

G2845881

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



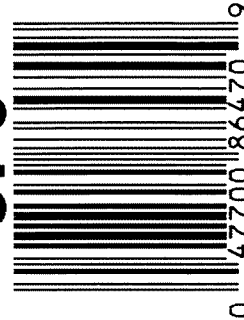
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845881

UPC



BM FORM

GUN SERIAL # G 6845881

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPD
460	CHECK HEADSPACE		4-3-09	SPD
470	DIS-ASSEMBLE ACTION		4-3-09	SPD
472	SERIALIZE BOLT HANDLE		4-6-09	RTZ
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	4/8/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	Bf
542	APPLY COATINGS (BARREL ACTION)		4-13	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-5-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

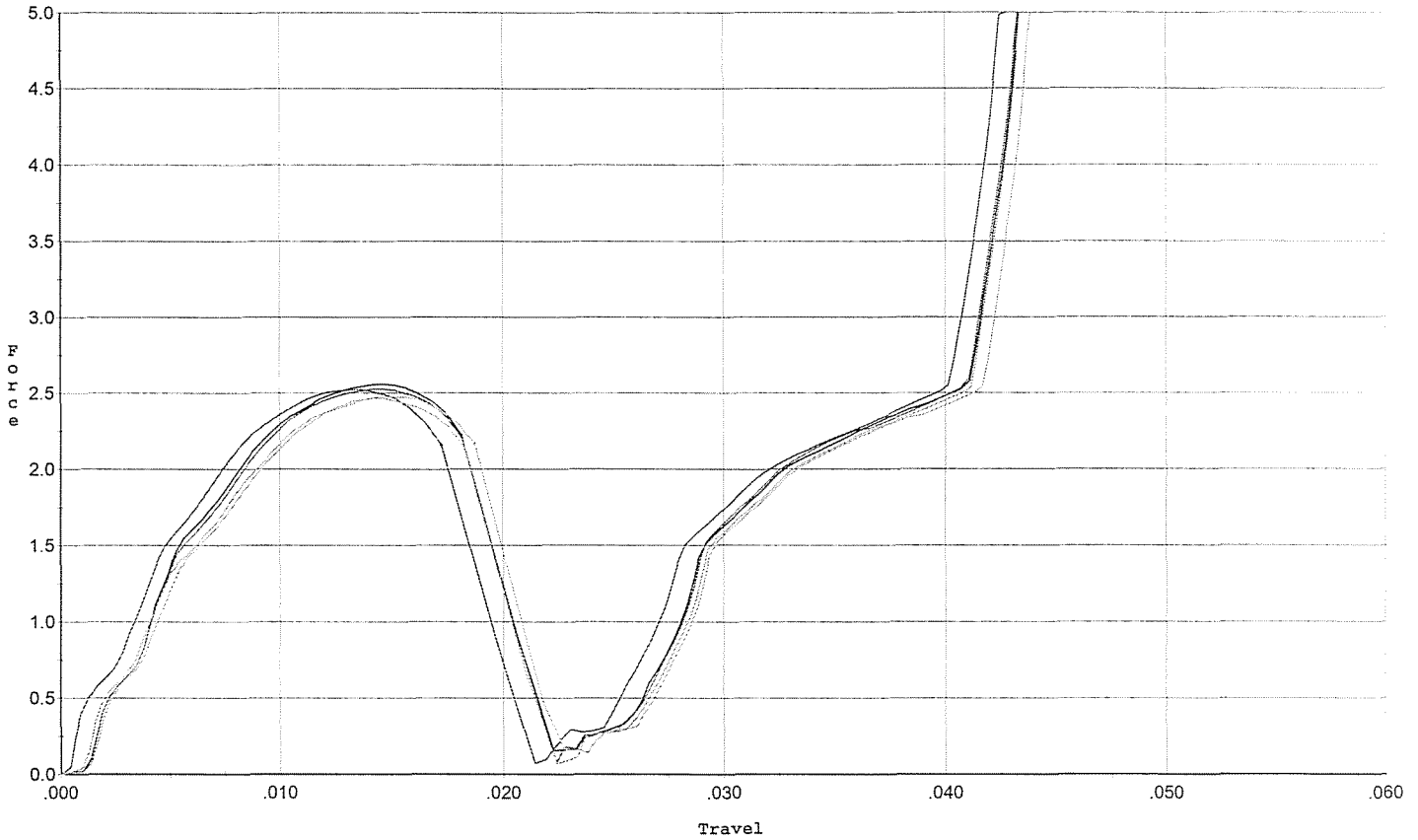
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	5-14-09	RPD		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	5-14-09	RPD		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	5-14-09	RPD		
	J) ASSEMBLE STOCK					5-5-09	RPD		
	K) ASSEMBLE SWIVEL STUDS					5-14-09	RPD		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL					
			PASS	FAIL		5-6-09	RPD		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					5-6-09	RP		
670	FINAL INSPECTION A) HEADSPACE					5-14-09	RPD		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u>	<u>2.33</u>	<u>2.34</u>	<u>2.34</u>	<u>2.38</u>	5-7-09	RP
	C) FUNCTION					5-14-09	RPD		
690	PACK					6/22/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



