

G-6845884

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



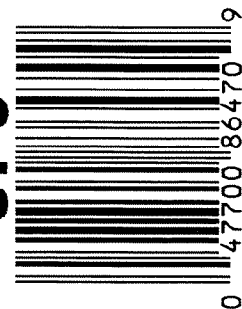
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6845884

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6845884

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	SP
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION	APK	4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	4/21/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	mon
540	APPLY COATINGS (BARREL ACTION)		4-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	4-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-5-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

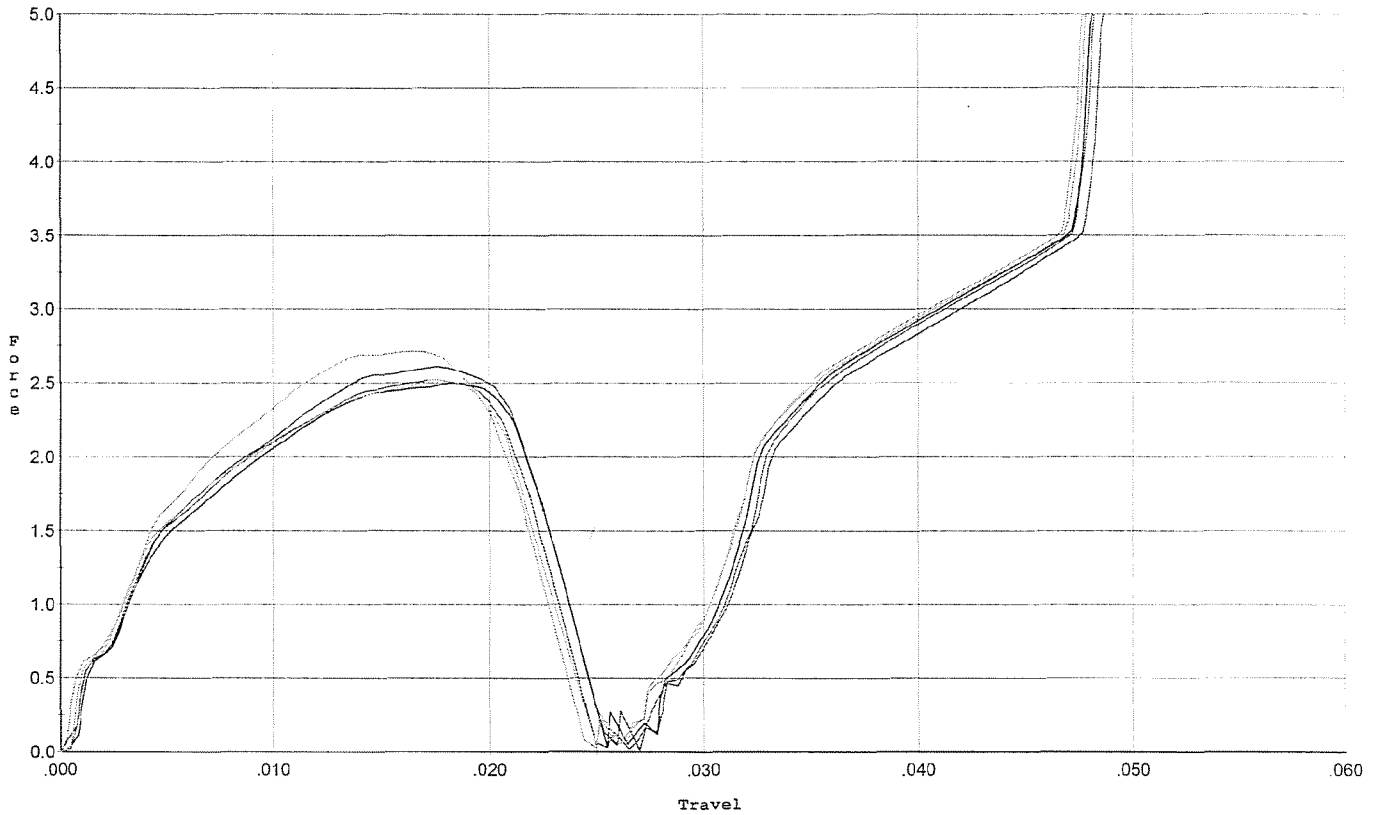
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-14-09	RP
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	5-14-09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-14-09	RP
	J) ASSEMBLE STOCK		5-5-09	RP
	K) ASSEMBLE SWIVEL STUDS		5-14-09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-6-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-6-09	RP
670	FINAL INSPECTION A) HEADSPACE		5-14-09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>258</u> <u>254</u> <u>252</u> <u>258</u> <u>250</u>	5-7-09	RP
	C) FUNCTION		5-14-09	RP
690	PACK		7/7/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



