

676845885

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



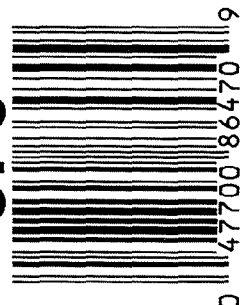
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845885

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G684 5885

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	SP
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	SP
460	CHECK HEADSPACE	MAGNA-FLUX	4-20-09	SP
470	DIS-ASSEMBLE ACTION		4-20-09	SP
472	SERIALIZE BOLT HANDLE		4-21-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	4-21-09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	SP
540	APPLY COATINGS (BARREL ACTION)		4-30	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

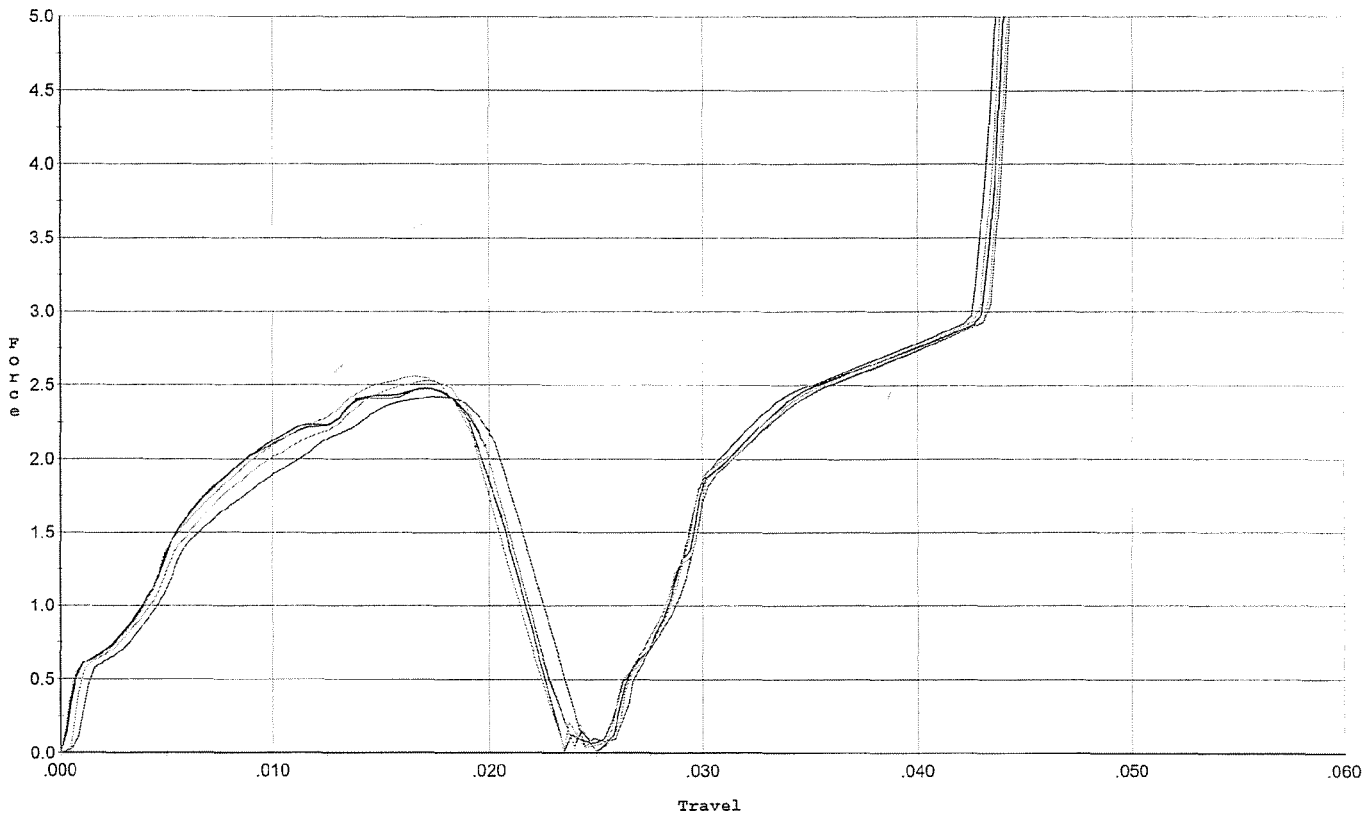
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	5-14-09	LDJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	5-14-09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-14-09	LDJ
	J) ASSEMBLE STOCK		5-4-09	LDJ
	K) ASSEMBLE SWIVEL STUDS		5-14-09	LDJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-7-09	LDJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-7-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-14-09	LDJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.44</u> <u>2.44</u> <u>2.45</u> <u>2.43</u>	5-7-09	RP
	C) FUNCTION		5-14-09	LDJ
690	PACK		7/23/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



