

G-6848371

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

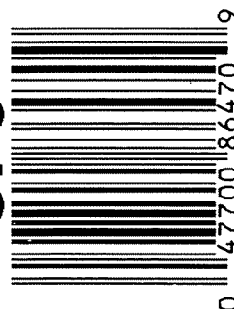
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848371

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6848371

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPD
460	CHECK HEADSPACE		4-3-09	SPD
470	DIS-ASSEMBLE ACTION		4-3-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	4-6-09	RT
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	4/8/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	Bt
542	APPLY COATINGS (BARREL ACTION)		4-16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-20-09	Cms
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-20-09	Cms
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-20-09	Cms
	D) OIL FIRING PIN ASSEMBLY		4-24-09	LGJ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

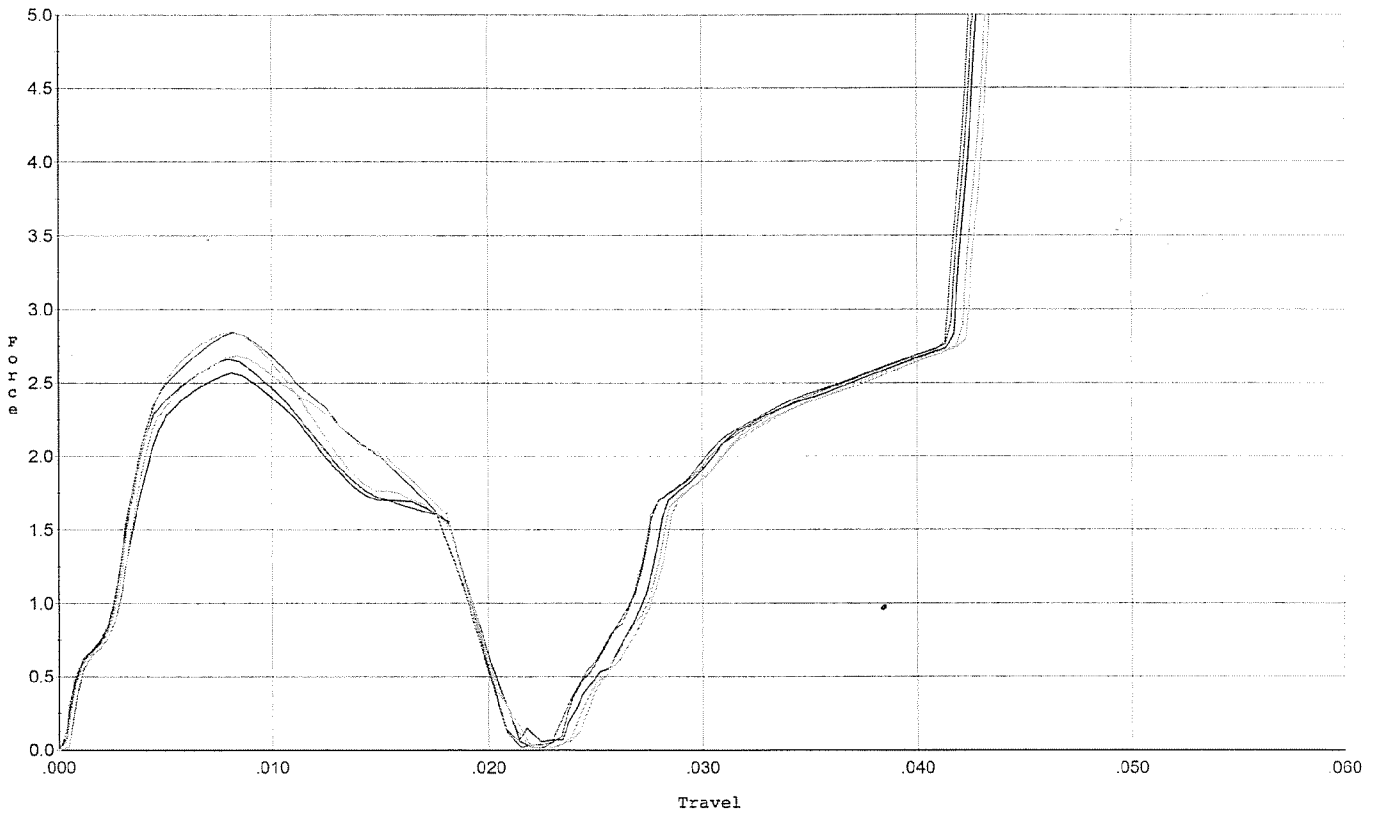
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	5-7-09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u>	<u>60</u>	<u>60</u>	5-7-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.004</u>	<u>.004</u>	<u>.004</u>	5-7-09	RP		
	J) ASSEMBLE STOCK					4-24-09	RP		
	K) ASSEMBLE SWIVEL STUDS					5-7-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS PASS		FAIL FAIL	4-27-09	WW		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION			4-27-09	T9R		
660	INSPECT FOR LIVE AMMO								
670	FINAL INSPECTION A) HEADSPACE					5-7-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u>	<u>2.76</u>	<u>2.97</u>	<u>2.85</u>	<u>2.87</u>	5/1/09	RP
	C) FUNCTION					5-9-09	RP		
690	PACK					5-26-09	WW		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