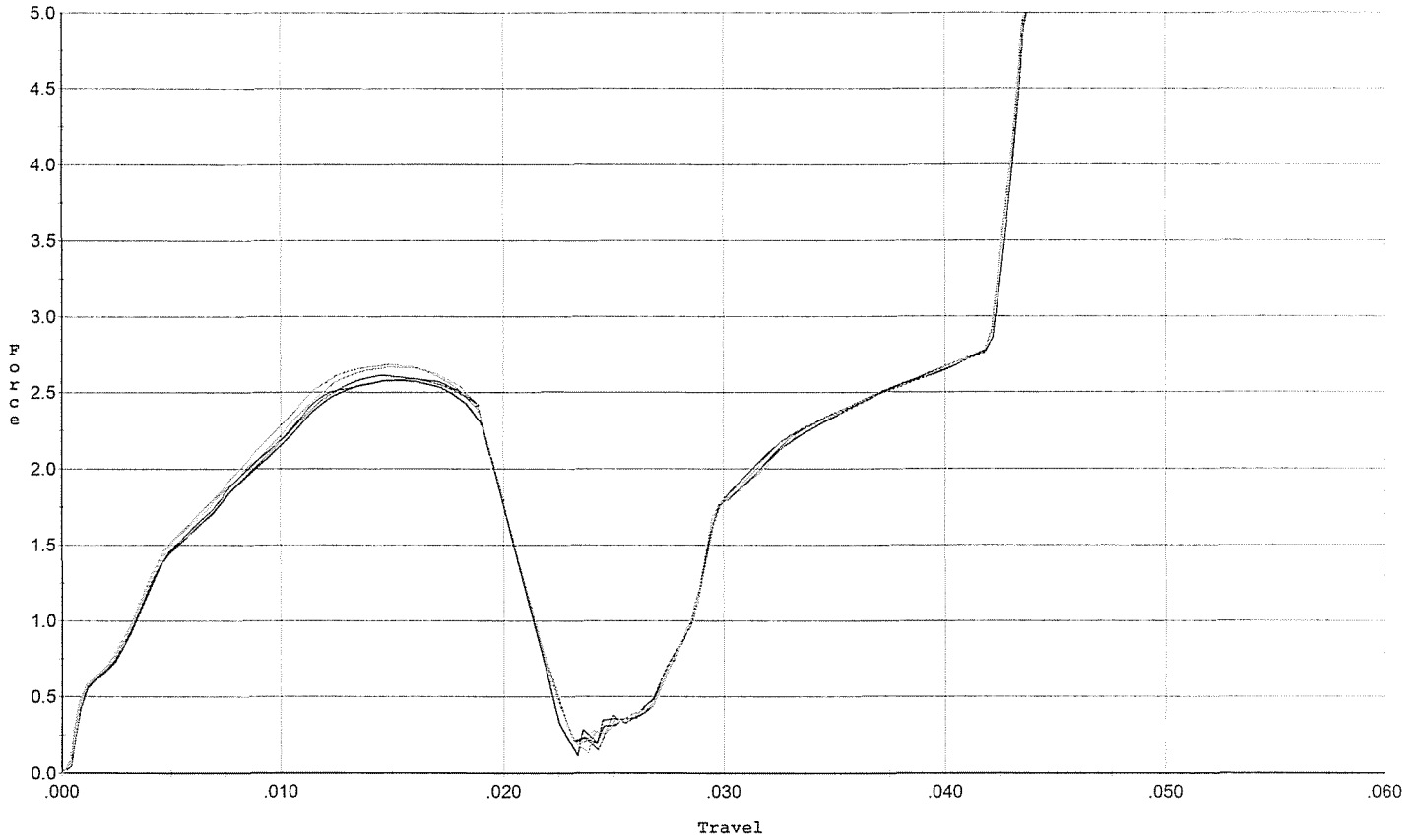
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.017	0.00	0.029	0.030		Set Trigger
2	2.558	0.018	0.00	0.030	0.031		Set Trigger
3	2.525	0.018	0.00	0.029	0.030		Set Trigger
4	2.476	0.019	0.00	0.030	0.030		Set Trigger
5	2.467	0.018	0.00	0.030	0.030		Set Trigger

