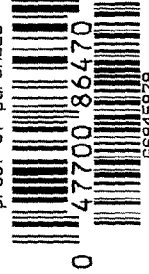


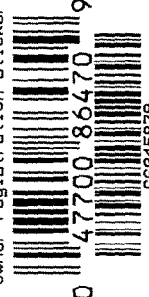
G6845879

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



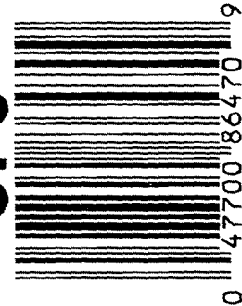
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6845879

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G684 5879

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SPD
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	RP
470	DIS-ASSEMBLE ACTION	APP	4-16-09	RP
472	SERIALIZE BOLT HANDLE		4-17-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR (A)	4/18/09	(A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	JP
520	GOFF BLAST BBL / REC		4/21/09	L.m.
540	APPLY COATINGS (BARREL ACTION)		4-22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-23-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-23-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	1	4-23-09	JP
	D) OIL FIRING PIN ASSEMBLY		4-28-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

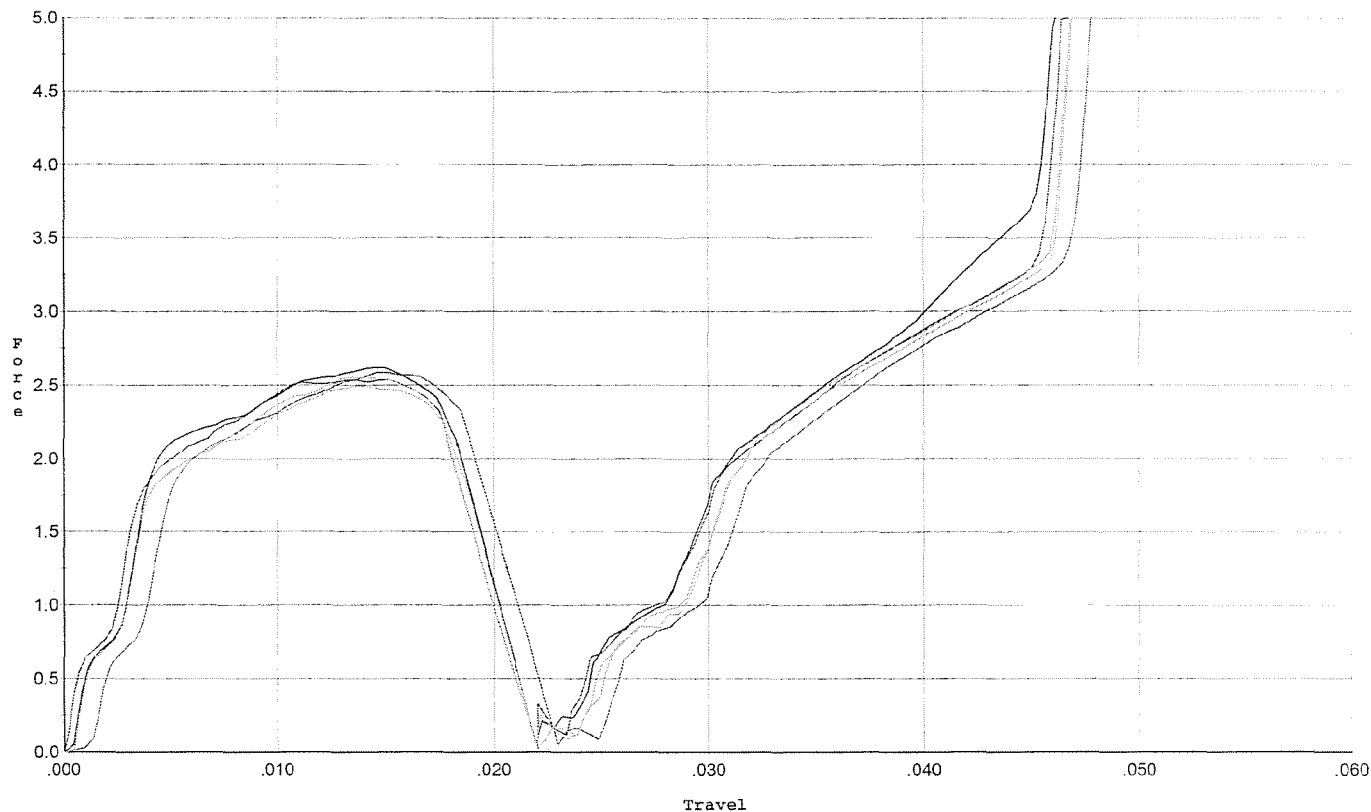
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-12-09	L N
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	5-12-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	5-12-09	L N
	J) ASSEMBLE STOCK		4-25-09	L N
	K) ASSEMBLE SWIVEL STUDS		5-12-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-1-09	N Z
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-1-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-12-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.41</u> <u>2.41</u> <u>2.43</u> <u>2.50</u>	5-7-09	RP
	C) FUNCTION		5-12-09	L N
690	PACK		7/9/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