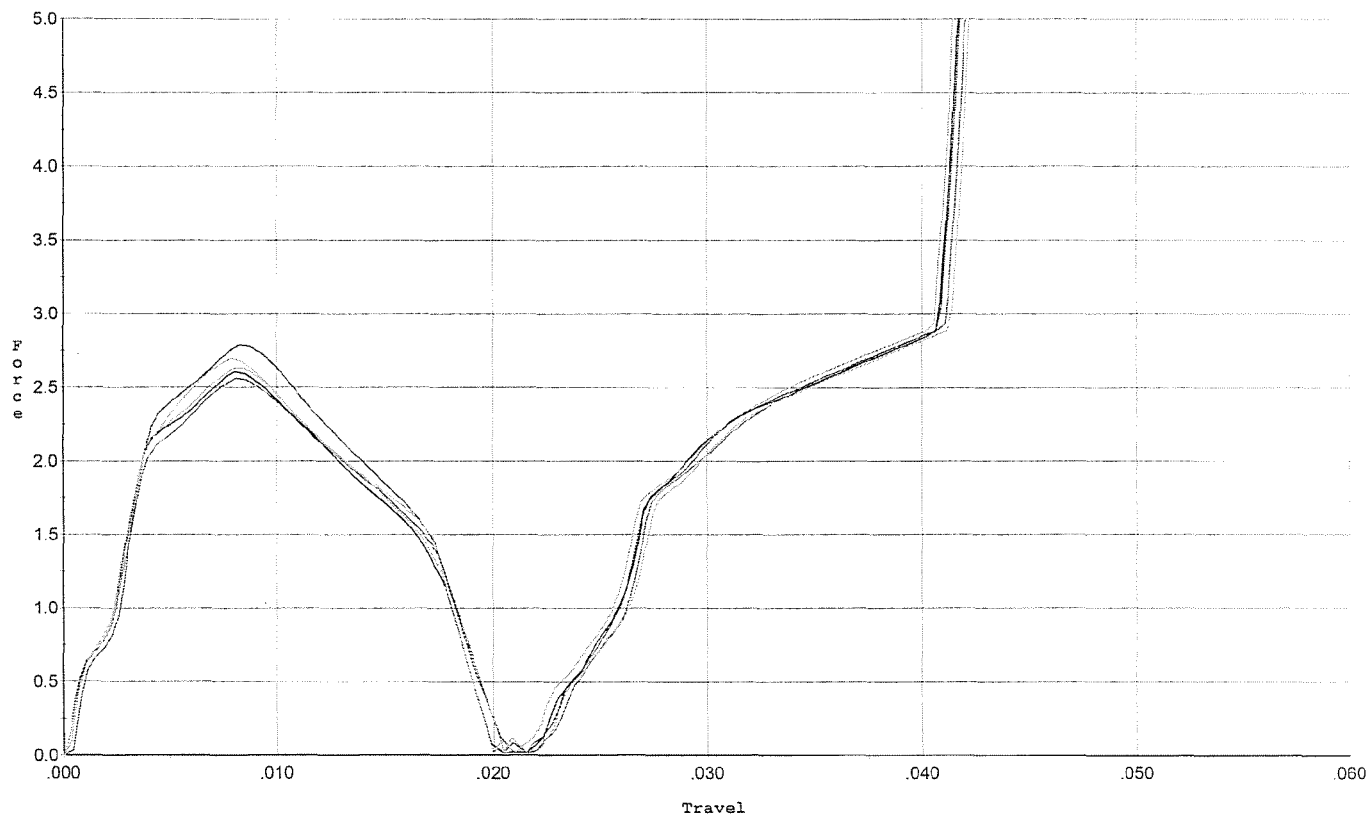
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.663	0.018	0.00	0.029	0.032		Set Trigger
2	2.569	0.018	0.00	0.029	0.031		Set Trigger
3	2.844	0.019	0.00	0.029	0.036		Set Trigger
4	2.688	0.018	0.00	0.030	0.033		Set Trigger
5	2.851	0.018	0.00	0.030	0.034		Set Trigger

