

G6848373

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



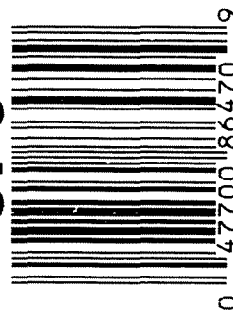
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848373

UPC



BM FORM

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	5-12-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	5-12-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-12-09	L.N.
	J) ASSEMBLE STOCK		5-1-09	L.N.
	K) ASSEMBLE SWIVEL STUDS		5-12-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	5-5-09	WN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-5-09	TGR
670	FINAL INSPECTION A) HEADSPACE		5-12-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>248</u> <u>256</u> <u>239</u> <u>256</u> <u>250</u>	5-7-09	RP
	C) FUNCTION		5-12-09	L.N.
690	PACK		5-7-09	WN

F004 REV 5/2006

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66848373

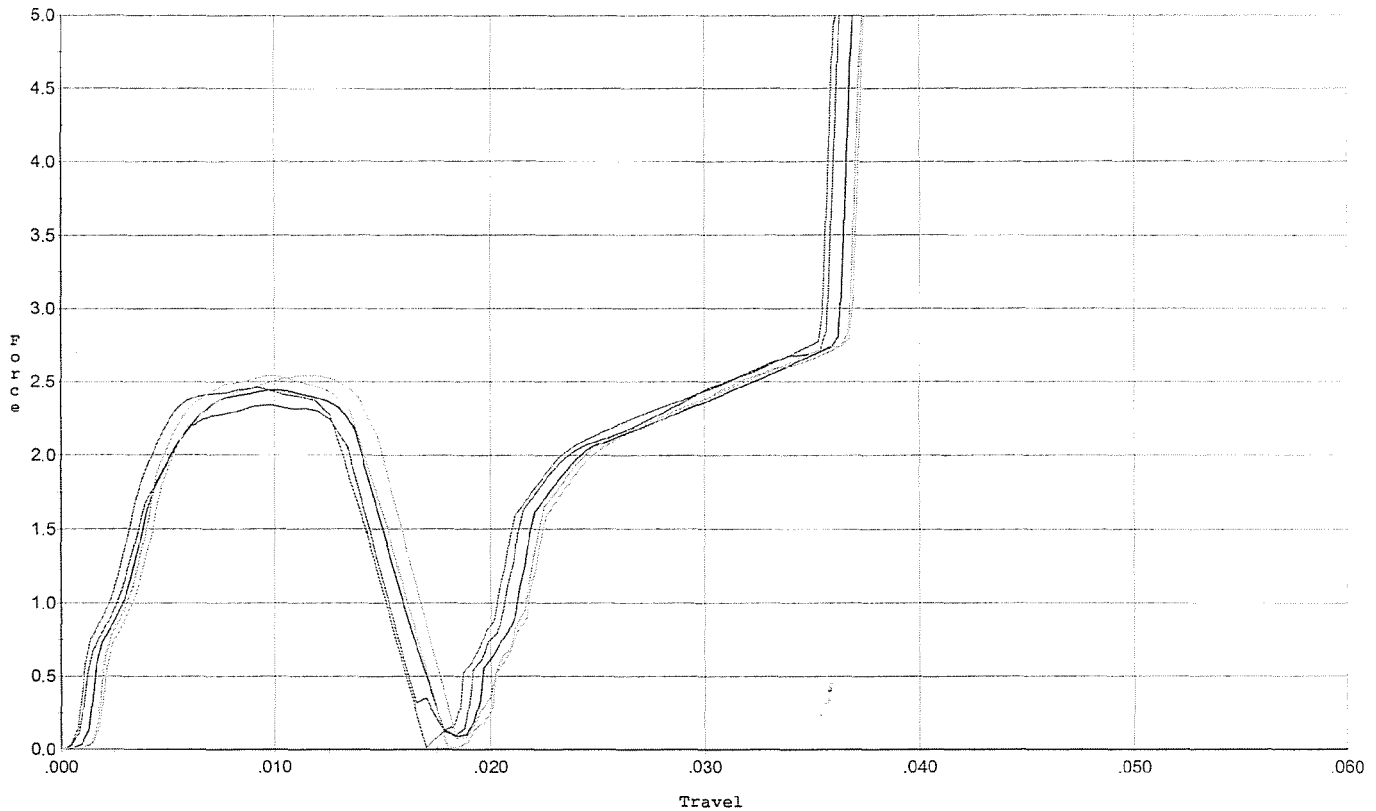
OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	SPD
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-15-09	SPD
470	DIS-ASSEMBLE ACTION		4-15-09	SPD
472	SERIALIZE BOLT HANDLE		4-16-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	4/18/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
510	DRILL AND TAP SIGHT HOLES		4-16-09	SP
520	GOFF BLAST BBL / REC		4/21/09	CJ
540	APPLY COATINGS (BARREL ACTION)		4-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-31-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-1-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