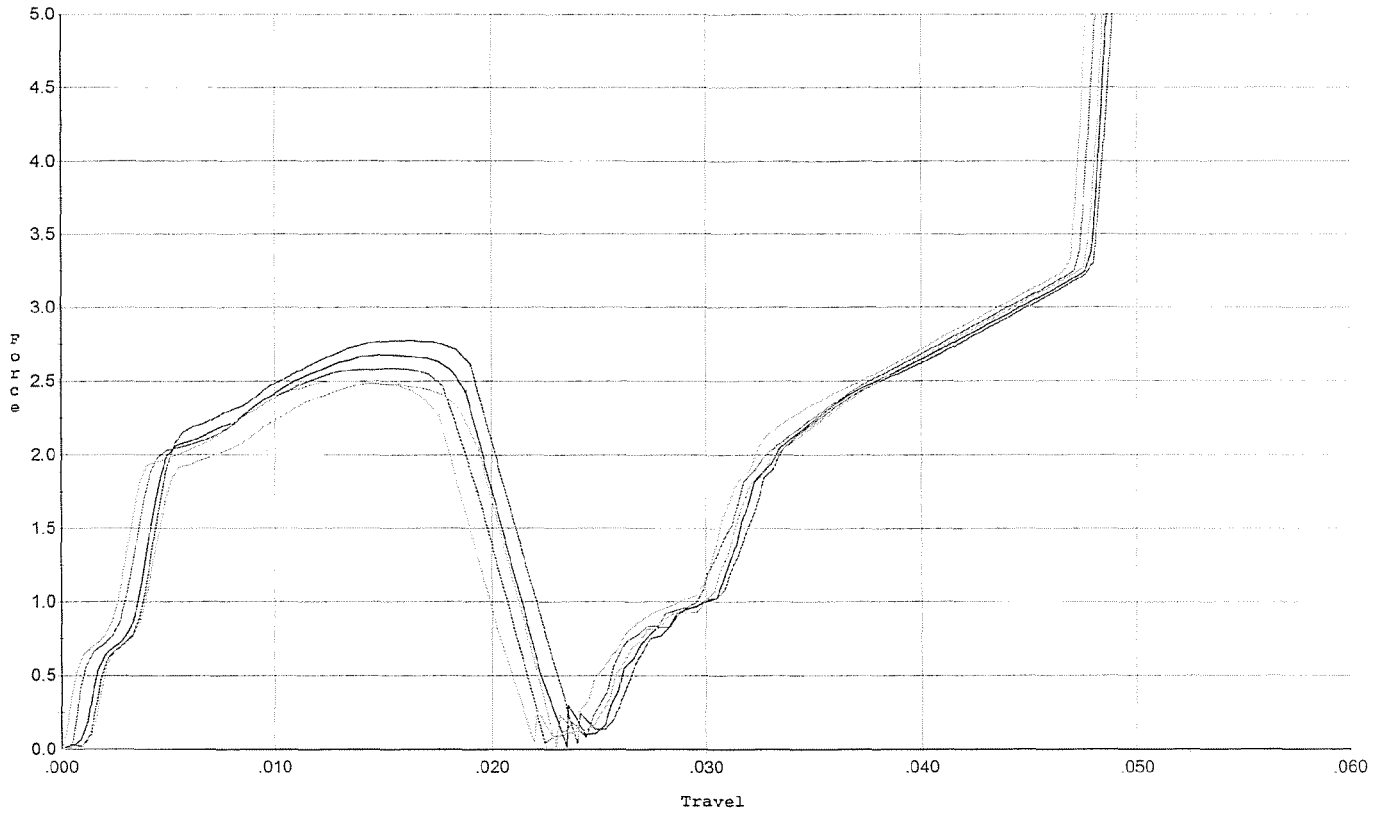
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.017	0.00	0.032	0.033		Set Trigger
2	2.621	0.018	0.00	0.031	0.035		Set Trigger
3	2.587	0.021	0.00	0.032	0.037		Set Trigger
4	2.496	0.018	0.00	0.032	0.032		Set Trigger
5	2.554	0.019	0.00	0.032	0.035		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