A-2-72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



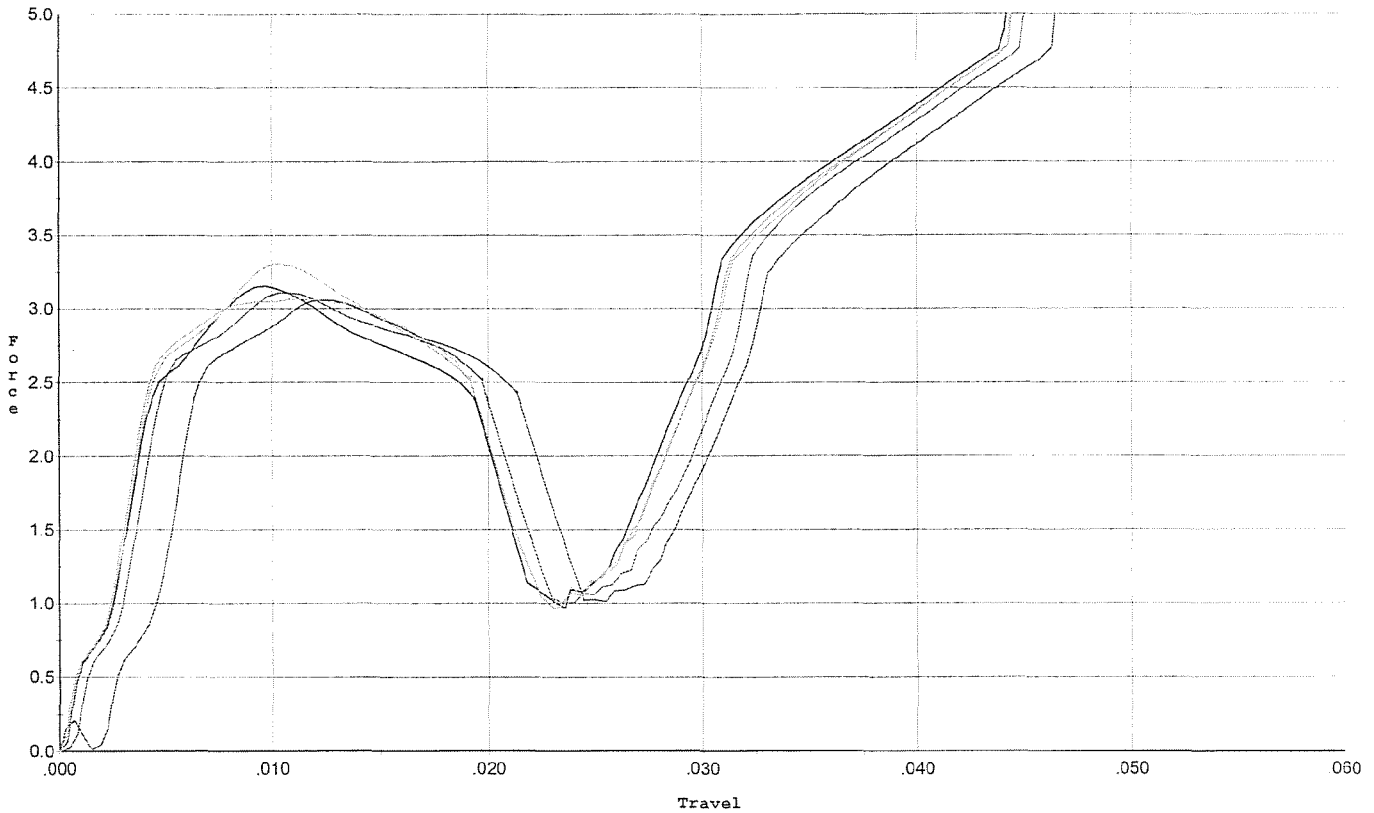
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.788	0.019	0.00	0.029	0.034		Set Trigger
2	2.606	0.018	0.00	0.029	0.031		Set Trigger
3	2.561	0.017	0.00	0.029	0.030		Set Trigger
4	2.632	0.019	0.00	0.029	0.033		Set Trigger
5	2.696	0.018	0.00	0.029	0.031		Set Trigger