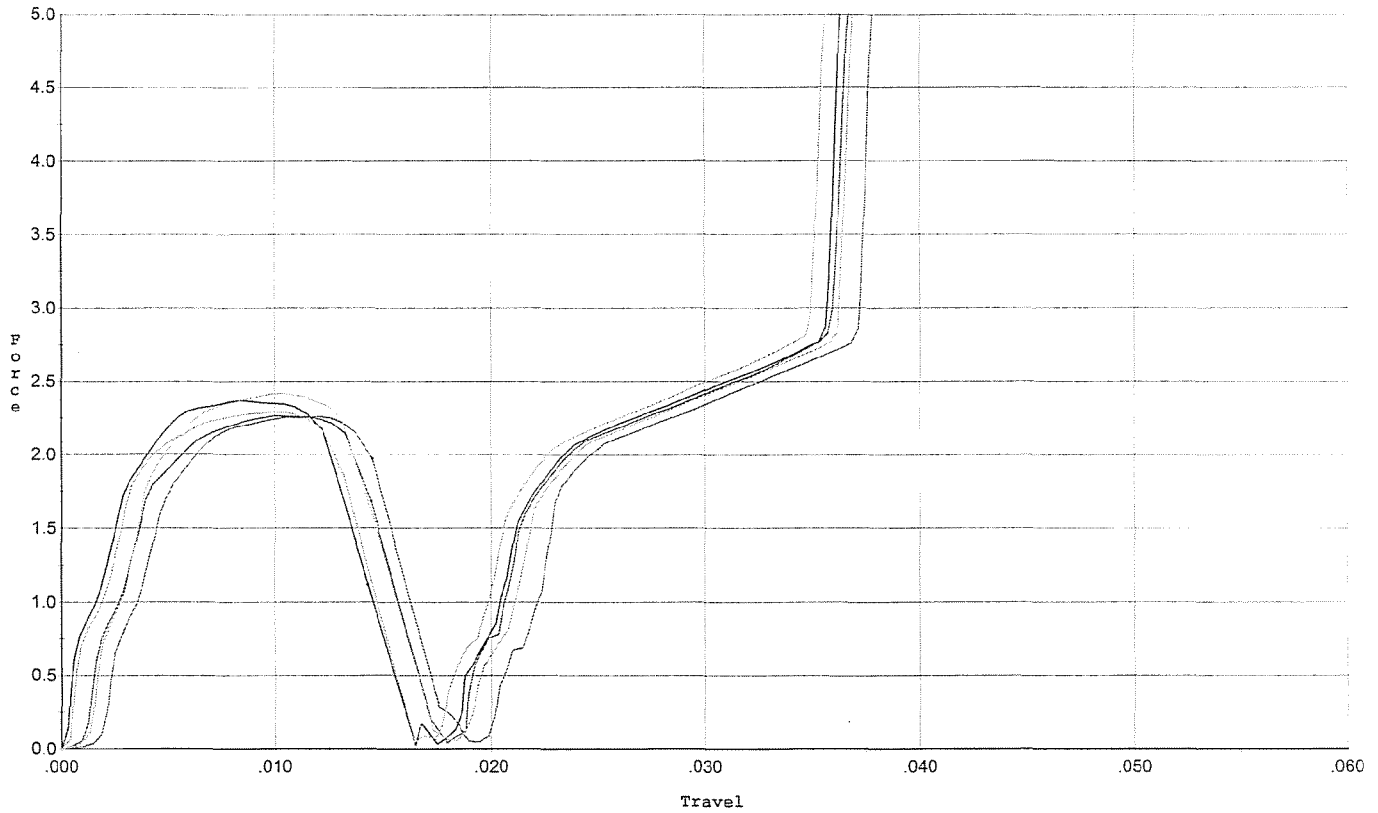
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.339	0.013	0.00	0.026	0.022		Set Trigger
2	2.442	0.014	0.00	0.026	0.023		Set Trigger
3	2.460	0.014	0.00	0.026	0.025		Set Trigger
4	2.541	0.015	0.00	0.026	0.026		Set Trigger
5	2.542	0.015	0.00	0.026	0.025		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lbs