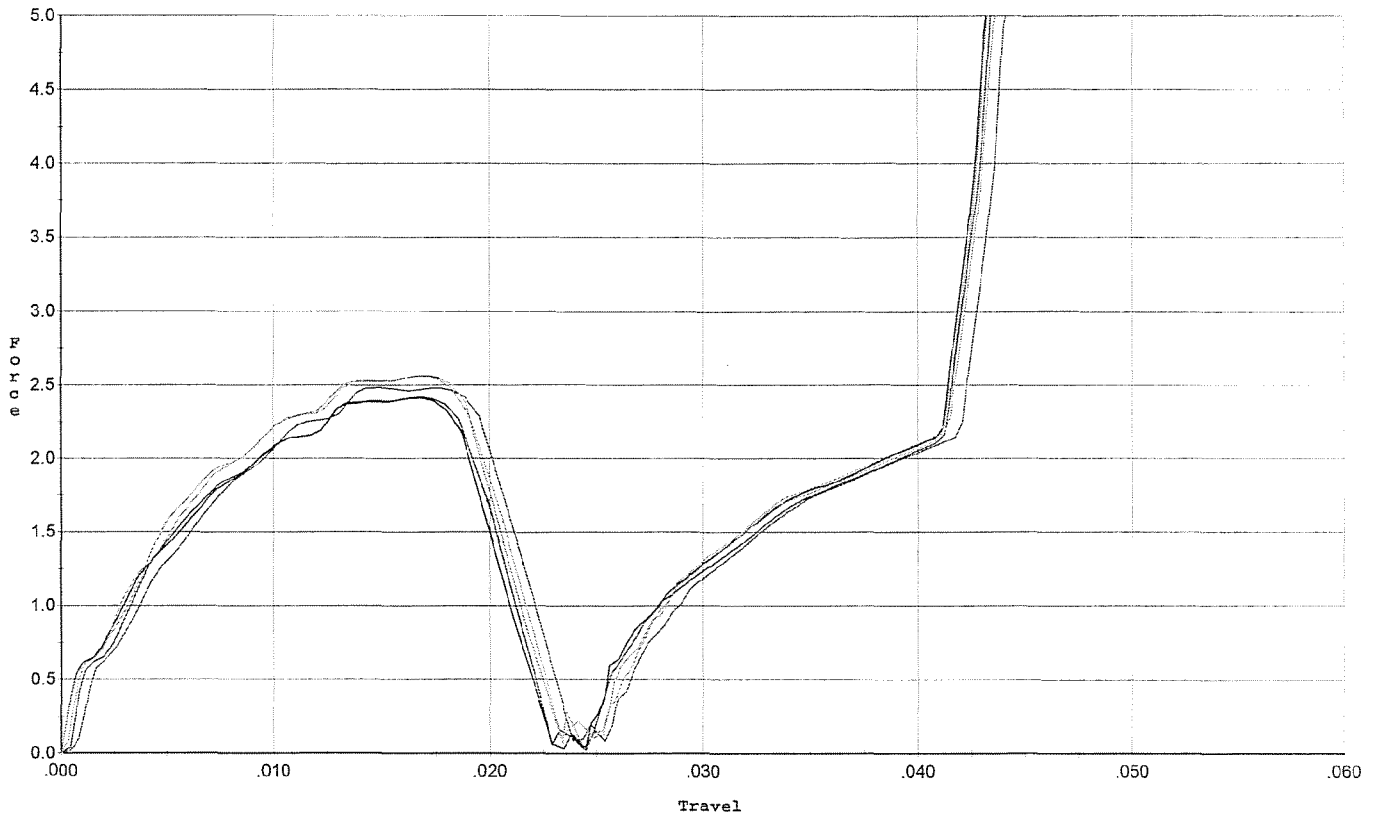
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.476	0.021	0.00	0.029	0.035		Set Trigger
2	2.475	0.020	0.00	0.029	0.034		Set Trigger
3	2.420	0.022	0.00	0.029	0.036		Set Trigger
4	2.531	0.020	0.00	0.029	0.033		Set Trigger
5	2.560	0.019	0.00	0.029	0.033		Set Trigger