A 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



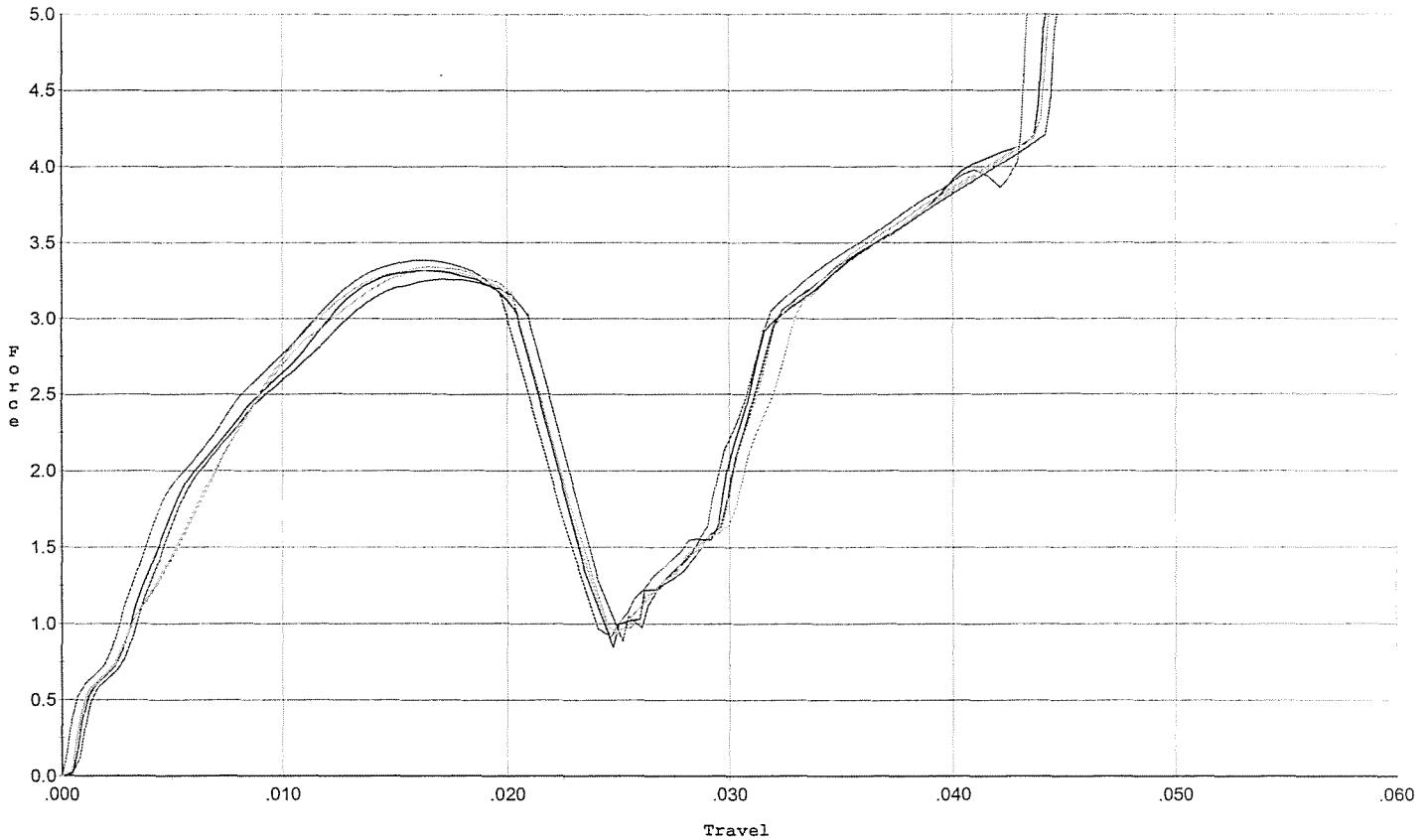
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.019	0.00	0.029	0.034		Set Trigger
2	2.577	0.019	0.00	0.029	0.034		Set Trigger
3	2.612	0.019	0.00	0.029	0.034		Set Trigger
4	2.669	0.019	0.00	0.029	0.034		Set Trigger
5	2.685	0.019	0.00	0.029	0.035		Set Trigger