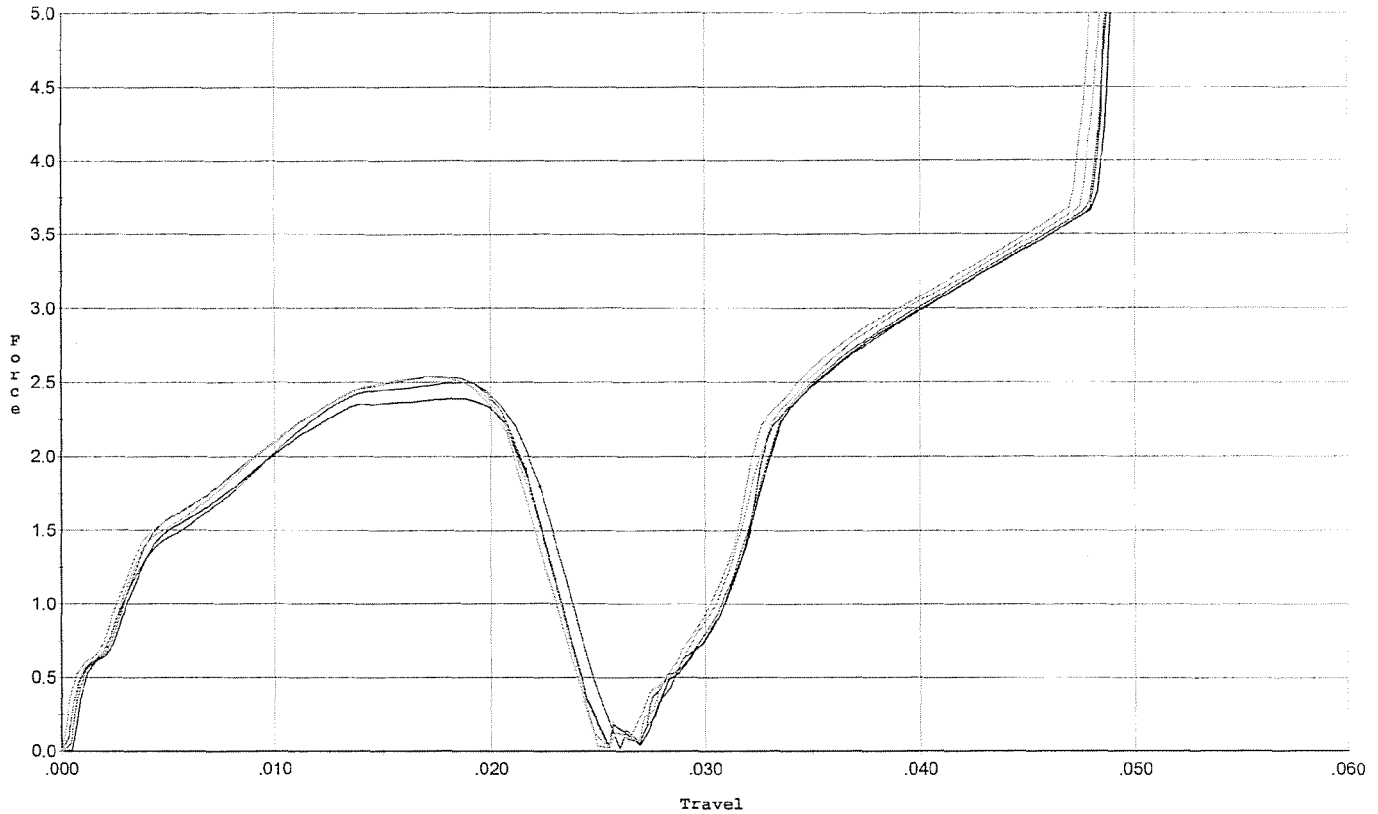
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.022	0.00	0.032	0.041		Set Trigger
2	2.499	0.022	0.00	0.031	0.040		Set Trigger
3	2.520	0.022	0.00	0.032	0.039		Set Trigger
4	2.520	0.021	0.00	0.031	0.037		Set Trigger
5	2.714	0.021	0.00	0.031	0.041		Set Trigger

