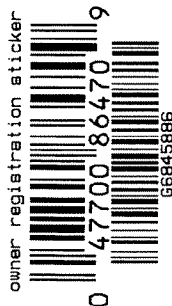
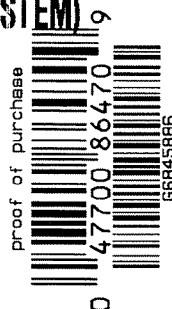


66845886

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



BM FORM

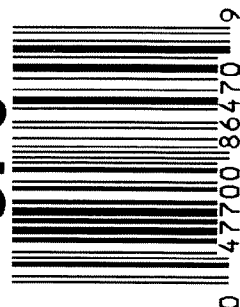
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845886

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G684 5886

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	RPD
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	RPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	RPD
470	DIS-ASSEMBLE ACTION		4-20-09	RPD
472	SERIALIZE BOLT HANDLE		4-21-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	4-24-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	RCM
540	APPLY COATINGS (BARREL ACTION)		4-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	4-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-5-09	2.22
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

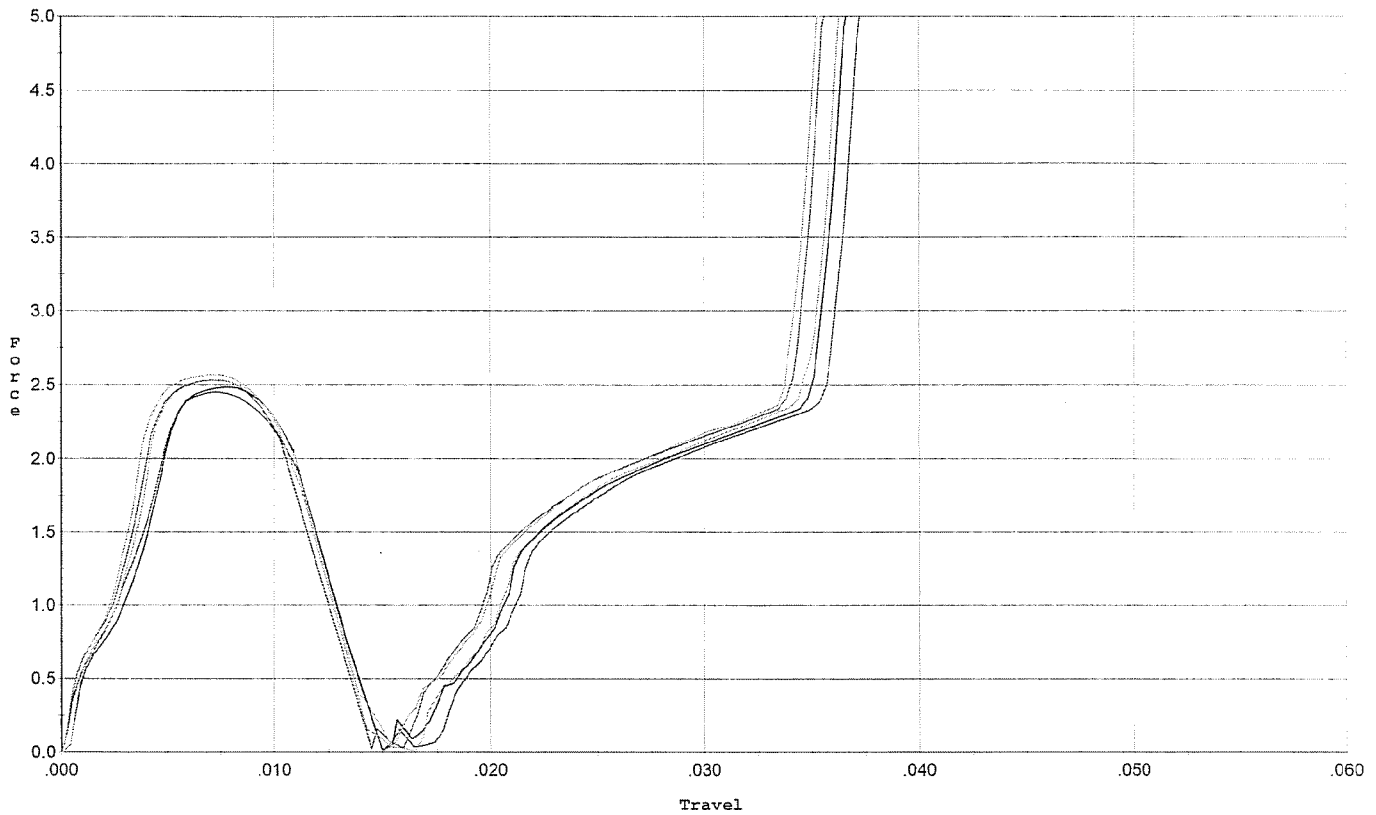
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>49</u> <u>49</u> <u>49</u>	5-14-09	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>69</u> <u>69</u> <u>69</u>	5-14-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	5-14-09	L N
	J) ASSEMBLE STOCK		5-5-09	L N
	K) ASSEMBLE SWIVEL STUDS		5-14-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-7-09	WN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-7-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-14-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>250</u> <u>249</u> <u>250</u> <u>249</u> <u>265</u>	5-7-09	RP
	C) FUNCTION		5-14-09	L N
690	PACK		7/24/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