A-2.62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



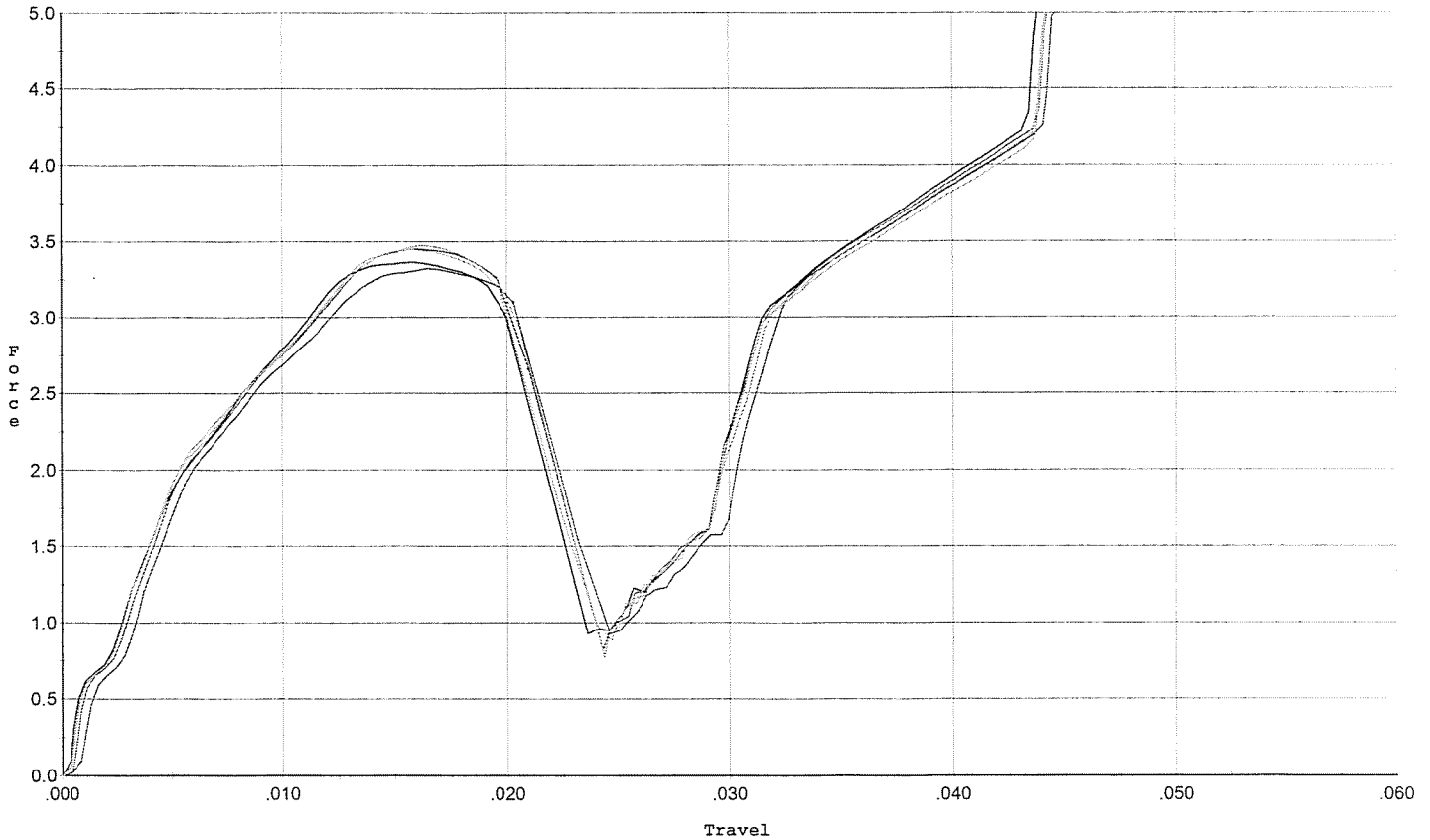
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.263	0.021	0.00	0.027	0.046		Set Trigger
2	3.317	0.020	0.00	0.027	0.045		Set Trigger
3	3.385	0.020	0.00	0.027	0.045		Set Trigger
4	3.321	0.020	0.00	0.027	0.045		Set Trigger
5	3.343	0.020	0.00	0.027	0.045		Set Trigger