A.2.65-

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



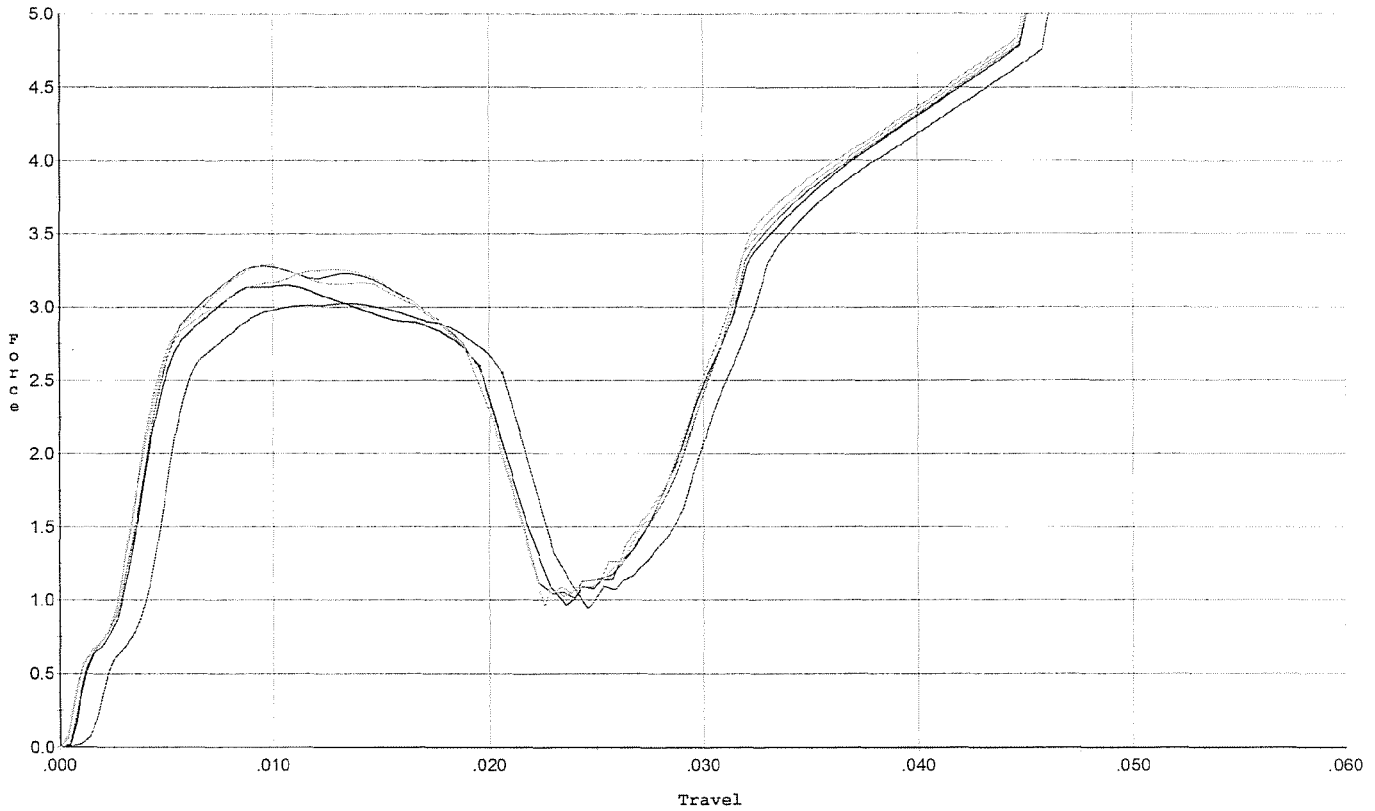
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.059	0.021	0.00	0.029	0.044		Set Trigger
2	3.154	0.019	0.00	0.028	0.044		Set Trigger
3	3.106	0.020	0.00	0.028	0.044		Set Trigger
4	3.067	0.019	0.00	0.028	0.045		Set Trigger
5	3.302	0.019	0.00	0.028	0.045		Set Trigger

