

G6845878

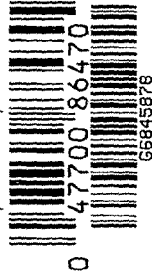
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



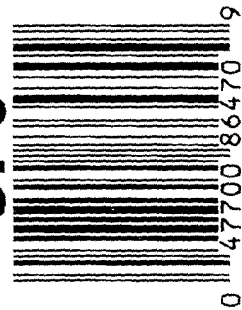
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6845878

UPC



BM FORM

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

M2400054413

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6845878

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	L.P.D.
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	L.P.D.
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	L.P.D.
470	DIS-ASSEMBLE ACTION		4-16-09	L.P.D.
472	SERIALIZE BOLT HANDLE		4-16-09	RJZ
480	MAGNAFLUX BBL ACTION	OPERATOR R	4/18/09	R
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4-21-09	CJ
540	APPLY COATINGS (BARREL ACTION)		4-29	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-29-09	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

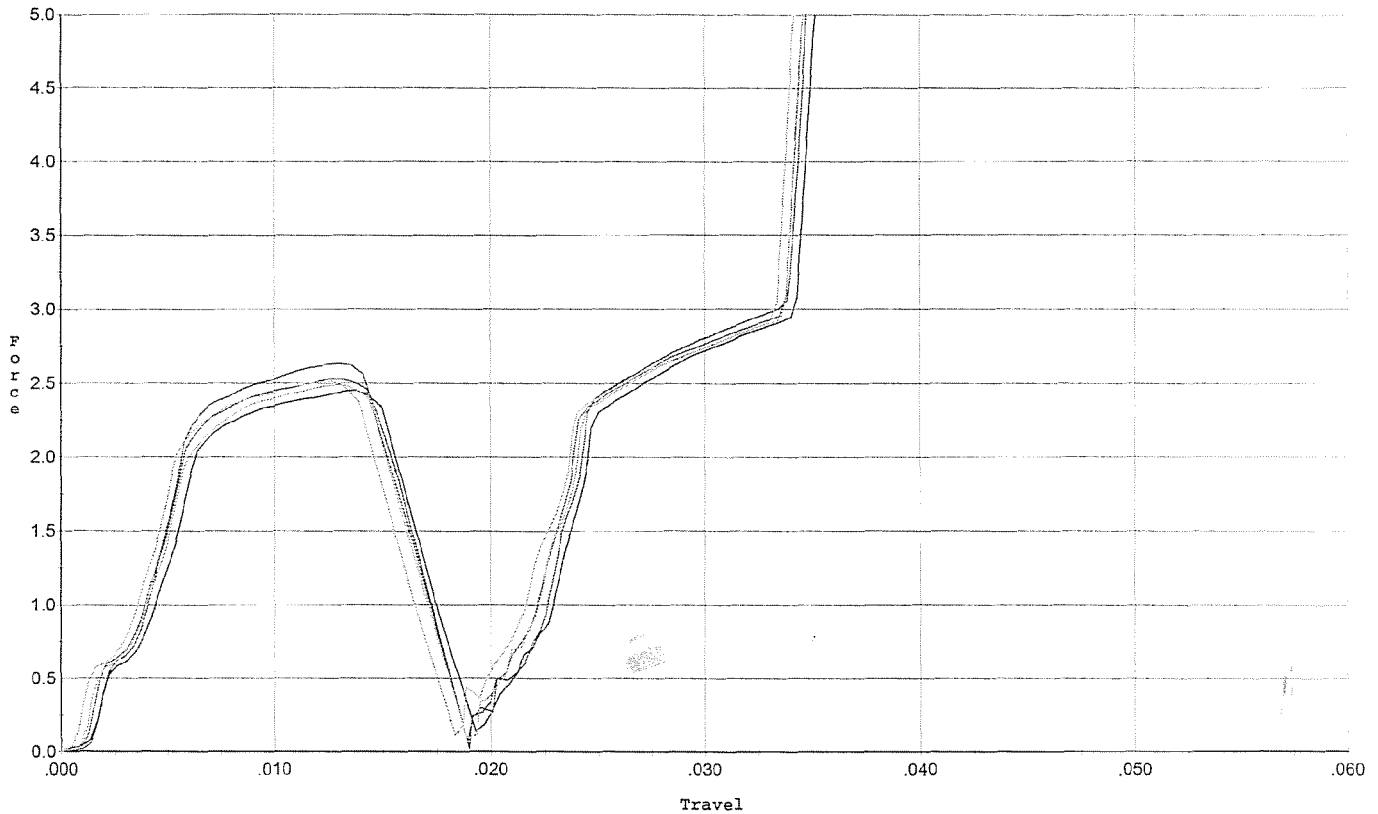
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	5-12-09	RPD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	5-12-09	RPD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	5-12-09	RPD
	J) ASSEMBLE STOCK		4-29-09	RPD
	K) ASSEMBLE SWIVEL STUDS		5-12-09	RPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	4-30-09	WV
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-30-09	TJR
670	FINAL INSPECTION A) HEADSPACE		5-12-09	RPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.50</u> <u>2.50</u> <u>2.46</u> <u>2.49</u>	5/1/09	RP
	C) FUNCTION		5-12-09	RPD
690	PACK		5/24/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