A: 2-49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



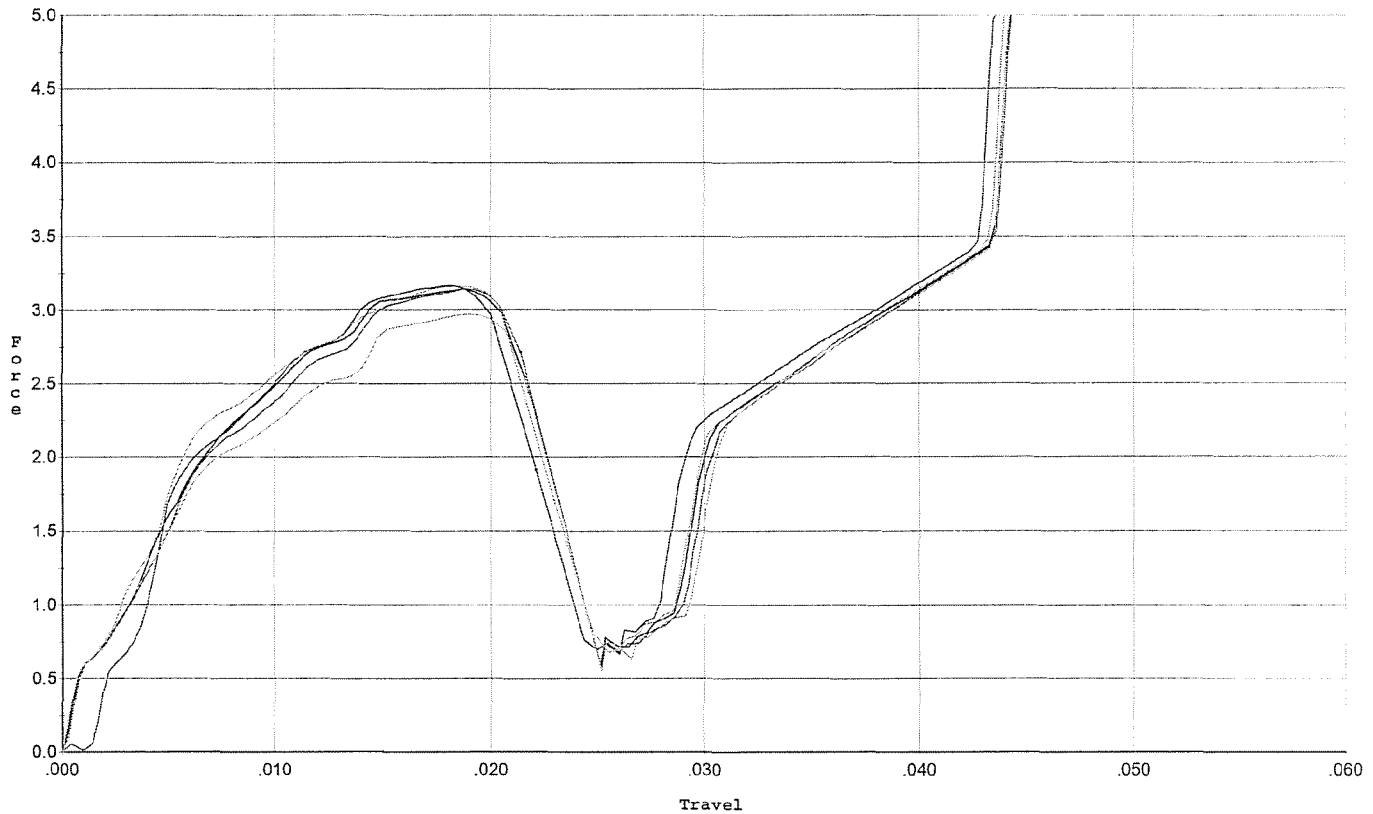
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.420	0.020	0.00	0.029	0.034		Set Trigger
2	2.412	0.019	0.00	0.029	0.032		Set Trigger
3	2.480	0.022	0.00	0.029	0.036		Set Trigger
4	2.566	0.021	0.00	0.029	0.037		Set Trigger
5	2.559	0.019	0.00	0.029	0.034		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