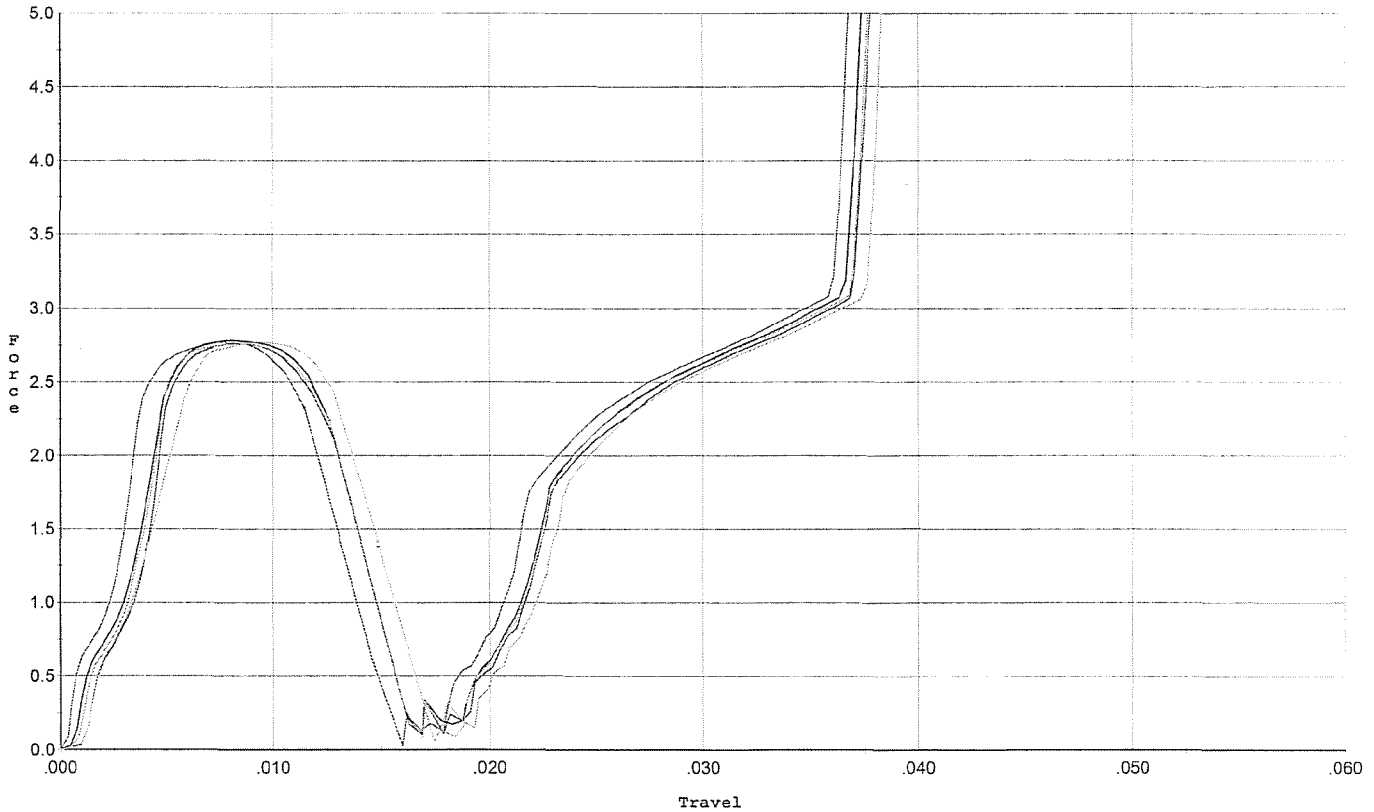
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.011	0.00	0.030	0.018		Set Trigger
2	2.484	0.011	0.00	0.029	0.017		Set Trigger
3	2.531	0.010	0.00	0.029	0.017		Set Trigger
4	2.528	0.011	0.00	0.029	0.018		Set Trigger
5	2.566	0.011	0.00	0.028	0.020		Set Trigger