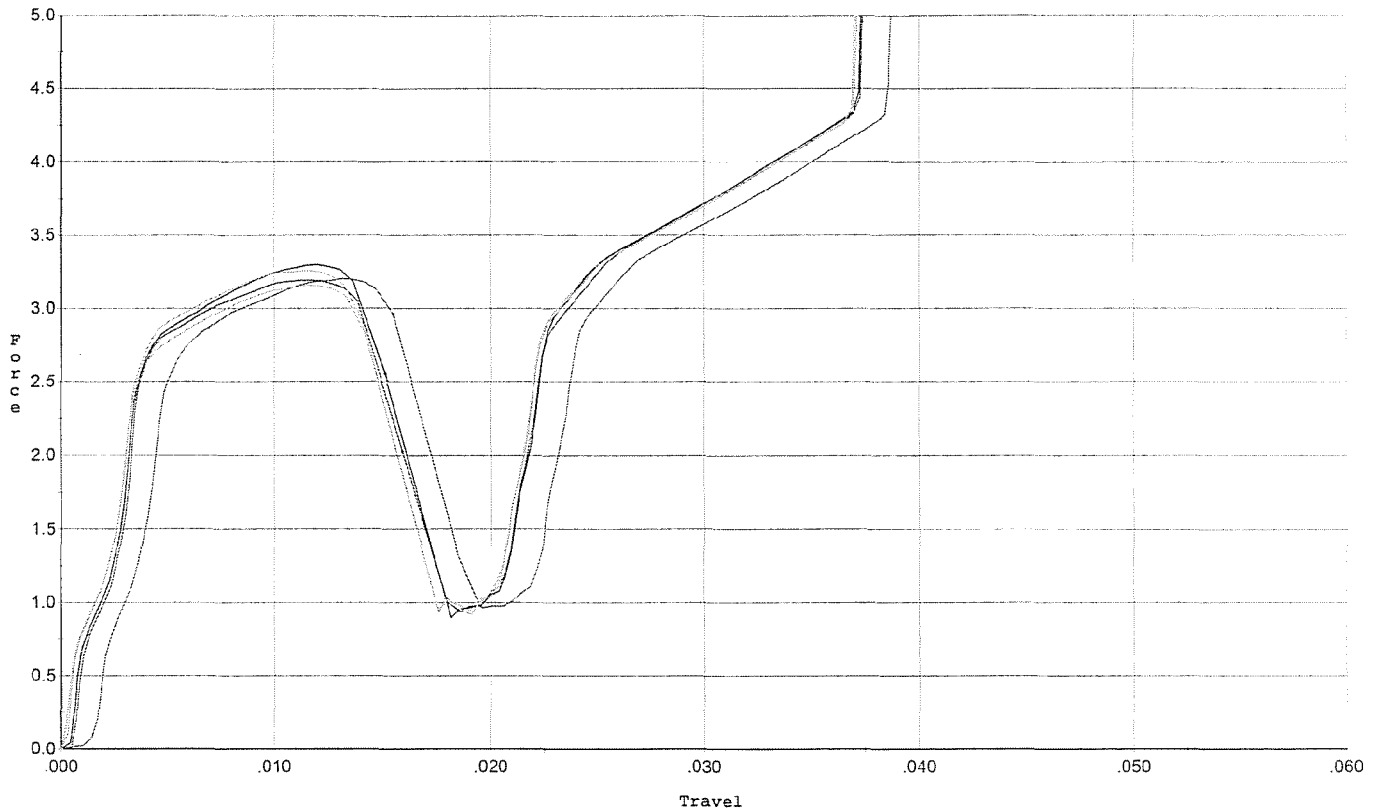
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.265	0.014	0.00	0.026	0.023		Set Trigger
2	2.369	0.014	0.00	0.027	0.025		Set Trigger
3	2.258	0.015	0.00	0.027	0.022		Set Trigger
4	2.419	0.015	0.00	0.026	0.025		Set Trigger
5	2.293	0.013	0.00	0.026	0.023		Set Trigger