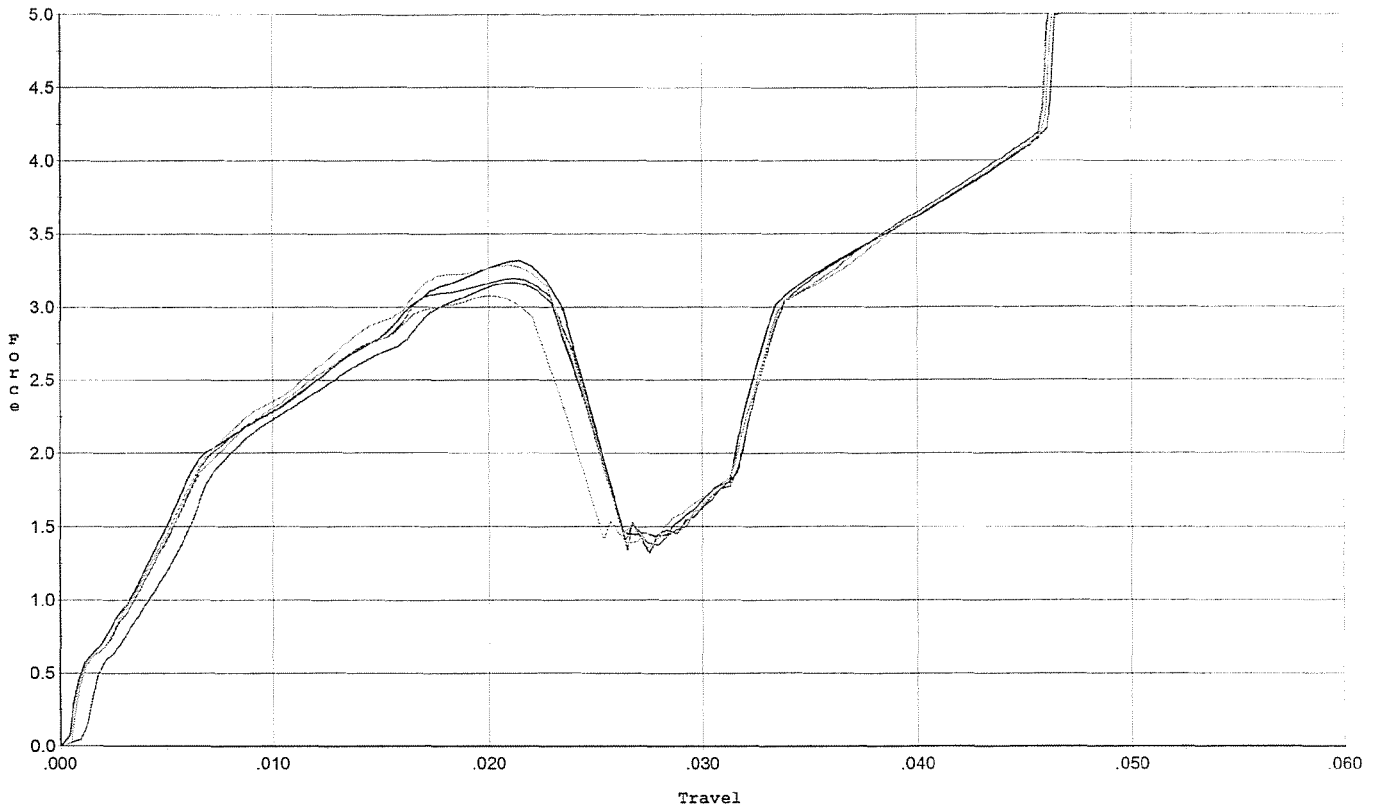
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.167	0.022	0.00	0.027	0.046		Set Trigger
2	3.143	0.022	0.00	0.027	0.047		Set Trigger
3	3.144	0.021	0.00	0.027	0.045		Set Trigger
4	2.974	0.022	0.00	0.027	0.044		Set Trigger
5	3.161	0.020	0.00	0.027	0.044		Set Trigger