A-2-51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



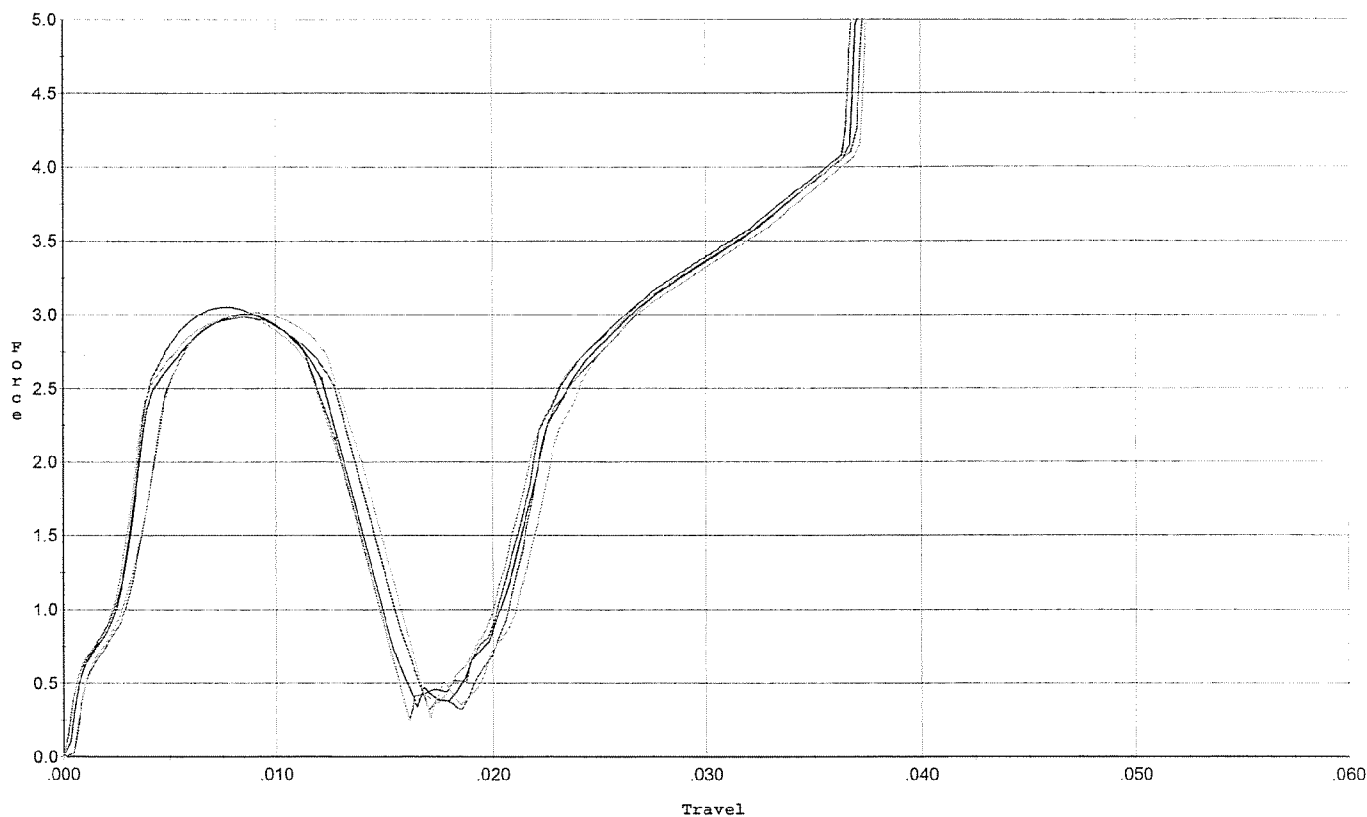
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.762	0.013	0.00	0.028	0.022		Set Trigger
2	2.782	0.013	0.00	0.027	0.023		Set Trigger
3	2.774	0.011	0.00	0.028	0.022		Set Trigger
4	2.770	0.015	0.00	0.027	0.026		Set Trigger
5	2.771	0.013	0.00	0.028	0.023		Set Trigger