A-2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



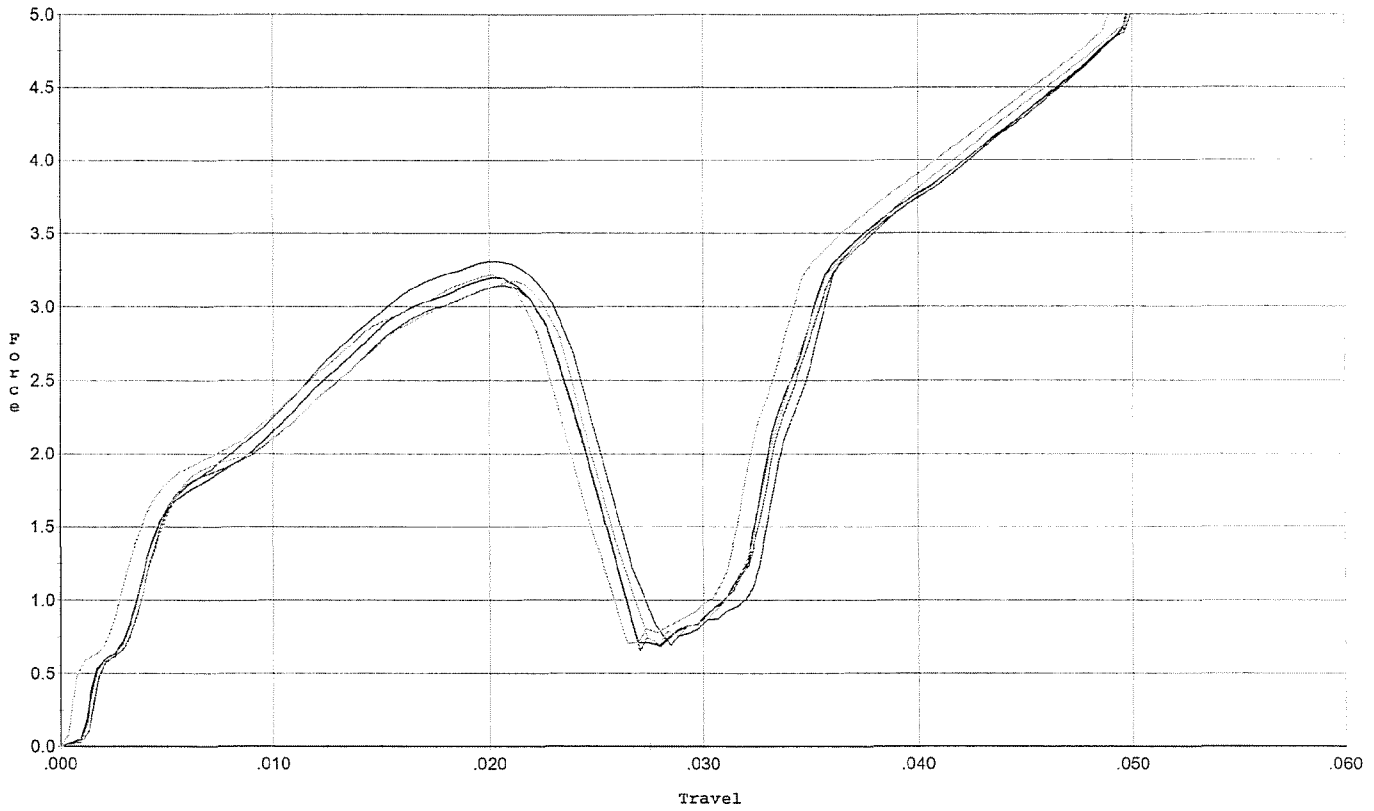
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.022	0.00	0.032	0.040		Set Trigger
2	2.393	0.022	0.00	0.032	0.038		Set Trigger
3	2.539	0.022	0.00	0.032	0.039		Set Trigger
4	2.543	0.021	0.00	0.032	0.038		Set Trigger
5	2.535	0.022	0.00	0.031	0.040		Set Trigger