A-3-11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



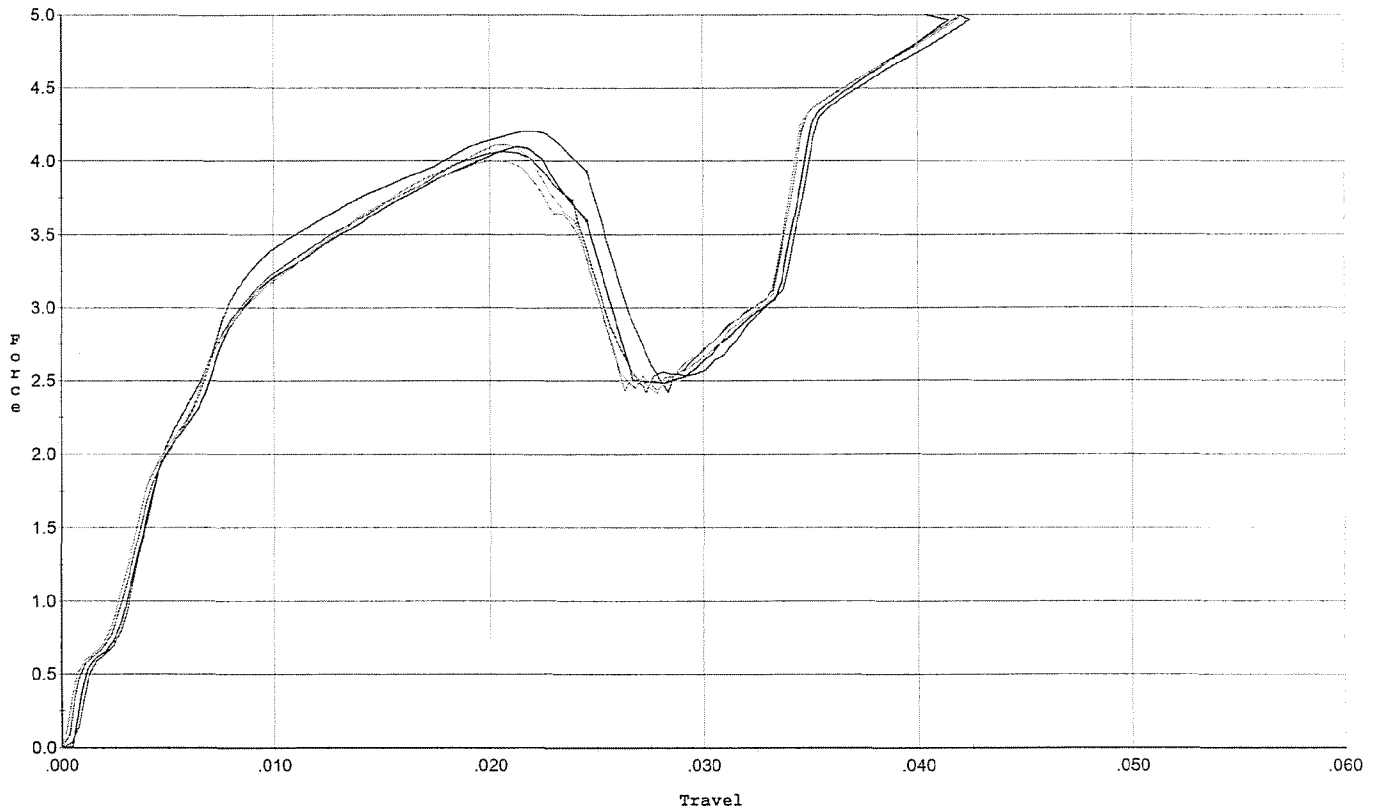
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.166	0.024	0.00	0.026	0.050		Set Trigger
2	3.318	0.023	0.00	0.023	0.051		Set Trigger
3	3.196	0.024	0.00	0.024	0.051		Set Trigger
4	3.288	0.024	0.00	0.024	0.053		Set Trigger
5	3.077	0.023	0.00	0.027	0.049		Set Trigger