A-2.77

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



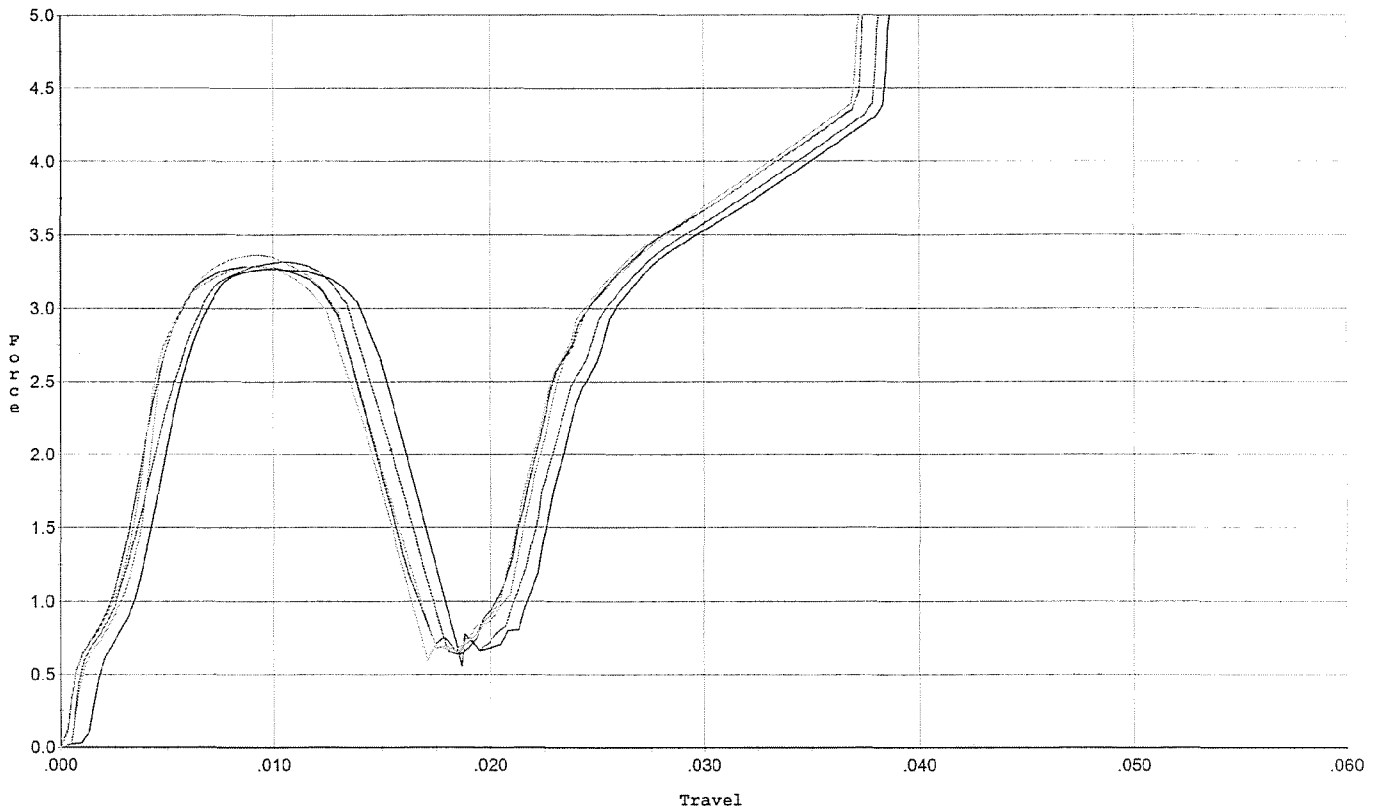
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.052	0.013	0.00	0.026	0.026		Set Trigger
2	3.005	0.012	0.00	0.026	0.025		Set Trigger
3	2.985	0.013	0.00	0.026	0.025		Set Trigger
4	3.018	0.014	0.00	0.026	0.028		Set Trigger
5	2.988	0.013	0.00	0.026	0.026		Set Trigger