A-2-50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



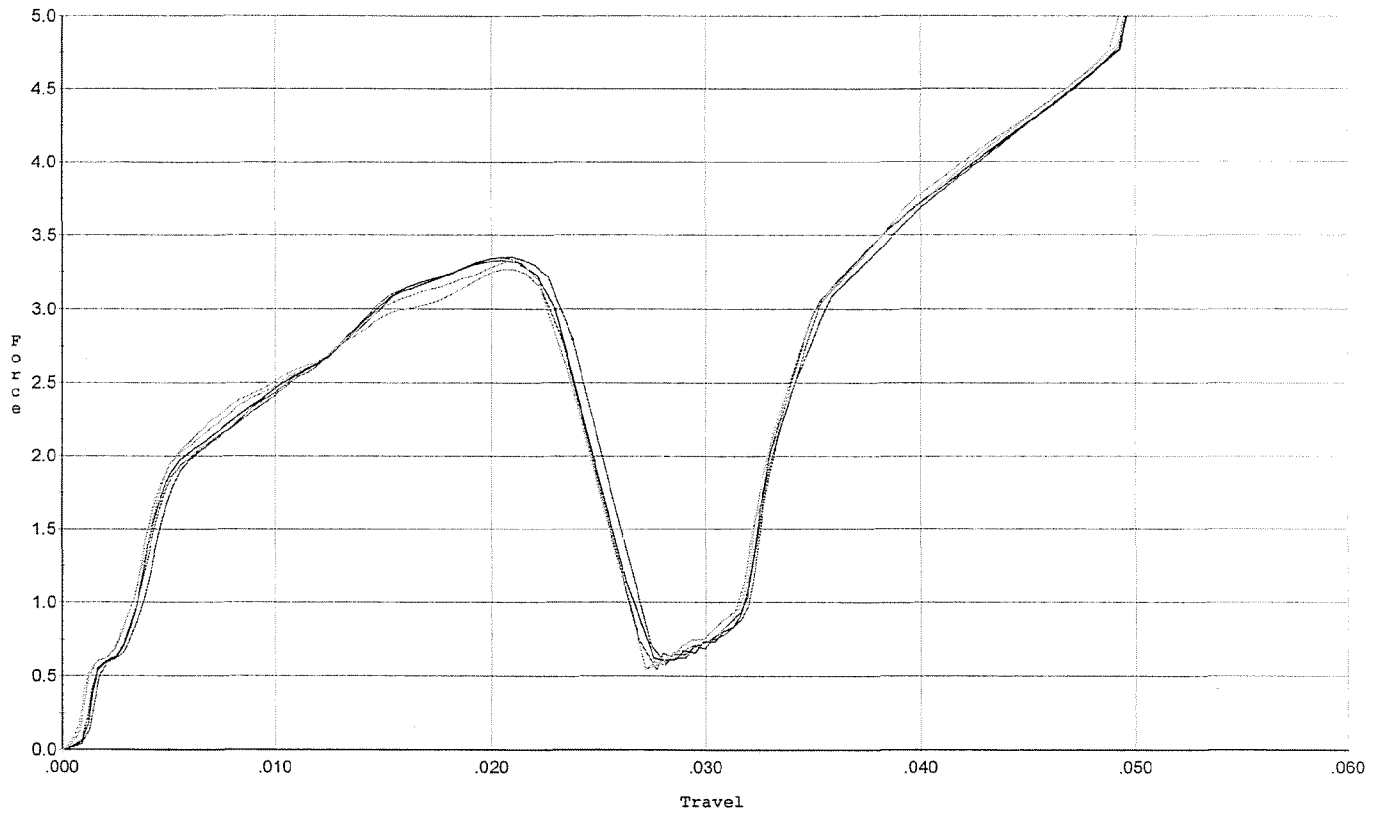
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.307	0.024	0.00	0.030	0.052		Set Trigger
2	3.199	0.024	0.00	0.031	0.050		Set Trigger
3	3.145	0.024	0.00	0.031	0.050		Set Trigger
4	3.174	0.023	0.00	0.031	0.048		Set Trigger
5	3.216	0.022	0.00	0.030	0.048		Set Trigger