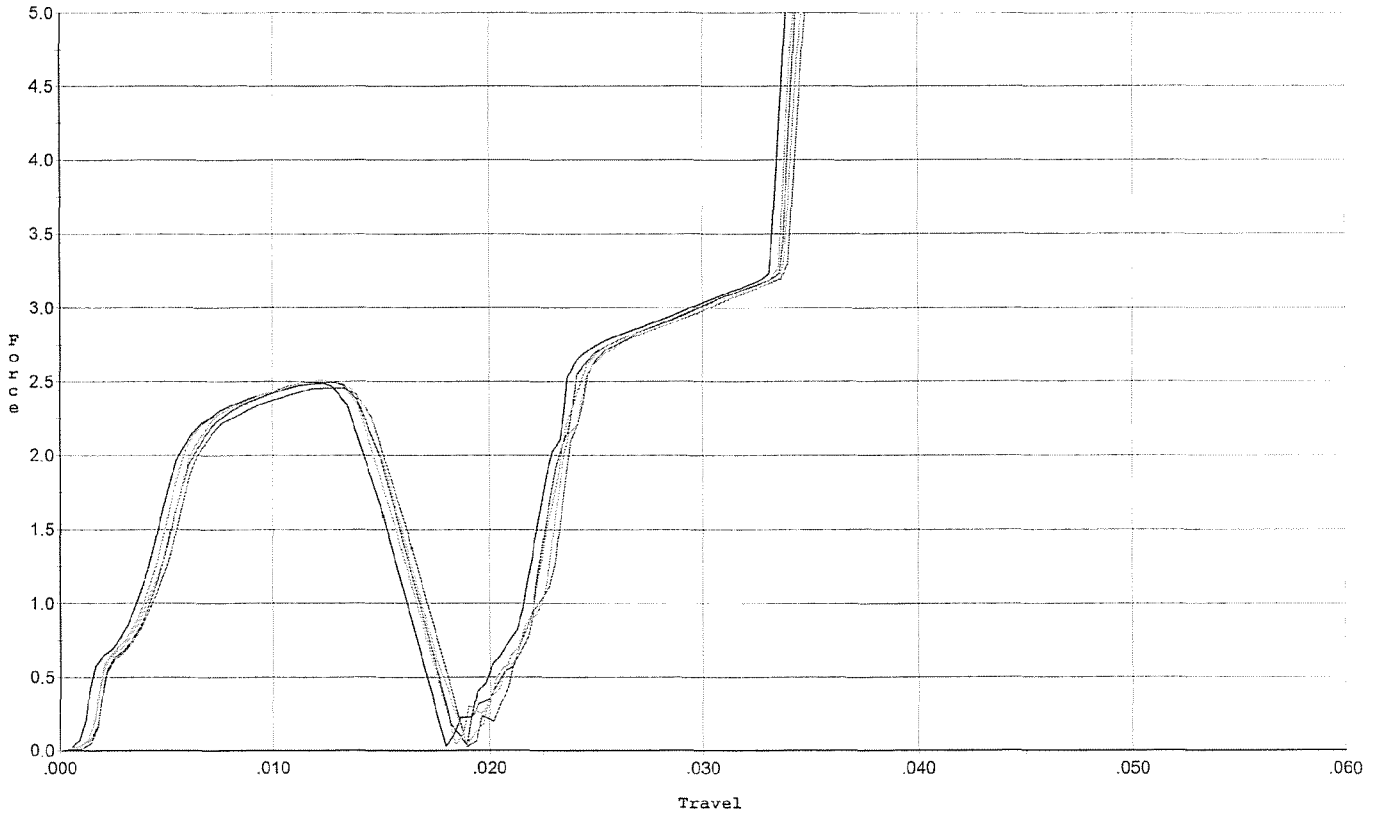
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.633	0.016	0.00	0.024	0.027		Set Trigger
2	2.451	0.015	0.00	0.024	0.024		Set Trigger
3	2.533	0.016	0.00	0.023	0.027		Set Trigger
4	2.490	0.014	0.00	0.024	0.023		Set Trigger
5	2.513	0.014	0.00	0.024	0.023		Set Trigger