A-3.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



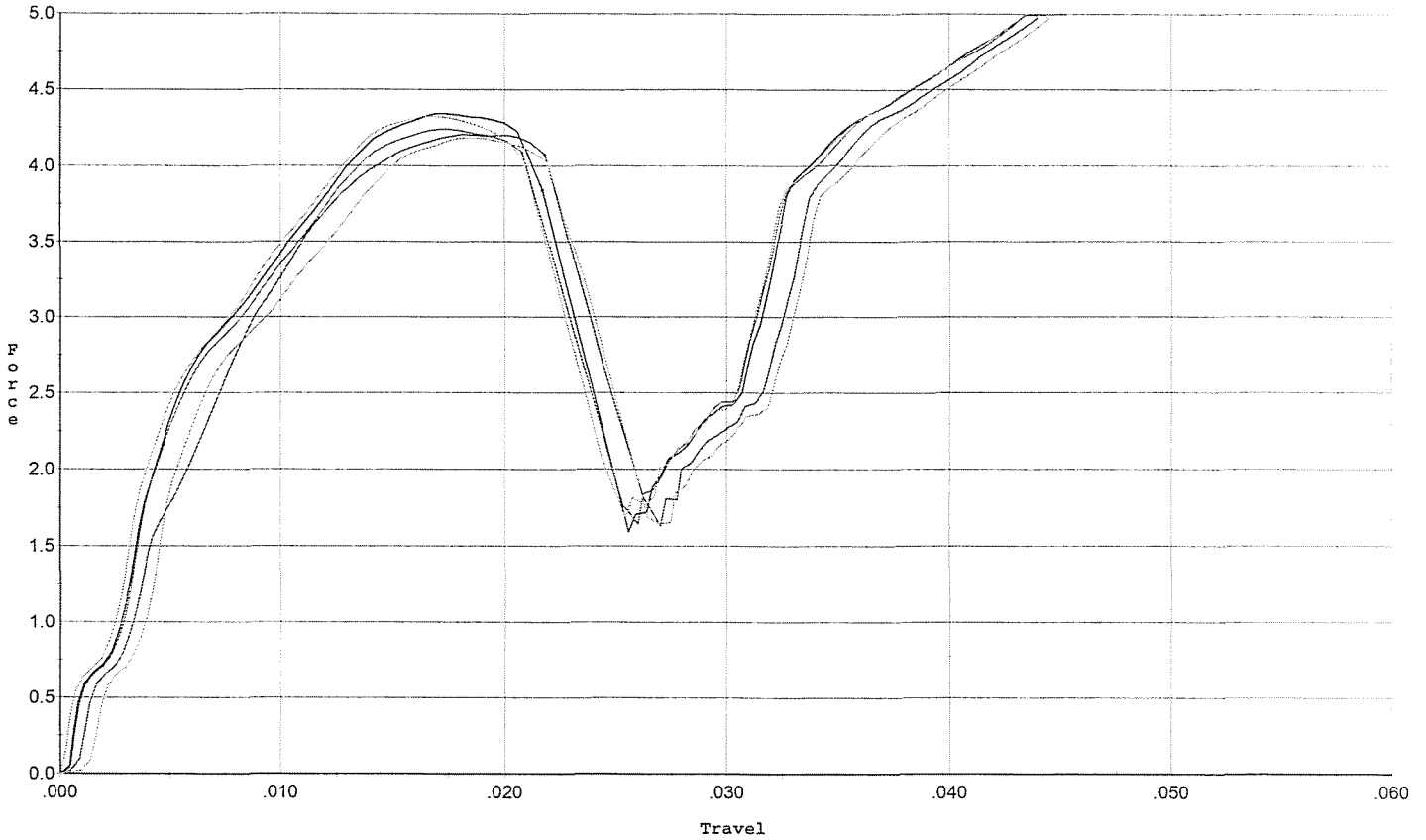
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.322	0.020	0.00	0.027	0.045		Set Trigger
2	3.365	0.020	0.00	0.027	0.046		Set Trigger
3	3.451	0.021	0.00	0.027	0.048		Set Trigger
4	3.450	0.020	0.00	0.027	0.045		Set Trigger
5	3.473	0.021	0.00	0.027	0.048		Set Trigger