A-3-20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



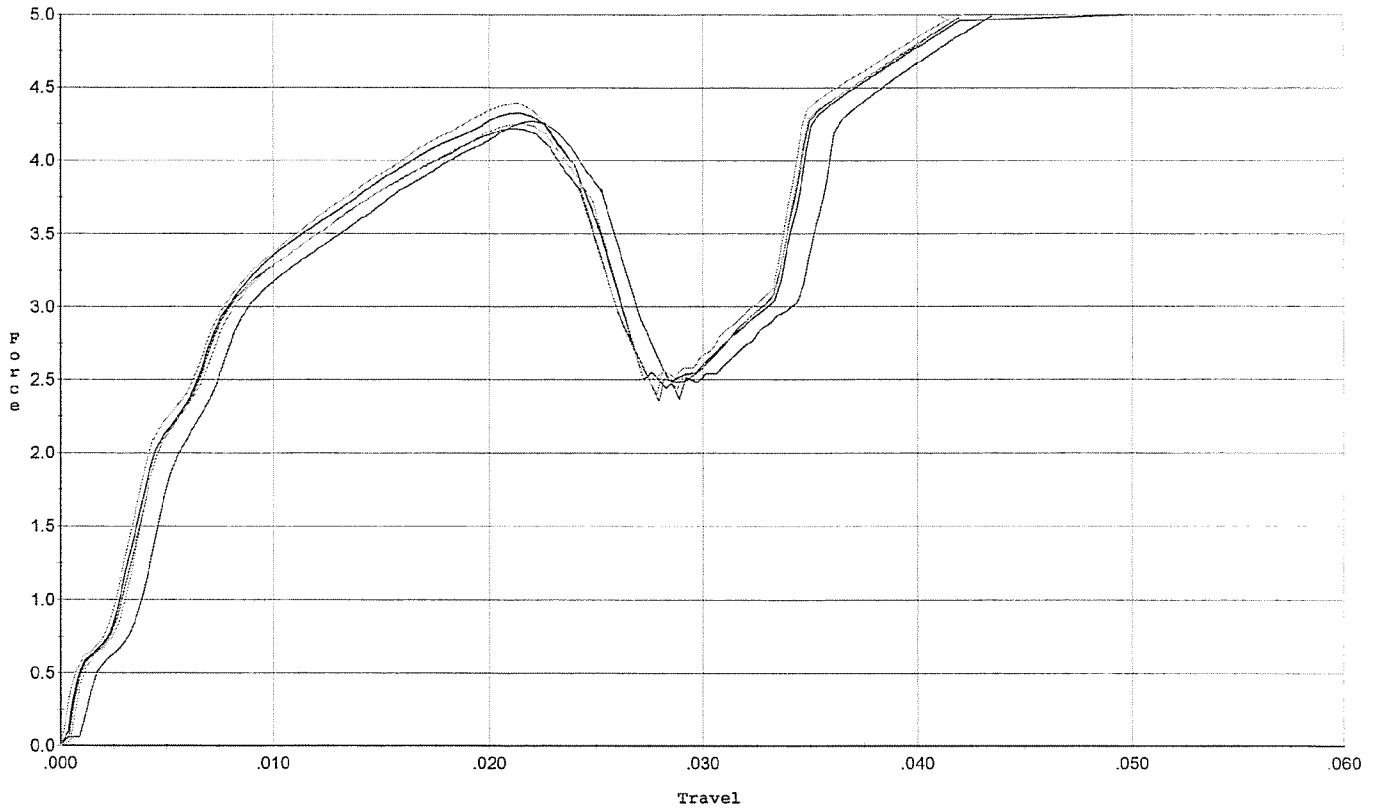
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.025	0.00	0.020	0.071		Set Trigger
2	4.098	0.025	0.00	0.020	0.068		Set Trigger
3	4.064	0.024	0.00	0.020	0.066		Set Trigger
4	4.000	0.024	0.00	0.020	0.067		Set Trigger
5	4.115	0.024	0.00	0.020	0.067		Set Trigger