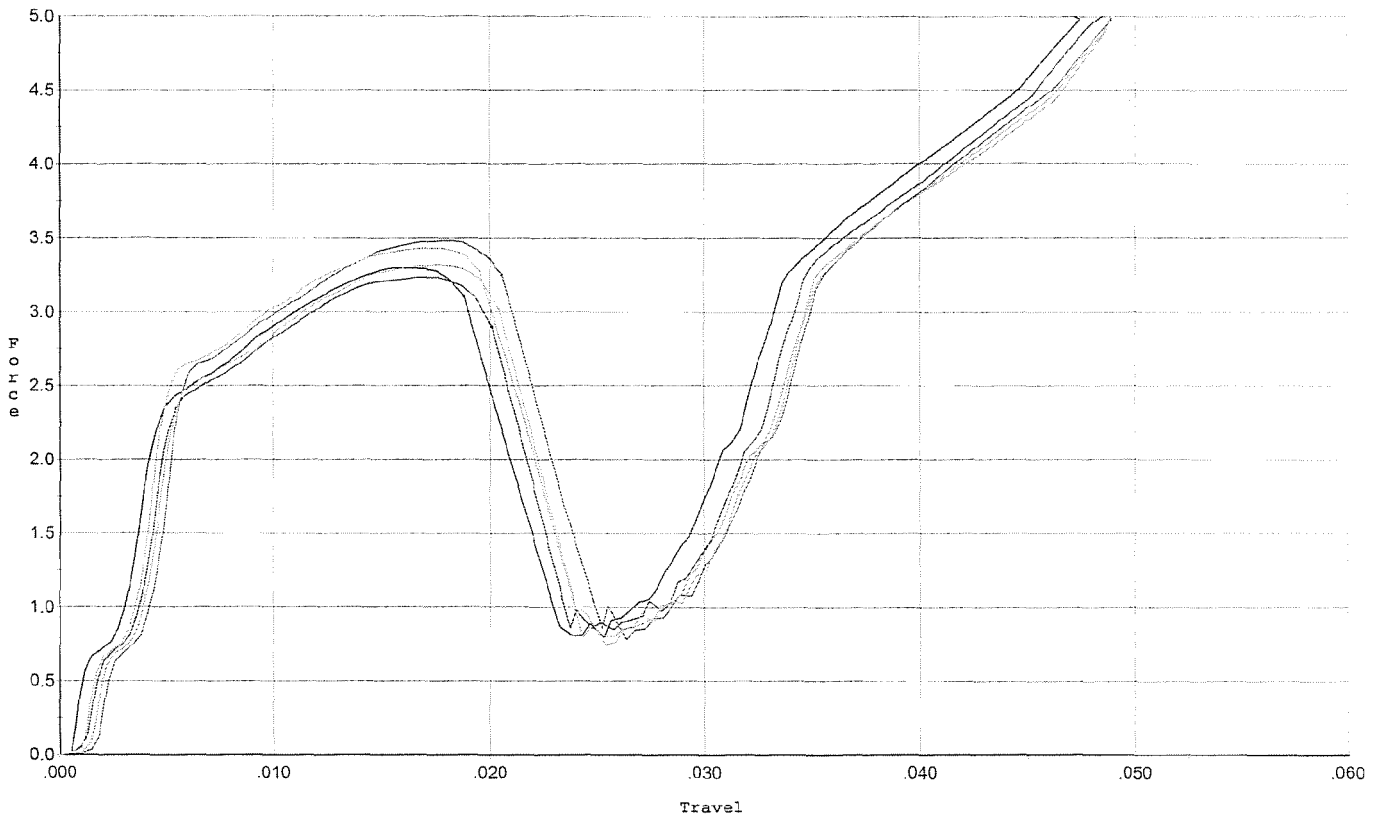
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.774	0.019	0.00	0.033	0.037		Set Trigger
2	2.676	0.019	0.00	0.033	0.036		Set Trigger
3	2.585	0.019	0.00	0.033	0.037		Set Trigger
4	2.501	0.018	0.00	0.033	0.033		Set Trigger
5	2.483	0.019	0.00	0.033	0.034		Set Trigger