4.2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



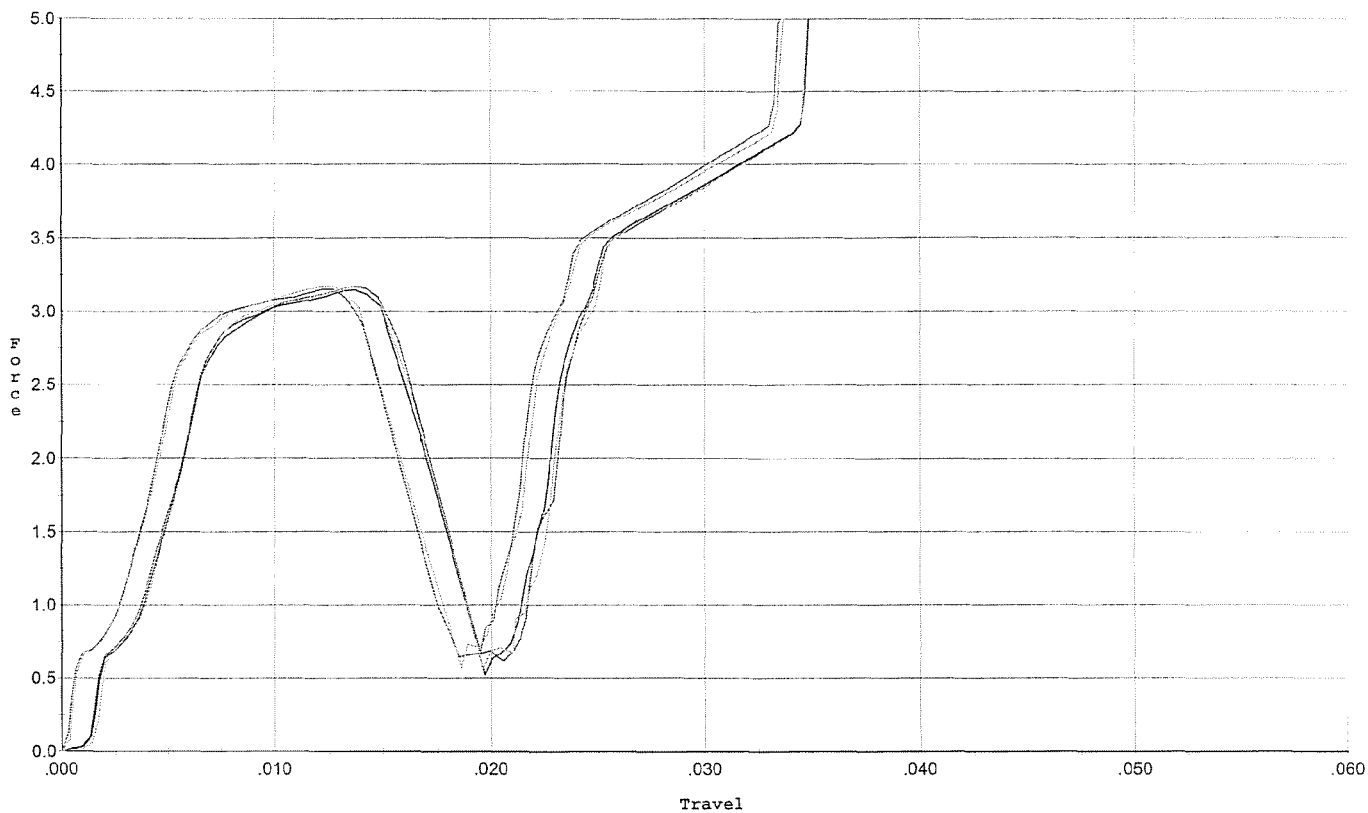
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.015	0.00	0.023	0.024		Set Trigger
2	2.496	0.015	0.00	0.023	0.025		Set Trigger
3	2.456	0.016	0.00	0.023	0.026		Set Trigger
4	2.501	0.015	0.00	0.023	0.024		Set Trigger
5	2.509	0.016	0.00	0.023	0.026		Set Trigger