A - 2.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



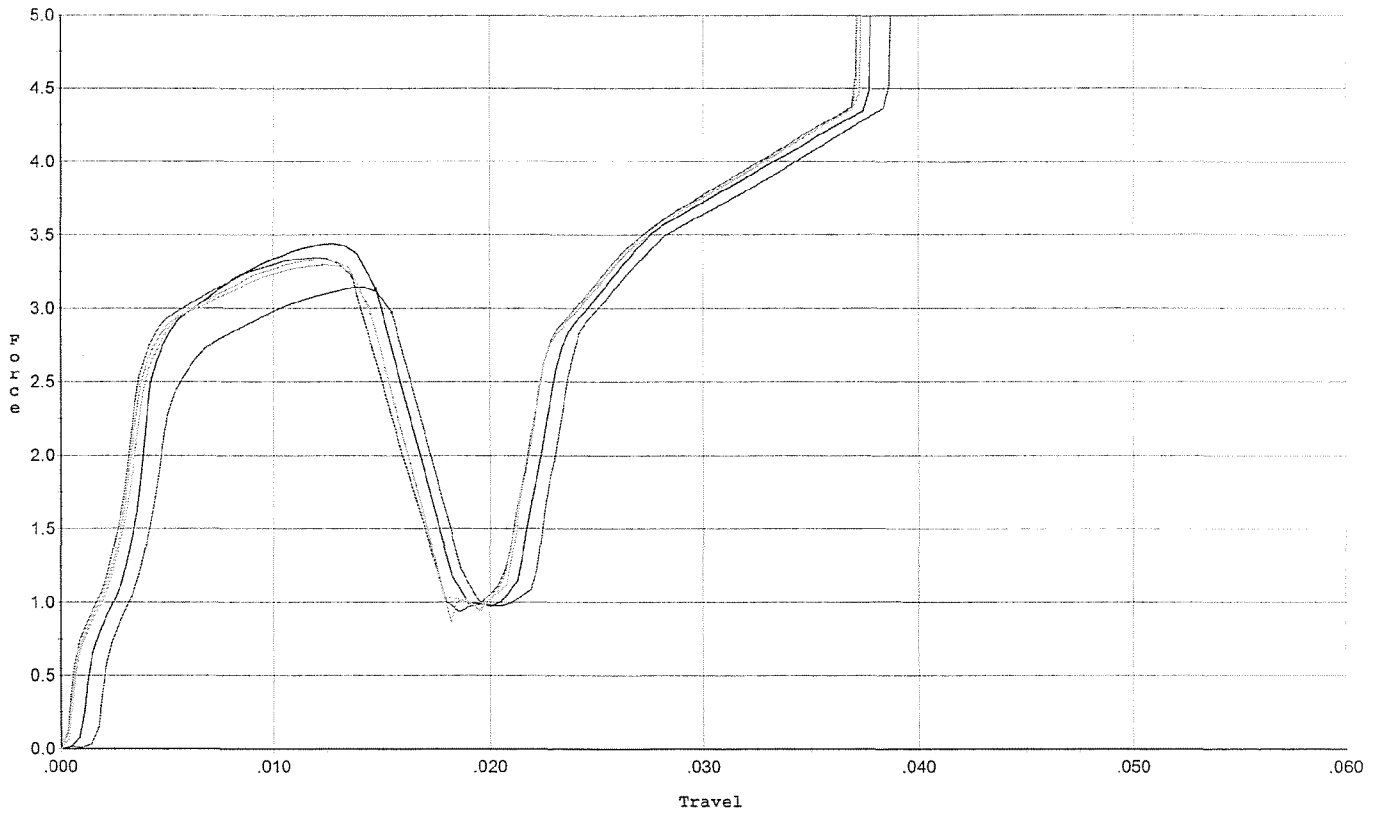
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.191	0.016	0.00	0.023	0.036		Set Trigger
2	3.299	0.015	0.00	0.023	0.036		Set Trigger
3	3.204	0.015	0.00	0.024	0.034		Set Trigger
4	3.158	0.014	0.00	0.023	0.033		Set Trigger
5	3.257	0.014	0.00	0.023	0.033		Set Trigger