A-2-60

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



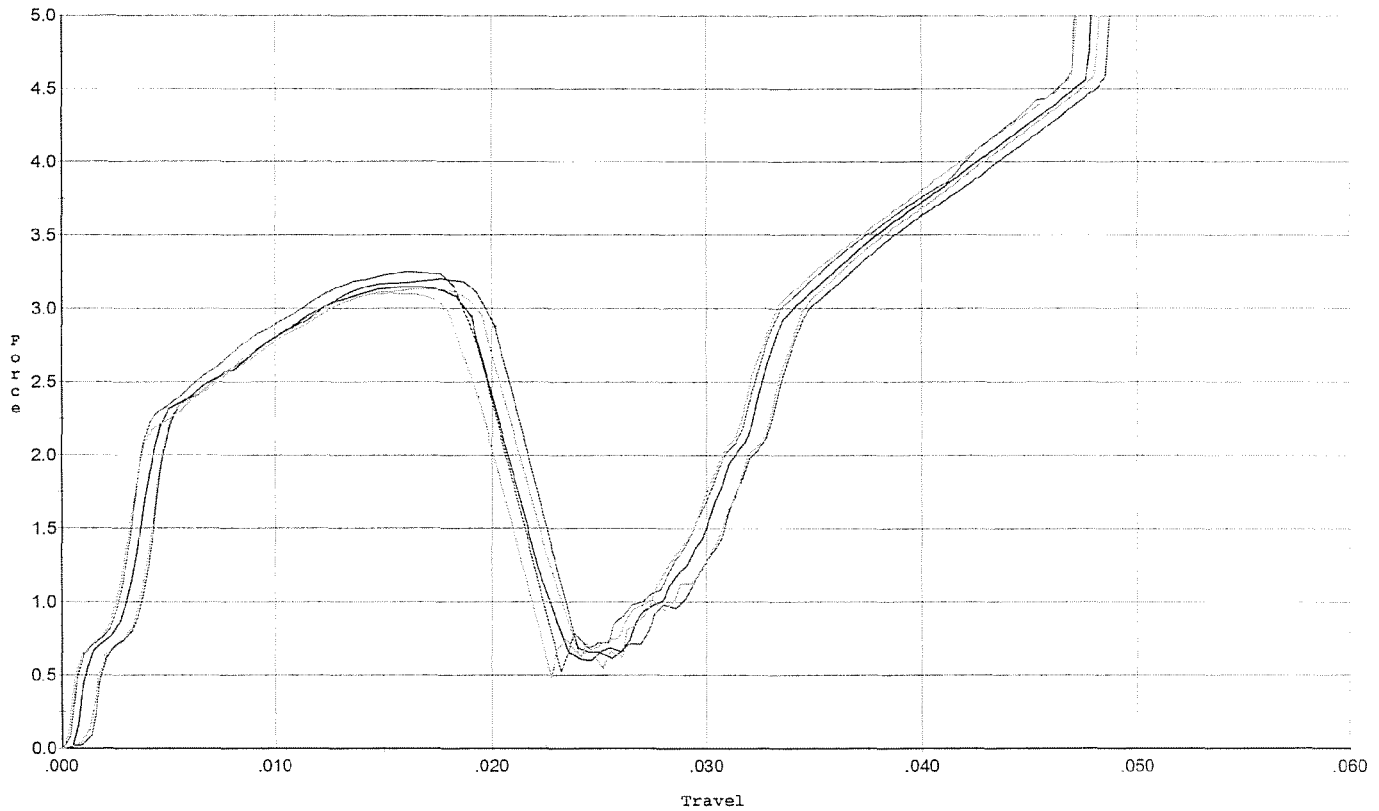
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.234	0.020	0.00	0.031	0.045		Set Trigger
2	3.298	0.019	0.00	0.031	0.043		Set Trigger
3	3.481	0.021	0.00	0.031	0.048		Set Trigger
4	3.320	0.020	0.00	0.031	0.047		Set Trigger
5	3.433	0.022	0.00	0.031	0.051		Set Trigger