A-4.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



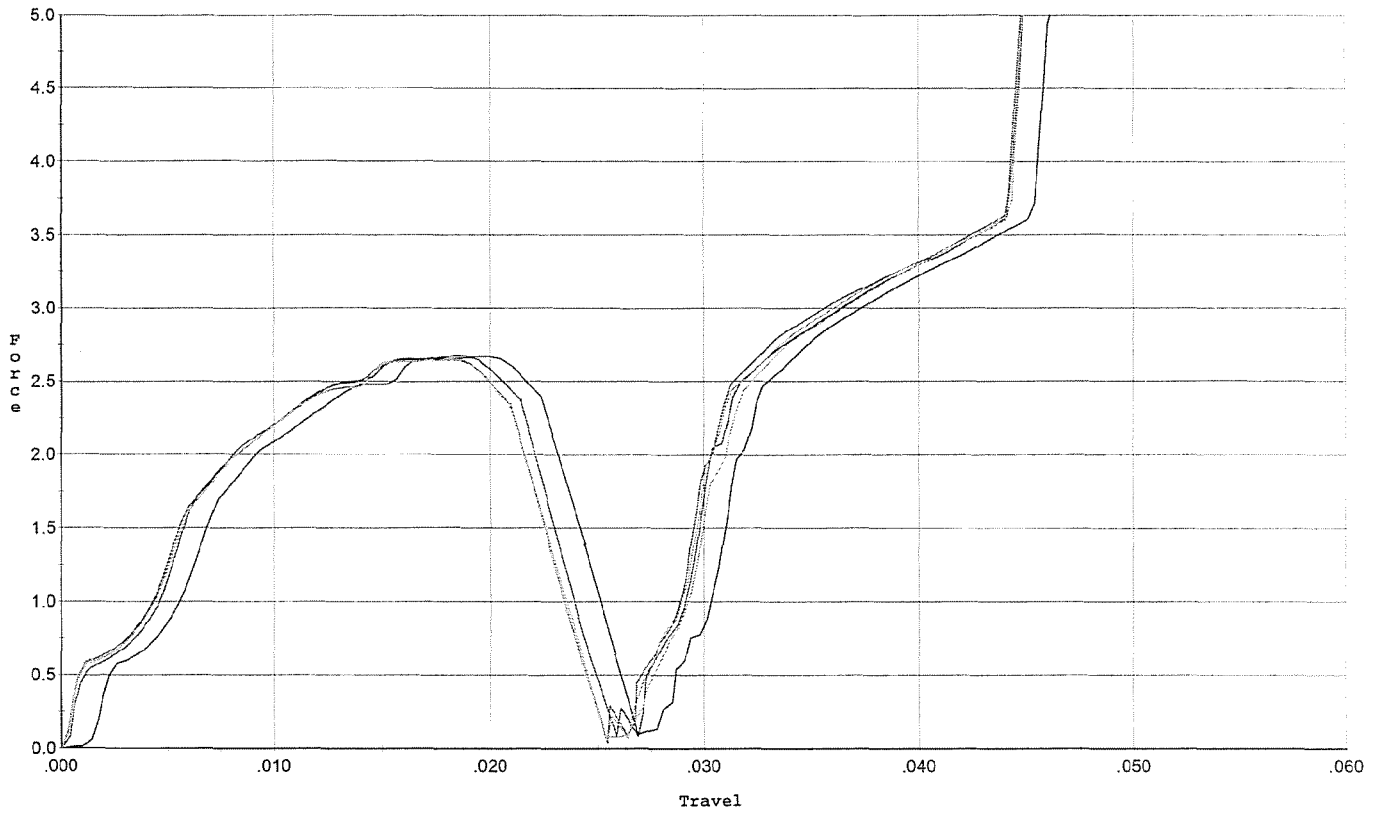
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.269	0.025	0.00	0.020	0.070		Set Trigger
2	4.328	0.025	0.00	0.019	0.074		Set Trigger
3	4.218	0.024	0.00	0.020	0.069		Set Trigger
4	4.252	0.025	0.00	0.019	0.071		Set Trigger
5	4.396	0.024	0.00	0.019	0.071		Set Trigger