A-3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



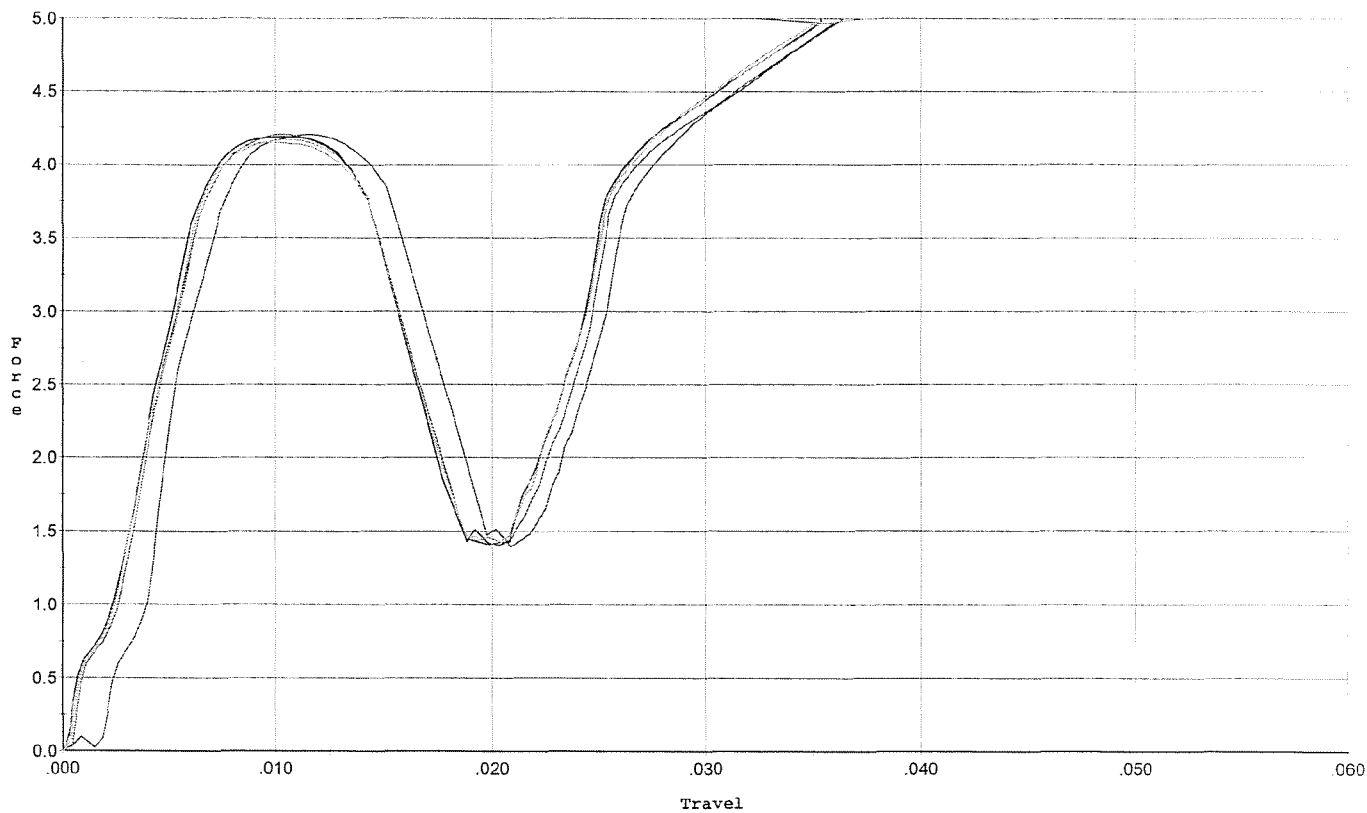
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.282	0.013	0.00	0.025	0.029		Set Trigger
2	3.266	0.015	0.00	0.025	0.032		Set Trigger
3	3.317	0.015	0.00	0.025	0.034		Set Trigger
4	3.288	0.014	0.00	0.025	0.031		Set Trigger
5	3.365	0.013	0.00	0.025	0.029		Set Trigger