A-3-20

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



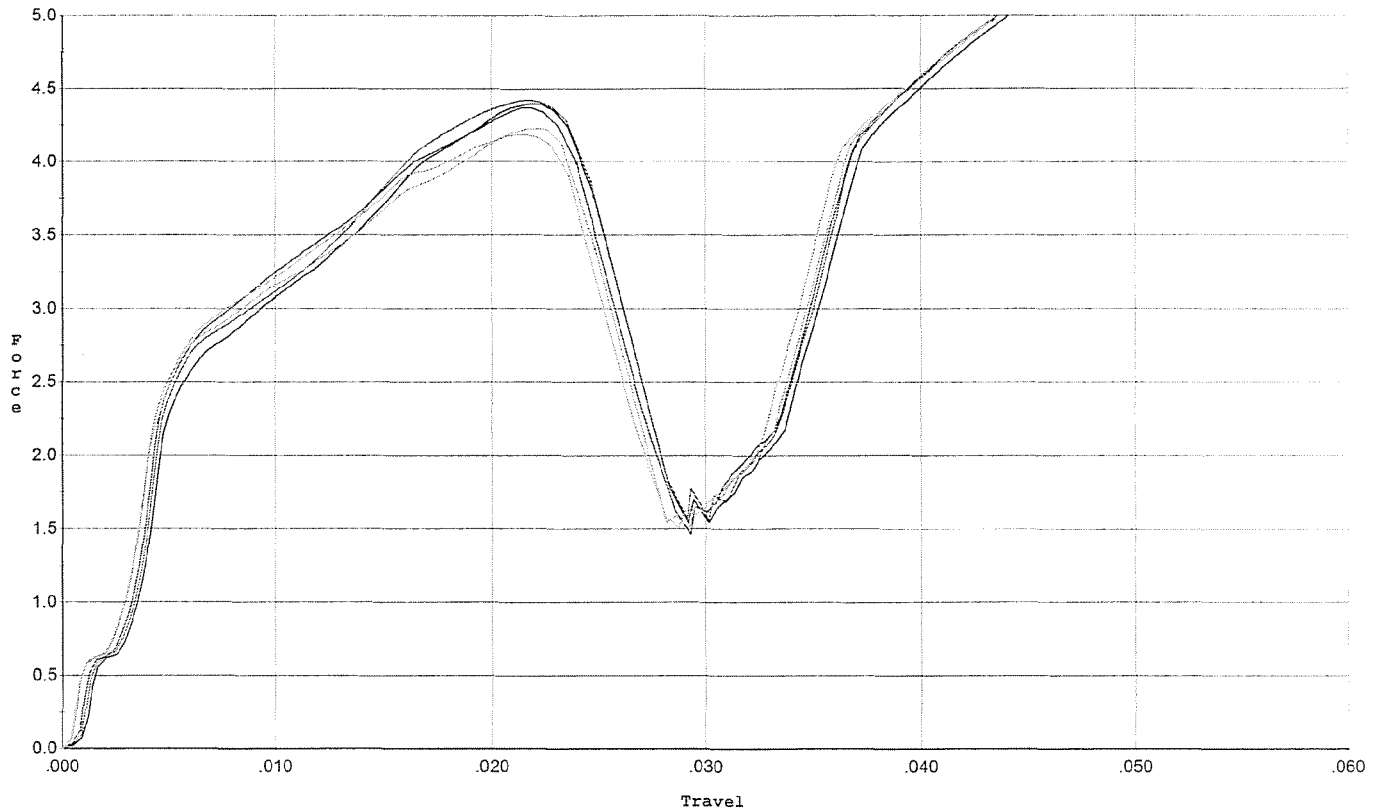
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.353	0.024	0.00	0.030	0.053		Set Trigger
2	3.331	0.023	0.00	0.031	0.051		Set Trigger
3	3.350	0.023	0.00	0.031	0.052		Set Trigger
4	3.316	0.024	0.00	0.030	0.054		Set Trigger
5	3.269	0.024	0.00	0.031	0.052		Set Trigger