A-3.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



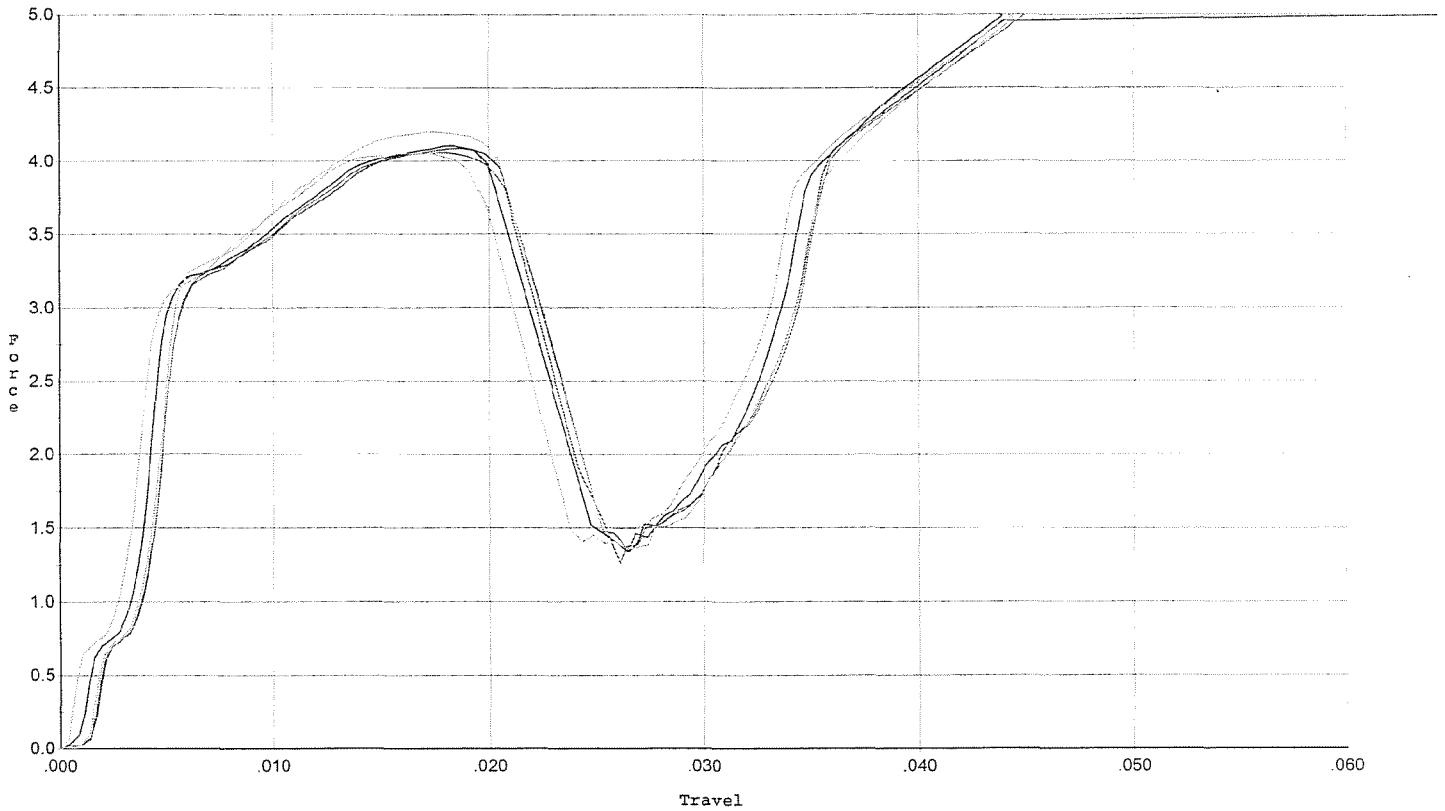
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.199	0.020	0.00	0.031	0.045		Set Trigger
2	3.144	0.019	0.00	0.031	0.043		Set Trigger
3	3.249	0.019	0.00	0.031	0.045		Set Trigger
4	3.105	0.019	0.00	0.031	0.043		Set Trigger
5	3.131	0.019	0.00	0.031	0.043		Set Trigger