A-249

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



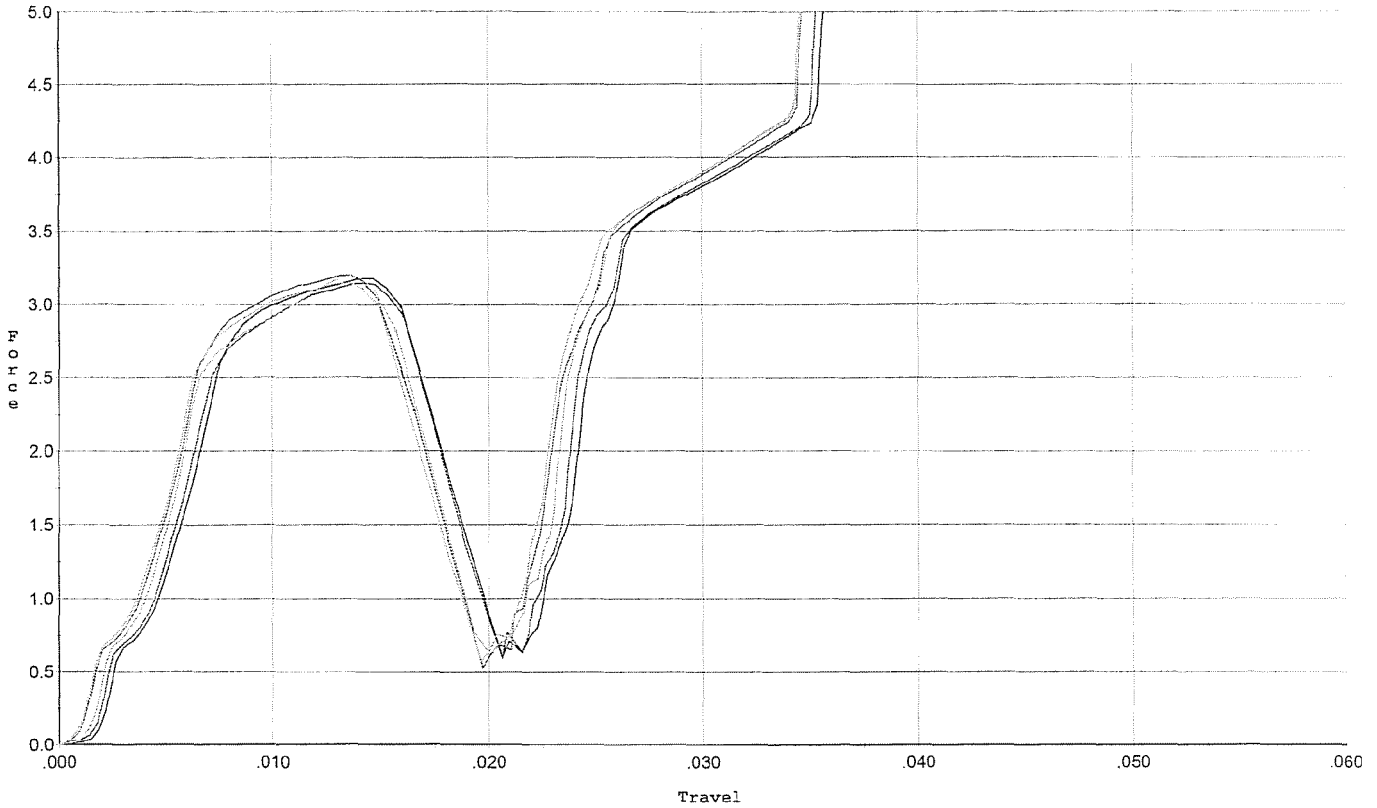
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.171	0.016	0.00	0.022	0.032		Set Trigger
2	3.145	0.017	0.00	0.022	0.034		Set Trigger
3	3.152	0.014	0.00	0.021	0.030		Set Trigger
4	3.169	0.016	0.00	0.022	0.033		Set Trigger
5	3.175	0.014	0.00	0.022	0.030		Set Trigger