A-3-37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



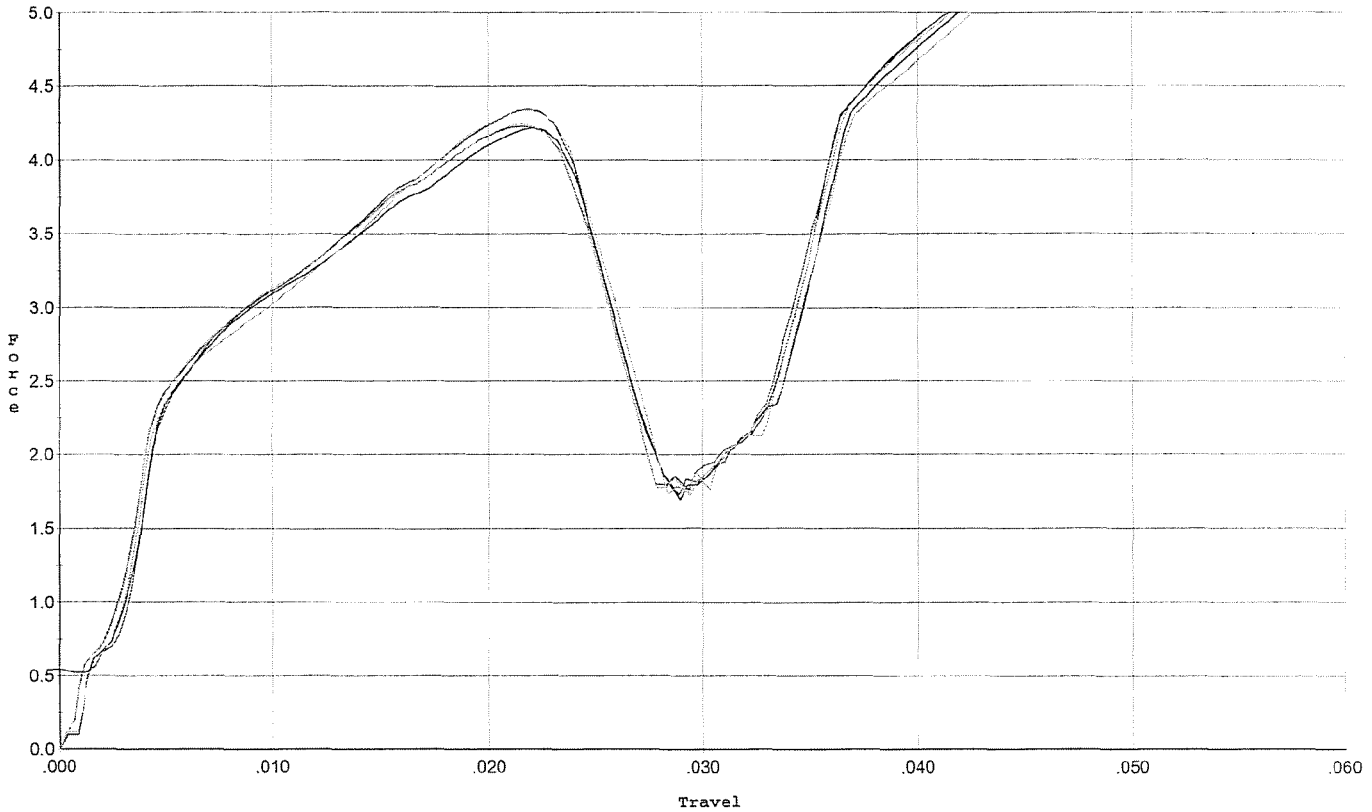
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.367	0.024	0.00	0.024	0.070		Set Trigger
2	4.396	0.025	0.00	0.023	0.071		Set Trigger
3	4.419	0.025	0.00	0.023	0.072		Set Trigger
4	4.183	0.024	0.00	0.027	0.068		Set Trigger
5	4.226	0.025	0.00	0.023	0.071		Set Trigger