A - 3.22

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lbsini +/- .75 lbs



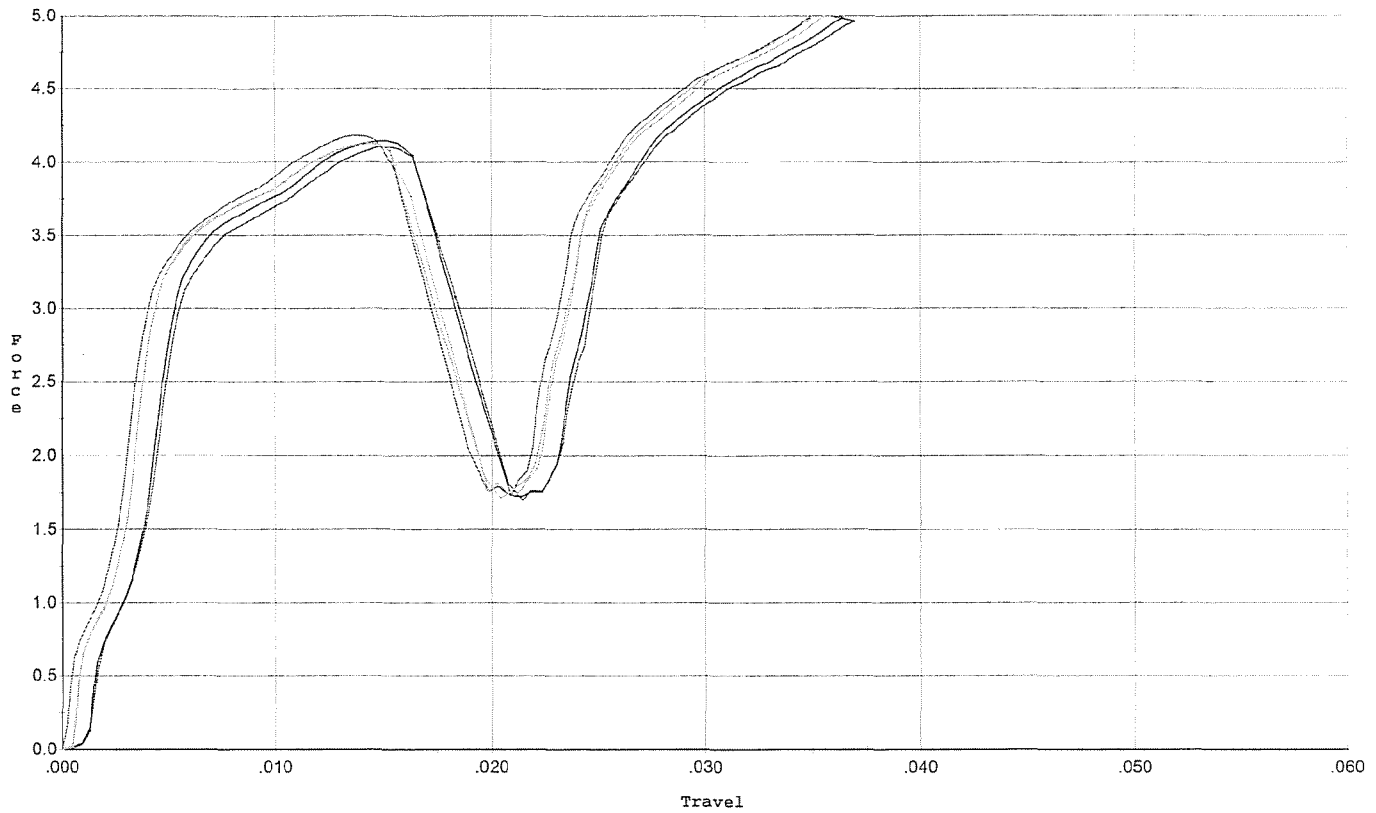
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.015	0.00	0.024	0.032		Set Trigger
2	3.440	0.015	0.00	0.024	0.035		Set Trigger
3	3.343	0.014	0.00	0.024	0.033		Set Trigger
4	3.295	0.014	0.00	0.024	0.034		Set Trigger
5	3.328	0.014	0.00	0.024	0.034		Set Trigger