A-3.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



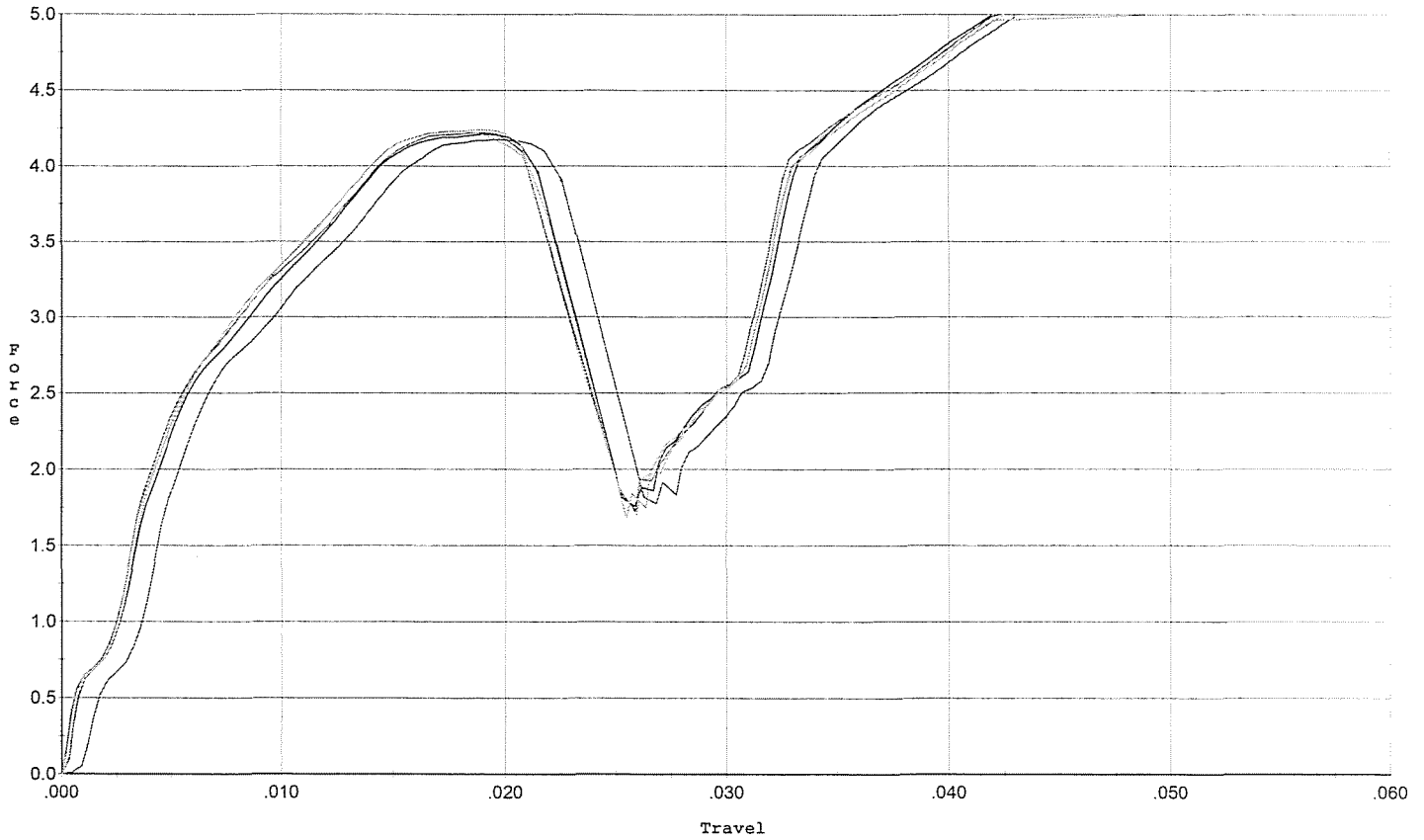
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.206	0.022	0.00	0.021	0.060		Set Trigger
2	4.341	0.022	0.00	0.020	0.063		Set Trigger
3	4.241	0.021	0.00	0.021	0.059		Set Trigger
4	4.325	0.021	0.00	0.021	0.061		Set Trigger
5	4.186	0.024	0.00	0.021	0.064		Set Trigger