A-431

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



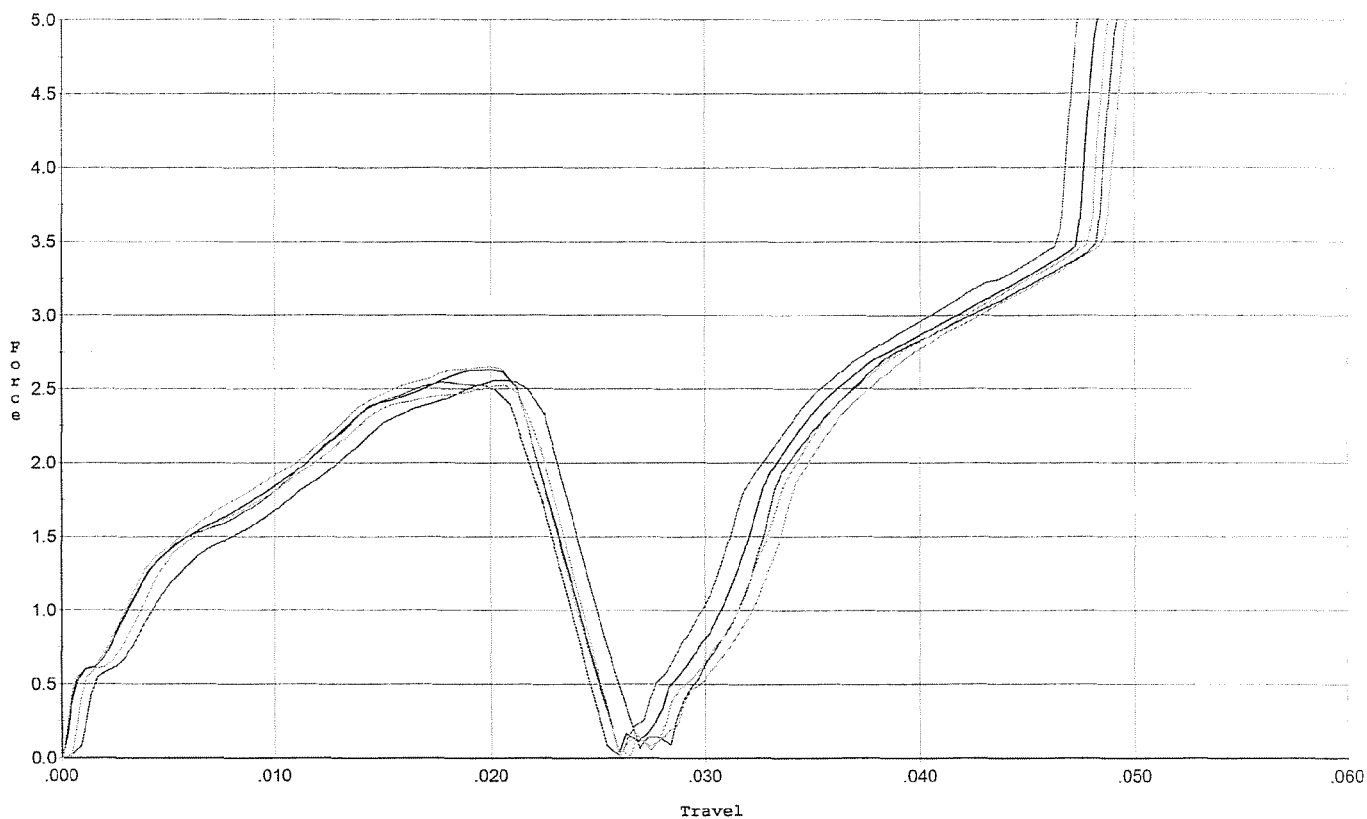
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.349	0.024	0.002	0.022	0.069		Set Trigger
2	4.218	0.024	0.00	0.023	0.068		Set Trigger
3	4.229	0.025	0.00	0.023	0.070		Set Trigger
4	4.248	0.025	0.00	0.023	0.070		Set Trigger
5	4.336	0.026	0.00	0.022	0.073		Set Trigger

A-4-27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 2.5 lbs +/- .50 lb for final test