A-3-16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



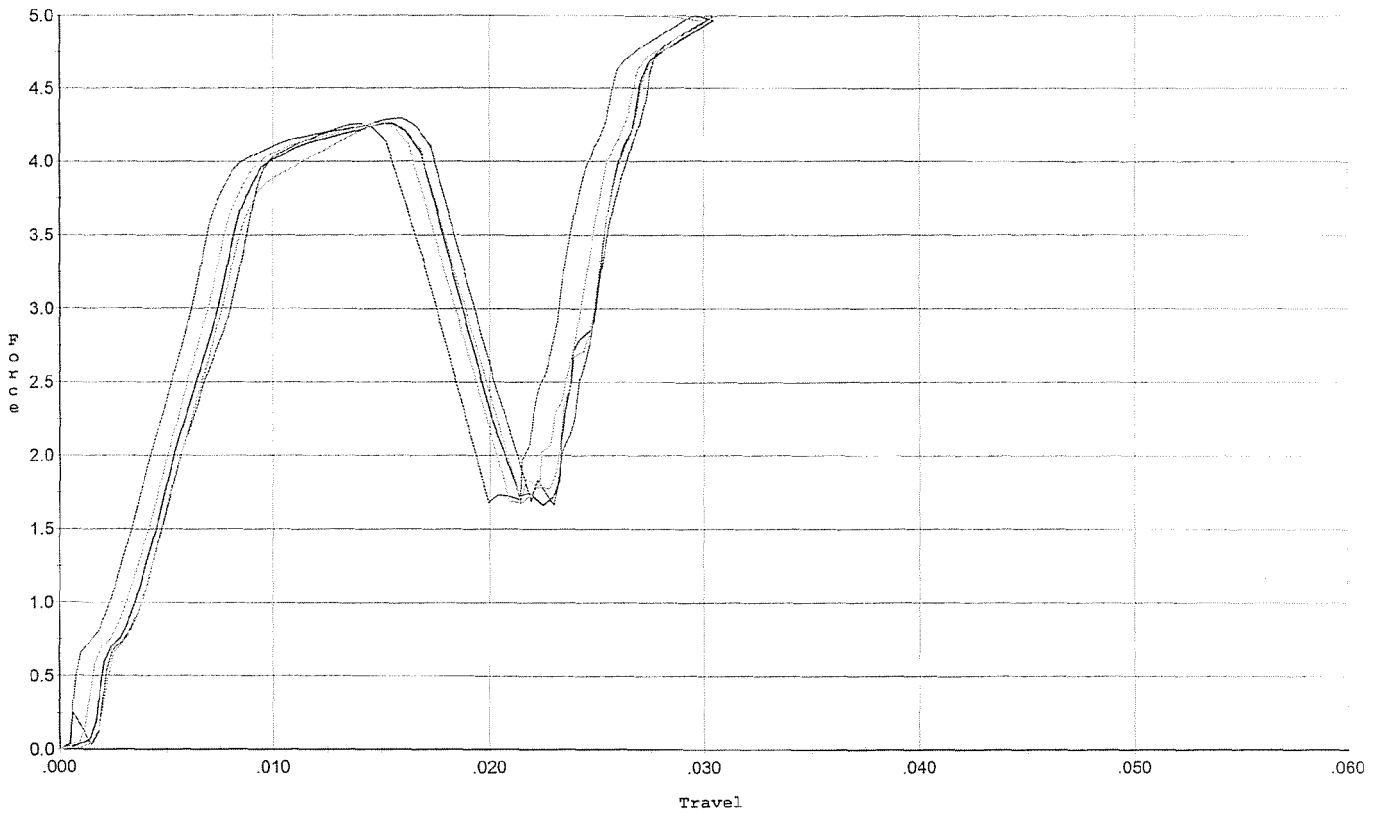
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.016	0.00	0.023	0.031		Set Trigger
2	3.176	0.016	0.00	0.023	0.031		Set Trigger
3	3.196	0.017	0.00	0.022	0.034		Set Trigger
4	3.145	0.015	0.00	0.022	0.030		Set Trigger
5	3.195	0.016	0.00	0.023	0.031		Set Trigger