A-3.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



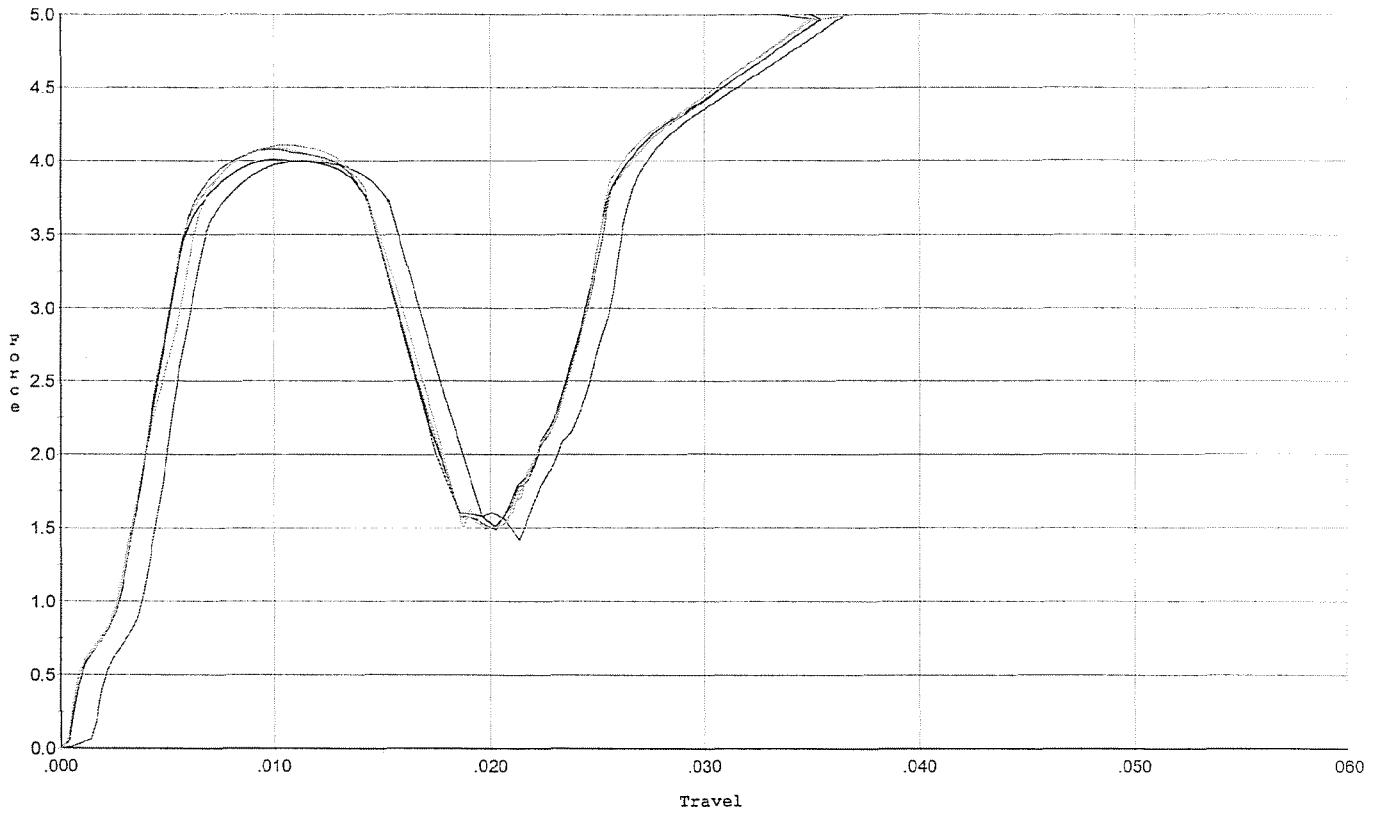
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.017	0.00	0.024	0.045		Set Trigger
2	4.188	0.014	0.00	0.024	0.039		Set Trigger
3	4.205	0.014	0.00	0.024	0.039		Set Trigger
4	4.149	0.014	0.00	0.024	0.039		Set Trigger
5	4.171	0.014	0.00	0.024	0.039		Set Trigger