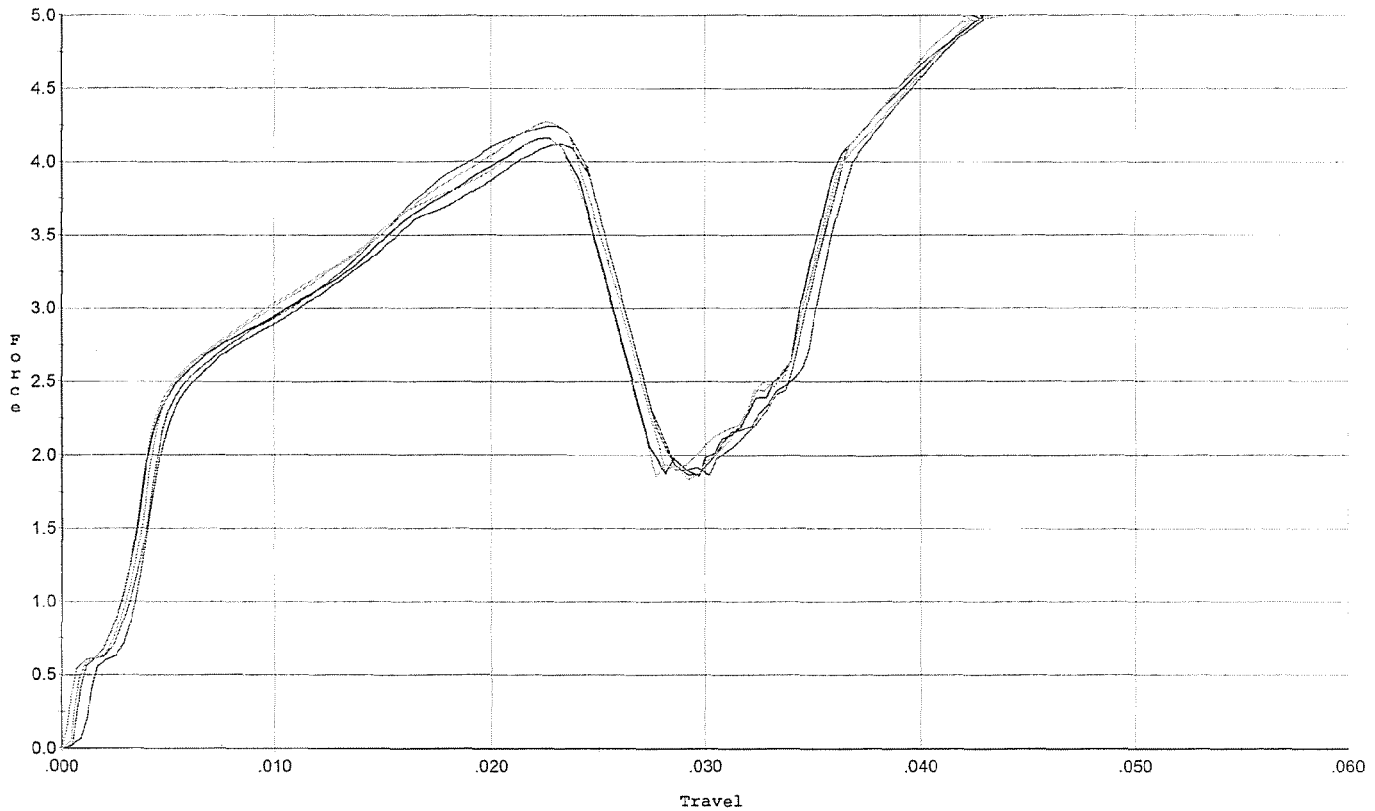
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.022	0.00	0.032	0.037		Set Trigger
2	2.631	0.021	0.00	0.031	0.037		Set Trigger
3	2.544	0.022	0.00	0.031	0.039		Set Trigger
4	2.652	0.021	0.00	0.032	0.038		Set Trigger
5	2.523	0.022	0.00	0.032	0.038		Set Trigger

A-2-S8

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.125	0.025	0.00	0.023	0.066		Set Trigger
2	4.163	0.024	0.00	0.023	0.067		Set Trigger
3	4.242	0.024	0.00	0.023	0.068		Set Trigger
4	4.158	0.024	0.00	0.023	0.068		Set Trigger
5	4.272	0.025	0.00	0.023	0.071		Set Trigger

A-4-19