A.3.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



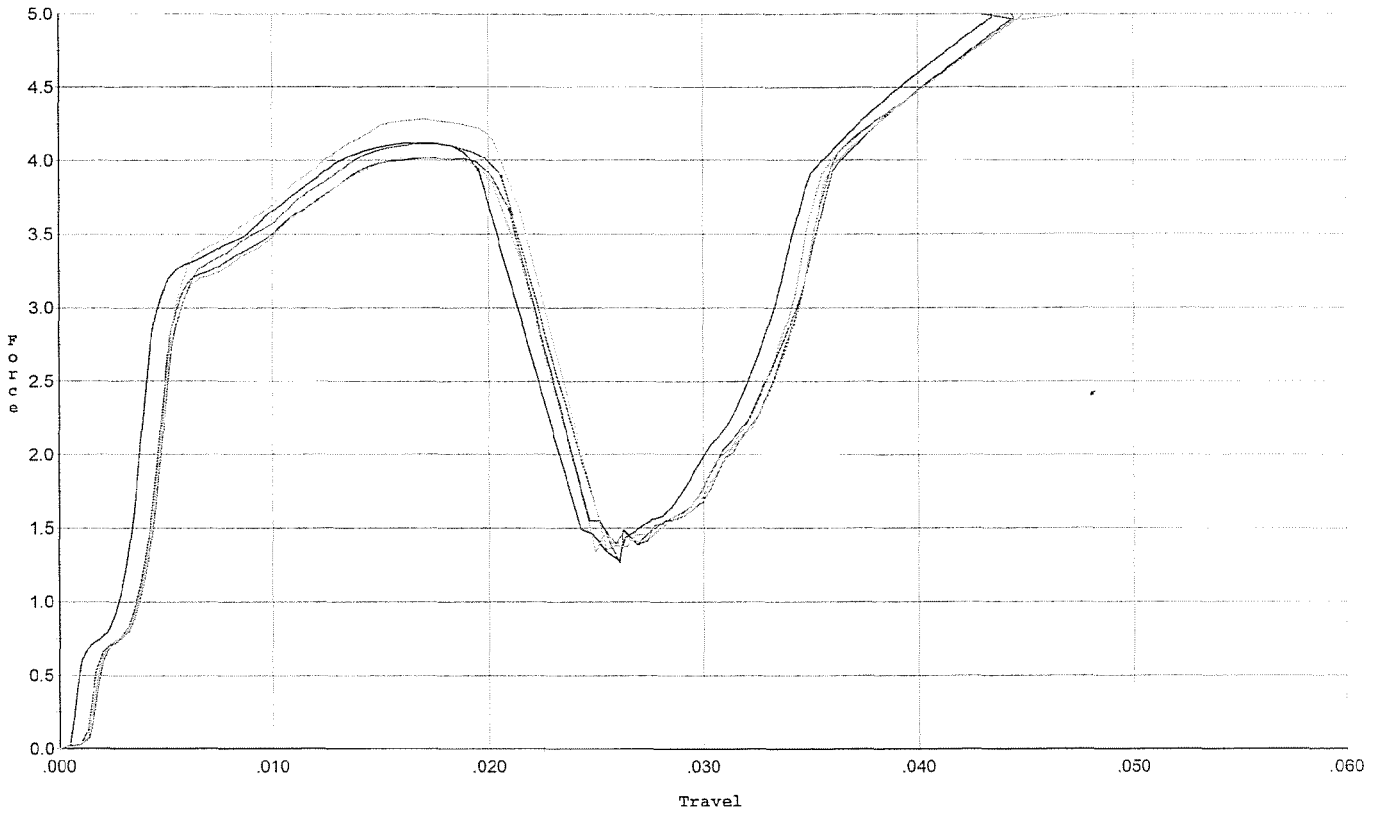
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.083	0.023	0.00	0.029	0.062		Set Trigger
2	4.103	0.022	0.00	0.029	0.063		Set Trigger
3	4.059	0.021	0.00	0.029	0.057		Set Trigger
4	4.199	0.020	0.00	0.030	0.058		Set Trigger
5	4.052	0.020	0.00	0.029	0.057		Set Trigger