A-4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



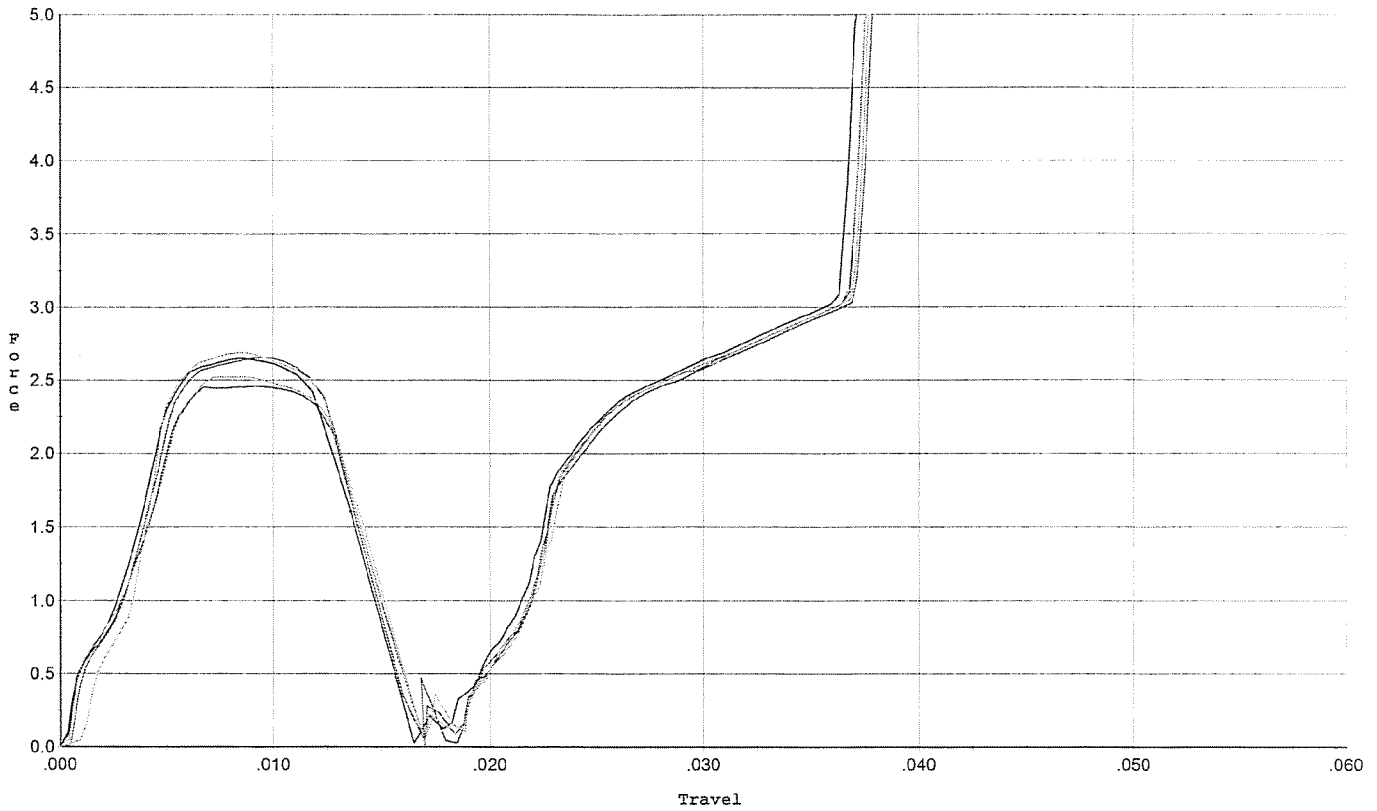
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.000	0.015	0.00	0.024	0.039		Set Trigger
2	4.008	0.014	0.00	0.024	0.038		Set Trigger
3	4.074	0.014	0.00	0.024	0.038		Set Trigger
4	4.085	0.016	0.00	0.024	0.043		Set Trigger
5	4.106	0.014	0.00	0.024	0.038		Set Trigger

A-4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs ini +/- .50 lb for final test