A - 3.31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



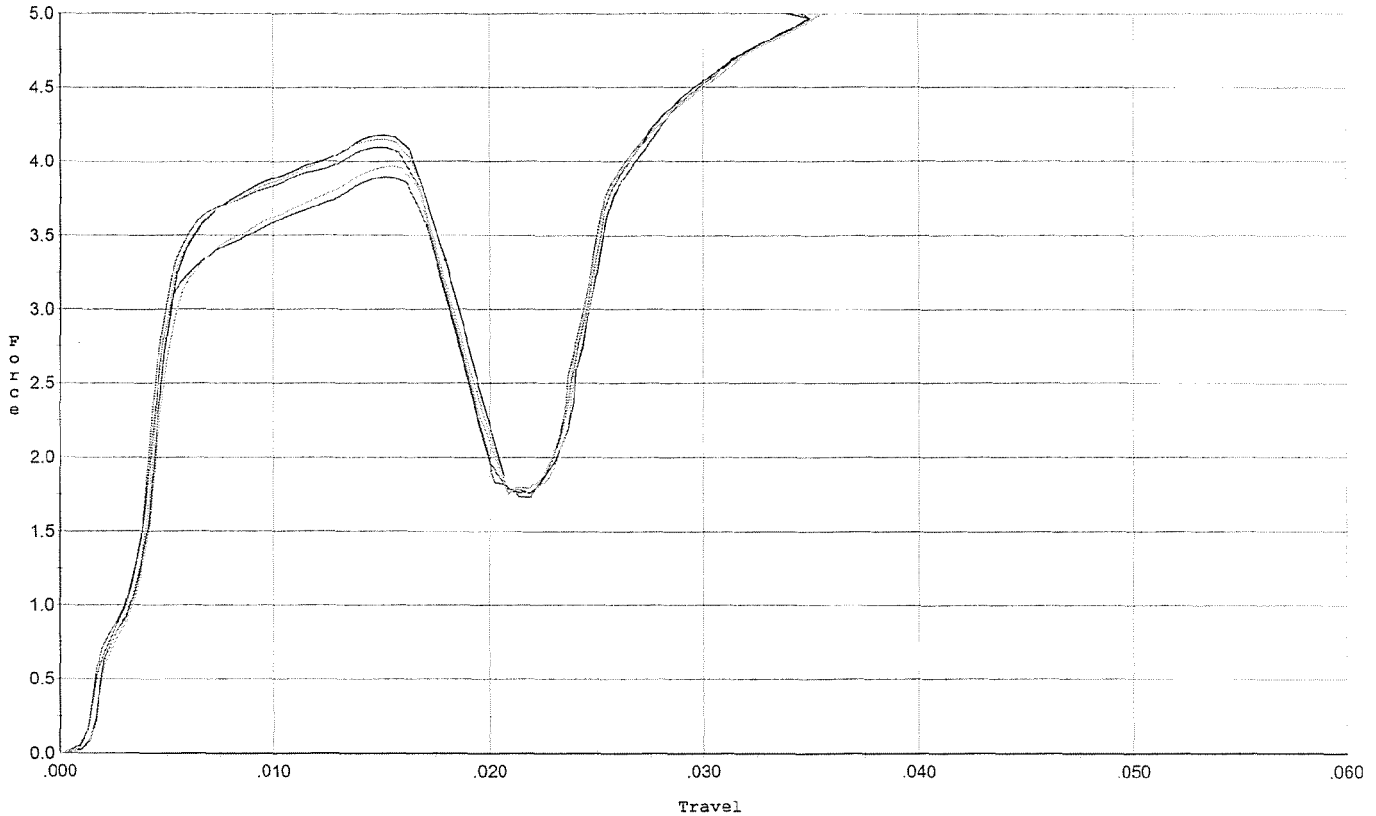
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.103	0.018	0.00	0.023	0.049		Set Trigger
2	4.145	0.016	0.00	0.023	0.045		Set Trigger
3	4.182	0.015	0.00	0.022	0.045		Set Trigger
4	4.120	0.016	0.00	0.022	0.046		Set Trigger
5	4.133	0.015	0.00	0.023	0.043		Set Trigger