A-4-09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



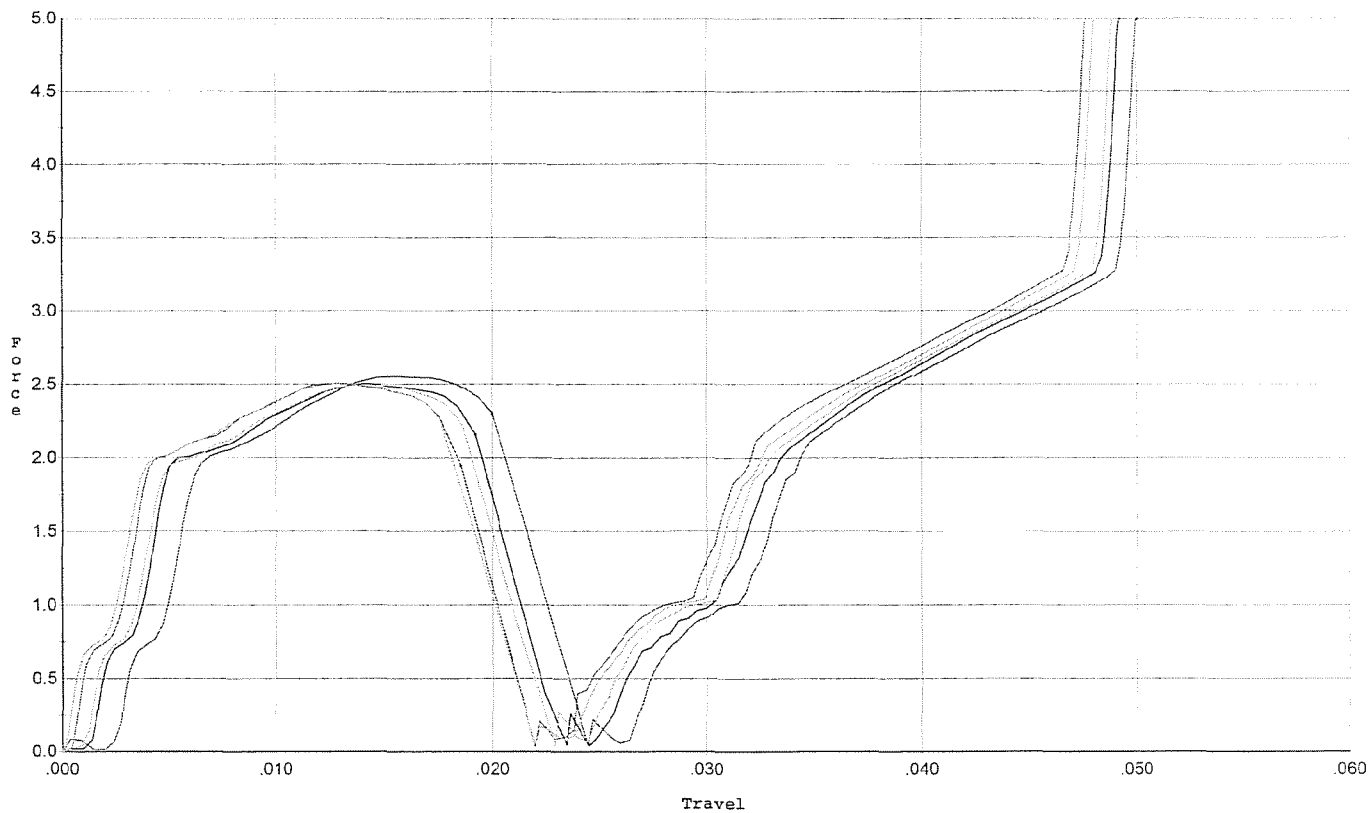
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.016	0.021	0.00	0.029	0.058		Set Trigger
2	4.117	0.020	0.00	0.029	0.057		Set Trigger
3	4.119	0.021	0.00	0.030	0.058		Set Trigger
4	4.282	0.021	0.00	0.029	0.062		Set Trigger
5	4.018	0.021	0.00	0.029	0.059		Set Trigger

A-4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 +/- .50 lb for final tst