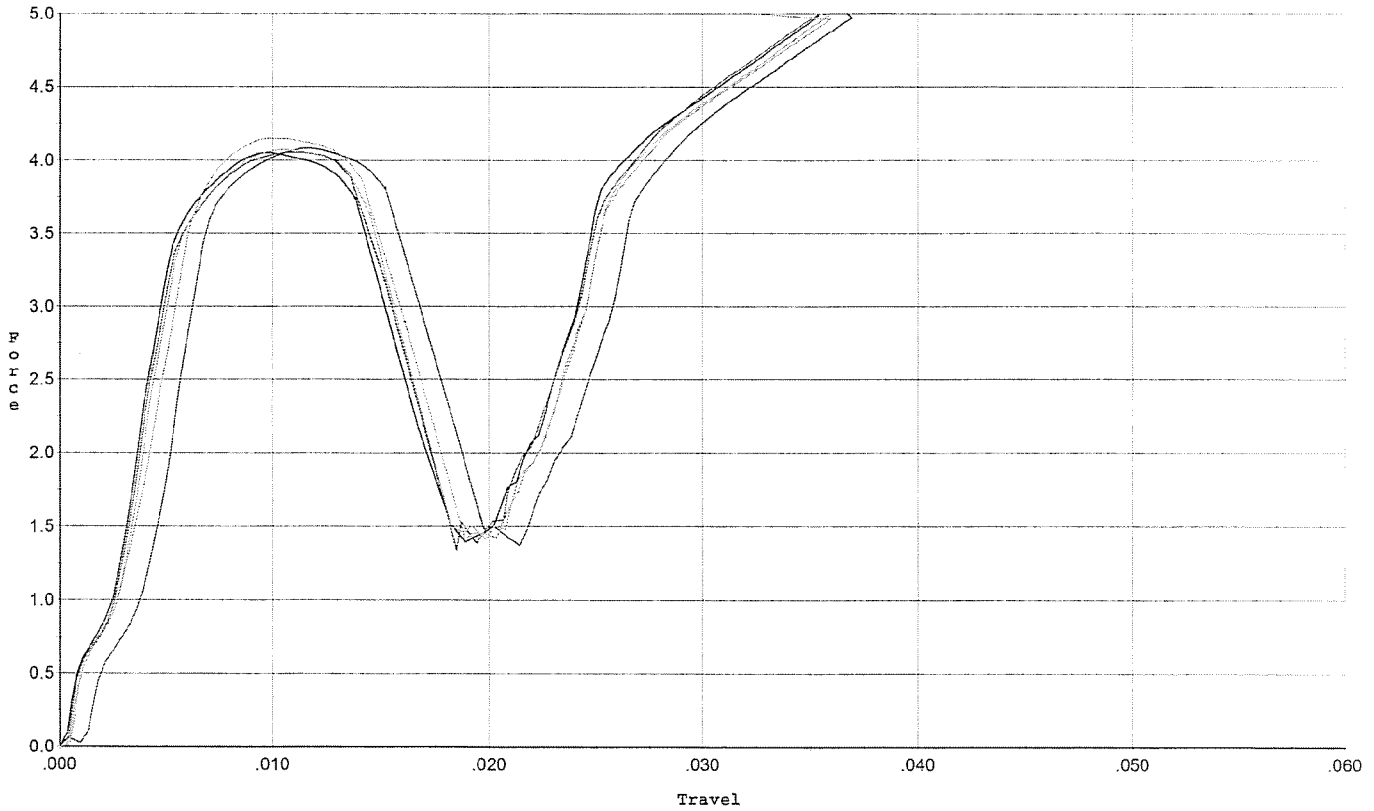
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.013	0.00	0.028	0.022		Set Trigger
2	2.651	0.014	0.00	0.027	0.024		Set Trigger
3	2.656	0.012	0.00	0.028	0.022		Set Trigger
4	2.691	0.014	0.00	0.027	0.025		Set Trigger
5	2.523	0.013	0.00	0.028	0.022		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.082	0.015	0.00	0.024	0.039		Set Trigger
2	4.051	0.014	0.00	0.024	0.037		Set Trigger
3	4.054	0.015	0.00	0.023	0.041		Set Trigger
4	4.072	0.014	0.00	0.024	0.039		Set Trigger
5	4.151	0.016	0.00	0.024	0.043		Set Trigger

A-4.08