A-3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



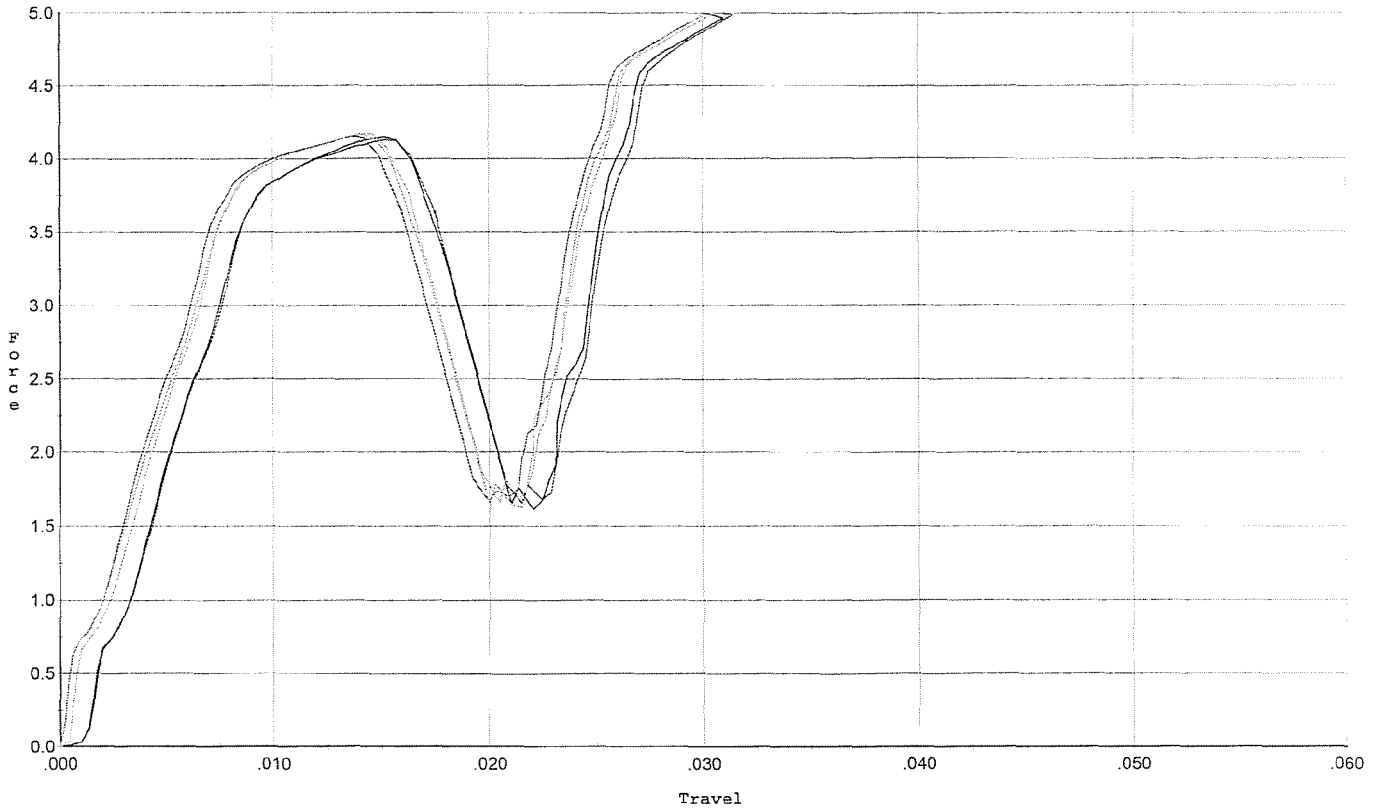
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.291	0.017	0.00	0.016	0.045		Set Trigger
2	4.255	0.017	0.00	0.016	0.044		Set Trigger
3	4.255	0.017	0.00	0.017	0.047		Set Trigger
4	4.264	0.019	0.00	0.016	0.050		Set Trigger
5	4.263	0.017	0.00	0.016	0.043		Set Trigger