A-4.29

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



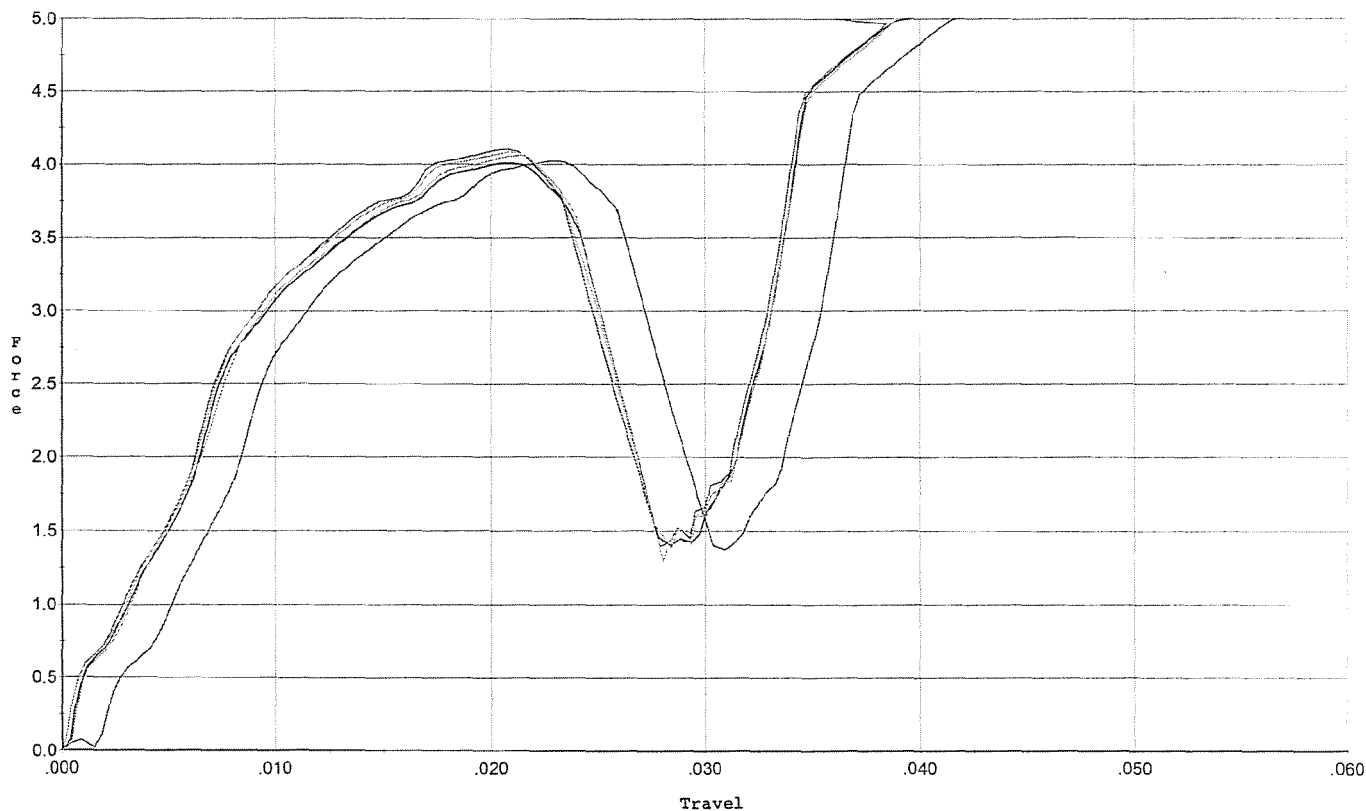
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.677	0.021	0.00	0.028	0.039		Set Trigger
2	2.672	0.024	0.00	0.029	0.043		Set Trigger
3	2.659	0.021	0.00	0.029	0.039		Set Trigger
4	2.650	0.021	0.00	0.029	0.038		Set Trigger
5	2.642	0.021	0.00	0.029	0.038		Set Trigger

A-2-66

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 40 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.026	0.026	0.00	0.021	0.065		Set Trigger
2	4.011	0.024	0.00	0.020	0.064		Set Trigger
3	4.106	0.023	0.00	0.020	0.063		Set Trigger
4	4.087	0.025	0.00	0.020	0.068		Set Trigger
5	4.062	0.024	0.00	0.020	0.064		Set Trigger

A-4-05