A-3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



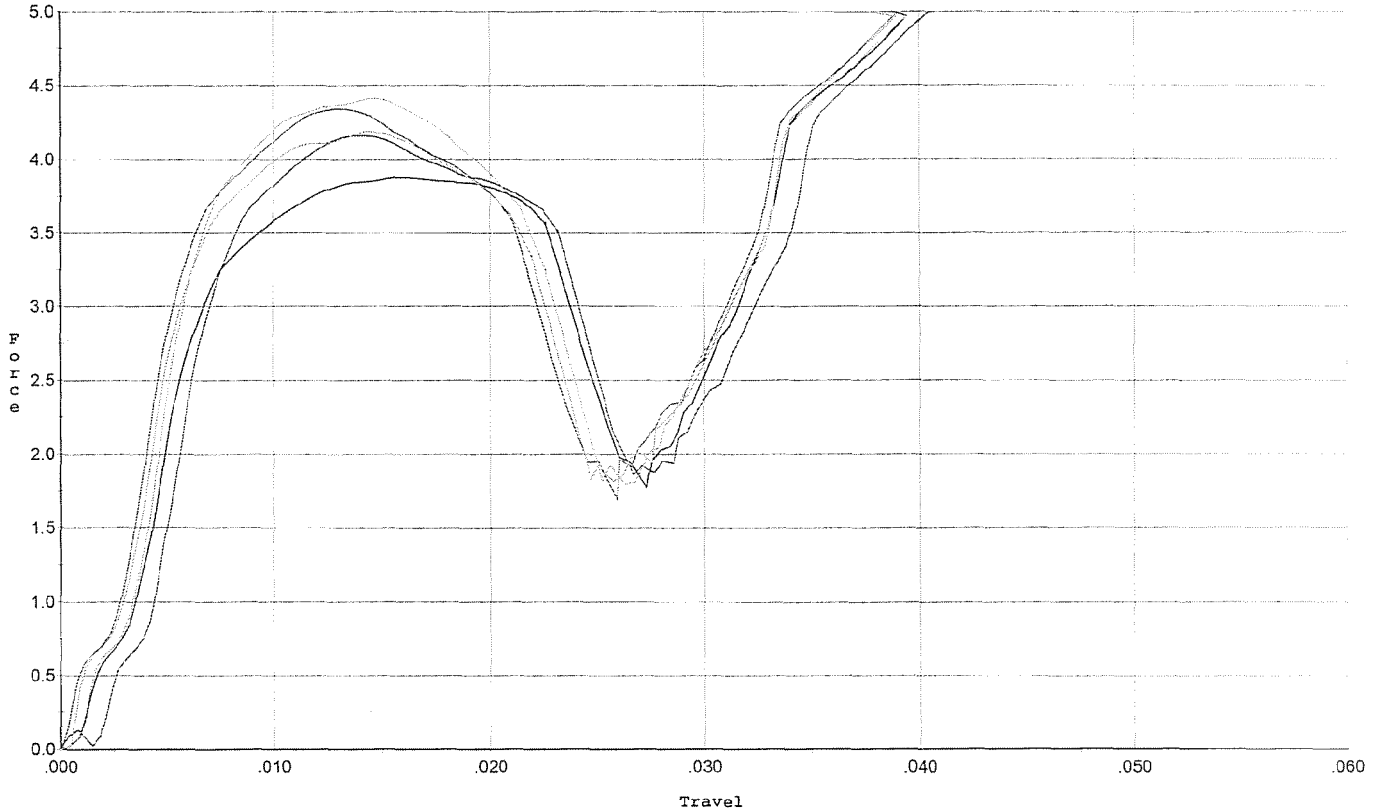
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.026	0.021	0.00	0.029	0.044		Set Trigger
2	3.147	0.020	0.00	0.028	0.045		Set Trigger
3	3.282	0.020	0.00	0.028	0.047		Set Trigger
4	3.253	0.020	0.00	0.028	0.047		Set Trigger
5	3.289	0.020	0.00	0.028	0.048		Set Trigger