A-4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



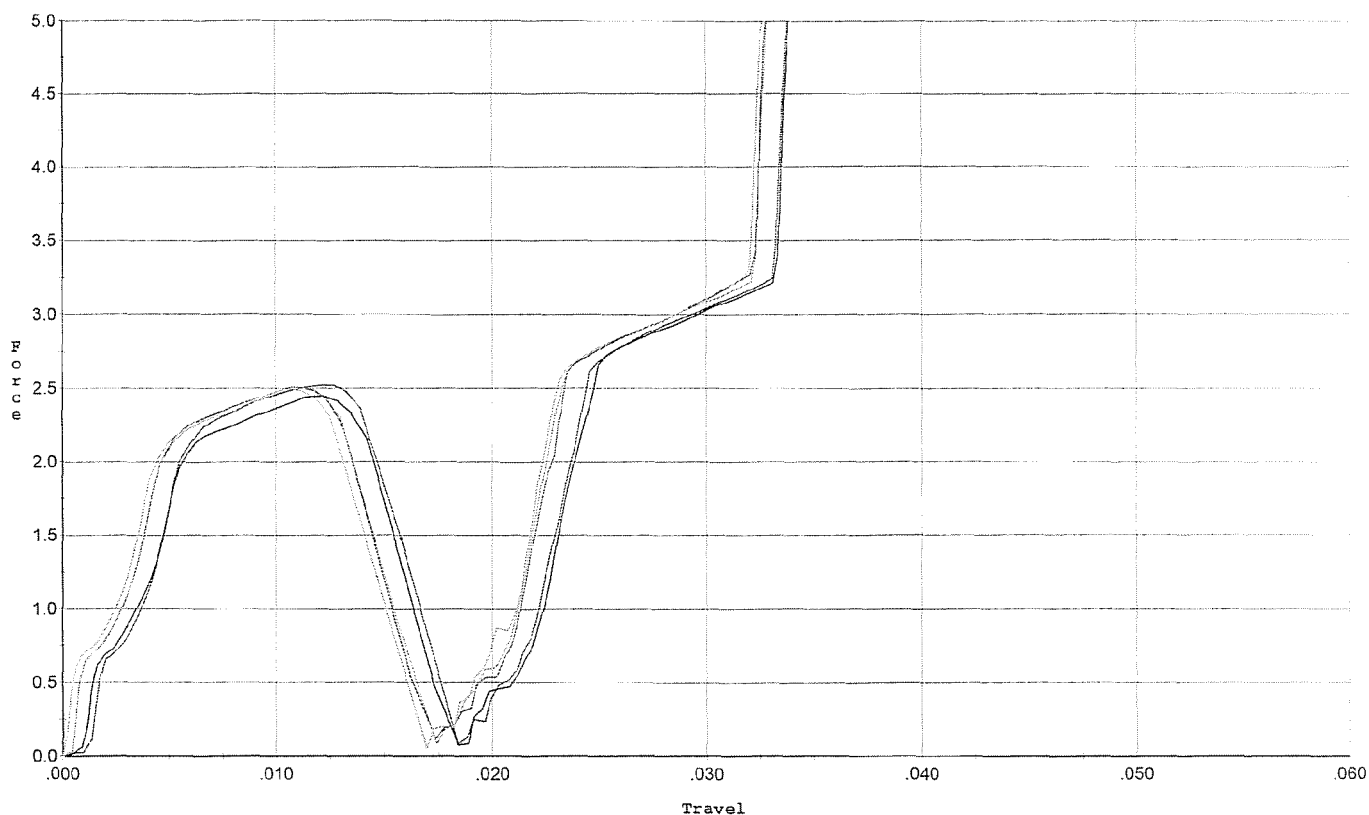
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.130	0.017	0.00	0.016	0.045		Set Trigger
2	4.151	0.018	0.00	0.016	0.046		Set Trigger
3	4.151	0.016	0.00	0.020	0.044		Set Trigger
4	4.173	0.016	0.00	0.020	0.044		Set Trigger
5	4.166	0.017	0.00	0.017	0.046		Set Trigger

A-4-15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs ini +/- .50 lb for final test