A = 4.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lbs



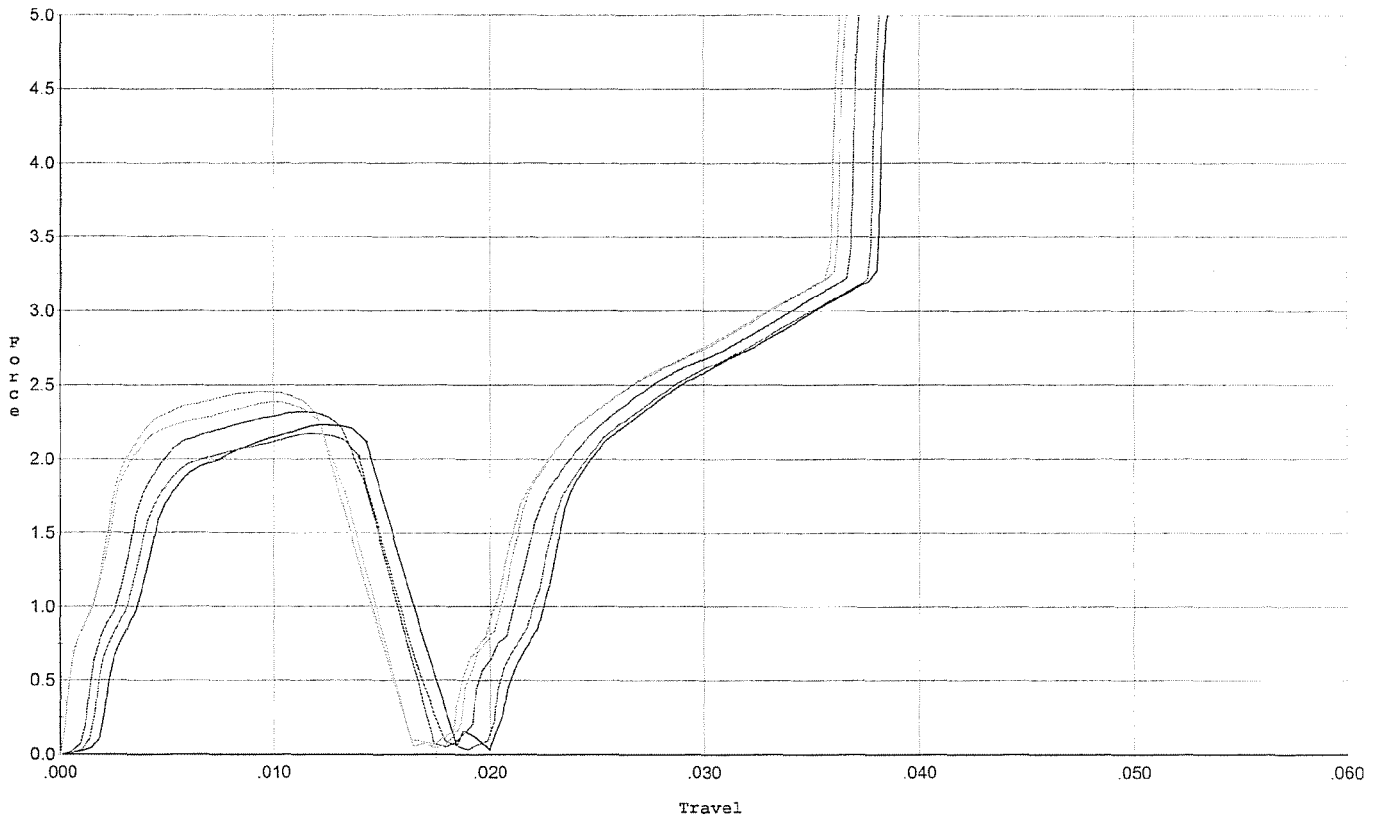
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.894	0.017	0.00	0.023	0.045		Set Trigger
2	4.180	0.018	0.00	0.023	0.049		Set Trigger
3	4.096	0.017	0.00	0.023	0.046		Set Trigger
4	3.967	0.017	0.00	0.023	0.043		Set Trigger
5	4.145	0.016	0.00	0.023	0.045		Set Trigger