A-3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



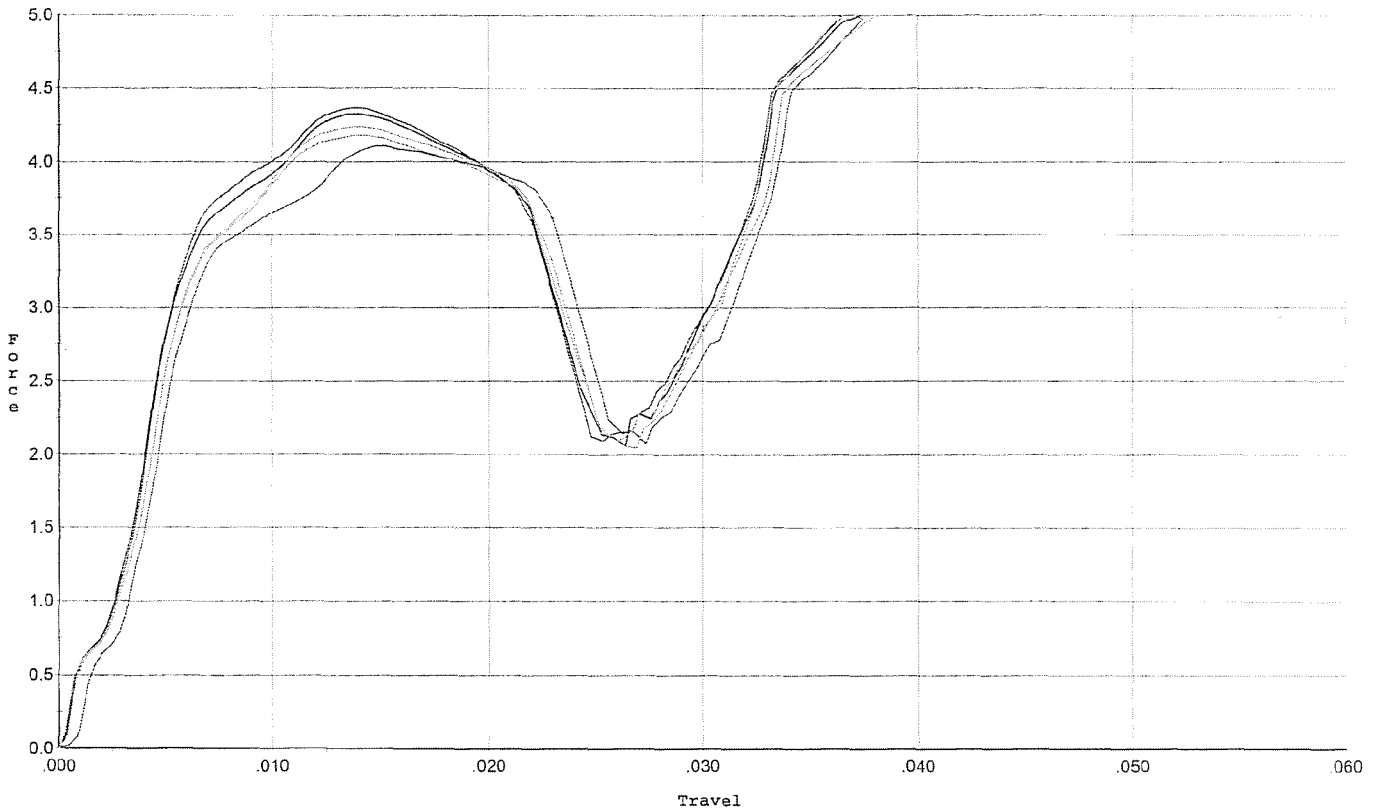
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.162	0.023	0.00	0.023	0.065		Set Trigger
2	3.874	0.023	0.00	0.023	0.063		Set Trigger
3	4.343	0.021	0.00	0.026	0.064		Set Trigger
4	4.415	0.023	0.00	0.026	0.068		Set Trigger
5	4.188	0.022	0.00	0.026	0.065		Set Trigger