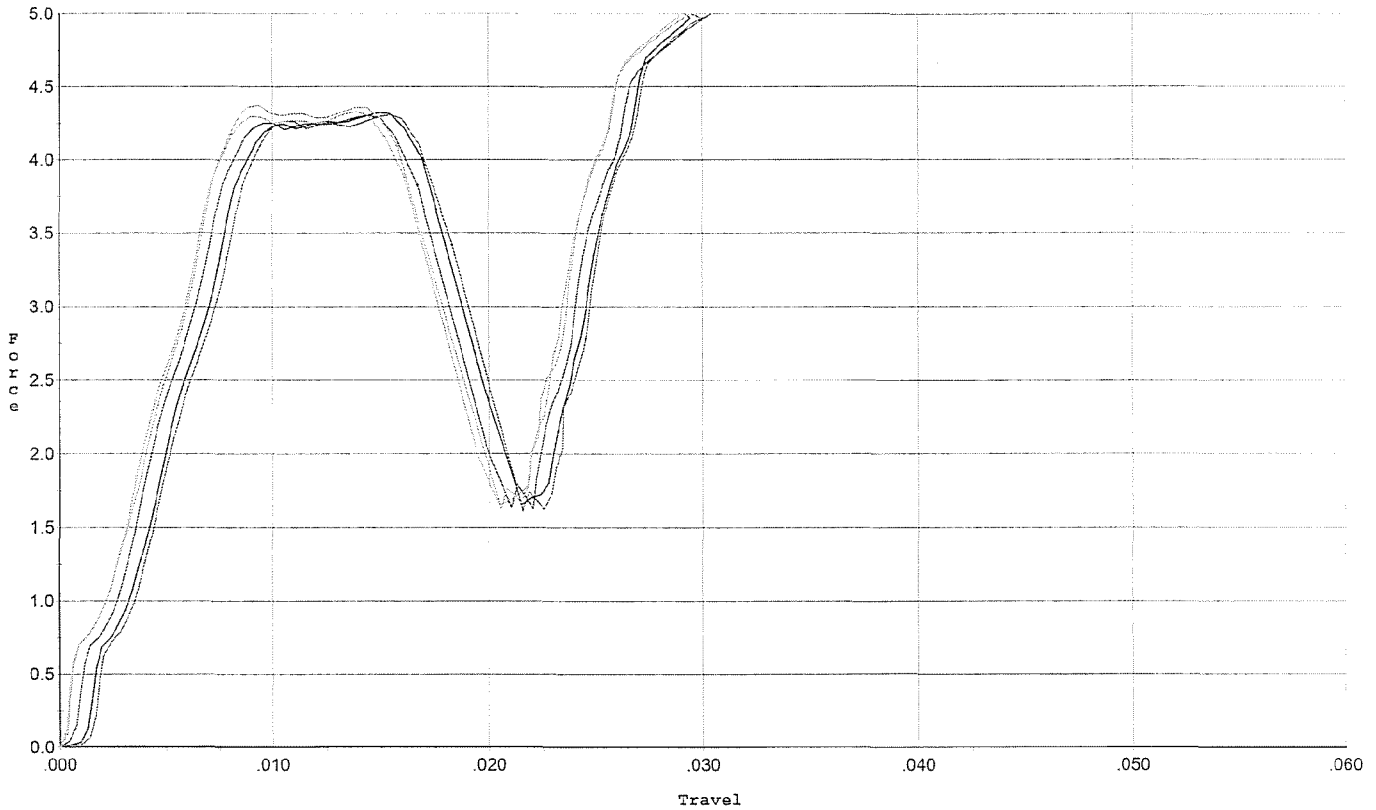
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.521	0.016	0.00	0.023	0.026		Set Trigger
2	2.445	0.014	0.00	0.023	0.023		Set Trigger
3	2.507	0.013	0.00	0.023	0.023		Set Trigger
4	2.497	0.015	0.00	0.023	0.026		Set Trigger
5	2.506	0.013	0.00	0.023	0.023		Set Trigger

4.2.49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.303	0.017	0.00	0.016	0.047		Set Trigger
2	4.323	0.017	0.00	0.016	0.046		Set Trigger
3	4.309	0.018	0.00	0.015	0.049		Set Trigger
4	4.330	0.016	0.00	0.019	0.046		Set Trigger
5	4.373	0.016	0.00	0.016	0.046		Set Trigger

A-4.32