A-4.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



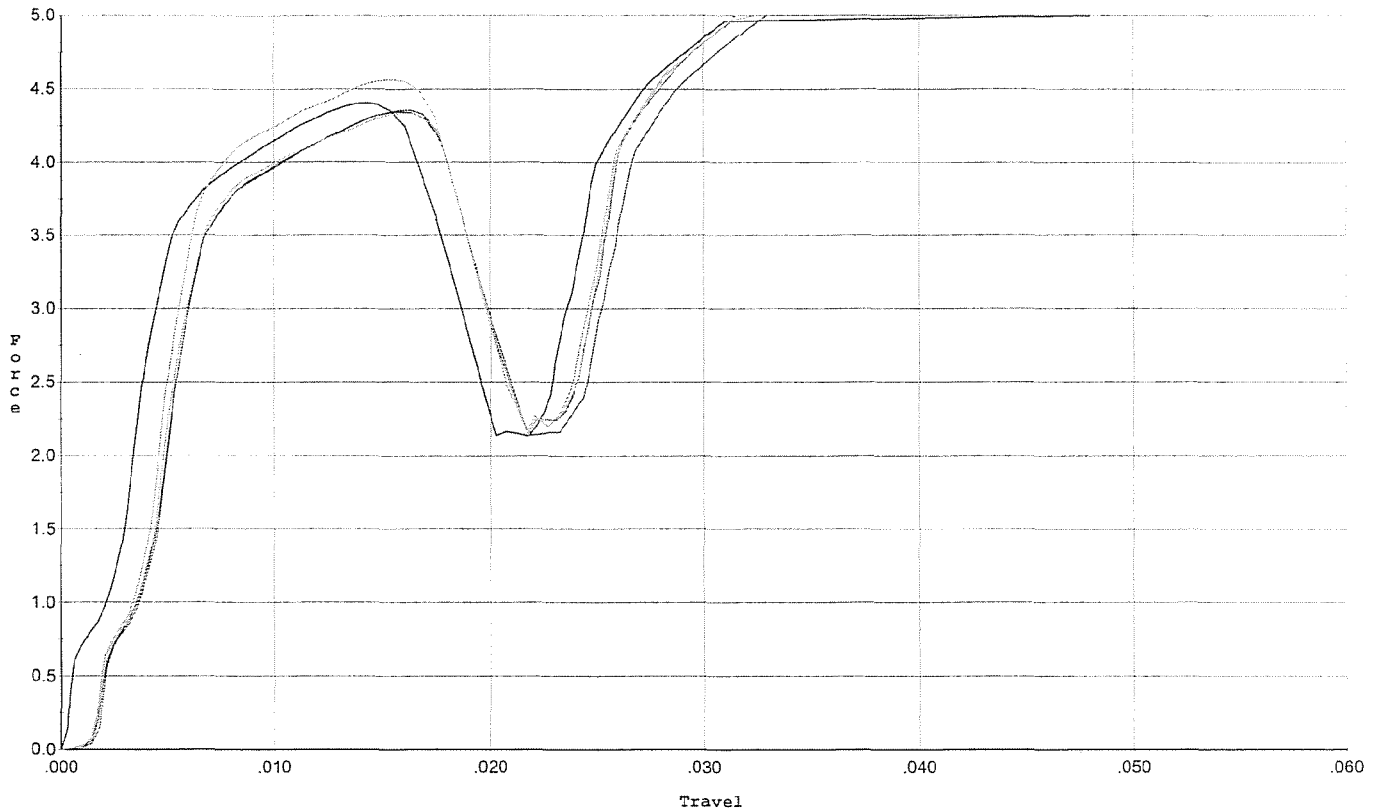
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.319	0.014	0.00	0.026	0.024		Set Trigger
2	2.231	0.014	0.00	0.027	0.022		Set Trigger
3	2.174	0.014	0.00	0.027	0.021		Set Trigger
4	2.387	0.013	0.00	0.026	0.024		Set Trigger
5	2.457	0.012	0.00	0.027	0.023		Set Trigger

A-2.31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 for target and accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.347	0.018	0.00	0.022	0.050		Set Trigger
2	4.407	0.018	0.00	0.022	0.053		Set Trigger
3	4.357	0.018	0.00	0.022	0.049		Set Trigger
4	4.336	0.018	0.00	0.022	0.050		Set Trigger
5	4.564	0.017	0.00	0.022	0.052		Set Trigger

A - 4.40