A.4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



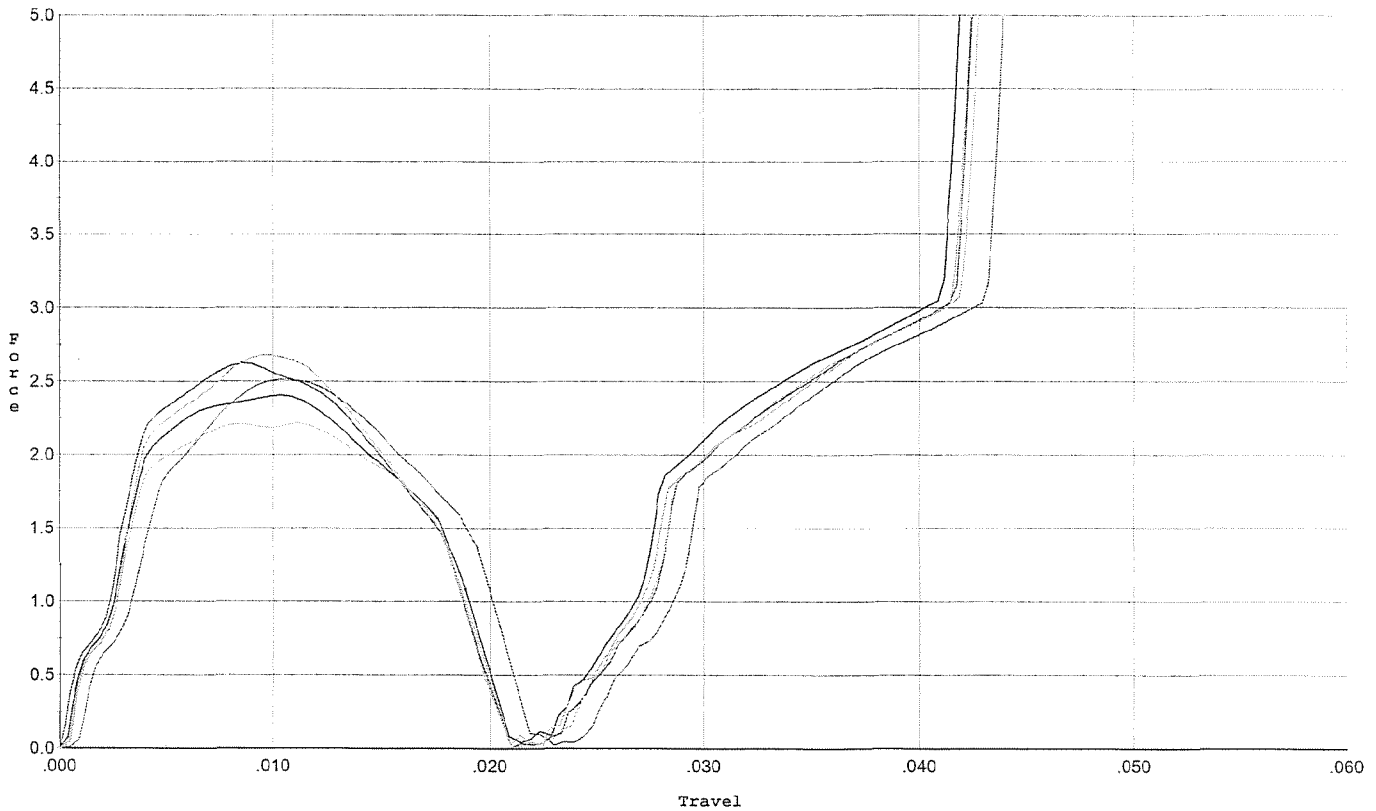
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.369	0.022	0.00	0.022	0.068		Set Trigger
2	4.327	0.022	0.00	0.022	0.067		Set Trigger
3	4.109	0.023	0.00	0.021	0.067		Set Trigger
4	4.241	0.022	0.00	0.022	0.065		Set Trigger
5	4.182	0.023	0.00	0.021	0.068		Set Trigger

