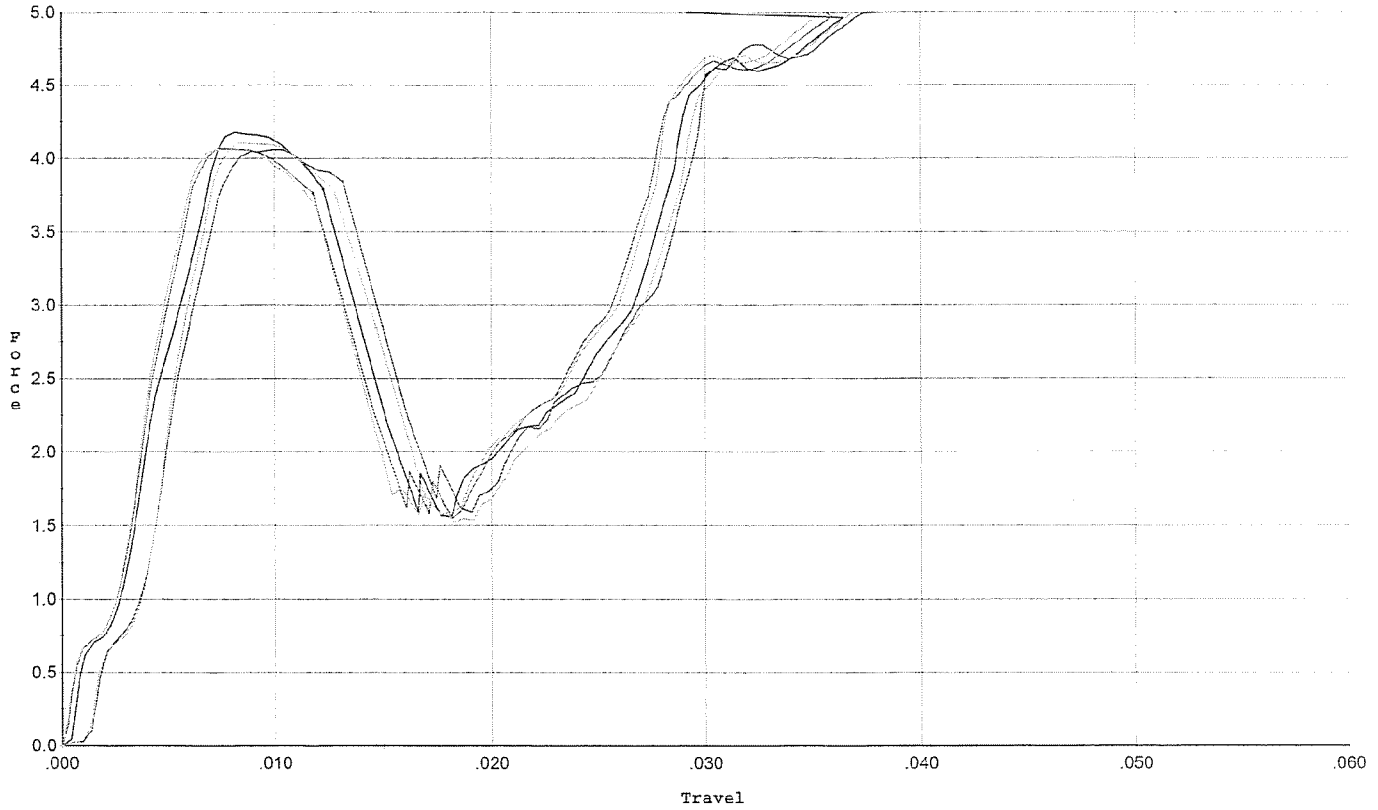
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.724	0.011	0.00	0.031	0.017		Set Trigger
2	2.768	0.010	0.00	0.031	0.017		Set Trigger
3	2.653	0.010	0.00	0.031	0.017		Set Trigger
4	2.642	0.010	0.00	0.032	0.016		Set Trigger
5	2.695	0.010	0.00	0.031	0.017		Set Trigger

A-2-69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.013	0.00	0.027	0.032		Set Trigger
2	4.177	0.012	0.00	0.027	0.031		Set Trigger
3	4.066	0.012	0.00	0.026	0.030		Set Trigger
4	4.101	0.015	0.00	0.027	0.035		Set Trigger
5	4.061	0.012	0.00	0.026	0.030		Set Trigger

A. 4.09