A-4-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



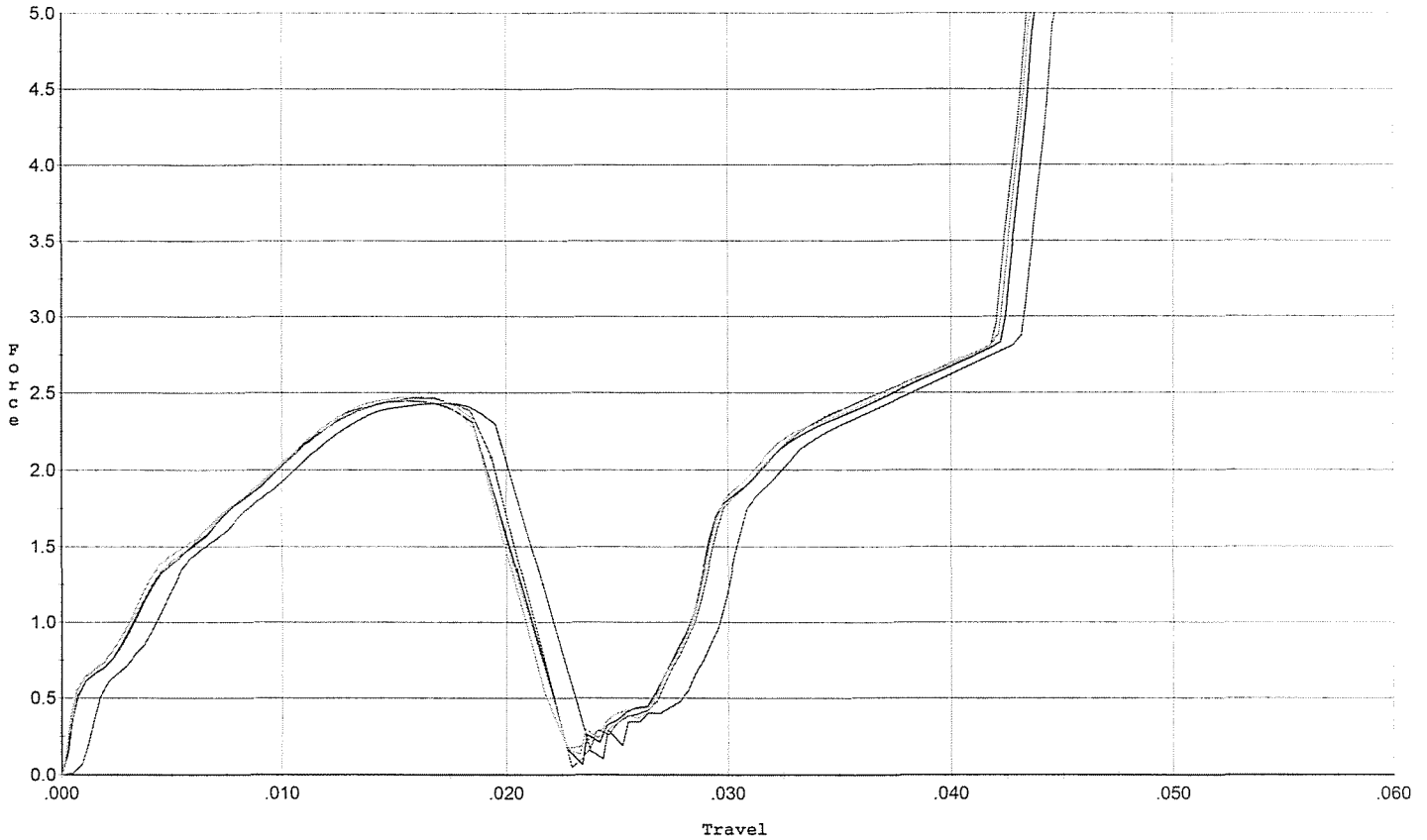
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.176	0.023	0.00	0.020	0.061		Set Trigger
2	4.213	0.021	0.00	0.020	0.061		Set Trigger
3	4.224	0.021	0.00	0.021	0.059		Set Trigger
4	4.242	0.022	0.00	0.020	0.063		Set Trigger
5	4.234	0.021	0.00	0.021	0.059		Set Trigger