A-4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



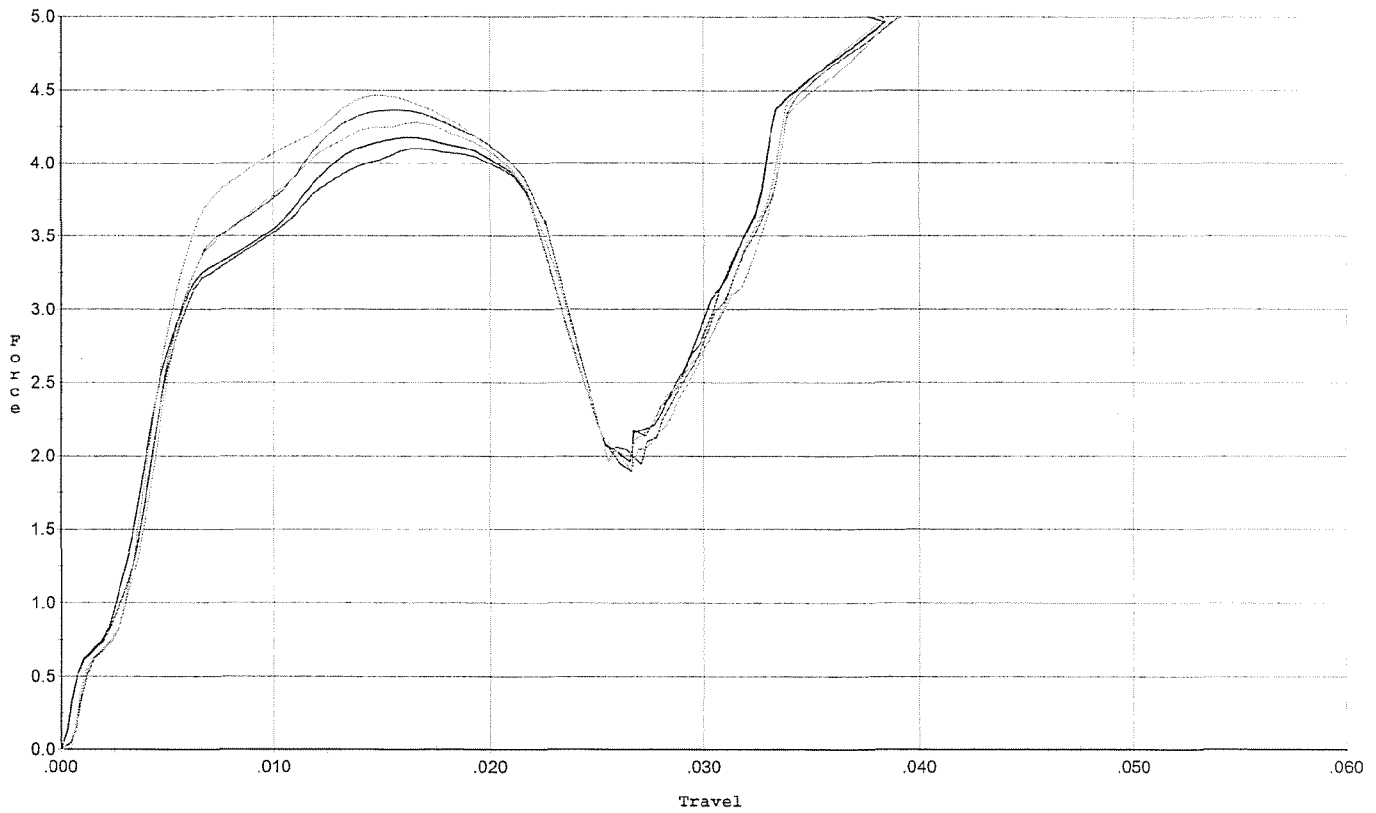
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.624	0.018	0.00	0.029	0.033		Set Trigger
2	2.405	0.019	0.00	0.028	0.033		Set Trigger
3	2.512	0.019	0.00	0.030	0.033		Set Trigger
4	2.218	0.019	0.00	0.029	0.032		Set Trigger
5	2.676	0.018	0.00	0.029	0.033		Set Trigger

A.248

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.022	0.00	0.022	0.063		Set Trigger
2	4.178	0.022	0.00	0.022	0.064		Set Trigger
3	4.363	0.023	0.00	0.022	0.068		Set Trigger
4	4.279	0.022	0.00	0.024	0.065		Set Trigger
5	4.464	0.023	0.00	0.022	0.072		Set Trigger

A. 4.27