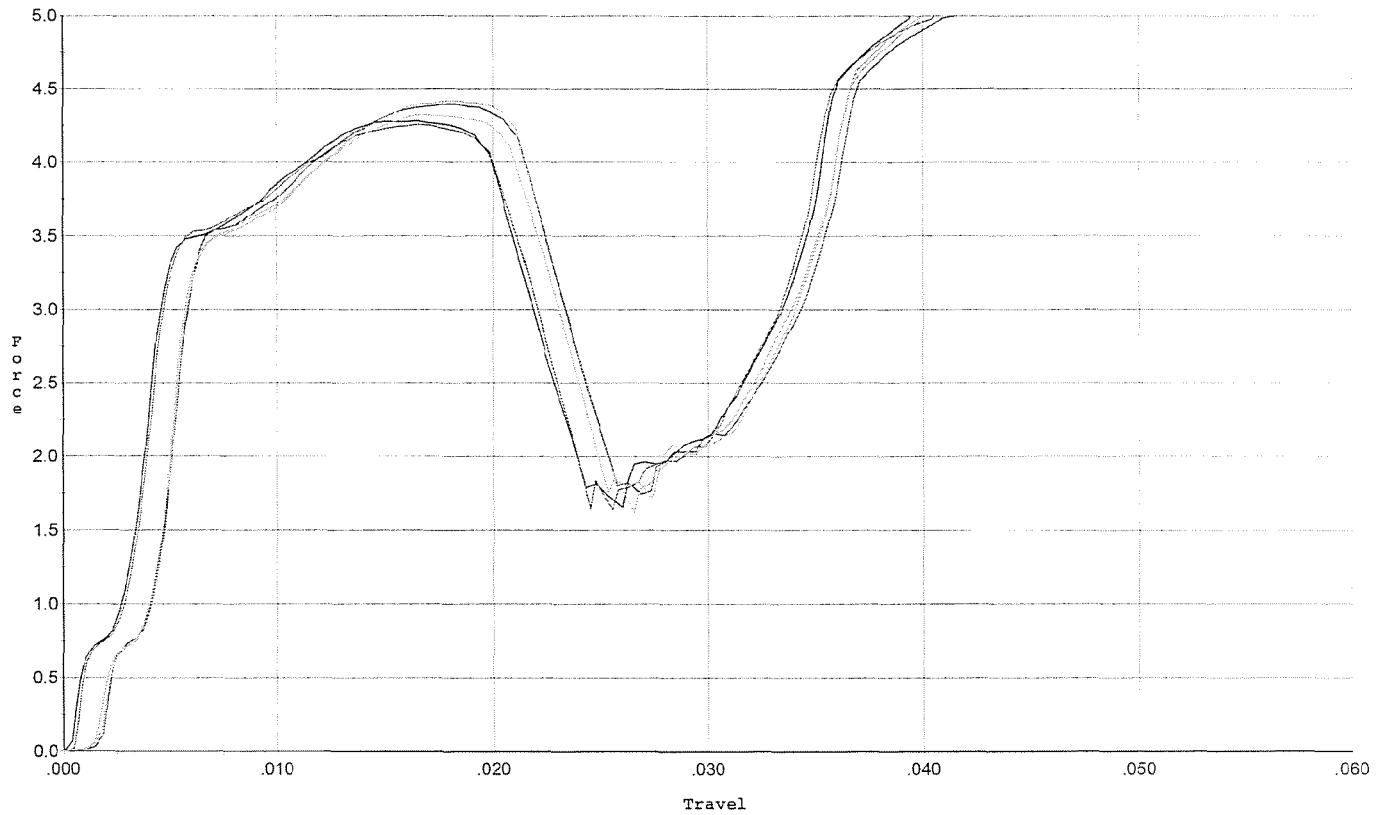
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.554	0.020	0.003	0.033	0.035		Set Trigger
2	2.503	0.019	0.00	0.033	0.034		Set Trigger
3	2.505	0.019	0.00	0.033	0.035		Set Trigger
4	2.498	0.019	0.00	0.033	0.034		Set Trigger
5	2.506	0.019	0.00	0.033	0.037		Set Trigger

A-2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.398	0.021	0.00	0.029	0.062		Set Trigger
2	4.286	0.020	0.00	0.029	0.060		Set Trigger
3	4.257	0.021	0.00	0.029	0.065		Set Trigger
4	4.323	0.023	0.00	0.029	0.066		Set Trigger
5	4.416	0.021	0.00	0.028	0.062		Set Trigger

A-4.33