A-421

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



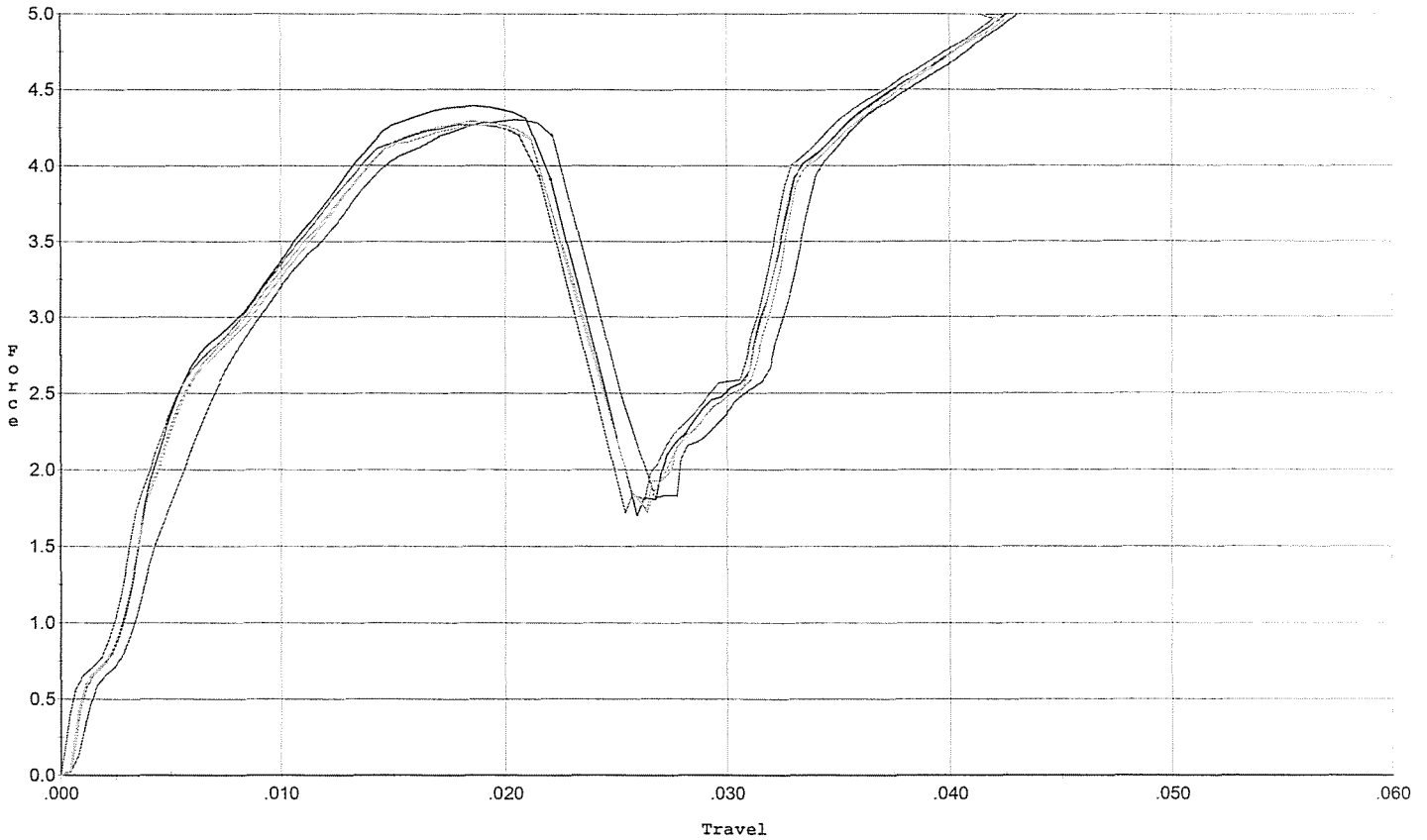
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.432	0.022	0.00	0.030	0.035		Set Trigger
2	2.447	0.020	0.00	0.029	0.034		Set Trigger
3	2.468	0.019	0.00	0.029	0.033		Set Trigger
4	2.450	0.019	0.00	0.029	0.032		Set Trigger
5	2.472	0.018	0.00	0.029	0.032		Set Trigger

A-2-45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.304	0.022	0.00	0.020	0.062		Set Trigger
2	4.393	0.022	0.00	0.020	0.065		Set Trigger
3	4.272	0.022	0.00	0.020	0.062		Set Trigger
4	4.265	0.021	0.00	0.021	0.060		Set Trigger
5	4.294	0.023	0.00	0.020	0.066		Set Trigger

A-4-30